# GBC ProTrim 45/63





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### Specifications

#### **Dimensions**

H x W x L

Box: *ProTrim 45* 12.5" x 23.75" x 59"

**ProTrim 63** 12.5" x 23.75" x 76.5"

Unit: *ProTrim 45* 43.25" x 15.75" x 57"

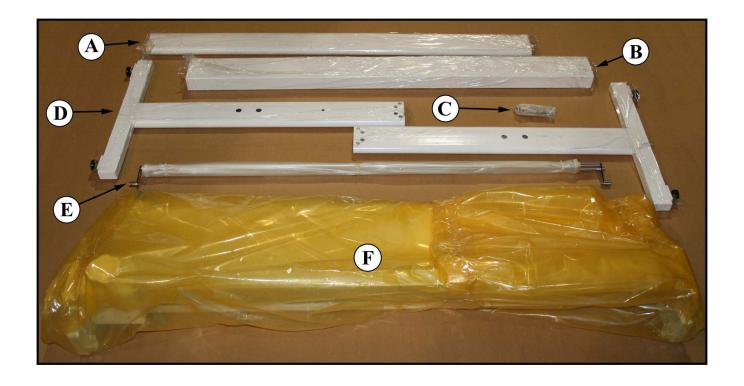
**ProTrim 63** 43.25" x 15.75" x 78.75"

## **Cutting Specifications:**

**Maximum Cut Length:** *ProTrim 45* = 45"

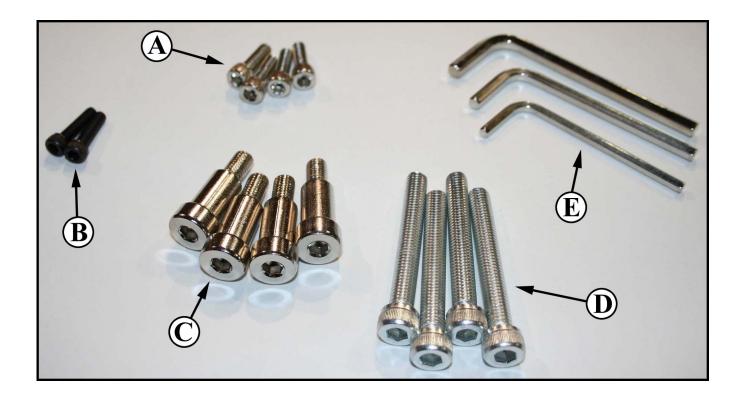
**ProTrim 63** = 63"

## **Included Parts and Tools**



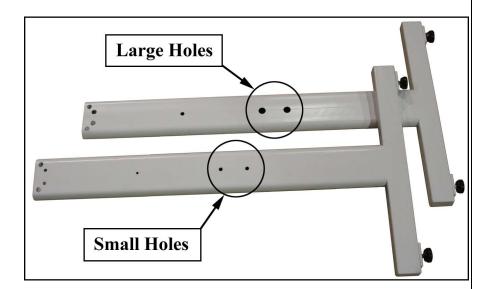
Item	Description
A	Mid cross member (Distinguishable by rounded edges)
В	Upper cross member (Distinguishable by squared edges)
С	Hardware Pack
D	Legs (Left & Right)
Е	Waste Curtain
F	Trimmer assembly

## **Included Parts and Tools**



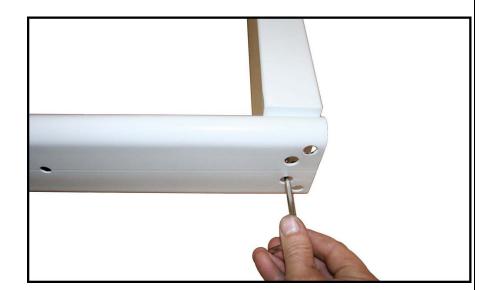
Item	Description
A	Bolts, Qty 4. (Used to secure the legs to the upper cross member)
В	Bolts, Qty 2, (Used to secure waste curtain shaft to stand)
С	Bolts, Qty 4. (Used to secure the mid cross member to the legs)
D	Bolts, Qty 4. (Used to secure the trimmer assembly to the stand)
Е	Hex Tool (Includes one of the following sizes 6mm, 5mm, & 4mm)

Begin by finding the two legs and the upper cross member. The legs must be oriented correctly so that the larger holes are on the outside of the unit. The smaller hole must be facing toward the inside of the unit.

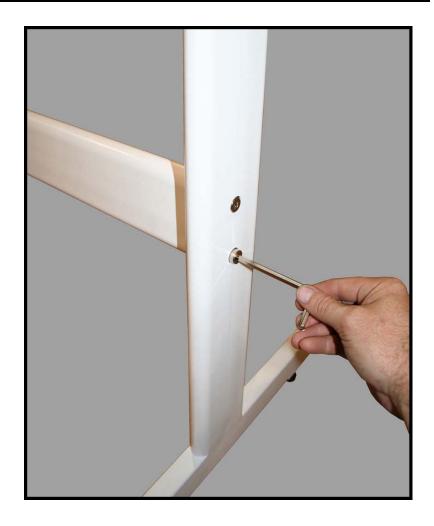


Lay the upper cross member on the floor, then align one of the legs with the end of the cross member so the bolts can be inserted through the leg and into the upper cross member.

Use the bolts identified as (A) in the hardware section to secure the leg to the upper cross member. The 5mm Hex tool should be used on these bolts. Once completed, repeat this step on the other leg.



Place the stand on its feet. Attach the mid cross member to the stand with the bolts identified as " **C** " in the hardware section of this manual. Use the 6mm Hex tool for these bolts.



The stand should now be completed. Two people are required for the next step. With one person on each side of the trimmer assembly, carefully pick it up while keeping it level to prevent the cutter head assembly from moving. Place the trimmer assembly on top of the stand.



Use the bolts identified as "**D**" in the hardware section to secure the trimmer assembly to the top of the stand. Use the 6mm Hex tool for these bolts.



Remove the wire ties from the waste curtain, and then install the waste curtain in the rear of the trimmer as shown in the photo.



Attach the other waste curtain support bar to the stand of the trimmer with the bolts identified as "**B** "earlier in this manual.

The assembly of the trimmer is now complete.

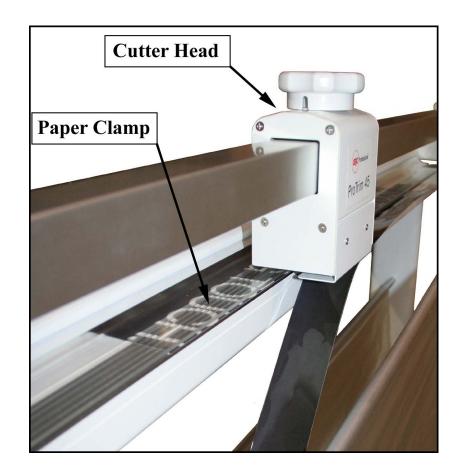


#### Operation

The GBC ProTrim 45 and ProTrim 63 were designed with ease of operation in mind.

The steps for proper operation are as follows:

- 1.) Move the cutter head all the way to the right or left side of the trimmer. (This is required because the paper clamp applies slight pressure to the print when the cutter head is not all the way to one side of the unit.)
- 2.) Insert the print to be trimmed.
- 3.) Adjust the edge guide as necessary to aid in squaring the print.
- 4.) Use the paper clamp as an aid to determine where the cut will be made in the print. Support the print with one hand; use your other hand to slide the cutter head across the trimmer to make the cut.
- 5.) Remove the trimmed pieces from the waste curtain as necessary.







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