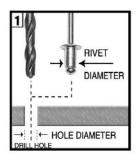
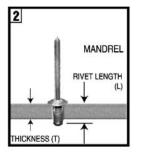
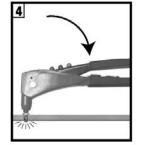


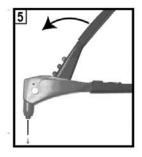
ATD-5833 Hand Riveter Instructions







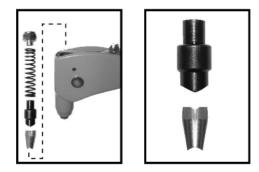




- 1. Select appropriate rivet for application and drill same size hole through materials to be fastened.
- Select rivet length (L) based on combined thickness (T) of materials to be fastened. It is suggested that L-T > 0.16" (4.0mm)
- 3. Open tool handle fully and insert rivet mandrel all the way into the tool nosepiece, then insert rivet head into the prepared hole completely.
- 4. Squeeze tool handle until rivet mandrel breaks off. If more than one squeeze is required, open tool handle fully and squeeze again.
- **5.** Open tool handle fully to eject rivet mandrel from tool.

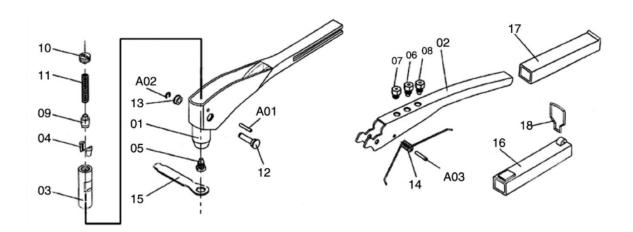
HOW TO CHANGE JAWS

- 1. Close tool handle completely, keeping handle closed with tape or a chain.
- 2. Remove retaining screw with wrench then remove jaw pusher spring
- 3. Clean or replace jaws, oiling outside of jaws before reassemble
- 4. Reassembly is the reverse of above steps. Be sure that the beveled end of jaw pusher fits into bevel on the jaws.









ORDERING PART#	ITEM#	PART DESCRIPTION	ORDERING PART#	ITEM#	PART DESCRIPTION
PRT5833-01	01	BODY	PRT5833-12	12	CLIP PIN
PRT5833-02	02	HANDLE	PRT5833-13	13	CLIP BARREL
PRT5833-03	03	JAW CARRIER	PRT5833-14	14	SPRING
PRT5833-04	04	JAW CARRIER	PRT5833-15	15	WRENCH
PRT5833-05	05	NOSEPIECE - 3/16" (4.8 / 5.0mm)	PRT5833-16	16	PLASTIC GRIP
PRT5833-06	06	NOSEPIECE - 5/32"(4.0mm)	PRT5833-17	17	PLASTIC GRIP
PRT5833-07	07	NOSEPIECE - 3/32" (2.28mm)	PRT5833-18	18	POT HOOK
PRT5833-08	08	NOSEPIECE - 1/8" (3.3mm)	PRT5833-A01	A01	SPRING PIN
PRT5833-09	09	PUSHER	PRT5833-A02	A02	CLIP
PRT5833-10	10	SCREW	PRT5833-A03	A03	SPRING PIN
PRT5833-11	11	SPRING			