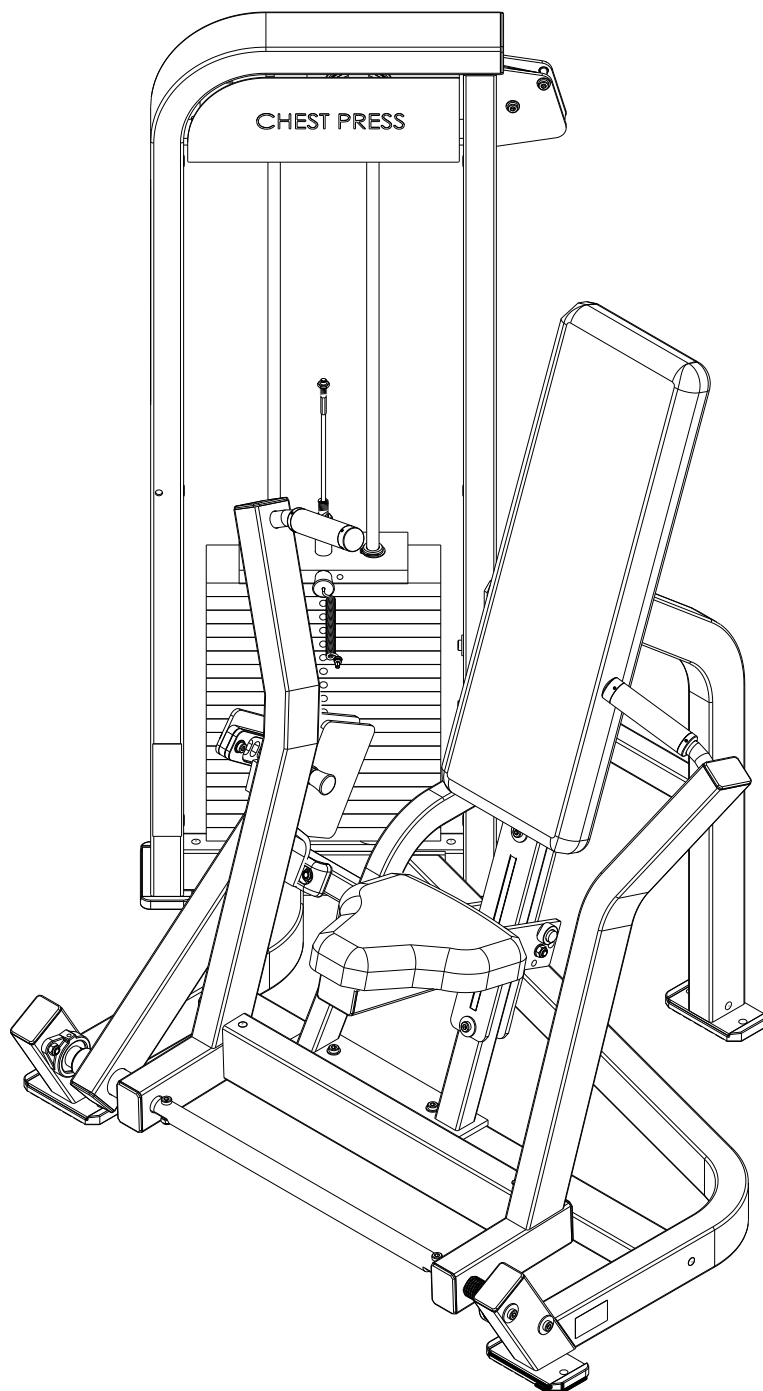




PRO 2 SERIES PSCP CHEST PRESS



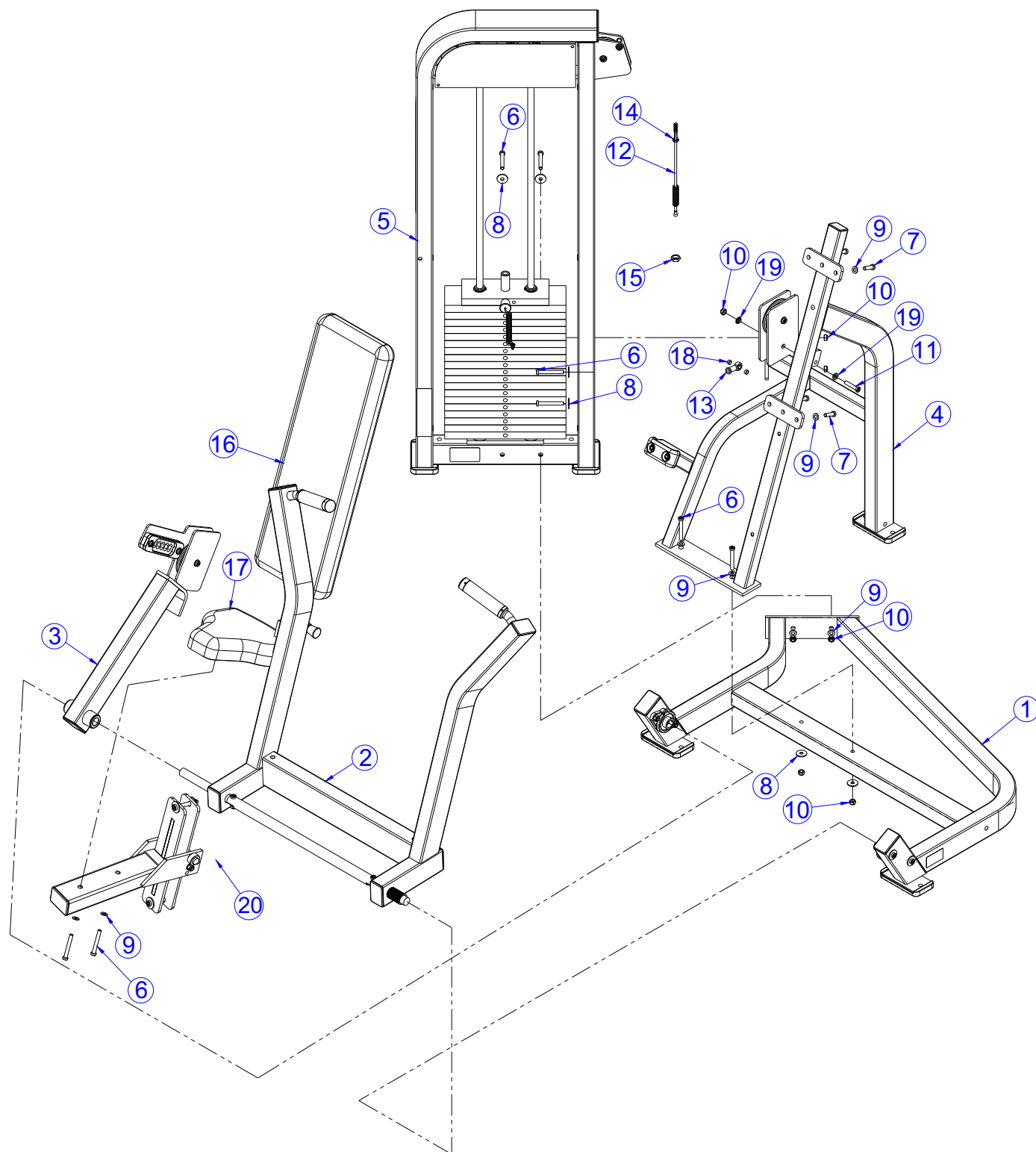
Customer Support Services
PARTS MANUAL

PSCP CHEST PRESS

CONTENTS

	Page
COMPONENT ASSEMBLY	3
COMPONENT ASSEMBLY LEGEND	4
WORKBOX ASSEMBLY	5
WORKBOX ASSEMBLY LEGEND	6
WORK ARM ASSEMBLY	7
WORK ARM ASSEMBLY LEGEND	8
ADJUSTMENT ARM ASSEMBLY	9
ADJUSTMENT ARM ASSEMBLY LEGEND	10
SEAT FRAME ASSEMBLY	11
SEAT FRAME ASSEMBLY LEGEND	12
97° SEAT ASSEMBLY	13
97° SEAT ASSEMBLY LEGEND	14
STACK FRAME ASSEMBLY	15
STACK FRAME ASSEMBLY LEGEND	16
ADD-ON INCREMENT WEIGHT ASSEMBLY	17
WEIGHT STACK (300LB)	18
OPTIONAL REAR SHROUD KIT	19

PSCP CHEST PRESS COMPONENT ASSEMBLY

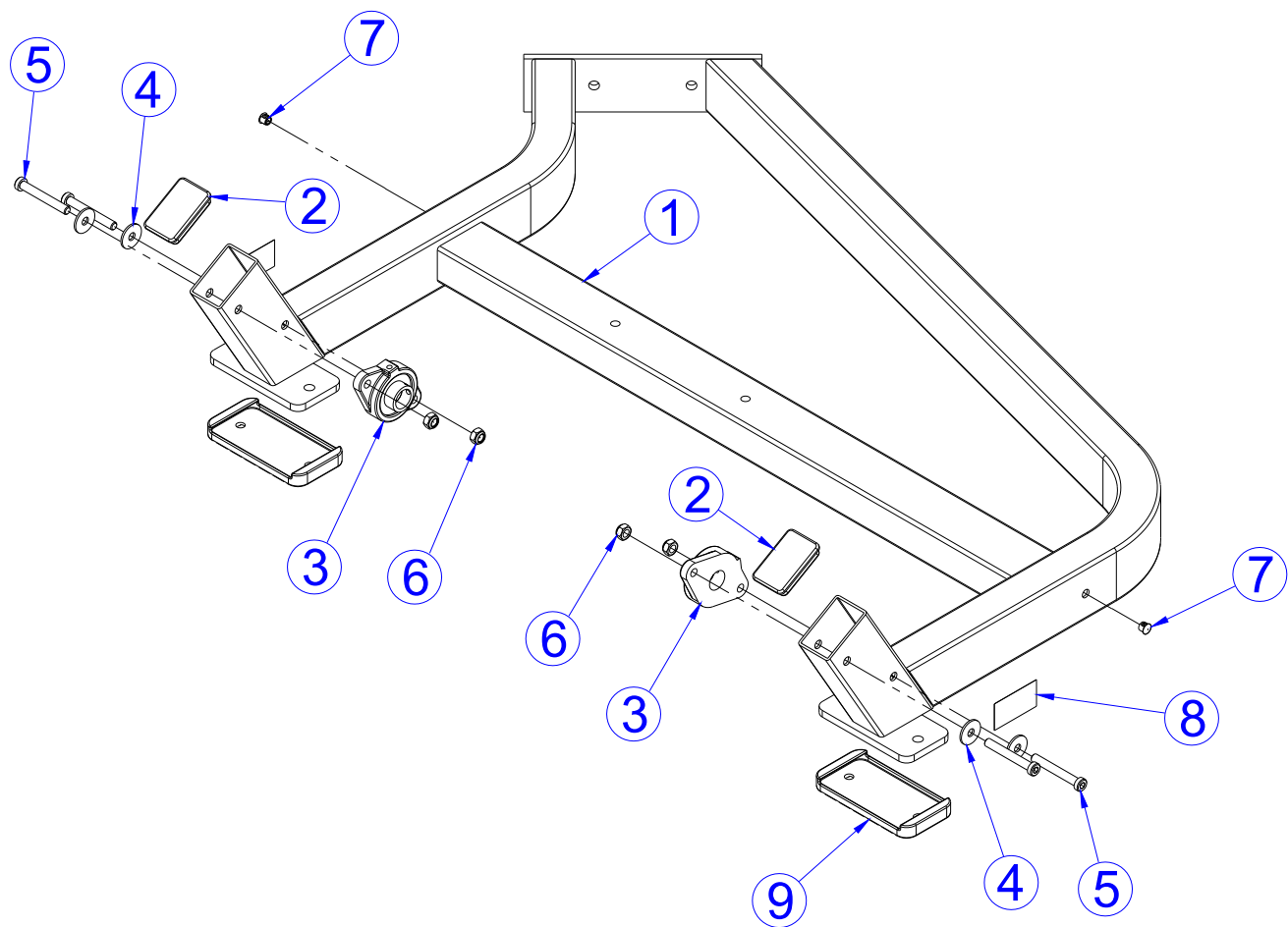


SEE PAGE 4 FOR LEGEND

PSCP CHEST PRESS COMPONENT ASSEMBLY LEGEND

