



Keys Fitness is committed to quality products that demonstrate our commitment to excellence!

DISCOVERY HYBRID Model: DCV5.2H

Questions?

Please call if:

- you need assistance about operating your exercise bike
- parts are missing
- parts become worn or need to be replaced

1-888-340-0482 Monday-Friday 8:30-5:30 Central Time

When requesting information please have the following available:

- Name
- Model
- Part Number
- Description

Before You Start

Thank you for purchasing a DISCOVERY exercise unit! This quality product you have chosen was designed to meet your needs for cardiovascular exercise. Prior to assembly, remove components from the box and verify that all the listed parts were supplied. Assembly instructions are described in the following steps and illustrations.

Important Safety Information WARNING!

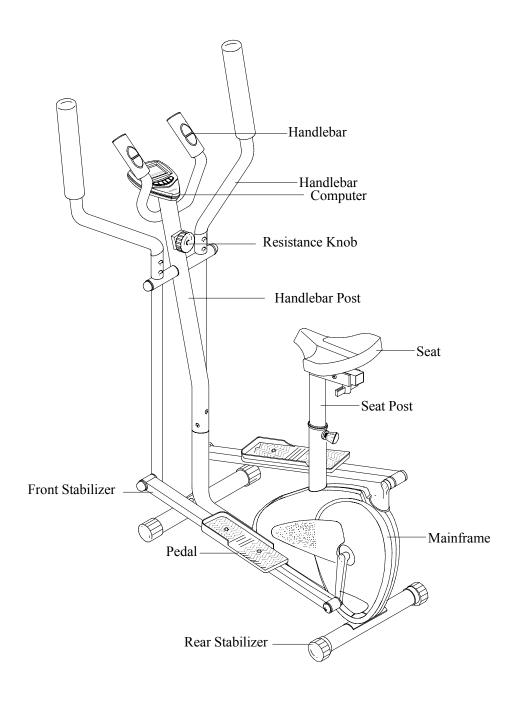
- Before using this exercise bicycle or starting any exercise program, consult your physician. This
 is especially important for persons over the age of 35 and/or persons with pre-existing health
 problems. Keys Fitness Products LP assumes no responsibility for personal injury or property
 damage sustained by or through the use of this product.
- 2) To reduce the risk of electrical shock, burns, fire or other possible injuries to the user, it is important to review this manual and the following precautions before operation.

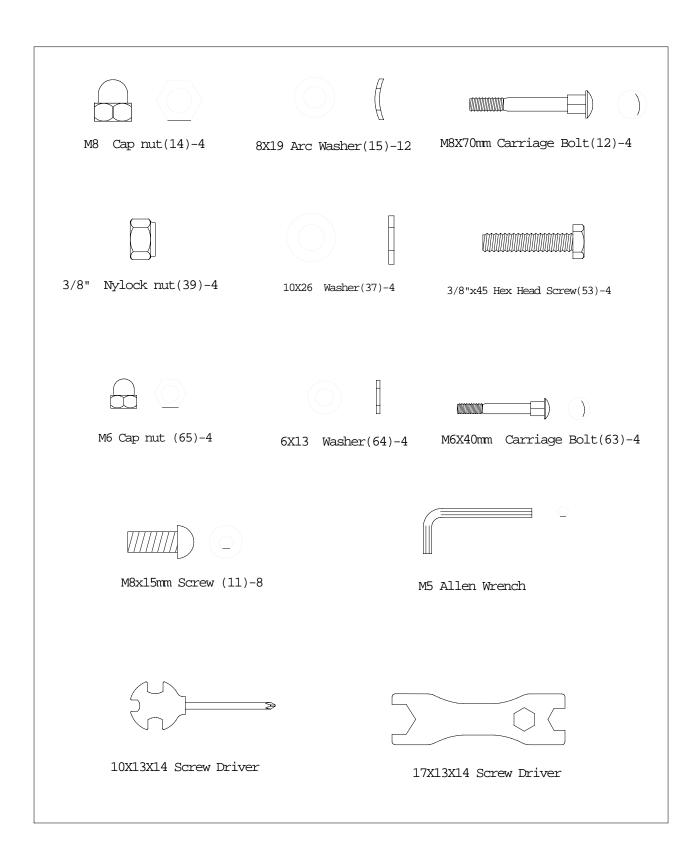
It is the owner's responsibility to ensure that all users of this exercise bike have read the Owner's Manual and are familiar with warnings and safety precautions.

