



WEATHERMASTER®

48ZG,ZN030-105

48ZT,ZW,Z6,Z8075-105

**Single Package Gas Heating and Electric Cooling Units
with Direct Spark Ignition and COMFORTLINK™ Controls**

Installation Instructions

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GENERAL

This installation instruction contains basic unit installation information, including installation of thermostats and remote temperature sensors.

For additional information and service instructions, refer to the Controls and Troubleshooting literature also enclosed in this literature packet.

The 48ZT,ZW units are equipped with standard integral economizer and high-capacity power exhaust.

The 48Z6,Z8 units are equipped with factory-installed return/exhaust fans.

The staged gas control (SGC) option adds the capability to control the rooftop unit's gas heating system to a specified supply air temperature set point for purposes of tempering a cool mixed-air condition.

SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes, including ANSI (American National Standards Institute) Z223.1. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

WARNING

Before performing service or maintenance operations on unit, turn off main power switch to unit. Electrical shock could cause personal injury.

FOR YOUR SAFETY WHAT TO DO IF YOU SMELL GAS

Do not try to light any appliance. Do not touch any electrical switch; do not use any phone in your building. Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you cannot reach your gas supplier, call the fire department.

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, consult a qualified installer, service agency, or the gas supplier.

CAUTION

Disconnect gas piping from units when leak testing at pressures greater than 0.5 psig. Pressures greater than 0.5 psig will cause gas valve damage resulting in a hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced. When pressure testing field-supplied gas piping at pressures of 0.5 psig or less, the unit connected to such piping must be isolated by manually closing the gas valve.

INSTALLATION

Jobsite Survey — Complete the following checks before installation.

1. Consult local building codes and the NEC (National Electrical Code) (ANSI/NFPA [National Fire Protection Association] 70) for special installation requirements.
2. Determine unit location (from project plans) or select unit location.
3. Check for possible overhead obstructions which may interfere with unit lifting or rigging.

CAUTION

Do not lift unit with forklift truck. Move unit with overhead rigging only.

Unit Placement — Inspect unit for transportation damage. File claim with transportation agency.

Provide clearance around and above unit for airflow, safety, and service access. Do not restrict top (area above condenser fans) in any way. Allow at least 6 ft on all sides for rated performance, code compliance, and service.

Check unit dimensional drawings for unit arrangement and minimum performance and service clearances.

Do not install unit in an indoor location. Do not locate air intakes near exhaust vents or other sources of contaminated air.

On units equipped with power exhaust option, high velocity air is exhausted out the hood. Unit should be positioned with at least 10 ft clearance between the exhaust hood and any obstruction. Although unit is weatherproof, guard against water from higher level runoff and overhangs.

Level by using unit frame as a reference. Physical data is shown in Tables 1A-6.

Roof Mount — Check building codes for weight distribution requirements. Unit weight is shown in Tables 1A-1E and 2. Unit may be mounted on class A, B, or C roofing material.

ROOF CURB — Assemble and install roof curb as described in instructions shipped with the accessory. Accessory roof curb and information required to field fabricate a roof curb is shown in Fig. 1-5. Install insulation, cant strips, roofing and counter flashing as required. For unit condensate drain to function properly, curb must be level or within tolerances shown in Fig. 1-5.

STEEL BEAMS — If roof curb is not used, support unit with steel beams along its entire length and then support steel as required. As a minimum, unit must be supported across its width at each lifting lug location.

Slab Mount — Provide a level concrete slab that extends beyond unit cabinet at least 6 inches. Make a slab 8 in. thick with 4 in. above grade. Use gravel apron in front of condenser coil air inlet to prevent grass and foliage from obstructing airflow. Ensure that slab is of sufficient height to allow for condensate trap of 4 in. on sizes 030-070 or 7 in. on sizes 075-105.

Curb Gasketing

SIZE 030-050 UNITS — After ductwork has been connected to the roof curb, attach adhesive-backed gasketing on all end rails, cross rails, and duct rails. Be sure all joints and corners of gasket are square and flush to prevent possible water leaks. Follow all applicable building codes.

SIZE 055-105 UNITS — After ductwork has been connected to the roof curb, apply gasket material (1/2-in. thick x 1 1/2-in. wide neoprene) where indicated.

Single-Thickness Gasketing (See Fig. 6-8 for Item Numbers) — Apply gasketing in the following places:

1. Along both side rails (1) — 2 places, full length
2. Along return air end rail (2) — 1 place
3. Around return air internal duct flange (3) — 1 or 2 places
4. Around supply air internal duct flanges (4) — 3 places

Double-Thickness Gasketing (See Fig. 6 and 8 and Detail A-A) — Locate a line 9 3/4-in. from the supply air end of the accessory curb. Apply a double-thickness of gasket material along with line per detail A-A.

NOTE: Do not apply gasket material along the outside edge of the curb (area "X"). This pan area of the curb extends out beneath the end of the unit's air handler section; applying gasket here develops a potential water trap area on top of the curb.

Condenser Section Roof Curb (See Fig. 7) — Apply single-thickness gasket along both side rails (5).

Field-Fabricated Ductwork

WARNING

For vertical supply and return units, tools or parts could drop into ductwork and cause an injury. Install a 90-degree turn in the supply and return ductwork between the unit and the conditioned space. If a 90-degree elbow cannot be installed, then a grille of sufficient strength and density should be installed to prevent objects from falling into the conditioned space. Failure to follow these instructions could result in personal injury or property damage due to falling objects.

The 48ZG,ZN,ZT,ZW,Z6,Z8 units are designed for vertical supply/return only. Field-fabricated ductwork must be attached to the roof curb, on to the support steel, prior to the final rigging and installation of the unit. Supply and return duct dimensions are shown in Fig. 1-3.

To attach ductwork to roof curb, insert duct approximately 10 to 11 in. up into roof curb. Connect ductwork to 14-gage roof curb material with sheet metal screws driven from inside the duct.

Secure all ducts to the building structure, using flexible duct connectors between roof curbs and ducts as required. Ducts passing through an unconditioned space must be insulated and covered with a vapor barrier. Outlet grilles must not lie directly below unit discharge. The return duct must have a 90-degree elbow before opening into the building space if the unit is equipped with power exhaust.

Design supply duct strong enough to handle expected static pressures.

Rigging — Do not drop unit; keep upright. Use spreader bars over unit to prevent sling or cable damage. Sheets of plywood placed along the condenser coils will provide additional protection. All lifting lugs MUST be used when lifting unit. Level by using unit frame as a reference. See Fig. 9-13 for information. Unit and accessory weights are shown in Tables 1A-1E and 2. Weight distribution and center of gravity can be found in Fig. 14.

Table 1A — Physical Data (48ZG,ZN030-050)

BASE UNIT	48ZG,ZN030		48ZG,ZN035	
NOMINAL CAPACITY (tons)	30		35	
OPERATING WEIGHT (lb)	Standard Chassis	Extended Chassis	Standard Chassis	Extended Chassis
Base Unit				
Low Heat	5640	6140	5766	6266
High Heat	5770	6270	5895	6395
With Economizer				
Low Heat	5941	6441	6066	6566
High Heat	6070	6570	6195	6695
COMPRESSORS		Semi-Hermetic		
Quantity...Type	2...06D		1...06D, 1...06E	
Oil Charge (pints)	8		8, 14	
Capacity Steps (%)		50,100		43,100
CV		17,33,50,67,83,100		14,28,42,57,71,86,100
VAV		2		2
Number of Refrigerant Circuits				
REFRIGERANT	R-22			
Operating Charge (lb), Ckt 1/Ckt 2				
Standard Evaporator Coil	29.0/29.0		29.0/30.5	
Standard Evaporator with HGBP	31.0/29.0		31.0/30.5	
Alternate High-Capacity Evaporator Coil	N/A		N/A	
Alternate High-Capacity Evaporator with HGBP	N/A		N/A	
CONDENSER COILS	3/8-in. Tube Diameter		2	
Quantity	2		3	
Rows...Fins/in.		3...15.0		3...15.0
Aluminum		3...13.7		3...13.7
Copper (Optional)		37.5		37.5
Total Face Area (sq ft)				
EVAPORATOR COILS	1		TXV...1	
Quantity		1/2 in. Tube Dia		1/2 in. Tube Dia
Total Face Area (sq ft)		3...15.0		4...15.0
Refrigerant Feed Device...No. per Circuit		Double Wavy		Double Wavy
Standard Evaporator Coils		Cross Hatched		Cross Hatched
Rows...Fins/in.		N/A		N/A
Fin Type		N/A		N/A
Tube Type		N/A		N/A
Alternate, High-Capacity Evaporator Coils		N/A		N/A
Rows...Fins/in.		N/A		N/A
Fin Type		N/A		N/A
Tube Type		N/A		N/A
HEATING SECTION	Low Heat	High Heat	Low Heat	High Heat
Number of Heat Exchangers	1	2	1	2
Input (MBtuh)	325	650	325	650
Output (MBtuh)	263	527	263	527
Temperature Rise Range (F)	10-40	25-55	10-40	25-55
Efficiency (%)	81	81	81	81
Burner Orifice Diameter				
Quantity (in. ...drill no.)	7 (.1285...30)	14 (.1285...30)	7 (.1258...30)	14 (.1258...30)
Manifold Pressure (in. wg)	3.3	3.3	3.3	3.3
Line Pressure (in. wg) (min...max)	5.0...13.0	5.0...13.0	5.0...13.0	5.0...13.0
Firing Stages	2	2	2	2
Number of Gas Valves	1	2	1	2
CONDENSER FANS	Propeller Type		2...30 18,600 1.0...1140	
Quantity...Diameter (in.)	2...30		2...30	
Nominal Cfm	18,600		18,600	
Motor Hp...Rpm	1.0...1140		1.0...1140	
SUPPLY FAN	Centrifugal 25 x 25 in.		10,500 15,000 900 11 ¹ / ₁₆	
Nominal Cfm	10,500		10,500	
Maximum Allowable Cfm	15,000		15,000	
Maximum Allowable Rpm	900		900	
Shaft Diameter at Pulley (in.)	11 ¹ / ₁₆		11 ¹ / ₁₆	
SUPPLY-FAN MOTOR AND DRIVE	(Any motor available on any unit)			
Motor Hp	7.5	10	15	20
Motor Frame Size	213T	215T	254T	256T
Efficiency at Full Load (%)				
High Efficiency	88.5	89.5	91.0	91.7
Premium Efficiency	91.7	91.7	93.0	93.6
Fan Pulley Pitch Diameter (in.)	13.7	13.7	13.7	13.7
Motor Pulley Pitch Diameter (in.)	3.4	4.3	4.9	5.5
Resulting Fan Speed (rpm)	438	549	626	703
Belts Quantity...Type	2...BX60	2...5VX630	2...5VX630	2...5VX630
Center Distance Range (in.)	17.74-14.30	17.74-14.30	17.63-14.01	17.63-14.01
OPTIONAL POWER EXHAUST	Centrifugal, 18 x 15 in. (Any motor available on any unit)			
Quantity...Motor Hp	2...3.0	2...5.0	2...7.5	2...10
Motor Frame Size	56HZ	184T	213T	215T
Efficiency at Full Load (%) High/Premium	81.0/88.5	87.5/89.5	88.5/91.7	89.5/91.7
Fan Pulley Pitch Diameter (in.)	1	10.4	12	12
Motor Pulley Pitch Diameter Range (in.)	11.0	10.4	12	12
Motor Pulley Pitch Diameter Factory Setup (in.)	4.1-3.1	4.7-3.7	6.0-4.8	7.0-5.8
Blower Shaft Diameter at Pulley (in.)	4.1-3.1	4.7-3.7	6.0-4.8	7.0-5.8
Fan Rpm Range	17 ¹ / ₁₆	17 ¹ / ₁₆	17 ¹ / ₁₆	17 ¹ / ₁₆
Factory Setup Fan Rpm	500-656	621-785	717-882	854-1000
Maximum Allowable Rpm	656	703	800	927
Belts Quantity...No.	1000	1000	1000	1000
Center Distance Range (in.)	1...BX71	1...BX71	1...BX77	1...BX79
	1...BX71	1...BX71	1...BX77	1...BX79
	23.62-26.50	23.62-26.50	23.62-26.50	23.62-26.50
FILTERS	Centrifugal, 18 x 15 in. (Any motor available on any unit)			
Standard Efficiency Throwaway (Standard)	8...20 x 25 x 2		8...20 x 25 x 2	
Quantity...Size (in.)	8...20 x 20 x 2		8...20 x 20 x 2	
Medium Efficiency (30%) Pleated (Optional)	8...20 x 25 x 2		8...20 x 25 x 2	
Quantity...Size (in.)	8...20 x 20 x 2		8...20 x 20 x 2	
High Efficiency (90%) Bag Filters with High Velocity Prefilters (Optional)				
Quantity...Size (in.)				
Bag Filter	6...20 x 24 x 22		6...20 x 24 x 22	
Prefilter	6...20 x 20 x 22		6...20 x 20 x 22	
12...16 x 20 x 2			12...16 x 20 x 2	
3...20 x 24 x 2			3...20 x 24 x 2	
OUTSIDE AIR SCREENS	None		None	
Standard Hood (25%) Quantity...Size (in.)				
OPTIONAL ECONOMIZER FILTER	Aluminum Frame, Permanent			
Quantity...Size (in.)	5...20 x 20 x 2	2...20 x 25 x 1	5...20 x 20 x 1	2...20 x 25 x 1

LEGEND

- CV — Constant Volume
 HGBP — Hot Gas Bypass
 MBtuh — Btuh in Thousands
 TXV — Thermostatic Expansion Valve
 VAV — Variable Air Volume

*460-3-60 only.

Table 1A — Physical Data (48ZG,ZN030-050) (cont)

BASE UNIT	48ZG,ZN040		48ZG,ZN050		
NOMINAL CAPACITY (tons)	40		50		
OPERATING WEIGHT (lb)	Standard Chassis	Extended Chassis	Standard Chassis	Extended Chassis	
Base Unit					
Low Heat	6540	7040	6581	7081	
High Heat	6670	7170	6710	7210	
With Economizer					
Low Heat	6841	7341	6881	7381	
High Heat	6970	7470	7010	7510	
COMPRESSORS	Semi-Hermetic		Semi-Hermetic		
Quantity...Type	2...06E	14	2...06E	19, 14	
Oil Charge (pints)					
Capacity Steps (%)	50,100		57,100		
CV	25,50,75,100		18,37,56,63,81,100		
VAV	2		2		
Number of Refrigerant Circuits					
REFRIGERANT	R-22				
Operating Charge (lb), Ckt 1/Ckt 2					
Standard Evaporator Coil	40.0/40.0		41.5/39.0		
Standard Evaporator with HGBP	42.0/40.0		43.5/39.0		
Alternate High-Capacity Evaporator Coil	50.0/51.0		49.0/49.0		
Alternate High-Capacity Evaporator with HGBP	52.0/51.0		51.0/49.0		
CONDENSER COILS	3/8-in. Tube Diameter		3/8-in. Tube Diameter		
Quantity	2		2		
Rows...Fins/in.					
Aluminum	3...15.0		3...15.0		
Copper (Optional)	3...13.7		3...13.7		
Total Face Area (sq ft)	50.0		50.0		
EVAPORATOR COILS	2		2		
Quantity					
Total Face Area (sq ft)					
Refrigerant Feed Device...No. per Circuit					
Standard Evaporator Coils	1/2 in. Tube Dia		1/2 in. Tube Dia		
Rows...Fins/in.	3...15.0		4...15.0		
Fin Type	Double Wavy		Double Wavy		
Tube Type	Cross Hatched		Cross Hatched		
Alternate, High-Capacity Evaporator Coils	1/2 in. Tube Dia		1/2 in. Tube Dia		
Rows...Fins/in.	6...16.0		6...16.0		
Fin Type	Double Wavy		Double Wavy		
Tube Type	Cross Hatched		Cross Hatched		
HEATING SECTION	Low Heat		High Heat		
Number of Heat Exchangers	1		2		
Input (MBtuh)	325		650		
Output (MBtuh)	263		527		
Temperature Rise Range (F)	10-40		25-55		
Efficiency (%)	81		81		
Burner Orifice Diameter					
Quantity (in. ...drill no.)	7 (.1285...30)		14 (.1285...30)		
Manifold Pressure (in. wg)	3.3		3.3		
Line Pressure (in. wg) (min...max)	5.0...13.0		5.0...13.0		
Firing Stages	2		2		
Number of Gas Valves	1		2		
CONDENSER FANS	Propeller Type				
Quantity...Diameter (in.)	3...30		3...30		
Nominal Cfm	26,000		26,000		
Motor Hp...Rpm	1.0...1140		1.0...1140		
SUPPLY FAN	Centrifugal 25 x 25 in.				
Nominal Cfm	14,000		14,000		
Maximum Allowable Cfm	20,000		20,000		
Maximum Allowable Rpm	900		900		
Shaft Diameter at Pulley (in.)	11 ¹ / ₁₆		11 ¹ / ₁₆		
SUPPLY-FAN MOTOR AND DRIVE	(Any motor available on any unit)				
Motor Hp	7.5	10	15	20	25*
Motor Frame Size	213T	215T	254T	256T	284T
Efficiency at Full Load (%)					
High Efficiency	88.5	89.5	91.0	91.0	92.4
Premium Efficiency	91.7	91.7	93.0	93.6	93.6
Fan Pulley Pitch Diameter (in.)	13.7	13.7	13.7	13.7	12.5
Motor Pulley Pitch Diameter (in.)	3.4	4.3	4.9	5.5	6.5
Resulting Fan Speed (rpm)	438	549	626	703	830
Belts Quantity...Type	2...BX60	2...5VX630	2...5VX630	2...5VX630	2...5VX650
Center Distance Range (in.)	17.74-14.30	17.74-14.30	17.63-14.01	17.63-14.01	16.63-12.87
OPTIONAL POWER EXHAUST	Centrifugal, 18 x 15 in. (Any motor available on any unit)				
Quantity...Motor Hp	2...3.0	2...5.0	2...7.5	2...10	
Motor Frame Size	56HZ	184T	213T	215T	
Efficiency at Full Load (%) High/Premium	Prem Eff	182T	184T	213T	215T
Fan Pulley Pitch Diameter (in.)	High Eff	81.0/88.5	87.5/89.5	88.5/91.7	89.5/91.7
Motor Pulley Pitch Diameter Range (in.)	Prem Eff	11	10.4	12	12
Motor Pulley Pitch Diameter Factory Setup (in.)	High Eff	11.0	10.4	12	12
Blower Shaft Diameter at Pulley (in.)	Prem Eff	4.1-3.1	4.7-3.7	6.0-4.8	7.0-5.8
Fan Rpm Range	High Eff	4.1-3.1	4.7-3.7	6.0-4.8	7.0-5.8
Factory Setup Fan Rpm	Prem Eff	4.1	4.2	5.4	6.4
Maximum Allowable Rpm		17 ¹ / ₁₆			
Belts Quantity...No.	High Eff	500-656	621-785	717-882	854-1000
Center Distance Range (in.)	Prem Eff	1000	1000	1000	1000
FILTERS					
Standard Efficiency Throwaway (Standard)		8...20 x 25 x 2			
Quantity...Size (in.)		8...20 x 20 x 2			
Medium Efficiency (30%) Pleated (Optional)		8...20 x 25 x 2			
Quantity...Size (in.)		8...20 x 20 x 2			
High Efficiency (90%) Bag Filters					
with High Velocity Prefilters (Optional)					
Quantity...Size (in.)					
Bag Filter		6...20 x 24 x 22	6...20 x 20 x 22	6...20 x 24 x 22	6...20 x 20 x 22
Prefilter		12...16 x 20 x 2			
OUTSIDE AIR SCREENS		3...20 x 24 x 2			
Standard Hood (25%) Quantity...Size (in.)			None		None
OPTIONAL ECONOMIZER FILTER				Aluminum Frame, Permanent	
Quantity...Size (in.)		5...20 x 20 x 2	5...20 x 20 x 2	5...20 x 20 x 1	5...20 x 20 x 1
		2...20 x 25 x 1		2...20 x 25 x 1	

LEGEND

- CV — Constant Volume
- HGBP — Hot Gas Bypass
- MBtuh — Btuh in Thousands
- TXV — Thermostatic Expansion Valve
- VAV — Variable Air Volume

*460-3-60 only.

Table 1C — Physical Data (48ZG,ZN075-105) (cont)

BASE UNIT	48ZG,ZN075	48ZG,ZN090	48ZG,ZN105
OPTIONAL POWER EXHAUST		Centrifugal, 18 x 15 in. (Any motor available on any unit.)	
Quantity...Motor Hp	2...5	2...7.5	2...10
Motor Frame Size	184T	213T	215T
Efficiency at Full Load (%)			
High Efficiency	87.5	88.5	89.5
Premium Efficiency	89.5	91.7	91.7
Fan Pulley Pitch Diameter (in.)	10.6	10.6	10.6
Motor Pulley Pitch Diameter (in.)	4.5	5.0	5.6
Shaft Diameter at Pulley (in.)	1 ⁷ / ₁₆	1 ⁷ / ₁₆	1 ⁷ / ₁₆
Resulting Fan Rpm	740	820	920
Maximum Allowable Rpm	1000	1000	1000
FILTERS			
Standard Efficiency Throwaway (Standard)	12...20 x 25 x 2	12...20 x 25 x 2	12...20 x 25 x 2
Quantity...Size (in.)	12...20 x 20 x 2	12...20 x 20 x 2	12...20 x 20 x 2
30% and 65% Pleated (Optional)	12...20 x 25 x 2	12...20 x 25 x 2	12...20 x 25 x 2
Quantity...Size (in.)	12...20 x 20 x 2	12...20 x 20 x 2	12...20 x 20 x 2
OUTSIDE AIR SCREENS			
Standard Hood (25%) Quantity...Size (in.)	4...25 x 16 x 1 2...20 x 16 x 1	4...25 x 16 x 1 2...20 x 16 x 1	4...25 x 16 x 1 2...20 x 16 x 1
OPTIONAL ECONOMIZER FILTER		Aluminum Frame, Permanent	
Quantity...Size (in.)	12...16 x 25 x 1 2...16 x 20 x 1	12...16 x 25 x 1 2...16 x 20 x 1	12...16 x 25 x 1 2...16 x 20 x 1

LEGEND

CV — Constant Volume
HGBP — Hot Gas Bypass
MBtuh— Btuh in Thousands
TXV — Thermostatic Expansion Valve
VAV — Variable Air Volume

Table 1D — Physical Data (48Z6,Z8075-105)

BASE UNIT	48Z6,Z8075	48Z6,Z8090	48Z6,Z8105
NOMINAL CAPACITY (tons)	75	90	105
OPERATING WEIGHT (lb)			
Base Unit without Economizer			
Low Heat/High Heat	11,740/11,915	11,950/12,125	12,680/12,855
With Economizer			
Low Heat/High Heat	12,270/12,445	12,480/12,655	13,210/13,385
COMPRESSOR		Semi-Hermetic	
Number	2	2	4
Circuit (No. Cyl)	A (6) -275 19	B (6) -299 19	A (6) -299 19
Model 06E		B (6) -299 19	A1 (6), A2 (4) -275, -250 19, 14
Oil Charge (pints)		50,100	50,100
Capacity Steps (%)		17,33,50,67,83,100	20,30,40,50,60,70,80,90,100
CV	43,100		
VAV	14,29,43,51,66,71,86,100	2	2
Number of Refrigerant Circuits			
REFRIGERANT		R-22	
Operating Charge (lb), Ckt 1/Ckt 2			
Standard Evaporator Coil	70.5/64.5	64.0/64.0	68.0/68.0
Standard Evaporator with HGBP	73.5/64.5	67.0/64.0	71.0/68.0
Alternate High-Capacity Evaporator Coil	83.0/75.0	76.0/76.0	79.5/79.5
Alternate High-Capacity Evaporator with HGBP	86.0/75.0	79.0/76.0	82.5/79.5
CONDENSER COILS		3/8-in. Tube Diameter	
Quantity	4	4	4
Rows...Fins/in.			
Aluminum	3...17.0	3...17.0	3...17.0
Copper (Optional)	3...15.7	3...15.7	3...15.7
Fin Type			
Tube Type		Double Wavy	Lanced, Sine-wave
Total Face Area (sq ft)		Smooth 108.4	Cross-Hatched 108.4
EVAPORATOR COILS		2	
Quantity		61.5	
Total Face Area (sq ft)		TXV...2	
Refrigerant Feed Device...No. per Circuit		3/8 in. Tube Dia	
Standard Evaporator Coils		4...17.0	3/8 in. Tube Dia
Rows...Fins/in.	1/2 in. Tube Dia 4...17.0	4...17.0	4...17.0
Fin Type	Double Wavy	Lanced, Sine Wave	Lanced, Sine Wave
Tube Type	Smooth	Cross Hatched	Cross Hatched
Alternate, High-Capacity Evaporator Coils		1/2 in. Tube Dia	
Rows...Fins/in.	6...16	6...16	6...16
Fin Type	Double Wavy	Double Wavy	Double Wavy
Tube Type	Cross Hatched	Cross Hatched	Cross Hatched
HEATING SECTION			
Number of Heat Exchangers	Low Heat 2	High Heat 3	Low Heat 2
Input (MBtuh)	650	975	650
Output (MBtuh)	527	790	527
Temperature Rise Range (F)	10-40	20-50	10-40
Efficiency (%)	81	81	81
Burner Orifice Diameter			
Quantity (in. ...drill no.)	14 (.1285...30)	21 (.1285...30)	14 (.1285...30)
Manifold Pressure (in. wg)	3.3	3.3	3.3
Line Pressure (in. wg) (Min...Max)	5.0...13.0	5.0...13.0	5.0...13.0
Number of Gas Valves	2	3	2
CONDENSER FAN		Propeller Type	
Quantity...Diameter (in.)	5...30	6...30	6...30
Nominal Cfm	50,000	60,000	60,000
Motor Hp (ea)...rpm	1.0...1140	1.0...1140	1.0...1140
STANDARD SUPPLY FAN		Forward Curved Centrifugal 36 x 30 in.	
Nominal Cfm	24,500	29,750	35,000
Maximum Allowable Cfm	30,000	34,000	40,000
Maximum Allowable Rpm	670	670	670
Shaft Diameter at Pulley (in.)	11 ¹ / ₁₆	11 ¹ / ₁₆	11 ¹ / ₁₆
STANDARD SUPPLY-FAN MOTOR AND DRIVE		(Any motor available on any unit.)	
Motor Hp	30	40	50
Motor Frame Size	S268T	S324T	S36T
Efficiency at Full Load (%)			
High Efficiency	92.4	93.0	93.0
Premium Efficiency	93.6	94.5	94.5
Fan Pulley Pitch Diameter (in.)	18.5	18.5	18.5
Motor Pulley Pitch Diameter (in.)	5.3	5.7	6.5
Resulting Fan Rpm	501	539	615
Belts Quantity...Type	3...5VX1320	4...5VX1320	4...5VX1320
Center Distance Range (in.)	47.88-45.01	47.64-44.76	47.42-44.52
ALTERNATE, AIRFOIL FAN		Airfoil	
Nominal Airflow (cfm)	24,500	29,750	35,000
Maximum Allowable Airflow (cfm)	30,000	34,000	40,000
Maximum Allowable Wheel Speed (rpm)	1846	1846	1846
Shaft Diameter at Pulley (in.)	2 ¹¹ / ₁₆	2 ¹¹ / ₁₆	2 ¹¹ / ₁₆
ALTERNATE SUPPLY-FAN MOTOR AND DRIVE		(Any motor available on any unit.)	
Motor Hp	30	40	50
Motor Frame Size	S268T	S324T	S36T
Efficiency at Full Load (%)			
High Efficiency	92.4	93.0	93.0
Premium Efficiency	93.6	94.5	94.5
Fan Pulley Pitch Diameter (in.)	9.7	10.2	8.9
Motor Pulley Pitch Diameter (in.)	7.5	8.7	8.1
Resulting Fan Rpm	1353	1493	1593
Belts Quantity...Type	2...5VX1150	2...5VX1180	3...5VX1150
Center Distance Range (in.)	42.96-45.82	42.69-45.57	42.69-45.57

Table 1D — Physical Data (48Z6,Z8075-105) (cont)

