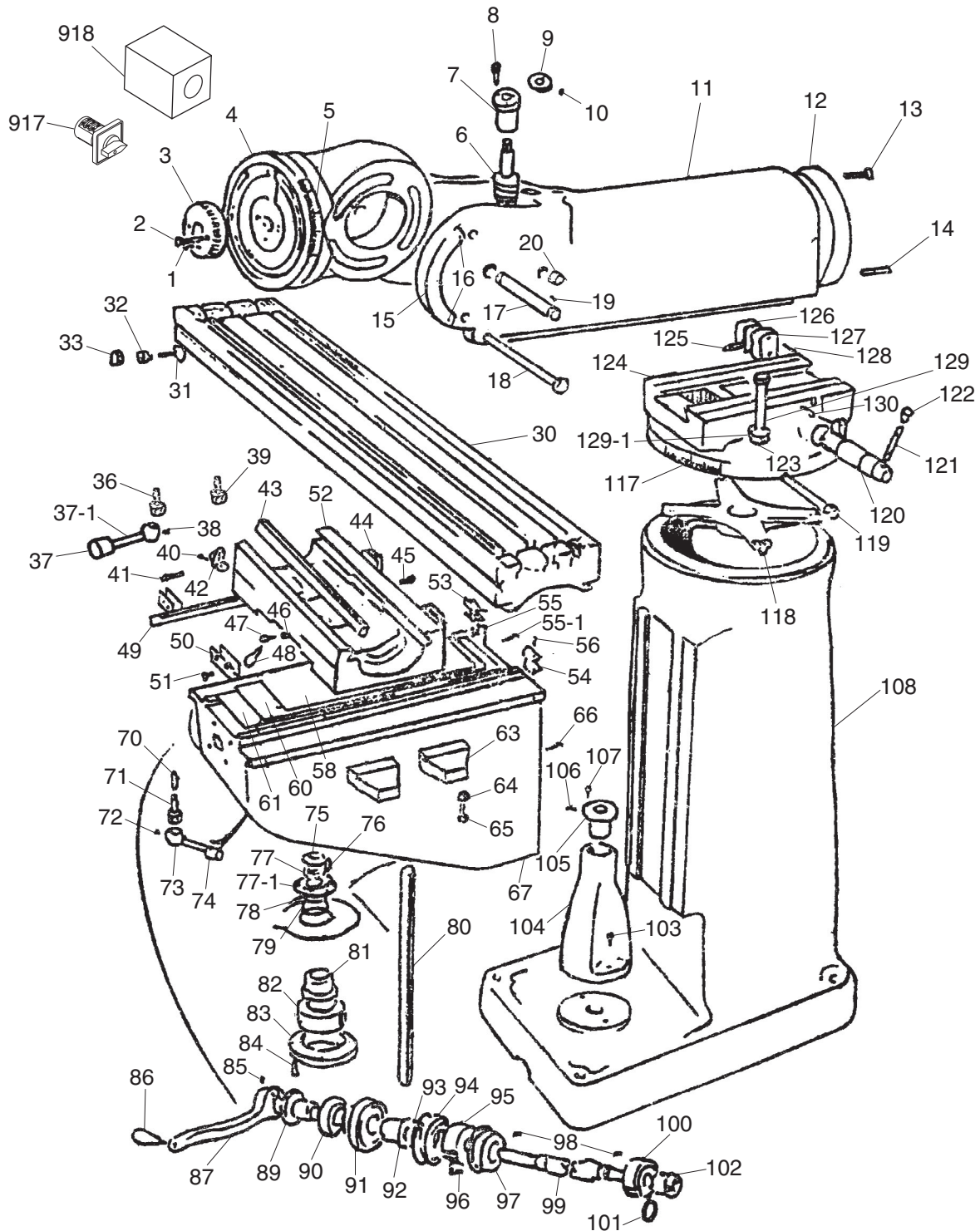


SECTION 8: PARTS

Body Assembly Breakdown



Body Assembly Parts List

REF	PART #	DESCRIPTION
1	P9901001	TAPERED PIN 8 X 50
2	PSB84M	CAP SCREW M10-1.5 X 35
3	P9901003	WORM GEAR 20T
4	P9901004	RAM ADAPTER
5	P9901005	GRADUATED SCALE
6	P9901006	WORM GEAR
7	P9901007	FLANGE
8	PSB01M	CAP SCREW M6-1 X 16
9	P9901009	RETAINING RING
10	P9901010	TAPERED SET SCREW M5-.8 X 10
11	P9901011	RAM
12	P9901012	TURRET
13	PSB14M	CAP SCREW M8-1.25 X 20
14	P9901014	TAPER PIN 8 X 30
15	P9901015	GRADUATED SCALE
16	P9901016	RIVET 2 X 5
17	P9901017	SHAFT
18	P9902018	HEX BOLT M16-2 X 180
19	PK10M	KEY 5 X 5 X 12
20	P9901020	CLAMPING SLEEVE
30	P9901030	TABLE (G9901)
30	P9902030	TABLE (G9902/G9903)
31	P9901031	T-SLOT BOLT M8-1.25 X 35
32	P9901032	TABLE STOP
33	PN03M	HEX NUT M8-1.25
36	PSB129M	CAP SCREW M12-1.75 X 20
37	P9901037	HANDLE KNOB
37-1	P9901037-1	HANDLE BOLT M8-1.25 X 25
38	PSS03M	SET SCREW M6-1 X 8
39	PSB163M	CAP SCREW M12-1.75 X 18
40	PSB11M	CAP SCREW M8-1.25 X 16
41	P9903041	GIB SCREW M8-1.25 X 27
42	P9901042	TABLE STOP BRACKET
43	P9901043	LONGITUDINAL GIB (G9901)
43	P9902043	LONGITUDINAL GIB (GG902/G9903)
44	P9901044	WIPER
45	P9901045	SPECIAL PIN
46	P9901046	LOCKING PIN
47	P9901047	LOCKING SCREW M12-1.75 X 15
48	P9901048	LOCKING LEVER
49	P9901049	CROSS GIB
50	P9901050	WIPER HOLDER
51	PS05M	PHLP HD SCR M5-.8 X 8
52	P9901052	SADDLE
53	P9901053	WIPER HOLDER