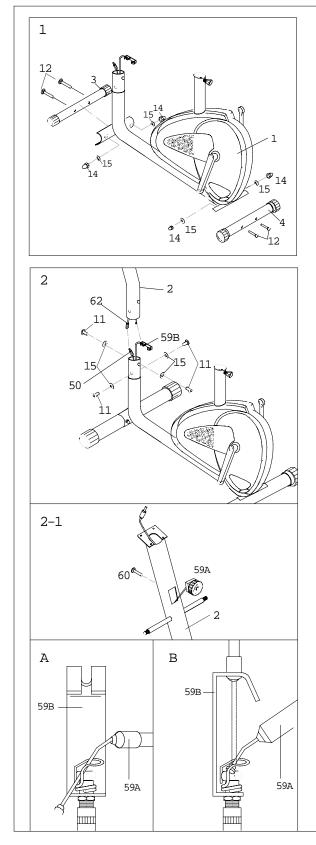
- This exercise bike has a maximum user capacity of 250 pounds.
- The Discovery exercise unit should only be used on a level surface and is intended for indoor use only. It should not be placed in a garage, patio or near water. Keys recommends an equipment mat be placed under the unit to the protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this exercise bike with bare feet, sandals, socks or stockings!
- Always examine your exercise bike before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the exercise unit.
- Never operate the exercise bicycle where oxygen is being administered or where aerosol products are being used.
- Never insert any object or body parts into any opening.
- Service to your Discovery unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys technician. Failure to follow these instructions will void the warranty.

Assembly of DISCOVERY 5.2 Hybrid

REMOVE ALL SECURITY TAPE AND WRAPPING BEFORE BEGINNING.







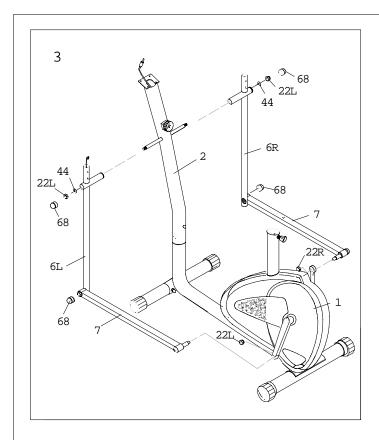
1. Attach the front stabilizer (3) to the main frame (1) with carriage bolt, washers and cap nuts (12,15,14).

Attach the rear stabilizer (4) to the main frame (1) with carriage bolt, washers and cap nuts (12,15,14)

2. Connect sensor cable (50) to the extension wire (62).

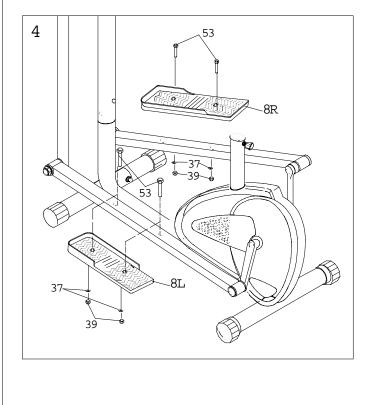
Secure the handlebar post (2) with screws and washers (11,15).

2-1. Guide the cable from the resistance knob (59A) through the eyelet (see picture A). Then pull the resistance knob (59A) over the gap of the resistance cable (59B) (see picture B).



