



Part name:  
Trailer hitch

Part number:  
L1010SG610

Nom de la pièce:  
Attelage de remorque

Numéro de pièce:  
L1010SG610

INSTALLATION INSTRUCTIONS  
NOTICE D'INSTALLATION

L1010SG610-TO FIT SUBARU FORESTER

PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN

L1010SG610-COMPATIBLE AVEC SUBARU FORESTER

VEUILLEZ LIRE ATTENTIVEMENT LES INSTRUCTIONS AVANT DE COMMENCER

WARNING:

1. Do not drill, cut, weld or otherwise modify the trailer hitch.
2. Please also refer to SUBARU SERVICE MANUAL upon removing and re-assembling vehicle components.
3. Do not lubricate the bolts or nuts with oil or grease.

MISE EN GARDE :

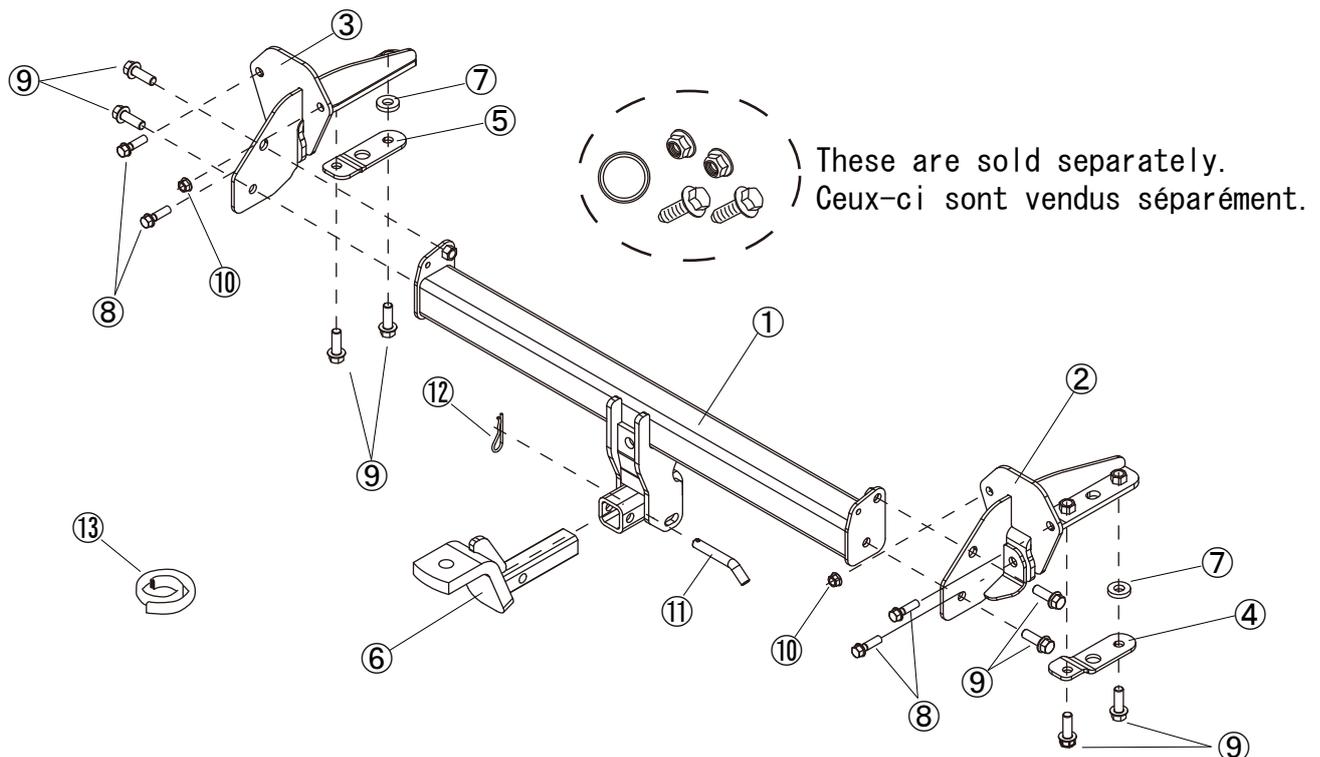
1. Ne pas percer, couper, souder ou modifier d'une quelconque façon l'attelage.
2. Veuillez également consulter le MANUEL DE SERVICE SUBARU lors du démontage et du remontage des composants du véhicule.
3. Ne pas lubrifier les boulons et les écrous avec de l'huile ou de la graisse.

*Please put installation instruction in glove box once installation is complete.*

*Veillez déposer la notice d'installation dans le véhicule, à l'attention du propriétaire.*

SAFETY PRECAUTION: When installing trailer hitch, the use of safety glasses is recommended.

PRÉCAUTION : Veuillez porter l'équipement de protection approprié pour installer l'attelage de remorque.



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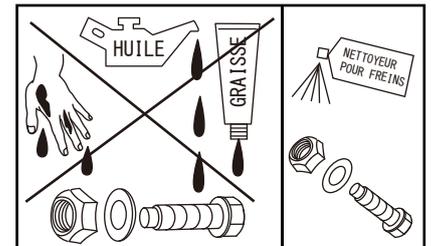
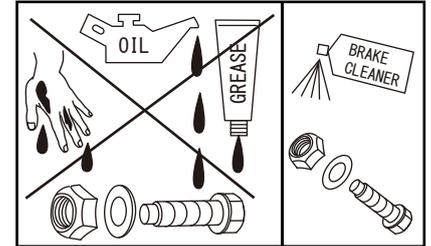
Part name:  
Trailer hitch

Part number:  
L1010SG610

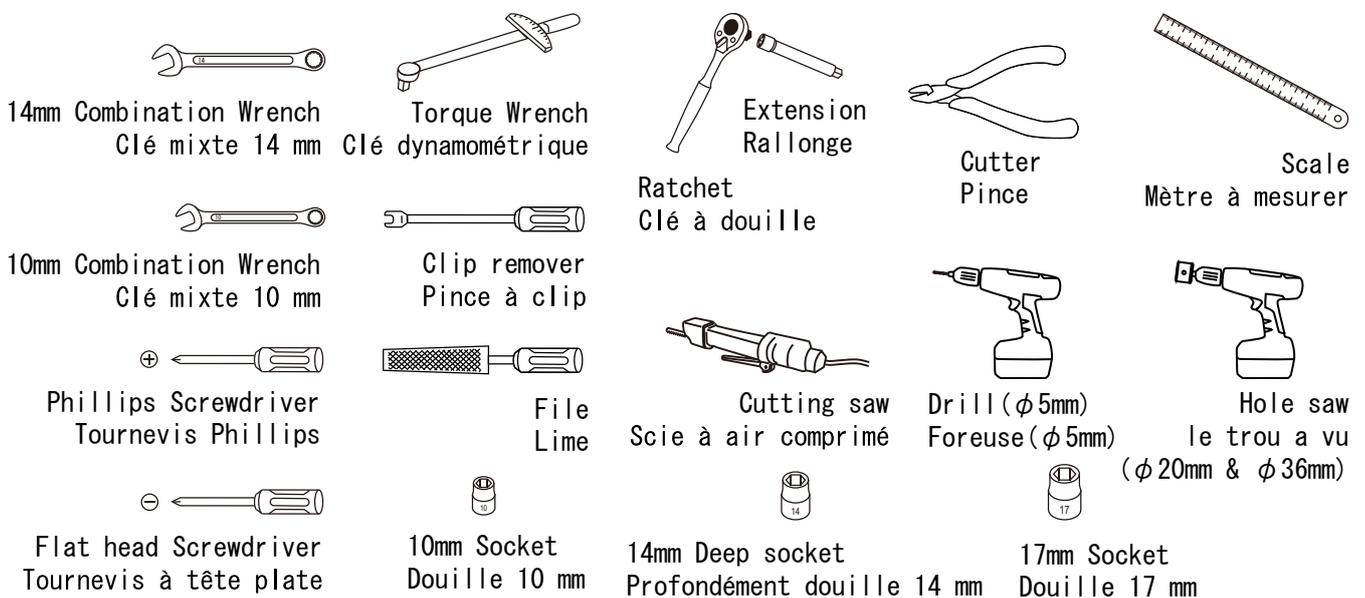
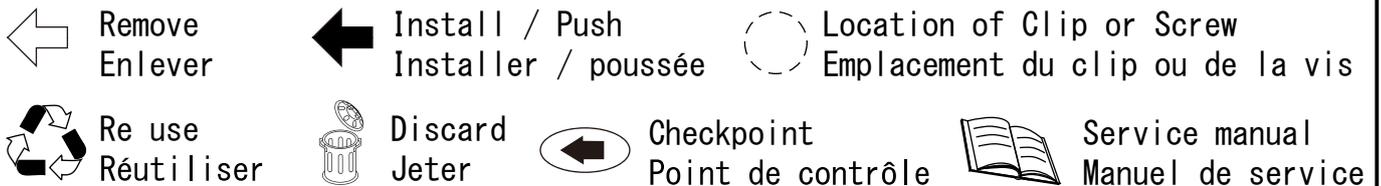
Nom de la pièce:  
Attelage de remorque

