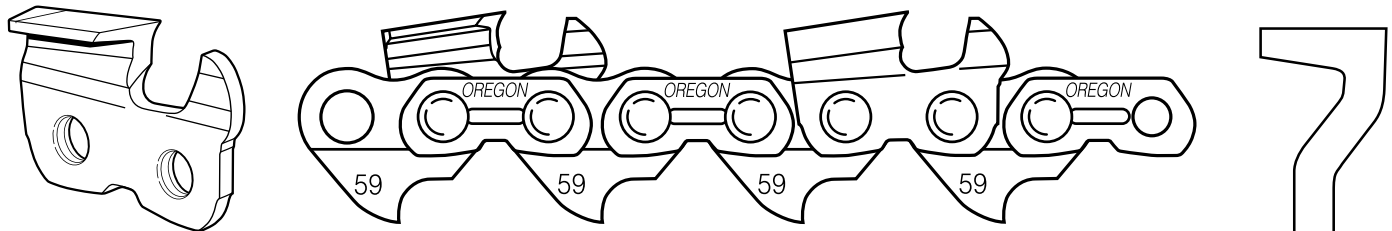


# 58J, 58L, 59J, AND 59L CHAINS



These new Oregon® .404"-pitch Super Guard® chains have been carefully developed to replace two popular families of chain. Users of our previous 59LG-series and 52-series chains will find it easy to make the switch. 58J, 58L, 59J, and 59L all feature a fast-working new chisel cutter that delivers performance superior to its predecessors in all cutting modes. The new cutter is mounted on our proven unequal-pitch 59 chassis for an unmatched combination of performance and durability. Oregon® 58/59 Super Guard® gives professional timber cutters who use .404"-pitch chains what they want: out-of-the-box sharpness, high performance, resistance to stretch, and consistency from chain to chain. These chains feature ramped depth gauges to reduce kickback energies, and are recommended for cutting clean wood with saws 4.0 cubic inches (65cc) and larger, and with bars 20" (50cm) and longer.



**Safety/ANSI:** 58J, 58L, 59J, and 59L are yellow-label chains with kickback-reducing features. These chains do not meet the kickback requirements for low-kickback chains.

**Recommended Use:** Professional use by loggers and forest firefighters who prefer large saws and .404"-pitch chain.



## FEATURES

- Chisel cutters, factory ground with optimum angles
- Sharpens with a 7/32" round file
- Depth gauge is ramp-shaped, and offset
- Clean-ground gullet
- Top-plate-angle witness mark
- LubriLink™ tie straps
- Long, high-strength cutter top plate
- Made from patented OCS-01 steel-alloy material (U.S. patent no. 5,772,957)



## BENEFITS

- Superior cutting speed (nose-clear, nose-buried, and boring)
- Smooth, easy cutting, minimal feed force required, minimizes operator fatigue
- Easy filing and maintenance
- Reduces roughness and kickback energies without affecting performance
- Maximum chip flow, helps prevent clogs from debris
- No out-of-the-box filing is needed
- Easy, consistent sharpening
- Improved chain and bar lubrication
- More oil stays where it's needed – on the chain
- The volume of oil required is reduced
- Long working life, durable, resists breakage
- Tougher than the steel on other chains, 20% tougher at room temperature, 125% tougher at minus 20° F.



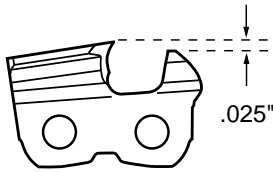
Because every cut counts

CHAIN PART NUMBER	PITCH	GAUGE	CUTTER SEQUENCE	CUTTER TYPE	KICKBACK-REDUCING FEATURES
58J	.404"	.058"	Skip	Chisel	Ramp-shaped
58L		.058"	Standard		Depth Gauges
59J		.063"	Skip		
59L		.063"	Standard		

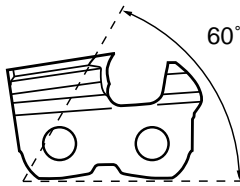
# FILING INSTRUCTIONS FOR 58J, 58L, 59J, AND 59L CHAINS

FILE SIZE: Use a 7/32" round file and file guide.

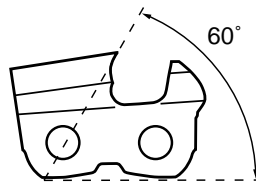
**DEPTH-GAUGE SETTING:**  
\*See warning below



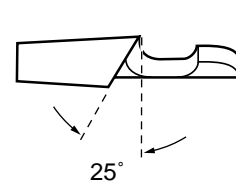
**TOP-PLATE CUTTING ANGLE:**



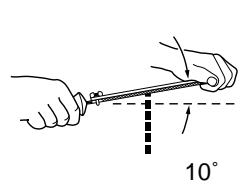
**SIDE-PLATE ANGLE:**



**TOP-PLATE FILING ANGLE:**



**FILE-GUIDE ANGLE:**



## WARNING

Failure to follow filing instructions can increase the level of kickback which can result in severe injury to the saw operator or bystanders.

\* Do not exceed the depth-gauge setting shown above

\* Always file depth gauges back to their original rounded or ramped shape after lowering



## WARNING

Oregon® .404"-pitch Super Guard® chains (58J, 58L, 59J, and 59L) may be capable of kickback that could result in serious injury to the saw operator or bystanders.

Although these chains have features designed to reduce kickback energy, they are NOT low-kickback chains. Do not use Oregon® 58J, 58L, 59J, or 59L unless you have experience and specialized training for dealing with kickback. Saw chain with lower kickback potential is available.

## MAINTENANCE TOOLS

FILE SIZE	ASSEMBLED FILE GUIDE	ROUND FILE	DEPTH GAUGE TOOL, .025"	FLAT FILE	BENCH GRINDER WHEEL, 5 3/4"	MINI GRINDER WHEEL, 4 1/8"
7/32"	31686 (EA.)	70502 (12-PK.) 40458 (2-PK.)	31941 (10-PK.)	12211 (12-PK.)	OR534-316	OR4125-316

## CHAIN REPLACEMENT PARTS

CHAIN TYPE	LEFT-HAND CUTTER	RIGHT-HAND CUTTER	TIE STRAP	PRESET TIE STRAP	DRIVE LINK
58J, 58L	P108795	P108796	P23825	P23868	P65514
59J, 59L	P108795	P108796	P23825	P23868	P65513

**NOTE:** Individual parts packages contain 25 pieces.

## WHICH CUTTER SEQUENCE IS BEST, STANDARD OR SKIP?

WHICH TYPE OF CUTTING DO YOU DO?	THE CUTTER SEQUENCE TO USE:
I cut "non-fibrous" woods of average size, with guide bars up to approximately 28"	Standard sequence (58L, 59L)
I cut fibrous woods, such as cedar or hemlock	Skip sequence (58J, 59J)
I cut large wood, with long guide bars approximately 30" and longer	Skip sequence (58J, 59J)



**Because every  
cut counts**

For more information on these and other Oregon® products, contact your authorized Oregon® distributor, or:

**OREGON CUTTING SYSTEMS DIVISION, BLOUNT, INC.** PO Box 22127 · Portland, OR, U.S.A. 97269-2127  
Phone: 503-653-8881 Fax: 503-653-4201 Web: <http://www.oregonchain.com>

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