REF	PART #	DESCRIPTION
54	P9901054	WIPER
55	P9901055	VERTICAL GIB
55-1	P9901055-1	GIB SCREW M8-1.25 X 40
56	PS14M	PHLP HD SCR M6-1 X 12
58	P9901058	SMALL CHIP GUARD
60	P9901060	MEDIUM CHIP GUARD
61	P9901061	LARGE CHIP GUARD
63	P9901063	CLAMPING PLATE
64	PN01M	HEX NUT M6-1
65	PSS25M	SET SCREW M6-1 X 20
66	PSB155M	CAP SCREW M8-1.25 X 14
67	P9901067	KNEE
70	P9901070	LOCK PIN
71	P9901071	PHLP HD SCR M12-1.75 X 40
72	PSS03M	SET SCREW M6-1 X 8
73	P9901073	LEVER HUB
74	P9901074	LEVER BOLT M8-1.25 X 25
75	PN09M	HEX NUT M12-1.75
76	PK34M	KEY 5 X 5 X 20
77	PLW05M	LOCK WASHER 12MM
77-1	PW06M	FLAT WASHER 12MM
78	P9901078	SPECIAL BEVEL GEAR
79	P9901079	SPECIAL WASHER
80	P9901080	VERTICAL LEAD SCREW
81	P9901081	BUSHING
82	P6206-2RS	BALL BEARING 6206 2 RS
83	P9901083	BEARING RETAINER RING
84	PSB155M	CAP SCREW M8-1.25 X 14
85	PSS03M	SET SCREW M6-1 X 8
86	P9901086	HANDLE KNOB
87	P9901087	HANDLE
89	P9901089	CLUTCH
90	P9901204	SPECIAL NUT M33 X 1.5
91	P9901091	GRADUATED DIAL
92	P9901092	BUSHING
93	PR25M	INT RETAINING RING 47MM
94	P9901094	REGULATING RING
95	P62042RZ	BALL BEARING 62042RZ
96	PSB01M	CAP SCREW M6-1 X 16
97	P9901097	BEARING COVER
98	PK08M	KEY 5 X 5 X 16
99	P9901099	SHAFT
100	P62042RZ	BALL BEARING 62042RZ
101	P9901101	SPECIAL WASHER
102	P9901102	SPIRAL BEVEL GEAR



REF	PART #	DESCRIPTION
103	PSB64M	CAP SCREW M10-1.5 X 25
104	P9901104	KNEE SUPPORT
105	P9901105	THREADED BUSHING
106	P9901106	OIL CUP 6MM
107	PSB155M	CAP SCREW M8-1.25 X 14
108	P9901108	COLUMN
117	P9901117	GRADUATED SCALE
118	P9901118	SPIDER GEAR
119	P9901119	SPECIAL BOLT M12-1.75 X 120
120	P9901120	GEAR SHAFT
121	P9901121	LEVER
122	P9901122	LEVER KNOB

REF	PART #	DESCRIPTION
123	PW06M	FLAT WASHER 12MM
124	P9901124	ROTARY DISC
125	P9901125	KEY 6 X 10 X 70
126	P9901126	CLAMPING BLOCK
127	P9901127	CLAMPING BLOCK
128	PRP100M	ROLL PIN 3 X 50
129	P9901129	SPECIAL BOLT M12-1.75 X 110
129-1	PN09M	HEX NUT M12-1.75
130	PSS06M	SET SCREW M8-1.25 X 16
917	P9901917	FORWARD/REVERSE SWITCH
918	P9901918	SWITCH BOX



