Grind'n Brew Coffee Systems®

Operation and Instruction Manual

for

Models: -11, -21, -10, -20 including H, HQ versions

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Model Grind'n Brew-10H



Model Grind'n Brew-11H



Model Grind'n Brew-20H



Model Grind'n Brew-21H

Prior authorization must be obtained from Grindmaster Corporation for all warranty claims.



GRINDMASTER"

CORPORATION

Grindmaster Corporation

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Warning Labels

The following warning labels were on your grinderbrewer when it shipped from the factory. They should remain on your grinderbrewer in good, readable condition at all times. If one of your labels is missing or damaged, order a replacement label immediately.

Part # 71104 Located on outside back, grinderbrewer casing

! WARNING:

USE ONLY ON A CIRCUIT THAT IS PROPERLY PROTECTED AND CAPABLE OF THE RATED LOAD.

! WARNING:

ELECTRONICALLY GROUND THE CHASSIS.

DO NOT DEFORM PLUG OR CORD.

FOLLOW NATIONAL AND LOCAL ELECTRICAL CODES.

! WARNING:

WATER CONNECTIONS SHALL COMPLY WITH THE PLUMBING CODE OF BOCA & THE FOOD SERVICE SANITATION MANUAL OF THE FDA

/ WARNING:

DO NOT USE NEAR COMBUSTIBLES.

! WARNING:

FAILURE TO COMPLY RISKS PERSONAL INJURY, DAMAGE TO EQUIPMENT, FIRE OR SHOCK HAZARD.

! WARNING:

READ THE ENTIRE OPERATING MANUAL INCLUDING THE LIMIT OF WARRANTY AND LIABILITY BEFORE BUYING OR USING THIS PRODUCT.

! WARNING:

ALWAYS UNPLUG UNIT FROM POWER SUPPLY BEFORE SERVICING.

Technical Data - Single Bean Domestic Models

MODEL	10	10H	10Q	10HQ	- 11	11H	11Q	11HQ
PART#	70916	70917	70920	70921	70900	70901	70904	70905
VOLTAGE	120	120	208/240	208/240	120	120	208/240	208/240
FREQUENCY	60 Hz							
WATTS	1710	1710	2674	3560	1810	1810	2749	3660
CIRCUIT BREAKER	15	15	20	20	15	15	20	20
NO. OF HOPPERS	1	1	1	1	1	1	1	1
HOPPER CAPACITY/HOPPER	5 1/2 lbs.							
BREW CAPACITY	1/2 gal.							
NO. OF WARMERS	0	0	0	0	1	1	1	1
FEATURES:								
GRIND N BREW	х	х	х	х	х	х	x	X
GRIND ONLY	x	x	X	х	х	х	x	x
BREW ONLY	х	X	X	x	x	х	x	X
HALF BREW	х	х	x	х	х	x	х	х
PAINTED CASING	х		x		х		x	
STAINLESS CASING		х		х		x		X
AGENCY APPROVALS								
U.L. ELECTRICAL	x	x	x	х	x	x	X	х
CUL ELECTRICAL	х	х	x	x	x	x	x	х
U.L. SANITATION	X	Х	X	X	Х	х	Х	х
DIMENSIONS:								
WIDTH (INCHES)	9 1/4"	9 1/4"	9 1/4"	9 1/4"	9 1/4"	9 1/4"	9 1/4"	9 1/4"
DEPTH (INCHES)	**24 1/4"	**24 1/4"	**24 1/4"	**24 1/4"	**24 1/4"	**24 1/4"	**24 1/4"	**24 1/4"
HEIGHT (INCHES)	* 31"	* 31"	* 31"	* 31"	26 1/4"	26 1/4"	26 1/4"	26 1/4"
WEIGHT (LBS.)	65 lbs.							
SHIPPING WEIGHT (lbs.)	80 lbs.							

Technical Data - Dual Bean Domestic Models

MODEL	20	20H	20Q	20HQ	21	21H	21Q	21HQ
PART #	70918	70919	70922	70923	70902	70903	70906	70907
VOLTAGE	120	120	208/240	208/240	120	120	208/240	208/240
FREQUENCY	60 Hz	60 Hz						
WATTS	1710	1710	2674	3560	1810	1810	2749	3660
CIRCUIT BREAKER	15	15	20	20	15	15	20	20
NO. OF HOPPERS	2	2	2	2	2	2	2	2
HOPPER CAPACITY/HOPPER	6 1/2 lbs.	6 1/2 lbs.						
BREW CAPACITY	1/2 gal.	1/2 gal.						
NO. OF WARMERS	0	0	0	0	1	1	1	1
FEATURES: GRIND N BREW	X	x	×	x	х	х	x	x
GRIND ONLY	x	х	x	x	Х	х	х	x
BREW ONLY	x	X	x	х	х	X	x	x
HALF BREW	х	х	х	x	х	X	x	х
PAINTED CASING	x		х		х		x	
STAINLESS CASING		х		X		х		х
AGENCY APPROVALS U.L. ELECTRICAL								
CUL ELECTRICAL U.L. SANITATION	X X X	X X X						
CUL ELECTRICAL J.L. SANITATION DIMENSIONS:	x x	X	X X	x x	x x	x	x	X X
CUL ELECTRICAL J.L. SANITATION DIMENSIONS: MIDTH (INCHES)	x x	x x	x	y x x 9 3/8"	х	x x	x x	х
CUL ELECTRICAL J.L. SANITATION DIMENSIONS: WIDTH (INCHES) DEPTH (INCHES)	x x	X	y x x 9 3/8"	x x	x x	y x x 9 3/8"	y x x 9 3/8"	y x x 9 3/8"
CUL ELECTRICAL J.L. SANITATION DIMENSIONS:	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"	9 3/8" **24 1/4"

^{*} BASED ON 4 in LEG HEIGHT

^{**} INCLUDING WATER INLET FITTING

Unit Installation

IMPORTANT: This brewer should be installed by a knowledgeable and experienced commercial equipment installer.