BASE UNIT	48Z6,Z8075	48Z6,Z8090	48Z6,Z8105
RETURN/EXHAUST FAN		Plenum Fan, 47.13 in. (Any motor available on any unit.)	
Quantity...Motor Hp	1..20	1...25	1...30
Motor Frame Size	256T	284T	286T
Efficiency at Full Load (%) High/Premium	91/93.6	91.7/93.6	92.4/93.6
Fan Pulley Pitch Diameter (in.)	8.5	9.8	8.5
Motor Pulley Pitch Diameter (in.)	5.3	6.7	6.1
Shaft Diameter at Pulley (in.)	2 ^{15/16}	2 ^{15/16}	2 ^{15/16}
Resulting Fan Rpm	1104	1209	1271
Maximum Allowable Rpm	1447	1447	1447
FILTERS			
Standard Efficiency Throwaway (Standard)	12...20 x 25 x 2	12...20 x 25 x 2	12...20 x 25 x 2
Quantity...Size (in.)	12...20 x 20 x 2	12...20 x 20 x 2	12...20 x 20 x 2
30% and 65% Pleated (Optional)	12...20 x 25 x 2	12...20 x 25 x 2	12...20 x 25 x 2
Quantity...Size (in.)	12...20 x 20 x 2	12...20 x 20 x 2	12...20 x 20 x 2
OPTIONAL ECONOMIZER FILTER		Aluminum Frame, Permanent	
Quantity...Size (in.)	12...16 x 25 x 1 2...16 x 20 x 1	12...16 x 25 x 1 2...16 x 20 x 1	12...16 x 25 x 1 2...16 x 20 x 1

LEGEND

CV — Constant Volume

HGBP — Hot Gas Bypass

MBtuh — Btuh in Thousands

TXV — Thermostatic Expansion Valve

VAV — Variable Air Volume

Table 1E — Physical Data (48ZT,ZW075-105) (cont)

BASE UNIT	48ZT,ZW075		48ZT,ZW090			48ZT,ZW105	
POWER EXHAUST	Centrifugal, 22 x 20 in., 11 ¹ / ₁₆ in. shaft diameter (Any motor available on any unit)						
Total Hp	20	30	40	50	60		
Quantity...Motor Hp	2...10	2...15	2...20	2...25	2...30		
Motor Frame Size	S215T	D254T	S256T	S284T	S286T		
Efficiency at Full Load (%)							
High Efficiency	89.5	91	91	91.7	92.4		
Premium Efficiency	91.7	93	93.6	93.6	93.6		
Fan Sheave Pitch Diameter (in.)	12.4	12.4	11.1	11.1	11.1		
Motor Sheave Pitch Diameter (in.)	4.8	5.8	5.9	6.5	6.9		
Resulting Fan Rpm	714	841	928	1020	1094		
Maximum Allowable Rpm	1175	1175	1175	1175	1175		
Belts — Quantity...Type	2...BX93	2...BX93	2...5VX950	2...5VX950	2...5VX950		
FILTERS							
Standard Efficiency Throwaway (Standard)	12...20 x 25 x 2		12...20 x 25 x 2			12...20 x 25 x 2	
Quantity...Size (in.)	12...20 x 20 x 2		12...20 x 20 x 2			12...20 x 20 x 2	
30% and 65% Pleated (Optional)	12...20 x 25 x 2		12...20 x 25 x 2			12...20 x 25 x 2	
Quantity...Size (in.)	12...20 x 20 x 2		12...20 x 20 x 2			12...20 x 20 x 2	
OUTSIDE AIR SCREENS							
Standard Hood (25%) Quantity...Size (in.)	8...25 x 16 x 1		8...25 x 16 x 1			8...25 x 16 x 1	
	2...20 x 16 x 1		2...20 x 16 x 1			2...20 x 16 x 1	

LEGEND

CV — Constant Volume
HGBP — Hot Gas Bypass
MBtuh — Btuh in Thousands
TXV — Thermostatic Expansion Valve
VAV — Variable Air Volume

Table 2 — Operating Weights of Options and Accessories (lb)

OPTION OR ACCESSORY	UNIT SIZE							
	030,035	040,050	055	060	070	075	090	105
Roof Curb	450	480	515	515	515	560	560	560
Condenser Section Roof Curb	—	—	540	540	625	625	625	625
Economizer*	300	300	530	530	530	530	530	530
Power Exhaust*	600	600	710	710	710	710	710	710
Barometric Relief	200	200	200	200	200	200	200	200
Return Exhaust Fan*	—	—	—	—	—	1470	1470	1470
High-Efficiency Filters	20	20	20	20	20	—	—	—
Bag Filters	35	35	40	40	40	—	—	—
Hail Guard	120	150	145	145	210	210	210	210
Copper Condenser Coil Fins	180	235	235	235	420	420	420	420
Inlet Guide Vanes	95	95	115	115	115	115	115	115
Variiable Frequency Drive								
7.5 hp	65	65	—	—	—	—	—	—
10 hp	65	65	—	—	—	—	—	—
15 hp	110	110	110	110	110	—	—	—
20 hp	111	111	111	111	111	—	—	—
25 hp	190	190	190	190	190	—	—	—
30 hp	—	190	190	190	190	152	152	152
40 hp	—	—	190	190	190	155	155	155
50 hp	—	—	—	—	—	263	263	263
60 hp	—	—	—	—	—	266	266	266
75 hp	—	—	—	—	—	266	266	266
High-Capacity Evaporator Coil	—	300	300	300	300	300	300	300

*Includes hood.

- NOTES:
1. ROOF CURB IS SHIPPED DISASSEMBLED.
 2. ROFCURB: 14 GA. VVA03-561 STL.
 3. DIMENSIONS IN [] ARE MILLIMETERS.

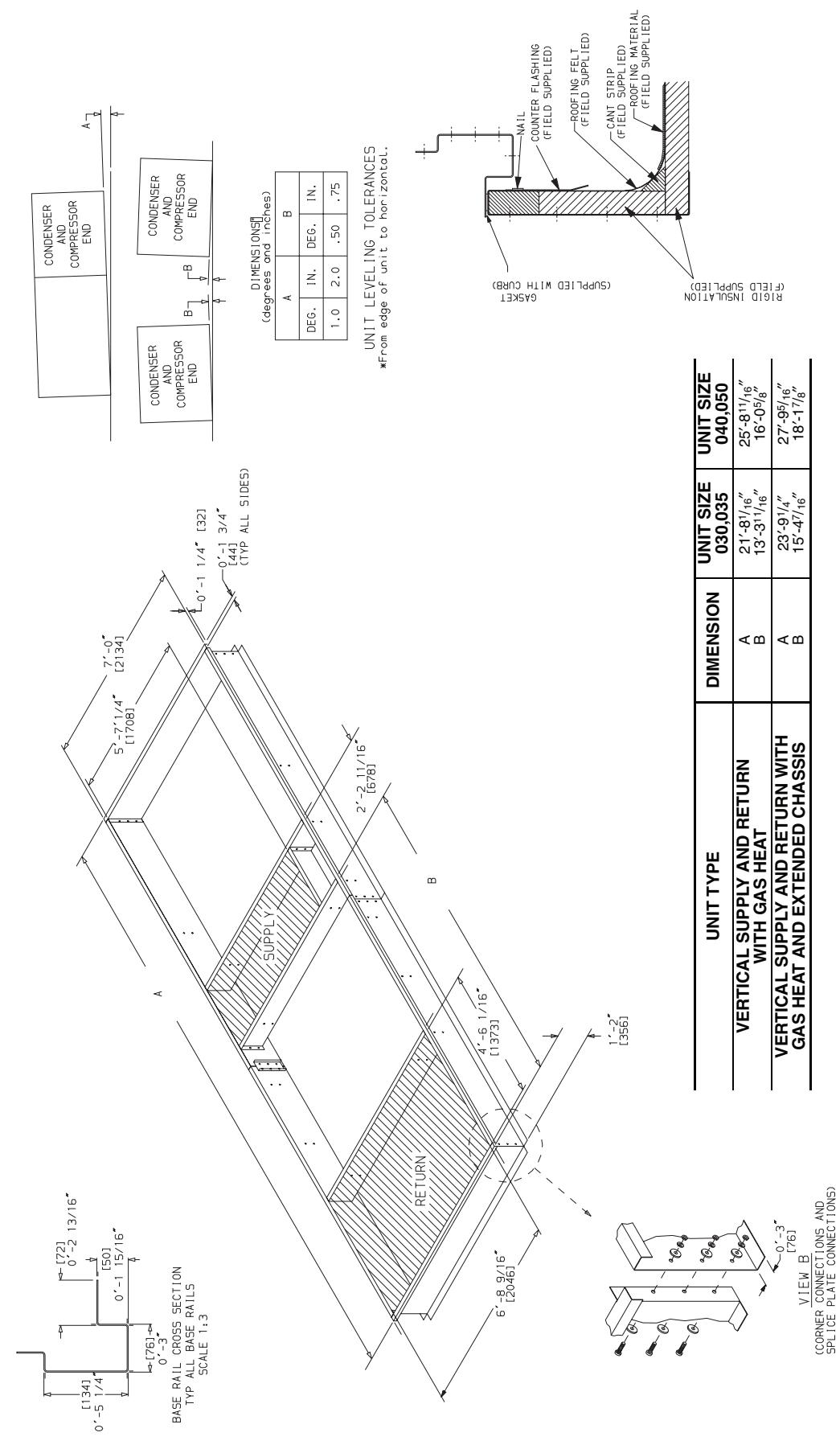


Fig. 1 — Roof Curb; Sizes 030-050

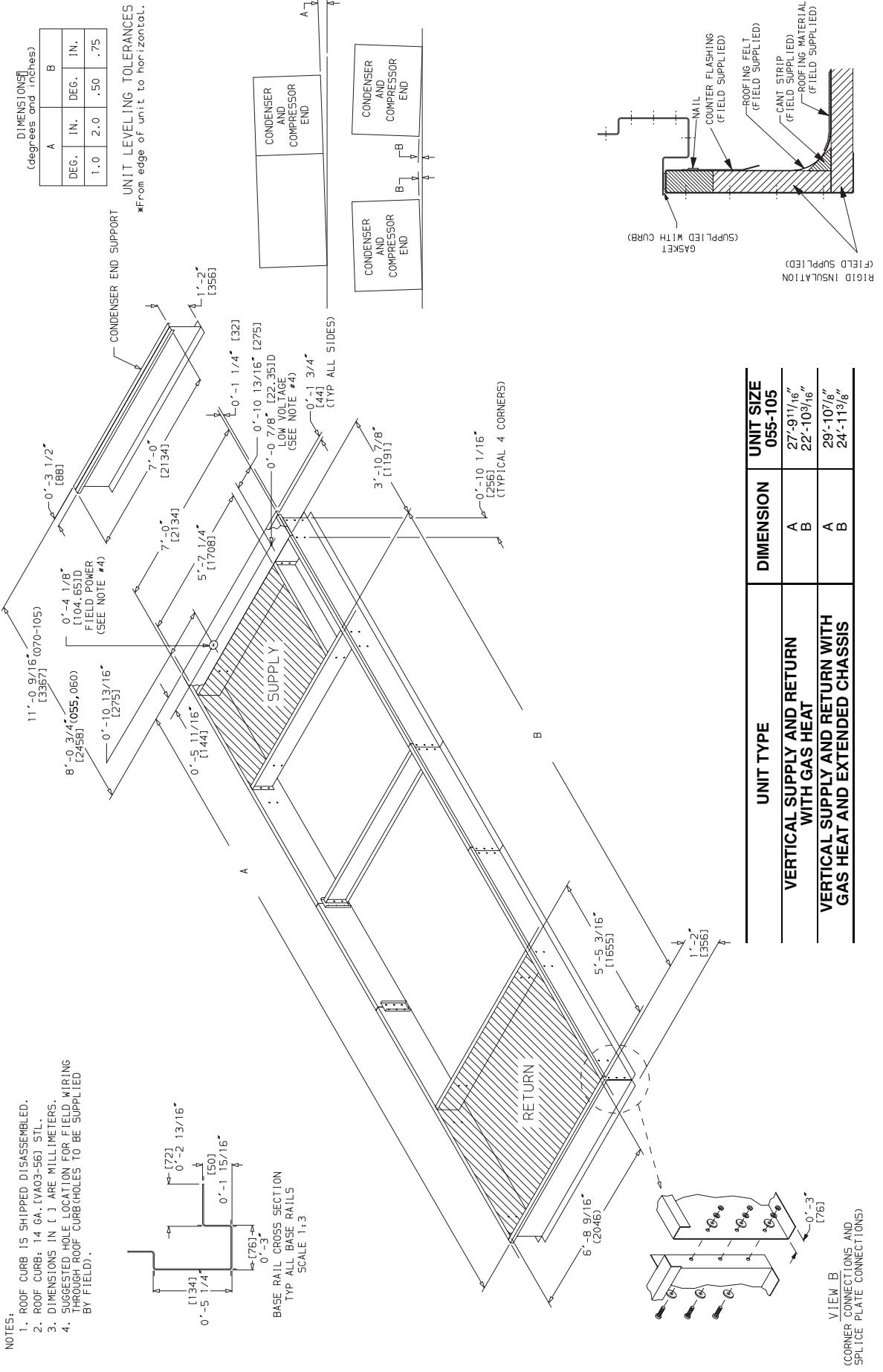


Fig. 2 — Roof Curb; Sizes 055-070 and Sizes 075-105 without High-Capacity Power Exhaust

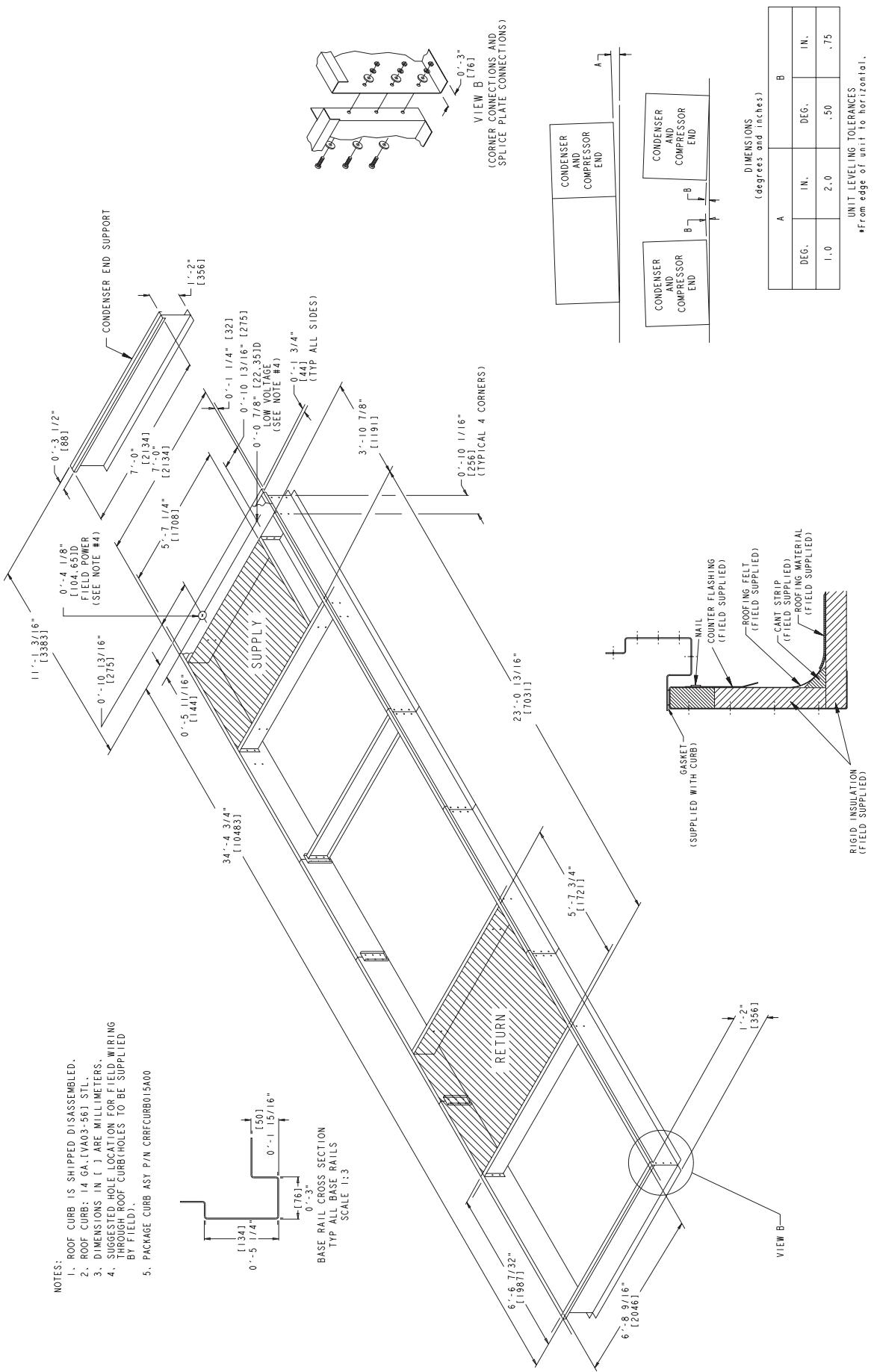


Fig. 3 — Roof Curb; Sizes 075-105 with High-Capacity Power Exhaust

NOTES:
 1. ROOF CURB ACCESSORY IS SHIPPED DISASSEMBLED.
 2. DIMENSIONS IN [] ARE MILLIMETERS.
 3. ROOF CURB: 14 GA. [VA03-56] STL.
 ROOF CURB PANS: 16 GA. [VA03-56] STL.

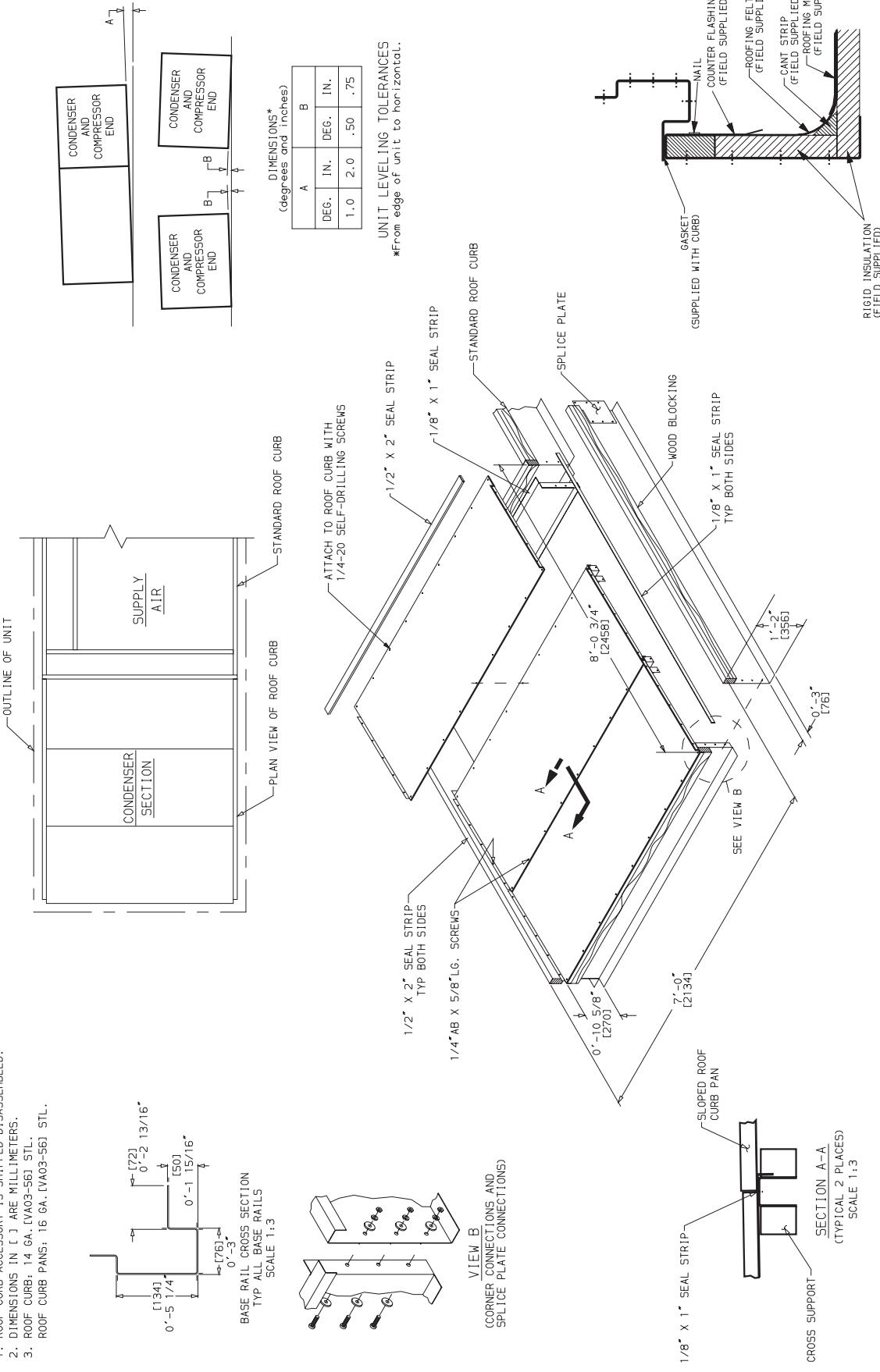


Fig. 4 — Condenser Section Roof Curb (Size 055 and 060 Only)

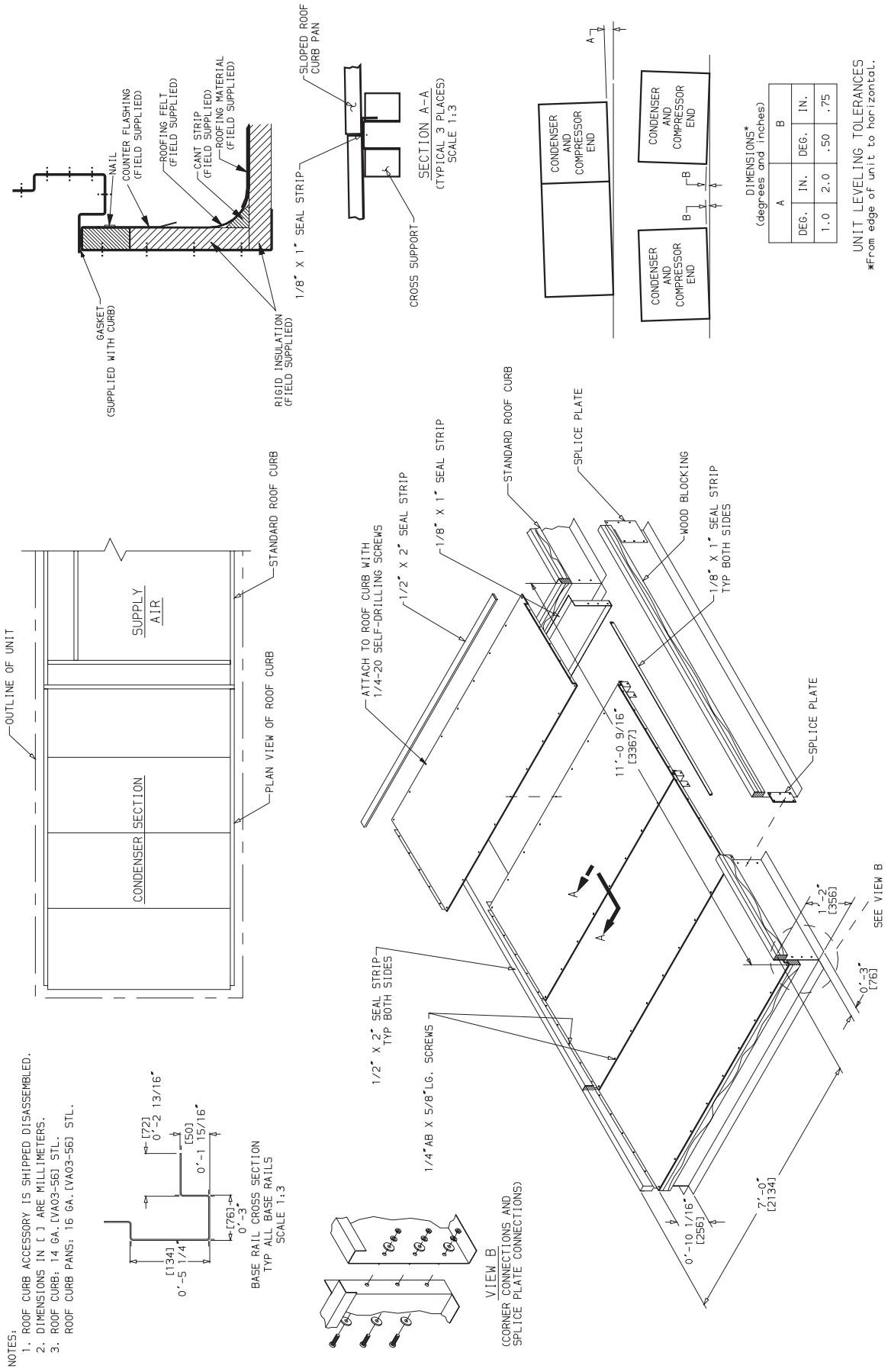


Fig. 5 — Condenser Section Roof Curb (Size 070-105 Only)

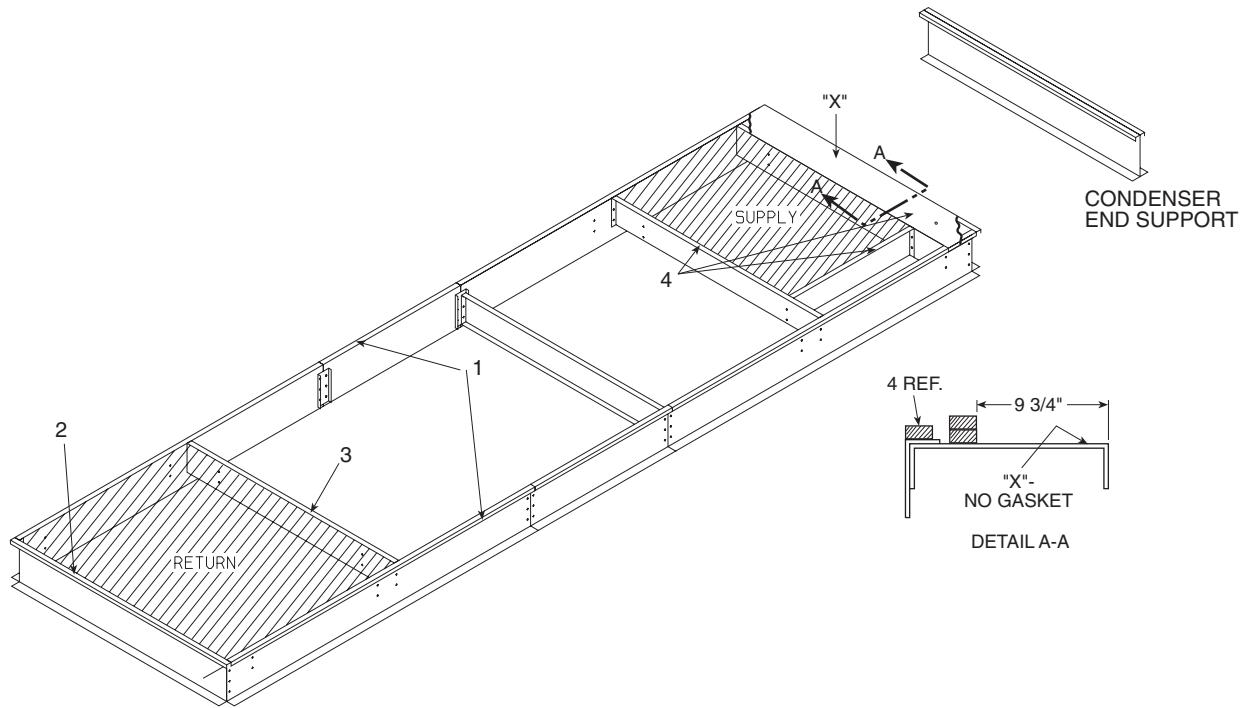


Fig. 6 — Gasket Location on Roof Curb (48ZG,ZN055-105 and 48Z6,Z8075-105 Units)

