

Operator's Manual



Using the Copier Properly

To ensure the optimum performance of the copier, follow the precautions listed below.

- Never place a heavy object on the copier.
- Never subject the copier to shocks.
- Never open any doors or turn the copier off while the copier is making copies.
- Never bring any magnetized object near the copier.
- Never use flammable sprays, liquids or gases near the copier.
- Never modify the copier, as a fire or electrical shock could result.
- Never remove any panel or cover which is secured. The copier contains high voltage components which can cause electrical shock.
- Never tamper with the laser mechanism on laser-equipped models, as blindness or other injury may result.
- Never drop paper clips, staples or other small pieces of metal through the vents or other openings in the copier, as a fire or electrical shock can result.
- Never place containers of liquid on the copier. If liquids get inside the copier, they can cause fire or electrical shock. If a piece of metal or any liquid gets inside the copier, immediately turn the copier off, unplug the power cord and call your technical representative. A fire or electrical shock can result if the copier remains plugged in or is operated after metal or liquid gets inside.
- Never leave the copier running if it becomes unusually hot, or if smoke or an unusual odor or noise is detected. Should any of these conditions occur, immediately turn the copier off, unplug the power cord and call your technical representative. A fire or electrical shock can result if the copier remains plugged in under any of these conditions.
- Always insert the power plug all the way into the outlet.
- Always make sure that the outlet is visible, clear of the copier or copier cabinet.
- Always provide good ventilation when making a large number of continuous copies.
- Never pull on the power cord, and always hold the plug when unplugging the power cord. A damaged cord could result in a fire or cause an electrical shock.
- Never unplug the power cord with a wet hand, as it could cause an electrical shock.
- Always unplug the power cord before moving the copier. Moving the copier with the power cord plugged in can damage the cord resulting in a fire or causing an electrical shock.
- Always unplug the power cord when the copier is not going to be used for a long time.
- Never place a heavy object on the power cord, or pull or bend it, as a fire or electrical shock can result.
- Always ensure that the copier does not sit on or move onto the power cord or communications cable of other electrical equipment, as malfunctioning equipment or a fire could result.
- Always ensure that the power cord or communications cable of other electrical equipment does not become wedged into the copier mechanism, as malfunctioning equipment or a fire could result.

- Always use the correct power voltage, as improper voltage can cause a fire or electrical shock.
- Never use a multiple outlet adapter, as a fire or electrical shock can result.
- Should the power cord become damaged, immediately turn the copier off, unplug the power cord and call your technical representative. A damaged cord can result in a fire or cause an electric shock.
- If an extension cord is needed, use one with a greater rated capacity than the maximum power requirements of the copier. The use of an extension cord that falls short of supporting the maximum power requirements can result in overheating or a fire.
- Always unplug the copier whenever anything unusual is observed during operation. Make sure that the outlet is nearby and clear of the copier and furniture.

Note: =Locate the Copier in a Well Ventilated Room=

A negligible amount of ozone is generated during normal operation of this copier. An unpleasant odor may, however, be created in poorly ventilated rooms during extensive copier operations. For a comfortable, healthy and safe operating environment, it is recommended that the room be well ventilated.

Remarque: =Placer le copieur dans une pièce largement ventilée=

Une quantité d'ozone négligeble est dégagée pendant le fonctionnement du copieur quand celui-ci est utilisé normalement. Cependant, une odeur désagréable peut être ressentie dans les pièces dont l'aération est insuffisante et lorsqu'une utilisation prolongée du copieur est effectuée. Pour avoir la certitude de travailler dans un environnement réunissant des conditions de confort, santé et de sécurité, il est préférable de bien aérer la pièce ou se trouve le copieur. Thank you for choosing Minolta quality. For over 30 years Minolta has been a leader on the forefront of office equipment technology and service. Our desire has always been to bring you highly reliable products. We pledge to continue to provide you, our customer, with our state of the art equipment, as well as full customer service for all our products. We look forward to a long healthy relationship with you and our company. If you have any questions or comments about Minolta, our product or service, please let us know. Our fax number is 800-237-8087 (for the U.S.A. and Canada). Thank you again.

This operator's manual explains how to operate the copier and replenish its supplies. It also gives some troubleshooting tips as well as general precautions to be observed when operating the copier.

To ensure the best performance and effective use of your copier, read this manual carefully until you familiarize yourself thoroughly with the copier's operation and features. After you have read through the manual, keep it ready for reference.

Please use this manual as a quick and handy reference tool for immediately clarifying any questions which may arise.

MC-F01

WARNING

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

The design and production of this unit conforms to FCC Regulations, and any changes or modifications must be registered with the FCC and are subject to FCC control. Any changes made by the purchaser or user without first contacting the manufacturer will be subject to penalty under FCC regulations.