Brewer Contents

Your brewer package should include the following:

- 1 Grinderbrewer (either single or dual bean)
- 1 Operation and Instruction Manual (this manual)
- 1 Hose to 1/4" flare fitting (part # 61237)

Tools Required for Installation

#2 Phillips screwdriver 9/16" wrench 5/8" wrench (or crescent wrench) 6" level

NOTE: Other tools may be needed depending on the type of water supply tubing and location.

- 1. Inspect unit to see if any damage occurred in shipment.
- 2. Position brewer on counter. Place on sturdy permanent counter top. If you have an airpot brewer, install the 4" plastic legs (included) at the bottom of the brewer. Lean the brewer towards its side to expose screwholes underneath for legs. Adjust the leg height to suit the size of airpots you will use. IMPORTANT: Adjust the feet to level the brewer. With bubble level, check to see that the brewer is level on countertop.

Water Hook-up (All Models) (Refer to Figure A)

IMPORTANT: This equipment must be installed in compliance with applicable Federal, State and/or Local plumbing codes having jurisdiction. Incoming water pressure should be greater than 20 psi and not more than 100 psi.

- 1. The incoming water supply should have a shut-off valve connected in-line. The end should have a female 1/4" flare fitting. Water supply should be a 1/4" I.D. dedicated line branched off a 1" or larger supply line.
- 2. Prior to installing the brewer, flush out the water line by running approximately 1 gal. of water into a pail. This will insure no sediment from a new installation can get in the brewer.
- 3. Make sure your source water is turned off. Connect the water line's 1/4" female flare fitting (1) to the 1/4" male fitting on the hose connector (2).
- 4. Make sure Grind'n Brew is unplugged. Connect the water line to the brewer with the hose connector (2).
- 5. Turn the water valve on, sending water to the brewer. If there are any leaks, tighten connections to stop leakage.

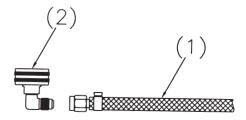


Figure A

Electrical Hook-up and Start-up Procedure (All Models)

IMPORTANT: Do not plug the unit in yet.

IMPORTANT: This equipment must be installed in compliance with applicable Federal, State and/or

Local electrical codes having jurisdiction. Do not use extension cords. Make sure that

the outlet the brewer plugs into is grounded.

IMPORTANT: Make sure that the Main Power Switch in the back of the unit is in the Off position before

plugging in the brewer.

IMPORTANT: Domestic Q models at 208/230V must have a 4 wire electrical connection. The circuit must

have 2 hots, 1 ground and 1 neutral wire. Failure to install with a 4 wire connection will void

the manufacturer's warranty. 208/230 Volt Grind'n Brew units require a 20 Amp circuit.

1. Plug the brewer into an electrical outlet (or run power to unit for hardwire applications).

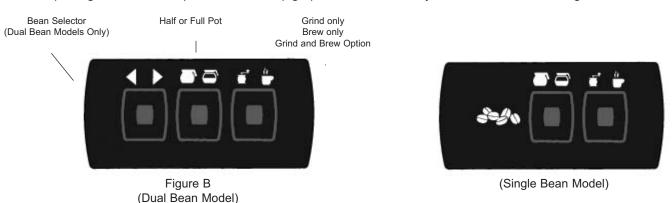
- 2. Make sure the brew basket is inserted in the brew rails.
- 3. Reach to the back of the brewer and press the white Main Power Switch to the On position. The front control lights will go on, and water will enter the brewer. The tank will fill in 2-3 minutes from the moment the Main Power Switch is turned on.
- 4. Once the tank is full, it will take 10-15 minutes to heat the water to the brewing temperature. (Cut that time in half for the 230V "Q" models.) Once the Ready light is lit, you are ready to brew.

Operating the Touchpad (Refer to Figure B)

1. To select the appropriate bean hopper, press the hopper (left) button until the desired indicator arrow is illuminated.

NOTE: This step only applies to dual bean hoppers.

- 2. To select a portion size, press the center of the Portion Size (middle) button until the half pot or full pot symbol (depending on your need) is illuminated.
- 3. The Mode (right) button allows you to select either the "Brew Only", "Grind Only" or "Grind and Brew" feature.
 - a) To grind only, press the center of the Mode (right) button until the grinder symbol is illuminated.
 - b) To brew only, press the center of the Mode (right) button until the coffee cup symbol is illuminated.
 - c) To grind and brew, press the Mode (right) button until both symbols are illuminated together.



IMPORTANT: Brewers are factory set for throw weight and water portion. Please check that installation is correct before making adjustment. No adjustments should be necessary for normal installation.

Brewing

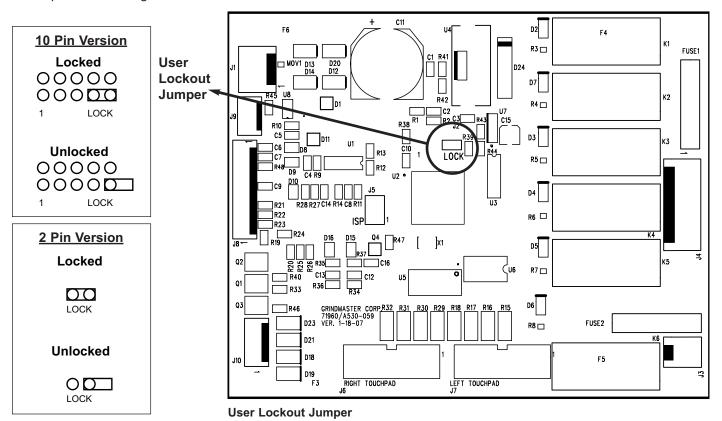
IMPORTANT: Brewers are factory set for the correct grind and brew times for average situations. You should not need to make adjustments in the field.