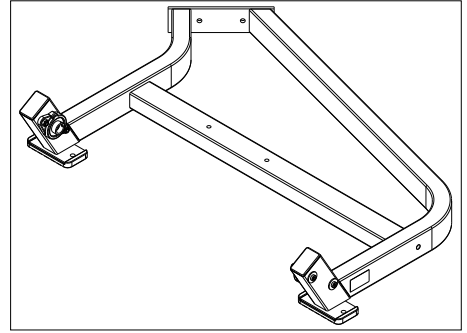
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7366301	ASSY,PSCP WORKBOX
2	1	7367101	ASSY,PSCP WORK ARM
3	1	7366901	ASSY,PSCP ADJ ARM
4	1	7366501	ASSY, PSCP SEAT FRAME
5	1	7366701	ASSY,PSCP STACK FRAME
6	8	3236212	SCREW, M10 X1.5 75MM
7	4	3236204	SCREW, M10 X1.5 35MM
8	6	3236602	WASHER, 3/8 ID X 1.25 OD SS
9	12	3236601	WASHER, 3/8 SAE SS
10	7	3236801	NUT, M10 HEX NYLOCK SS
11	1	3236207	SCREW, M10 X1.5 50MM
12	1	7423602	CABLE, PSCP
13	1	3237901	ROD END, METRIC FEMALE
14	1	3236901	NUT, M10 X 1.5 JAM
15	1	3236902	NUT, M16 X 2 HEX JAM SS
16	1	73540xx	PAD, BACK 32-1/2 X 11-1/4
17	1	73519xx	PAD, SADDLE
18	2	7489402	BSHNG, .500 OD X .402 ID
19	2	7348101	WASHER, SPACER
20	1	7401901	ASSY, 97 DEG SEAT