Table Assembly Breakdown

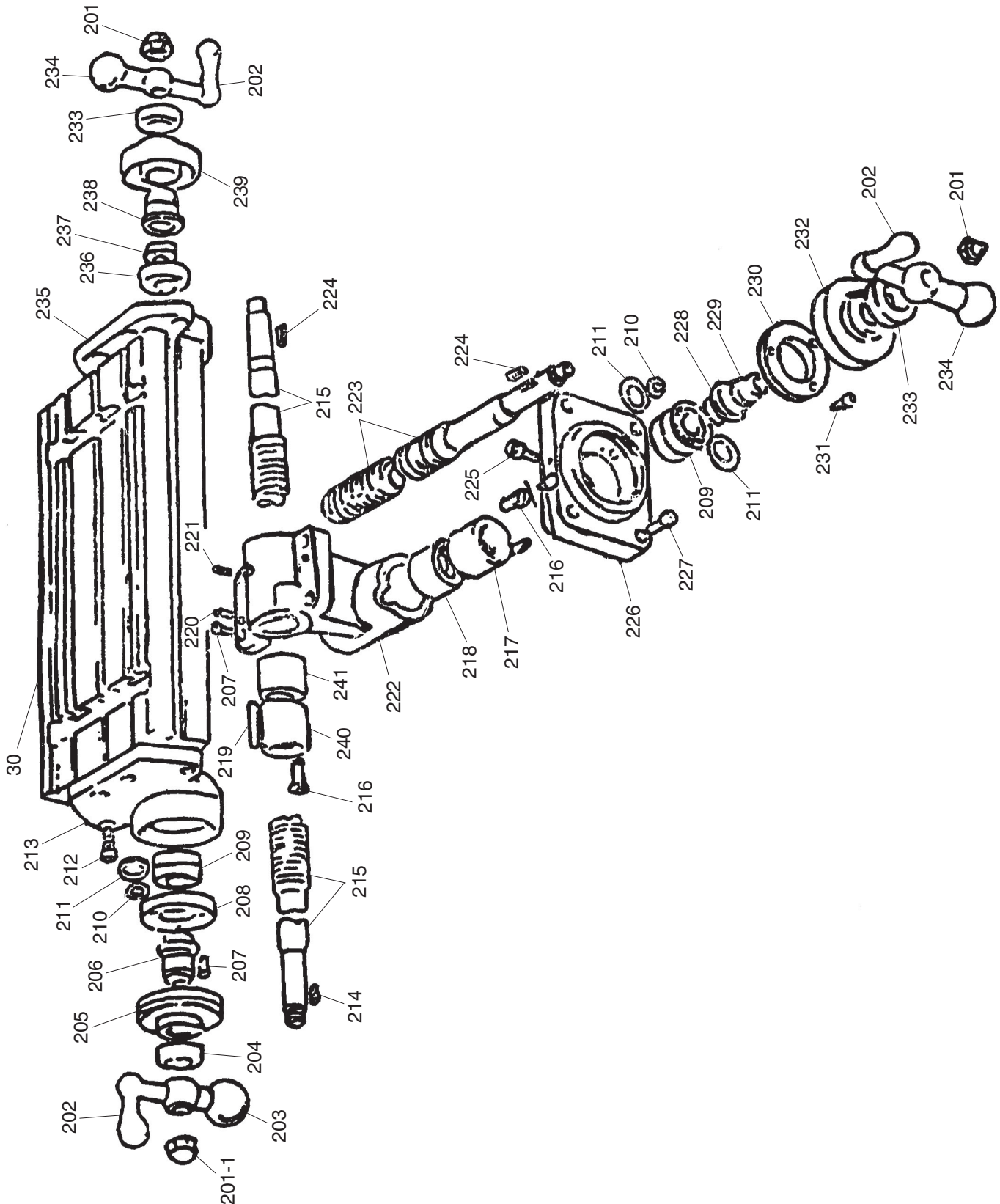


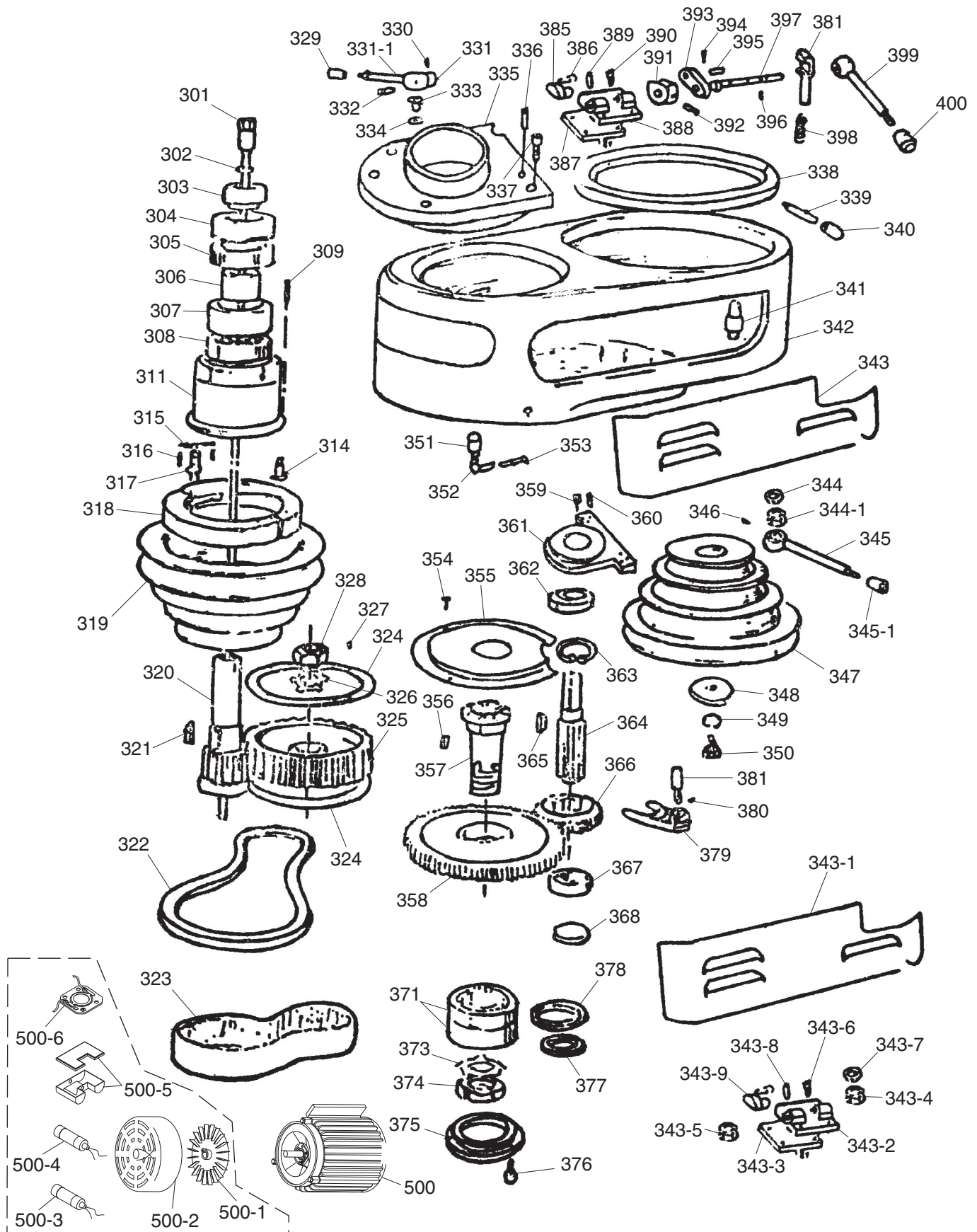
Table Assembly Parts List

REF	PART #	DESCRIPTION
30	P9901030	TABLE (G9901)
30	P9902030	TABLE (G9902/G9903)
201	PN45	ACORN NUT 1/2-13
201-1	PN46	ACORN NUT 5/8-11
202	P9901202	HANDLE
203	P9901203	HANDLE BODY
204	P9901204	SPECIAL NUT M33 X 1.5
205	P9901205	GRADUATED DIAL
206	P9901206	BUSHING
207	PSB11M	CAP SCREW M8-1.25 X 16
208	P9901208	FLANGE
209	P62042RZ	BALL BEARING 62042RZ
210	P9901210	SPACER
211	P9901211	SPACER
212	PSB61M	CAP SCREW M10-1.5 X 20
213	P9901213	LEFT TABLE BRACKET
214	PK31M	KEY 4 X 4 X 30
215	P9901215	LONG. LEAD SCREW (G9901)
215	P9902215	LONG. LEAD SCREW (G9902/G9903)
216	P9901216	ADJUSTING SCREW M8-1.25 X 24
217	P9901217	THREADED BUSHING 1-1/4-7
218	P9901218	THREADED BUSHING 1-1/4-7
219	PK12M	KEY 5 X 5 X 30