- 1. Make sure that a new paper filter is in the brew basket and the brew basket is in place in the brewer.
- 2. Place beans in the hopper.
- 3. Choose to "Grind and Brew". Press the far right touchpad so "Grind and Brew" lights are lit.
- 4. Choose the Portion Size. Press the middle touchpad until desired volume is lit.
- 5. Choose Decaf or Regular coffee (only applicable to dual bean Grind'n Brews). Press left touchpad. Arrow will either point left or right for Decaf or Regular.
- 6. Place a decanter or airpot under the brew basket, depending on the model.
- 7. Press Start. You will see the coffee bean level go down slightly. You will hear the coffee grind. Coffee is automatically ground, portioned and placed in brew basket. Then ground coffee is automatically brewed. The Ready light will now blink, indicating that grinding and brewing are in progress. This will take 3-4 minutes for a 1/2 gal. pot. Portions are factory set. A stop function is added to the start switch. When this switch is depressed, it allows the unit to stop during the selected grind, brew or grind and brew functions.

After brewing a pot, the tank must reheat. Reheat time is 5 1/2 - 8 minutes for 120V brewers and half that time for 230V machines. Remember that the brewer will not function (although the grinder will) until the Ready light is on, indicating that the water is hot enough to brew. A flashing green light indicates that the brewer is reheating or that there is a cycle in progress. Do not remove the brew basket while the light is flashing. **The brew basket must be removed before a new brew can be initiated.** This feature ensures that the operator discards the old coffee grounds and installs a new coffee filter.

User Lockout

User Lockout is achieved via the position of the LOCK jumper on the board header. Locate the header on the board (shown below) and place the jumper in the desired position. In the *Locked* position all menus in this document are locked out, and the unit will only allow brewing or grinding functions. There are two versions of the header, 10 pin and 2 pin. Both configurations are shown below.



Bean Counter

The built-in bean counter measures relative usage of its Grind'n Brew® machine by totaling the amount of seconds the augers have fed beans into the grinder. This number directly correlates to the amount of beans used by the machine.

Depending on model, the bean counter is either always shown or hidden to the user.

The **Bean Counter Menu** is accessed by holding the *UP* and *DOWN* keys for 5 seconds. If the counter is normally hidden, it will be shown here. The user can reset the counter through this menu. Pressing the *SET* button will display "*REs*" and the user can select "*YEs*" or "*no*" with the *UP* and *DOWN* keys. Pressing the *SET* key finalizes the selection. This menu times out after 10 seconds and is disabled by the **User Lockout Jumper**.

User Settings

The Grind'n Brew® has several factory-set options that can be modified by the user. These are divided into two categories: Universal Settings or Brew Settings. Universal Settings pertain to the whole unit, and Brew Settings pertain to one of the four available brew cycles – (Regular Full, Regular Half, Decaf Full and Decaf Half). All settings are retained during a power loss. The original factory settings can be restored by using the **System Restore Function**.

User Settings

Universal Settings	Brew Settings x 4
Temperature Scale	Auger Time
Water Temperature	Pulse Brew Pulses
Low Temp No Brew Enable	Pulse Brew Pour Time
	Pulse Brew Delay Time
	Brew Time

Pulse Brew Cycle

Pulse Brewing is a feature that increases the control and performance of the Grind'n Brew® machine. By pulsing water during the brew cycle, you allow greater contact time and better extraction of the coffee. Ultimately you will achieve a bolder and more consistent cup of coffee by using this feature.

If pulse brewing is selected, the unit will brew the number of pulses identified by the **Pulse Brew Pulses** setting. Each pulse is identical. It will begin by dumping water for the **Pulse Brew Pour Time** and then wait for the **Pulse Brew Delay Time**. This will repeat until all pulses are finished.

Once the pulses are complete, the unit will pour water for the remaining **Brew Time**. **Brew Time** is the total amount of time water is poured over the coffee grinds. **Pulse Brew Pour Times** are included in this total. **Pulse Brew Delay Times** are not included. The cycle will always stop pouring once the **Brew Time** is met, regardless of whether this happens in the middle of pulse brewing.

Drip Time is half of the **Brew Time**. However, the **Drip Time** will never be greater than 1:30.

User Menu

The **User Menu** is accessed by pressing the *SET* key on the display board. Navigation is accomplished by pressing the *UP*, *DOWN* and *SET* keys. Feedback to the user is shown by the 3-digit numerical display.

The **User Menu** exits after a 1 minute timeout or all modes are stepped through. This menu is disabled by the **User Lockout Jumper**.

Brew Settings - Brew Cycle Selection

There are four independent settings for brew cycles: Regular Full Brew, Regular Half Brew, Decaf Full Brew and Decaf Half Brew. The **User Menu** adjusts settings for the brew cycle selected by the keypad. For instance, if you want to change settings for Decaf Half brew then set the keypad to the Decaf Hopper and Half Brew Size before entering the **User Menu**. The keypad settings cannot be changed while the **User Menu** is displayed.

User Menu Navigation

Advancing through the menu is done by pressing the *SET* Key. Each parameter is adjusted by pressing the *UP* and *DOWN* keys. Pressing and holding the *UP* and *DOWN* keys will quickly scroll through settings. The table below shows how to step through this menu.