PSCP CHEST PRESS
WORKBOX ASSEMBLY - 7366301



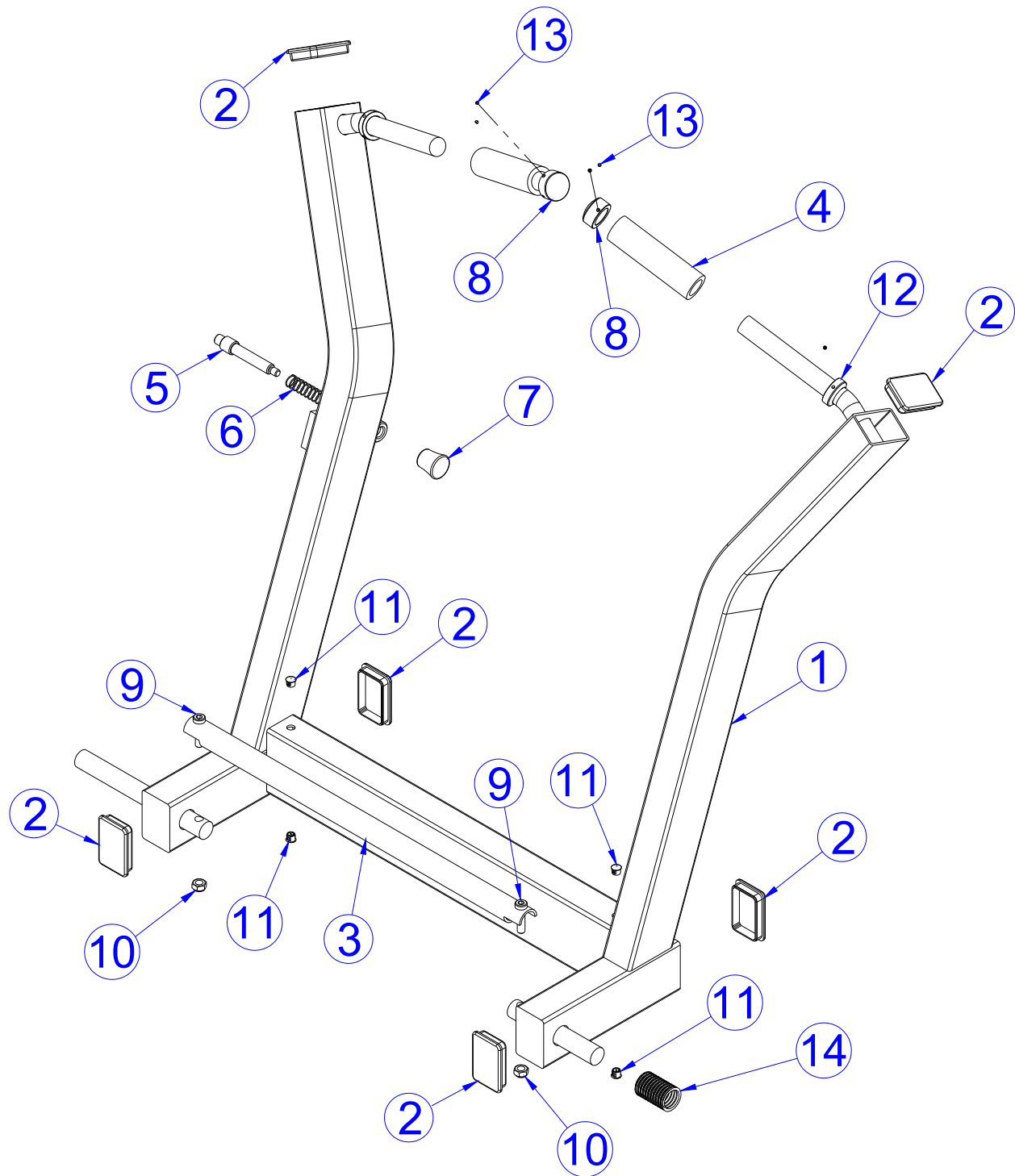
SEE PAGE 6 FOR LEGEND

PSCP CHEST PRESS WORKBOX ASSEMBLY LEGEND



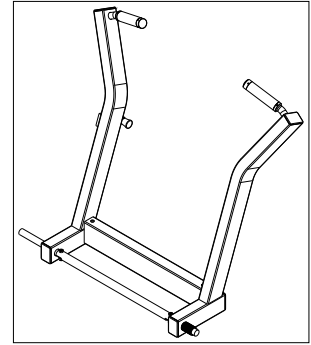
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7366401	WLDMT-PSCP-WORKBOX
2	2	7352301	CAP, END 2 X 3
3	2	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
4	4	3236602	WASHER, 3/8 ID X 1.25 OD SS
5	4	3236212	SCREW, M10 X1.5 75MM
6	4	3236801	NUT, M10 HEX NYLOCK SS
7	2	3237401	PLUG, 7/16" HOLE
8	2	7422003	LABEL, MOVING PARTS
9	2	7388201	FOOTPAD, PS RUBBER