Numéro de pièce:  
L1010SG610

ITEM NO.	PART NO.	DESCRIPTION	QTY.
N° D'ARTICLE	N° DE PIÈCE	DESCRIPTION	QUANTITÉ
①	L1010SG690	Cross Tube Traverse tubulaire	1
②	L1010SG270	Side Bracket RH Fixation latérale DROITE	1
③	L1010SG280	Side Bracket LH Fixation latérale GAUCHE	1
④	L1010SG500	Side Lower Bracket RH Fixation latérale inférieure	1
⑤	L1010SG510	Side Lower Bracket LH Fixation latérale inférieure	1
⑥	L1010SG660	TBM Barre d'accouplement	1
⑦	L1010SG570	Spacer Spacer	2
⑧	-010410350	Flange Bolt M 10×35 Bouln à bride M 10×35	4
⑨	-010412357	Flange Bolt M 12×35 Bouln à bride M 12×35	8
⑩	-023810000	Flange Nut M 10 Écrou à bride M 10	2
⑪	L1010FJ550	Pull Pin Goupille de déverrouillage	1
⑫	L1010FJ560	R' Clip Clip à ressort	1
⑬	L1010FJ570	Trim Garnish Garniture de finition	1

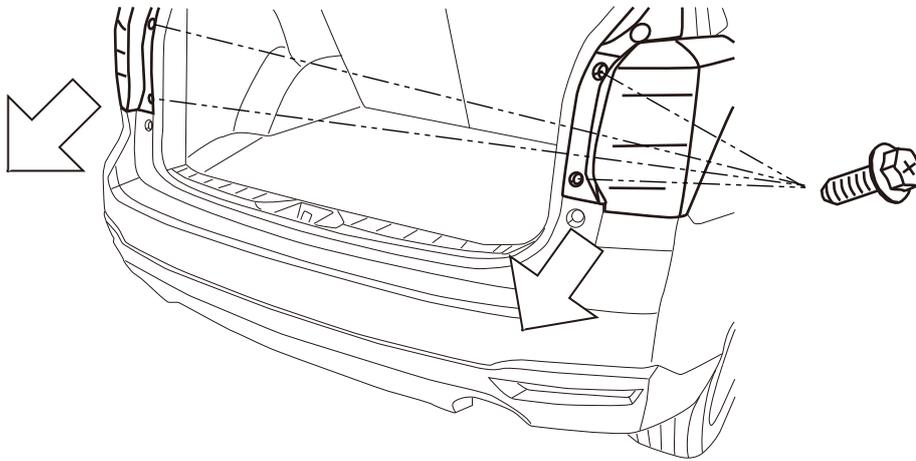


Meaning of characters:  
Signification des symboles:



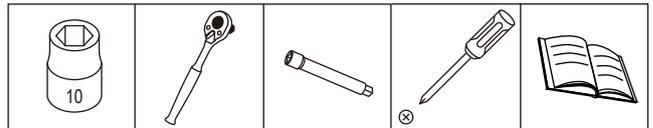
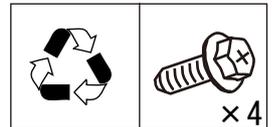
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1

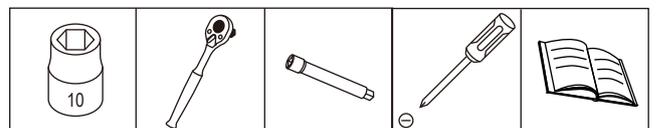
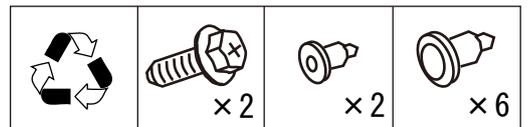
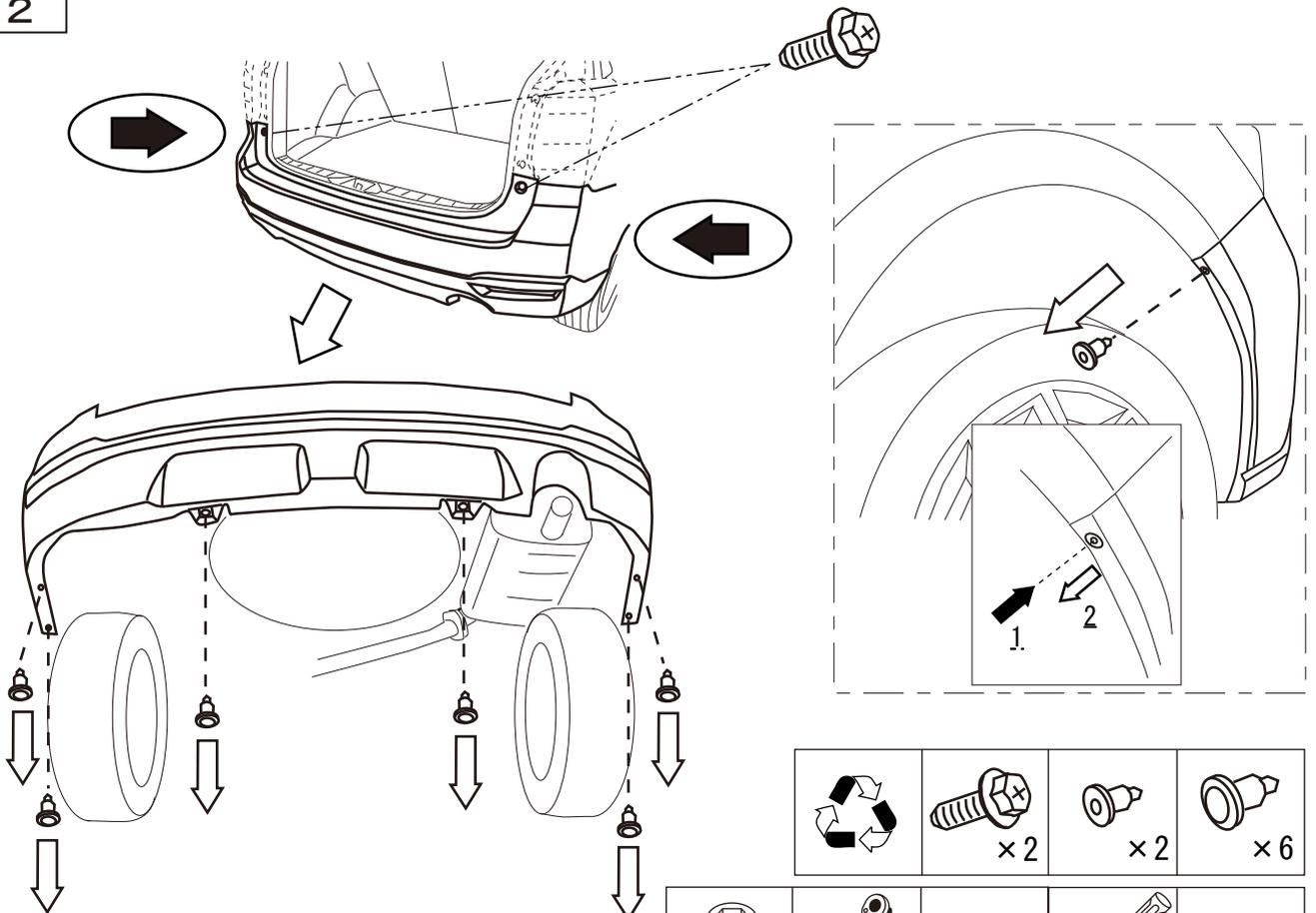


Remove bolts from tail light housings and carefully pull back on tail light housings to remove. Unplug connectors.

Retirez les boulons des boîtiers de feux arrière et enlevez les boîtiers en tirant délicatement. Débranchez les connecteurs.