REF	PART #	DESCRIPTION
220	P9901220	THREADED CONICAL PIN 8 X 30
221	PSS14M	SET SCREW M8-1.25 X 12
222	P9901222	CROSS LEAD BRACKET
223	P9901223	CROSS LEAD SCREW
224	P9901224	WOODRUFF KEY
225	PSB18M	CAP SCREW M4-.7 X 8
226	P9901226	BEARING BRACKET
227	PSB130M	CAP SCREW M10-1.5 X 16
228	P9901228	BUSHING
229	P9901229	BUSHING
230	P9901230	BEARING RETAINER RING
231	PSB155M	CAP SCREW M8-1.25 X 14
232	P9901232	GRADUATED DIAL
233	P9901204	SPECIAL NUT M33 X 1.5
234	P9901234	HANDLE BODY
235	P9901235	RIGHT TABLE BRACKET
236	P62042RZ	BALL BEARING 62042RZ
237	P9901237	SPACER
238	P9901238	BUSHING
239	P9901239	GRADUATED DIAL
240	P9901240	NUT 1-1/4"
241	P9901241	NUT 1-1/4"



Model G9901/G9902 Drive Assembly Breakdown



Model G9901/G9902 Drive Assembly

Parts List

REF	PART #	DESCRIPTION
301	P9902301	DRAWBAR 24-3/16
302	P9901302	DRAWBAR SPACER
303	P9901204	SPECIAL NUT M33 X 1.5
304	P9901304	SPECIAL NUT M60 X 1.5
305	P60072RS	BALL BEARING 6007-2RS
306	P9901306	SPACER
307	P9901307	SPACER
308	P60072RS	BALL BEARING 6007-2RS
309	P9901309	SPRING
311	P9901311	BEARING BRACKET
314	PSB58M	CAP SCREW M8-1.25 X 12
315	P9901315	SPRING
316	PRP11M	ROLL PIN 2.5 X 16
317	P9901317	BRAKE LOCK STUD
318	P9901318	BRAKE SHOE
319	P9901319	SPINDLE PULLEY
320	P9901320	COUPLING SHAFT
321	PK149M	KEY 8 X 8 X 25
322	PVA32	V-BELT A-32 4L320
323	P9901323	RIBBED TIMING BELT
324	P9901324	PULLEY FLANGE
325	P9901325	TIMING BELT PULLEY
326	P9901326	TABBED LOCK WASHER 16MM
327	PSS31M	SET SCREW M5-.8 X 8
328	P9901328	FLANGE NUT M16-1.5
329	P9901329	HANDLE KNOB
330	PSS81M	SET SCREW M3-.5 X 5
331	P9901331	HANDLE HUB
331-1	P9901331-1	HANDLE
332	P9901332	PIN
333	P9901333	BUSHING
334	P9901334	SPECIAL WASHER
335	P9901335	TRANSMISSION COVER PLATE
336	P9901336	TAPERED PIN 10 X 30
337	PSB130M	CAP SCREW M10-1.5 X 16
338	P9901338	MOTOR RING
339	P9901339	HANDLE
340	P9901340	HANDLE KNOB
341	P9901341	STUD M12-1.75 X 35
342	P9901342	BELT HOUSING
343	P9901343	RIGHT BELT COVER
343-1	P9901343-1	LEFT BELT COVER
343-2	P9901343-2	SPRING PLATE
343-3	P9901343-3	BRACKET
343-4	PN06M	HEX NUT M5-.8

REF	PART #	DESCRIPTION
343-5	PN01M	HEX NUT M6-1
343-6	PSB24M	CAP SCREW M5-.8 X 16
343-7	PLW01M	LOCK WASHER 5MM
343-8	PRP76M	ROLL PIN 4 X 16
343-9	P9901343-9	HOLDER M6-1 X 20
344	PW06M	FLAT WASHER 12MM
344-1	P9901344-1	THICK HEX NUT M12 X 1.75
345	P9901345	HANDLE
345-1	P9901345-1	HANDLE KNOB
346	PSS03M	SET SCREW M6-1 X 8
347	P9901347	MOTOR PULLEY
348	P9901348	SPECIAL WASHER
349	PR88M	INT RETAINING RING 8MM
350	PB07M	HEX BOLT M8-1.25 X 25
351	P9901351	COTTON CORE TYPE OIL CAP
352	P9901352	OIL CUP ADAPTER
353	P9901353	COPPER TUBE
354	PS68M	PHLP HD SCR M6-1 X 10
355	P9901355	COVER
356	PK40M	KEY 8 X 8 X 16
357	P9901357	WORM COUPLING SHAFT
358	P9901358	BULL GEAR
359	PSB01M	CAP SCREW M6-1 X 16
360	P9901360	THREADED CONICAL PIN 8 X 25
361	P9901361	BEARING BRACKET
362	P6203	BALL BEARING 6203ZZ
363	PR23M	INT RETAINING RING 40MM
364	P9901364	SPLINE SHAFT
365	P9901365	WOODRUFF KEY 5 X 16
366	P9901366	PINION
367	P6203	BALL BEARING 6203ZZ
368	P9901368	PLUG
371	P9901371	THRUST BEARING 40 X 68 X 15
373	P9901373	TABBED LOCK WASHER 39MM
374	P9901374	FLANGE NUT M39-1.5
375	P9901375	COVER
376	PSB26M	CAP SCREW M6-1 X 12
377	P9901377	FLANGE RING SMALL
378	P9901378	FLANGE RING LARGE
379	P9901379	SHIFTER FORK
380	PRP16M	ROLL PIN 3 X 25
381	P9901381	CONNECTING BAR
385	P9901385	BRACKET
386	PSB03M	CAP SCREW M5-.8 X 8
387	P9901387	SHIM