FCC-F01

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique du la classe A est conforme à la norme NMB-003 du Canada.

IC-F03

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^v Terms and Symbols for the Type of Originals and Copy Paper

A few special terms and symbols are used in this manual to designate types of originals and copy paper. This page explains about these terms and symbols.

Feeding Direction (copy paper path)

In this copier system, copy paper is taken up from the left-hand side of the copier and fed through the copier toward the right-hand side, out face down onto the Exit Tray. In the figure below, the direction in which the copy paper is fed, as indicated by the arrow, is called the "feeding direction."



"Width" and "Length"



When we talk about the size of the original or copy, we call side A "width" and side B "length."

A: Width B: Length

Terms and Symbols Used



<Lengthwise >>

When the original or copy has a "length" longer than its "width," we call it "lengthwise" and use symbol "L" or " \Box ."

<Crosswise >

When the original or copy has a "length" shorter than its "width," we call it "crosswise" and use symbol "C" or " \Box ."

Using This Manual

SAFETY INFORMATION

This copy machine is a digital copy machine which operates by means of a laser. There is no possibility of danger from the laser, provided the copy machine is operated according to the instructions in this manual provided.

Since radiation emitted by the laser is completely confined within protective housings, the laser beam cannot escape from the machine during any phase of user operation.

This copy machine is certified as a Class 1 laser product. This means the copy machine does not product hazardous laser radiation.

LUOKAN 1 LASERLAITE KLASS 1 LASER APPARAT

CAUTION

The use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure. Because of this, we strongly recommends that you operate your copy machine only as described in this documentation.

For United States Users;

[Laser Safety]

This copy machine is certified as a Class 1 Laser product under the U.S.Department of Health and Human Services (DHHS) Radiation Performance Standard according to the Radiation Control for Health and Safety Act of 1968. This means that the copy machine does not produce hazardous laser radiation.

[CDRH Regulations]

The Center for Devices and Radiological Health (CDRH) of the U.S.Food and Drug Administration implemented regulations for laser products on August 2, 1976. Compliance is mandatory for products marketed in the United States. The label shown below indicates compliance with the CDRH regulations and must be attached to laser products marketed in the United States.

WARNING

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

[Internal Laser Radiation]

Maximum Radiation Power:	8mW
Wave Length:	780nm

For European Users;

WARNING

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

This is a semiconductor laser. The maximum power of the laser diode is 8mW and the wavelength is 780nm.

For Denmark Users;

ADVARSEL

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

Klasse 1 laser produkt der opfylder IEC825 sikkerheds kravene.

For Finland, Sweden Users;

VAROITUS

Laitteen Käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käyttäjän turvallisuusluokan 1 ylittävälle näkymättömälle lasersäteiylle.

VARNING

Om apparaten används på annat sätt än i denna bruksanvisning specificerats, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laser klass 1.

For Norway Users;

ADVERSEL

Dersom apparatet brukes på annen måte enn spesifisert i denne bruksanvisning, kan brukeren utsettes for unsynlig laserstråling som overskrider grensen for laser klasse 1.

Dette en halvleder laser. Maksimal effeckt till laserdiode er 8mW og bølgelengde er 780nm.

Laser Safety Labels

[Label on copy machine surface]

A laser safety labels is attached on the outside of the copy machine shown below.



The Manufacturer's Name Plate is affixed at the position illustrated above. Please write down the Model Name and Serial No. of your copier here, if necessay.

Model:
Serial No.:

Chapter 1

Safety Notes

1-1 **1. Installing the Copier**

Installation Site

To ensure utmost safety and prevent possible malfunctions of the copier, install it in a location which meets the following requirements.

- ◆ A place away from a curtain or the like that may ◆ A dust-free location. catch fire and burn easily.
- An area where there is no possibility of being splashed with water or other types of liquid.
- ◆ An area free from direct sunlight.
- A place out of the direct air stream of an air conditioner, heater, or ventilator.
- ◆ A well-ventilated place.
- ♦ A dry place.

- An area not subject to undue vibration.
- A stable and level location.
- A place where ammonia or other organic gas is not generated.
- A place which does not put the operator in the direct stream of exhaust from the copier.
- A place which is not near any kind of heating device.

Power Source

The power source voltage requirements are as follows.

• Use a power source with little voltage fluctuation.

Voltage Fluctuation		Within $\pm 10\%$
Frequency Fluctuation	:	Within $\pm 0.3\%$

Space Requirements

To ensure easy copier operation, supply replacements and service maintenance, adhere to the recommended space requirements detailed below.