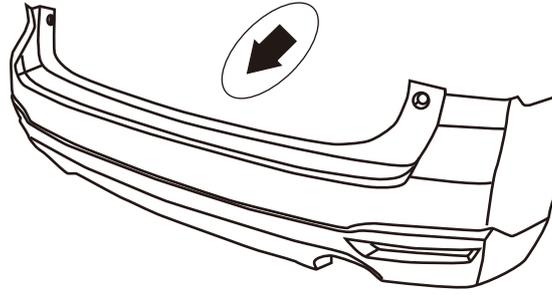


2



Page 03	Part number L1010SG610	Issue 00		Date 10/Sep/2012
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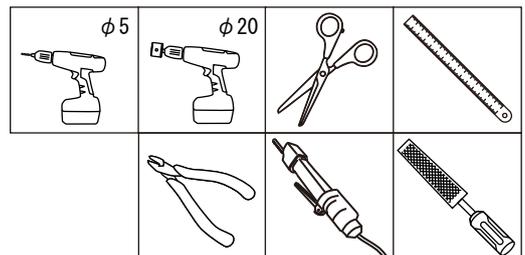
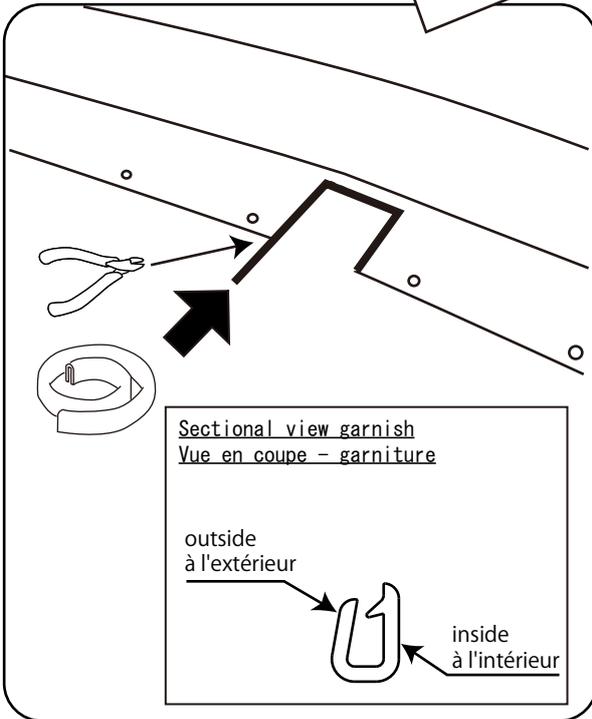
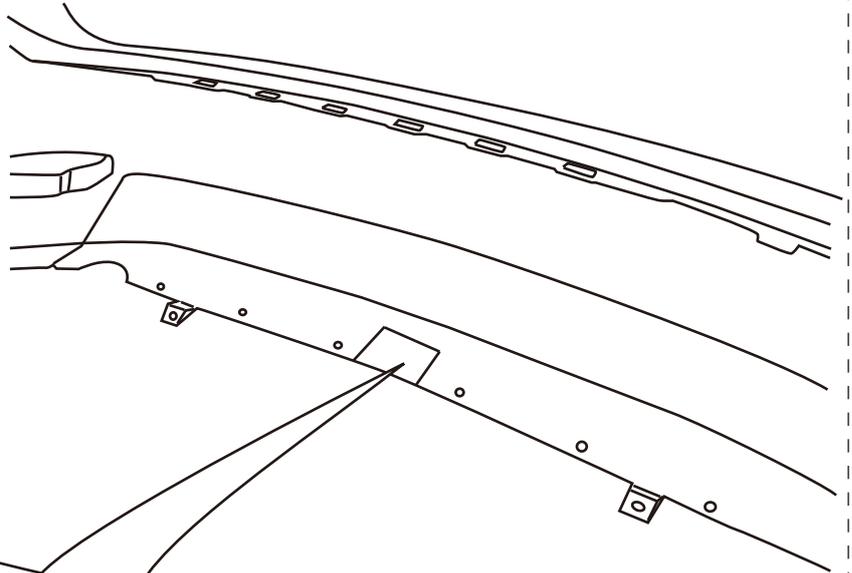
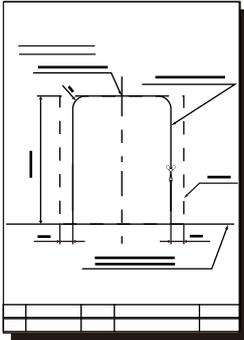
3



Refer to bumper cut-template on page 12

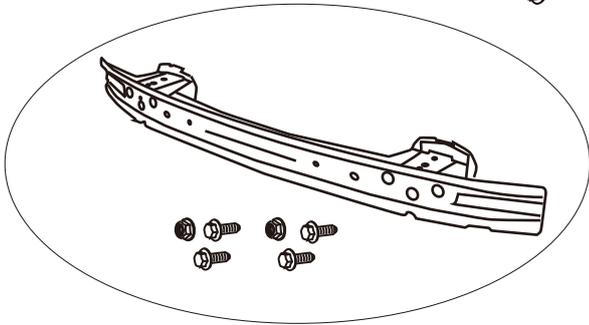
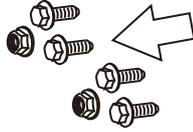
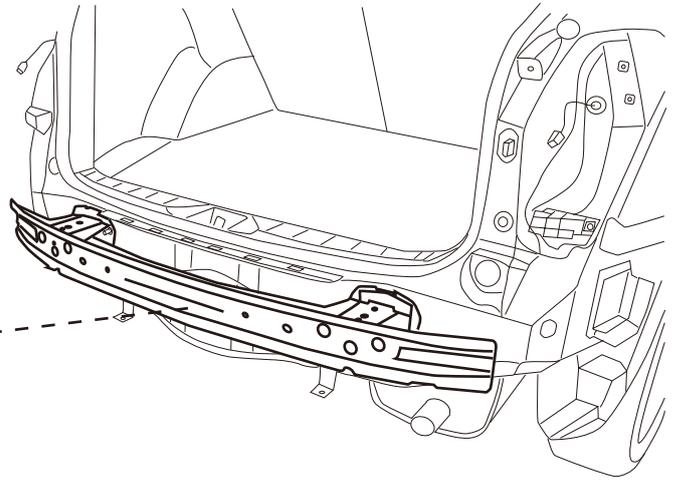
Reportez-vous au gabarit de découpe du pare-chocs en page 12

Template  
Gabarit



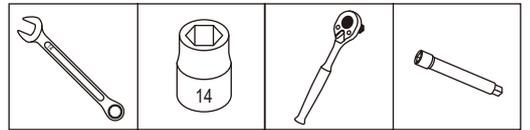
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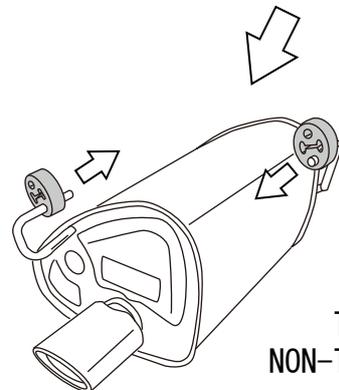
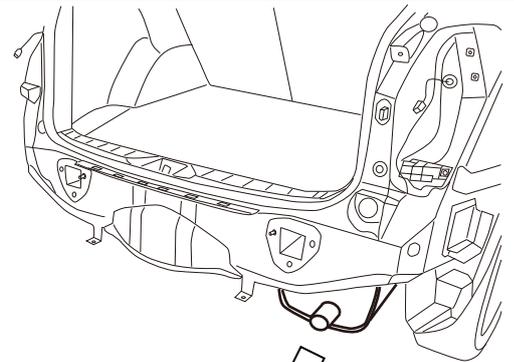
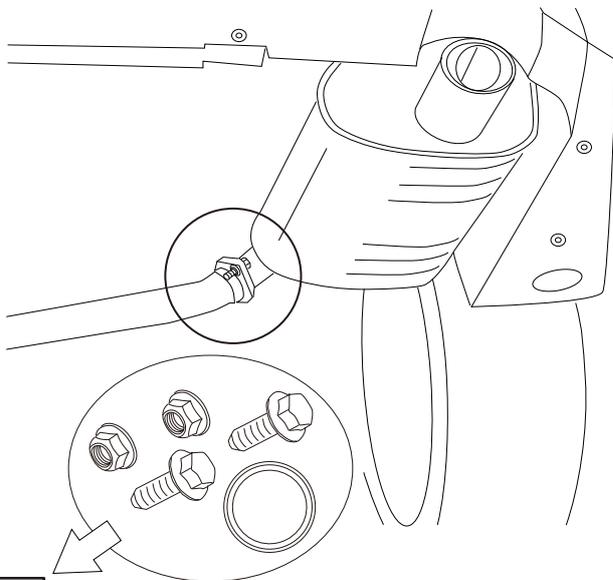


Discard bumper beam and hardware shown.  
These items will not be re-installed.

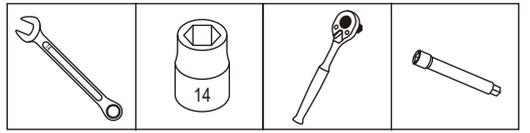
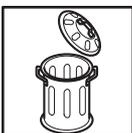
Jeter la poutre pare-chocs et la  
quincaillerie indiquée.  
Ces articles ne seront pas ré-installés.