Step	Setting	Display	Adjustments
1	Temperature Scale between °F or °C	Displays the current selection. Factory default is "°F"	"°F" or "°C"
2	Water Temperature setpoint in °F or °C	Displays the current selection. Factory default is "195" in "F or "91" in "C.	"170" to "205" °F "77" to "96" °C
3	Show Auger Time the amount of coffee beans fed into the grinder	"At"	None
4	Set Auger Time the amount of coffee beans fed into the grinder	Displays the current selection depending on Brew Cycle	"0.1" to "45.0" seconds
5	Show Brew Time Total amount of pour time for the brew cycle	"br"	None
6	Set Brew Time Total amount of pour time for the brew cycle	Displays the current selection depending on Brew Cycle	"0.01" to "6.00" in min- utes.seconds
7	Show Pulse Brew	"P-b"	None
8	Pulse Brew Pulse Number sets the number of pulses in the brew cycle	Displays the current selection depending on Brew Cycle	"OFF" to "10"
9	Pulse Brew Pour Time sets the amount of pour time in each pulse	Displays the current selection depending on Brew Cycle	"0.05" to "1.00" in minutes.seconds
10	Pulse Brew Delay Time sets the amount of delay time between each pulse	Displays the current selection depending on Brew Cycle	"0.05" to "1.00" in min- utes.seconds
11	Show Low Temp No Brew	"Ltn"	None
12	Set Low Temp No Brew enable or disable	Displays the current selection. Factory default is "YES"	"OFF" or "ON"

Brew Volume Setting Menu

This feature sets the brew time based on water volume of a desired container. Before using this feature, remove the brew basket, remove the spray head and place the desired container in place underneath the brewer.

The **Brew Volume Setting Menu** is started by selecting a brew cycle and holding in the *START* switch for 5 seconds. The display will show "*Pro*" at this time. Again press the *START* switch, and water will begin dispensing into the container. The display shows a **Brew Time** count at this time. When satisfied with the water level, again press the *START* switch. At this point the **Brew Time** flashes on the display for 20 seconds. Press the *START* switch again within the 20 seconds to accept the new **Brew Time**. No changes will be made if the Brew Time is not confirmed in this last step.

There are four independent brew times in the unit. The set **Brew Time** is the cycle shown on the keypad. The keypad cannot be modified while setting the brew volume. This feature is disabled by the **User Lockout Jumper**.

System Restore Feature

This function will restore a Grind'n Brew® unit to its original factory settings. To activate system restore, power on the unit while holding in the *DOWN* button.

Continue holding the *DOWN* button and the display will scroll "*rEStorE*" to indicate that a system restore is about to happen. If the *DOWN* button is released at this point, the restore is cancelled. If the button hold is continued, the display will scroll "*donE*" to show completion of a system restore.

Upon a successful restore, the original factory settings will override all changes. The bean counter is not affected.

Factory/Field Test Menu

This menu is intended to check product functionality both at the end of the factory line and in the field. This mode is entered by pressing and holding the DOWN key on the display board and Full/Half key on the keypad for 10 seconds. Once the menu is entered, the unit will start with an LED test that lights all LEDs and segments on the display. Navigation is done just like the User Menu. Refer to the table below for operation. Field Test Mode exits after stepping through all modes only – there is not a timeout.

Step	Function	Operation	Description
1	LED Test	All LEDs ON	Verify that all LEDs turn on.
2	Firmware Version	Display firmware version	Shows the software version of the control.
3	Date Code	Display date code/serial ID	Not used with Grind'n Brew®
4	Non Resetable Bean Counter	Scroll non-resetable bean counter	Shows the total number of seconds the grinder has been grinding (non-resetable)
5	Configuration Inputs	Each digit of the display corresponds to a configuration input. The input is either "0" - disabled or "1" - enabled.	Highest Digit (left most): "1" - Double Hopper; "0" - Single Hopper Middle Digit (center): "1" - Always show bean count; "0" - Don't show bean count Lowest Digit (right most): "1" - Grind'n Brew® Model; "0" - Grind Only Model
6	Display Water Temperature	Show averaged A/D reading of temperature	Show the current temperature in °F of the thermistor
7	Display Water Level 1	Show averaged A/D reading of water level 1	If > 500 water level full, If < 500 water level not full
8	Display Water Level 2	Show averaged A/D reading of water level 2	Not used with Grind'n Brew®
9	Show Input	Display scrolls "InPut"	Input Test Mode
10	Input Test	Press each key and the display will show a number related to that key	Hopper Button: 12 Size Button: 10 Grind/Brew Button: 8 Down Button: 0 Up Button: 2 Start Switch: 16 Basket Out Switch: 17 Select Button: advances Factory Test to Step 11
11	Show Output	Display scrolls "outPut"	Output Test Mode
12	Output Test	Turns on each relay separately. Displays "O##" where: ## = 2 digit output number IMPORTANT: Each output will be turned ON when its number is on the display REGARDLESS of temperature or fill level. Be CAREFUL not to overfill the tank and keep electric items out of the way of the brew channel.	Scroll through relay outputs with the UP and DOWN keys. Outputs are as follows: O01: Fill Valve O02: Brew Valve O03: Grind Shutter O04: Left Auger Motor O05: Right Auger Motor O06: not used O07: Heater O08: Grinder Motor O09: Basket Out Light O10: Ready Light

Water System Errors

There are three system errors that can be detected by the microprocessor. These errors are:

- 1. Water Fill Error (Er1) the water full detection has failed, and the fill valve has been on for at least 5 minutes.
- 2. Thermistor Error (Er2) the Thermistor is detected either open, shorted OR the water is boiling.
- 3. Heater Error (Er3) the heater has been on for 3 minutes, but no rise in water temperature was detected.

If any of these errors are detected, the unit will shut off all water fill and heat related functions. Brewing is disabled, but grinding is still allowed. The display will show the error when the unit is idle. To clear any error, the user can hold in the *UP* key for 5 seconds, reset power to the unit or enter field test mode.