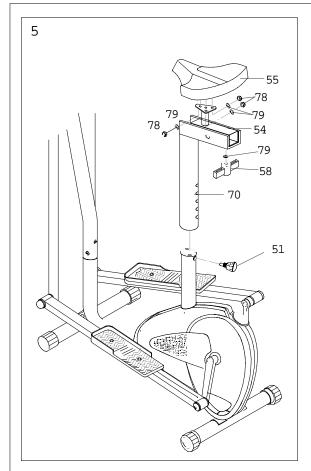
3. Attach the sleeve (6L, 6R) to the handlebar post (2) with washers, nylon lock nut and platic cap (44, 22L, 68).

Attach the pedal tube arm (7) to the crank with nylon lock nut (22L, 22R).



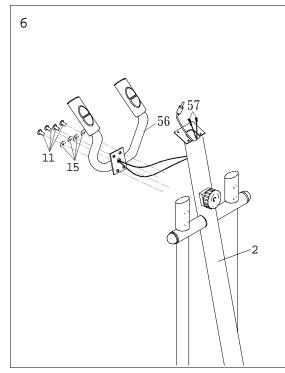
4. Connect the pedals (8L,8R) onto the pedal tube (7) with the nylon lock nut (39), washers (37) and screws (53).

Each pedal is marked "L" for left and "R" for right.

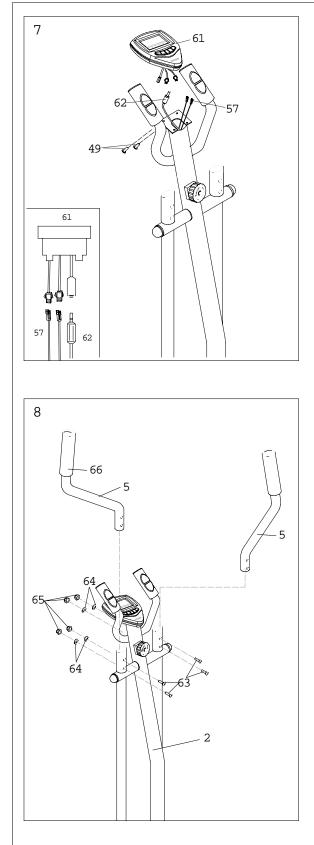


5. Assemble the seat (55) to the seat post tube (54) and fasten the nylon lock nuts and attachment bar (78,58).

Release the seat knob (51) and then insert the seat post (70) into the mainframe. Secure the desired height by tightening the knob.



6. Attach the small handlebars (56) to the handlebar post (2) with screws and washers (11,15).



7. Connect the extension wire (62) that protrudes from the upright tube into the jack of the computer (61).

Attach the computer to the upright tube with nuts (49).

Connect pulse wires (57) to computer (61).

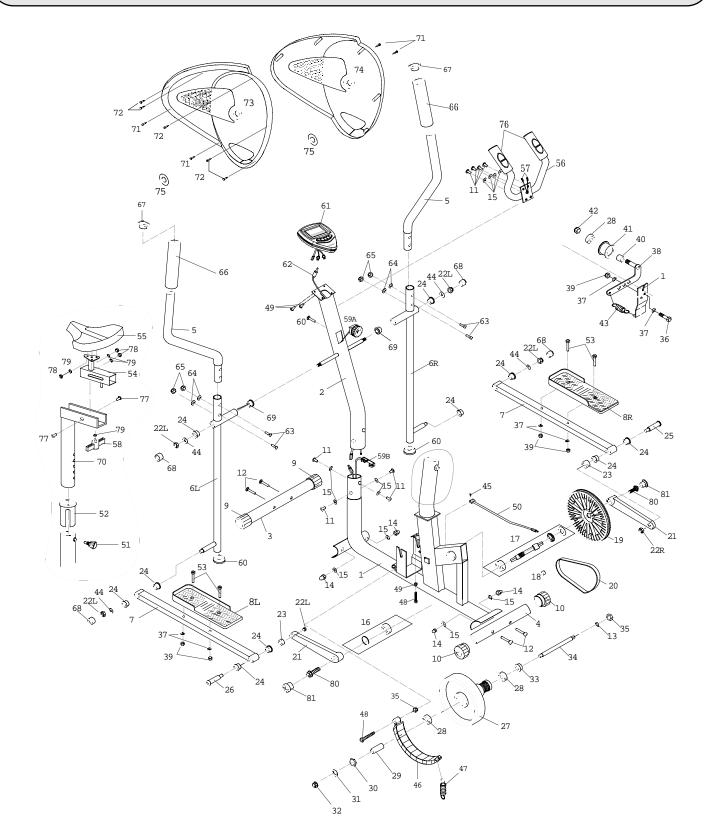
8. Attach two handlebars (5) onto the axles of the handlebar post (2) with the carriage bolts (63), washers (64) and cap nuts (65).