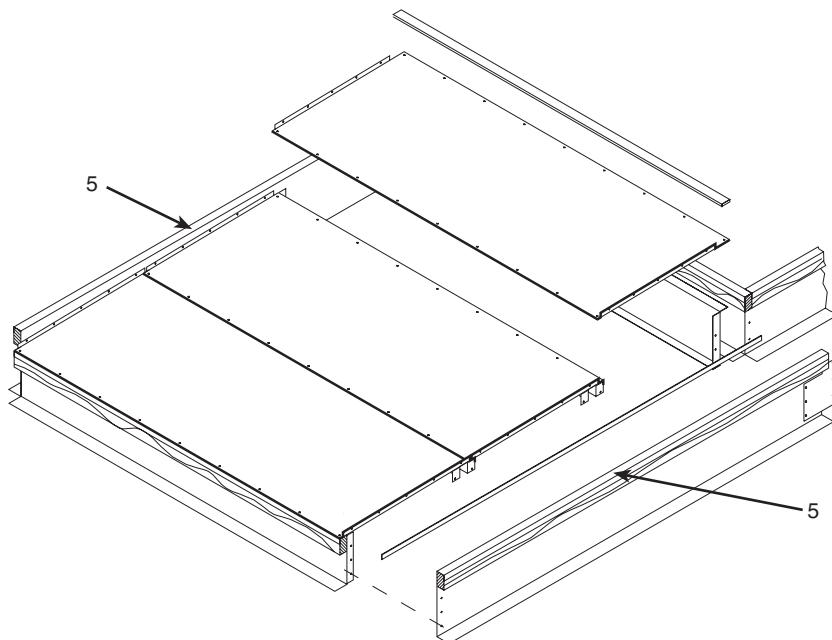


Fig. 7 — Gasket Location — Condenser Section Roof Curb (Size 055-105 Units)

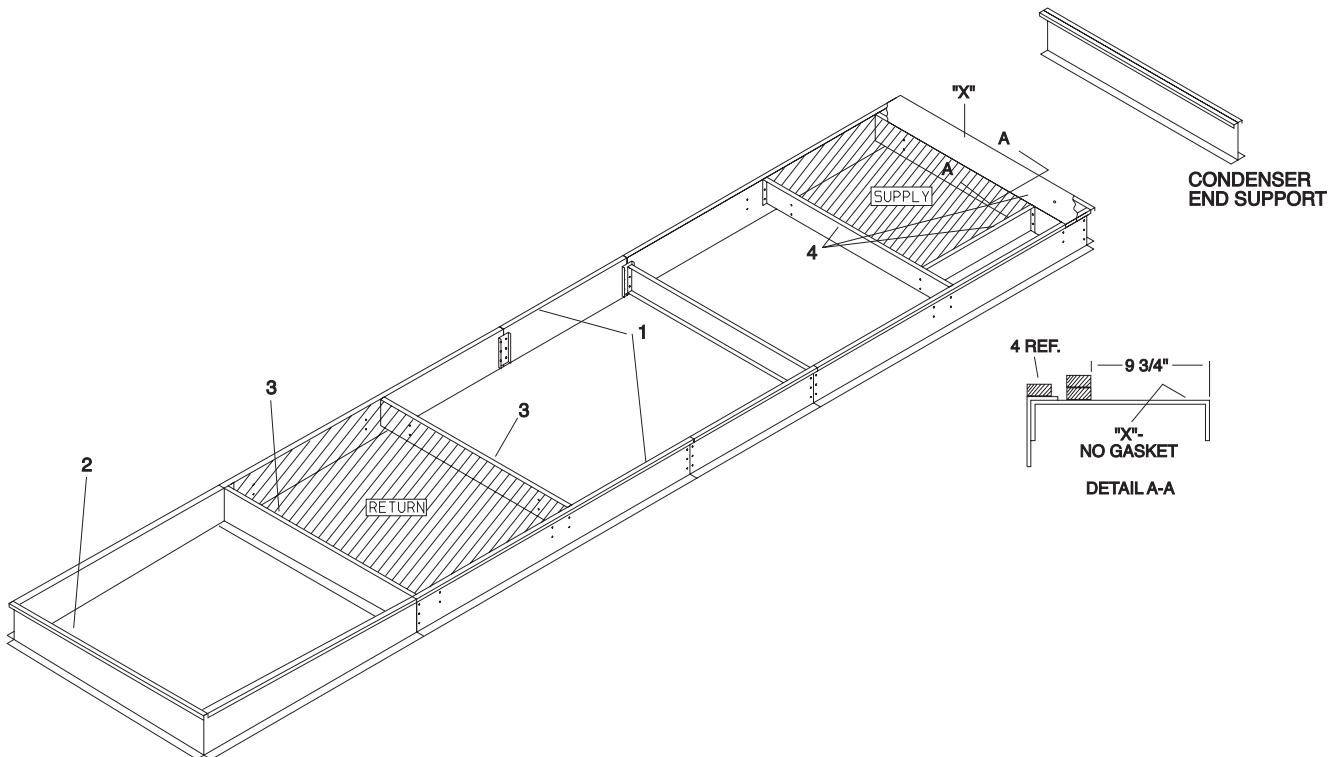


Fig. 8 — Gasket Location on Roof Curb (48ZT,ZW075-105 Units)



UNIT	WEIGHT		A		B		ECONOMIZER	
	lb	kg	in.	mm	in.	mm	lb	kg
48Z030	5770	2623	83.23	2114	176.14	4474	300	136
48Z035	5895	2679	83.23	2114	177.99	4521	300	136
48Z040	6670	3032	92.64	2353	205.87	5229	300	136
48Z050	6710	3050	92.64	2353	207.01	5258	300	136

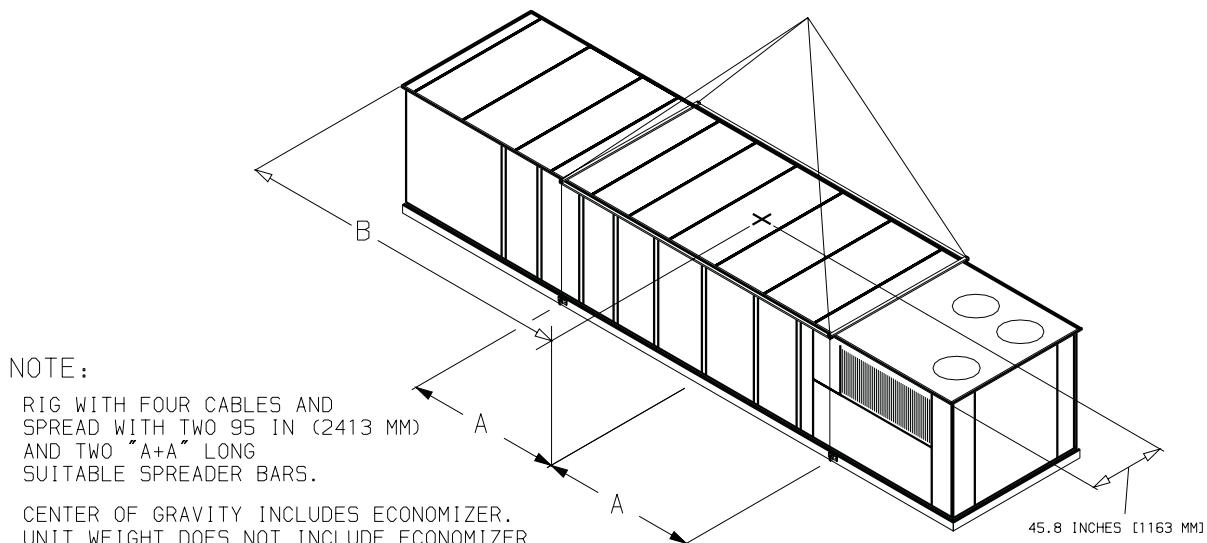


Fig. 9 — Rigging Label — Size 030-050 Units (Standard Chassis)

CAUTION

NOTICE TO RIGGERS

1. ALL PANELS MUST BE IN PLACE WHEN RIGGING.
2. DO NOT ATTEMPT TO FORK THESE UNITS.

UNIT	WEIGHT		A		B		ECONOMIZER	
	lb	kg	in.	mm	in.	mm	lb	kg
48Z055	8,820	4009	128.75	3270	235.0	5969	530	240.9
48Z060	9,120	4145	128.75	3270	235.0	5969	530	240.9
48Z070	9,550	4341	112.50	2858	252.0	6401	530	240.9
48ZG,ZN075	10,445	4738	127.80	3247	260.6	6618	530	240.9
48ZG,ZN090	10,655	4833	127.80	3247	262.4	6666	530	240.9
48ZG,ZN105	11,385	5164	127.80	3247	271.0	6883	530	240.9
48Z6,Z8075	11,915	5405	127.80	3247	260.6	6618	530	240.9
48Z6,Z8090	12,125	5500	127.80	3247	262.4	6666	530	240.9
48Z6,Z8105	12,855	5831	127.80	3247	271.0	6883	530	240.9

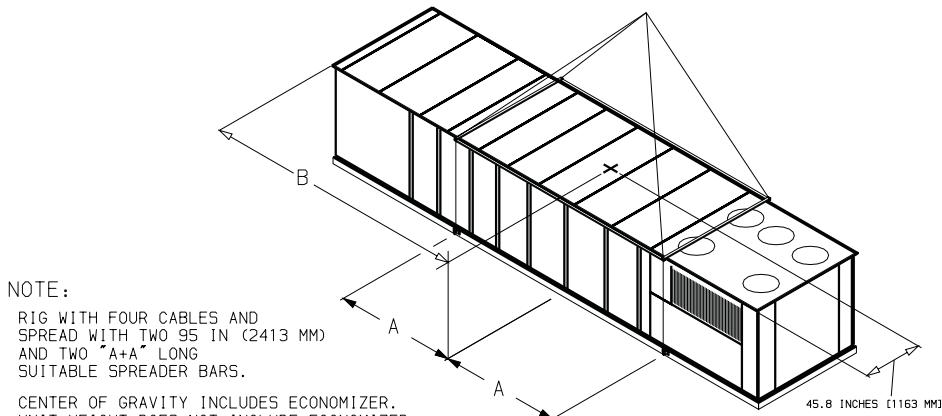


Fig. 10 — Rigging Label — Size 055-105 Units (Standard Chassis)

CAUTION

NOTICE TO RIGGERS

1. ALL PANELS MUST BE IN PLACE WHEN RIGGING.
2. DO NOT ATTEMPT TO FORK THESE UNITS.

UNIT	WEIGHT		A		B		ECONOMIZER	
	lb	kg	in.	mm	in.	mm	lb	kg
48Z030	6270	2844	95.83	2434	192.56	4891	300	136
48Z035	6395	2900	95.83	2434	194.72	4946	300	136
48Z040	7170	3252	105.24	2673	222.44	5650	300	136
48Z050	7210	3270	105.24	2673	223.50	5677	300	136

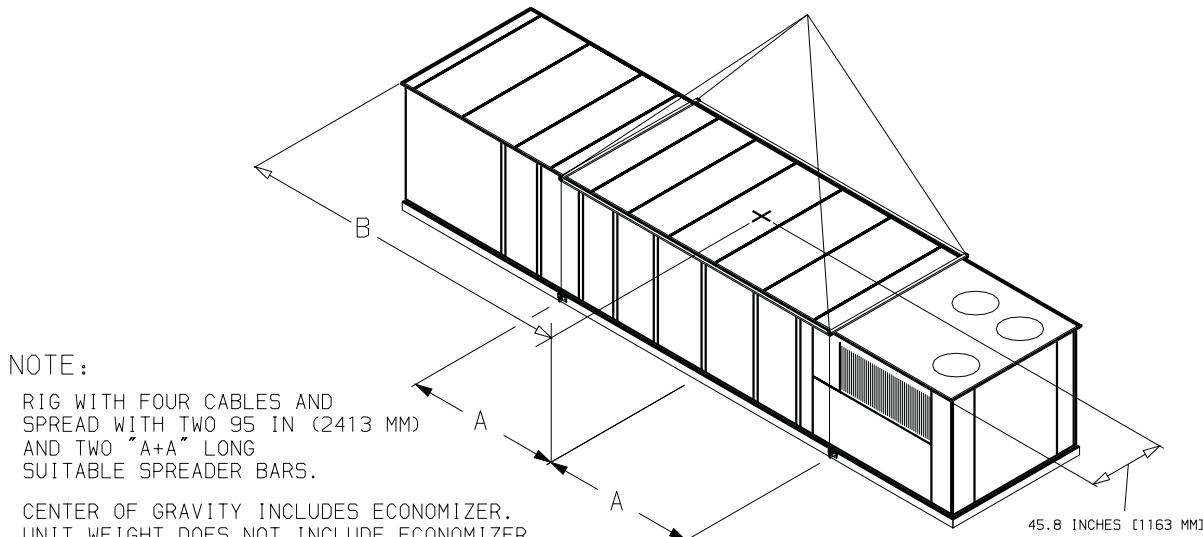


Fig. 11 — Rigging Label — Size 030-050 Units (Extended Chassis)

CAUTION

NOTICE TO RIGGERS

1. ALL PANELS MUST BE IN PLACE WHEN RIGGING.
2. DO NOT ATTEMPT TO FORK THESE UNITS.

UNIT	WEIGHT		A		B		ECONOMIZER	
	lb	kg	in.	mm	in.	mm	lb	kg
48Z055	9548	4330	121.50	3085.5	248.50	6312	530	240.9
48Z060	9668	4385	121.50	3085.5	248.50	6312	530	240.9

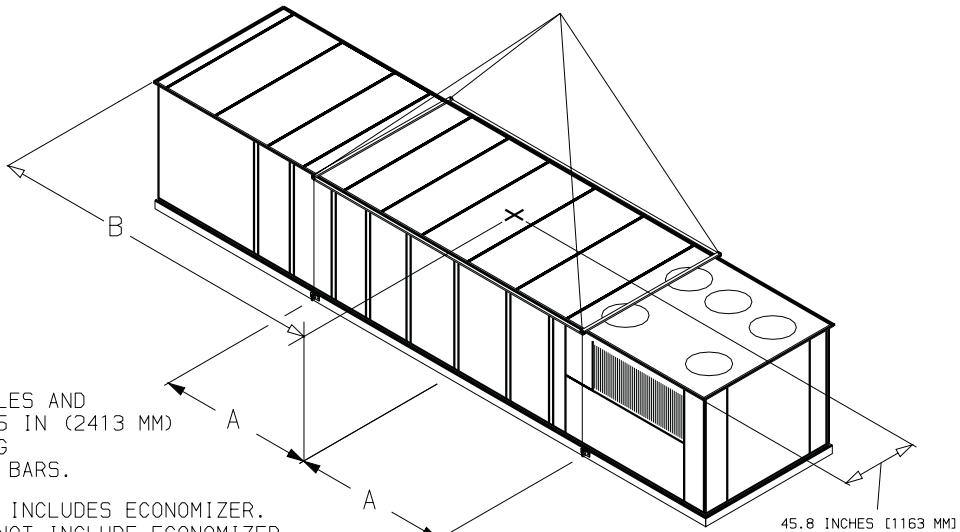


Fig. 12 — Rigging Label — Size 055,060 Units (Extended Chassis)

CAUTION

NOTICE TO RIGGERS

1. ALL PANELS MUST BE IN PLACE WHEN RIGGING.
2. DO NOT ATTEMPT TO FORK THESE UNITS.

UNIT	WEIGHT		A	
	lb	kg	in.	mm
48Z075	13,380	6069	298.9	7591
48Z090	13,590	6164	300.7	7637
48Z105	14,320	6495	309.9	7873

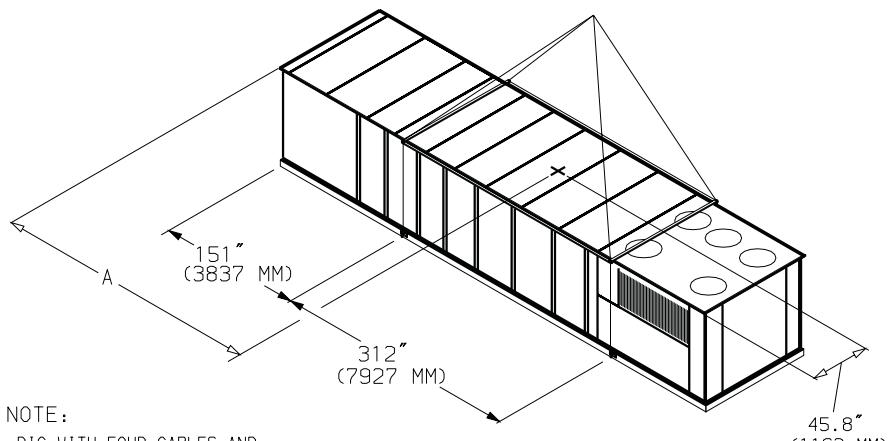


Fig. 13 — Rigging Label — 48ZT,ZW075-105 Units (High-Capacity Power Exhaust Units)

Condensate Drain Connections — There are a total of five drain connections required on each unit: one primary drain (on right-hand side of the unit) and four secondary drains (two on each side of unit).

PRIMARY DRAIN — The primary drain is a 2-in. NPT pipe connection located on the right-hand side of the unit looking at the unit from the return air end. See Fig. 15-24.

With field-supplied fittings and pipe sections, plumb the primary condensate drain to the 2-in. FPT connector on the base rail. Use a trap height of at least 4-in. for size 030-070 units and 7-in. for size 075-105 units. See Fig. 24 and 25. Install with a height dimension of at least 2-in. from the top of the exit pipe from the trap section to the bottom of the connector. Apply a bead of RTV or similar sealant around the pipe joint at the connector in the base rail.

SECONDARY DRAINS (Units Installed on Curb) — There are two secondary drain connections on each side of the unit. See Fig. 26. There are secondary drains on each side of the unit in the filter section and one on each side of the unit in the supply fan section. There are labels marking each location on the unit base rail. See Fig. 15-23.

Locate the four 1 $\frac{1}{4}$ -in. drain coupling assemblies and mounting screws (shipped in a bag taped to the basepan in the supply fan section, located behind the access panel marked FAN SECTION). The drain couplings are a 10-gage plate with a 1 $\frac{1}{4}$ in. half coupling welded to the plate.

At each secondary drain hole location, there is a 1 $\frac{3}{8}$ -in. hole pre-drilled in the bottom of the base rail, surrounded by four 0.20-in. engagement holes. Install a drain coupling assembly using screws provided at each secondary drain hole location. See Fig. 27. Do not attach any drain coupling assemblies in the condenser section base rail.

Using field-supplied fittings and pipe sections, assemble U-traps at each secondary drain fitting. See Fig. 28. Provide a minimum size of $\frac{1}{2}$ -in. pipe for secondary drains. Use a trap at least 4-in. deep for size 030-070 units and 7-in. deep for size 075-105 units. Apply a bead of RTV or similar sealant around the drain assemblies.

Consult local plumbing codes for direction on joining multiple drain lines. Total size of any combined line does not need to exceed nominal 2-in. size of primary drain connection.

Fill the U-traps at the secondary drain locations prior to unit start-up. Also check the U-traps before each cooling season to ensure the traps are filled and functioning properly.

SECONDARY DRAINS (Units Installed on Steel Beam or Slab) — There are two secondary drain connections required on each side of the unit. See Fig. 26. There are secondary drains on each side of the unit in the filter section and one on each side of the unit in the supply fan section. There are labels marking each location on the unit base rail. See Fig. 15-23. Prior to final positioning of the unit, apply a bead of RTV or similar sealant around each secondary drain hole in the bottom of the unit base rail. Then position the unit into final location.

Locate the four 1 $\frac{1}{4}$ -in. drain coupling assemblies and mounting screws (shipped in a bag taped to the basepan in the supply fan section, located behind the access panel marked FAN SECTION). The drain couplings are a 10-gage plate with a 1 $\frac{1}{4}$ in. half coupling welded to the plate.

After final positioning of the unit, perform the following procedure:

1. At each of the four secondary drain locations (marked with labels on the unit base rail), position the drain coupling assembly in the side of the base rail. Mark the screw holes and the drain hole locations on the base rail.
2. Drill holes for drain outlet (use 1 $\frac{3}{8}$ -in. hole saw) and for the mounting screws (use $\frac{3}{16}$ -in. drill bit).
3. Install a drain coupling assembly using screws provided at each secondary drain hole location.
4. Using field-supplied fittings and pipe sections, assemble U-traps at each secondary drain fitting. See Fig. 28. Provide minimum size of $\frac{1}{2}$ -in. pipe for secondary drains. Use a trap at least 4-in. deep for size 030-070 units and 7-in. deep for size 075-105 units.
5. Apply a bead of RTV or similar sealant around the drain assemblies.

Consult local plumbing codes for direction on joining multiple drain lines. Total size of any combined line does not need to exceed nominal 2-in. size of primary drain connection.

Fill the U-traps at the secondary drain locations prior to unit start-up. Also check the U-traps before each cooling season to ensure the traps are filled and functioning properly.

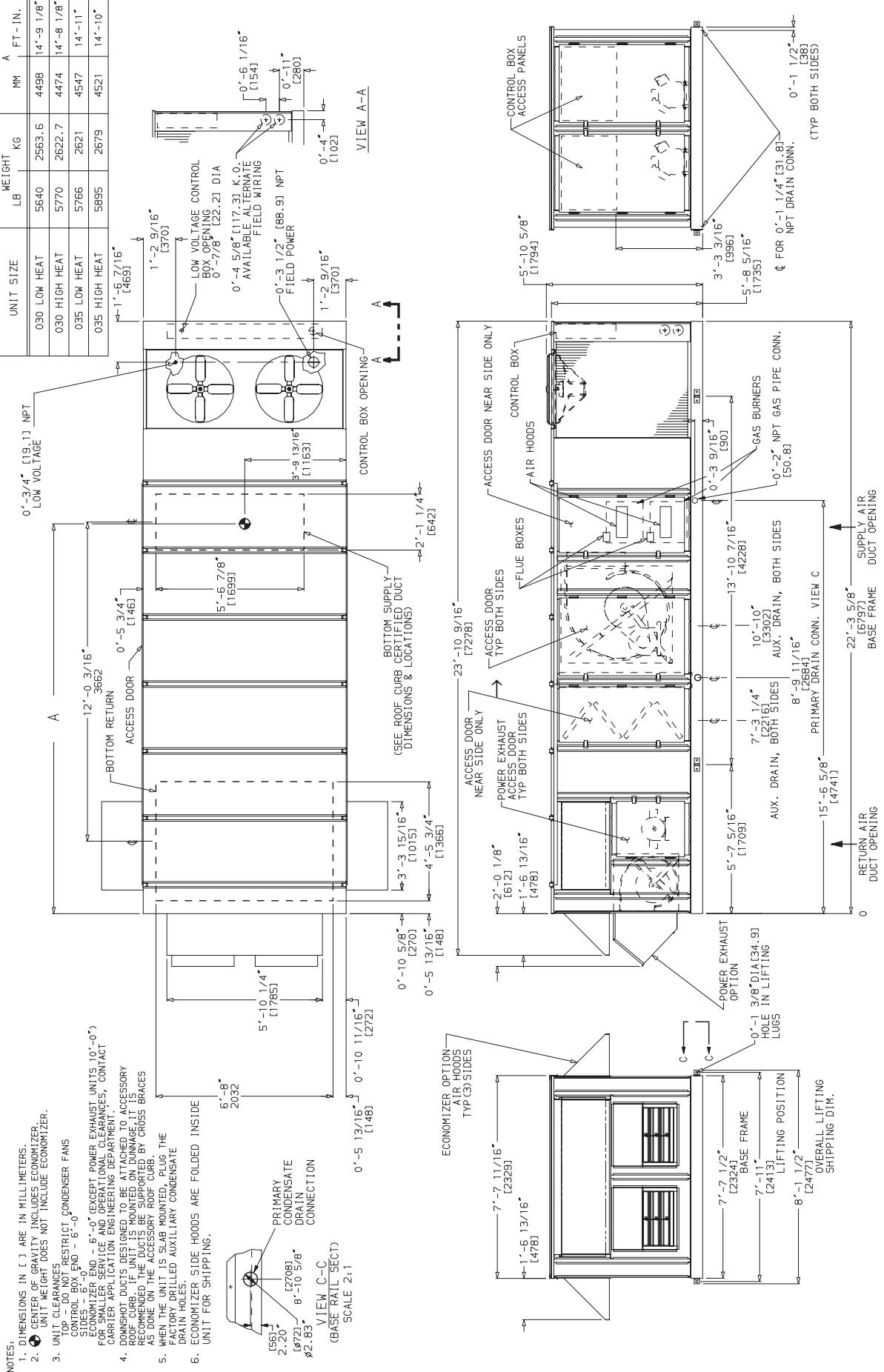


Fig. 15 — Base Unit Dimensional Drawing — 48ZG,ZN030,035 (Standard Chassis)

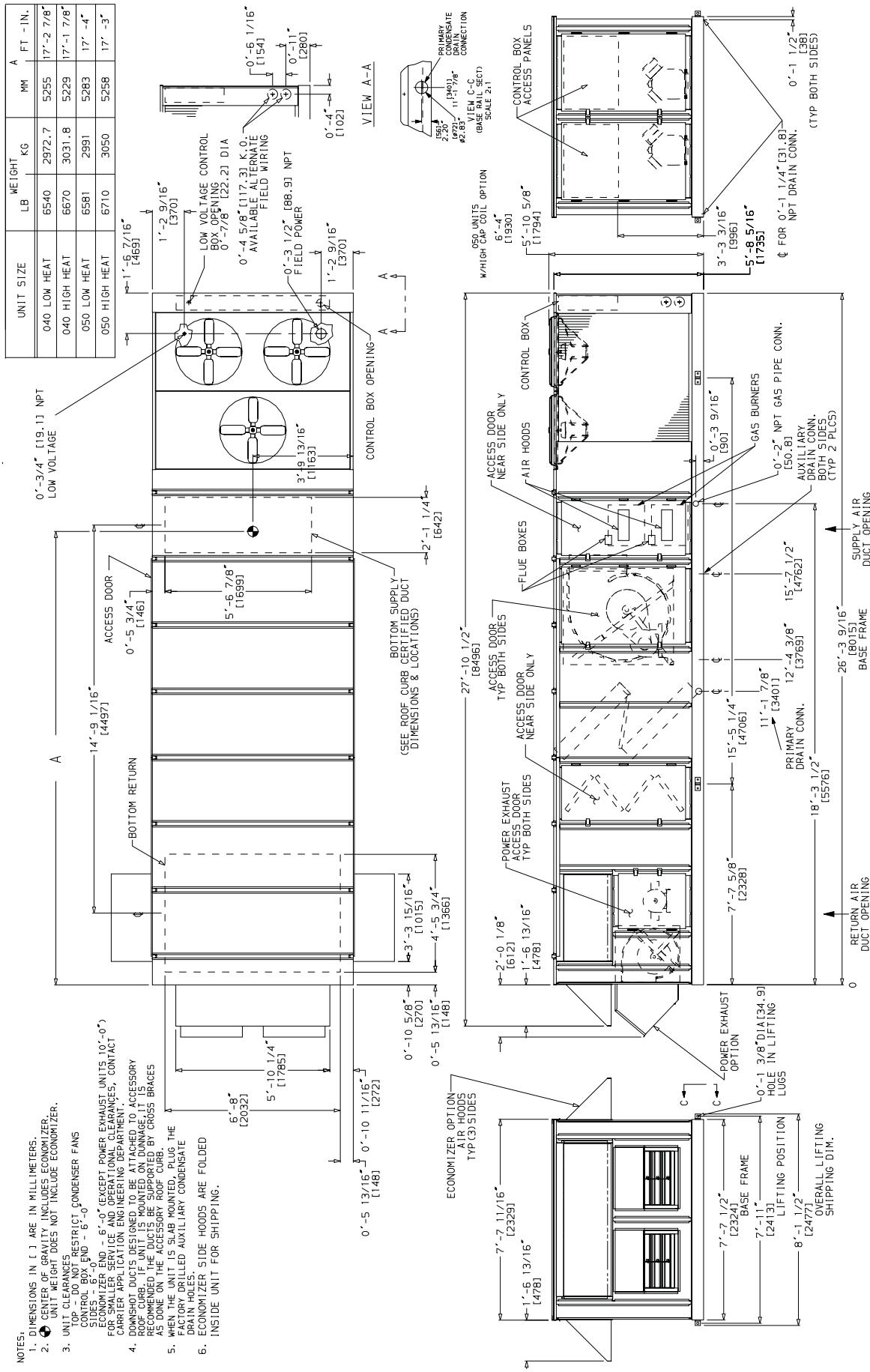


Fig. 16 — Base Unit Dimensional Drawing — 48ZGZN040,050 (Standard Chassis)

