

# Braun Corporation FMVSS No. 403 Quick Reference Installation Sheet 33675 Rev. A

## Braun Corporation FMVSS No. 403 Quick Reference Installation Sheet 33675 Rev. A

“DOT — Public Use Lift”

### NHTSA Vehicle Physical Requirements

#### Vehicle Requirements:

All vehicles with a GVW over 6000 lbs. and with unmodified OEM framerails.

Alternative floor structures are allowed providing the installed lift system passes all FMVSS 403 requirements.

“DOT - Public Use Lift” verifies this platform lift meets the “public use lift” requirements of FMVSS No. 403. This lift may be installed on all vehicles appropriate for the size and weight of the lift, but must be installed on buses, school buses, and multi-purpose passenger vehicles other than motor homes with a gross vehicle weight rating (GVWR) that exceeds 4,536 kg (10,000 lb).

#### Mounting Bracket Requirements:

A maximum distance of 16” from the outermost mounting bracket to the end of the cassette.

All four mounting brackets must be connected to the framerails.

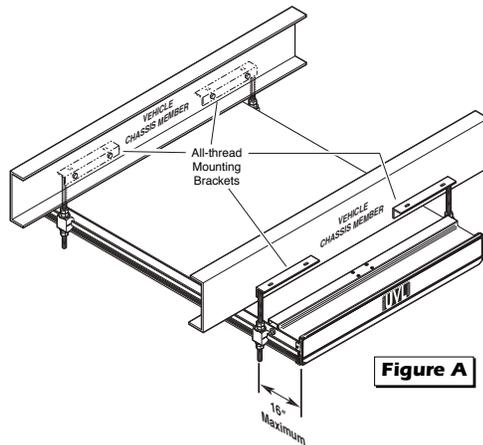


Figure A

#### Door Opening Dimensions

Vehicle lift access door opening must meet specified dimensions.

	604
<b>A</b> Minimum Clear Door Opening Height	NA
<b>B</b> Clear Door Opening Width	40-1/2"
<b>C</b> Maximum Floor-to-Ground	34"

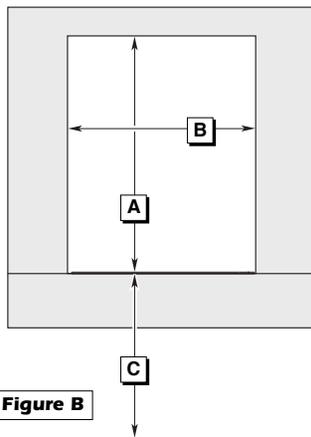


Figure B

## 1 Locate Lift Mounting Brackets

#### Locate All-Thread Mounting Brackets

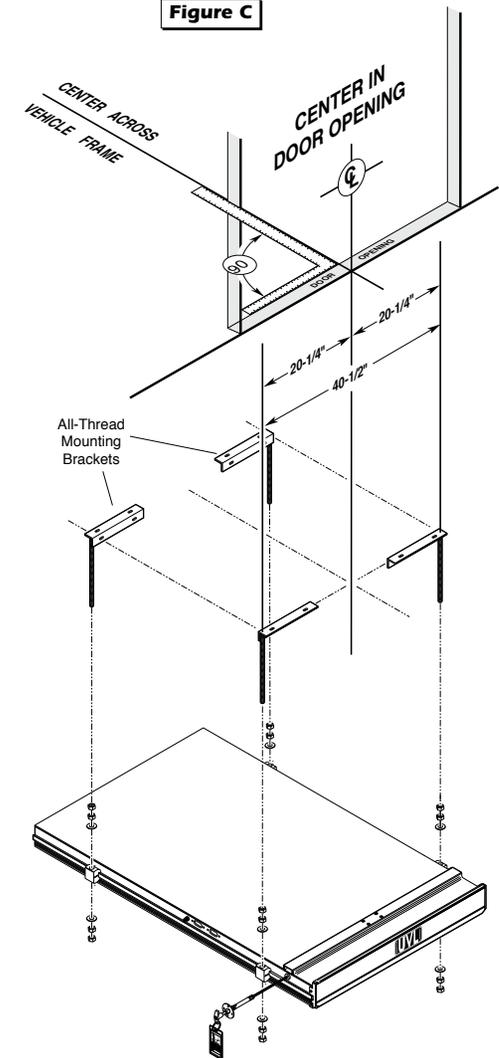
Figure C

1. Open both doors to 90°.
2. Locate center of door opening (between doors). Mark the center point.
3. Transfer center point to the vehicle frame. Using a front-to-rear framing member as a guide, transfer the center point across chassis to opposite side front-to-rear framing member (must be 90° to door opening). Lift mounting bracket positions are based on this center line.
4. Measure 20-1/4" to left and right of the center line to achieve the 40-1/2" center-to-center spacing of all-thread mounting studs.
5. Clamp the mounting brackets securely in place (all-thread studs must be vertical).

**Engage Platform Manual Release System:** The lift cable-activated platform manual release is disengaged during shipment to prevent potential drive chain stretch. Handle the lift with care. **Engage manual release before attempting to install** (raise, tilt or move) the lift.

