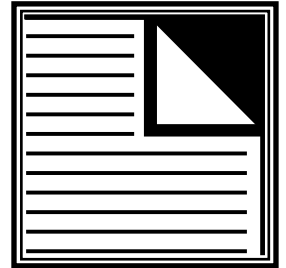
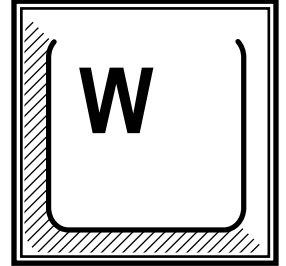
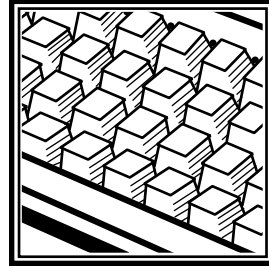




**SMITH  
CORONA®**



# User's Manual

This manual provides information necessary for the effective use of your Smith Corona Memory Typewriter. Smith Corona believes that this manual is accurate and reliable.

The documentation described in it is copyrighted with all rights reserved. Under the copyright laws, the documentation may not be copied, photocopied, reproduced, translated, or reduced to any electronic medium or machine readable form in whole or in part, without the prior written consent of Smith Corona Corporation.

Although Smith Corona has tested and reviewed the documentation, Smith Corona makes no warranty or representation, either expressed or implied, with respect to this documentation.

In no event will Smith Corona be liable for direct, indirect, special, incidental, or consequential damages arising out of the use or inability to use the documentation, even if advised of the possibility of such damages. In particular, Smith Corona shall have no liability for any data stored, including the costs of recovering such data.

A Reader Comment Form is provided at the back of this publication. Your suggestions and criticisms concerning the product or manual are welcome.

# My Most Popular Features



## Memory Mode

Saves text to edit or print later.

## Correcting Cassette

Easy to change and snap into place.

## Automatic Memory Correction

Instant correction.

## Special Tabs

Center tab



Nicely  
Centered  
Headlines

Decimal Tab



55.00  
100.00  
4.00

Flush Right Tab



For a  
Professional  
Look



## Spell-Right Dictionary

Identifies spelling errors.

## Abbreviations

Saves time.



## Self Demonstration...

Activate this Self Demonstration Program and discover my most popular features.

This built-in Demo is easy to use. Follow the instructions below.

1. Insert paper.
2. Press and hold **Code** while pressing **Z**.
3. Release both.

# Table of Contents

## Hardware Basics

Memory Typewriter Diagram .....	1-1
Setting Up .....	1-2
Carrier .....	1-2
Paper Support .....	1-3
Electrical Cord .....	1-3
Modes .....	1-3
Turning the Unit On .....	1-4
The Display .....	1-4
Status Indicators .....	1-5
Activating the Status Indicator .....	1-5
Display Contrast .....	1-5
Cursor .....	1-6
Volume Control .....	1-6
Automatic Paper Insert .....	1-6
Automatic Paper Eject .....	1-7
Platen Knob/Variable Line Spacer .....	1-7
Keyboard Diagram .....	1-8
Code Key Functions on Upper Keyboard .....	1-8
Code Key Functions on Lower Keyboard .....	1-8
Cursor Keys .....	1-10
Advance Key .....	1-10
Shift .....	1-10
Lock .....	1-10
Caps Lock .....	1-10
Lock Indicator Light .....	1-11
Keyboard II: International Characters/ Special Symbols .....	1-11
Subscripts/Superscripts .....	1-11
Repeat Action .....	1-11