UNIT SIZE	WEIGHT LB	KG	A FT - IN. MM	B FT - IN. MM	C FT - IN. MM	D FT - IN. MM	E FT - IN. MM	F FT - IN. MM
055 LOW HEAT	8700	3955	2718	8'-11"	6341	21'-5 1/2"	5969	19'-7"
060 LOW HEAT	9000	4091	2718	8'-11"	6341	21'-5 1/2"	5969	19'-7"
070 LOW HEAT	9420	4282	3543	11'-7 1/2"	5715	18'-9"	6401	21'-0"
055 HIGH HEAT	8820	4009	2718	8'-11"	6341	21'-5 1/2"	5969	19'-7"
060 HIGH HEAT	9120	4145	2718	8'-11"	6341	21'-5 1/2"	5969	19'-7"
070 HIGH HEAT	9550	4341	3543	11'-7 1/2"	5715	18'-9"	6401	21'-0"

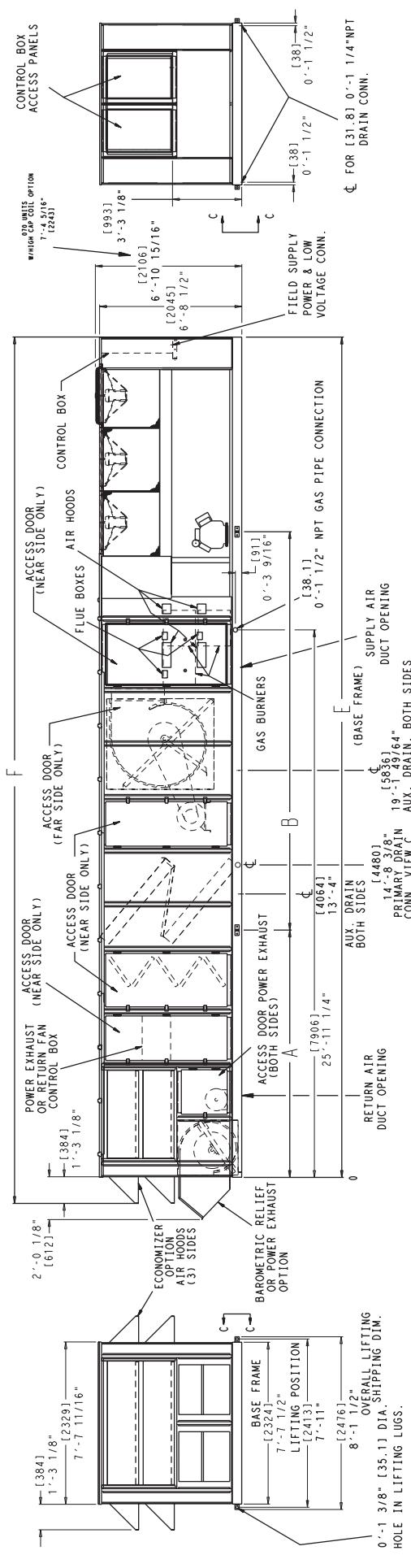
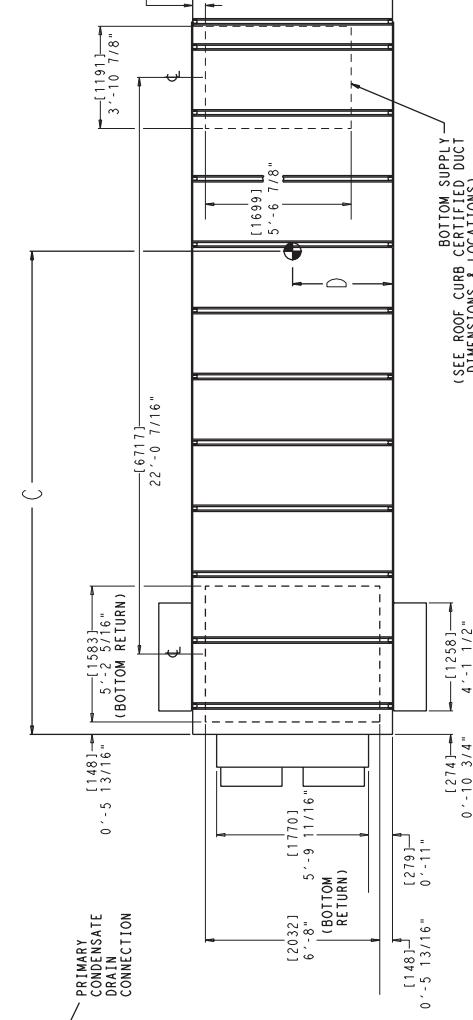
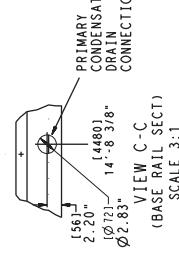


Fig. 17 — Base Unit Dimensional Drawing — 48ZG,ZN055-070 (Standard Chassis)

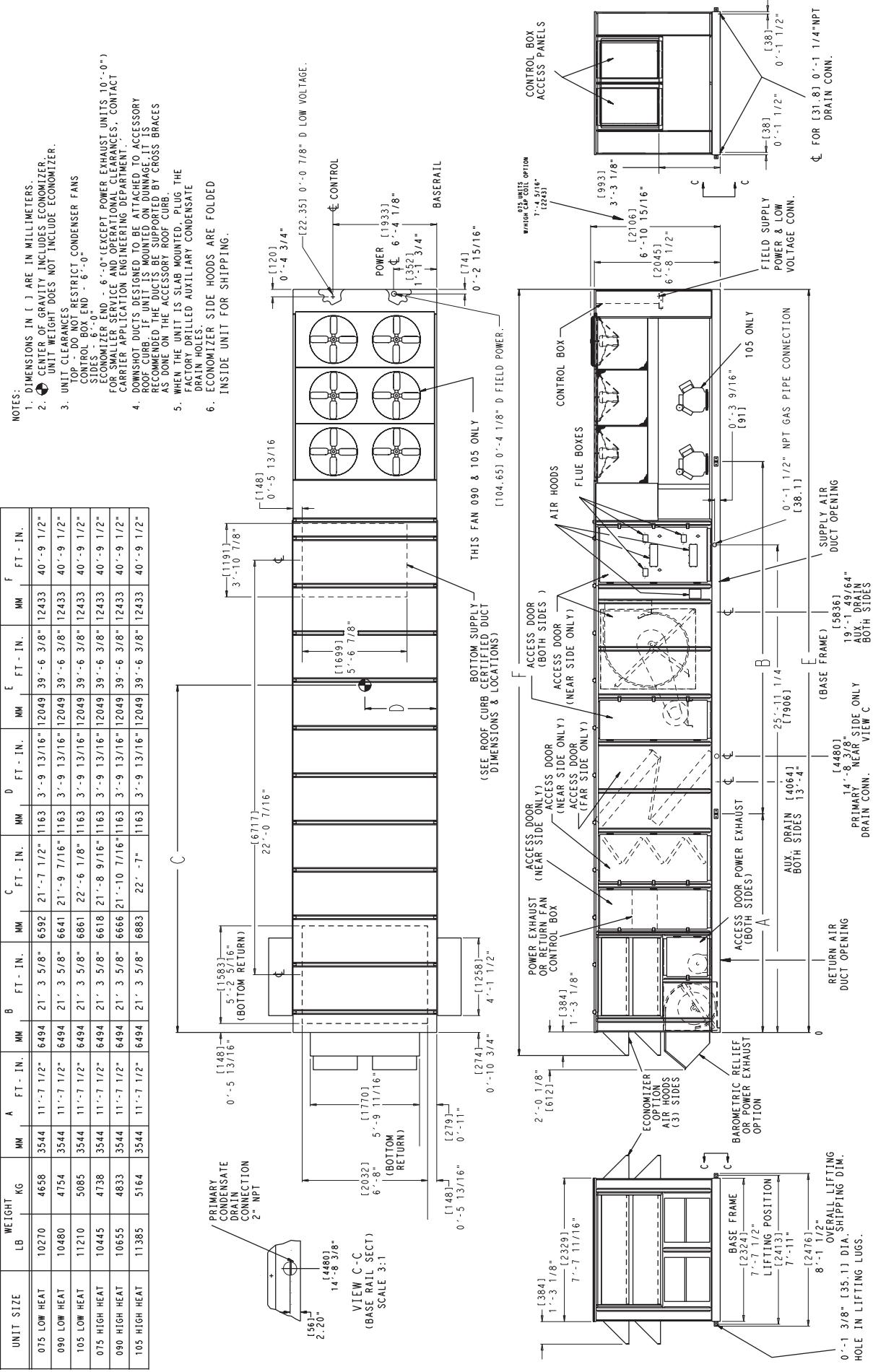


Fig. 18 — Base Unit Dimensional Drawing — 48ZGZN075-105 (Standard Chassis)

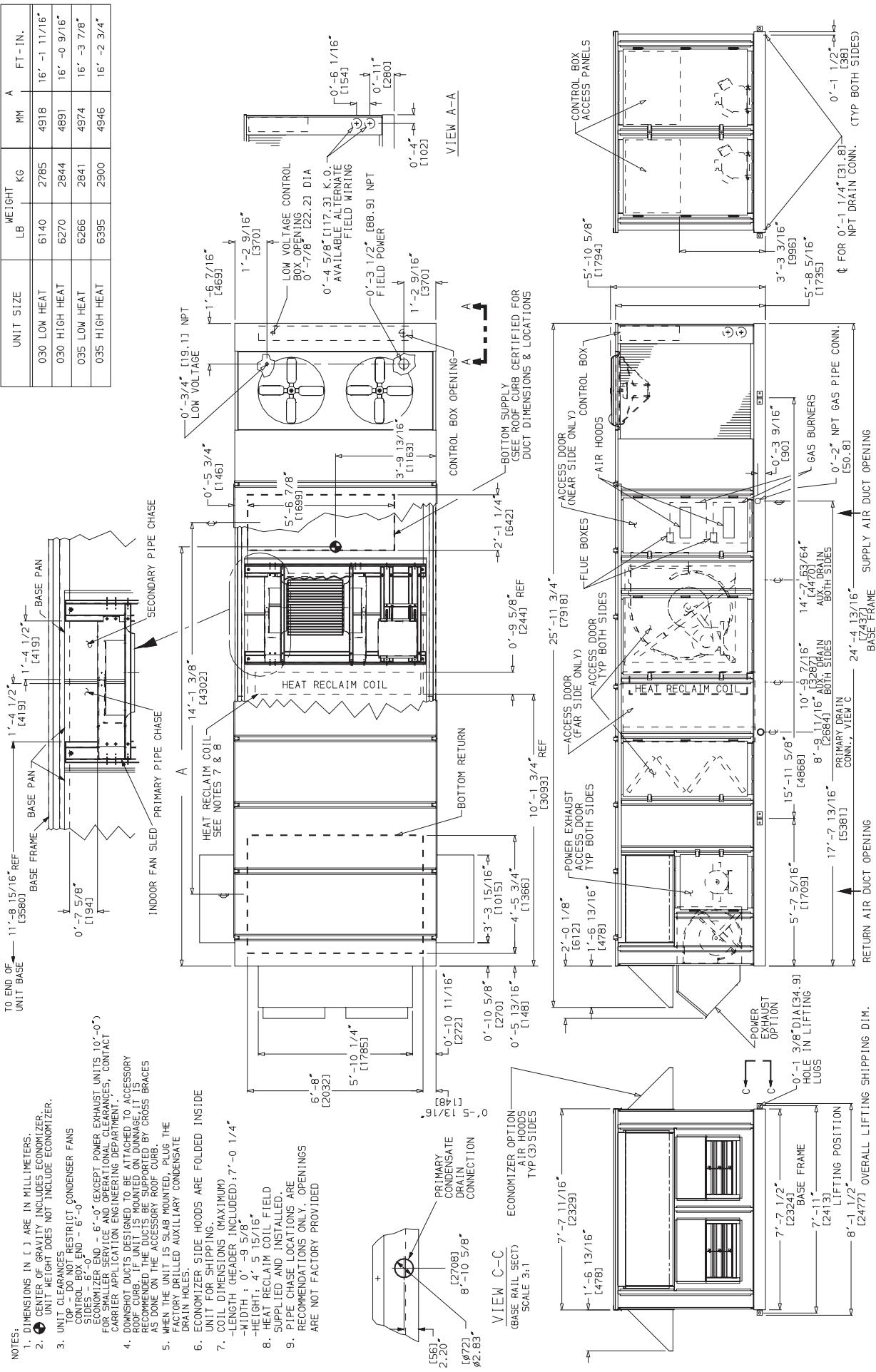


Fig. 19 — Base Unit Dimensional Drawing — 48ZG,ZN030,035 (Extended Chassis)

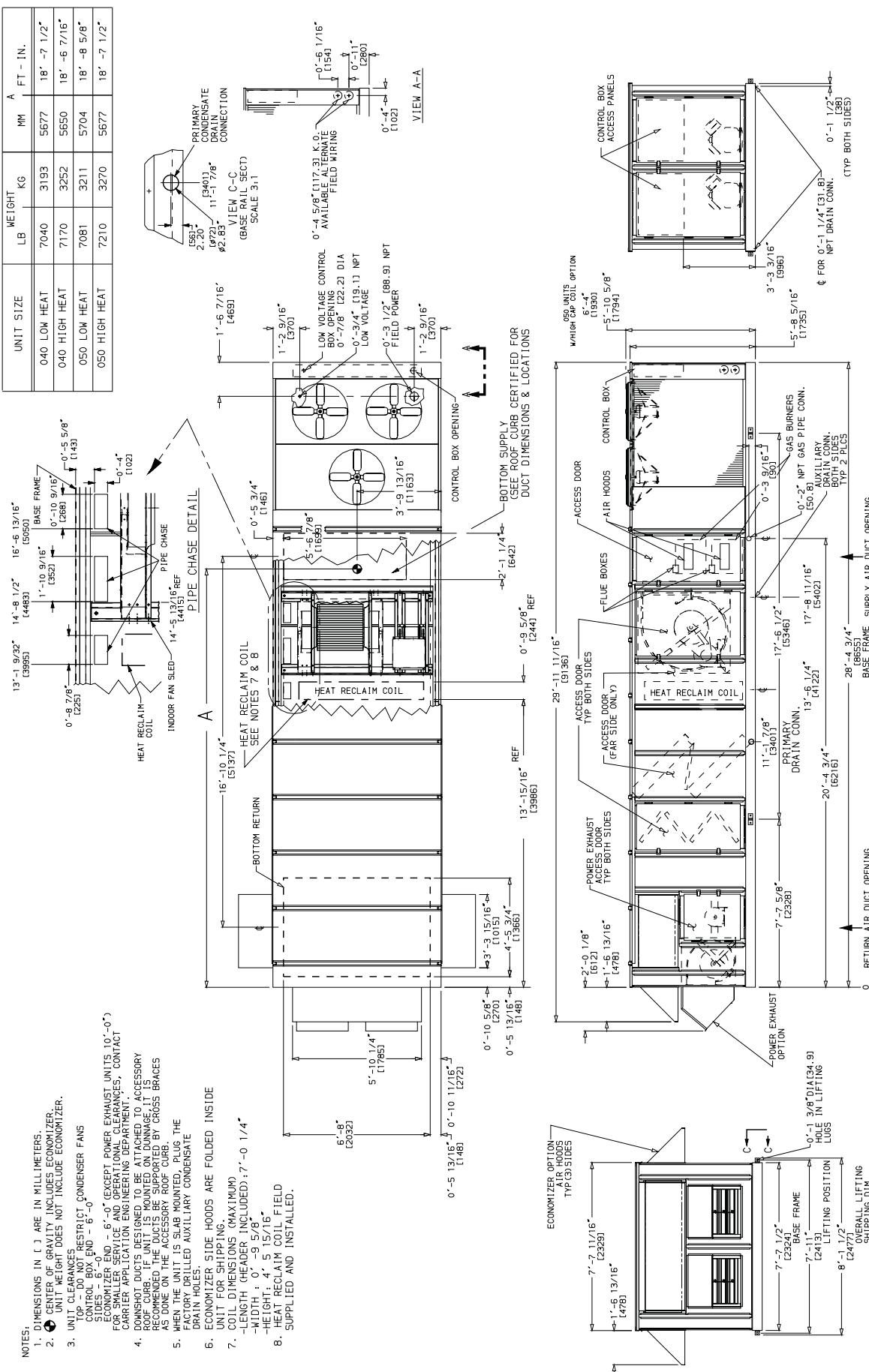


Fig. 20 — Base Unit Dimensional Drawing — 48ZG,ZN040,050 (Extended Chassis)

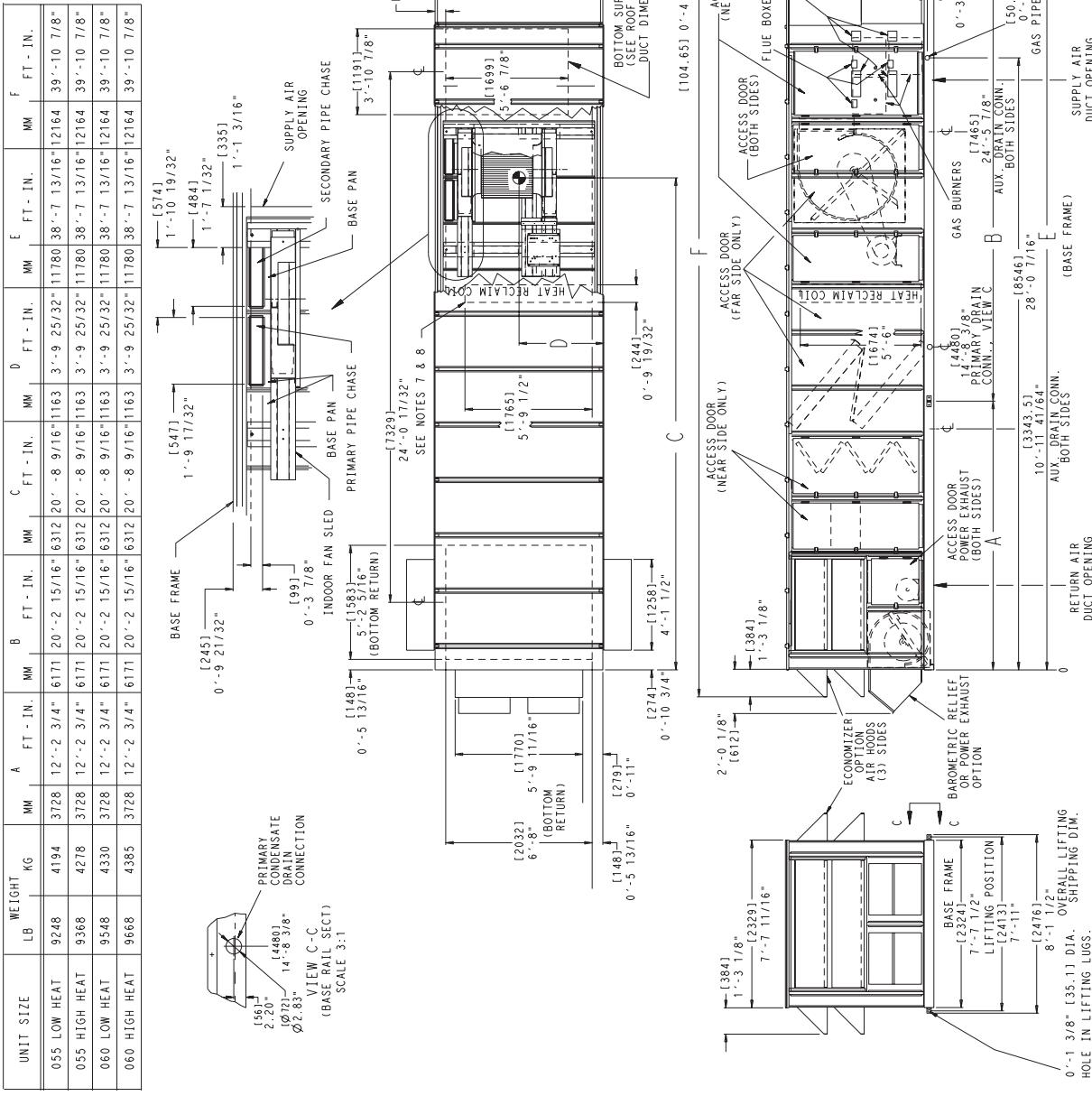


Fig. 21 — Base Unit Dimensional Drawing — 48ZG-ZN055,060 (Extended Chassis)

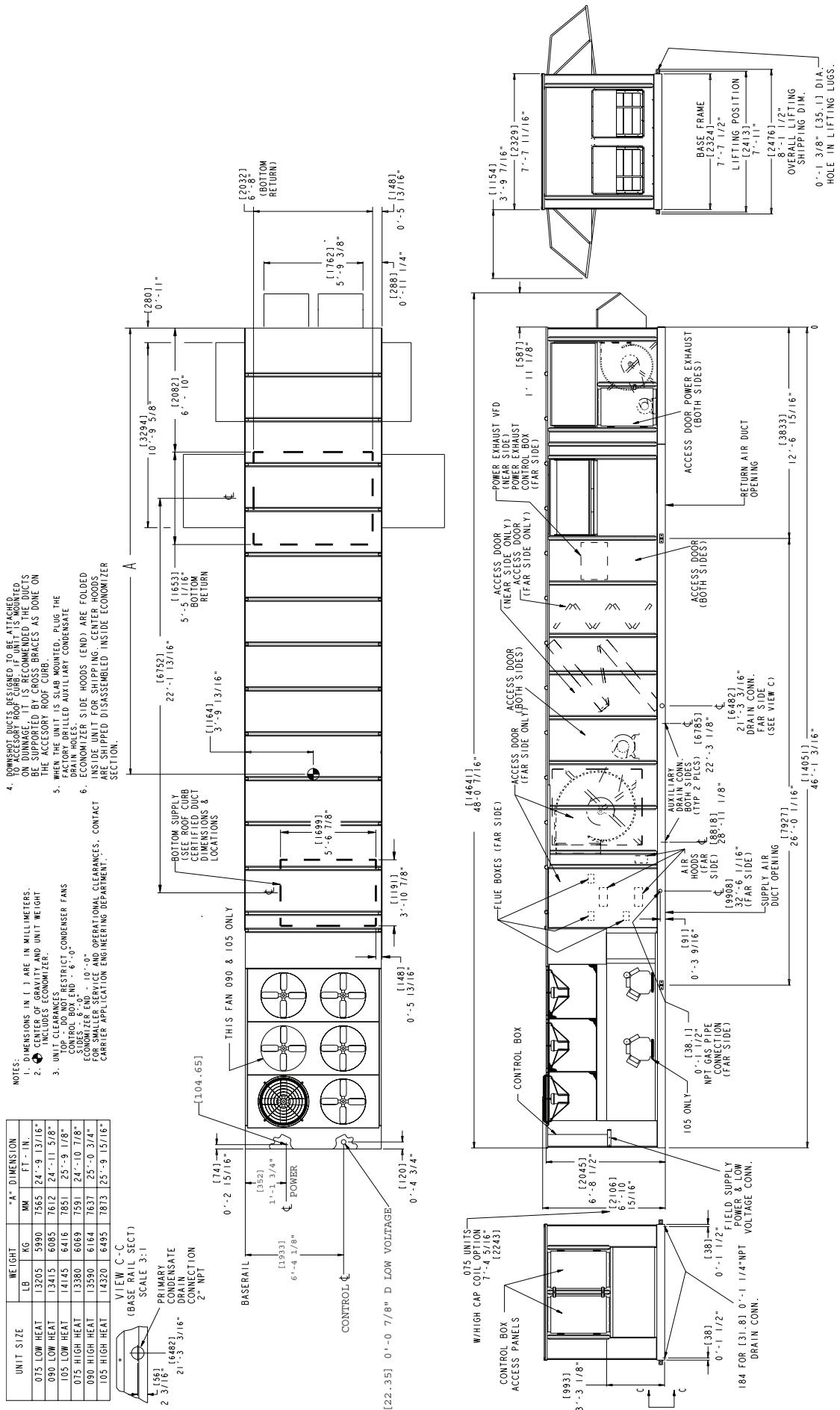


Fig. 22 — Base Unit Dimensional Drawing — 48ZT,ZW075-105 (Units with High-Capacity Power Exhaust)

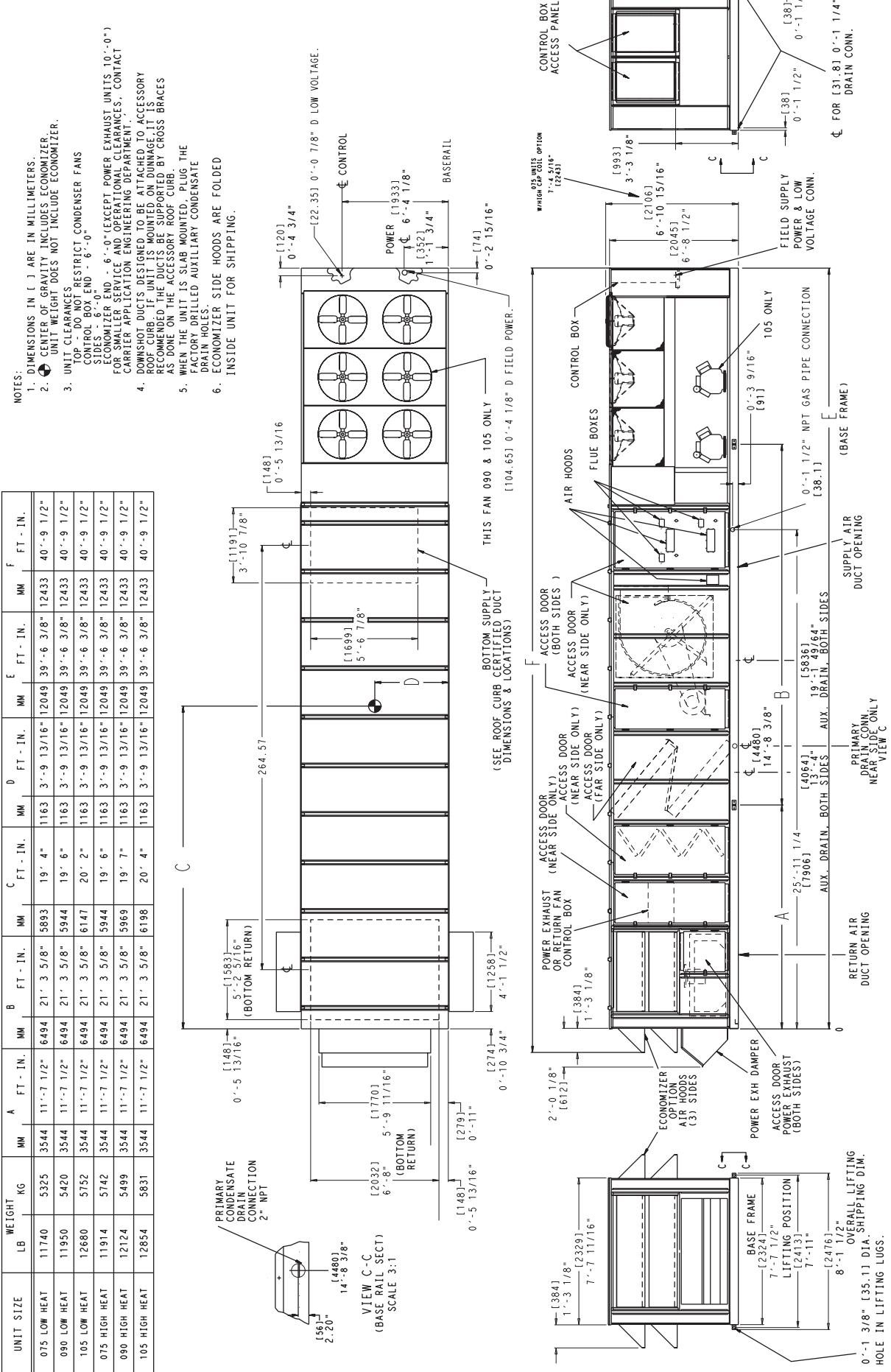


Fig. 23 — Base Unit Dimensional Drawing — 48Z6,Z8075-105 (Units with Return/Exhaust Fan)