DCV 5.2H PARTS LIST

2 322 3 322 4 322 6L 322 6R 322 7 322 8L 300 9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 22L 302 22R 302 23 304	23-00217 23-00127 23-00218 23-00219 23-00308 23-00310 23-00220 23-00309 06-00434 06-00435 06-00435 06-00432 02-00620 02-00621 02-00623	MAIN FRAME # 1 CONSOLE TUBE DCV5.2H/EL FRONT STABILIZER # 3 REAR STABILIZER # 4 FRAME, REVISED FOR NEW TRANS WHEEL SLEEVE DCV5.2H SLEEVE (RIGHT) # 6R DCV5.2H/EL #7 PEDAL L, DCV5.2H PEDAL L, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12 WASHER # 13	1 1 1 2 1 1 2 1 1 2 2 8	41 42 43 44 45 46 47 48 49 50 51 52	319-00092 319-00093 302-00637 302-00638 302-00639 319-00094 302-00640 302-00641 302-00642 313-00133 302-00643	IDLER WHEEL #41 NYLOCK NUT M10 #42 IDLER WHEEL SPRING#43 WASHER#44 SCREW 4X8#45 ARC MAGNET PLATE R110X2.0 # 46 ARC MAGNETIC SPRING #47 HEX HEAD SCREW M8X60 #48 NYLOCK NUT M8 #49 REED SWITCH TRI-6.0R	1 1 4 1 1 1 1 2 1
3 322 4 322 5 322 6L 322 6R 322 7 322 8L 300 9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 22L 302 22R 302 23 304	23-00218 23-00219 23-00308 23-00310 23-00220 23-00309 06-00434 06-00435 06-00435 06-00432 02-00620 02-00621 02-00622 02-00623	FRONT STABILIZER # 3 REAR STABILIZER # 4 FRAME, REVISED FOR NEW TRANS WHEEL SLEEVE DCV5.2H SLEEVE (RIGHT) # 6R DCV5.2H/EL #7 PEDAL L, DCV5.2H PEDAL L, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	1 2 1 1 2 1 1 2 2	43 44 45 46 47 48 49 50 51	302-00637 302-00638 302-00639 319-00094 302-00640 302-00641 302-00642 313-00133	IDLER WHEEL SPRING#43 WASHER#44 SCREW 4X8#45 ARC MAGNET PLATE R110X2.0 # 46 ARC MAGNETIC SPRING #47 HEX HEAD SCREW M8X60 #48 NYLOCK NUT M8 #49	1 4 1 1 2 1
4 32: 5 32: 6L 32: 6R 32: 7 32: 8L 300 8R 300 9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 33: 17 331 18 319 19 319 20 304 21L 330 22L 302 22R 302 23 300	23-00219 23-00308 23-00310 23-00220 23-00309 06-00434 06-00435 06-00432 02-00620 02-00621 02-00622 02-00623	REAR STABILIZER # 4 FRAME, REVISED FOR NEW TRANS WHEEL SLEEVE DCV5.2H SLEEVE (RIGHT) # 6R DCV5.2H/EL #7 PEDAL L, DCV5.2H PEDAL R, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	1 2 1 1 2 1 1 2 2	44 45 46 47 48 49 50 51	302-00638 302-00639 319-00094 302-00640 302-00641 302-00642 313-00133	WASHER#44 SCREW 4X8#45 ARC MAGNET PLATE R110X2.0 # 46 ARC MAGNETIC SPRING #47 HEX HEAD SCREW M8X60 #48 NYLOCK NUT M8 #49	4 1 1 2 1