PSCP CHEST PRESS
WORK ARM ASSEMBLY - 7367101



SEE PAGE 8 FOR LEGEND

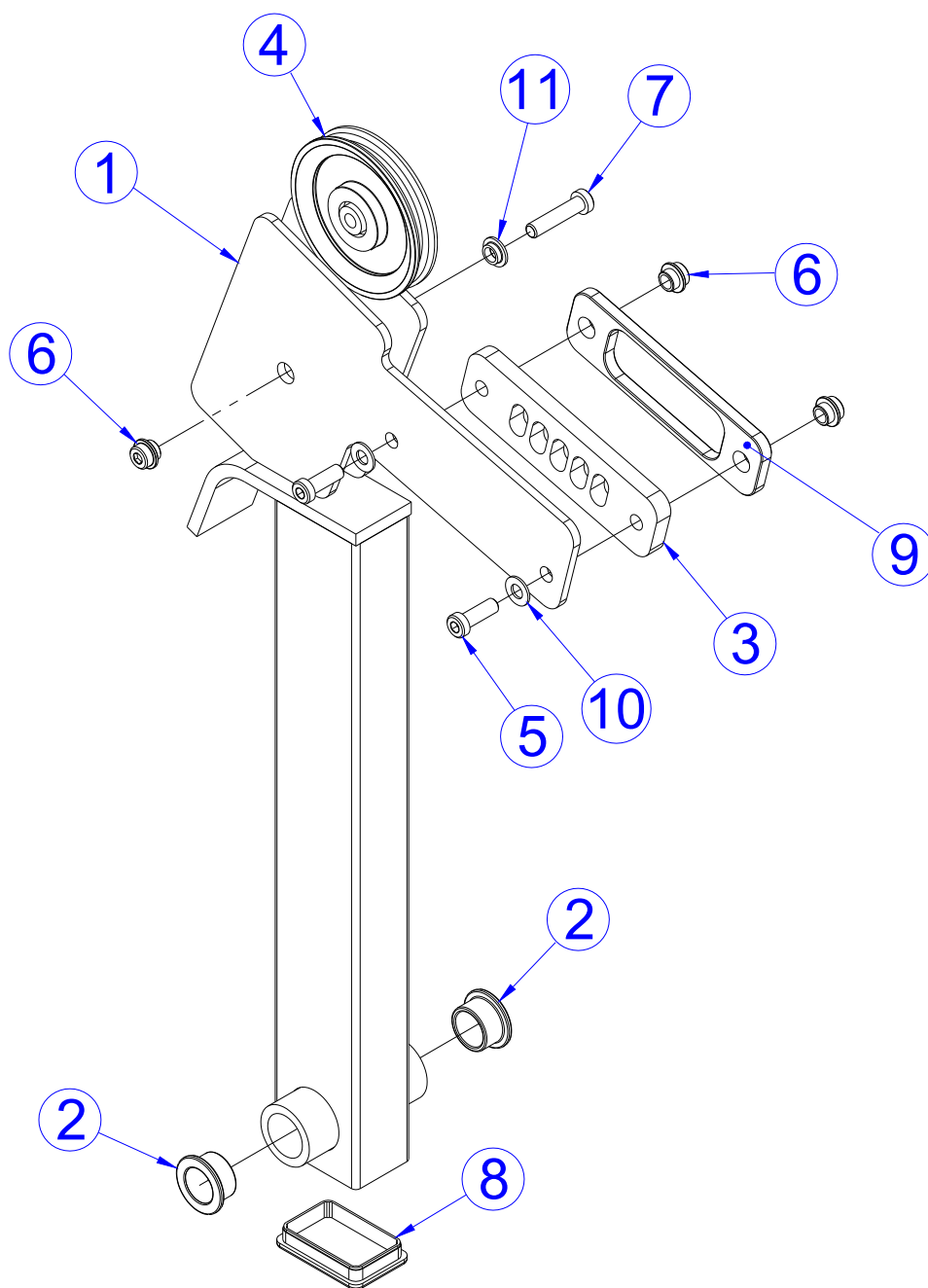
PSCP CHEST PRESS WORK ARM ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7367201	WLDMT-PSCP-MOVEMENT ARM
2	6	7352301	CAP, END 2 X 3
3	1	7353302	TUBE, PSCP FOOT REST LINEXED
4	2	3235802	GRIP, 1.50 OD OPEN END
5	1	7351301	PIN, PULL X 4.375
6	1	7351501	SPRING; PULL PIN LARGE
7	1	7351401	KNOB, TULIP STYLE
8	2	7662902	CAP, GRIP 1.50 OD
9	2	3236205	SCREW, M10 X1.5 40MM
10	2	3236801	NUT, M10 HEX NYLOCK SS
11	4	3237401	PLUG, 7/16" HOLE
12	2	7662802	RING, GRIP 1.50 OD
13	8	3247701	M4 X .7 HXS NO CUP ST BO
14	1	6912804	SLEEVE, ACCRDN 1.0 ID X 2