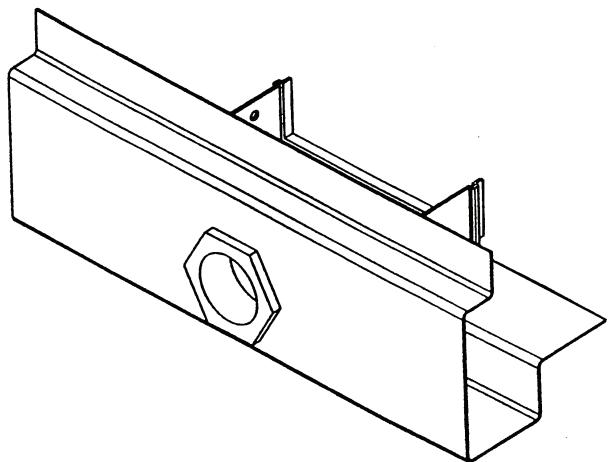
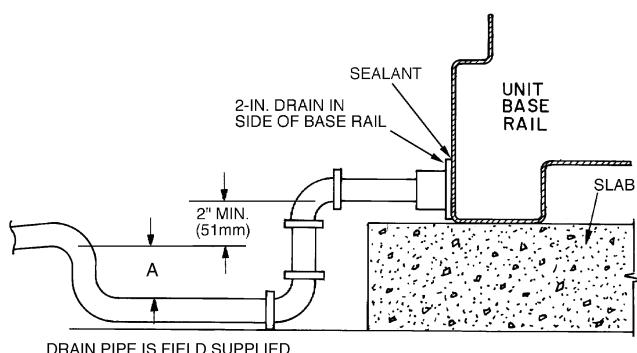


Fig. 24 — Primary Drain Connection



A = 4-in. (102 mm) min — Sizes 030-070
7-in. (178 mm) min — Sizes 075-105

Fig. 25 — Slab-Mounted Condensate Drain Piping Details

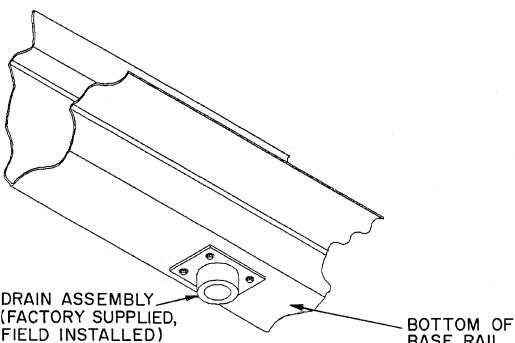


Fig. 26 — Secondary Condensate Drain Location

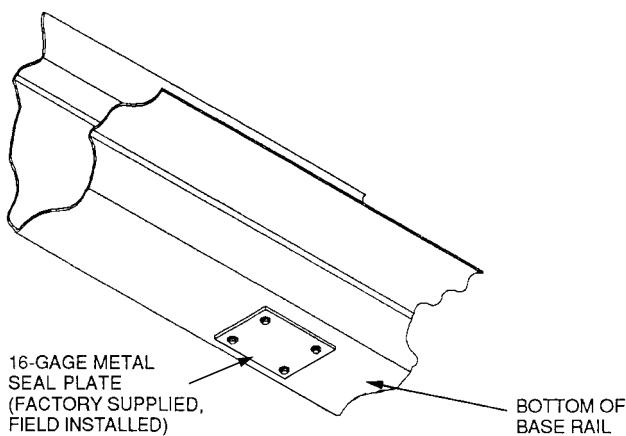
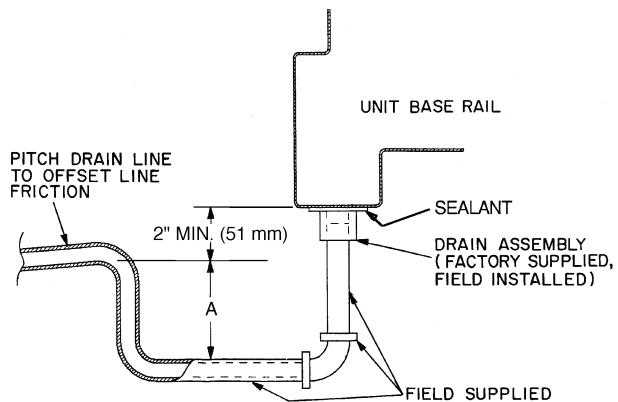


Fig. 27 — Secondary Drain Seal Plate Location



A = 4-in. (102 mm) min — sizes 030-070
7-in. (178 mm) min — sizes 075-105

Fig. 28 — Curb-Mounted Condensate Drain Pipe Details

Install Outdoor Hoods (48ZG,ZN,Z6,Z8 Units)

UNIT SIZES 030-050

25% Outdoor-Air Hoods (Units without Economizer Option) (Fig. 29)

1. Outdoor-air hoods are shipped bolted to the unit in a shipping position. Remove the 6 screws holding each 25% outdoor air hood shipping cover in place.
2. Remove the holdown screw from each upper corner of each hood.
3. Pivot hoods outward (2 hoods).
4. Install 17 screws around outside of each hood. (Screws are in the fastener package taped to the basepan inside the fan section.)
5. Apply a bead of RTV or similar sealant to corner of each hood at pivot point to prevent water leaks. See Fig. 30.

Economizer Hoods (Units with Economizer Option) (Fig. 31 and 32)

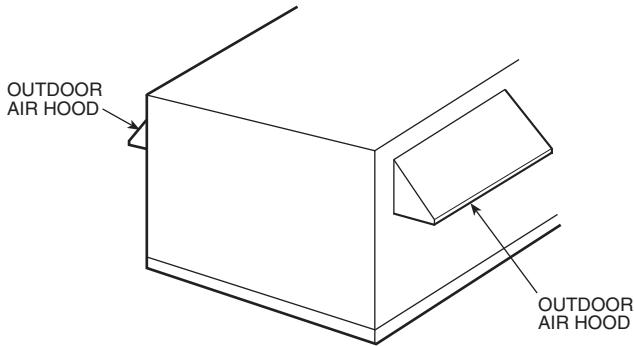
1. Remove the 4 screws holding each of the 2 economizer side hoods in place.
2. Pivot hoods outwards (2 hoods).
3. Apply seal strip to vertical flange of hood sides.
4. Install hood sides of hood top using 19 screws (7 each side, 5 top). Screws are in fastener package located with the hood sides and seal strip which is taped inside the unit.
5. Apply a bead of RTV or similar sealant to corners of economizer hoods to prevent water leaks.

UNIT SIZES 055-105

25% Outdoor-Air Hoods (Fig. 33) — The outdoor-air hoods are factory installed on the 055-105 units.

Economizer Hoods (Units with Economizer Option) (Fig. 34-36)

1. Remove the 6 screws holding each of the 4 economizer shipping covers in place.
2. Remove the holdown screw from each upper corner of each economizer hood.
3. Pivot hoods outward (4 hoods).
4. Apply seal strip to vertical flange of hood sides.
5. Install 18 screws (5 each side, 6 top, and 2 bottom) around the outside of each hood. (Screws are in the fastener package taped to the basepan inside the fan section.)
6. Apply a bead of RTV or similar sealant to corner of economizer hood at pivot point to prevent water leaks. (See Fig. 30.)



**Fig. 29 — Outdoor Air Hood Installation
(Sizes 030-050)**

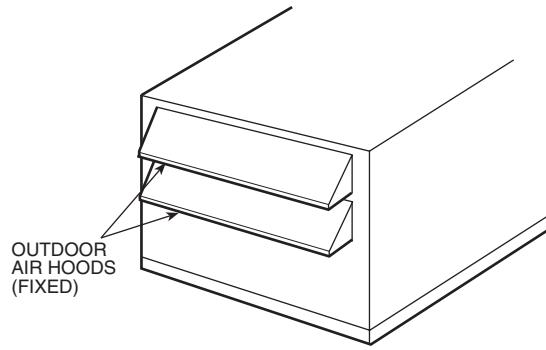


Fig. 33 — 25% Outdoor-Air Hood Location

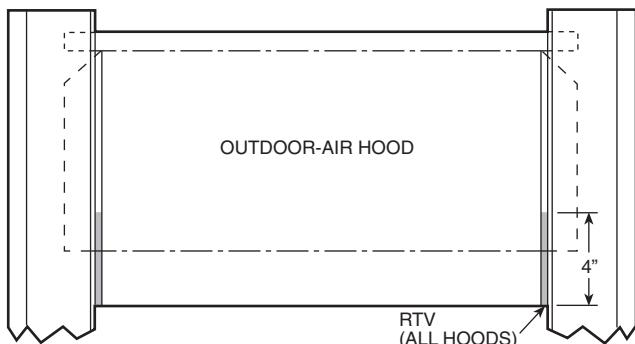
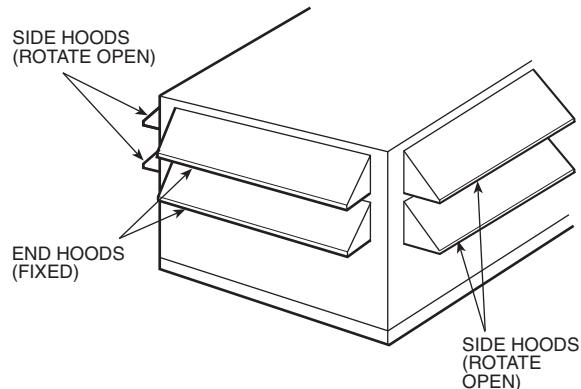
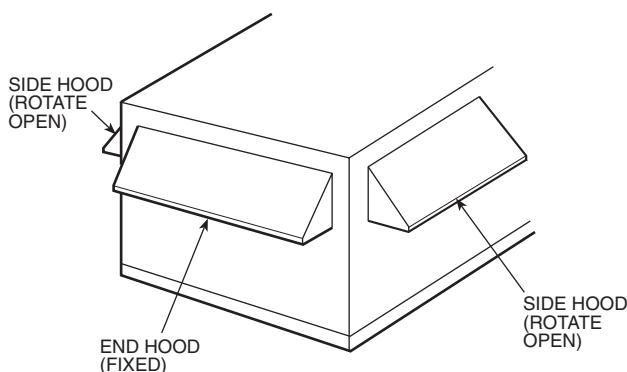


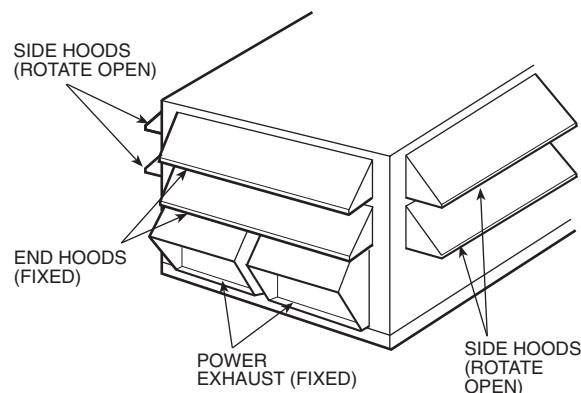
Fig. 30 — Outdoor-Air and Economizer Hood



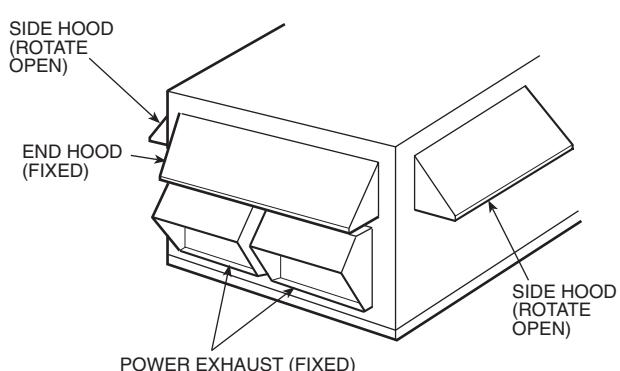
**Fig. 34 — Economizer Outdoor-Air Hood
Installation (Sizes 055-105)**



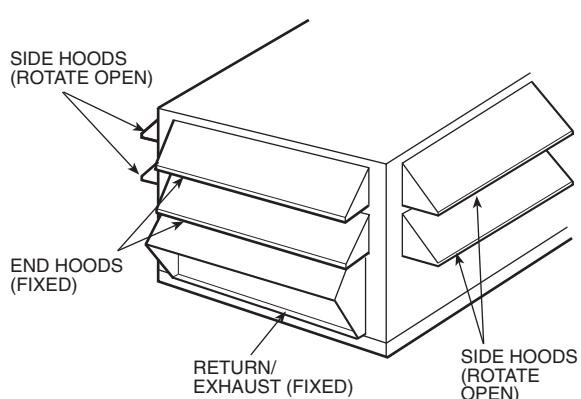
**Fig. 31 — Economizer Outdoor-Air Hood
Installation (Sizes 030-050)**



**Fig. 35 — Economizer with Power Exhaust
Outdoor-Air Hood Installation (Sizes 055-105)**



**Fig. 32 — Economizer with Power Exhaust
Outdoor-Air Hood Installation (Sizes 030-050)**



**Fig. 36 — Economizer with Return/Exhaust
Fan Outdoor-Air Hood Installation
(48Z6,Z8075-105 Units)**

Install Economizer Hoods (48ZT,ZW Units) —

The economizer uses a total of 4 outdoor intake hoods, 2 on each side of the unit. See Fig. 37. Two small hoods (one per side) are factory-installed and are pivoted inside the unit chassis for shipment. Two large hoods are shipped in packages located inside the unit. The large hoods (1 on each side) require field assembly and mounting.

INSTALL SMALL HOODS — To install the small economizer hoods, perform the following procedure:

1. Remove the 10 screws holding each of the small economizer hood shipping covers in place.
2. Pivot hoods outward. (There are a total of 2 hoods.)
3. Apply seal strip to vertical flange of hood sides.
4. Install 15 screws (4 each side, 7 across top) around the outside of each hood. Screws are in the fastener package taped to the basepan inside the fan section.
5. Apply a bead of RTV or similar sealant to corner of economizer hood at pivot point to prevent water leaks. (See Fig. 30.)

INSTALL LARGE HOODS — Large hoods are shipped disassembled in the economizer section of the unit behind the large economizer hood shipping cover. See Fig. 38 for assembly details for large economizer hoods. To install the large economizer hoods, perform the following procedure:

1. Remove the 17 screws holding each of the large economizer hood shipping covers in place.
2. Remove the packages containing the disassembled large economizer hoods (total of 2 packages). Each package

contains the following: left hood side, right hood side, hood top, hood front, top filter flange, side filter flanges (4), bottom support, front support, filters (6), filter clips (9), seal strip, fasteners.

3. Place seal strip on backside of bottom support along entire length of support, covering 6 clearance holes.
4. Attach bottom support piece to unit. Be sure seal strip is between bottom support and panel on unit.
5. Place seal strip on $\frac{3}{4}$ -in. flange on both the left and right hood side.
6. Attach the side filter flanges to the left and right hood sides, 2 on each hood side.
7. Attach left and right hood sides to unit. Be sure seal strip is between hood side and unit.
8. Place seal strip on $\frac{3}{4}$ -in. flange on hood top.
9. Attach top filter flange to hood top.
10. Attach top hood to unit and to hood sides. Be sure seal strip is between hood top and unit.
11. Attach front support between left and right hood sides.
12. Place seal strip on all filter flanges.
13. Attach filter clips to front and bottom supports.
14. Install filters and filter clips. Filters are held in place with filter clips.
15. Attach hood front to hood top and sides.
16. Apply RTV or similar sealant to 6 places shown in Fig. 38.

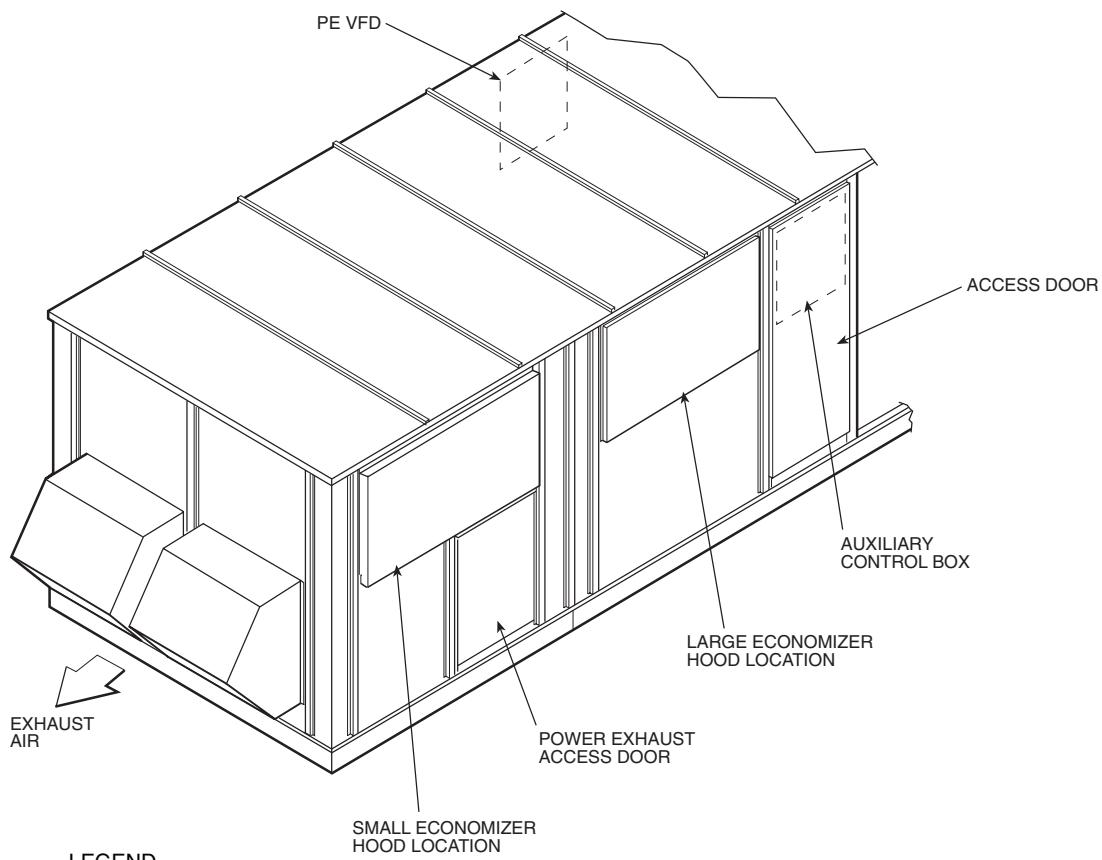


Fig. 37 — Economizer Hood Location — 48ZT,ZW Units

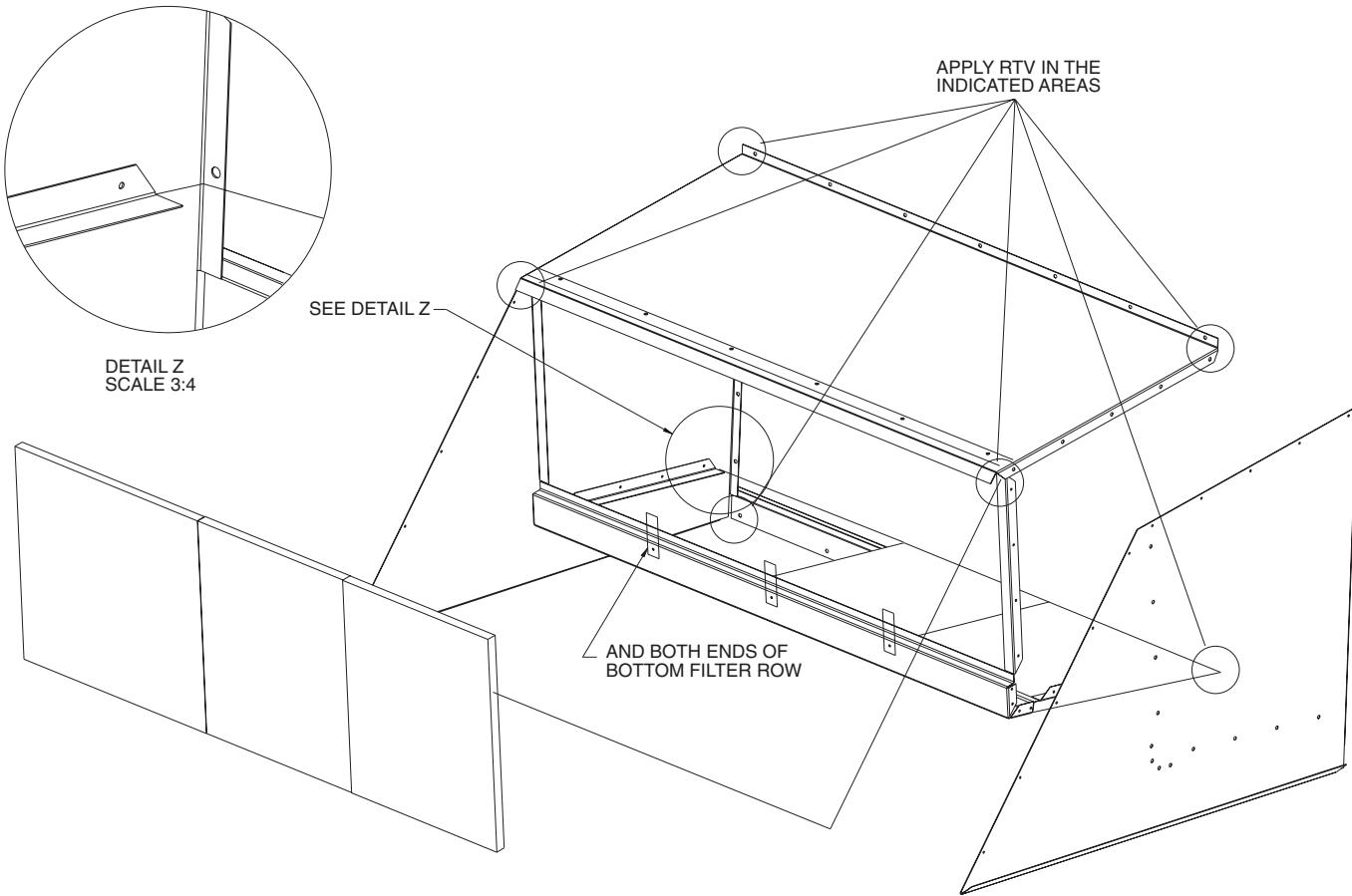


Fig. 38 — Large Economizer Hood Assembly

Field Wire Routing

UNIT SIZES 030-050 — Field wiring can be brought into the unit through the basepan and roof curb or through the corner post in the side of the unit next to the control box.

A $3\frac{1}{2}$ -in. NPT coupling for field power and a $\frac{3}{4}$ -in. NPT coupling for 24 v control wiring are provided in the basepan. There are two $4\frac{5}{8}$ -in. knockouts in the corner post for field power wiring.

If field power wiring is brought through the roof curb, route wiring out through one of the $4\frac{5}{8}$ -in. knockouts to the field-supplied disconnect and then back into the unit through the other knockout. See Fig. 39 for recommended disconnect location.

If power wiring is brought through the side of the unit, route wiring from field-supplied disconnect through top $4\frac{5}{8}$ -in. knockouts into unit.

If control wiring is to be brought in through the side of the unit, a $\frac{7}{8}$ -in. diameter hole must be drilled in the corner post next to the control box.

UNIT SIZES 055-105 — Field wiring is brought into the unit through the bottom of the control box. Wiring can be brought through the roof curb through field-supplied watertight connections. See Fig. 40 and 41.

A $4\frac{5}{32}$ -in. hole for field power wiring and a $\frac{7}{8}$ -in. hole for 24 v control wiring are provided in the bottom of the control box. Field-supplied couplings must be used when routing wiring into the control box.

See Fig. 40 and 41 for recommended disconnect location.

Field Electrical Connections

IMPORTANT: The 48ZN,ZW,Z8 units generate, use, and can radiate radio frequency energy. If units are not installed and used in accordance with these instructions, they may cause radio interference. They have been tested and found to comply with limits of a Class A computing device as defined by FCC (Federal Communications Commission) regulations, Subpart J of Part 15, which are designed to provide reasonable protection against such interference when operated in a commercial environment.

POWER WIRING — Units are factory wired for the voltage shown on the unit nameplate. The main terminal block is suitable for use with aluminum or copper wires. Maximum wire size varies according to disconnect size.

Units Without Factory-Installed Disconnect — When installing units, provide a disconnect per NEC (National Electrical Code) of adequate size (MOPC [Maximum Overcurrent Protection] of unit is on the informative plate). All field wiring must comply with NEC and all local codes. Size wire based on MCA (Minimum Circuit Amps) on the unit informative plate. See Fig. 42 for power wiring connections to the unit power terminal block and equipment ground. Maximum wire size is two (2) 500 MCM (thousand circular mils) conductors per pole.

Units with Factory-Installed Disconnect — The factory-installed disconnect is an interlocking, door-type. The disconnect handle locks the door when it is in the ON position. The disconnect handle must be in the OFF position to open the control box door. The disconnect is located in a separate control box behind the control box door for all units. See Fig. 43.

All field wiring must comply with NEC and all local codes. Wire must be sized based on MCA (Minimum Circuit Amps) on the unit informative plate. See Fig. 44 for power wiring connections to the unit disconnect and equipment ground.

DISCONNECT SIZE	QUANTITY...MAXIMUM WIRE SIZE (MCM)
200 Amps	1...300
400 Amps	1...600
600 Amps	2...600

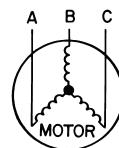
Operating Voltage — Operating voltage to the compressor must be within the voltage range indicated on the unit nameplate. Voltages between phases must be balanced within 2%, and the current must be balanced within 10%. See Tables 7-16 for unit electrical data.

Use the following formula to determine the percentage of voltage imbalance.

Voltage Imbalance

$$= 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 460-3-60.



$$AB = 452 \text{ v}$$

$$BC = 464 \text{ v}$$

$$AC = 455 \text{ v}$$

$$\text{Average Voltage} = \frac{455 + 464 + 455}{3}$$

$$= \frac{1371}{3}$$

$$= 457$$

Determine maximum deviation from average voltage:

$$(AB) 457 - 452 = 5 \text{ v}$$

$$(BC) 464 - 457 = 7 \text{ v}$$

$$(AC) 457 - 455 = 2 \text{ v}$$

Maximum deviation is 7 v.

Determine percent voltage imbalance:

$$\% \text{ Voltage Imbalance} = 100 \times \frac{7}{457}$$

$$= 1.53\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact local utility immediately.

Unit failure as a result of operation on improper line voltage or excessive phase imbalance constitutes abuse and may cause damage to electrical components.