5 322 6L 322 6R 322 7 322 8L 300 9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 334 18 319 20 304 21L 330 22L 302 23 304	23-00308 23-00310 23-00220 23-00309 06-00434 06-00435 06-00432 02-00620 02-00621 02-00622 02-00623	FRAME, REVISED FOR NEW TRANS WHEEL SLEEVE DCV5.2H SLEEVE (RIGHT) # 6R DCV5.2H/EL #7 PEDAL L, DCV5.2H PEDAL R, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	2 1 1 2 1 1 2 2	45 46 47 48 49 50 51	302-00639 319-00094 302-00640 302-00641 302-00642 313-00133	SCREW 4X8#45 ARC MAGNET PLATE R110X2.0 # 46 ARC MAGNETIC SPRING #47 HEX HEAD SCREW M8X60 #48 NYLOCK NUT M8 #49	1 1 1 2 1
6L 32: 6R 32: 7 32: 8L 300 9 300 10 300 11 300 12 300 13 302 14 302 15 300 16 331 17 331 18 319 20 304 21L 330 22L 300 22R 300 23 300	23-00310 23-00220 23-00309 06-00434 06-00435 06-00432 02-00620 02-00621 02-00622 02-00623	SLEEVE DCV5.2H SLEEVE (RIGHT) # 6R DCV5.2H/EL #7 PEDAL L, DCV5.2H PEDAL R, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	1 1 2 1 1 2 2	46 47 48 49 50 51	319-00094 302-00640 302-00641 302-00642 313-00133	ARC MAGNET PLATE R110X2.0 # 46 ARC MAGNETIC SPRING #47 HEX HEAD SCREW M8X60 #48 NYLOCK NUT M8 #49	1 1 2 1
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8L 300 8R 300 9 300 10 300 11 300 12 300 13 300 14 300 15 300 16 331 17 331 18 319 20 300 21L 330 21R 330 22R 300 23 300	06-00434 06-00435 06-00430 06-00432 02-00620 02-00621 02-00622 02-00623	PEDAL L, DCV5.2H PEDAL R, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	1 1 2 2	49 50 51	302-00642 313-00133	NYLOCK NUT M8 #49	1
8R 300 9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 21R 330 22L 302 22R 302 23 304	06-00435 06-00430 06-00432 02-00620 02-00621 02-00622 02-00623	PEDAL R, DCV5.2H FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	1 2 2	50 51	313-00133		
9 300 10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 21R 330 22R 302 23 300	06-00430 06-00432 02-00620 02-00621 02-00622 02-00623	FRONT WHEEL CAP #9, DCV5.2H END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	2 2	51		REED SWITCH TRI-6.0R	1
10 300 11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300	06-00432 02-00620 02-00621 02-00622 02-00623	END CAP, TRI-5.3E, 8.3E SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12	2		302-00643		1
11 302 12 302 13 302 14 302 15 302 16 331 17 331 18 319 20 304 21L 330 22L 302 22R 302 23 304	02-00620 02-00621 02-00622 02-00623	SCREW M8X15 # 11 CARRIAGE SCREW M8X70 # 12		52	502-00045	SPRING KNOB#51	1
12 302 13 302 14 302 15 302 16 331 17 332 18 319 19 319 20 304 21L 330 22L 302 22R 302 23 304	02-00621 02-00622 02-00623	CARRIAGE SCREW M8X70 # 12	8	32	302-00644	BUSHING#52	1
13 302 14 302 15 302 16 331 17 331 18 319 19 319 20 304 21L 330 22L 302 22R 302 23 304	02-00622 02-00623			53	302-00645	HEX HEAD SCREW 3/8"X45#53	4