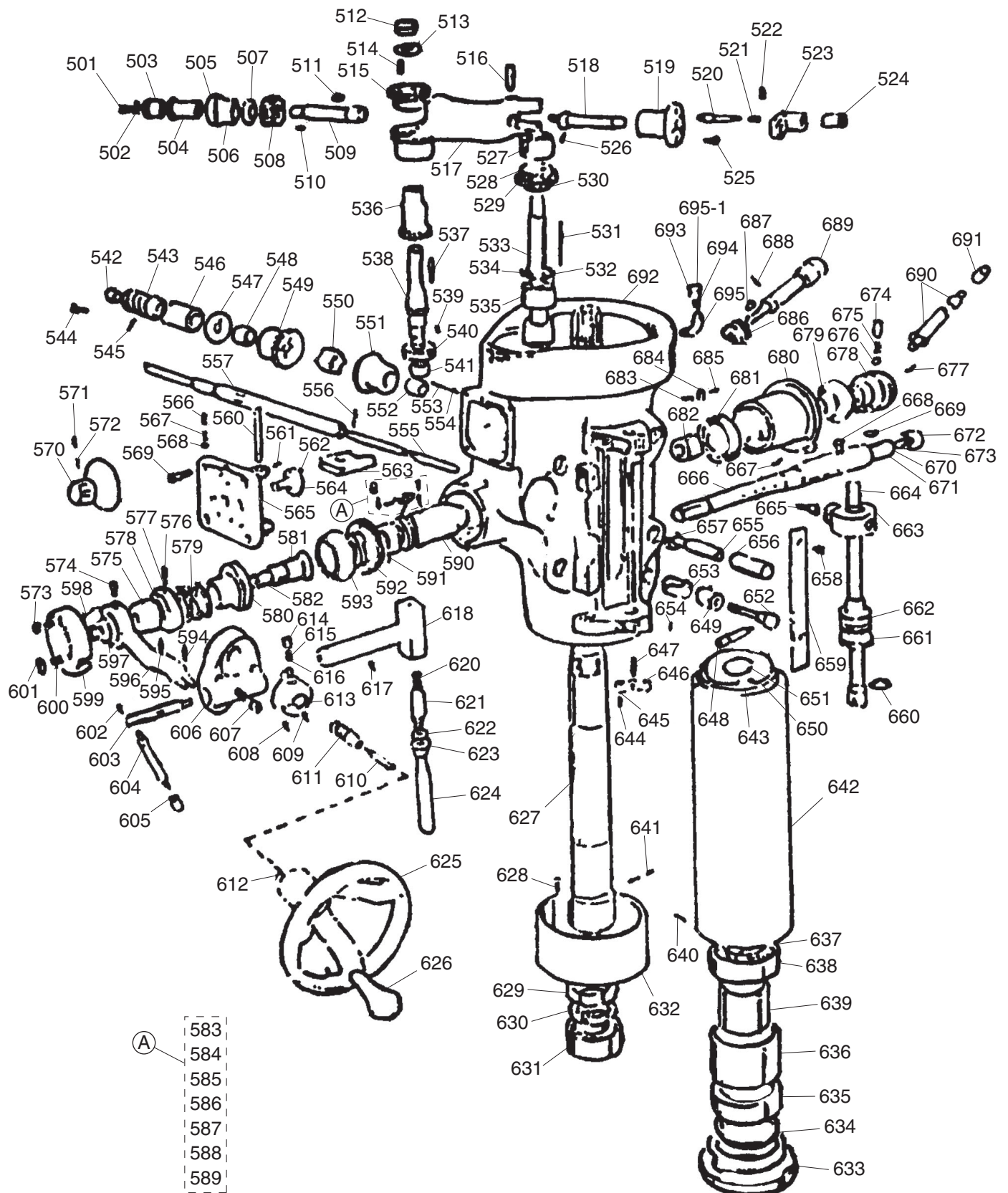


REF	PART #	DESCRIPTION
388	P9901388	SHAFT BRACKET
389	P9901389	TAPERED PIN 8 X 25
390	PSB11M	CAP SCREW M8-1.25 X 16
391	P9901391	LEVER BRACKET
392	PRP22M	ROLL PIN 4 X 32
393	P9901393	ECCENTRIC BLOCK
394	P9901394	CONICAL PIN
395	P9901395	PIN
396	PRP56M	ROLL PIN 4 X 25
397	P9901397	SPANNER SHAFT

REF	PART #	DESCRIPTION
398	P9902398	SPRING
399	P9901399	HANDLE
400	P9901400	HANDLE KNOB
500	RM9901500	MOTOR 2HP,110/220V,1-PH
500-1	P9901500-1	MOTOR FAN
500-2	P9901500-2	MOTOR FAN COVER
500-3	P9901500-3	S. CAP CD60,150MFD,265VAC
500-4	P9901500-4	R. CAP CBB60,20MFD,450VAC
500-5	P9901500-5	WIRING/CAPACITOR JUNCTION BOX
500-6	P9901500-6	TERMINAL BOARD