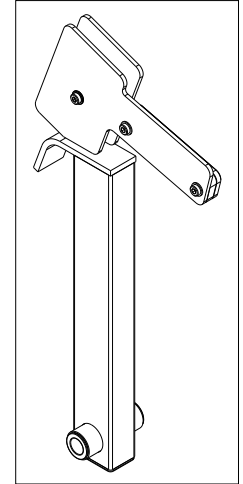
PSCP CHEST PRESS

ADJUSTMENT ARM ASSEMBLY - 7366901



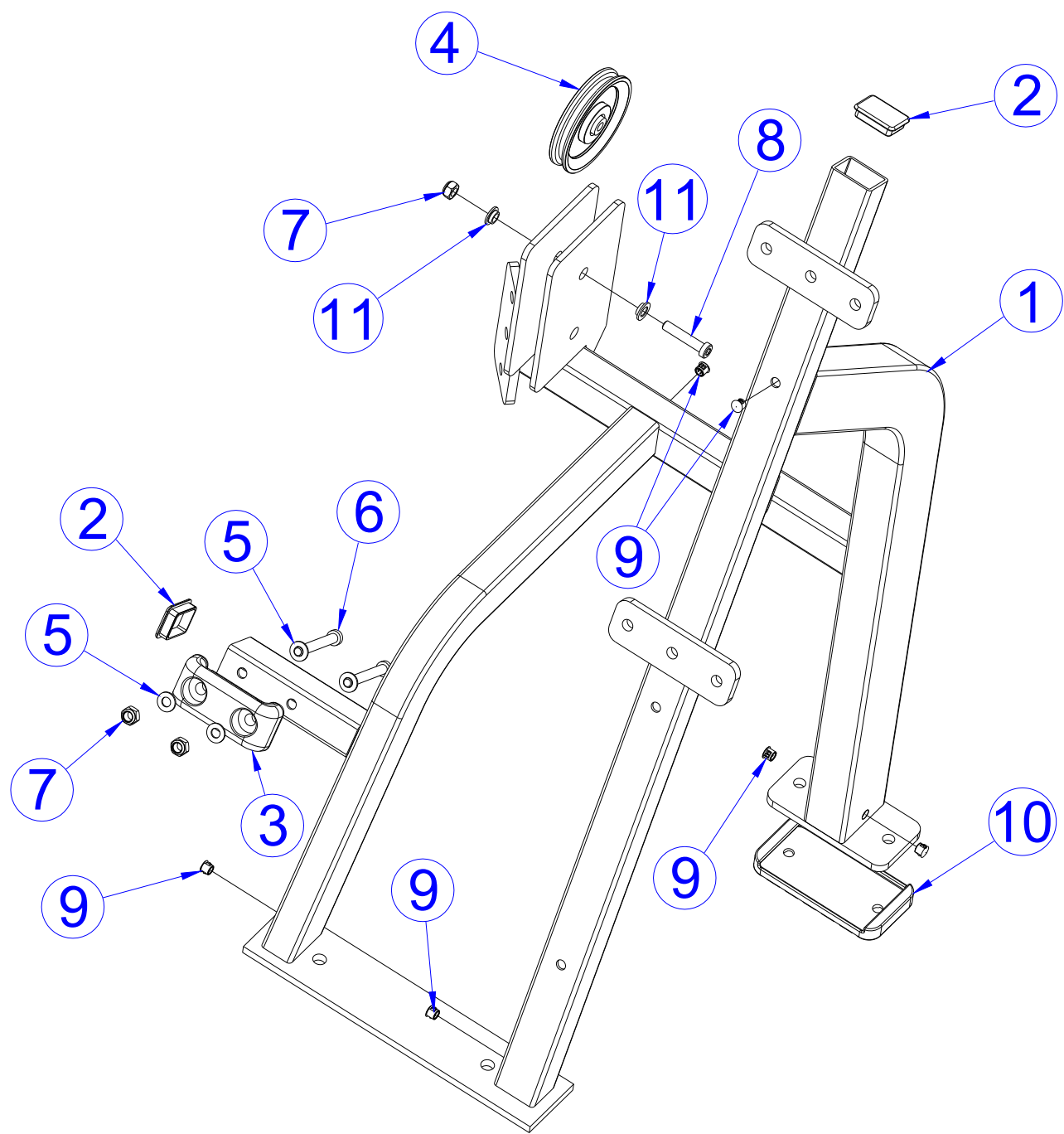
SEE PAGE 10 FOR LEGEND

PSCP CHEST PRESS ADJUSTMENT ARM ASSEMBLY LEGEND



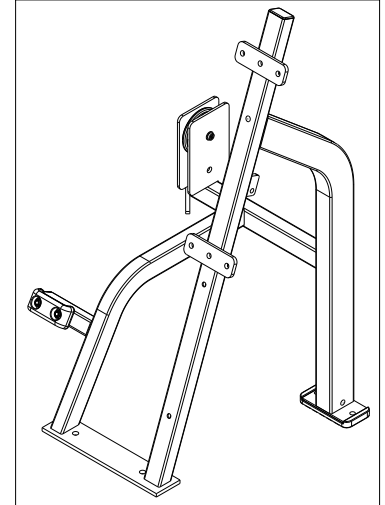
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7379601	WLDMT, PSCP ADJ ARM
2	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING
3	1	7352501	5-HOLE SELECTOR PLATE
4	1	3237801	PULLEY, 4.5" OD
5	2	3236203	SCREW, M10 X1.5 30MM
6	3	7335401	NUT, M10 X 1.5 SOCKET HEAD
7	1	3236206	SCREW, M10 X1.5 45MM
8	1	7352301	CAP, END 2 X 3
9	1	7350901	PLATE, SLOT STOP
10	2	3236601	WASHER, 3/8 SAE SS
11	1	7348101	WASHER, SPACER

PSCP CHEST PRESS
SEAT FRAME ASSEMBLY - 7366501



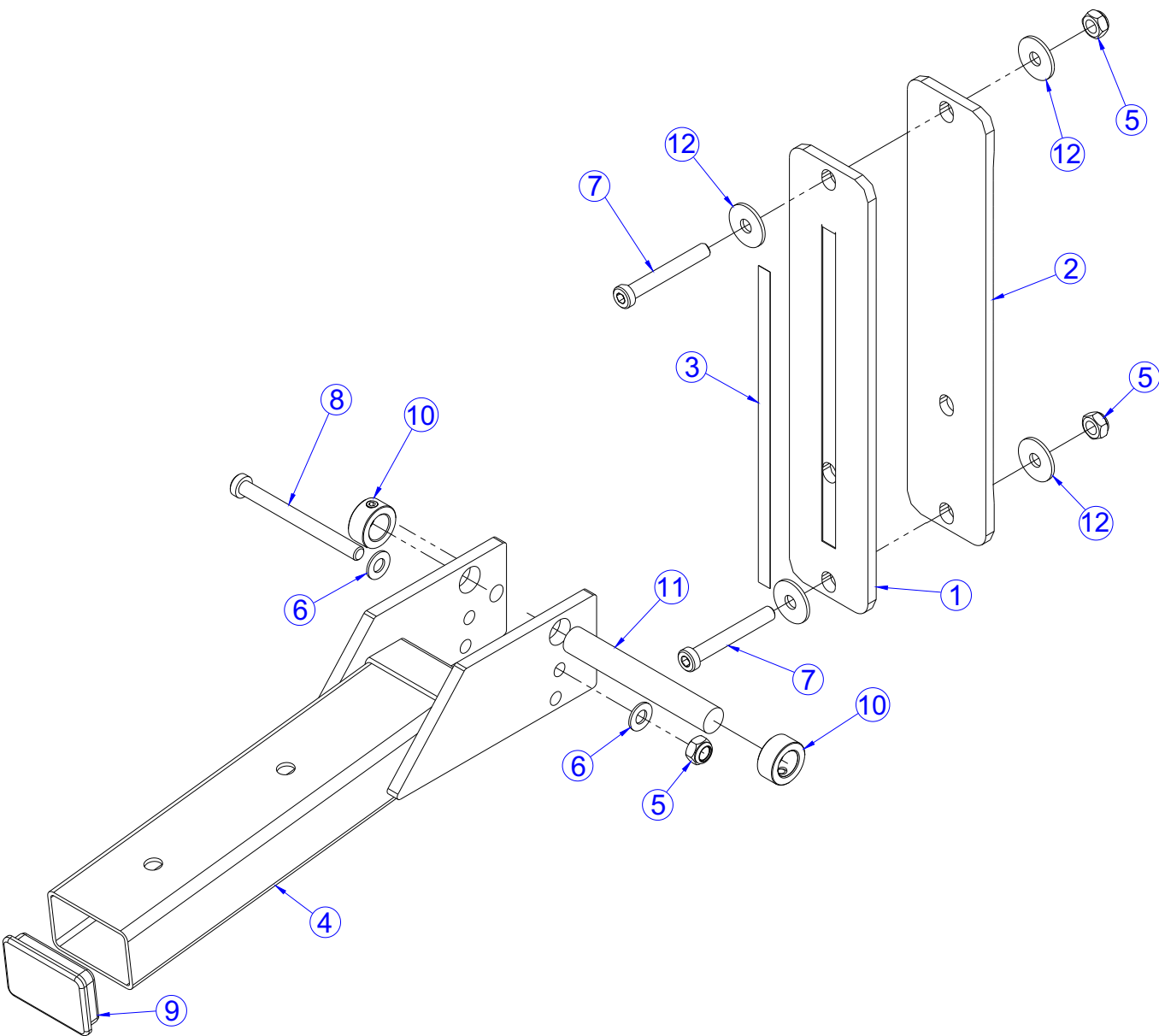
SEE PAGE 12 FOR LEGEND

PSCP CHEST PRESS SEAT FRAME ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7366601	WLDMT,PSCP SEAT FRAME
2	2	7352201	CAP, END 1-1/2 X 2
3	1	7352001	BUMPER, 2-1/8 X 4-5/8
4	1	3237801	PULLEY, 4.5" OD
5	4	3236601	WASHER, 3/8 SAE SS
6	2	3236213	SCREW, M10 X1.5 80MM
7	3	3236801	NUT, M10 HEX NYLOCK SS
8	1	3236207	SCREW, M10 X1.5 50MM
9	6	3237401	PLUG, 7/16" HOLE
10	1	7388201	FOOTPAD, PS RUBBER
11	2	7348101	WASHER, SPACER