Timer Settings

A standard 64 oz. bottle Grind'n Brew

	Setting Single Bean	Approx. yield	Setting Dual Bean	Approx. yield
Single/Left Full Pot	4.2 sec.	2 oz.	5.7 sec.	2 oz.
Right Full Pot	-	-	5.7 sec.	2 oz.
Single/Left Half Pot	2.4 sec.	1.25 oz.	3.0 sec.	1.25 oz.
Right Full Pot	-	-	3.0 sec.	1.25 oz.
Full Pot	112-125 sec.	62 fl oz.	112-125 sec.	62 fl oz.
Half Pot	56-63 sec.	31 fl oz.	56-63 sec.	31 fl oz.

All Airpot Grind'n Brews

	Setting Single Bean	Approx. yield	Setting Dual Bean	Approx. yield
Single/Left Full Pot	4.5 sec.	2.3 oz.	6.2 sec.	2.3 oz.
Right Full Pot	-	-	6.2 sec.	2.3 oz.
Single/Left Half Pot	2.7 sec.	1.4 oz.	3.7 sec.	1.4 oz.
Right Full Pot	-	-	3.7 sec.	1.4 oz.
Full Pot	140-153 sec.	72 fl oz.	140-153 sec.	72 fl oz.
Half Pot	70-77 sec.	36 fl oz.	70-77 sec.	36 fl oz.

- Increase of 1 sec. to timer setting equates to an increase in fluid volume by 1/2 oz.
- Decrease of 1 sec. to timer setting equates to a decrease in fluid volume by 1/2 oz.

Setting the Grind (Refer to Figure C)

Tools Required: #2 Phillips screwdriver, 7/8" box wrench, large flat blade screwdriver

- 1. Remove front decal panel by removing screw on underside of panel and 2 screws on both sides of panel.
- 2. Loosen adjusting screw lock nut by turning counter clockwise.
- Turn slotted adjusting screw clockwise to make the grind coarser or counter clockwise to make the grind finer.
 Generally, a 1/8 to 1/4 turn will provide the desired adjustment.
- 4. After adjustment has been made, re-tighten the adjusting screw lock nut.
- 5. Visually inspect the grind adjustment with a small portion of coffee and readjust if necessary.
- 6. Reinstall the front decal panel.

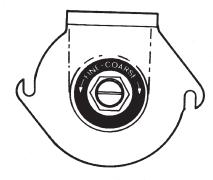


Figure C

Maintenance

Daily Cleaning

Cabinet: The outside of the machine can be cleaned with a damp cloth, a household dusting

spray or a stainless steel cleaner. Do not use any abrasive such as Scotchbrite or

Brillo pads. These may mar the finish.

Wipe the underside of the cabinet hood with a clean cloth. Be especially careful when using soap or detergent around the sprayhead. Any soap left on the deflector

may give an unpleasant taste to the first brews.

Warmers: The warmer plate is easy to clean and will maintain its appearance longer if cleaned

regularly. Coffee stains can be wiped off with a damp cloth. Use detergent or

sanitizer for heavy deposits, but refrain from using abrasives.

Weekly Cleaning (Refer to Figure D)

Slide Valve: The slide valve behind the spray deflector under the cabinet hood should be wiped off with a clean, dry cloth. Using the finger tab open the slide valve and wipe the ground coffee from inside of the spout, seal and slide valve.

NOTE: When the machine is not in use, the finger tab will automatically activate every 60 minutes to keep clear.

Brew Basket, Airpots and Decanters: Use commercial grade urn cleaner (as directed by manufacturer) and rinse thoroughly.

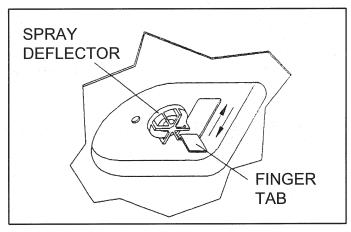
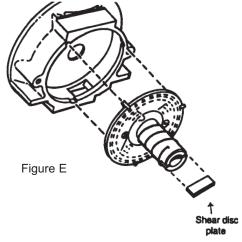


Figure D

Shear Plate Replacement (Refer to Figure E)

Tools Required: #2 Phillips screwdriver, large flat blade screwdriver

- 1. Unplug the machine.
- 2. Remove the front panel. Shut off the bean flow to the grinder. Single bean units require you to pull the bean shut-off valve forward. Dual bean units require you to push the bean shut-off valve back into the slots in the hopper.
- 3. Remove the hopper cradle. There are 5 screws (2 in front and 3 across the back) holding the hopper cradle in place.
- Remove the spray head. First remove the spray deflector by spinning it clockwise. Second, pull the spray nozzle away from the mounting sheet.
- 5. Remove the grind cap by loosening the 2 screws and rotating the grind cap away from the screws.
- Pull out the revolving burr and feedworm assembly. The sweeps on the revolving burr and feedworm assembly. The sweeps on the revolving burr must line up with the cut outs on the grind head.
- 7. Remove the shear cap and broken shear plate.
- 8. Slide the rotating burr onto the motor shaft, aligning up the sweeps with the cutouts on the grind head. Rotate the burr so that the burr is held back into the burr pocket by the sweeps on the grind head lip. Slide the drive coupler into place. Rotate the slot on the drive coupler with the feedworm. Insert a new shear plate.
- 9. Reassemble the remaining components in reverse order of disassembly.



Troubleshooting Guide

The following procedures must be performed by a qualified service technician.

CAUTION: Unplug power cord from outlet before cleaning or servicing the unit.