Headstock Breakdown



Headstock Parts List

REF	PART #	DESCRIPTION
501	PN01M	HEX NUT M6-1
502	PLW03M	LOCK WASHER 6MM
503	P9901503	BEVEL GEAR
504	P9901504	BUSHING
505	P9901505	BUSHING
506	PSS31M	SET SCREW M5-.8 X 8
507	P9901507	WORM GEAR SPACER
508	P9901508	WORM GEAR
509	P9901509	SHAFT
510	PK103M	KEY 3 X 3 X 12
511	PK98M	KEY 3 X 3 X 16
512	PN03M	HEX NUT M8-1.25
513	PW01M	FLAT WASHER 8MM
514	PK103M	KEY 3 X 3 X 12
515	P9901515	BEVEL GEAR
516	P9901516	FEED ENGAGE PIN
517	P9901517	WORM GEAR SUPPORT
518	P9901518	SHAFT
519	P9901519	FLANGE
520	P9901520	PLUNGER
521	P9902521	SPRING
522	PRP42M	ROLL PIN 3 X 20
523	P9901523	SHIFTER CRANK
524	P9901524	HANDLE KNOB
525	PSB33M	CAP SCREW M5-.8 X 12
526	PSS03M	SET SCREW M6-1 X 8
527	P9901527	BUSHING
528	P9901528	GEAR
529	P9901529	GEAR
530	P9901530	GEAR
531	PK150M	KEY 3 X 3 X 40
532	PSS03M	SET SCREW M6-1 X 8
533	P9901533	BEVEL GEAR SHAFT
534	PR02M	EXT RETAINING RING 14MM
535	P9901535	BUSHING
536	P9901536	GEAR
537	PK96M	KEY 3 X 3 X 20
538	P9901538	GEAR SHAFT
539	PK03M	KEY 3 X 3 X 8
540	P9901540	GEAR
541	P9901541	BUSHING
542	P9901542	BUSHING
543	P9901543	WORM GEAR
544	PSB28M	CAP SCREW M6-1 X 15
545	PRP02M	ROLL PIN 3 X 16
546	P9901546	BUSHING
547	P9901547	SPECIAL WASHER
548	P9901548	SLEEVE
549	P9901549	BEVEL GEAR
550	P9901550	REVERSE CLUTCH

REF	PART #	DESCRIPTION
551	P9901551	BEVEL GEAR
552	P9901552	BUSHING
553	PSS01M	SET SCREW M6-1 X 10
554	PSS03M	SET SCREW M6-1 X 8
555	P9901555	SLIDE ROD
556	PRP43M	ROLL PIN 3 X 22
557	P9901557	HOLLOW SHAFT
560	P9901560	SMALL SHAFT
561	PSS26M	SET SCREW M5-.8 X 6
562	P9901562	PIN
563	P9901563	SLIDE
564	P9901564	ECCENTRIC WHEEL
565	P9901565	CLUSTER GEAR COVER
566	PSS41M	SET SCREW M8-1.25 X 18
567	P9903567	COMPRESSION SPRING
568	P9901568	STEEL BALL 3/16"
569	PSB24M	CAP SCREW M5-.8 X 16
570	P9901570	DIAL KNOB
571	PSS26M	SET SCREW M5-.8 X 6
572	PSS26M	SET SCREW M5-.8 X 6
573	PSB78M	CAP SCREW M5-.8 X 40
574	P9901574	THREAD PIN
575	P9901575	SLEEVE
576	PSS03M	SET SCREW M6-1 X 8
577	P9901577	PLUG 4X2
578	P9901578	SPECIAL NUT M22 X 1.5
579	P9904379	SPRING
580	P9901580	CLUTCH
581	P9901581	COUPLING SHAFT
582	P9901582	KEY
583	PS56M	PHLP HD SCR M4-.7 X 16
584	PLW02M	LOCK WASHER 4MM
585	PSS04M	SET SCREW M6-1 X 12
586	PSS04M	SET SCREW M6-1 X 12
587	P9901587	ADJUSTING WASHER
588	P9901588	COMPRESSION SPRING
589	P9901589	TOP PIN
590	P9901590	SLEEVE
591	P9901591	THRUST BEARING 15 X 28 X 9
592	P9901592	FEED WORM GEAR
593	P9901593	CLUTCH
594	PRP24M	ROLL PIN 5 X 16
595	PRP39M	ROLL PIN 4 X 20
596	P9901596	CONNECTING ROD
597	P9904397	SPECIAL WASHER 10MM
598	PR01M	EXT RETAINING RING 10MM
599	P9901599	COVER
600	PSS91M	SET SCREW M6-1 X 14
601	PN01M	HEX NUT M6-1
602	PRP03M	ROLL PIN 5 X 20