14 302 15 302 16 331 17 333 18 319 19 314 20 304 21L 336 21R 330 22L 302 22R 302 23 304	02-00623	WASHER # 13	4	54	319-00095	SEAT POST #54	1
15 302 16 331 17 331 18 319 19 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300			3	55	306-00436	SEAT, DCV5.2H	1
16 331 17 331 18 319 19 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300		NYLOCK NUT M8 # 14	4	56	319-00096	HANDLEBAR TUBE #56	1
17 331 18 319 19 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300	02-00624	ARC WASHER # 15	12	57	313-00134	HAND PULSE TRI-6.0R	1
18 319 19 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300	31-00069	BALLBEARING (L) #16	1	58	302-00646	NUT COVER M8#58	1
19 319 20 304 21L 330 21R 330 22L 302 22R 302 23 300	31-00025	BEARING RIGHT	1	59A	310-00169	UPPER TENSION KNOB WIRE, DCV5.2H	1
20 304 21L 330 21R 330 22L 302 22R 302 23 300	19-00088	MAGNET #18	1	59B	313-00136	SENSOR DCV6.0R	1
21L 330 21R 330 22L 302 22R 302 23 300	19-00089	PULLEY #19	1	60	302-00647	TENSION KNOB #60	1
21L 330 21R 330 22L 302 22R 302 23 300	04-00022	BELT, POLY V BELT DCV5.2H	1	61	307-00004	COMPUTER U/R/H/EL DCV5.2	1
21R 330 22L 302 22R 302 23 300	30-00028	LEFT CRANK DCV5.2H	1	62	313-00137	EXTENSION WIRE DCV6.0R	1
22L 302 22R 302 23 300	30-00029	RIGHT CRANK DCV5.2H	1	63	302-00648	CARRIAGE SCREW M6X350#63	4
23 300	02-00625	NYLOCK NUT 1/2"X20T #22L	3	64	302-00649	WASHER#64	4
23 300	02-00626	NYLOCK NUT 1/2"X21T#22R	3	65	302-00650	NYLOCK NUT M6#65	4
	06-00433	PLASTIC SPACER, DCV5.2H	2	66	328-00035	FOAM GRIP # 66	2
24 .500	06-00567	ROLL DCV5.2H #24	6	67	306-00437	TUBE CAP, DCV5.2H	2
	30-00026	RIGHT AXLE DCV5.2H	1	68	306-00438	CAP COVER, DCV5.2H	4
	30-00027	LEFT AXLE DCV5.2H	1	69	306-00568	ROLL DCV5.2H #69	2
	11-00054	FLYWHEEL #27	1	70	319-00097	UPPER SEAT TUBE M8 # 70	1
	31-00024	BEARING, DCV5.2H	3	71	302-00651	SCREW 4X15#71	4
	02-00627	ARC WASHER # 19	1	72	302-00652	SCREW 3/16"X2"#72	5
	02-00628	BC NUT #6	1	73	305-00025	LEFT HOUSING DCV5.2H	1
	02-00629	BC NUT 3/8" #24	1	74	305-00026	RIGHT HOUSING DCV5.2H	1
	02-00630	SCREW 3/8"#32	1	75	306-00441	OVALCOVER, DCV5.2H	1
	02-00631	GREASED WHEEL#33	1	76	319-00098	PULSE PLATE # 76	2
	19-00090	AXLE OF FLY WHEEL #34	1	77	302-00653	SCREW M6X10#77	2
	02-00632	NYLOCK NUT M8 #35	2	78	302-00653	NYLOCK NUT M8#78	3
	02-00632	HEX HEAD SCREW 3/8"X26 #36	1	79	302-00655	SPRING WASHER#79	4
	02-00634	WASHER #37	6	80	302-00656	BOLT#80	2
		IDLER WHEEL PLATE #38	1	81	302-00030 306-00442	CAP, DCV5.2H	2
		NYLOCK NUT 3/8" #39	1	#	315-00028	OWNER'S MANUAL DCV5.2H	1
40 302	19-00091 02-00635	SPACER OF IDLER WHEEL #40	1	#	302-01150	BOLT PACK DCV5.3H	1