Problem	Possible Cause	Remedy
Weak coffee	 Not enough coffee used Grind is too coarse Water not hot enough Too much water used (half brews) 	 Set to portion more coffee. Readjust grind to a finer grind. Check spray temp, should be greater than 185°F.
	Coffee bed has dry areas	Adjust brew time at the controller.Spray deflector broken or missing. Replace.
Strong coffee	Too much coffee used	Readjust coffee portion.
Bitter coffee	Grind is too fine	Coarsen grind setting.
Grounds in coffee	Paper filter collapsed during brewing	Use proper filter.
Brew basket overflowed	Too much coffeeCoffee ground too finelyDouble batching	 Use no more than 3 1/2 oz. of coffee. Coarsen grind. You must dump old coffee and use fresh new filter for each brew.
Unpleasant taste	Water tank or brew basket needs cleaning	 Clean, sanitize (de-lime). Refer to Regular Maintenance section.
Brewer will not brew	Basket has not been changed	Remove basket, replace filter, reinstall.
Grinder will not start when start button is pushed	 Main power switch turned off No power to outlet Basket out Circuit breaker has tripped 	 Turn main power switch, on located on back of unit (left side from front) on. Check outlet with lamp or radio to verify outlet has power. Ensure basket is in position. Reset circuit breaker (located on back of unit) by pushing the reset
	Basket has not been changed	button in until you hear a click. Remove basket, replace filter, reinstall.
Grinder runs or hums but no coffee is dispensed	 Shear disc is broken Obstruction in opening of auger assembly (on dual bean units) Obstruction in opening to grinding chamber Slide valve is bending 	 Replace shear disc. See Shear Disc Replacement section. Remove hopper and clear obstruction. Remove hopper and clean obstruction. Check for free operation of slide valve. Adjust solenoid mount or slide valve mount as required. Make sure white slide valve gasket is not touching moving parts.
	Blown fuse on controller board (Dual bean only)	Check for blown fuse and replace with 5 Amp fuse.
Quantity of coffee dispensed each throw is not the same	Defective timer in controllerSlide valve is binding	 Check the length of time grinder runs with watch. Remove upper assembly and clean obstruction. Check for free operation of slide valve. Adjust solenoid mount or slide valve mount as required. Make sure white slide valve gasket is not touching moving parts.

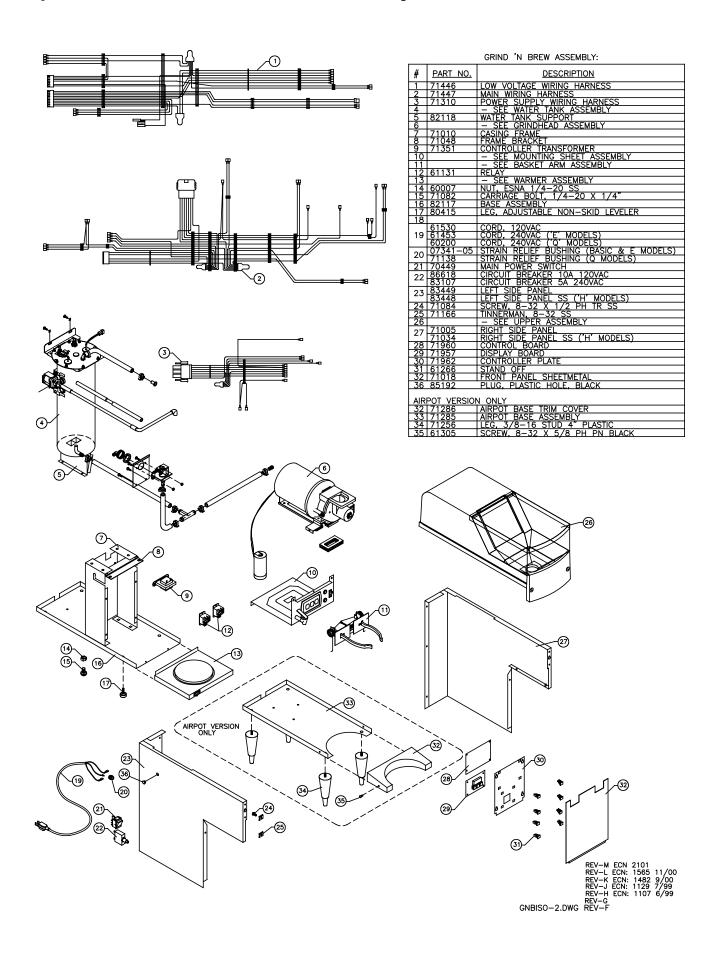
Troubleshooting Guide (cont.)

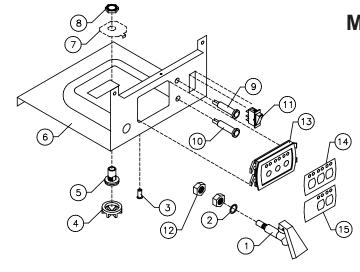
Problem	Possible Cause	Remedy
Circuit breaker continuously trips	 Insufficient current due to use of extension cord Insufficient current due to overloaded line 	 Plug unit directly into outlet. Do not use extension cord. Designate single line for unit. Do not use multi outlet box.
Basket Out light flashing (Display board displays "ER1")	Water fill valve on too longWater supply turned off	Clean or replace water fill valve. Turn water supply on.
Basket Out light flashing (Display board displays "ER2")	Problem with Thermistor	Replace if defective.
Basket Out light flashing (Display board displays "ER3")	 Heater Relay failed Contactor Failed Heater Failed open Hi Temp failed Control Board output failed 	Replace defective component
Water not hot enough	Thermistor not set high enough	Adjust potentiometer
Water boiling (or steaming)	Thermistor set too high Defective Thermistor	Adjust potentiometer. Replace Thermistor.
Start switch not working (Basket Out light illuminated)	Brew basket out of place	Replace basket.
No lights are on (Including Warmer light)	No power to brewerPower switch turned Off	Turn power on. Turn switch on.
No touch pad lights (other lights o.k.)	Touch pad disconnected	Reconnect touch pad.
Too much or not enough water in decanter	Water time adjustment	Readjust.
Spray head dripping	Lime build up in dump valve	Delime unit.
Hot water spigot dripping	Faulty seal	Replace seal.
Hot water spigot not dispensing	Drain tube limed-upDefective valve seat	Delime tank and drain tube.Replace seat.
Warmer Failure	Loss of power Defective warmer switch or warmer heater	Check power source. Perform continuity test. Replace defective component.
Auger motor, water solenoid, shutter not working	Bus fuse on controller board is blown	Replace 5 Amp bus fuse.
Basket Out or Brew Cycle indicators will not light up	Polarity reversedLED burned out	Connect black wire to + terminal of LED. Replace LED.