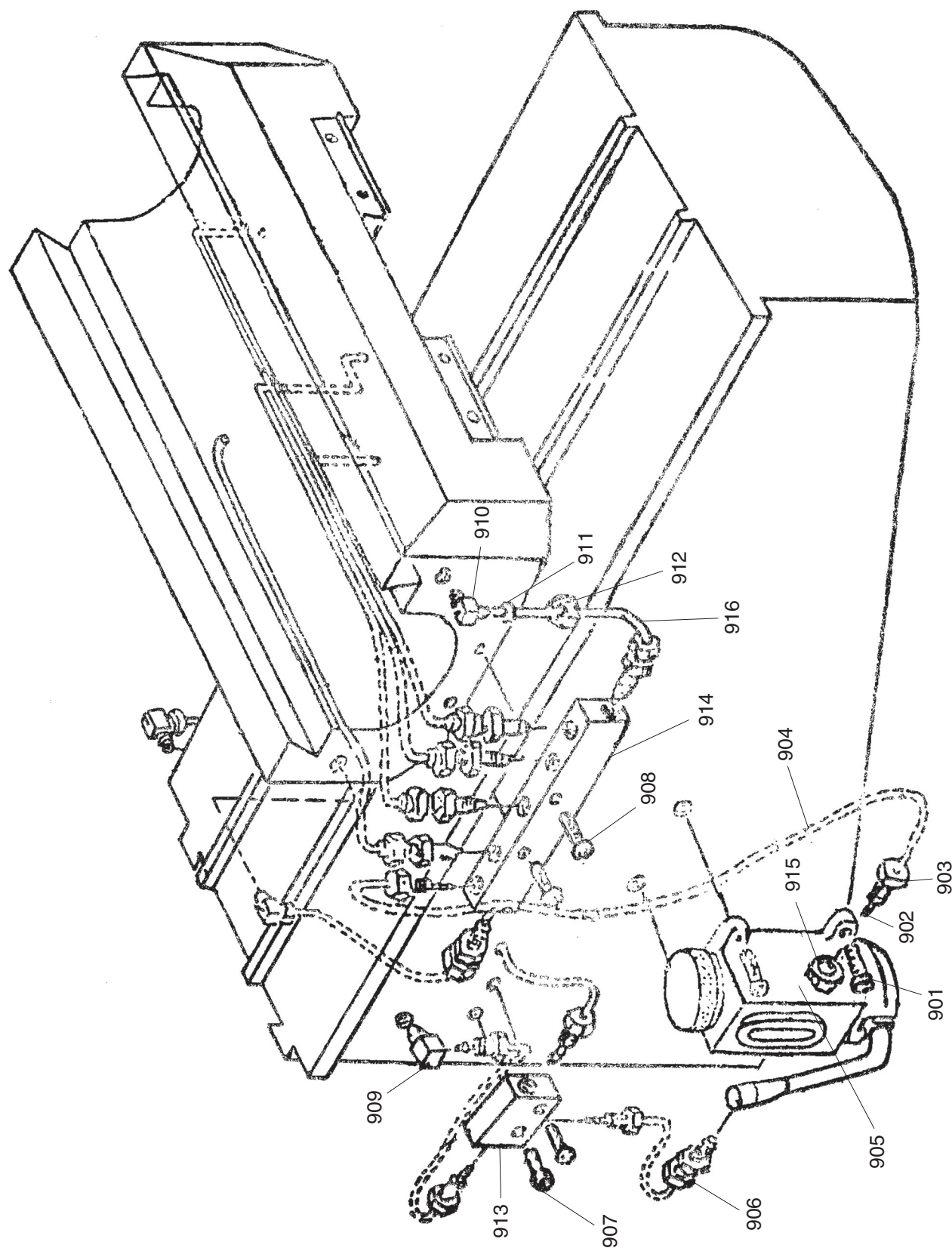


REF	PART #	DESCRIPTION
603	P9901603	LEVER
604	P9901604	HANDLE
605	P9901605	HANDLE KNOB
606	P9901606	BRACKET
607	PSB27	CAP SCREW 5/8-11 X 2-1/2
608	PSS03M	SET SCREW M6-1 X 8
609	PK29M	KEY 4 X 4 X 8
610	P9901610	FEED REVERSE KNOB STUD
611	P9901611	REVERSE KNOB
612	P9901612	PIN
613	P9901613	RETAINING RING
614	P9901568	STEEL BALL 3/16"
615	P9903567	SPRING
616	PSS16M	SET SCREW M8-1.25 X 10
617	PRP76M	ROLL PIN 4 X 16
618	P9901618	T-ROD
620	P9901620	SPRING 1.2 X 10 X 25
621	P9901621	SHAFT
622	P9901622	BUSHING
623	P9901623	BUSHING
624	P9901624	PLUNGER
625	P9901625	HANDWHEEL
626	P9901626	HANDWHEEL HANDLE
627	P9901627	SPINDLE
628	PSB33M	CAP SCREW M5-.8 X 12
629	P9901629	LOCK NUT
630	P9901630	LOCK NUT
631	P6206-2RS	BALL BEARING 6206 2 RS
632	P9901632	QUILL SKIRT
633	P9901633	NOSE PIECE
634	P9901634	SPINDLE DIRT SHIELD
635	P9901635	THRUST BEARING 40 X 60 X 15
636	P9901636	BEARING SLEEVE
637	P9901637	BEARING SLEEVE
638	P9901635	THRUST BEARING 40 X 60 X 15
639	P9901639	ADJUSTING NUT M39 X 1.5
640	PSS26M	SET SCREW M5-.8 X 6
641	P9901641	DOG POINT SET SCREW M5-.8 X 6
642	P9901642	QUILL
643	P9901643	OIL SEALER
644	PN07M	HEX NUT M3-.5
645	PSS100M	SET SCREW M3-.5 X 14
646	P9901646	FORKED ROD
647	P9901647	THREAD PIN
648	PSB18M	CAP SCREW M4-.7 X 8
649	P9901649	THREADED BUSHING
650	P9901650	RETAINING PLATE

REF	PART #	DESCRIPTION
651	PR13M	EXT RETAINING RING 65MM
652	P9901652	QUILL LOCK BOLT M8-1.25 X 70
653	P9901653	LOCK SLEEVE
654	P9902654	SPECIAL SCREW M6-1 X 8
655	P9901655	T-SLOT BOLT M12-1.75 X 175
656	P9901656	SLEEVE
657	PN09M	HEX NUT M12-1.75
658	PS17M	PHLP HD SCR M4-.7 X 6
659	P9901659	SCALE
660	PR05M	EXT RETAINING RING 15MM
661	P9901661	ADJUSTING NUT
662	P9901662	DIAL
663	P9901663	STOP KNOB
664	P9901664	QUILL LEAD SCREW
665	PSB130M	CAP SCREW M10-1.5 X 16
666	P9901666	SHAFT
667	PK34M	KEY 5 X 5 X 20
668	PSS16M	SET SCREW M8-1.25 X 10
669	P9901669	PIN
670	PRP24M	ROLL PIN 5 X 16
671	PK34M	KEY 5 X 5 X 20
672	PB136M	HEX BOLT M4-.7 X 16
673	P9901673	STOP PLATE
674	PSS60M	SET SCREW M8-1.25 X 14
675	P6760050	SPRING
676	P9901568	STEEL BALL 3/16"
677	PSS35M	SET SCREW M4-.7 X 16
678	P9901678	HANDLE HUB
679	P9901679	BUSHING
680	P9901680	BUSHING
681	P9901681	COILED SPRING
682	P9901682	GEAR
683	P9901683	LEVER
684	P9901684	SHAFT
685	PSS20M	SET SCREW M8-1.25 X 8
686	P9901686	WORM GEAR
687	PK37M	KEY 4 X 4 X 16
688	PSS26M	SET SCREW M5-.8 X 6
689	P9901689	SHAFT
690	P9902690	HANDLE
691	P9902691	HANDLE KNOB
692	P9901692	HEADSTOCK
693	P9901693	OIL CUP ADAPTER
694	P9901694	OIL CUP
695	P9901695	TUBING
695-1	P9901695-1	COTTON WIRE