DCV5.2H Parts List Rev C

DCV 5.2H EXPLODED VIEW



Monitoring Your Heart Rate

To obtain the greatest cardiovascular benefits from your exercise workout, it is important to work within your target heart rate zone. The American Heart Association (AHA) defines this target as 60%-75% percent of your maximum heart rate.

Your maximum heart rate may be roughly calculated by subtracting your age from 220. Your maximum heart rate and aerobic capacity naturally decreases as you age. This may vary from one person to another, but use this number to find your approximate effective target zone. For example, the maximum heart rate for an average 40 year-old is 180 bpm. The target heart rate zone is 60%-75% of 180 or 108-135 bpm. See *Fitness Safety* below.

Before beginning your workout, check your normal resting heart rate. Place your fingers lightly against your neck, or against your wrist over the main artery. After finding your pulse, count the number of beats in 10 seconds. Multiply the number of beats by six to determine your pulse rate per minute. We recommend taking your heart rate at these times; at rest, after warming up, during your workout and two minutes into your cool down, to accurately track your progress as it relates to better fitness.

During your first several months of exercising, the AHA recommends aiming for the lower part of the target heart rate zone-60%, then gradually progressing up to 75%.

According to the AHA, exercising above 75% of your maximum heart rate may be too strenuous unless you are in top physical condition. Exercising below 60% of your maximum will result in minimal cardiovascular conditioning.

Check your pulse recovery rate – If your pulse is over 100 bpm five minutes after you stop exercising, or if it's higher than normal the morning after exercising, your exertion may have been too strenuous for your current fitness level. Rest and reduce the intensity next time.

Fitness Safety

The target heart rate chart indicates average rate zones for different ages. A variety of different factors (including medication, emotional state, temperature and other conditions) can affect the target heart rate zone that is best for you. Your physician or health care professional can help you determine the exercise intensity that is appropriate for your age and condition. (MHR) = Maximum Heart Rate

(THR) = Target Heart Rate

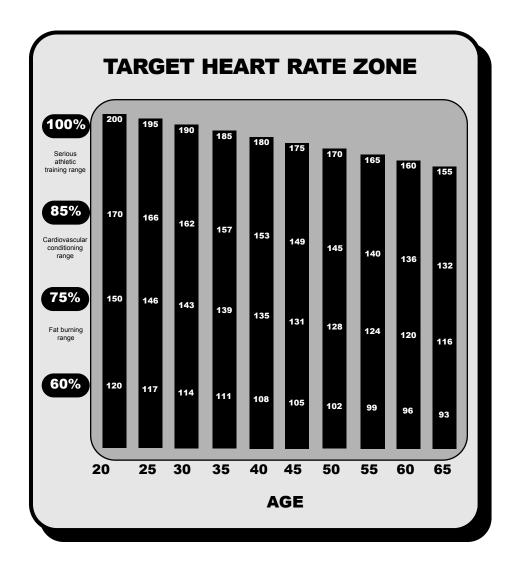
220 - age = maximum heart rate (MHR).

MHR x .60 = 60% of your maximum heart rate.

MHR x .75 = 75% of your maximum heart rate.