* Be sure to allow a clearance of 6" or more at the back of the copier as there is a ventilation duct.





Scale: inch

Safety Notes

Operating Environment

The operating environmental requirements of the copier are as follows.

Temperature: 10° C to 30° C (50° F to 86° F) with a fluctuation of 10° C (50° F) per hour.Humidity: 25% to 85% with a fluctuation of 20% per hour.

Using the Copier Properly

To ensure the optimum performance of the copier, follow the precautions listed below.

- NEVER place a heavy object on the copier or subject the copier to shocks.
- NEVER open any Doors, or turn OFF the copier while the copier is making copies.
- NEVER bring any magnetized object or use flammable sprays near the copier.
- NEVER remodel the copier as a fire or electrical shock could result.
- ALWAYS insert the Power Plug all the way into the outlet.
- ALWAYS make sure that the outlet is visible, clear of the copier or copier cabinet.
- ◆ ALWAYS provide good ventilation when making a large number of continuous copies.

NOTE

= Locate the Copier in a Well Ventilated Room =

A negligible amount of ozone is generated during normal operation of this copier. An unpleasant odor may, however, be created in poorly ventilated rooms during extensive copier operations. For a comfortable, healthy, and safe operating environment, it is recommended that the room be well ventilated.

REMARQUE

= Placer le copieur dans une pièce largement ventilée =

Une quantité d'ozone négligable est dégagée pendant le fonctionnement du copieur quand celui-ci est utilisé normalement. Cependant, une odeur désagréable peut être ressentie dans les pièces dont l'aération est insuffisante et lorsque une utilisation prolongée du copieur est effectuée. Pour avoir la certitude de travailler dans un environnement réunissant des conditions de confort, santé et de sécurité, il est préférable de bien aérer la pièce ou se trouve le copieur.

Moving

If you need to transport the copier over a long distance, consult your Technical Representative.

Care of Copier Supplies

Use the following precautions when handling the copier supplies (toner, paper, etc.).

- Store the paper, toner, and other supplies in a place free from direct sunlight and away from any heating apparatus. Keep them in a dry, clean environment.
- Store paper, which has been removed from its wrapper but not loaded into the Drawer, in a sealed plastic bag in a cool, dark place.
- Keep supplies out of the reach of children.
- If your hands become soiled with toner, wash them with soap and water immediately.

2. Precautions for Use

Storage of Copies

- If copies are to be kept for a long time, keep them in a place which is not exposed to light to prevent fading.
- If an adhesive containing solvent (e.g., spray glue) is used to paste copies, the toner on the copies can melt.
- The color copies have a toner layer thicker than the normal black-and-white copies. When a color copy is folded, therefore, the toner at the fold can be separated.

NOTE

This copier is equipped with a counterfeit preventive function that can cause slight noise on the copy image.

Useful Tip

By activating the "Copy Track Functions" offered by this copier, nobody can use the copier unless he or she enters an access number that's unique to his/her account. It helps prevent dishonest use of the copier.

Legal Restrictions on Copying

Certain types of documents must never be copied by the copier for the purpose or with the intent to pass copies of such documents off as the original. The following is not a complete list but is meant to be used as a guide to responsible copying.

Financial Instruments

Personal Checks
Travelers Checks
Money Orders
Certificates of Deposit
Bonds or other Certificates of Indebtedness
Stock Certificates

Legal Documents

- •Food Stamps
- •Postage Stamps (canceled or uncanceled)
- •Checks or Drafts drawn by Government Agencies
- •Internal Revenue Stamps (canceled or uncanceled)
- •Passports
- •Immigration Papers
- •Motor Vehicle Licenses and Titles
- •House and Property Titles and Deeds

General

Identification Cards, Badges, or InsigniasCopyrighted Works without permission of the copyright owner

In addition, <u>it is prohibited under any circumstances</u> to copy domestic or foreign currencies or Works of Art without permission of the copyright owner.

When in doubt about the nature of a document, consult with legal counsel.

1-3

Getting to Know Your Copier

Chapter 2

Getting to Know Your Copier

System Overview



Sorter S-105/Staple Sorter ST-103 <Option> Permits automatic sorting or grouping of copies into 10 copy sets or stacks. In addition, the Staple Sorter automatically staples the copy sets or stacks that are sorted or grouped.

AFR In action 11510007AA feed

Duplexing Document Feeder AFR-12 <Option>

In addition to being capable of feeding in sheet originals one at a time, it can automatically turn over the original for the making of copies from 2-sided originals.

Chapter 2



Duplex Unit AD-7 <Option> Automatically turns over 1-sided copies to make 2-sided copies.





Color Display Editor E-2 <Option> Allows you to work on on-screen data to edit and process images for highly creative copying.