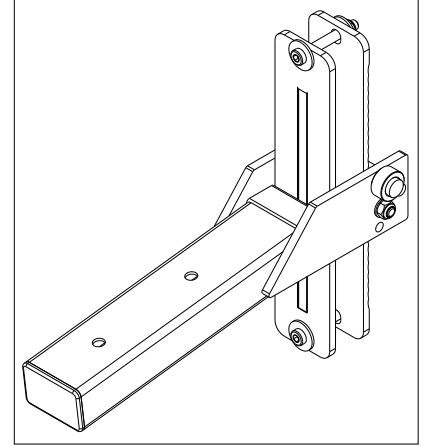
PSCP CHEST PRESS
97° SEAT ASSEMBLY - 7401901



SEE PAGE 14 FOR LEGEND

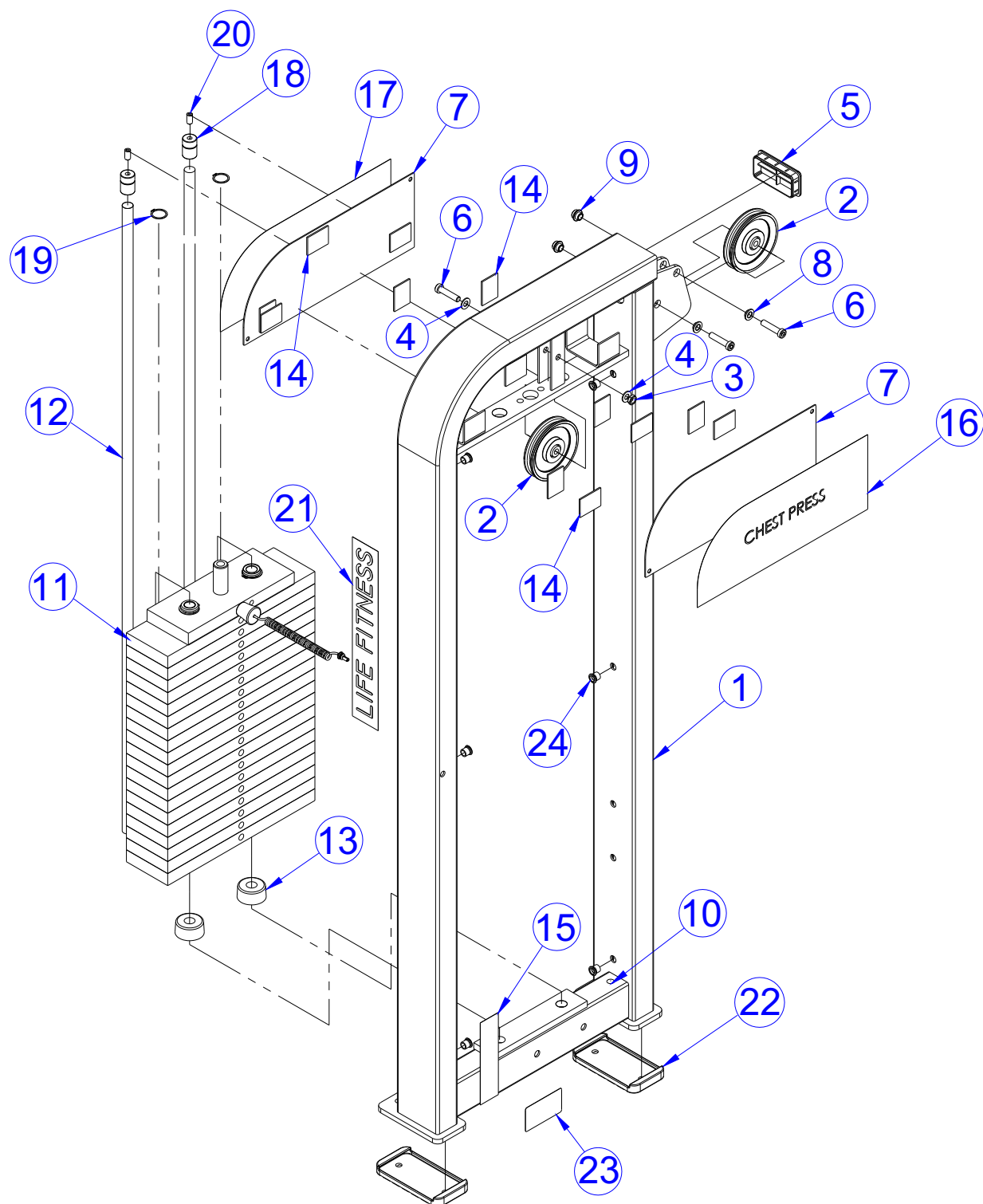
PSCP CHEST PRESS

97° SEAT ASSEMBLY LEGEND



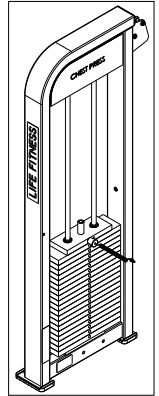
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7359701	SEATRACK FRONT
2	1	7359801	SEATRACK BACK
3	1	7422002	LABEL, SEAT ADJUST
4	1	7358801	WLDMT, 7 DEG. STD. HAMMER SEAT
5	3	3236801	NUT, M10 HEX NYLOCK SS
6	2	3236601	WASHER, 3/8 SAE SS
7	2	3236212	SCREW, M10 X1.5 75MM
8	1	3236218	SCREW, M10 X1.5 110MM
9	1	7352301	CAP, END 2 X 3
10	2	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
11	1	7359301	.75" SS ROUND SEAT PIN
12	4	3236602	WASHER, 3/8 ID X 1.25 OD SS

PSCP CHEST PRESS
STACK FRAME ASSEMBLY - 7366701



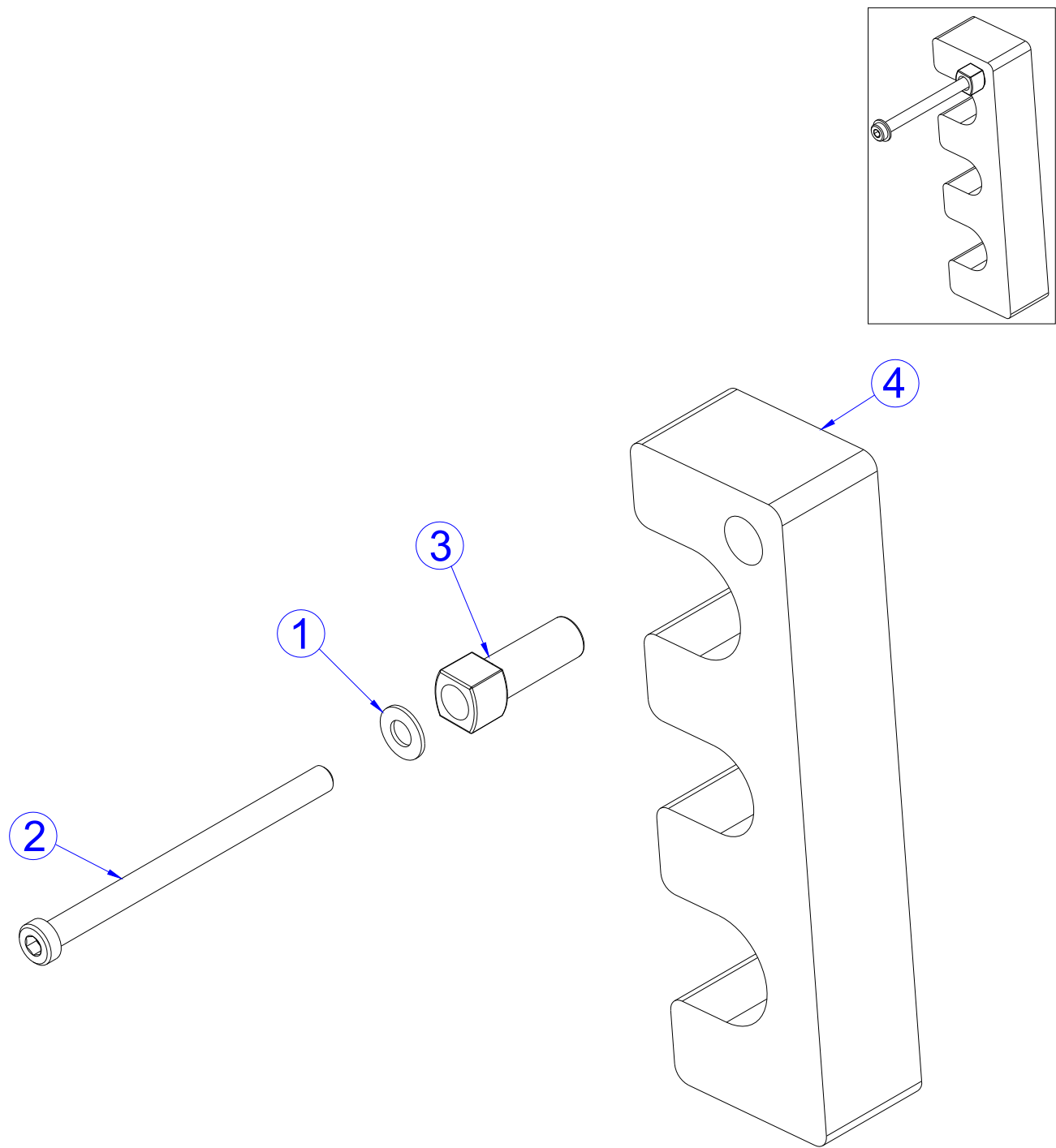
SEE PAGE 16 FOR LEGEND

PSCP CHEST PRESS STACK FRAME ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7366801	WLDMT, PSCP, STACK FRAME
2	2	3237801	PULLEY, 4.5" OD
3	1	3236901	NUT, M10 X 1.5 JAM
4	2	3236601	WASHER, 3/8 SAE SS
5	1	7352401	CAP, END 2 X 4
6	3	3236206	SCREW, M10 X1.5 45MM
7	2	7606602	COVER, STACK-PRO2 STD
8	2	7348101	WASHER, SPACER
9	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
10	2	3237401	PLUG, 7/16" HOLE
11	1	7353501	ASSY, 300LB STACK
12	2	7328605	GUIDE ROD, .75 OD SOLID 52.38
13	2	7352101	CUSHION, WEIGHT STACK
14	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
15	1	7422004	LABEL, 2" ASTM WARN
16	1	7425401	LABEL, PSCP PLACARD
17	1	7490501	LABEL, PSCP LOGO PANEL
18	2	7402301	RETAINER, GUIDEROD
19	2	3232421	RING, BRE .940, 5100-100 ST PP B
20	2	3240501	M10 X 1.5 HXS NO CUP ST BO
21	1	7348001	LABEL, LIFE FITNESS LOGO
22	2	7388201	FOOTPAD, PS RUBBER
23	1	7571301	LABEL, SERIAL NUMBER
24	6	3238101	NUT, BLIND INSERT M10 X 1.5

