

220 GYM SYSTEM ADDENDUM INSTRUCTIONS

!! IMPORTANT !!

**PLEASE FOLLOW THESE INSTRUCTIONS TO ASSEMBLE
THE PRESS ARM PIVOT SPACER TO THE PRESS HANDLE.**

PARTS LIST

KEY	PART #	DESCRIPTION	QTY
1	7258801	PRESS ARM PIVOT SPACER	2

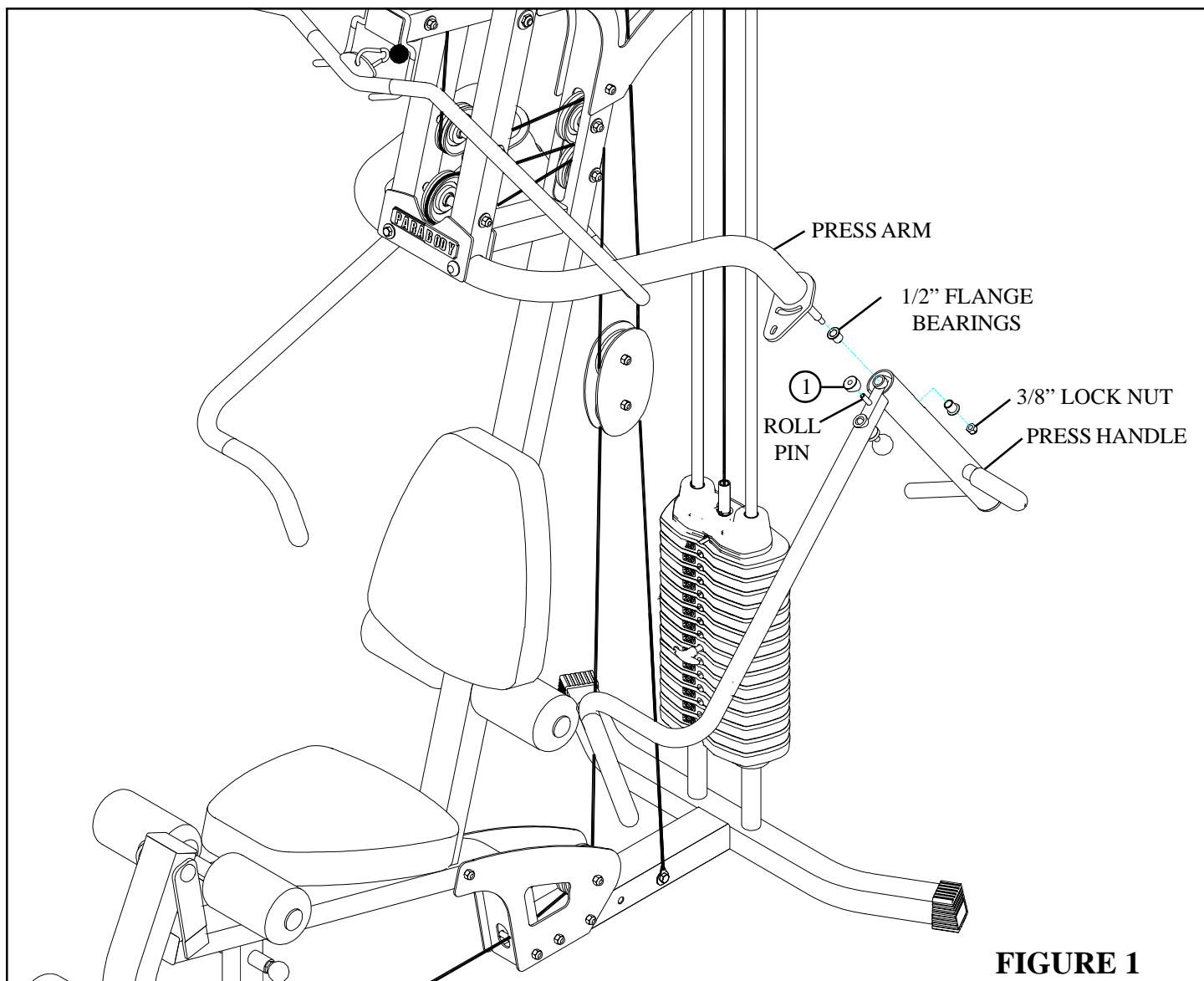


FIGURE 1

STEP 1:

- **CAREFULLY** remove the LEFT PRESS HANDLE, two 1/2" FLANGE BEARINGS, one 3/8" WASHER, and one 3/8" LOCK NUT from the PRESS ARM (8) as shown in FIGURE 1.
- Slide one PRESS ARM PIVOT SPACER (1) over the ROLL PIN on LEFT PRESS HANDLE as shown in FIGURE 1.
- Assemble the LEFT PRESS HANDLE, two 1/2" FLANGE BEARINGS, one 3/8" WASHER and one 3/8" LOCK NUT to the PRESS ARM as shown in FIGURE 1. (**IMPORTANT!** Do not overtighten! PRESS HANDLE should rotate freely.)
- Repeat STEP 1 to assemble the PRESS ARM PIVOT SPACER (1) to the RIGHT PRESS HANDLE.