

SuitCase™ 8RC and 12RC

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Wire Feeder with Remote Control 

Quick Specs

Industrial Applications

Shipbuilding
Construction
Heavy Manufacturing
Rental

Processes

MIG (GMAW)
Flux Cored (FCAW)

Input Power 24 VAC, 7 A/10 A

Weight 8RC: 22.0 lb (9.9 kg)
12RC: 25.5 lb (11.6 kg)

The Power of Blue.®



Updated front panels!
Improved trigger strain relief!

Remote voltage control — standard.

Standard gas solenoid controlling gas flow.

Totally enclosed, impact-resistant, flame-retardant case provides strength and durability, protecting components and weld wire from moisture, dust and contaminants.

Component assembly is easily removed for servicing.

Quick-change drive rolls are easy to change — no tools required.



Drive roll accessibility makes it easy to install wire, adjust tension and change drive rolls.

Versatile feeders can run wire diameters up to 5/64 in (2.0 mm).

Gas purge purges gas line without feeding wire, or energizing weld wire with OCV.

Thermal overload protection protects motor and control circuit against possible damage due to overloading conditions, or loose cable connections.

Digital meter option available for wirefeed speed or voltage display.

Improved trigger strain relief

Specifications (Subject to change without notice.)



(Use with CC/CV, DC Power Sources.)

Model	Input Power	Welding Power Source Type	Input Welding Circuit Rating	Electrode Wire Diameter Capacity	Maximum Spool Size Capacity	Wire Speed	Dimensions	Net Weight
8RC	24 VAC, 7 A, 50/60 Hz	Constant Voltage (CV)	500 A at 100% Duty Cycle	Solid Wire: .023–5/64 in (0.6–2.0 mm) Flux Cored: .030–5/64 in (0.8–2.0 mm)	8 in (203 mm) 14 lb (6.4 kg)	75–700 IPM (1.9–17.7 m/min)	H: 14-1/2 in (368 mm) W: 6-1/2 in (165 mm) D: 15-5/8 in (397 mm)	22 lb (9.9 kg)
12RC	24 VAC, 10 A, 50/60 Hz			Solid Wire: .023–5/64 in (0.6–2.0 mm) Flux Cored: .030–5/64 in (0.8–2.0 mm)	12 in (305 mm) Up to 44 lb (20 kg)		H: 16 in (406 mm) W: 7-1/4 in (184 mm) D: 20 in (508 mm)	25.5 lb (11.6 kg)



Wire feeder is warranted for 3 years, parts and labor.

MADE IN USA
APPLETON, WI



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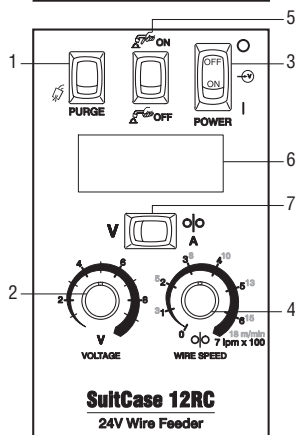
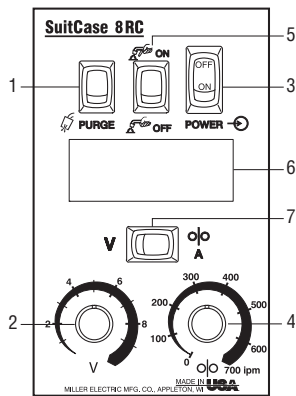


Drive Roll Kits (1 kit required, order from Miller Service Parts.)

Select drive roll kits from chart below according to type and wire size being used. Drive roll kits include 2 drive rolls, the necessary guides and feature an anti-wear sleeve for inlet guide.

Wire size	"V" groove for hard wire	"U" groove for soft wire or soft-shelled cored wires	"V" knurled for hard-shelled cored wires	"U" cogged for extremely soft wire or soft-shelled cored wires (i.e., hard facing types)
.023/.025 in (0.6 mm)	#087 131	—	—	—
.030 in (0.8 mm)	#079 594	—	—	—
.035 in (0.9 mm)	#079 595	#044 749	#079 606	—
.040 in (1.0 mm)	#161 189	—	—	—
.045 in (1.1/1.2 mm)	#079 596	#079 599	#079 607	#083 318
.052 in (1.3/1.4 mm)	#079 597	#079 600	#079 608	#083 317
1/16 in (1.6 mm)	#079 598	#079 601	#079 609	#079 614
.068/.072 in (1.8 mm)	—	—	#089 984	—
5/64 in (2.0 mm)	—	#079 602	#079 610	#079 615

Control Panels



1. Purge Switch
2. Voltage Control
3. Power Control Switch
4. Wire Speed Control
5. Trigger Hold Switch (Optional)
6. Meter (Optional)
7. Voltage/Wire Feed Speed Switch (Optional)

Ordering Information

Power Source and Options	Stock No.	Description	Qty.	Price
SuitCase™ 8RC (Remote Extension Cord required.)	#194 938 #194 938-01-1 #194 938-03-1	w/ remote voltage and Bernard® Q300 Gun w/ meters, remote voltage, trigger hold and Bernard® Q300 Gun w/ CE, meters, remote voltage, and trigger hold		
Meter Kit	#195 165	Field. For SuitCase 8RC		
SuitCase™ 12RC (Remote Extension Cord required.)	#194 940 #194 940-01-1 #300 415 #300 415-01-1 #194 940-03-1	With remote voltage and Bernard® Q300 Gun w/ meters, remote voltage, trigger hold and Bernard® Q300 Gun With Bernard® Dura Flux™ Gun With Meter Kit and Bernard® Dura Flux™ Gun w/ CE, meters, remote voltage, and trigger hold		
Meter Kit	#300 178	Field. For SuitCase 12RC		
Accessories				
Remote Extension Cords (One required.)	#122 973 #122 974 #122 975	25 ft (7.6 m) 50 ft (15.2 m) 75 ft (22.9 m)		
Volt/Current Sensor Kit	#195 194	Field. For both SuitCase 8RC and 12RC. Required for digital meter operation with power sources not having pins F and H in the 14-pin receptacle. (PipePro 304 is the only Miller engine drive with pins F and H.)		
Flowmeter Kit	#195 217	Field. For both SuitCase 8RC and 12RC		
Shielding Gas Filter	#195 189	Field. For both SuitCase 8RC and 12RC		
Guns				
Bernard® Q300 (GMAW)		See Welding Components and Parts Guide		
Bernard® Dura Flux™ (FCAW)		See Welding Components and Parts Guide		
Ironmate™ 1260		Flux cored (FCAW) gun. See Lit. Index No. AY/16.0		
Roughneck® C-Series		MIG (GMAW) gun. See Lit. Index No. AY/17.0		
Power Sources				
XMT® 304		See Lit. Index No. DC/18.8		
Dimension™		See Lit. Index No. DC/19.2		
Invision™ MP		See Lit. Index No. DC/23		
Mark VI™		See Lit. Index No. DC/9.8		
Big Blue® 600D		See Lit. Index No. DC/10.3		
Big Blue® 402		See Lit. Index No. DC/10.8		
Big Blue® Air Pak™		See Lit. Index No. DC/10.5		
PipePro™		See Lit. Index No. ED/10.6		
Trailblazer®		See Lit. Index No. DC/4.5		
Consumables				
Drive Rolls/Wire				
Inlet Guide	#221 030	.023–5/64 in (0.6–2 mm)		

Date:

Total Quoted Price:

Distributed by:

