

# Road Worthy, Shop Tested, OEM Approved: Truck Line Adhesives

## Urethane Adhesives

OEM APPROVED

### SMC/FRP Fiberglass Repair and Panel Bonding

#### 400ml 1:1 Cartridge

PART NUMBER	OEM APPROVED PLOGRIP® NO.	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME
04671	7773	3 minutes	3-1/2 minutes	10 minutes	30 minutes
04672	7779	10 minutes	17 minutes	30 minutes	1 hour
04673	7770	35 minutes	50 minutes	1-1/2 hours	3 hours

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC. USE 18 ELEMENT MIXING NOZZLE #04627

#### 600ml 1:1 Cartridge

PART NUMBER	OEM APPROVED PLOGRIP® NO.	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME
04677	7773	3 minutes	3-1/2 minutes	10 minutes	30 minutes
04678	7779	10 minutes	17 minutes	30 minutes	60 minutes
04679	7770	35 minutes	50 minutes	90 minutes	3 hours

USE APPLICATOR GUN #41397-PNEUMATIC. USE 18 ELEMENT MIXING NOZZLE #04627

Times will increase as temperatures decrease. Times shown above are at 77/25c. Full cure time is 24 hours but this may be accelerated with heat. Do not apply polyester based putty/fillers on urethane products.



If polyester putty/filler must be used, skim coat over the SpeedGrip repair area using SpeedGrip Rigid Repair Adhesive #04675 or SpeedGrip Flexible Repair Adhesive #04676.

### SMC/FRP Fiberglass Repair

#### Fiberglass Matting Adhesive

- A low viscosity two-part urethane used to saturate fiberglass cloth when preparing backup patches
- The self-leveling feature allows the Matting Adhesive to be used for filling cracks and channels as well

#### Fiberglass Mat

- For reinforcing SMC, FRP and fiberglass repairs
- Perfect for large repairs where extra reinforcement is needed

#### Fiberglass and SMC Cloth

- Excellent for any backup repair – large or small
- Conforms to any shape



#### 400ml 1:1 Cartridge

PART NUMBER	DESCRIPTION	OEM APPROVED PLOGRIP® NO.	SIZE	OPEN TIME	SANDING OR PAINTING TIME
04680	Fiberglass Matting Adhesive	7779-L	400ml 1:1 cartridge	10 minutes	45 minutes
04690	Fiberglass Mat	-	36" X 38" (9.5 sq. ft.)	-	-
04691	Fiberglass and SMC Cloth	-	36" X 38" (9.5 sq. ft.)	-	-

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC. USE 24 ELEMENT MIXING NOZZLE #04628.

## Epoxy Adhesives

### SMC/FRP Fiberglass Panel Bonding



#### 400ml 2:1 Cartridge

PART NUMBER	DESCRIPTION	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME
04674	Epoxy Panel Bonding Adhesive	90 minutes	4 hours	8 hours

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC. USE 24 ELEMENT MIXING NOZZLE #04628. GLASS BEADS FOR ADEQUATE SPACING.

Times will increase as temperatures decrease. Times shown above are at 77/25c. Full cure time is 24 hours but this may be accelerated with heat.

### Rigid Parts Repair and Flexible Plastic Parts Repair

Quickly repair SMC, FRP, fiberglass and plastic parts. Designed for easy sanding and excellent feather edging, these products are a proven adhesive and filler for all rigid and flexible parts. Formulated to finish the front side of repairs used over the top of urethane adhesives.

#### 400ml 1:1 Cartridge

PART NUMBER	DESCRIPTION	WORK TIME	SANDING OR PAINTING TIME
04675	Rigid Parts Epoxy Adhesive	6 minutes	12 minutes

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC. USE 24 ELEMENT MIXING NOZZLE #04628

#### 400ml 1:1 Cartridge

PART NUMBER	DESCRIPTION	WORK TIME	SANDING OR PAINTING TIME
04676	Flexible Parts Epoxy Adhesive	6 minutes	12 minutes
04625	Adhesion Promoter for TPO Repair	-	-

USE APPLICATOR GUN #41398 MANUAL OR #41396 PNEUMATIC. USE 24 ELEMENT MIXING NOZZLE #04628



#04675

#04676

### Applicator Gun and Mixing Nozzle Guide

NORTON OFFERING	PART NUMBER	SIZE	18 ELEMENT MIXING NOZZLE #04627	24 ELEMENT MIXING NOZZLE #04628	PNEUMATIC GUN 400 ML #41396	MANUAL GUN 400 ML #41398	PNEUMATIC GUN 600 ML #41397
Epoxy Panel Bonding Adhesive	04674	400ml					
Epoxy Rigid Repair Adhesive and Filler	04675	400ml					
Epoxy Flexible Repair Adhesive and Filler	04676	400ml					
Fiberglass Matting Adhesive	04680	400ml					
Urethane Adhesive – 3	04671	400ml					
Urethane Adhesive – 10	04672	400ml					
Urethane Adhesive – 35	04673	400ml					
Urethane Adhesive – 3	04677	600ml					
Urethane Adhesive – 10	04678	600ml					
Urethane Adhesive – 35	04679	600ml					

### Accessories



PART NUMBER	DESCRIPTION
41396	Pneumatic Applicator Gun 400ml
41398	Manual Applicator Gun 400ml
41397	Pneumatic Applicator Gun 600ml
04627	Mixing Tip Square 18 Element (blue)
04628	Mixing Tip Square 24 Element (green)

PART NUMBER	DESCRIPTION
04631	Structural Backing Patch
04632	Nylon Reinforcing Tape
04623	Plastic Parts Cleaner – 1 quart
82780	Panel & Adhesive Cleaner – 1 quart

# SPEEDGRIP®

STRUCTURAL ADHESIVES

FOR TECHNICAL HELP: 1 866 879-3761

WWW.nortonautomotive.com

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