#### ⚠ WARNING

Engage manual release before attempting to install (raise, tilt or move) lift. Failure to do so may result in serious bodily injury and/or property damage.



## 2 Secure Lift

### Attach Mounting Brackets to Vehicle Frame

Mounting bolts must be routed horizontally through the vertical face of the "L" brackets and framing members as shown in Figures D, E and F.

Eight 3/8-16 x 1-1/2" hex bolts are supplied for bolting the all-thread mounting brackets to the frame (two per bracket). Oval slotted mounting holes are provided in the mounting brackets to allow adjustment. **Carefully** drill 25/64" (.390") diameter mounting holes at the center of the oval mounting slots.

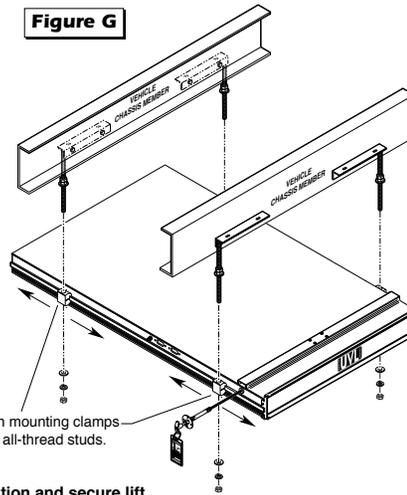
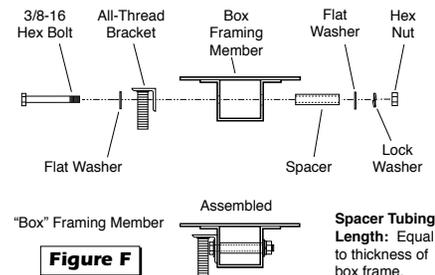
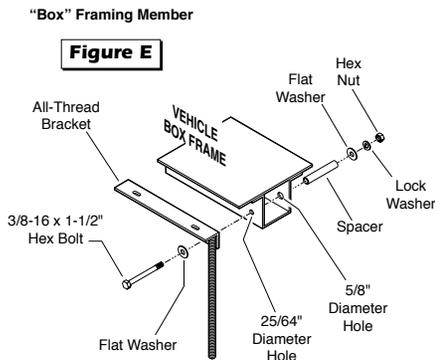
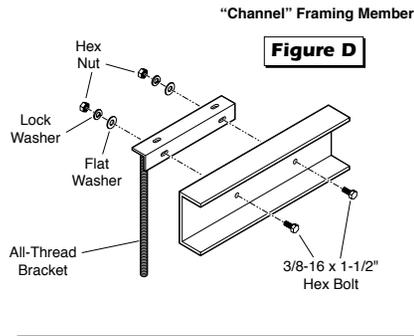
Channel Frame Applications: Secure mounting bolts as specified in Figure D.

Box Frame Spacers: Position tubing spacers as shown at right to prevent collapsing the box frame. **Carefully** drill a 25/64" (.390") diameter mounting hole through one side of the box frame. Drill a 5/8" (.625") diameter hole through the opposite side of box frame to allow installation of spacer. Cut spacer tubing to length (equal to thickness of box frame).

**Note:** A longer 3/8-16 bolt will be required for box frame applications. Secure mounting bolts as specified in Figures E and F.

All fasteners **must** meet FMVSS 571.403 Section 6.3.

**Shipping Block Removal:** Wood blocks are placed in the lift housing to prevent lift damage during shipment. **Remove shipping blocks** from platform and carriage **before running (activating) lift**. Refer to **Shipping Block Removal** Instruction 28942.



Position and secure lift.

Thread two 3/4" hex jam nuts fully onto each mounting bracket all-thread stud. Place one large diameter flat washer onto each all-thread stud (use tape to hold in place). See Figures G and H.

**Carefully** position lift under vehicle (aligned with mounting brackets). Position (slide) the four lift mounting clamps along the sides of the lift housing until aligned with mounting bracket all-thread studs. See Figure G.

### Height Adjustment

The lift housing **must be aligned with vehicle chassis**. Adjust the 3/4" hex jam nuts on the all-thread mounting studs at all 4 corners of the lift until dimensions A, B, C and D are equal (within 1/16"). See Figure J.

### In-Out Positioning

Position the lift to achieve a 2" overlap between the deployed inboard barrier and the vehicle floor.

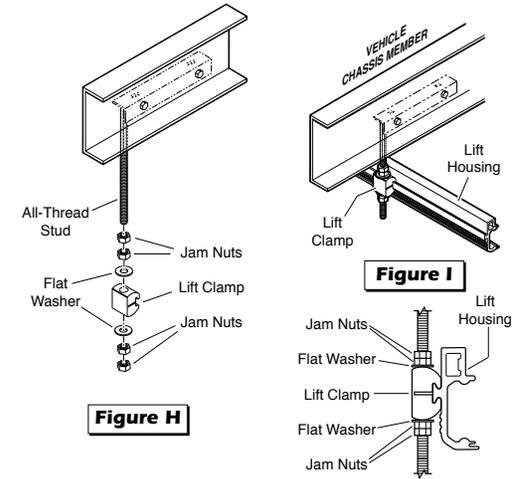


Figure H

**Note:** The two outboard mounting brackets **should be positioned a maximum of 16" from the end of the cassette**. See Figure J.