If you still need help, call our Technical Service Department at 800-695-4500 (USA & Canada only) or 502-425-4776, Monday through Friday, 8:00 AM - 8:00 PM Eastern Standard Time or an authorized service center in your area. Please have the model and serial number ready so that accurate information can be given.

Prior authorization must be obtained from Grindmaster Corporation's Technical Services Department for all warranty claims.

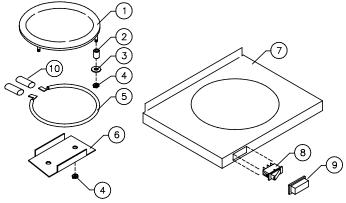
Exploded View Grind'n Brew Assembly





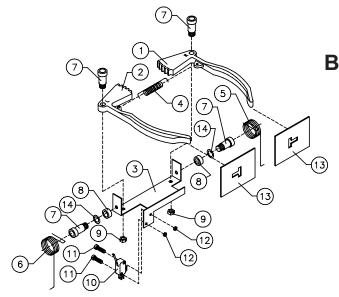
Mounting Sheet Assembly

# 1 2 3 4 5	PART NO. 71546 86836 71148 06491 71368 06490	DESCRIPTION GRAVITY FAUCET LOCK WASHER 1/2 INTERNAL TUBE SUPPORT SPRAY HEAD DEFLECTOR SPRAY HEAD NOZZLE SPRAY HEAD NOZZLE (CDP)
6	71054 71046	MOUNTING SHEET SPRAY HEAD BRACKET (older models)
7 8	07220	SPRAY HEAD NUT
	71448 71449	GREEN INDICATOR LIGHT RED INDICATOR LIGHT
11	70445	WHITE MOMENTARY SWITCH
12	07206-05	
13	71140 71303 71451	T-PAD ASSY SNGL BEAN PRE-S/N T-PAD ASSY DUAL BEAN L063198 T-PAD ASSY SNGL BEAN
	71452 71454 71455	T-PAD ASSY DUAL BEAN DECAL T-PAD DUAL BEAN DECAL T-PAD SINGLE BEAN



Warmer Assembly

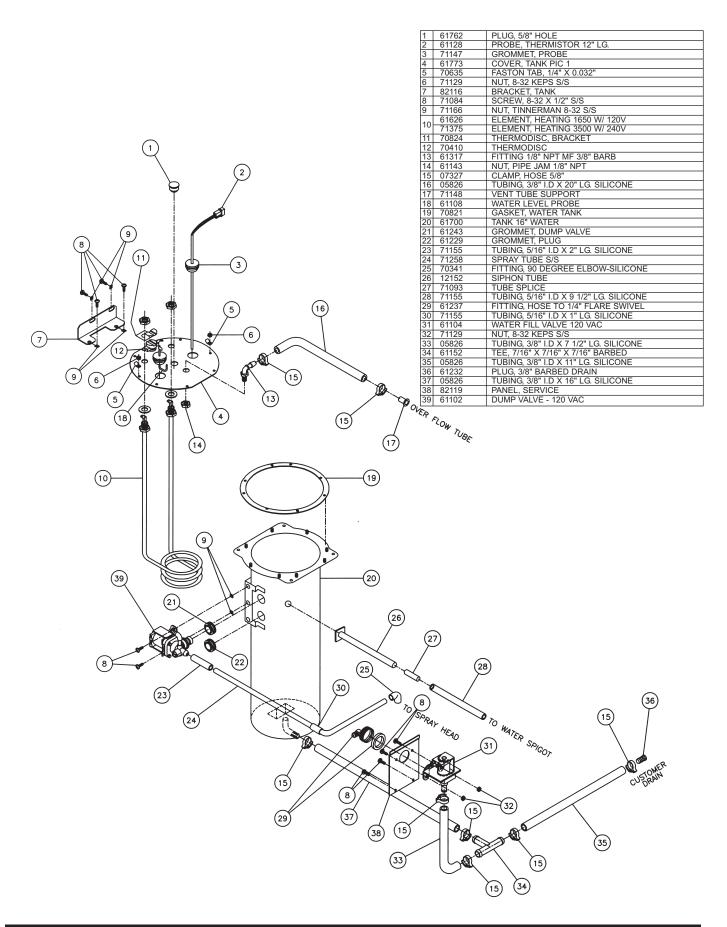
6 13018 WARMER BRACKET 7 71019 WARMER PLATE BOX 8 06957 120 VOLT RED ROCKER SWITCH 10124 240 VOLT RED ROCKER SWITCH 9 71315 COVER SWITCH 10 70631 TUBING HEAT SHRINK	6957 120 VOLT RED ROCKER SWI 0124 240 VOLT RED ROCKER SWI 1315 COVER SWITCH	ELEMEN
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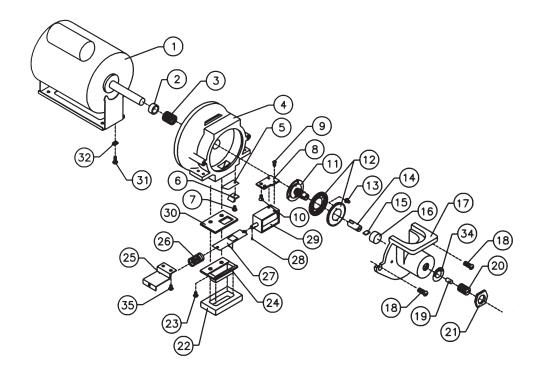
Basket Arm Assembly

