

Human Touch **iJoy-250 Replacing the Power Panel**

Initiator: MG

Replaces: NA

Revision date: 101006

Title: **Replacement of the iJoy 170/173 Side Power Panel Remote and AC Cord Assembly**

Purpose: To provide end users with the procedure for replacement of the iJoy-170/173 Side Panel – this replaces the Remote with cord, AC Cord and On/Off Switch.

Tools/Parts Required: Phillips Screwdriver, diagonal cutters (optional)

Requires **Side Panel Unit with ON/OFF power switch/ AC cord**

Procedure:

- 1) Turn off and unplug your iJoy
- 2) As an option, you can carefully tip your unit onto its Right Side (the side opposite the AC cord). This will make it easier to access the assembly and side cover.
- 3) Locate The Side Panel Assembly. This is the plate that both the AC cord and remote cord enter. This assembly also incorporates the ON/OFF switch.
- 4) You will need to either remove the SN/Model information label from the Side Panel Assembly, or locate the two screw holes covered by the label. You can find the hole by feeling the sticker for a depression. Using the Phillips Screwdriver, gently poke a hole to access the screw. See photo for screw location. Please note this sticker contains critical product information, including model and serial number.
- 5) Remove two (2) screws securing the Side Panel Assembly to the chair frame.
- 6) Carefully Remove the Side Panel Assembly. Caution: The Side Panel Assembly remains connected via cables to the chair. Note: You may need to carefully cut cable-ties if they prevent you from removing the connectors in the following steps.
- 7) Locate the white *11-pin* plug attaching the Remote Control to the Chair. Carefully disconnect. Disconnect the remaining plugs attaching the panel assembly to the chair.
- 8) Reconnect All Connector Plugs to New Side Panel Assembly
- 9) Install New Side Panel, ensuring material is smoothed out in recess.
- 10) Reinsert the two (2) screws removed in step 5.
- 11) Plug the iJoy back into the wall outlet, and turn the Main Power Switch on.
- 12) Test the chair for proper operation.

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