**Carefully** raise lift into position as high as possible (height adjustment outlined below). Place one large diameter flat washer onto each mounting bracket all-thread stud. Thread two 3/4" hex jam nuts fully onto each all-thread stud (up against lift mounting clamp).

Shift lift and mounting brackets left-to-right as needed (lift must be centered in door opening). **Tighten the 3/8" bolts** securing mounting brackets to the frame. **Torque Specifications:** 25 to 30 foot pounds.

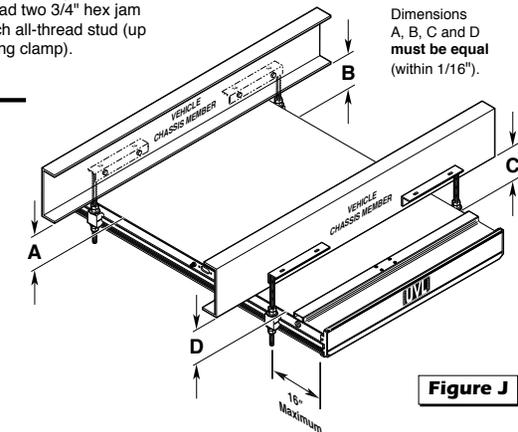


Figure J



## 4 Calibration and Floor Level Adjustment

### Platform Sense Calibration

1. There must be **no weight on platform**.
2. Press hand-held pendant UP switch to raise platform a minimum 3" above stow level.
3. Press and hold control board 50# CAL. button. While pressing the 50# CAL. button, press and hold the hand-held pendant STOW switch (button). The platform will lower to stow level (begin stow function), and then start to raise. Release 50# CAL. button immediately when platform starts to raise from stow level.
4. After calibration, the LCD screen should read "PF OCCUPIED" whenever there is 50 lbs. or more present on the platform. The 50 pound platform sensing is now calibrated.

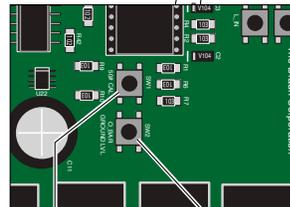
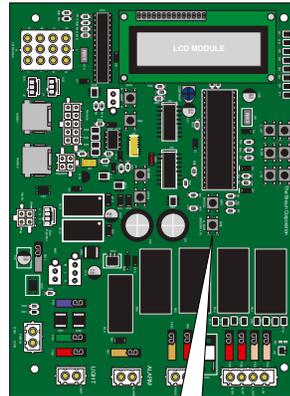
### Ground Sense Calibration

1. Press hand-held pendant DOWN switch to lower platform fully to ground level.
2. While continuing to press the pendant DOWN switch, press and then release the control board O\_BAR GND. button.
3. Release the pendant DOWN switch. Ground level sensing is now calibrated.

### Outer Barrier Occupied Calibration

1. Press hand-held pendant DOWN switch to lower platform fully to ground level.
2. Once outer barrier is fully unfolded (ramp position), release the pendant DOWN switch.
3. Press and hold the control board O\_BAR GND. button. While holding O\_BAR GND. button, press hand-held pendant UP switch to raise the outer barrier. Be sure to release O\_BAR GND. button when outer barrier reaches approximately half full up (vertical) position.
4. After calibration, the LCD screen should read "OUT-BAR OCCUPIED" whenever there is weight present on the outer barrier.

NUVL Control Board 31414A-NS



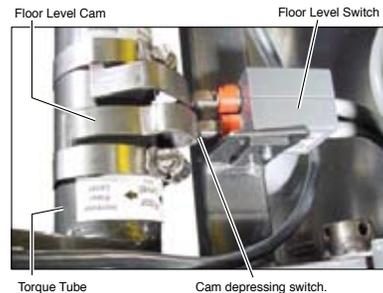
50# CAL Button      O\_BAR GROUND LVL Button