## Page Layout

Margins and Tabs .....	2-1
Margins .....	2-1
Setting Margins .....	2-2
Tabs .....	2-2
Regular Tabs .....	2-2
Using Regular Tabs .....	2-2
Special Tabs .....	2-3
Decimal Tabs .....	2-3
Center Tab .....	2-3
Flush Right Tab .....	2-3
Using Special Tabs .....	2-4
Decimal Tabs .....	2-4
Center and Flush Right Tabs .....	2-4
Changing Tabs .....	2-4
Changing a Regular Tab to a Special Tab .....	2-4
Changing a Special Tab to a Regular Tab .....	2-5
Changing All Tabs to One Special Tab .....	2-5
Changing All Special Tabs to Regular Tabs .....	2-5
Removing One Tab Setting .....	2-5
Clearing All Tab Settings .....	2-5

Settings .....	2-6
End of Page Warning .....	2-6
Pitch .....	2-7
Line Spacing .....	2-8
Impression Control .....	2-8
Number of Lines .....	2-9

## Type Mode

The Display .....	3-1
Entering Text .....	3-1
Cursor Moves .....	3-1
Auto Return .....	3-2
Deactivating Auto Return .....	3-2
Text Enhancements .....	3-3
Bold Print .....	3-3
Auto Underscore .....	3-3
Underscoring Words Only .....	3-3
Using Auto Underscore All .....	3-3
Manual Underscore .....	3-4
Centering Text .....	3-4
Indented Paragraph .....	3-5
Setting Paragraph Indent .....	3-5
Changing Settings .....	3-6
Corrections .....	3-6
Erasing Character(s) in Correction Memory .....	3-6
WordEraser® .....	3-6
LineEraser® .....	3-7
Character Swap® .....	3-7
Auto Half Space .....	3-8
Off-Line Correction .....	3-8
Forward Correction .....	3-9
Half Space .....	3-9

## Line Mode

Accessing Line Mode .....	4-1
Viewing Text .....	4-1
Entering Text .....	4-2
Cursor Moves .....	4-2
Auto Return .....	4-2
Deactivating Auto Return .....	4-2
Printing .....	4-3
Text Enhancements .....	4-3
Bold Print .....	4-3
Auto Underscore .....	4-3
Underscoring Words Only .....	4-3
Using Auto Underscore All .....	4-4
Manual Underscore .....	4-4
Centering Text .....	4-4
Indented Paragraph .....	4-5
Setting Indent .....	4-5
Changing Settings .....	4-5
Corrections .....	4-6
Corrections on the Display .....	4-6
Inserting Text .....	4-6