PSCP CHEST PRESS
ADD-ON INCREMENT WEIGHT ASSEMBLY - 7415001



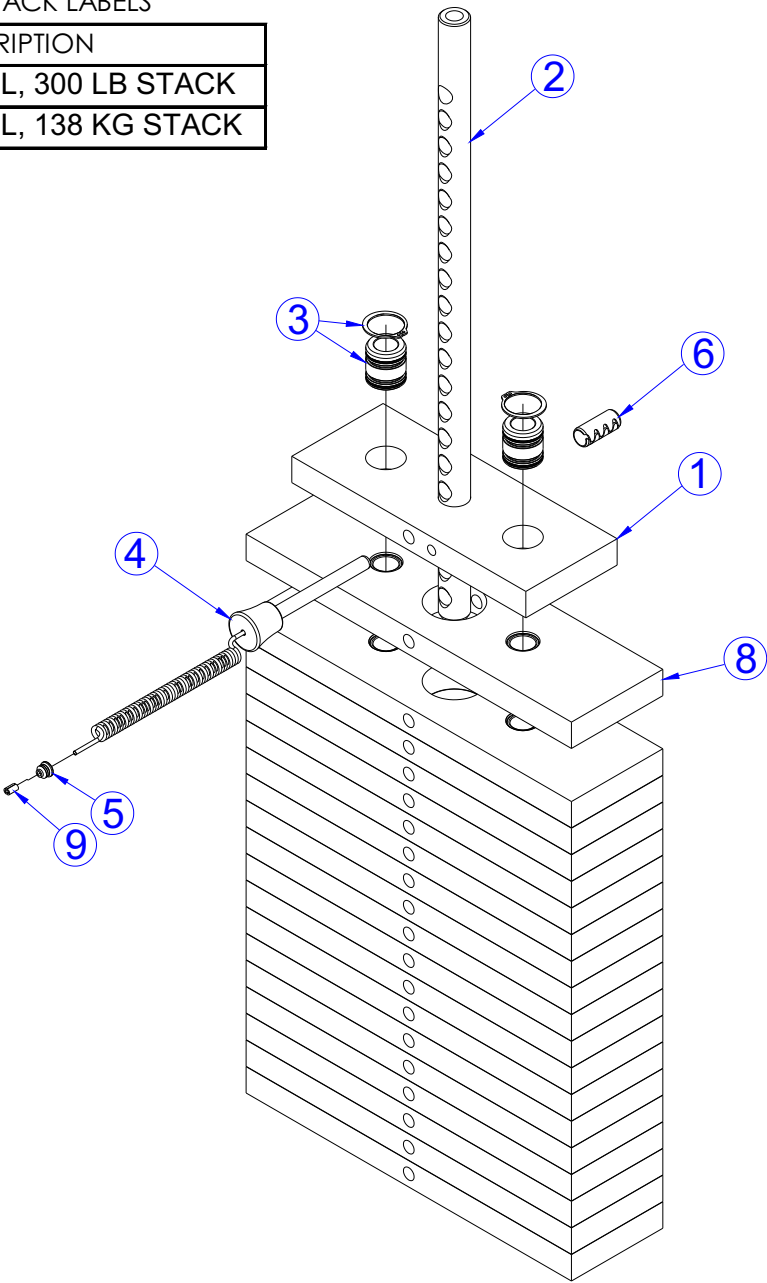
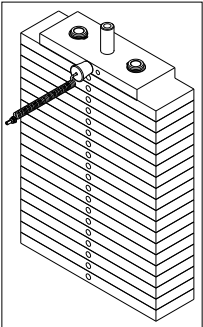
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236221	SCREW, M10 X1.5 140MM
3	1	7401701	COVER, PLASTIC PEG 2-1/4
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

PSCP CHEST PRESS

WEIGHT STACK ASSY 300LB - 7353501

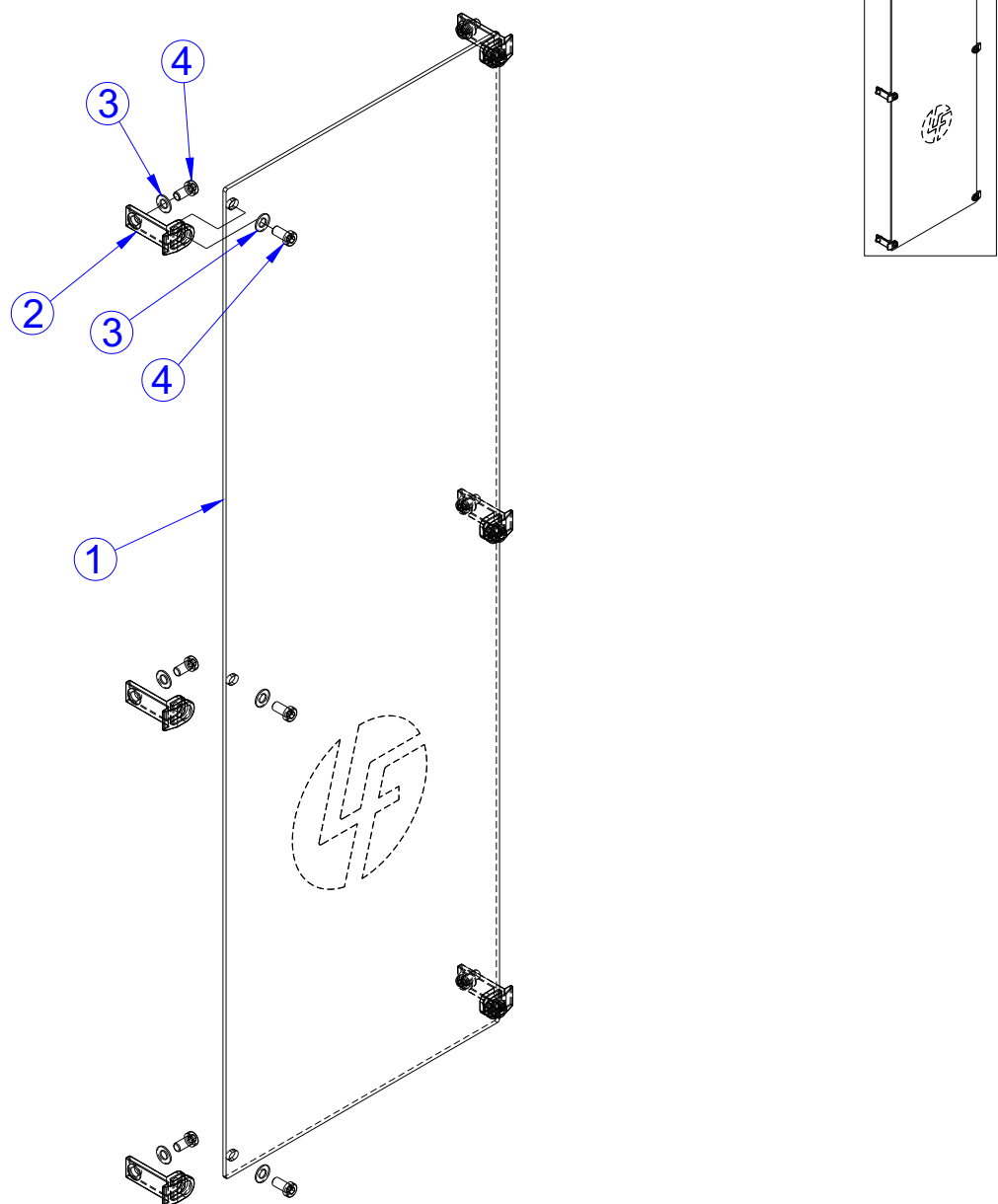
WEIGHT STACK LABELS

PART NO.	DESCRIPTION
7987201	LABEL, 300 LB STACK
7987401	LABEL, 138 KG STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356600	STEM, PRO2 19 HOLE
3	2	7338001	BUSHING, HEADPLATE
4	1	7353001	ASSY, SELECTOR PIN
5	1	7356501	PLUG, LANYARD ATTACHMENT
6	1	3236001	BUSHING, SPRING PIN
8	19	7353801	ASSY, 15 LB PLATE
9	1	7523601	CRIMP, CABLE

PSCP CHEST PRESS
OPTIONAL REAR SHROUD KIT STD-MED - 7415202



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7376802	SHIELD, PS REAR
2	6	7655301	BRACKET, PS REAR SHIELD
3	12	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM