

CobraMAX™



Push-Pull Gun

When you're ready to move up to a push-pull wire feeding system, consider the CobraMAX. This easy-to-handle air-cooled gun shares many of the same features with our top-of-the-line Python push-pull gun, including an ergonomic handle design, fingertip controls, and foolproof set up. With a fixed gooseneck design and 150 amp 100% duty cycle rating, the CobraMAX is an ideal push-pull gun.

Processes

MIG Pulsed

Advantage Lincoln

- Superior push-pull wire feeding technology for smooth feeding and minimized damage to the wire.
- Lightweight, ergonomic handle - weight distribution is equally balanced front and back for better feel and control.
- Sturdy bottom-mounted trigger can be operated with either hand.
- Fine adjustment of wire feed speed is easily accomplished using the multi-turn adjustment dial.
- Flip-up drive roll cover for easy access to wire. Quick wire release for easy wire adjustments.
- Complete with a knurled drive roll and a grooved idler roll, which will handle both steel and aluminum wire from .030-1/16" (0.8-1.6mm) diameter.
- Interchangeable contact tips, drive and idler rolls, and conduits between Prince® XL, CobraMAX™, and Python® guns – no need to stock multiple consumables.

Description

Output  Input  42 VAC

Recommended Expendable Parts Options

Drive Roll Kits, Drive and Idler Rolls, Contact Tips, Copper Gas Cups, Gun Liners, Conduits

Recommended Wire Feeder Options

Cobramatic® Wire Feeder

Recommended Power Source Options

CV-250, CV-300, CV-400, CV-655, Power MIG® 300⁽¹⁾, V350-PRO, DC-400, DC-600, DC-655

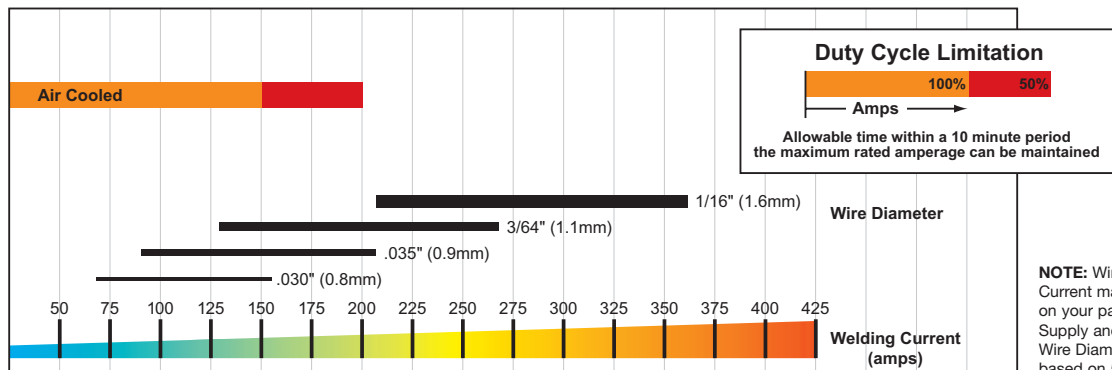
Order

K2252-1 Air-Cooled, 15 ft. (4.5m)
K2252-2 Air-Cooled, 25 ft. (7.6m)

⁽¹⁾ Does not require Cobramatic. Requires Connection Kit (K2154-1).

Note: CobraMAX™ gun is a registered trademark of MK Products, Inc.

CobraMAX Push-Pull Gun Selector Guide



A CLOSER LOOK

EXPENDABLE PARTS

Description	Order Number	Description	Order Number
Drive Roll Kits			
.030" Insulated Grooved	KP1594-030	Tip Extender	KP2247-1
.035" Insulated Grooved	KP1594-035	Tip Removal Tool for 3/8" Dia. Tips	KP2072-6
3/64" Insulated Grooved	KP1594-3/64		
1/16" Insulated Grooved	KP1594-1/16	Copper Gas Cups	
		#6, 3/8" ID	KP2249-1
		#8, 1/2" ID ⁽¹⁾	KP2250-1
Drive and Idler Rolls		#10, 5/8" ID	KP2251-1
Knurled Drive Roll ⁽¹⁾	KP2219-1		
Idler Roll Assembly ⁽¹⁾	KP2220-1		
		Gun Liners	
Contact Tips		All Wire Types,	
3/8" Diameter:		.030-1/16" (0.8-1.6mm) – 5 pk.	KP2226-1
.030" (0.8mm)	KP2217-1B1		
.035" (0.9mm)	KP2217-2B1	Conduits	
3/64" (1.2mm) ⁽¹⁾	KP2217-4B1	15 ft. (5m)	KP2072-30
1/16" (1.6mm)	KP2217-5B1	25 ft. (8m)	KP2072-28

⁽¹⁾ Standard, included with gun.

COBRAMAX™ PUSH-PULL GUN ORDER FORM

PRODUCT DESCRIPTION	ORDER NUMBER	QUANTITY	PRICE
CobraMAX™ Gun Air-Cooled, 15 ft. (4.5m)	K2252-1		
CobraMAX™ Gun Air-Cooled, 25 ft. (7.6m)	K2252-2		
Recommended Expendable Parts Options			
Knurled Drive Roll	KP2219-1		
Idler Roll Assembly	KP2220-1		
Contact Tips	see chart above		
Copper Gas Cups	see chart above		
Gun Liners	KP2226-1		
Conduits	see chart above		
Recommended Wire Feeder Options			
Cobramatic® Wire Feeder	See publication E8.300		
Recommended Power Source Options			
CV-250	See publication E4.10		
CV-300	See publication E4.20		
CV-400	See publication E4.30		
CV-655	See publication E4.40		
Power MIG 300 (Requires Connection Kit K2154-1)	See publication E7.56		
V350-PRO	See publication E5.91		
DC-400	See publication E5.20		
DC-600	See publication E5.40		
DC-655	See publication E5.46		
	TOTAL:		

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