Correct .....	4-6	Forms Layout .....	5-18
WordEraser® .....	4-7	Aligning Text and Stop Codes .....	5-19
LineEraser .....	4-7	Micro Alignment .....	5-19
Character Swap .....	4-7	Creating a Form File .....	5-19
Correcting Printed Text .....	4-8	Editing a Form File .....	5-21
Off-Line Correction .....	4-8	Filling in a Form .....	5-21
Forward Correction .....	4-8	Draft Copy .....	5-22
Half Space .....	4-9	File Management .....	5-23
<b>Memory Mode</b>		Recall a File .....	5-23
Memory Backup .....	5-1	Erase a File .....	5-24
Memory Remaining .....	5-1	Erase All Files .....	5-24
Checking Memory Remaining .....	5-1	Copy a File .....	5-25
Accessing Memory Mode .....	5-2	Append Files.....	5-26
Cursor Moves .....	5-2	Printing.....	5-27
Word Wrap & Required Returns .....	5-3	Printing a Document .....	5-27
Automatic End of Page Warning.....	5-3	Printing the File Directory .....	5-28
Required Page Ends .....	5-4	To Halt Printing .....	5-28
Stop Codes .....	5-4	To Cancel Printing .....	5-28
Entering Stop Codes .....	5-5	<b>Spell-Right® Dictionary</b>	
Printing with Stop Codes .....	5-5	Dictionary .....	6-1
Closing a Text File .....	5-5	Dictionary Pointers .....	6-1
Text Enhancements .....	5-6	Using the Dictionary .....	6-2
Bold Print .....	5-6	Turning the Dictionary Off/On .....	6-2
Auto Underscore .....	5-6	WordFind® .....	6-2
Underscoring Words Only .....	5-6	Using WordFind in Type Mode .....	6-2
Underscoring All .....	5-7	Using WordFind in Line Mode .....	6-3
Centering Text .....	5-7	Using WordFind in Mem Mode .....	6-3
Indented Paragraph .....	5-8	Word-Right® AutoSpell® .....	6-3
Setting Indent .....	5-8	Using AutoSpell .....	6-4
Correcting Errors .....	5-9	List .....	6-5
Inserting Text .....	5-9	Using List to Correct Entered Text .....	6-5
Typing Over Errors .....	5-9	Using List to Locate Words .....	6-6
Correct Key .....	5-9	Personal Word List .....	6-7
WordEraser .....	5-9	Adding Words to the Personal Word List.....	6-7
LineEraser .....	5-10	Viewing the Personal Word List.....	6-8
Character Swap .....	5-10	Deleting Words from the Personal Word List .....	6-8
Reformatting Text .....	5-11	Erasing the Entire Personal Word List .....	6-9
Editing .....	5-11	Printing the Personal Word List .....	6-9
Changing Settings .....	5-11	Printing Part of the Personal Word List.....	6-9
Margins and Tabs .....	5-11	To Halt Printing the Personal Word List .....	6-10
Copy, Move, and Delete Blocks of Text .....	5-12	To Resume Printing the Personal Word List.....	6-10
Deleting a Block of Text .....	5-12	To Cancel Printing the Personal Word List .....	6-10
Moving a Block of Text .....	5-13	Battery Backup .....	6-10
Copying a Block of Text .....	5-13	Punctuation Check® .....	6-10
Canceling a Block Move, Copy or Delete .....	5-14	Punctuation Rule Descriptions .....	6-11
Copying a Block of Text into Another File .....	5-14	Exceptions .....	6-12
Canceling a Block Copy from One File into Another .....	5-14	Abbreviations .....	6-13
Search Features.....	5-15	Creating an Abbreviation .....	6-14
Search .....	5-15	Using an Abbreviation in Type Mode .....	6-15
Searching for Stop Codes and Page Ends .....	5-16	Using an Abbreviation in Line or Mem Mode .....	6-15
Search and Replace .....	5-16	Viewing and Deleting Abbreviations .....	6-16
Canceling a Search .....	5-17	Editing an Abbreviation .....	6-16
		Printing an Abbreviation List .....	6-16

## Maintenance

Ribbon Cassette and	
Correcting Cassette .....	7-1
Correctable Film with Lift-Off Correction .....	7-1
Multi-Strike Film with Cover-Up Correction .....	7-1
Removing the Ribbon Cassette .....	7-2
Inserting the Ribbon Cassette .....	7-2
Correcting Cassette .....	7-2
Removing the Correcting Cassette .....	7-2
Inserting a New Correcting Cassette .....	7-3
Printwheels .....	7-4
Removing the Printwheel .....	7-4
Inserting a Printwheel .....	7-4
Cleaning .....	7-5
Printwheel .....	7-5
Platen .....	7-5
Cover/Keyboard/Sound Shield .....	7-5
Check Points .....	7-5
Obtaining Service .....	7-6
Shipping Instructions .....	7-6
Stabilizing the Carrier Mechanism .....	7-6
Packing the Typewriter .....	7-8

## Supplies and Accessories

Correctable Film Ribbon Cassettes .....	8-1
Multi-Strike Ribbon Cassettes .....	8-1
Start-Rite® .....	8-1
Printwheels .....	8-2

## Important Information

Safe Operating Recommendations .....	9-1
Product Consumer Warranty .....	9-2
Limited Warranty .....	9-2
90 Day Warranty .....	9-2
Limited Warranty .....	9-2
FCC .....	9-3

## Index

## Quick Reference Guide