### Floor Level Switch

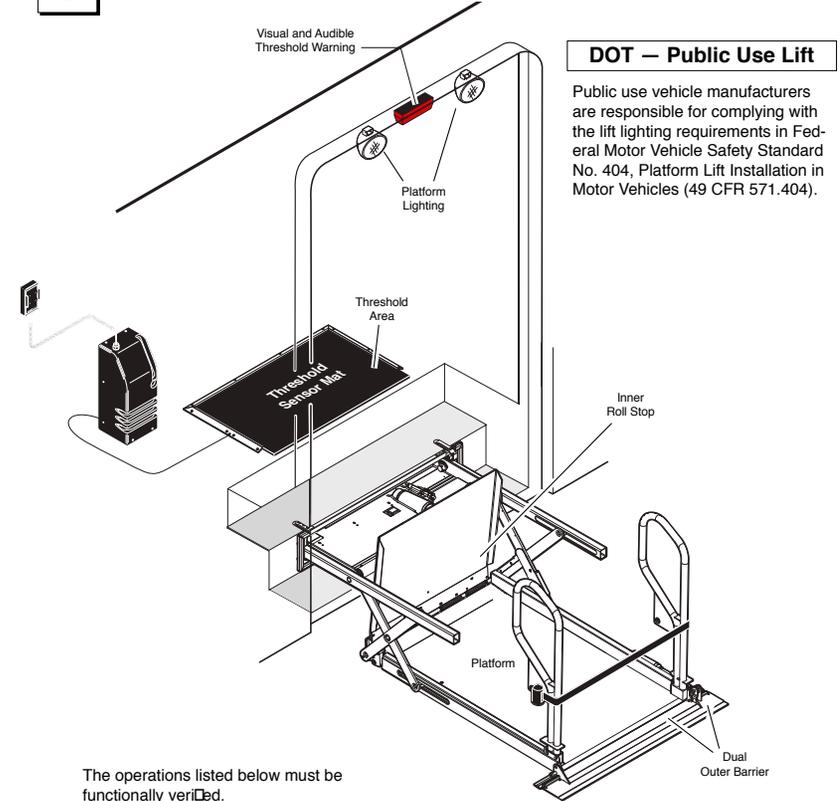
The Floor Level switch stops upward travel of the platform during the Up function (activated by the torque tube-mounted Floor Level cam). Position the lift platform 1" above floor level **using the manual operation system** (detailed on opposite side of this sheet). Loosen the clamp securing the torque tube-mounted Floor Level cam. Rotate the cam until the Floor Level switch is activated (cam depresses switch).

**Note:** Check the floor level position of the platform and the inner roll stop after powering the pump. Hydraulic pressure may affect platform height slightly. Fine tuning adjustment (tweaking) of the Floor Level switch may be required.

The inner roll stop must rest properly on the vehicle floor when the lift is deployed. Adjust the inner roll stop **only** if necessary (refer to the service manual).



## 5 FMVSS 403/404 Certification Checklist



### DOT – Public Use Lift

Public use vehicle manufacturers are responsible for complying with the lift lighting requirements in Federal Motor Vehicle Safety Standard No. 404, Platform Lift Installation in Motor Vehicles (49 CFR 571.404).

The operations listed below must be functionally verified.

- |   |   |
|---|---|
| <input type="checkbox"/> Vehicle movement is prevented unless the lift door is closed, ensuring the lift is stowed.         | <input type="checkbox"/> Verify platform lighting when lift is deployed and pendant illumination when lift is powered.  |
| <input type="checkbox"/> Lift operation shall be prevented unless the vehicle is stopped and vehicle movement is prevented. | <input type="checkbox"/> A visual and audible warning will activate if the threshold area is occupied when the platform is at least one inch below floor level. |
| <input type="checkbox"/> The platform will not fold/stow if occupied.   | <input type="checkbox"/> Platform movement is prohibited beyond the position where the inner roll stop is fully deployed (up).                                  |
| <input type="checkbox"/> The inner roll stop will not raise if occupied.  | <input type="checkbox"/> Lift platform movement shall be interrupted unless the outer barrier is deployed (up).   |
| <input type="checkbox"/> The outer barrier will not raise if occupied   |   |

## Lift Operating Instructions

### WARNING

Whenever a passenger is on the platform, the:

- Handrail belt must be latched
  - Passenger must be positioned fully inside yellow boundaries
  - Wheelchair brakes must be locked
  - Inner roll stop and outer barrier must be up.
- Failure to do so may result in serious bodily injury and/or property damage.

**Before lift operation**, park the vehicle on a level surface, away from vehicular traffic. Place the vehicle transmission in "Park" and engage the parking brake. Open manual doors fully, being certain the doors are secured in the fully open position.

It is the responsibility of the lift operator (attendant) to properly open, secure and close the vehicle lift doors, to activate any auxiliary interlock (if equipped), to load and unload the wheelchair passenger (or standee) on and off the lift platform, and to properly activate all lift functions.

In event of power or equipment failure, refer to the Manual Operating Instructions section.

**Interlocking Restraint Belt:** The NUVL604XB is equipped with an occupant restraint belt assembly (mounted to the lift handrails). Once the lift platform has extended fully from the stowed position, the belt must be latched in order to raise or lower the platform. During the Stow function, the belt must be unfastened after the platform raises or lowers to stow level and stops. With the belt unlatched, pressing the STOW switch then retracts the platform fully.

### Hand-held Pendant Control:

The hand-held attendant's pendant control is equipped with four push button switches (DOOR, STOW, DOWN and UP). The momentary switches activate the automatic lift functions. Simply press the switch labeled for the intended function.

When there is power to the lift, the lift function labels illuminate to identify the functions.

### Control Switch Functions:

**UP:** From the stowed position, pressing the UP switch deploys (extends) the platform fully. The restraint belt must then be fastened before the platform will raise. With the belt latched, pressing the UP switch then raises the platform to floor level height.

From ground level, the UP function will first automatically raise (rotate) the outer barrier to the upright (vertical) position. The platform then raises to floor level position. **Note:** The lift will not raise if the restraint belt is not fastened or the outer barrier is not in the UP position (built-in safety features).

**DOWN:** The DOWN function lowers the platform to ground level and then unfolds the outer barrier to the ramp (horizontal) position. **Note:** The handrail belt must be latched to activate the DOWN function. From the stowed position, the lift will extend fully and stop. The restraint belt must then be fastened before the platform will lower.