5



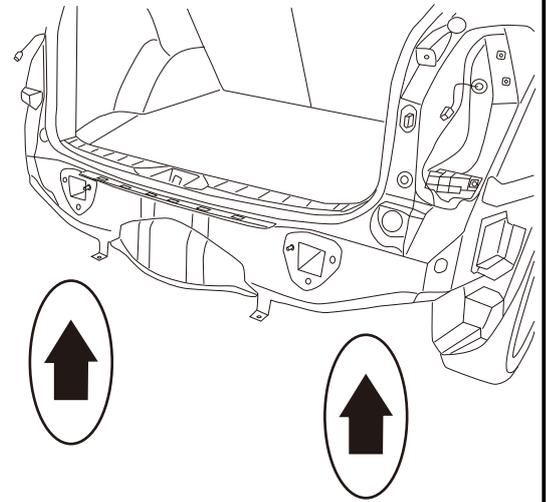
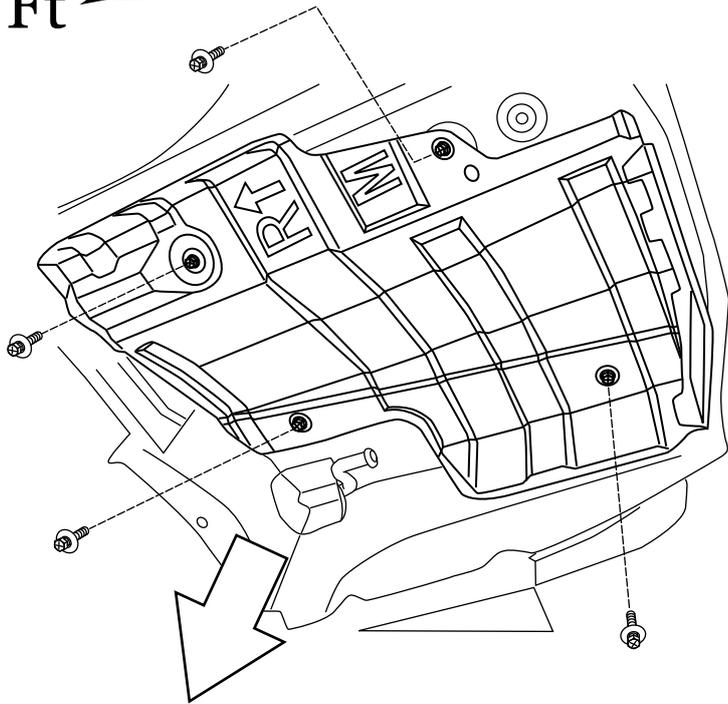
TURBO x 2  
NON-TURBO x 1



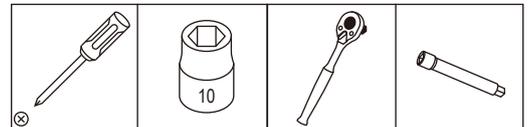
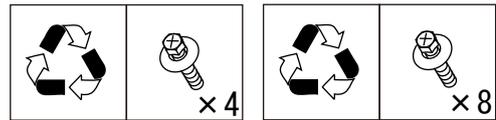
Page 05	Part number L1010SG610	Issue 00		Date 10/Sep/2012
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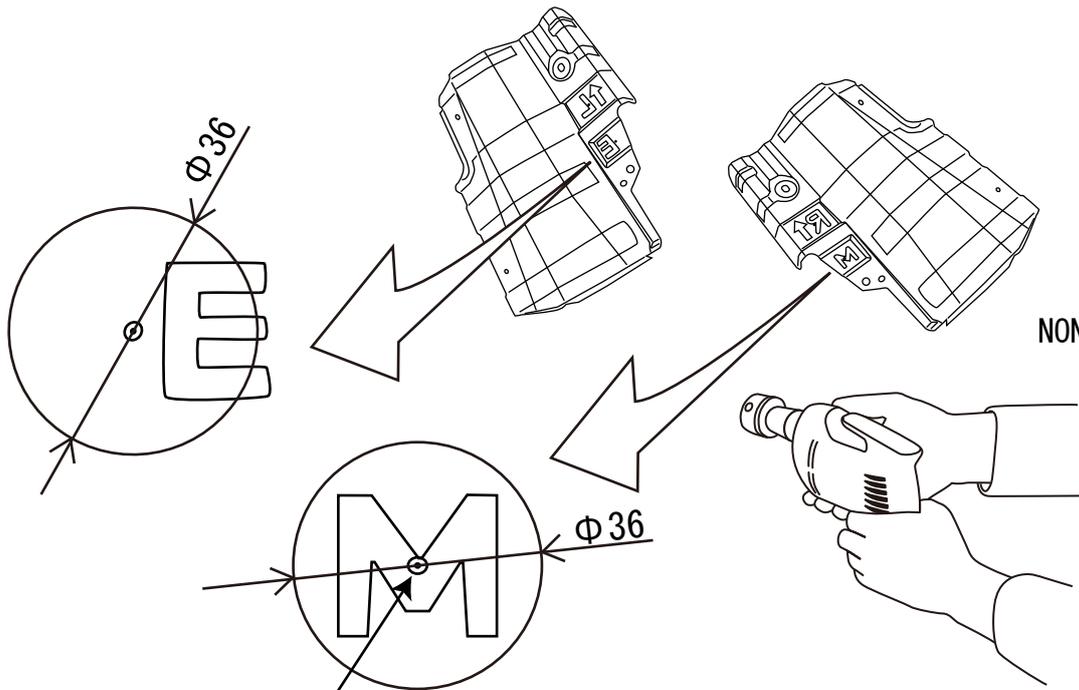
Ft



NON-TURBO CACHE-COL SEUL      TURBO DOUBLE CACHE-COL

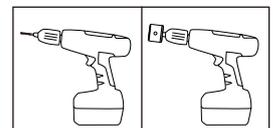


7



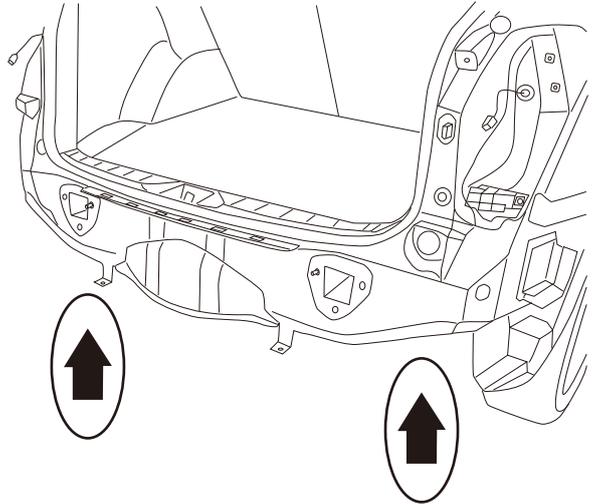
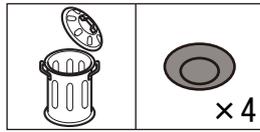
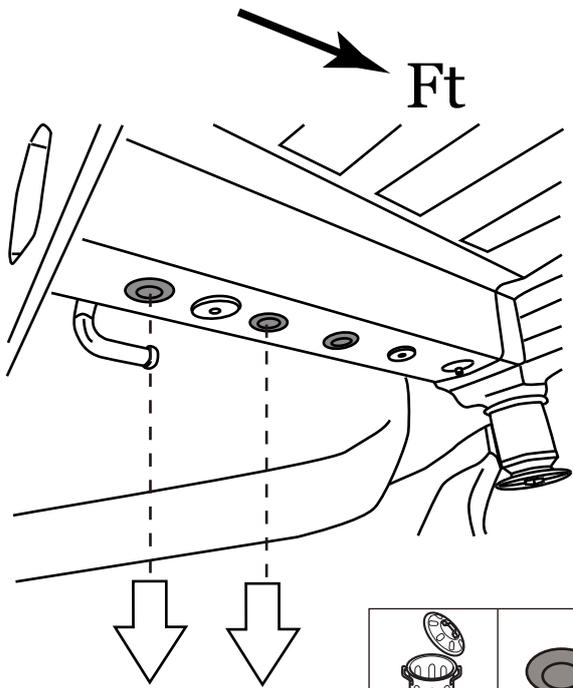
TURBO × 2  
NON-TURBO × 1

After making the prepared hole of  $\phi 5\text{mm}$ , the hole of  $\phi 36\text{mm}$  is made.