For example, if you are 30 years old, your calculations will be as follows: 220 - 30 = 190 $190 \times .60 = 114$ (low end or 60% of MHR) $190 \times .75 = 142$ (high end or 75% of MHR) 30 year-old (THR) Target Heart Rate would be 114-142.

See Table for additional calculations.



KEYS FITNESS PRODUCTS, LP -LIMITED WARRANTY

PRODUCT:DISCOVERY 5.2 HYBRIDHOME USE WARRANTY:1 Year Parts

This Limited Warranty applies in the United States and Canada to products manufactured or distributed by Keys Fitness Products, LP ("Keys") under the KEYS brand name. The warranty period to the original purchaser is listed above in the table.

Keys warrants that the Product you have purchased for use from Keys or from an authorized Keys reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of purchase. This warranty only extends to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you. It excludes expendable parts (wear items). Wear items pertain to components that might need to be replaced due to normal wear and tear. These items vary per product but will include computer overlays, pedal straps, rope cords, seats, grips, chains, bottom bracket assemblies, pads, upholstery, pulleys, bearings, etc. Please contact a Keys Fitness customer service representative for specifics on wear items. This Limited Warranty becomes VALID ONLY if the product is purchased through a Keys Fitness authorized dealer unless otherwise authorized by Keys Fitness in writing.

During the warranty period Keys will repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Limited Warranty under normal use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

This warranty DOES NOT COVER shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product.

To obtain warranty service, you must contact a Keys authorized retailer, service technician or Keys Fitness at our phone numbers located in this manual. Any parts determined to be defective must be returned to Keys to obtain warranty service. You must prepay any shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product. In addition, you are responsible for insuring any parts or Product shipped or returned. You assume the risk of loss during shipment. You must present Keys with proof-of-purchase documents (including the date of purchase). Any evidence of alteration, erasing or forgery of proof-of-purchase documents will be cause to void this Limited Warranty.

This warranty does not extend to any product not purchased from Keys or from an authorized Keys reseller. This Limited Warranty does not extend to any Product that has been damaged or rendered defective; (a) as a result of accident, misuse, or abuse; (b) by the use of parts not manufactured or sold by Keys; (c) by modification of the Product or normal wear and tear; (d) operation on incorrect power supplies; or (e) as a result of service by anyone other than Keys, or an authorized Keys warranty service provider. Product on which the serial number has been defaced or removed is not eligible for warranty service. Should any Product submitted for warranty service be found ineligible, an estimate of repair cost will be furnished and the repair will be made if requested by you upon Keys' receipt of payment or acceptable arrangements for payment.

EXCEPT AS EXPRESSLY SET FORTH IN THIS WARRANTY, KEYS MAKES NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. KEYS EXPRESSLY DISCLAIMS ALL WARRANTIES NOT STATED IN THIS LIMITED WARRANTY. ANY IMPLIED WARRANTIES THAT MAY BE IMPOSED BY LAW ARE LIMITED TO THE TERMS OF THIS LIMITED WARRANTY. NEITHER KEYS NOR ANY OF ITS AFFILIATES SHALL BE RESPONSIBLE FOR INCIDENTAL OR CONSE-QUENTIAL DAMAGES. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSION MAY NOT APPLY TO YOU. This Limited Warranty gives you specific legal rights and you may also have other rights that may vary from state to state. This is the only express warranty applicable to Keysbranded products. Keys neither assumes nor authorizes anyone to assume for it any other express warranty.

PLEASE SEND IN THE ATTACHED WARRANTY CARD WITHIN TEN (10) DAYS OF PURCHASE TO REGISTER YOUR UNIT WITH KEYS FITNESS PRODUCTS, LP.

MAIL WARRANTY CARD TO: KEYS FITNESS PRODUCTS, PO BOX 551239, DALLAS, TX 75355



Keys Fitness Products, L.P. 4009 Distribution Dr. Suite 250 Garland, Texas 75041

keysfitness com