**STOW:** When the STOW switch is pressed, the platform first raises or lowers to stow level, starts

to retract and then stops (restraint belt must be latched). The restraint belt must then be unfastened before the platform will stow (retract) fully. With the belt unlatched, pressing the STOW switch then retracts the platform to the fully stowed position. **Note:** The lift will not stow with weight on the platform (built-in safety feature).

**DOOR CLOSE:** This function is not applicable for "Public-Use" NUVL Lift Models (manual door system and attendant operated lift).

**Note:** If any of these functions do not occur as described, discontinue lift use immediately and contact your sales representative or call The Braun Corporation at 1-800-THE LIFT®. One of our national Product Support representatives will direct you to an authorized service repairman who will inspect your lift.



Hand-held Pendant Control

## Lift Operating Instructions

### OPEN DOOR(S) AND SECURE

Manually open door(s) **fully** and secure.

### TO DEPLOY PLATFORM:

1. **Stand clear** and press the UP switch until the platform stops (extends **fully**). Release switch.
2. Fasten handrail belt.
3. Press the UP switch until the platform stops (raises to **floor level**) and inner roll stop unfolds to floor level. Release switch.

### TO UNLOAD PASSENGER:

1. Fasten handrail belt.
  2. **Read Note below!** Load passenger onto platform and **lock** wheelchair brakes.
- Note:** Passenger **must** be positioned **fully inside yellow boundaries** and outer barrier **must** be UP.
3. Press DOWN switch until the **entire** platform reaches ground level and the outer barrier **unfolds fully** (ramp position). Release switch.
  4. Unfasten handrail belt, unlock wheelchair brakes and unload passenger from platform.

**Note:** Outer barrier **must** be **fully unfolded** (ramp position) until the entire wheelchair (or standee) has crossed the outer barrier.

### TO LOAD PASSENGER:

1. **Read Notes below!** Load passenger onto platform, **lock** wheelchair brakes and fasten handrail belt.

**Note:** Outer barrier **must** be **fully unfolded** (ramp position) until the entire wheelchair (or standee) has crossed the outer barrier.

**Note:** Passenger **must** be positioned **fully inside yellow boundaries**.

2. Press UP switch to fold outer barrier UP **fully** (vertical), raise the platform to **floor level** and unfold inner roll stop to **floor level**. Release switch.
3. Unlock wheelchair brakes and unload passenger from platform.

### TO STOW PLATFORM:

1. Fasten handrail belt.
2. Press STOW switch until platform stops at **stow level**. Release switch.
3. Unfasten handrail belt.
4. Press STOW switch until platform stops (retracts **fully**). Release switch.

### CLOSE DOOR(S)

Manually close door(s) **fully**.

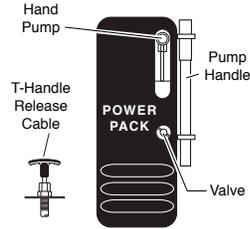
## Manual Operating Instructions

In event of power or equipment failure, refer to the Manual Operating Instructions to manually operate the lift. Refer to the Lift Operating Instructions for all normal lift operation procedures (such as loading and unloading passengers). **Follow all Lift Operation Safety Precautions at all times!**

Familiarize yourself with the components necessary to manually operate the lift. The

T-handle release cable releases and engages the lift platform to allow the platform to be manually extended and retracted. The manual back-up pump (hand pump) is used to manually lower and raise the extended platform.

The location of the power pack and release cable varies from vehicle to vehicle (depending on your particular installation).



**Note:** Location of power pack and T-handle varies.

## Cable-Activated Platform Manual Release System

**Platform Manual Release System:** A cable-activated manual release system releases and engages the platform carriage assembly drive chain to allow the platform carriage assembly to be manually moved out (extended) or moved in (retracted) as needed. A T-handle is provided on the release cable for activation of the manual release system (details follow).

After manually moving the platform in or out, it is extremely important that the cable-activated manual release is positively re-engaged to secure (lock) the platform carriage assembly before loading a passenger on the platform or before driving the vehicle. Grasp the outer barrier and move the platform in and out until the **platform locks** (chain release assembly engages), securing the platform carriage assembly within the housing. You will feel the release mechanism engage.

Failure to manually lock the platform carriage assembly (re-engage the carriage assembly drive chain) after manual deployment, will allow the platform to roll in or out of housing unhindered during vehicle movement. Failure to lock the platform will also allow the platform to roll in or out of housing unhindered during hand pump raising and lowering procedures.

**After manually releasing platform, push manual release T-handle in fully and ensure platform is locked before driving lift vehicle. Uncontrolled and unintentional platform deployment (inadvertent platform ejection) may result in serious bodily injury and/or property damage.**

**Note:** The lift platform must be pushed back into its carriage compartment all the way before reverting back to normal (powered) operation. When the lift is

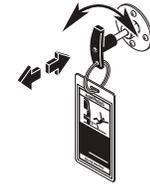


fully extended manually, it does not activate the proper switches for normal operation. Returning (moving) the lift in fully in allows for proper switch activation.