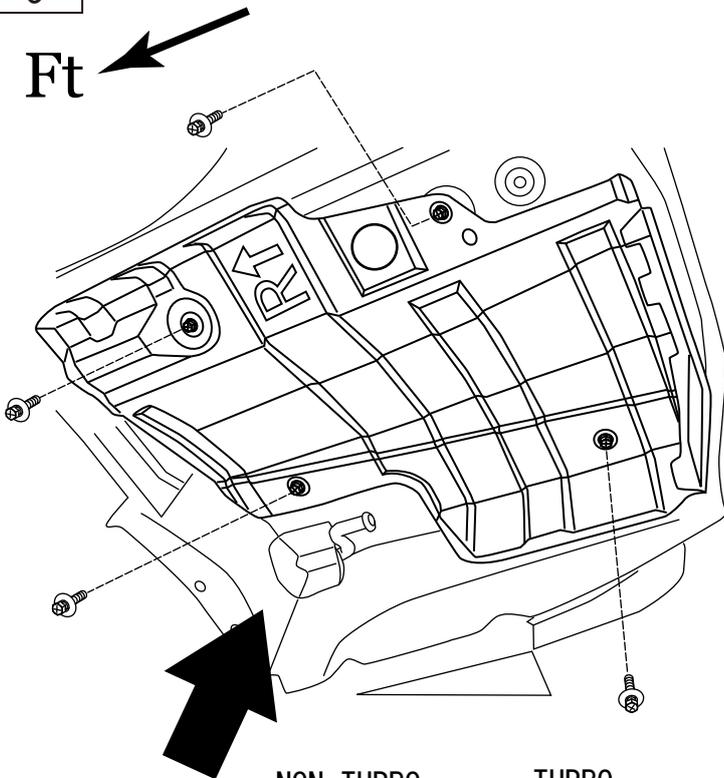
Page 06	Part number L1010SG610	Issue 00		Date 10/Sep/2012
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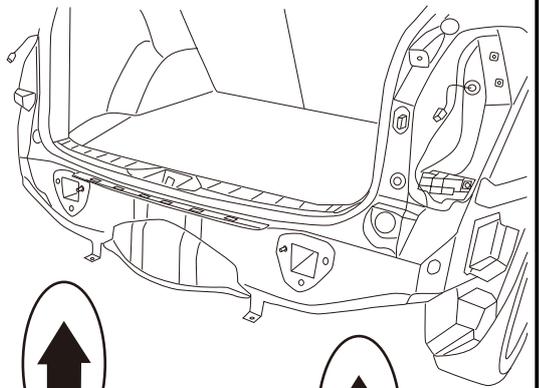
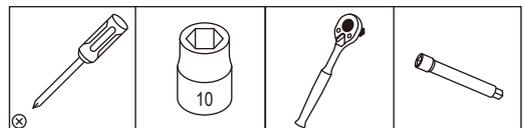
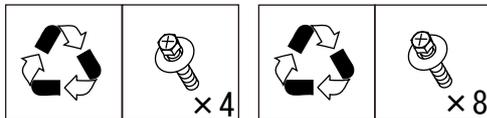


9

Ft



NON-TURBO CACHE-COL SEUL      TURBO DOUBLE CACHE-COL

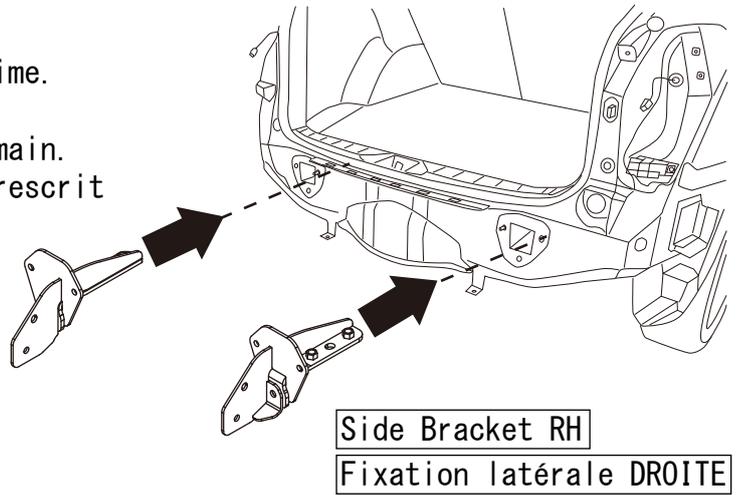
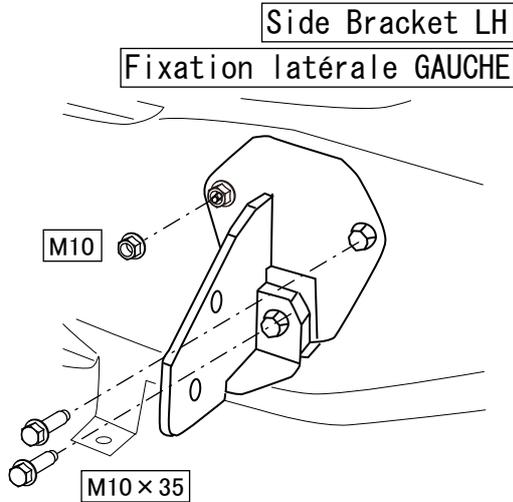


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10

Hand tighten bolts and nuts.  
Do not torque bolts and nuts at this time.

Serrez les boulons et les écrous à la main.  
N'appliquez pas le couple de serrage prescrit dans l'immédiat.

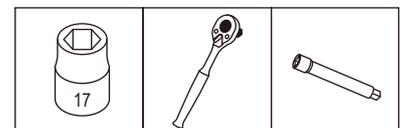
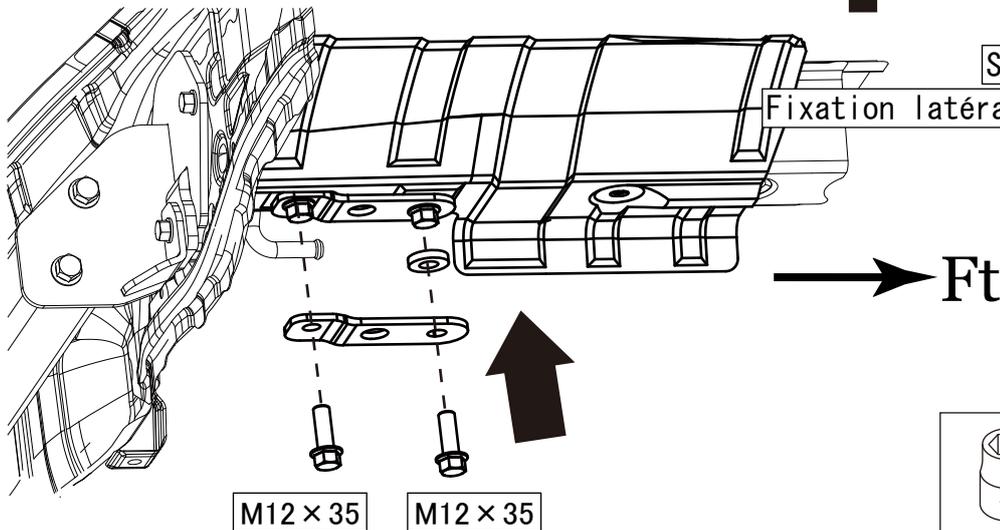
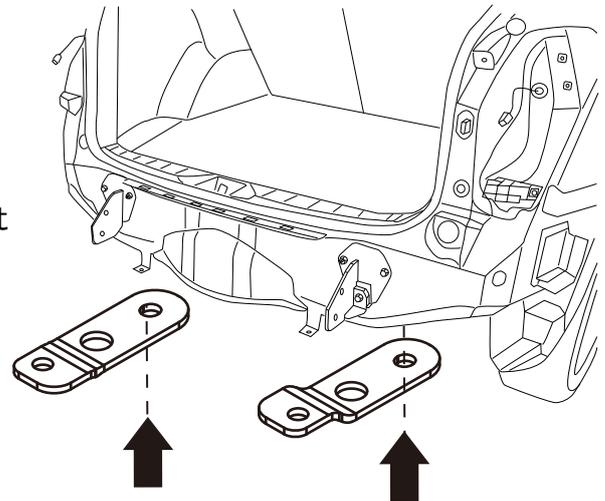


11

Hand tighten bolts.  
Do not torque bolts at this time.

Serrez les boulons à la main.  
N'appliquez pas le couple de serrage prescrit dans l'immédiat.

Side Lower Bracket LH  
Fixation latérale inférieure GAUCHE

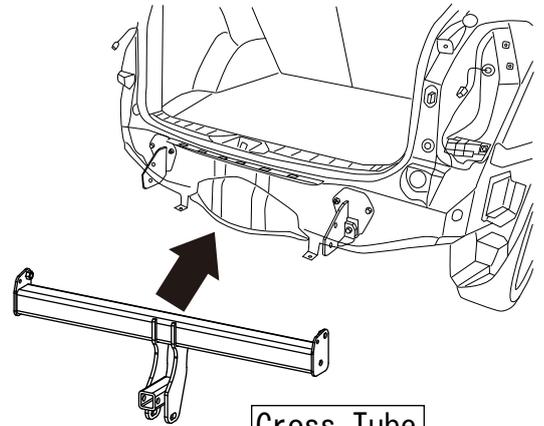


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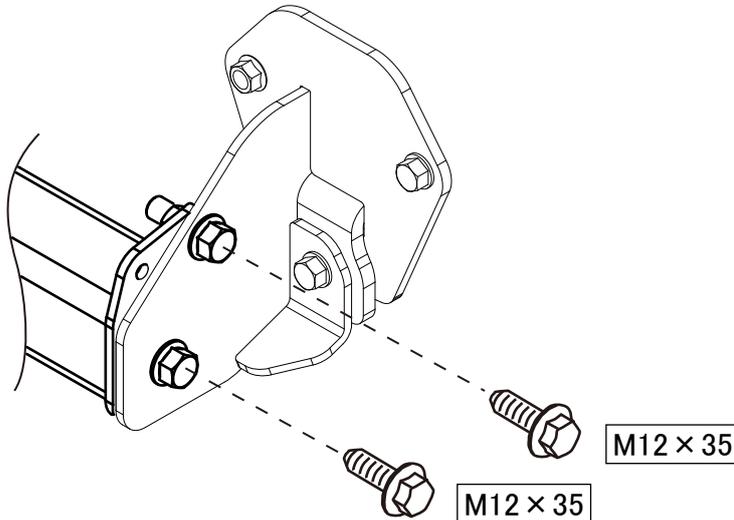
Hand tighten bolts, then torque all bolts and nuts.  
Refer to page 13.