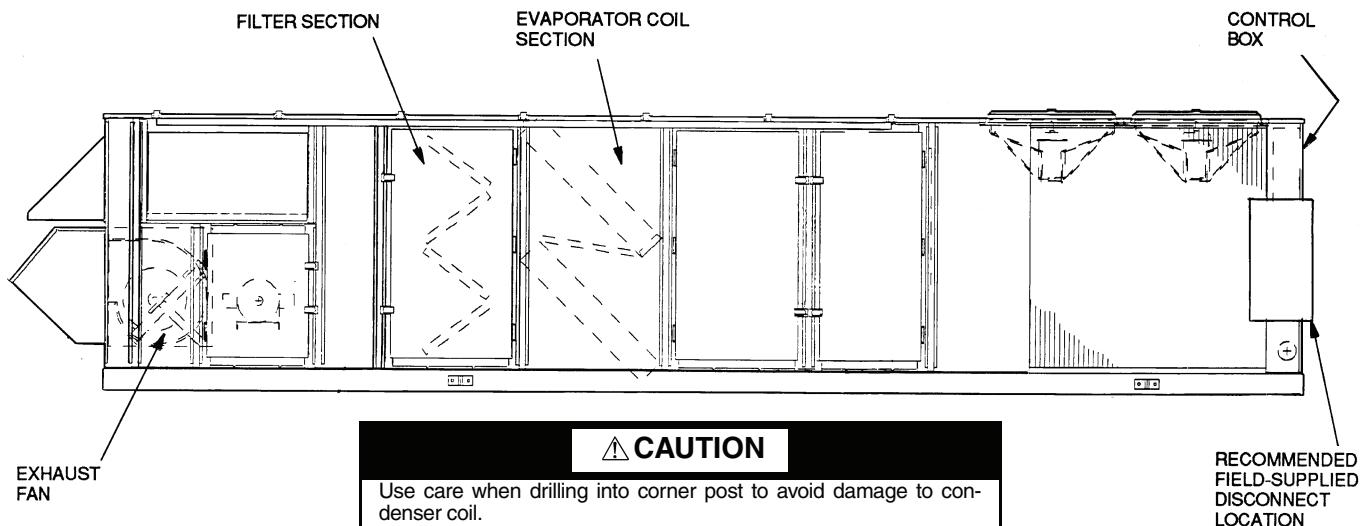


Fig. 39 — Disconnect Location — Size 030-050 Units

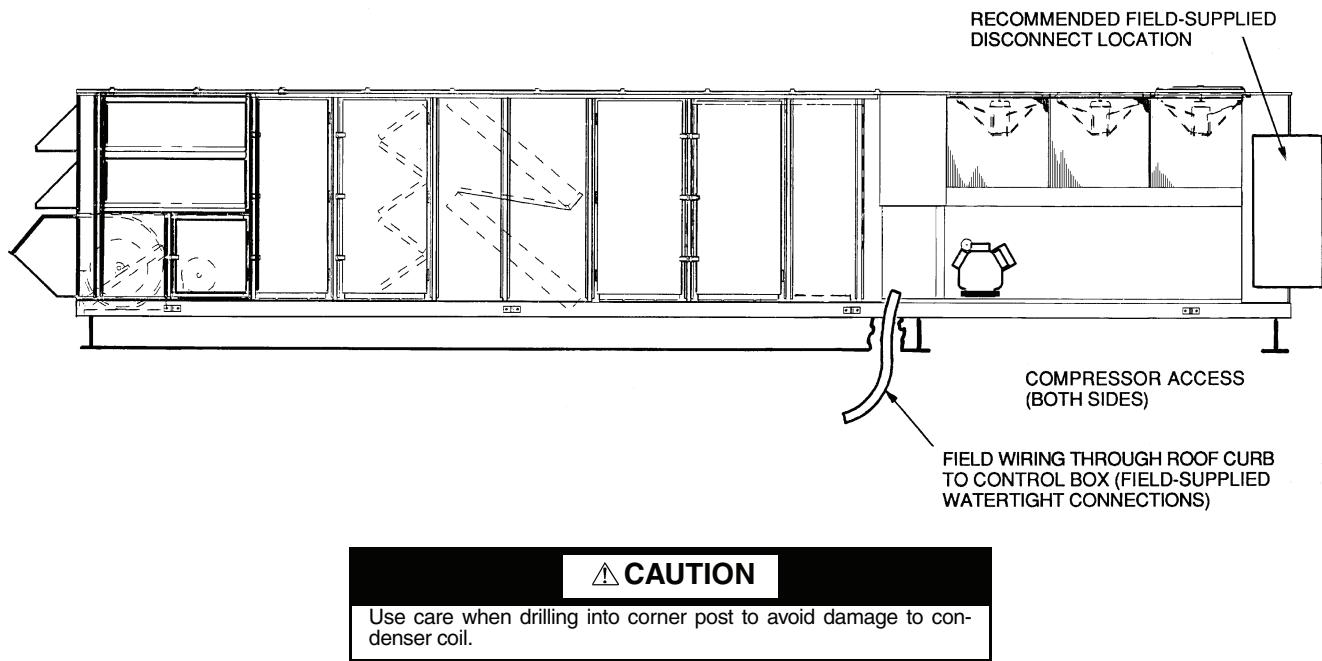


Fig. 40 — Disconnect Location — 48ZG,ZN055-105 and 48Z6,Z8075-105 Units

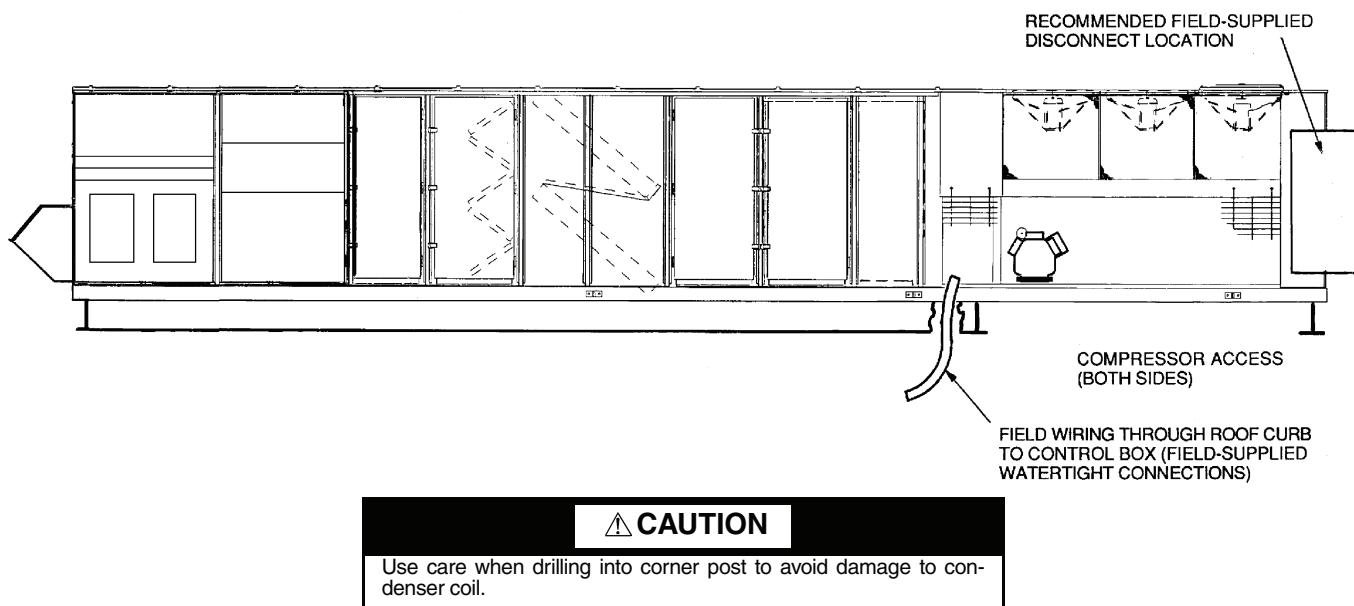
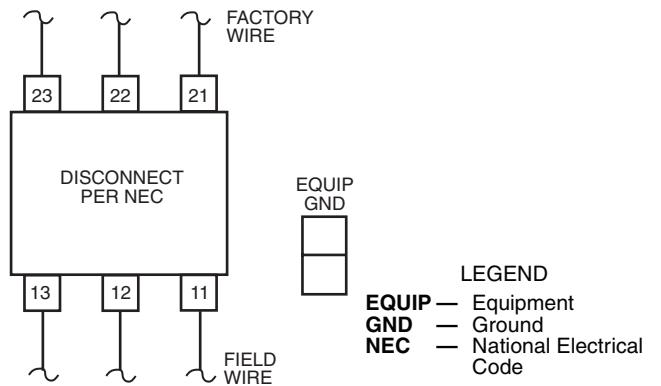
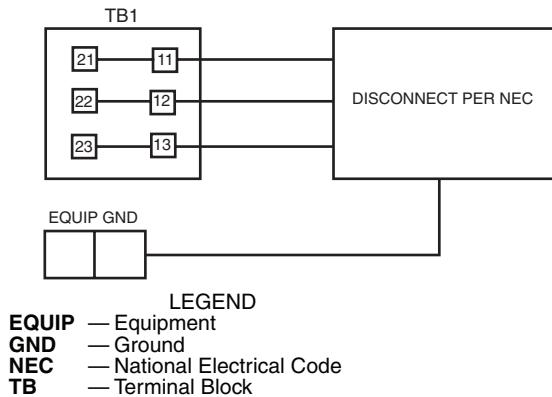


Fig. 41 — Disconnect Location — 48ZT,ZW075-105 Units



**Fig. 44 — Field Power Wiring Connections
for Factory-Installed Disconnect**

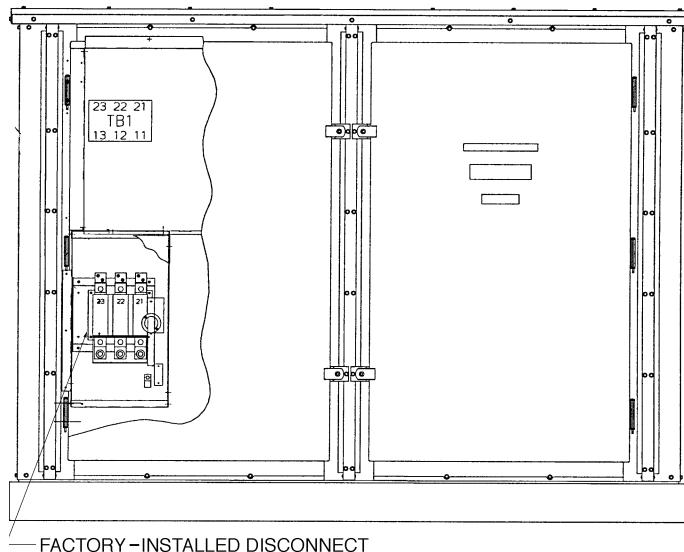


Fig. 43 — Factory-Installed Disconnect Location

Air Pressure Tubing — Before options such as inlet guide vanes (IGV), variable frequency drive (VFD), and/or modulating power exhaust can operate properly, the pneumatic tubing for pressure sensing must be installed. Use fire-retardant plenum tubing (field-supplied). All control devices use 1/4-in. tubing. Tubing must be run from the appropriate sensing location (in the duct or in the building space) to the control device location in the unit.

INLET GUIDE VANES — The tubing for the duct pressure (DP) control option should sample supply duct pressure about $\frac{2}{3}$ of the way out from the unit in the main trunk duct, at a location where a constant duct pressure is desired.

The duct pressure is sensed by a pressure transducer. The output of the pressure transducer is directed to the unit control module. On all sizes, the DP transducer is located in the unit auxiliary control box. See Fig. 45 and 46 for auxiliary control box location. See Fig. 47 and 48 for auxiliary control box details. Use a nominal 1/4-in. plastic tubing.

VARIABLE FREQUENCY DRIVE — The tubing for the duct pressure (DP) control option should sample supply duct pressure about $\frac{2}{3}$ of the way out from the unit in the main trunk duct, at a location where a constant duct pressure is desired.

On these units, the duct pressure is sensed by a pressure transducer. The pressure transducer output is directed to the unit control module. On all sizes, the DP transducer is located in the unit auxiliary control box. See Fig. 45 and 46 for auxiliary control box location. See Fig. 47 and 48 for auxiliary control box details. Use a nominal 1/4-in. plastic tubing.

Refer to appropriate base unit Controls and Troubleshooting book for instructions on adjusting set points for duct pressure controls.

MODULATING POWER EXHAUST — The tubing for the building pressure (BP) control (achieved via the modulating power exhaust option) should sample building pressure in the area near the entrance lobby (or other appropriate and sensitive location) so that location is controlled as closely to design pressures as possible.

These units use a pressure transducer for sensing building pressure. The BP transducer is located in the unit auxiliary control box. See Fig. 45 and 46 for auxiliary control box location. See Fig. 47 and 48 for auxiliary control box details. Use a nominal 1/4-in. plastic tubing.

For instructions on adjusting BP control set points, refer to the Controls and Troubleshooting book.

RETURN/EXHAUST POWER EXHAUST — The tubing for the building pressure (BP) control (achieved via the return/exhaust power exhaust option) should sample building pressure in the area near the entrance lobby (or other appropriate and sensitive location) so that location is controlled as closely to design pressures as possible.

The units use a pressure transducer for sensing building pressure. The BP transducer is located in the unit auxiliary control box. See Fig. 46 for auxiliary control box location. Fig. 49 for auxiliary control box details. Use a nominal 1/4-in. plastic tubing.

For instructions on adjusting BP control set points, refer to the Controls and Troubleshooting book.

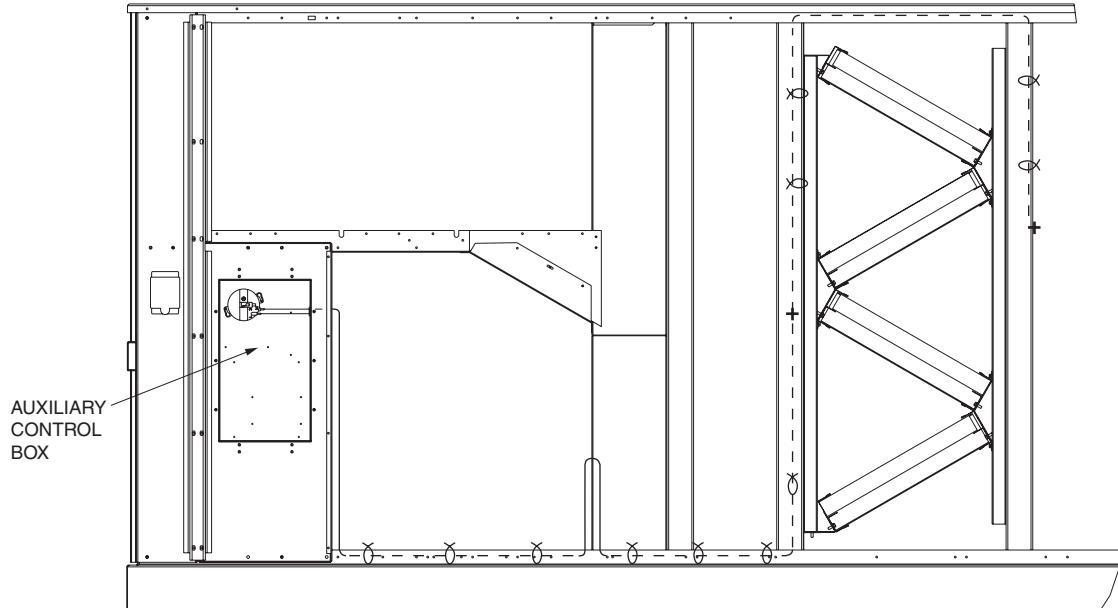


Fig. 45 — Auxiliary Control Box Location (Sizes 030-050)

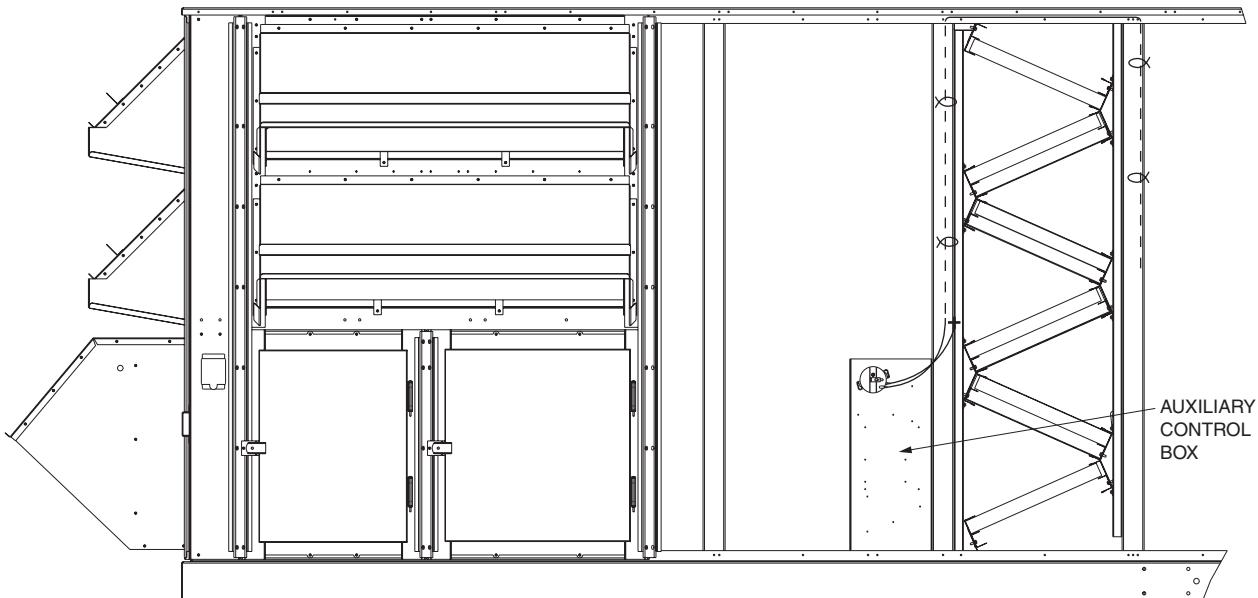
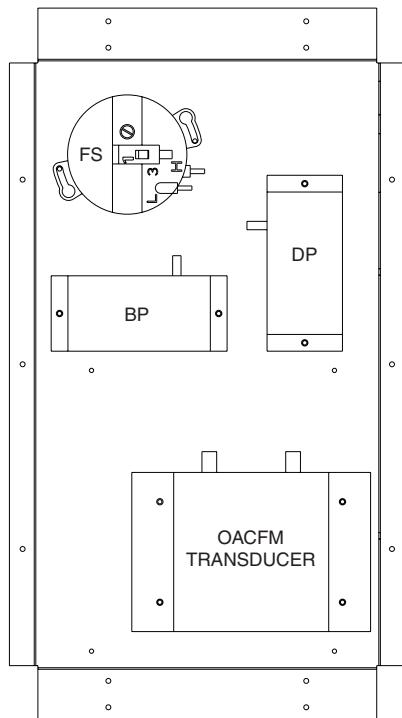


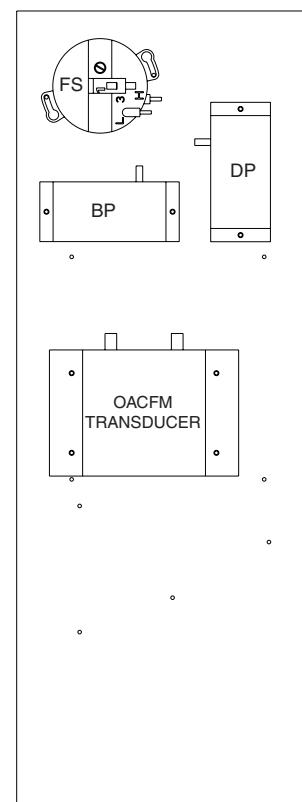
Fig. 46 — Auxiliary Control Box Location (Sizes 055-105)



LEGEND

- BP** — Building Pressure Transducer
- DP** — Duct Pressure Transducer
- FS** — Filter Switch
- OACFM** — Outdoor Air Cfm Sensor Transducer

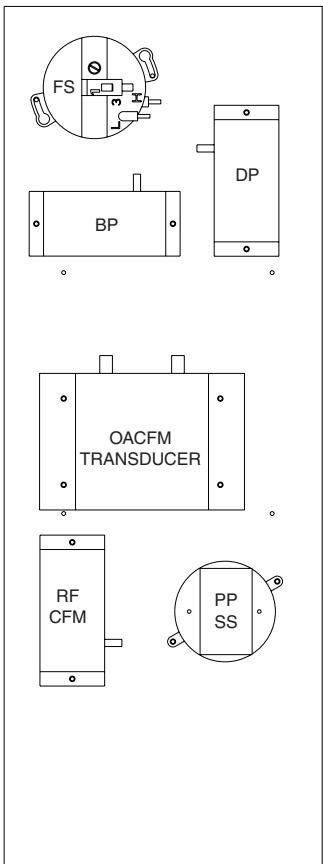
Fig. 47 — Auxiliary Control Box Details (Sizes 030-050)



LEGEND

- BP** — Building Pressure Transducer
- DP** — Duct Pressure Transducer
- FS** — Filter Switch
- OACFM** — Outdoor Air Cfm Sensor Transducer

Fig. 48 — Auxiliary Control Box Details (Sizes 055-105 without Return Fan)



LEGEND

BP — Building Pressure Transducer	OACFM — Outdoor Air Cfm Sensor Transducer
DP — Duct Pressure Transducer	PPSS — Plenum Pressure Safety Switch
FS — Filter Switch	RFCFM — Return Fan Cfm Sensor Transducer

**Fig. 49 — Auxiliary Control Box Details
(Size 075-105 Units with Return Fan)**

Supply-Fan Shipping Brackets — Supply-fan shipping brackets (4 per unit) must be removed from each corner of the fan sled before starting unit.

UNIT SIZES 030-050

1. To remove brackets, raise fan sled by turning adjusting bolt counterclockwise until spring is compressed slightly.
2. Remove screws holding shipping bracket to unit cross rail.
3. Remove shipping bracket (top of bracket is slotted so that it will slide out).
4. After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners, dimension from cross rail to fan sled should be as shown in Fig. 50.

UNIT SIZES 055-070 — To remove shipping brackets, remove the 6 screws holding each bracket to the cross rail. There are 8 brackets per unit. See Fig. 51.

After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners dimension from cross rail to fan sled should be as shown in Fig. 51.

UNIT SIZES 075-105 — Supply-fan shipping brackets must be removed from each corner of the fan sled before starting unit. To remove shipping brackets, remove the 6 screws holding each bracket to the cross rail. There are 4 brackets per unit. See Fig. 52.

After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners dimension from cross rail to fan sled should be as shown in Fig. 52.

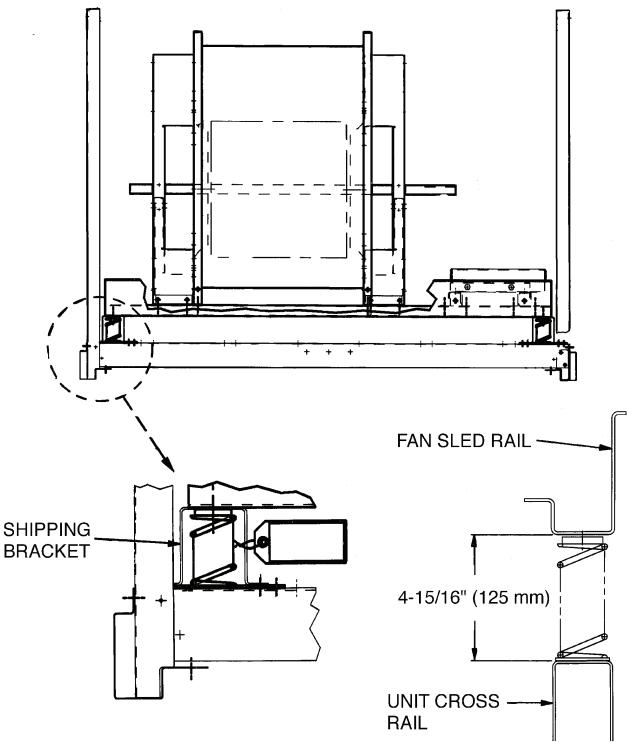
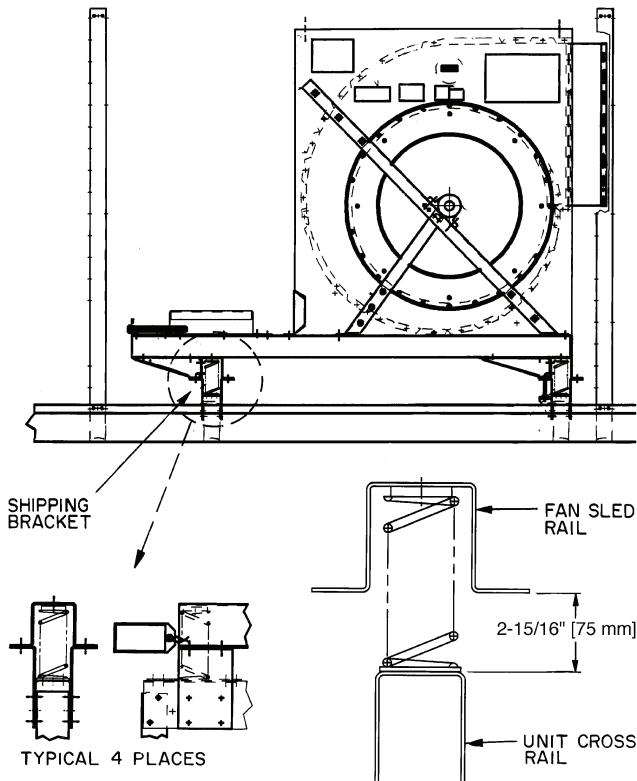


Fig. 50 — Shipping Brackets; Size 030-050 Units



**Fig. 51 — Shipping Brackets;
Size 055-070 Units**

Return/Exhaust-Fan Shipping Brackets (48Z6, Z8 Units) — Return/exhaust fan shipping brackets must be removed from each corner of the fan sled before starting unit.

To remove shipping brackets, remove 2 screws holding each bracket to the cross rail. There are 4 brackets per unit.

After removing all shipping brackets, level the fan using the adjustment screws. On all 4 corners the dimension from cross rail to fan sled should be as shown in Fig. 53.

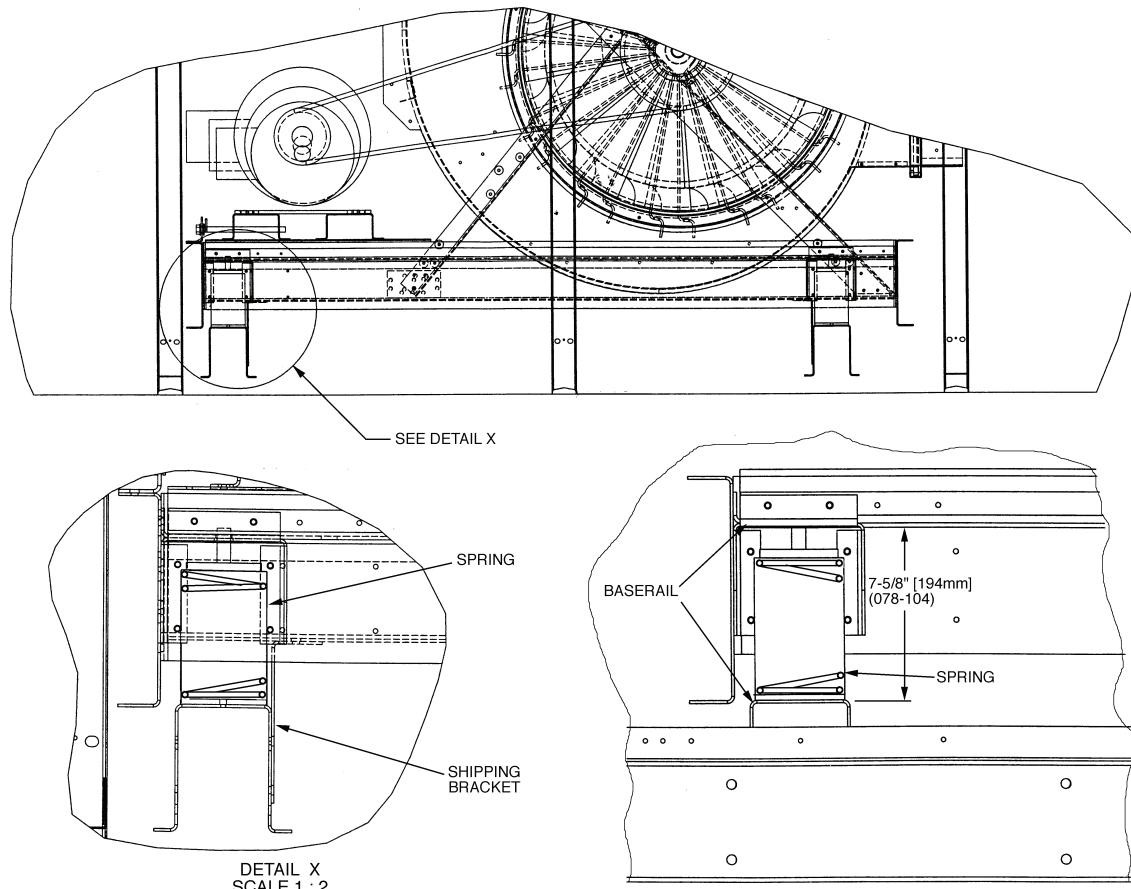


Fig. 52 — Shipping Brackets (Sizes 075-105)

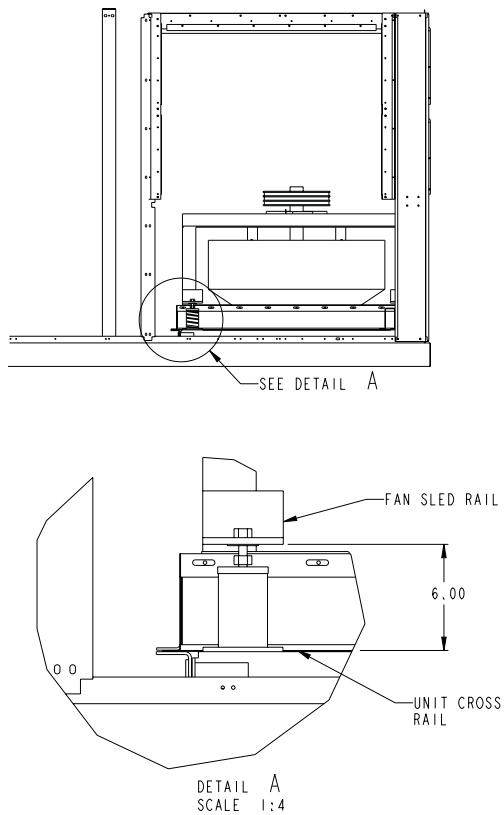


Fig. 53 — Return/Exhaust Fan Shipping Brackets

Remove TXV Shipping Blocks — Shipping blocks for the TXV bracket are used on size 030-075 units with high capacity coils and all 075-105 size units. Remove the foam shipping block before starting unit. See Fig. 54.

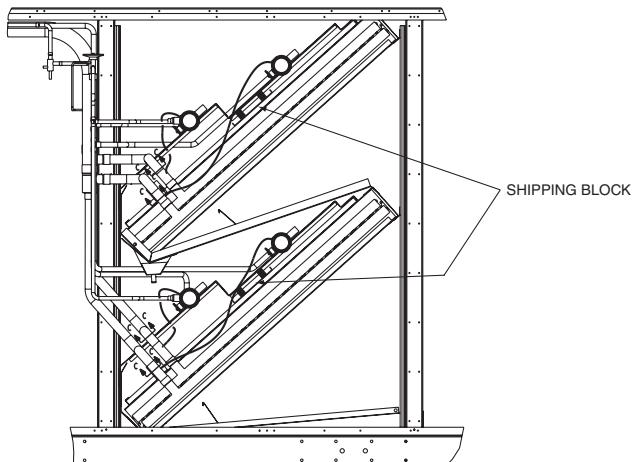


Fig. 54 — Foam TXV Shipping Blocks

Compressor Mounting

SIZES 030-090 — Each compressor is supported on 4 springs. The springs are compressed for shipment. After the unit is installed, the hold-down nuts need to be loosened for normal operation. See Fig. 55 for compressor mounting details. Loosen each bolt using nut indicated until the flatwasher ($\frac{3}{8}$ -in.) can be moved with finger pressure. Do not remove the locknuts. Check each compressor mounting to ensure all 4 springs have been loosened properly.

SIZE 105 — Compressors are mounted on rails and held down by rail bolts during shipment. After unit is installed, loosen the rail bolts to allow the rails and compressors to float freely on the springs located under the rails. See Fig. 56 and 57.

Gas Piping — Unit is equipped for use with natural gas only. Installation must conform with local building codes, or in the absence of local codes, with the National Fuel Gas Code (NFGC), ANSI Z223.1.

A $\frac{1}{8}$ -in. NPT tapping plug, accessible for test gage connection, must be field installed immediately upstream of gas supply connection to unit, but after manual gas valve. See Fig. 58. Natural gas pressure at unit gas connection must not be less than 5 in. wg or greater than 13 in. wg.

Size gas supply piping for 0.5 in. wg maximum pressure drop. Do not use supply pipe smaller than unit gas connection.

CAUTION

Disconnect gas piping from unit when leak testing at pressures greater than 0.5 psig. Pressures greater than 0.5 psig will cause gas valve damage resulting in a hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced.

Optional Staged Gas Control — The 48Z030-105 large rooftop units may be ordered with an optional factory-installed staged gas control system that monitors heating operation of the rooftop. The control system is composed of several components as listed in sections below. Table 17 shows 48Z Series staged gas implementation.

Refer to the Unit Controls and Troubleshooting book for information on configuring staged gas control.

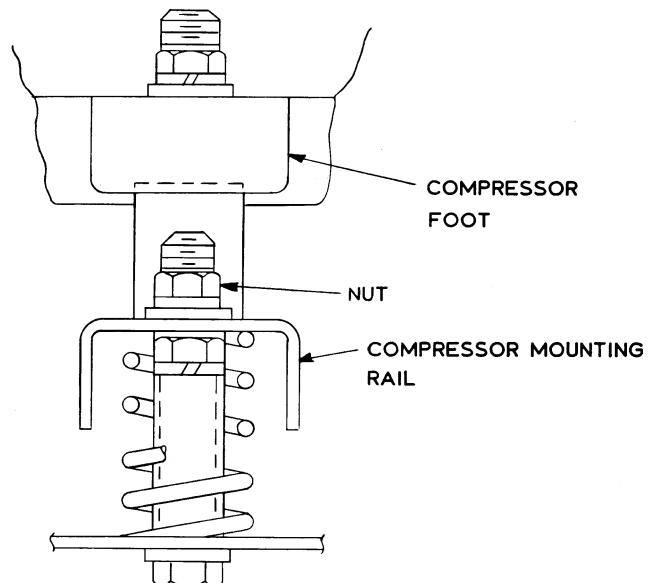


Fig. 56 — Front View of Compressor Mounting Rail Assembly — Size 105 Units

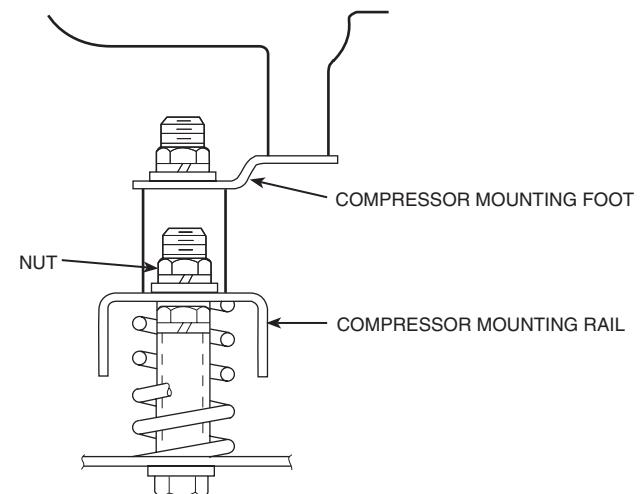
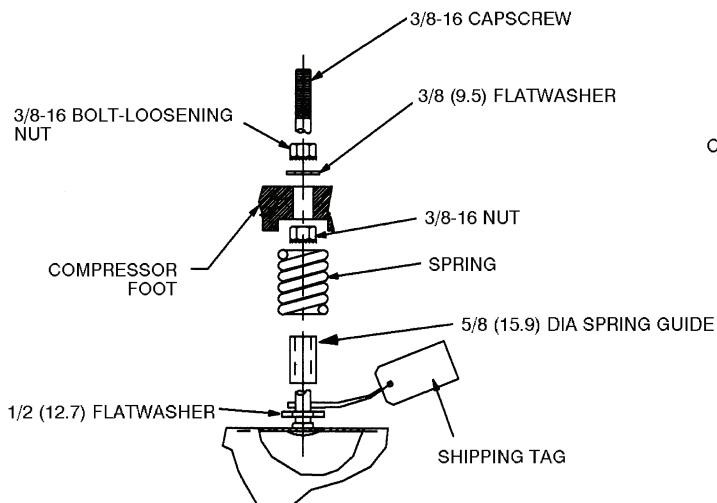
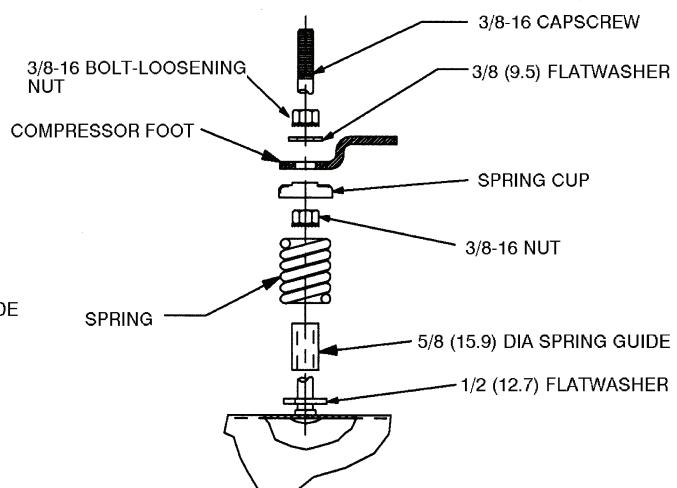


Fig. 57 — Rear View of Compressor Mounting Rail Assembly — Size 105 Units



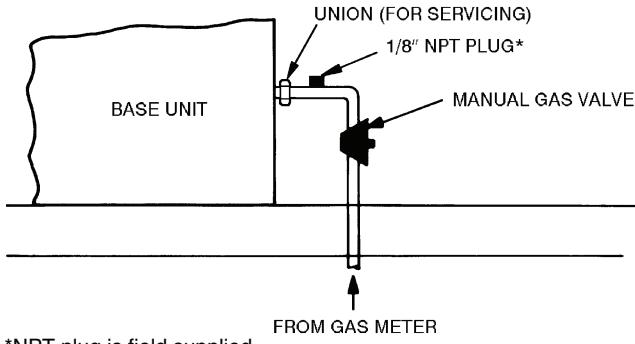
FRONT VIEW

NOTE: All dimensions are in inches (mm).



REAR VIEW

Fig. 55 — Compressor Mounting (Sizes 030-090)



*NPT plug is field supplied.

NOTE: Follow all local codes.

Fig. 58 — Gas Piping Details

Installing Flue/Inlet Hoods — The flue and inlet hoods are shipped in a package taped to the basepan in the fan section. The flue (outlet) hoods are pre-assembled. The flue deflector and inlet hoods require assembly.

The hoods are located on the heating section access panel as shown in Fig. 59 (sizes 030-050) or Fig. 60 (sizes 055-105). See Table 18 for a list of parts used to assemble each hood and quantities of each hood type used with each unit.

1. Remove shipping block-offs and shipping tape from all openings in the access panel.
2. Attach flue outlet hoods (see Fig. 61) to access panel using screws provided. Hoods are placed over each combustion outlet.

3. Install flue deflector baffle inside flue deflector hood. See Fig. 62 for sizes 030-050 and 075-105 (V-type deflector). See Fig. 63 for sizes 055-105 (curve-type deflector). Install flue deflector hood assembly over each flue outlet hood (installed in Step 2). Observe the offset mounting hole locations in the deflector hood flanges when attaching hood to panel (see Fig. 64). Holes in the mounting flange must be at the bottom when attached.

4. Inlet hoods are shipped unassembled and must be assembled on the access panel (see Fig. 65). Flanges of the hood top and sides should be placed on the inside of the access panel openings. Install hood top and sides with screws provided. Attach speed clips to screen and insert screen into bottom opening of hood. Secure with 3 screws. On large inlet hoods, attach viewport cover over opening in hood (see Fig. 66). Secure with two screws.

Supply-Air Thermistors (Staged Gas Units Only) — Supply-air thermistors are a field-installed, factory-provided component. Three supply-air thermistors are shipped with staged gas units inside the heating section. Thermistor wires must be connected to SGC in the heating section. See Table 19. The supply-air thermistors should be located in the supply duct with the following criteria:

- downstream of the heat exchanger cells
- equally spaced as far as possible from the heat exchanger cells
- a duct location where none of the supply air thermistors are within sight of the heat exchanger cells
- a duct location with good mixed supply air portion of the unit.

Table 17 — 48Z Series Staged Gas Implementation

NO. OF STAGES	MODEL NUMBER POSITION				POINT				HEAT SIZE
	3	5	6,7,8	10	HTSTGTYP	CAPMXSTG	LIMTHIHT	LIMTLOHT	
2 stages	Z	H, K, W, Y	030 035 040 050	ALL	Default=0	Default=45	Default=170 F	Default=160 F	Low
5 stages	Z	J, L, X, Z	030 035 040 050	ALL	Default=1	Default=20	Default=170 F	Default=160 F	High
		H, K, W, Y	055 060 070	ALL	Default=1	Default=20	Default=135 F	Default=125 F	Low
		H, K	075 090 105	-A,B,C,D,E G,H,J,K,L,M	Default=1 Default=1	Default=20 Default=20	Default=135 F Default=130 F	Default=125 F Default=120 F	
9 stages	Z	J, L, X, Z	055 060 070	ALL	Default=3	Default=15	Default=135 F	Default=125 F	High
		J, L	075 090 105	-A,B,C,D,E G,H,J,K,L,M	Default=3 Default=3	Default=15 Default=15	Default=135 F Default=130 F	Default=125 F Default=120 F	

LEGEND

CAPMXSTG	— Maximum Capacity per Changes
HTSTGTYP	— Heat Stage Type
LIMTHIHT	— Limit Switch Thermistor High Temperature
LIMTLOHT	— Limit Switch Thermistor Low Temperature

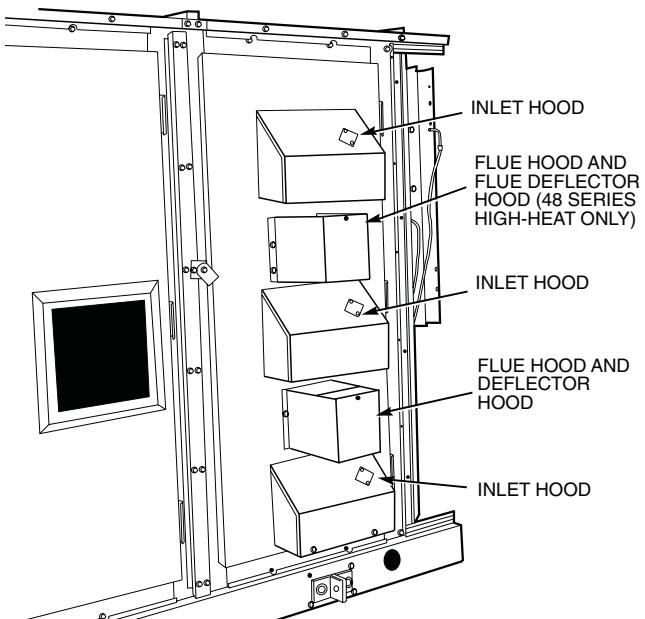


Fig. 59 — Flue/Inlet Hood Locations, 030-060 Units

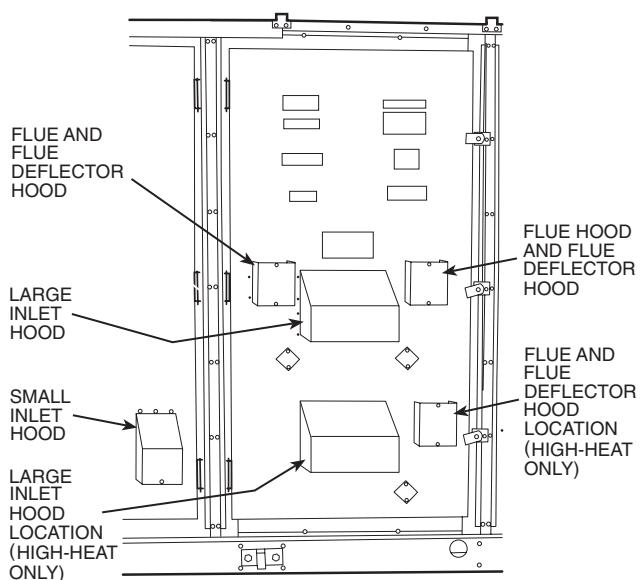


Fig. 60 — Flue/Inlet Hood Locations, 055-105 Units

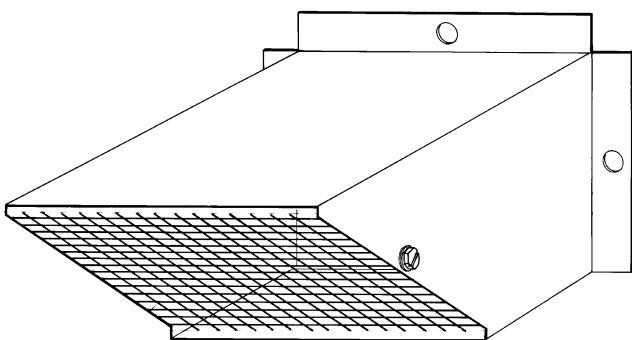


Fig. 61 — Flue Outlet Hood

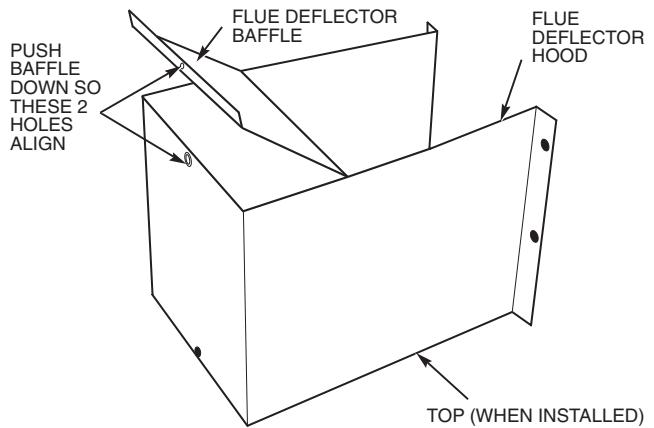


Fig. 62 — Flue Deflector Baffle, 030-050 and 075-105 Units (V-Type)

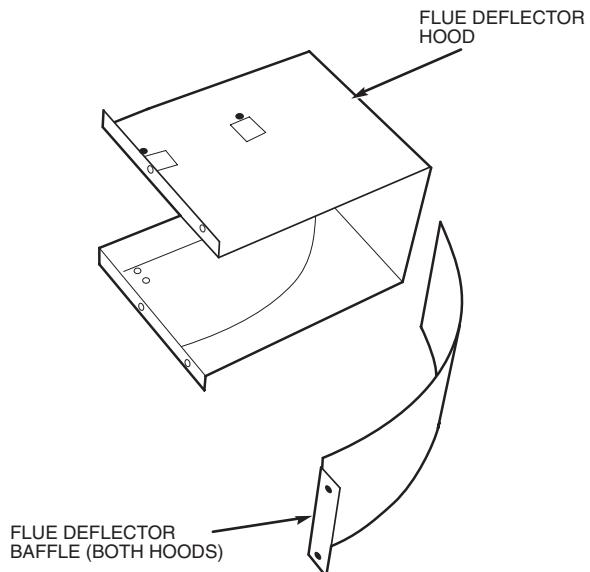


Fig. 63 — Flue Deflector Baffle, 055-105 Units (Curve-Type)

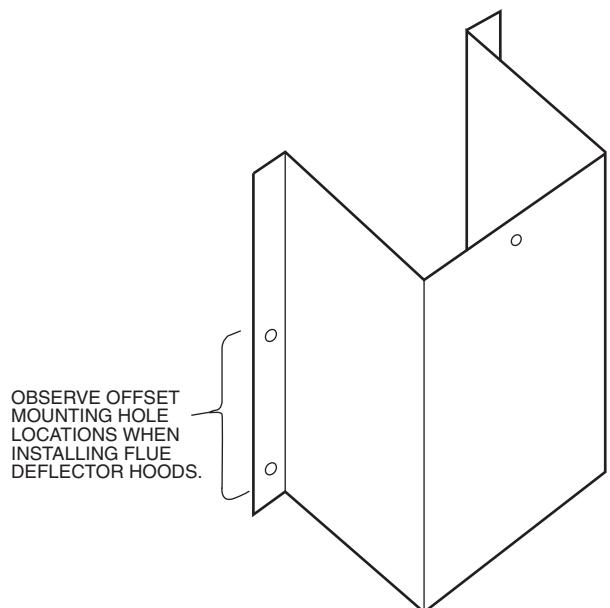


Fig. 64 — Mounting Deflector Hoods

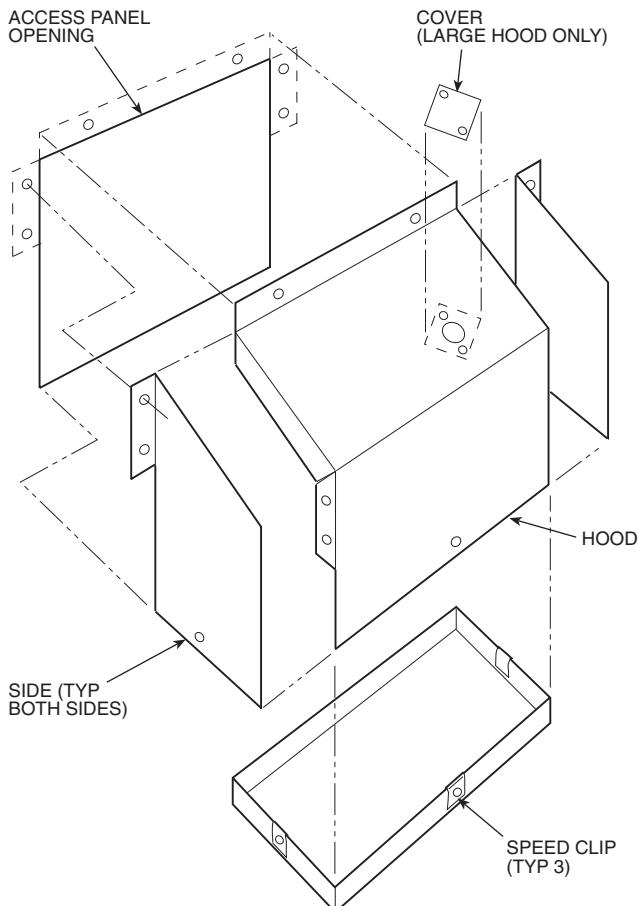
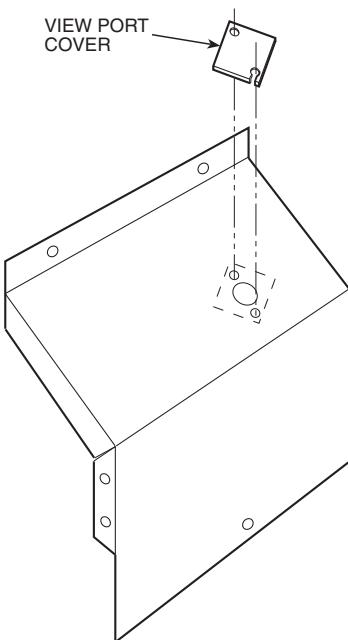


Fig. 65 — Inlet Hood Assembly



**Fig. 66 — Inlet Hood View Port Cover Installation
(055-105 Units Only)**

Table 18 — Flue and Inlet Hood Usage

HOOD TYPE	PARTS LIST	FIG. NO.	QUANTITY USED					
			Sizes 030-050 (Low Heat)	Sizes 030-050 (High Heat)	Sizes 055-070 (Low Heat)	Sizes 055-070 (High Heat)	Sizes 075-105 (Low Heat)	Sizes 075-105 (High Heat)
Large Inlet (14-in.)	Top (14-in.) Side (Left) Side (Right) Screen Cover Speed Clips Screws	65,66	3	3	1	2	1	2
Small Inlet (6-in.)	Top (6-in.) Side (Left) Side (Right) Screen Cover Speed Clips Screws	65	—	—	1	1	1	1
Flue Outlet	Pre-assembled	61	1	2	2	3	2	3
Flue Deflector (V-Type)	Hood Deflector Baffle Screws	62	1	2	—	—	2	2
Flue Deflector (Curve-Type)	Hood Deflector Baffle Screws	63	—	—	2	3	—	1

Table 19 — SGC Thermistor Designations

THERMISTOR	PIN CONNECTION POINT	FUNCTION AND LOCATION	PART NO.
		Thermistors	
SAT1	J8 – 1,2 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	HH79NZ033
SAT2	J8 – 3,4 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	
SAT3	J8 – 5,6 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	
LIMTEMP	J8 – 15,16 (SGC)	Limit Switch Thermistor (LIMTEMP) — Inserted next the lower limit switch (factory-installed)	

SGC — Staged Gas Controller

Install Unit Accessories — For applications requiring accessories, the following packages are available:

All units:

- barometric relief
- space temperature sensor
- CO₂ sensor
- space temperature sensor with CO₂
- airflow switch
- filter switch
- smoke detector

All 48ZG,ZT,Z6 units:

- modulating power exhaust
- pressure operated unloaders

All 48ZN,ZW,Z8 units:

- modulating power exhaust
- VFD remote display

Refer to the individual accessory installation instructions in each accessory package for information on installing accessories.

CONTROLS INSTALLATION

Constant Volume (CV) Units — The 48ZG,ZT,Z6 units may be used in applications with additional control features, options, or accessories. Refer to the appropriate accessory installation instructions for more information on installing that accessory. Control options and accessories available for CV units are:

- thermostats
- enthalpy sensor
- enthalpy switch
- relative humidity sensor
- CEM (controls expansion module)
- Navigator™ hand-held display

CONTROL WIRING — The unit can be controlled with a Carrier-approved accessory electro-mechanical or electronic thermostat that has two stages of cooling, two stages of heating control, and an output for fan control. The thermostat may also include time of day scheduling or use scheduling routines built into the *ComfortLink*™ controls.

Install the thermostat according to the installation instructions shipped with the accessory thermostat. Locate thermostat assembly on a solid interior wall to sense average temperature.

Route thermostat cable or equivalent leads of colored wire from subbase terminals through conduit into the low voltage connections in the main control box. For thermostat TB203 connections, see Fig. 67.

NOTE: For wire runs up to 50 ft, use no. 18 AWG (American Wire Gage) insulated wire (35 C minimum). For over 75 ft, use no. 14 AWG insulated wire (35 C minimum). All wire larger

than no. 18 AWG cannot be directly connected at the thermostat and will require a junction box and splice at the thermostat.

Variable Air Volume (VAV) Units — The 48ZN, ZW, Z8 units may be used in applications with additional control features, options, or accessories. Refer to the appropriate accessory installation instructions for more information on installing that accessory. Refer to the Controls and Troubleshooting manual for more information concerning installation and configuration of options and accessories. Control options and accessories available for VAV units are:

- enthalpy sensor
- enthalpy switch
- relative humidity sensor
- CEM (controls expansion module)
- Navigator hand-held display
- VFD remote display

VAV CONTROL WIRING — The recommended types of control wiring are shown below:

MANUFACTURER	PART NO.	
	Regular Wiring	Plenum Wiring
Alpha	1895	—
American	A21451	A48301
Belden	8205	884421
Columbia	D6451	—
Manhattan	M13402	M64430
Quabik	6130	—

SENSORS — Sensors should be wired using single twisted pairs of 20 AWG (American Wire Gage) conductor cable rated for the application, except for the T-55 accessory sensor which requires 3-conductor cable.

NOTE: Humidity and CO₂ sensors must be powered from isolated 24-v power supplies.

HUMIDITY CONTROL AND HOT WATER AND STEAM VALVES — These devices require 20 AWG twisted pair conductor cables rated for the application for the 4 to 20 mA signal.

SPACE TEMPERATURE SENSOR (T-55) — The space temperature sensor (P/N 33ZCT55SPT) is shipped standard with every unit, and is located in the main control box. Space temperature sensor wires are to be connected to terminals in the unit main control box.

CAUTION

Jumper **MUST** be in place between pins 1 and 3, 3 and 4 or inaccurate readings could result.

To connect the space temperature sensor, see Fig. 68.

SPACE TEMPERATURE SENSOR (T-56) — The space temperature sensor (P/N 33ZCT56SPT) wires are connected to terminals in the unit main control box.

⚠ CAUTION

Jumper **MUST** be in place between pins 1 and 3, 3 and 4 or inaccurate readings could result.

To connect the space temperature sensor, see Fig. 68.

COMMUNICATING SPACE TEMPERATURE SENSOR (T-58) — The communicating space temperature sensor (P/N 33ZCT58SPT) is wired to the Carrier Comfort Network® (CCN) connections on TB202.

SPACE TEMPERATURE AVERAGING — Applications that require averaging using multiple space temperature sensors can be satisfied using either 4 or 9 sensors as shown in Fig. 69.

NOTE: Only Carrier sensors may be used for standard T-55 space averaging. Sensors must be used in multiples of 1, 4, and 9 only, with total sensors wiring not to exceed 1000 ft. However, space temperature reset can be accomplished with only one sensor.

NOTE: Do not use T-56 sensors for space temperature averaging because the 5-degree offset function will not work in a multiple sensor application.

HEAT INTERLOCK RELAY (VAV Units Only — Not Necessary For Digital Air Volume Applications) — Variable air volume (VAV) units using optimal start (morning warm-up) and/or occupied heating require that room terminals be controlled to the fully open position when the unit goes into Heating mode. The HIR (heat interlock relay) function is provided for this control. When the unit goes into Heating mode, the HIR is energized to provide switch closure or opening (depending on how the field-supplied power source is set up) to open the room terminals. The field connections for the HIR are at TB201 terminals 7 and 8. See Fig. 70.

Option and Accessory Control Wiring — The Z Series units may be used in applications with additional control features, options, or accessories. Refer to the Controls and Troubleshooting manual for more information concerning installation and configuration of options and accessories. Figures 70-80 contain wiring information on the following features:

- heat interlock relay (Fig. 70)
- outdoor air enthalpy switch (Fig. 71)
- CO₂ space sensor (Fig. 72)
- filter status switch (Fig. 73)
- fan status switch (Fig. 74)
- space humidity sensor (Fig. 75)
- return air humidity sensor (Fig. 75)
- return air CO₂ sensor (Fig. 76)
- return air smoke detector (Fig. 77)
- smoke control — fire shutdown (Fig. 78)
- smoke control — purge (Fig. 79)
- smoke control — evacuation (Fig. 79)
- smoke control — pressurization (Fig. 79)
- CCN connections (Fig. 80)

Carrier Comfort Network (CCN) Interface — The 48ZN,ZW,Z8 units can be connected to the CCN system if desired. The communication bus wiring is supplied and installed in the field. It consists of shielded, 3-conductor cable with shield wire.

The system elements are connected to the communication bus in a daisy chain arrangement. The positive pin of each

system element communication connector must be wired to the positive pins of the system element on either side of it, the negative pins must be wired to the negative pins, and the signal pins must be wired to signal ground pins. Wiring connections for the CCN system should be made at the terminal block using the screw terminals. The board also contains an RJ14 CCN plug that can be used to connect a Navigator™ device or field service computer. There is also another RJ14 LEN (Local Equipment Network) connection that is used to download software. Consult CCN Contractor's Manual for further information.

NOTE: Conductors and drain wire must be 20 AWG minimum stranded, tinned copper. Individual conductors must be insulated with PVC, PVC/nylon, vinyl, Teflon, or polyethylene. An aluminum/polyester 100% foil shield and an outer jacket of PVC, PVC/nylon, chrome vinyl, or Teflon with a minimum operating temperature range of -4 to 140 F (-20 C to 60 C) is required. See Table 20 for cables that meet the requirements.

Table 20 — CCN Connection Approved Shielded Cables

MANUFACTURER	CABLE PART NO.
Alpha	2413 or 5463
American	A22503
Belden	8772
Columbia	02525

IMPORTANT: When connecting the CCN communication bus to a system element, use a color coding system for the entire network to simplify installation and checkout.

The following color code is recommended:

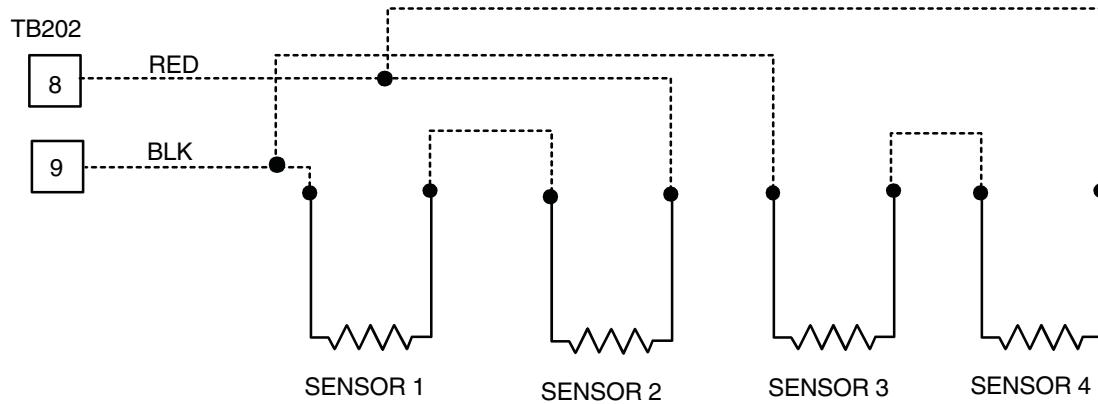
SIGNAL TYPE	CCN BUS CONDUCTOR INSULATION COLOR	COMM1 PLUG PIN NO.
+	RED	1
GROUND	WHITE	2
-	BLACK	3

NOTE: If a cable with a different color scheme is selected, a similar color code should be adopted for the entire network.

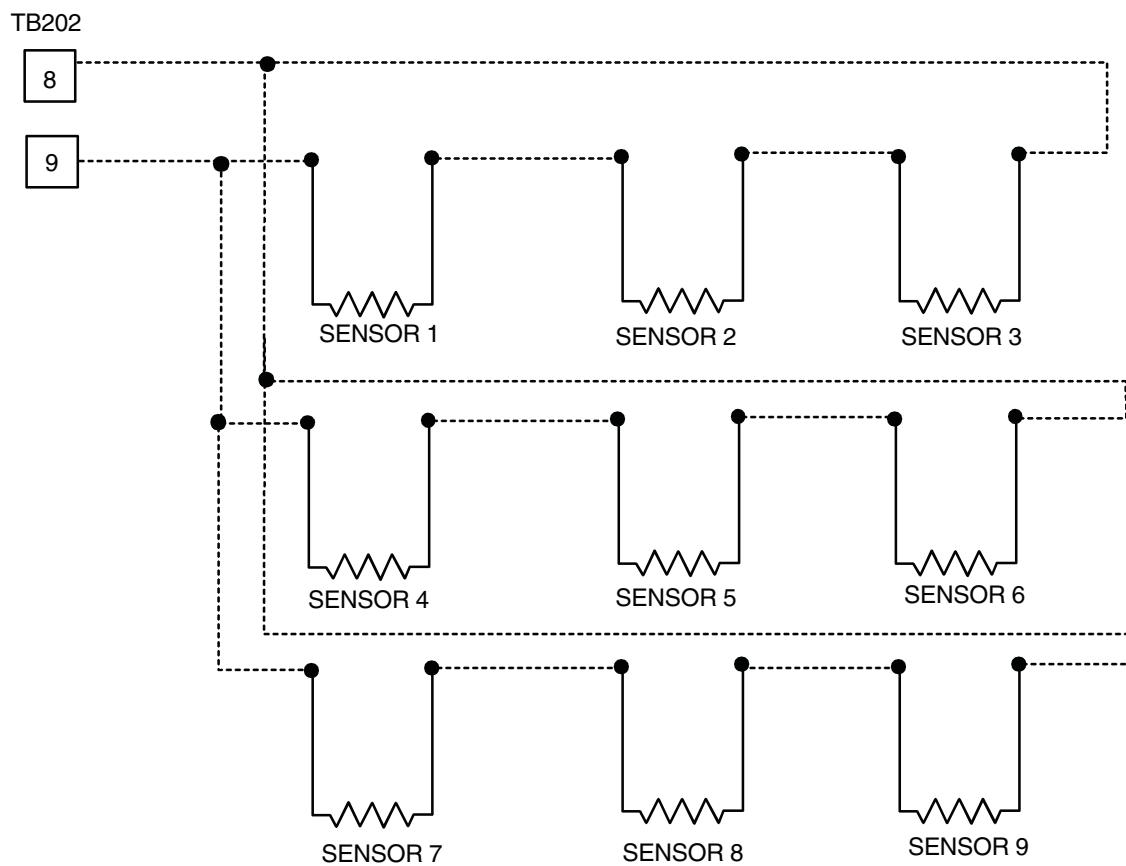
At each system element, the shields of its communication bus cables must be tied together. If the communication bus is entirely within one building, the resulting continuous field must be connected to a ground at one point only. If the communication bus cable exits from one building and enters another, the shields must be connected to grounds at the lightning suppressor in each building where the cable enters or exits the building (one point per building only).

To connect the unit to the network (Fig. 80):

1. Turn off power to the control box.
2. Cut the CCN wire and strip the ends of the red (+), white (ground) and black (-) conductors. (If a different network color scheme is used, substitute appropriate colors.)
3. Wire the CCN to the screw terminals on the COMM board as follows (Fig. 80):
 - a. Secure the red (+) wire to CCN screw terminal + on the COMM board.
 - b. Secure the white (ground) wire to CCN screw terminal C on the COMM board.
 - c. Secure the black (-) wire to CCN screw terminal - on the COMM board.



SPACE TEMPERATURE AVERAGING (4 SENSOR APPLICATION)



SPACE TEMPERATURE AVERAGING (9 SENSOR APPLICATION)

NOTE: Use T55 sensor only.

Fig. 69 — Space Temperature Averaging Wiring

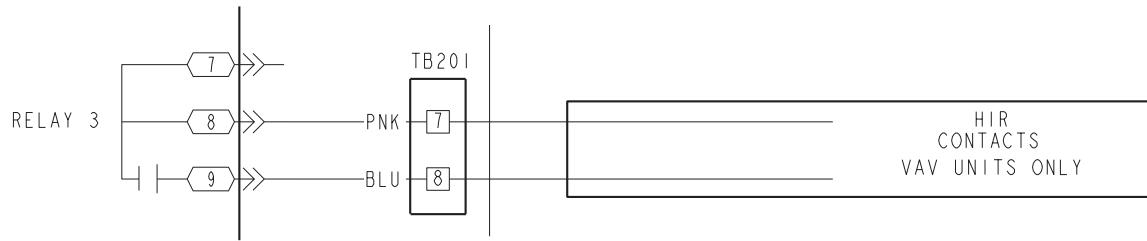


Fig. 70 — Heat Interlock Relay Wiring

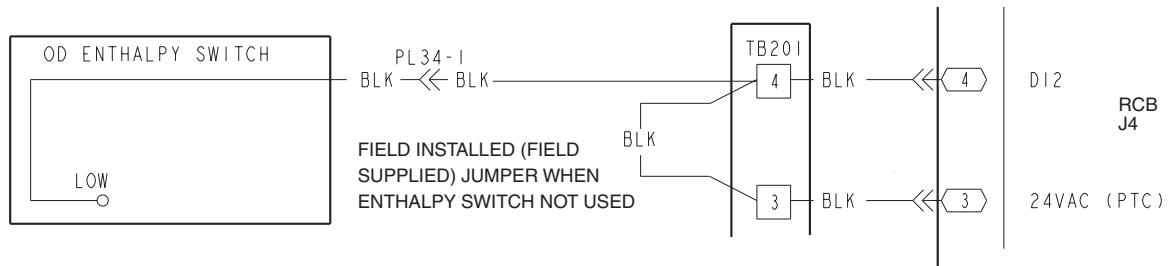


Fig. 71 — Outdoor Air Enthalpy Switch Wiring

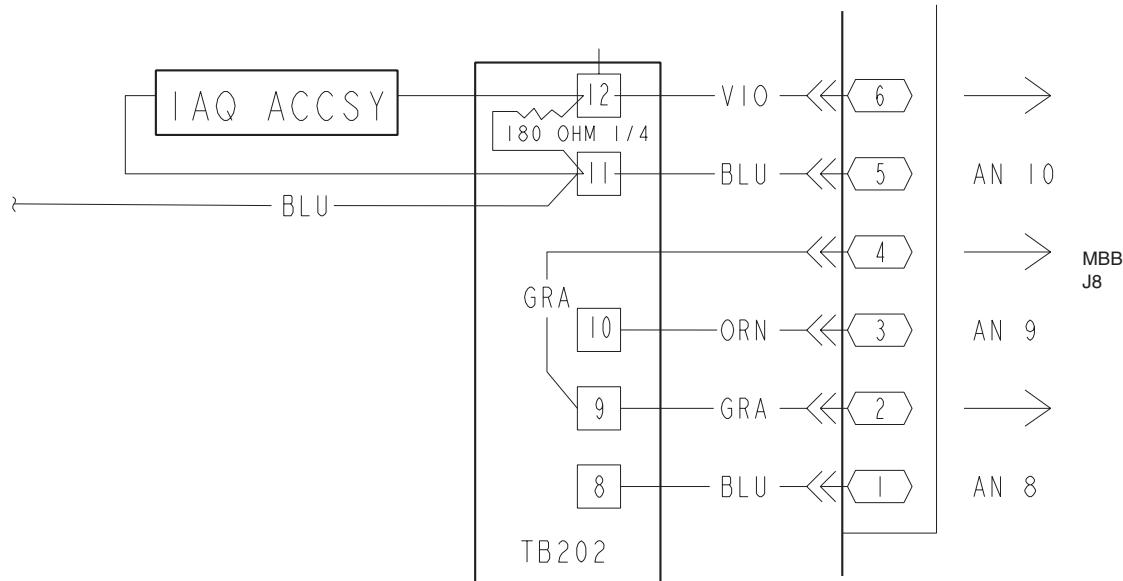


Fig. 72 — CO₂ Space Sensor Wiring

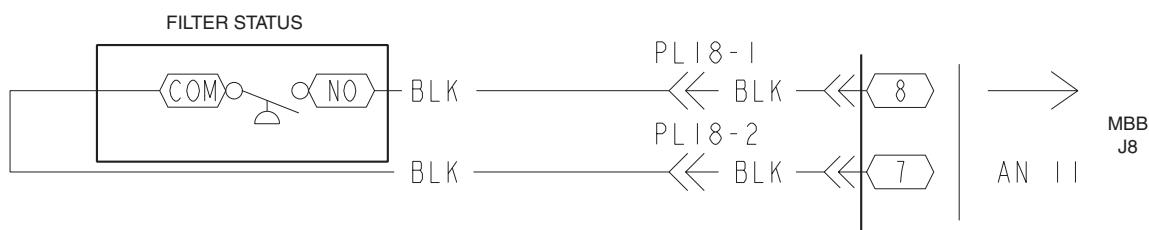


Fig. 73 — Filter Status Wiring

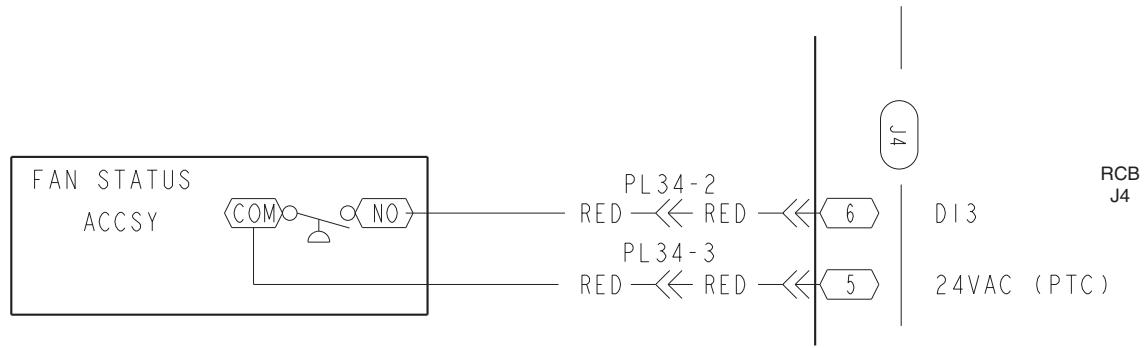


Fig. 74 — Fan Status Switch Wiring

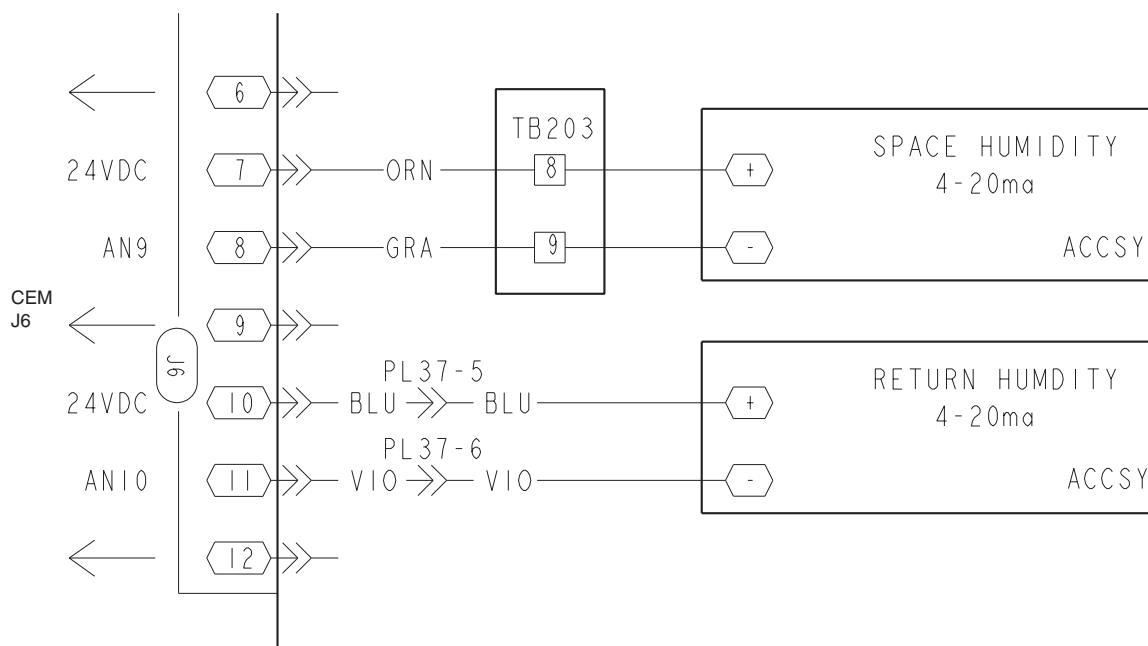


Fig. 75 — Space and Return Air Humidity Sensor Wiring

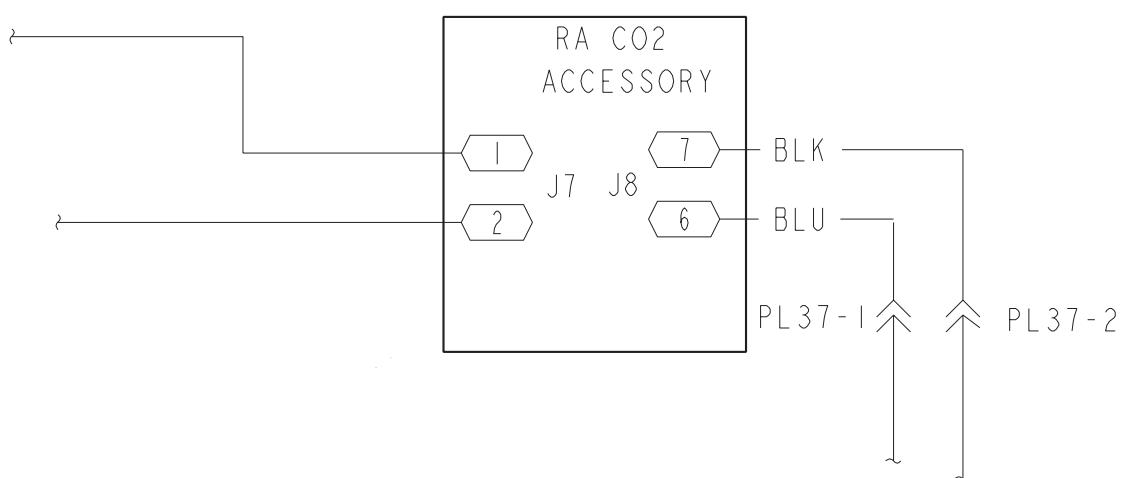


Fig. 76 — Return Air CO₂ Sensor Wiring

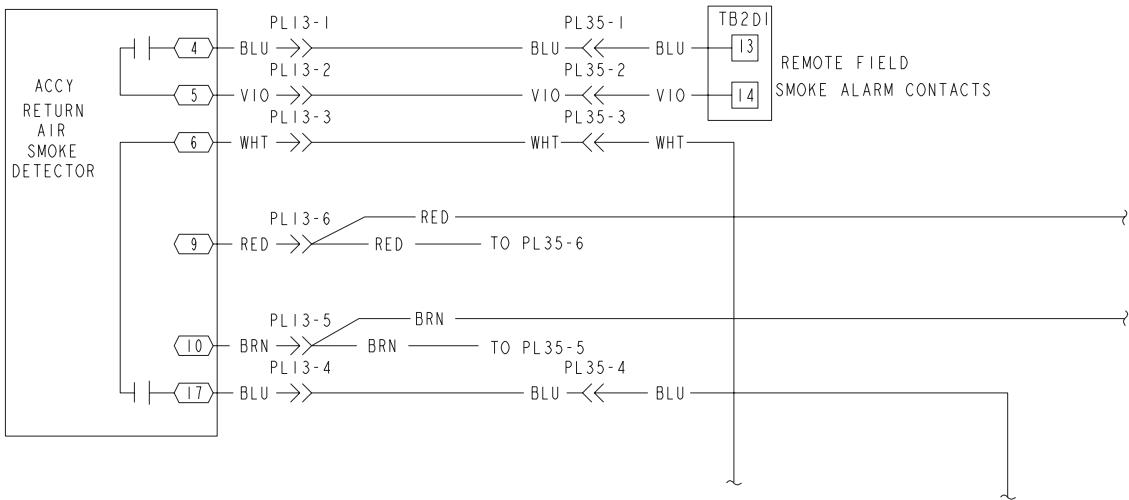


Fig. 77 — Return Air Smoke Detector Wiring

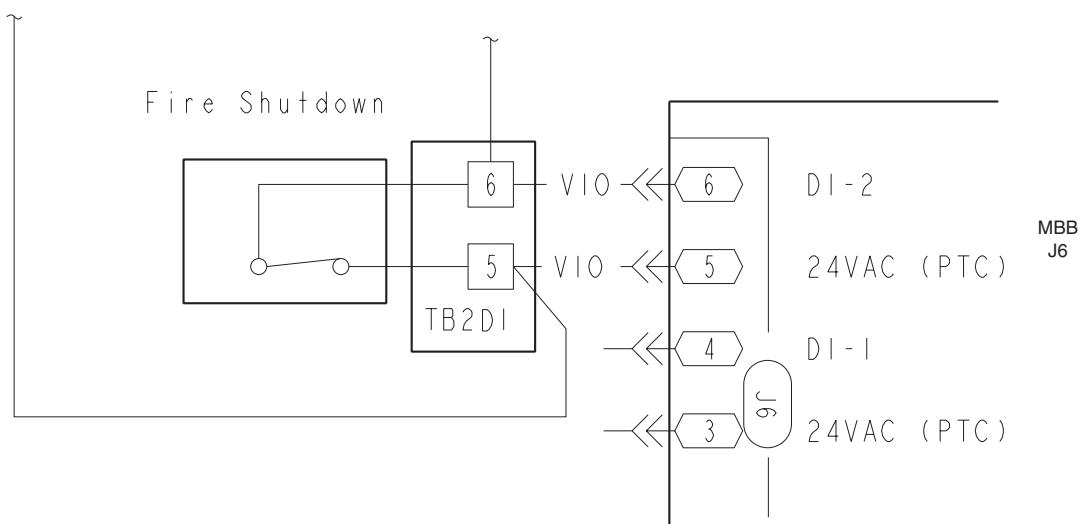


Fig. 78 — Fire Shutdown Wiring

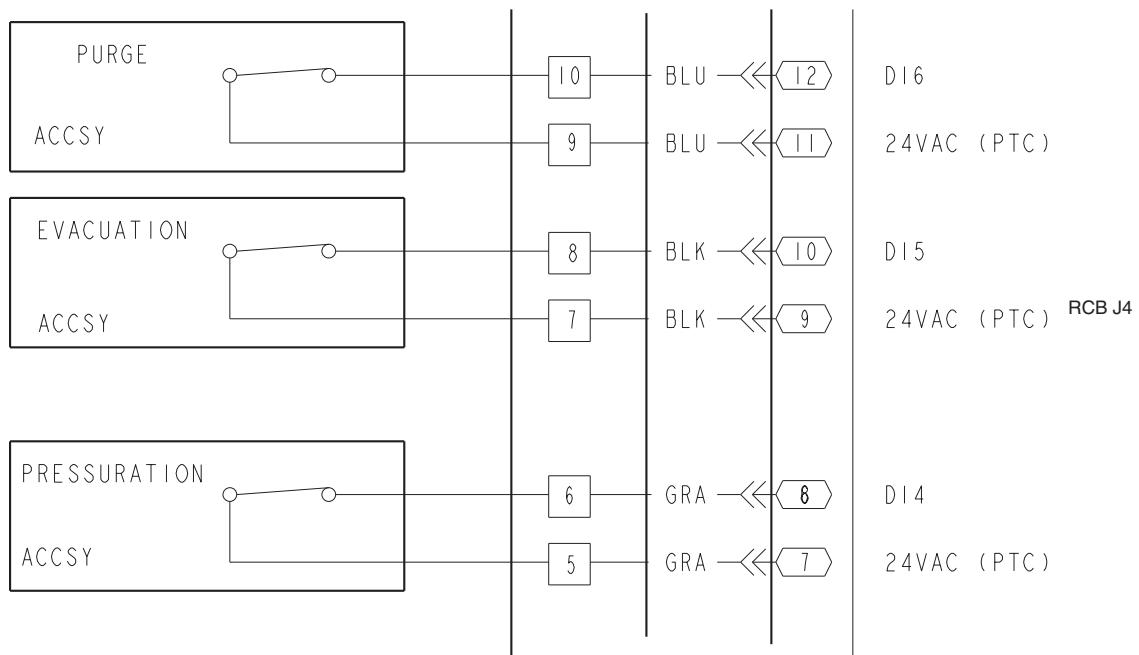


Fig. 79 — Purge, Evacuation, and Pressurization Wiring

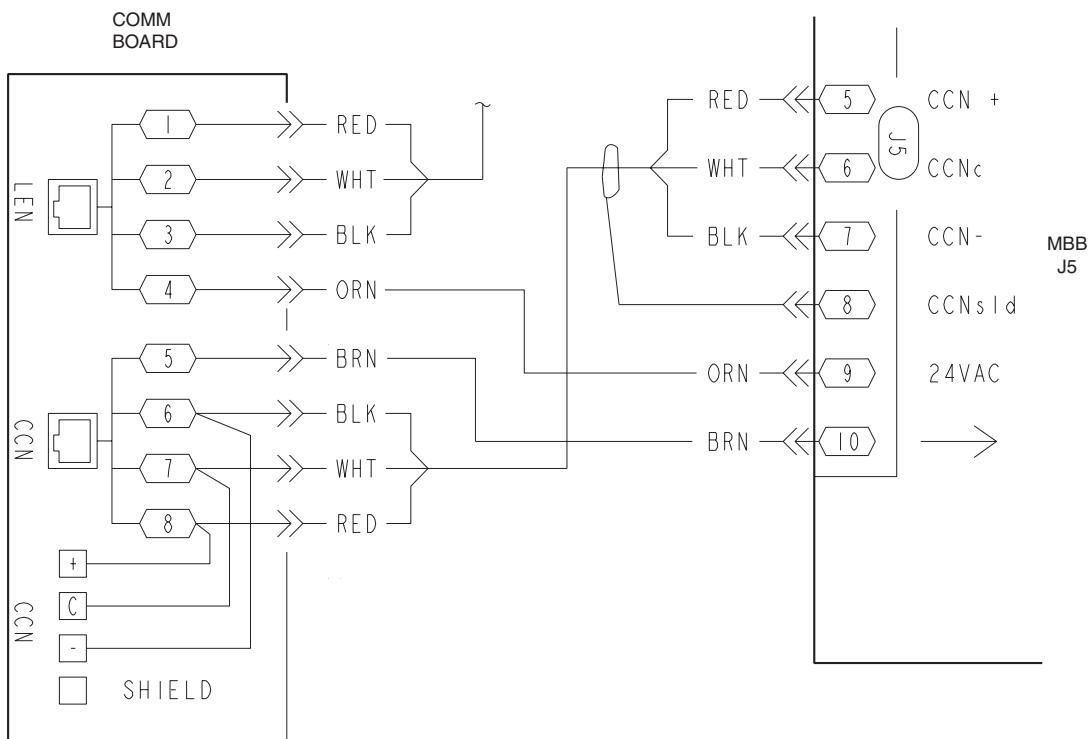


Fig. 80 — CCN Connections