One-Shot Oiler Breakdown



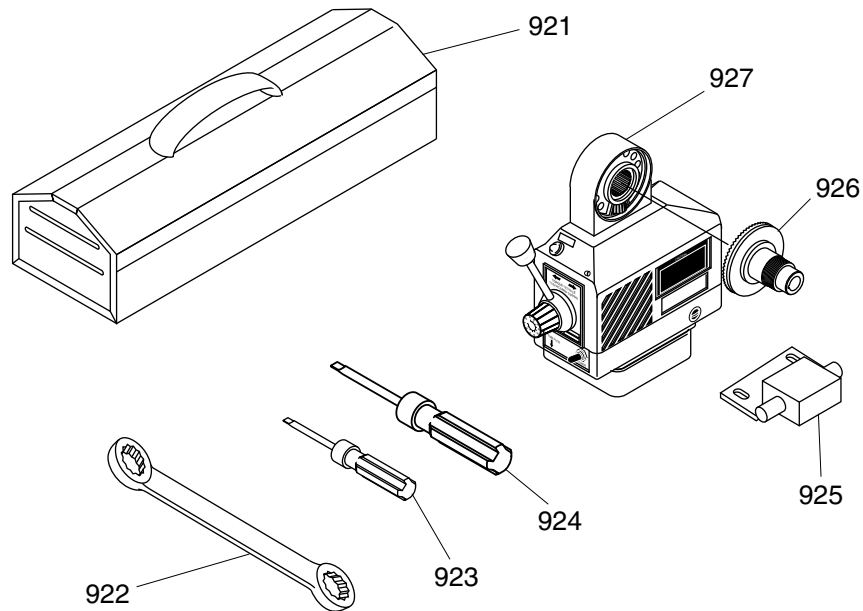
One-Shot Oiler Parts List

REF	PART #	DESCRIPTION
901	PSB02M	CAP SCREW M6-1 X 20
902	P9901902	SLEEVE
903	P9901903	SPECIAL BOLT
904	P9901904	NYLON TUBING 4 X 3
905	P9901905	LUBRICATING PUMP
906	P9901906	ADAPTER
907	PSB33M	CAP SCREW M5-.8 X 12
908	PSB15M	CAP SCREW M5-.8 X 20

REF	PART #	DESCRIPTION
909	P9901909	ELBOW FITTING
910	P9901910	ELBOW FITTING
911	P9901911	SLEEVE
912	P9901912	SPECIAL NUT
913	P9901913	MULTI-WAY JUNCTION
914	P9901914	MULTI-WAY JUNCTION
915	P9901915	FITTING
916	P9901916	BRONZE TUBING 4 X 0.5



Accessories Breakdown & Parts List

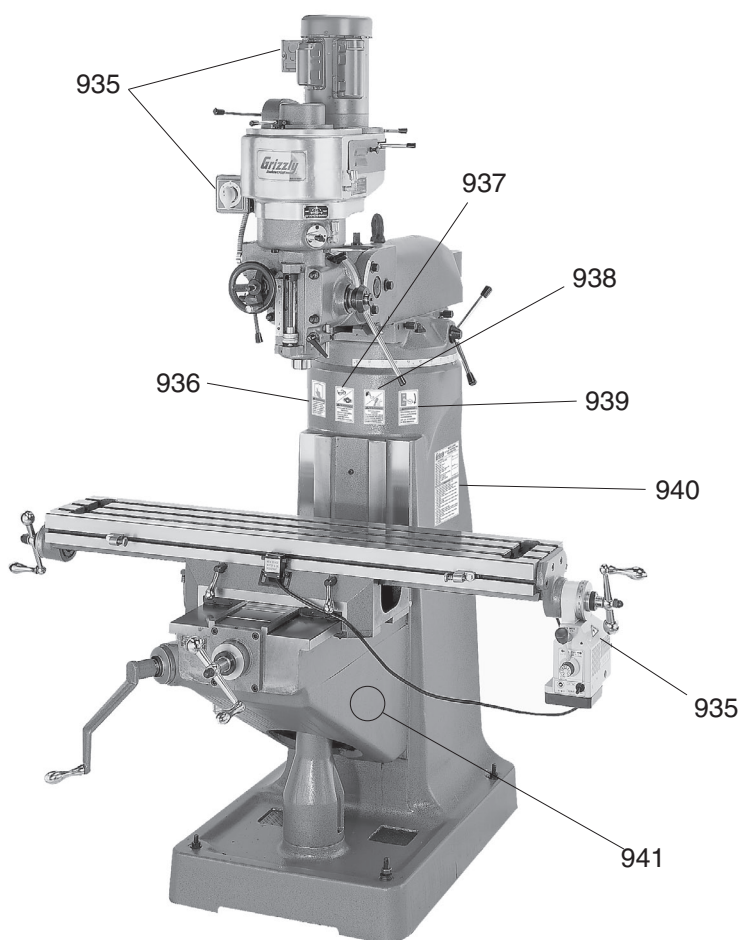


REF	PART #	DESCRIPTION
921	P9901921	TOOL BOX
922	P9901922	WRENCH 17/19MM
923	P9901923	STANDARD SCREWDRIVER 3/8"
924	P9901924	STANDARD SCREWDRIVER 1/4"

REF	PART #	DESCRIPTION
925	P9901925	POWER FEED LIMIT SWITCH
926	P9901926	POWER FEED BRASS DRIVE GEAR
927	P9901927	POWER FEED UNIT



Label Placement



REF	PART #	DESCRIPTION
935	PLABEL-14	ELECTRICITY LABEL
936	PLABEL-12	READ MANUAL LABEL
937	P9901937	EYE/FACE INJURY HAZARD LABEL
938	P9901938	ENTANGLEMENT HAZARD LABEL
939	PLABEL-13	DISCONNECT WARNING LABEL

REF	PART #	DESCRIPTION
940	P9901940	MACHINE ID LABEL (G9901)
940	P9902940	MACHINE ID LABEL (G9902)
940	P9903940	MACHINE ID LABEL (G9903)
941	PPAINT-1	GRIZZLY GREEN TCH-UP PAINT

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