La main serre des verrous, alors moment  
de rotation tous les verrous et noix.  
Reportez-vous pour paginer 13.



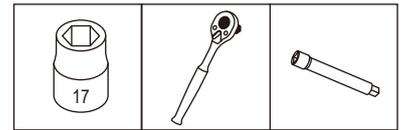
Cross Tube

Traverse tubulaire

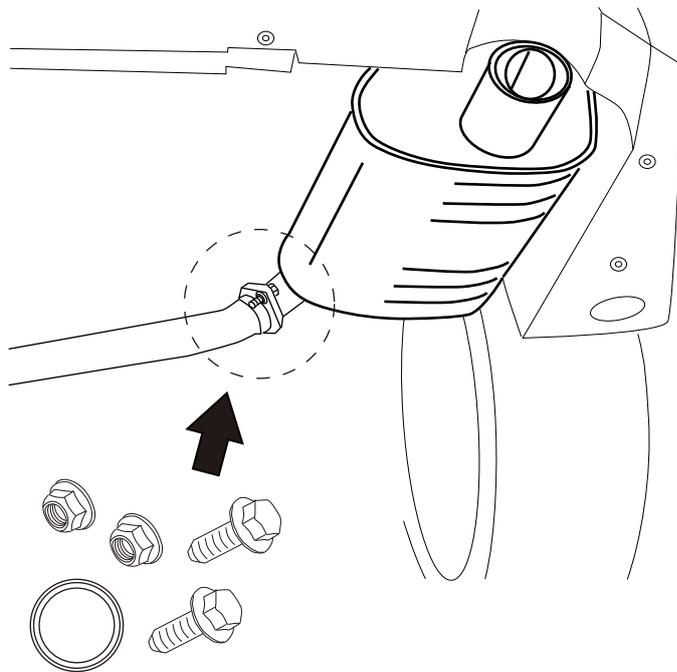


M12 x 35

M12 x 35

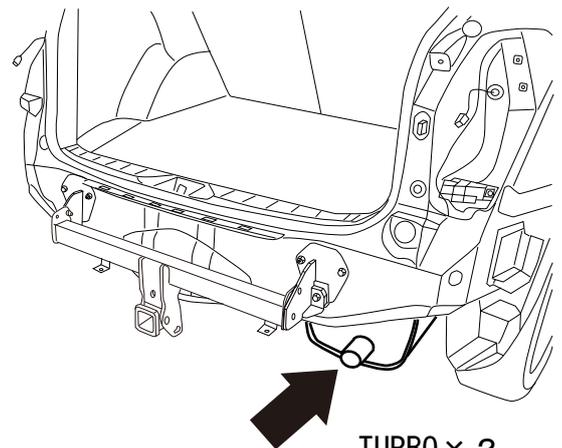


13



Replace muffler gasket and bolts and nuts.

Remplacez joint d'étanchéité du cache-col et boulons et couple.