## Manual Operating Instructions

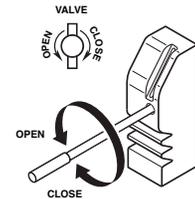
### OUT (TO EXTEND PLATFORM):

1. Pull T-Handle.
2. Turn T-Handle to lock platform in released position.
3. Pull platform out.
4. Turn T-Handle.
5. Push T-Handle in.
6. Grasp outer barrier and attempt to move platform in and out until the platform locks (feel release mechanism engage).



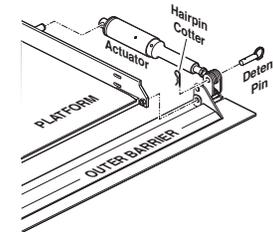
### DOWN (TO LOWER PLATFORM):

Using hand pump handle, open hand pump valve (turn counterclockwise). Open 1/2 turn only.



### DOWN (TO UNFOLD OUTER BARRIER):

1. Remove hairpin cotter from detent pin.
2. Remove detent pin.
3. Unfold (rotate) barrier down.

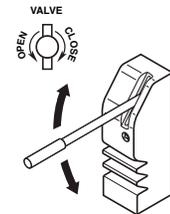


### UP (TO FOLD OUTER BARRIER):

1. Fold (rotate) barrier up.
2. Insert detent pin.
3. Insert hairpin cotter in detent pin.

### UP (TO RAISE PLATFORM):

Using hand pump handle:  
1. Close hand pump valve (turn clockwise).  
2. Insert handle in pump and stroke.



**Note:** Close valve before operating electric pump.

### IN (TO STOW PLATFORM):

1. Raise or lower platform to stow level (follow UP or DOWN procedures).
2. Pull T-Handle.
3. Turn T-Handle to lock platform in released position.
4. Push platform in.
5. Turn T-Handle.
6. Push T-Handle in.
7. Grasp outer barrier and attempt to move platform in and out until the platform locks (feel release mechanism engage).



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## Maintenance and Lubrication

Proper maintenance is necessary to ensure safe, trouble-free operation. Inspecting the lift for any wear, damage or other abnormal conditions should be a part of all transit agencies's daily service program. Simple inspections can detect potential problems.

The maintenance and lubrication procedures specified in the following schedule **must** be performed by a Braun authorized service representative at the scheduled intervals according to the number of cycles. NHTSA NUVL Series lifts are equipped with a cycle counter (digital display built into the electronic control board).

NUVL Series lifts are equipped with hardened pins and self-lubricating bushings to decrease wear, provide smooth operation and extend the service life of the lift.

When servicing the lift at the recommended intervals, inspection and lubrication procedures specified in the previous sections should be repeated. **Clean** the components and the surrounding area **before applying lubricants**. LPS2 General Purpose Penetrating Oil is recommended where Light Oil is called out. Use of improper lubricants can attract dirt or other contaminants which could result in wear or damage to the components. Platform components exposed to contaminants when lowered to the ground may require extra attention.

Lift components requiring grease are lubricated during assembly procedures. When replacing these components, be sure to apply grease during installation procedures. Specified lubricants are available from The Braun Corporation (part numbers below).

All listed inspection, lubrication and maintenance procedures should be repeated at "750 cycle" intervals following

the scheduled "4500 Cycles" maintenance. These intervals are a general guideline for scheduling maintenance procedures and will vary according to lift use and conditions. Lifts exposed to severe conditions (weather, environment, contamination, heavy usage, etc.) may require inspection and maintenance procedures to be performed more often than specified.

### Maintenance Indicator:

The Lift Ready green LED mounted on top of the pump cover will change color to yellow after every 750 cycles. The yellow LED will not affect the functions of the lift, but is a reminder to complete necessary maintenance and lubrication.

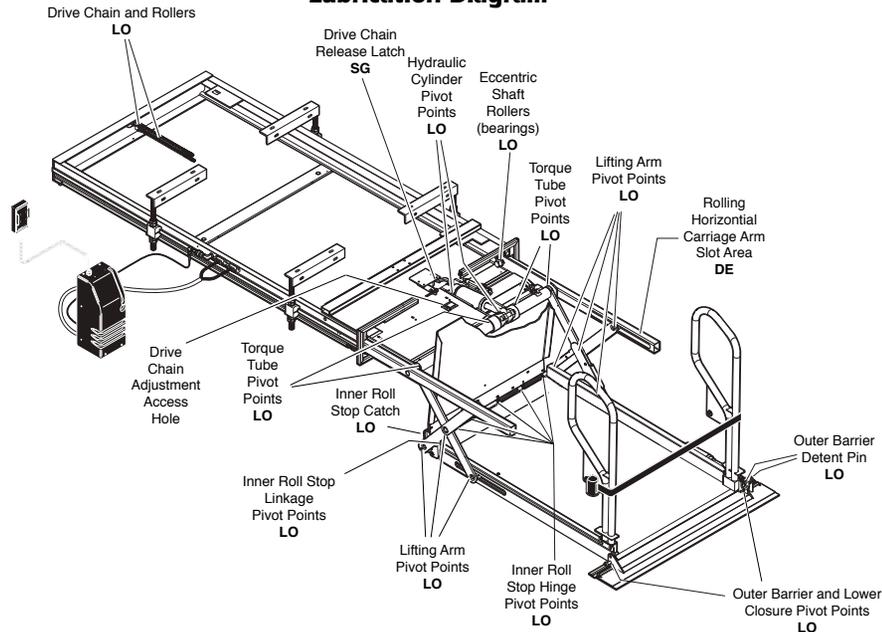
Once the lift has been serviced, press the CYCLE button (located below LCD display on the control board) until the Lift Ready LED changes back to green. The CYCLE button also clears the lift cycle count (since last service) but not the lifetime cycle count.

**Discontinue lift use immediately** if maintenance and lubrication procedures are not properly performed, or if there is any sign of wear, damage or improper operation. Contact your sales representative or call The Braun Corporation at 1-800-THE LIFT®. One of our national Product Support representatives will direct you to an authorized service technician who will inspect your lift.

**WARNING**

**Maintenance and lubrication procedures must be performed as specified by an authorized service technician. Failure to do so may result in serious bodily injury and/or property damage.**

### Lubrication Diagram



See the Maintenance/Lubrication Schedule for recommended applications per number of cycles.

Lubricant	Type	Specified (recommended) Lubricant	Available Amount	Braun Part No.
LO - Light Oil	Light Penetrating Oil (30 weight or equivalent)	LPS2, General Purpose Penetrating Oil	11 oz. Aerosol Can	15807
DE - Door-Ease	Stainless Stick Style (tube)	Door-Ease Stick (tube)	1.68 oz.	15806
SG - Synthetic Grease	Synthetic Grease (Multipurpose)	Mobiltemp SHC32	12.5 oz. Tube	28598

### 750 Cycles

Outer barrier and lower closure pivot points (2)	Apply Light Oil - See Lubrication Diagram
Outer barrier detent pin pivot points (2)	Apply Light Oil - See Lubrication Diagram
Inner roll stop hinge pivot points	Apply Light Oil - See Lubrication Diagram
Inner roll stop linkage pivot points	Apply Light Oil - See Lubrication Diagram
Lifting arm center and platform pivot points (bearings at all points)	Apply Light Oil - See Lubrication Diagram
Inspect outer barrier and lower closure for proper operation	Correct or replace damaged parts.
Inspect outer barrier seal and lower closure gasket	Resecure, replace or correct as needed
Inspect outer barrier detent pin hairpin cotter	Ensure hairpin cotter is present and can be removed and inserted easily. Resecure, replace or correct as needed.
Inspect lift for wear, damage or any abnormal condition	Correct as needed.
Inspect lift for rattles	Correct as needed.
Check drive chain tension.	Pull out and lock manual release cable. Adjust chain tension as needed. See Drive Chain Adjustment.
Inspect inner roll stop (bridge plate) and linkage for: <ul style="list-style-type: none"> <li>• Proper operation. Roll stop should rest solidly on floor providing smooth transition.</li> <li>• Positive securement</li> <li>• Wear or damage</li> </ul>	Resecure, replace or correct as needed. See Inner Roll Stop Adjustment Instructions.
Check carriage ride height in housing	Adjust as needed. See Carriage Ride Height Adjustment.
Check stow height/lifting arm alignment	Lifting arms should be horizontal, aligned with each other and aligned with carriage. Adjust as needed. See Switch Adjustment (Below Stow Switch). See service manual.
Inspect wiring harnesses for securement, wear or other damage	Resecure, replace or correct as needed
Check lower pan securement	Resecure, replace damaged parts or correct as needed.
Torque tube pivot bearings (4 places)	Apply Light Oil - See Lubrication Diagram

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## Maintenance and Lubrication

<b>1500 Cycles</b>	Carriage and eccentric shaft rollers (bearings)	Apply Light Oil - See Lubrication Diagram
	Lifting arm slots in rolling horizontal carriage arm tubes	Apply Door Ease - See Lubrication Diagram. Apply to the surface area around both slots and wipe off excess
	Hydraulic cylinder pivot points (4 per cylinder)	Apply Light Oil - See Lubrication Diagram
	Drive chain and chain rollers	Apply Light Oil - See Lubrication Diagram
	Drive chain release latch mechanism	Apply Synthetic Grease - See Lubrication Diagram
	Deploy lift, remove lower pan and blow out housing. Blow off platform also.	Use compressor and nozzle to remove all debris from housing. Clean lower pan slot and apply Antisize to slot before reinstalling pan.
	Deploy lift, remove lower pan and clean housing tracks	Use clean cloth and solvent to clean tracks. Clean lower pan slot and apply Antisize to slot before reinstalling pan.
	Check drive chain tensioner, jam nuts and connecting link for securement and/or misalignment.	Correct or replace damaged parts and/or relubricate. See Drive Chain Adjustment.
	Inspect drive chain release latch mechanism for proper operation, positive securement, wear or other damage	Correct or replace damaged parts and/or relubricate.
	Inspect platform cable-activated manual release system (T-handle/cable assembly and carriage movement)	Ensure T-handle release and cable assembly operate properly (see Manual Operation). Ensure carriage can be manually extended and retracted freely.
	Inspect limit switches for securement and proper adjustment	Resecure, replace or adjust as needed. See Switch Adjustment in service manual.
	Inspect carriage, lifting arm and eccentric shaft roller bearings for wear or damage, positive securement and proper operation	Correct, replace damaged parts and/or relubricate.
	Inspect external snap rings (e-clips): • Carriage roller bearings (4) • Lower lifting arm pins (4) • Eccentric shaft track roller bearing (2)	Resecure, replace or correct as needed.
	Inspect lower lifting arm pins for wear or damage, positive securement and proper adjustment	Resecure, replace damaged parts, lubricate or correct as needed.
	Inspect eccentric shaft pins, bearing mounting screw, washers and securement hardware for wear or damage, positive securement and proper operation	Resecure, replace damaged parts, lubricate or correct as needed. See Carriage Ride Height Adjustment.
Inspect torque tube cams for securement, wear or damage	Resecure, replace or correct as needed.	
Inspect housing cam brackets for securement, wear or damage	Resecure, replace or correct as needed.	
Inspect cylinder(s), hoses, fittings and hydraulic connections for wear, damage or leaks	Tighten, repair or replace if needed.	
Inspect power cable	Resecure, repair or replace if needed.	
Inspect handrails for securement	Resecure, replace or correct as needed.	
Inspect handrail belts operation, securement wear or damage.	Resecure, replace or correct as needed.	

<b>4500 Cycles</b>	Hydraulic Fluid (Pump) - Check level. <b>Note:</b> Fluid should be changed if there is visible contamination. Inspect the hydraulic system (cylinder, hoses, fittings, seals, etc.) for leaks if fluid level is low.	Use 5606 aviation fluid only (part 87010R-MILL). Check fluid level with <b>platform lowered fully</b> . Fill to within 1-1/2" of the bottom of the fluid tube (neck).
	Inspect lifting arm bushings and pivot pins for visible wear or damage	Replace if needed.
	Inspect outer barrier pivot pin mounting bolts (2)	Tighten or replace if needed
	Mounting	Check to see that the lift is securely anchored to the vehicle and there are no loose bolts, broken welds, or stress fractures.
Decals and Antiskid	Replace decals if worn, missing or illegible. Replace antiskid if worn or missing.	

<b>Consecutive 750 Cycle Intervals</b>	Repeat all previously listed inspection, lubrication and maintenance procedures at 750 cycle intervals.
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## Adjustments and Diagnostics

### Drive Chain Adjustment

In event the drive chain sags 1/2" or more, adjust tension as detailed.

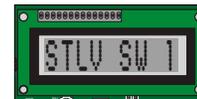
Tighten to eliminate visible sag but do not overtighten.

1. Remove bottom pan.
2. Pull the manual release cable and lock.
3. Remove adjustment bolt (tensioner) access cover.
4. Loosen inside jam nut. Secure tensioner and tighten outside jam nut. Tighten to eliminate visible chain sag but do not overtighten.
5. Lock jam nuts together making sure the tensioner roller is horizontal. Release and push the manual cable in fully. Ensure platform is locked by moving the platform in and out until chain release assembly engages chain.

### Carriage Ride Height Adjustment

The carriage horizontal arms move (roll) in and out of the housing tracks on roller bearings. Following installation or extensive lift operation, clearance between horizontal arms and tracks may diminish. The eccentric shaft mounting plate allows height adjustment.

Remove eccentric plate mounting screw. Using screwdriver or small rod, rotate the shaft clockwise to increase carriage height. Rotate the shaft counterclockwise to decrease carriage height. Reinstall mounting screw in nearest retainer hole. Adjust left and right side eccentric shafts (screw positions may vary from side to side). Adjust height such that horizontal arms do not contact top or bottom of tracks (align center). For Calibration procedures and Floor Level Adjustment, see Panel 4 on reverse side.



Pump Module Control Board

**Diagnostics:** Following installation, verify all lift functions and ensure that the control board correctly registers the values listed below when the corresponding action is taken. "1" will appear on the LCD screen as shown in the illustration at right. If any other value appears on the LCD screen during the specified diagnostic procedure, verify that the correct harness is properly connected to both the control board and the associated lift harness. Repeat the

harness diagnostic procedure. If an incorrect value is still present after checking the harness and connections, contact The Braun Corporation Product Support Department at 1-800-THE-LIFT®.

All basic functions (UP, DOWN, DOOR and STOW) should show a value of 1 when activated via a controlled input (Hand-held Pendant, Magnetic, Remote Entry or 3rd Station Controls). Refer to the service manual for additional switch and sensor information.

LCD Display	Stowed	Moving Out Of Cassette	Full Out	Moving Up	At Floor Level	Moving Down	Ground Level	Ground Level OB Out
STLV SW				1	1			
STOW SW	1							
FOUT SW			1	1	1	1	1	1
FLV SW				1				
OBAR SW	1	1	1	1	1	1	1	
SBELT SW	= 1 When Seat Belt is Plugged In.							
MAT SW	= 1 When Mat is Activated							
IBAR SW	= 1 When IN Barrier is activated							
DO SW	= 1 When Door is Full Open. or pin 3 and pin 4 are jumpered.							
LO VOLT								