



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0491 16 SPEED FLOOR MODEL DRILL PRESS

Product Dimensions:

Weight..... 128 lbs.
Length/Width/Height..... 24 x 14 x 62 in.
Foot Print (Length/Width)..... 19-5/8 x 12 in.

Shipping Dimensions:

Type..... Cardboard
Content..... Machine
Weight..... 132 lbs.
Length/Width/Height..... 55 x 19 x 10 in.

Electrical:

Switch..... Toggle On/Off with Safety Lock Tab
Switch Voltage..... 110V
Cord Length..... 5 ft.
Cord Gauge..... 16 gauge
Minimum Circuit Size..... 13 amp
Plug Included..... Yes

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 1/2 HP
Voltage..... 110V
Prewired..... 110V
Phase..... Single
Amps..... 8.5A
Speed..... 1725 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer V-Belt Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Construction

Table Construction..... Precision Ground Cast Iron
Spindle Housing Construction..... Cast Iron
Column Construction..... Cylindrical Ground Steel
Head Construction..... Cast Iron
Base Construction..... Cast Iron
Paint..... Epoxy

Head Information

Head Swivel..... 360 deg.

Other Related Information

Base Length..... 19-5/8 in.
Base Width..... 11-3/4 in.
Quill Diameter..... 2.17 in.
Depth Stop Type..... Threaded Rod with Positive Stop
Column Diameter..... 2-7/8 in.
Mobile Base..... G8683
Illumination..... 110V Socket

Spindle Information

Spindle Taper..... MT#2
Spindle Travel..... 3-3/16 in.
Dist From Spindle To Column..... 6-1/2 in.
Dist From Spindle To Table..... 30-3/4 in.
Dist From Spindle To Base..... 48 in.

Table Information

Table Diameter..... 11-3/8 in.
Table Thickness..... 1-1/4 in.
Floor To Table Height..... 19-5/8 - 45-1/4 in.
Vertical Table Movement..... Crank Handle Operate
Table Swing..... 360 deg.
Table Tilt..... Left and Right 90 deg.
Table Swivel Around Center..... 360 deg.
Table Swivel Around Column..... 360 deg.
Maximum Movement Of Work Table..... 25-1/2 in.
No. Of T Slots..... 6
T Slot Width..... 5/8 in.
T Slot Length..... 3-1/4 in.

Operation Information

Swing..... 13 in.
Drilling Capacity..... 5/8 in. in Steel
No Of Spindle Speeds..... 16
Range Of Spindle Speeds..... 376, 470, 544, 569, 653, 760, 813, 840, 1458, 1610, 1716, 2196, 2375, 3270 RPM
Drill Chuck Type..... JT33 Key Chuck
Drill Chuck Size..... 5/8 in.

Other Specifications:

Country Of Origin China
Warranty 1 Year
Serial Number Location Data Label on Headstock
Assembly Time 45 minutes

Features:

- Crank Handle Operated Rack and Pinion Vertical Table Movement
- Threaded Depth Stop
- Includes Built-in Light
- Table and Base are Cast Iron
- 5/8" Chuck