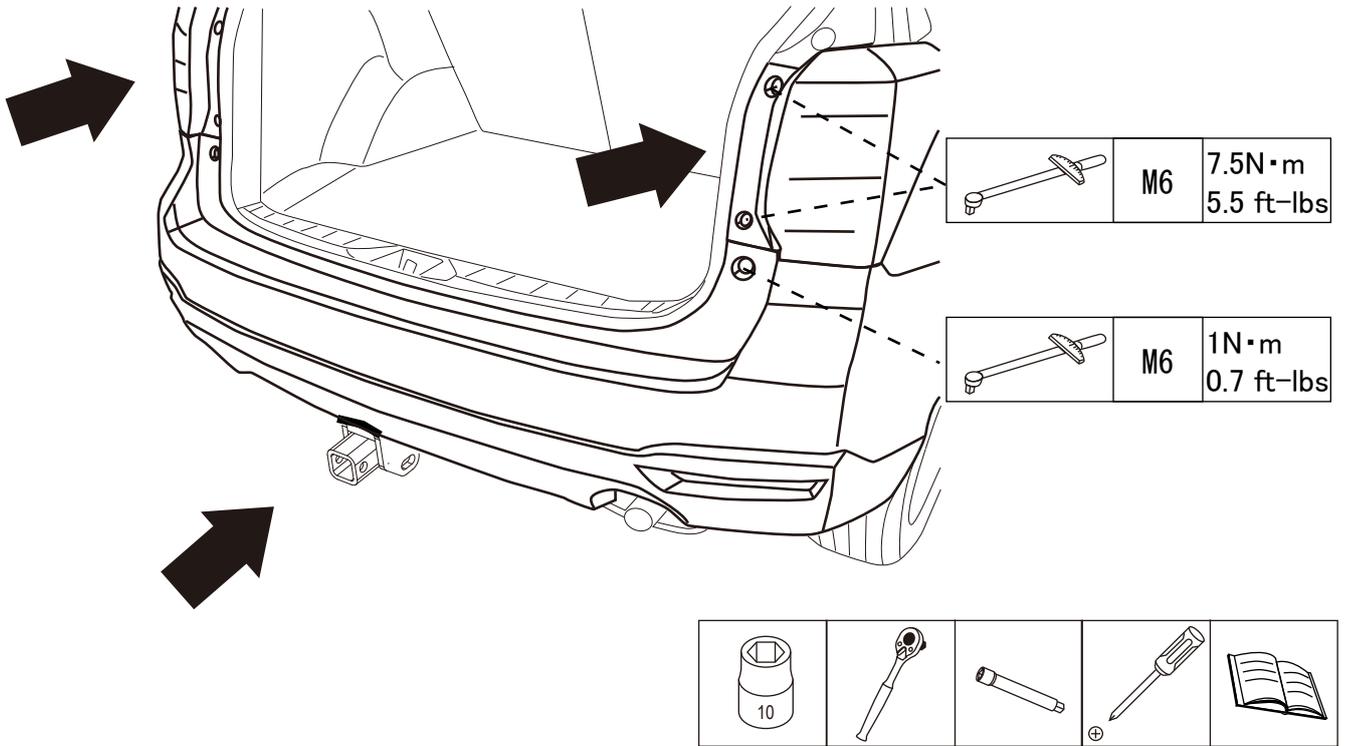


TURBO x 2  
NON-TURBO x 1

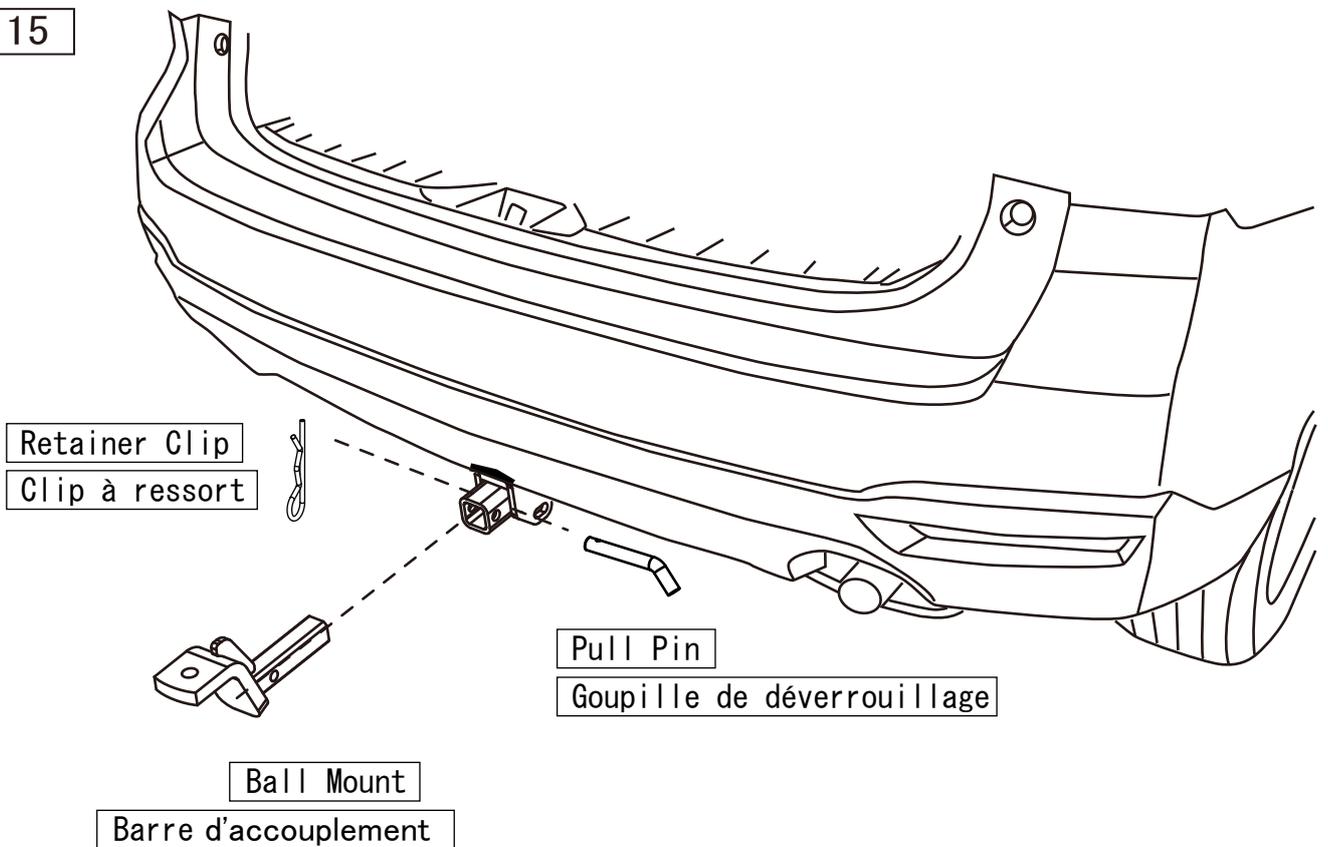


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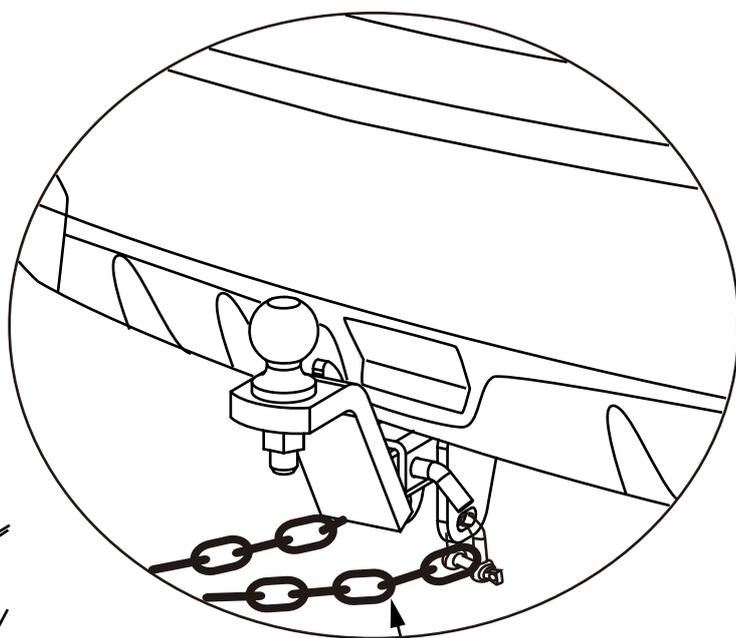
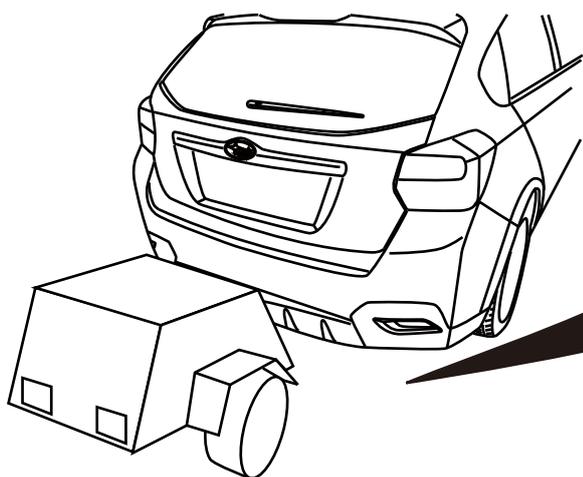
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Use safety chain  
Utilisez la chaîne de sécurité

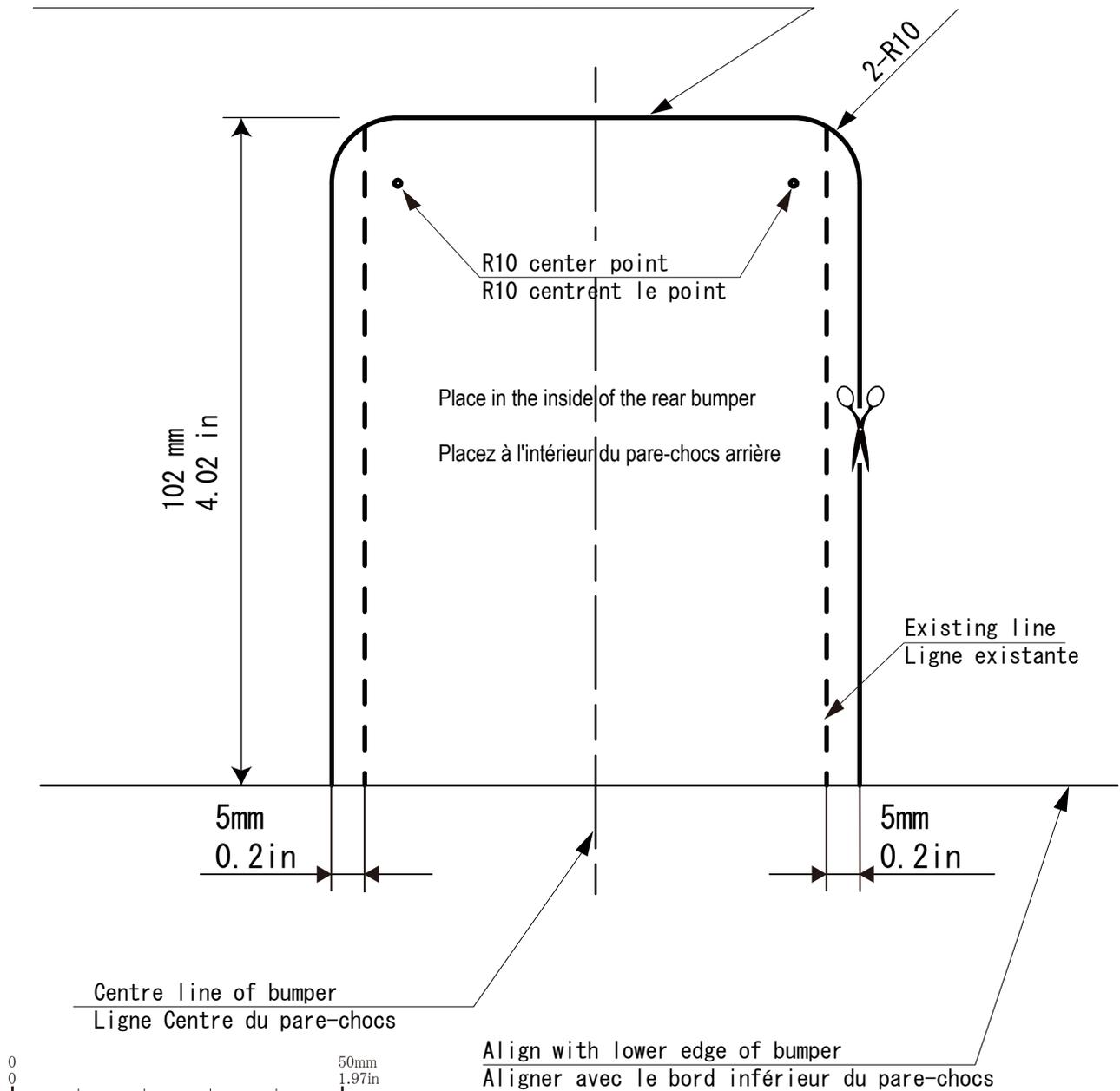
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Template for cutting the bumper.  
 Ensure all dimensions are to scale before commencing.

Modèle pour la découpe du pare-chocs.  
 S'assurer que toutes les dimensions sont à l'échelle avant de commencer.

1. Cut this template out and place it on the inside of rear bumper.
2. Put masking tape along the outline of the template to use as a guide.
3. Make  $\phi 5$  hole at R10 center point, then  $\phi 20$  hole.