REV-D, ECN1127 REV-E, ECN2124 GNBISO-1.DWG, REV-F, ECN2129

Exploded View Hot Water Tank Assembly

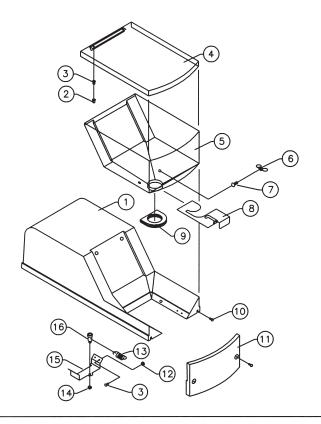


Exploded View Grinder Assembly



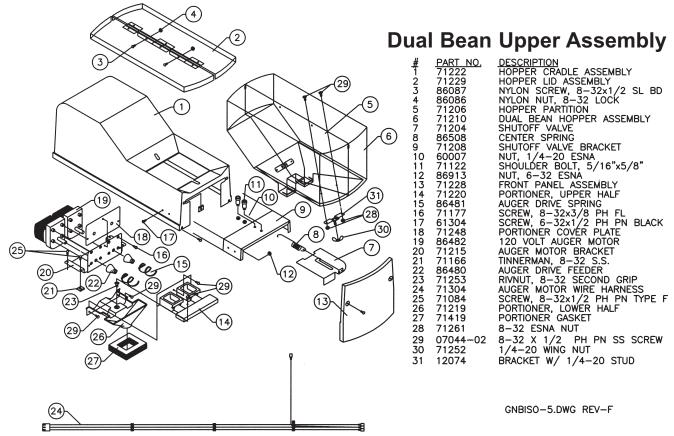
GRINDHEAD ASSEMBLY:

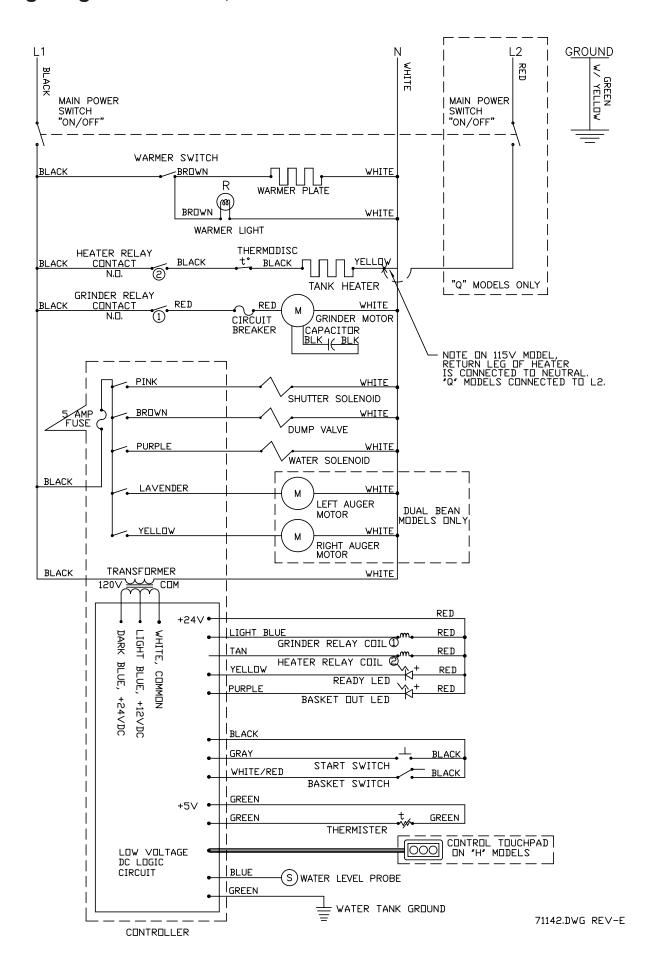
1 1 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2	23456789012345678	PART NO. 71133 71124 80025 71000 71030 71123 71179 71052 07046-02 71177 71176 85281w 86812 71012 71081 70483 71001 71100 71298 86341 86340 71080 07044-02 71056 71282 71171 71004 71130 71257	SCREW, 8-32x3/8" PH FL HD FEEDWORM ASSEMBLY BURRS SCREW, 10-32x5/16" DRIVE COUPLER SHEAR PLATE SHEAR COVER GRIND CAP SCREW, 5/16-18x5/8" ADJUSTING BEARING ADJUSTING SCREW LOCKING NUT WETNESS SEAL GASKET SCREW, 8-32x1/2" KEEPER PLATE SPRING BRACKET SHUTTER SPRING SHUTTER GLIDE SPRING PIN
2 2 2 2 2 3 3 3	56 78 90 112 4	71282 71171 71004	SPRING BRACKET SHUTTER SPRING SHUTTER GLIDE SPRING PIN



Single Bean Upper Assembly

# 1 2 3	PART_NO. 71090 71174 60288 71175	DESCRIPTION HOPPER CRADLE ASSEMBLY FLANGED SLEEVE, .183" OD SS SCREW, 6-32 X 1/2" PH RD HD SS HOPPER LID ASSEMBLY
5	71277	HOPPER ASSEMBLY
7	71199 71082 71279	WINGNUT, ESNA 1/4-20 BOLT, CARRIAGE 1/4-20 X 1/2" SS BFAN SHUTOFF
	71117 71084	HOPPER GASKET SCREW, 8-32x1/2" PH TR SS
11 12	71189 86913	FRONT PANEL ASSEMBLY NUT, ESNA 6-32
14	71171 60007	SPRING, SHUTTER NUT, ESNA 1/4-20 SS
	71193 71122	BRACKET, SHUTOFF BOLT, SHOULDER 5/8" X 5/16" SS







CORPORATION