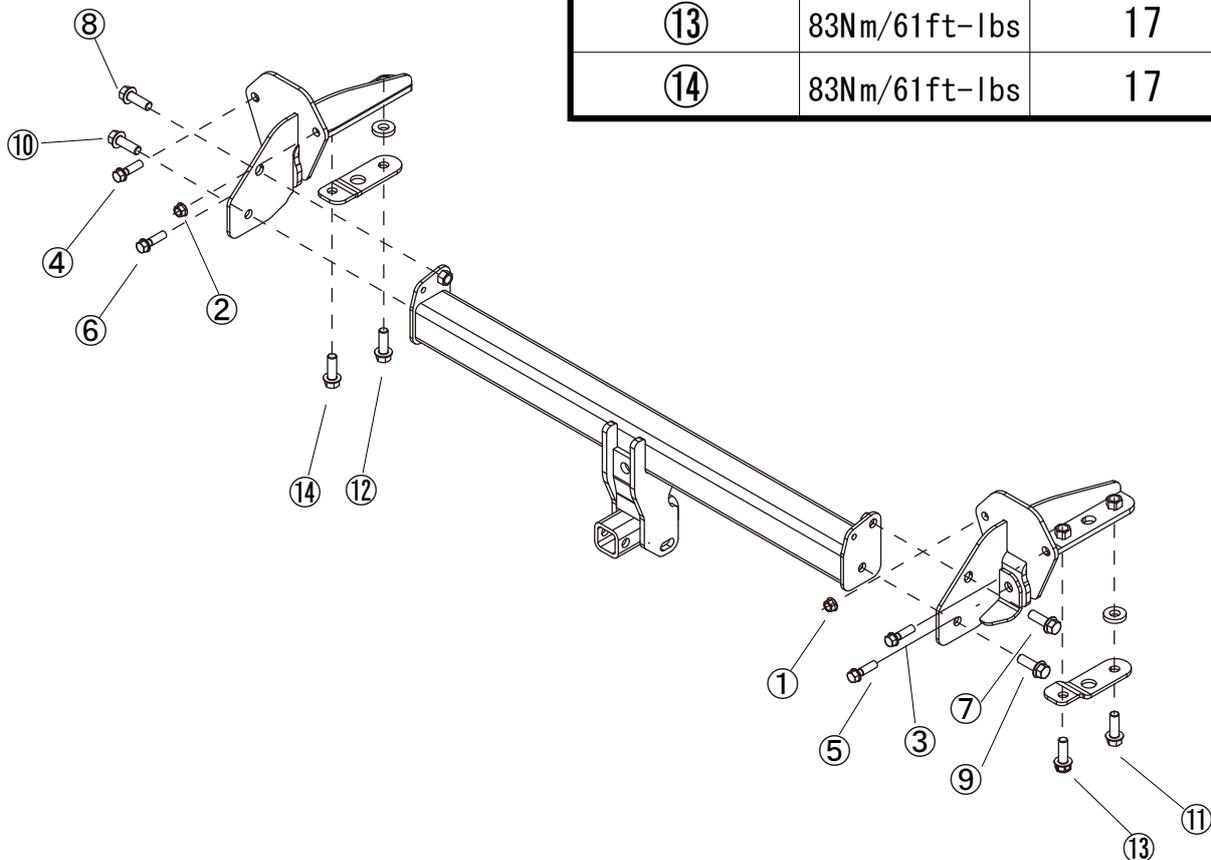
1. Cut ce modèle dehors et le place sur l'intérieur de pare-chocs arrière.
2. Put papier à maroufler le long du contour du modèle à utiliser comme un guide.
3. Make  $\phi 5$  trou à R10 centre point, alors  $\phi 20$  trou.



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Bolting procedure  
Verrouillant procédure

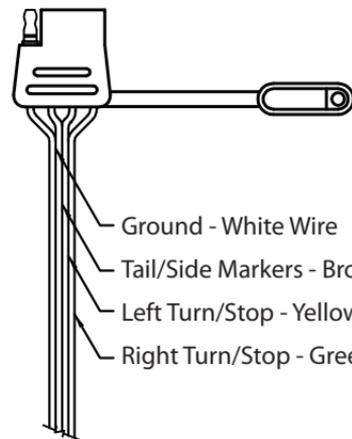
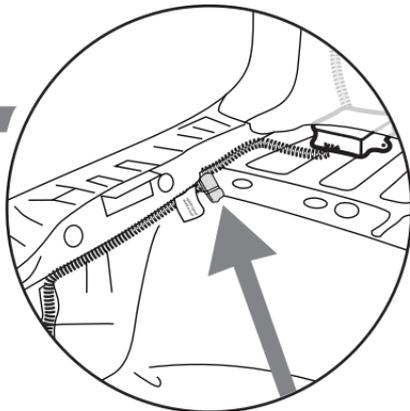
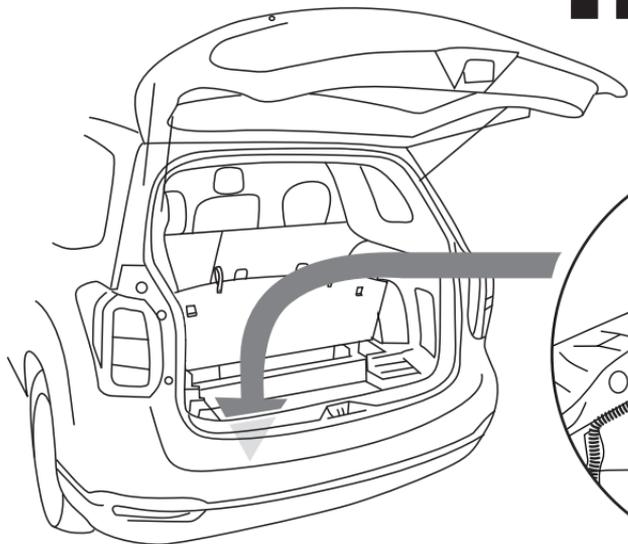
①→②→③→...		
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④	75Nm/55ft-lbs	14
⑤	75Nm/55ft-lbs	14
⑥	75Nm/55ft-lbs	14
⑦	83Nm/61ft-lbs	17
⑧	83Nm/61ft-lbs	17
⑨	83Nm/61ft-lbs	17
⑩	83Nm/61ft-lbs	17
⑪	83Nm/61ft-lbs	17
⑫	83Nm/61ft-lbs	17
⑬	83Nm/61ft-lbs	17
⑭	83Nm/61ft-lbs	17



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# “NOTICE”

## 10 AMP TOW HARNESS FUSE



**10 amp Tow harness fuse located in rear cargo area, under threshold cover.  
Caution: Only use a 10 amp replacement fuse, never use a higher rated fuse.**



16506-326  
SPN0001740  
REV. A  
10-2-12

### **⚠ WARNING**

Overloading circuit can cause fires. DO NOT exceed:

- Max. stop/turn light: 1 per side and 2.1 amps max current draw per side.
- Max. tail lights: 5.6 amps

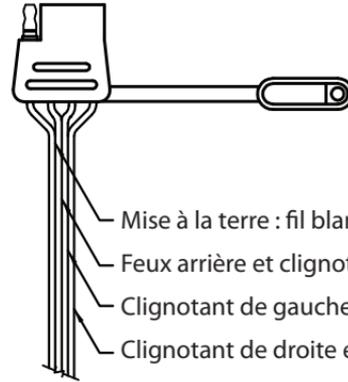
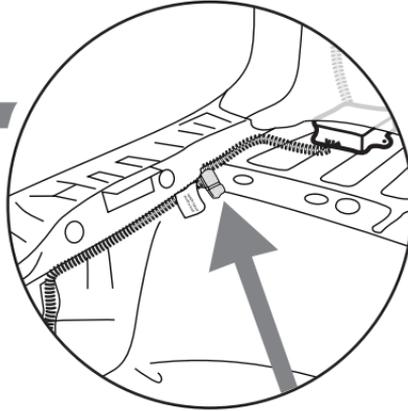
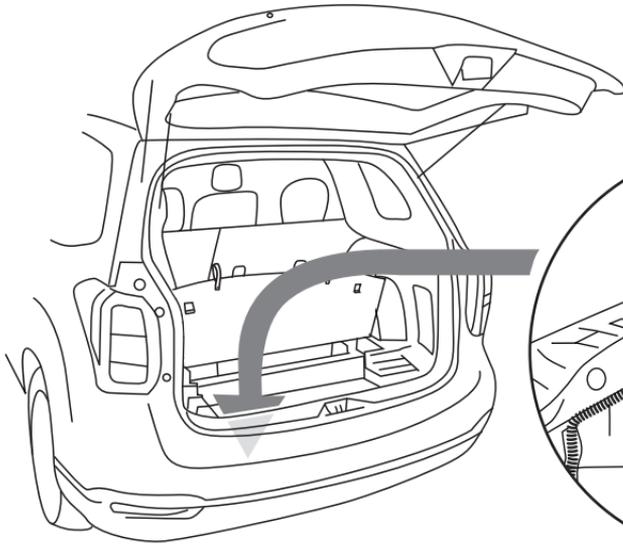
Read vehicle's owners manual for additional information.



**SUBARU**

# « AVIS »

## FUSIBLE DE 10 A POUR LE FAISCEAU DE REMORQUAGE



- Mise à la terre : fil blanc
- Feux arrière et clignotants latéraux : fil brun
- Clignotant de gauche et feux d'arrêt : fil jaune
- Clignotant de droite et feux d'arrêt : fil vert

**Le fusible de 10 A pour le faisceau de remorquage se trouve dans l'espace utilitaire, sous le protecteur du seuil.**

**Mise en garde : Utilisez un fusible de 10 A uniquement; n'utilisez jamais un fusible d'une intensité supérieure.**

### **⚠ AVERTISSEMENT**

La surcharge d'un circuit peut provoquer un incendie. Intensité de courant MAXIMALE :

- Feux d'arrêt et clignotants : 1 fusible par côté, maximum de 2,1 A par côté
- Feux arrière : 5,6 A

Lisez le manuel du propriétaire pour obtenir de plus amples renseignements.



16506-326  
SPN0001740  
REV. A  
10-2-12



**SUBARU**