Large Capacity Cassette <**Option>** Holds up to 1,100 sheets of LetterC copy paper (21-1/4 lbs.).



Printer Controller Fiery X2e/ Fiery X2 <Option>

Allows the Copier to be used as a color printer and color scanner configured in a computer network. For details, see the operator's manual for FieryTM provided separately. Fiery is the trademark of Electronics for Imagings, Inc.

Outside the Copier



Chapter 2

Options





Duplexing Document Feeder			
1 Document Feed Tray:	Load the originals face up on this tray. I that the original state of the tray.		
2 Document Exit Tray:	Receives originals automatically ejected from the Duplexing Document Feeder.		
Sorter / Staple Sorter			
3 Stapler Door:	Open to replace the Staple Cartridge. The p. 6-5		
4 Sort Bins:	Hold sorted or grouped copies, each capable of holding up to 25.		
Large Capacity Cassette			
5 Paper Plate Descent Key:	Press to lower the Paper Plate.		
6 Cassette Door:	Open to add paper or clear a misfed sheet of paper.		
7 Cassette Release Lever:	Use to release the Cassette from the copier for clearing a misfed sheet of paper or other service job.		

Inside the Copier





Open when adding toner. The p. 6-3 Operate these parts to clear misfed sheets of paper. The p. 6-7

(Explanation for the previous page)

Printer Controller (Fiery)

8 For details, see the Operator's Manual for Printer Controller.

Color Display Editor

9 For details, see the Operator's Manual for Color Display Editor.

2-5 3. Control Panel Keys and Touch Panel



• When Black is selected, the copier makes a black-and-white copy even if the original is in color.

6 Start Key

- Press to start a copy cycle. 🖙 p. 3-2
- If pressed while the copier is warming up, it enables the Auto Copy Start Function.

☞ p. 2-10



Chapter 2

7 Stop Key

• Press to stop a multi-copy cycle. 🖙 p. 3-2

8 Clear Key

Press to:

- Reset the multi-copy entry to 1. I to p. 3-2
- Clear a zoom ratio entered when setting one using the 10-Key Pad.

9 Panel Reset Key

• Press to set the copier into the initial mode, clearing all settings made previously on the control panel. I p. 2-10

NOTE

It does not, however, clear the settings made immediately before the Interrupt mode.

10 Interrupt Key

· Press to interrupt a current job with a different one. Press it again to return to the previous job. 🖙 p. 2-10

11 Energy Saver Key

• Press to set the copier into the Energy Saver Mode. 🖙 p. 2-10

12 Access Mode Key

• When the copy cycle is completed, press this key to go to the "Access # Prompt Screen."

NOTE

For details see 6. Auxiliary Functions. ☞ p. 2-11

13 10-Key Pad

Use to:

- Enter the number of copies to be made.
- Enter the zoom ratio to be used.
- Enter the number of originals.

14 Photo Mode Key

• Press to set the copier into the Photo Mode. ☞ p. 3-33

What is the Touch Panel?

When you turn ON the Power Switch, the Basic screen as shown below appears on the Touch Panel. It shows in messages and graphics the currently set functions, available functions to choose from, and the copier status.

*Some of the Touch Panel screens used in the Operator's Manual may be different from what you actually will see on your copier.

How the Screen is Organized



(2) Message Display



Shows the current copier status, operating instructions and precautions, and other data including the number of copies selected.

(3) Basic Function/Key Display



Example: Zoom

Shows the basic function keys and the corresponding functions currently selected for use. Touching a basic function key shows the corresponding basic function screen.

*What is shown inside the key is the current setting.

(4) Set Function Display Shows graphic representations of functions set other than the initial ones, including the Input ▶ Output and Digital Art types.



Operating the Touch Panel

You need only to lightly touch the key shown on the Touch Panel to select or activate the function represented by the key.

NOTE

NEVER press the Touch Panel hard or use a hard or pointed object to press it, as a damaged panel could result.

Turning ON and OFF



- Turning Copier ON Press the Power Switch to the (ON) position.
- Turning Copier OFF Press the Power Switch to the 🕐 (OFF) position.

When Copier is Turned ON

When the Power Switch is turned ON, the message "Warming-up. Pre-program a job." appears on the Touch Panel and the copier now enables its auto copy start function.

Auto Copy Start Function @ p. 2-10

Pressing the Start Key at this point does not start a copy cycle. You're going to have to wait for approx. 9 minutes (at an ambient temperature of $20^{\circ}C/68^{\circ}F$).

Initial Mode

When the Power Switch is turned ON, the Basic screen appears on the Touch Panel. The settings on this screen are called the initial mode. The Basic screen serves as the reference for all panel settings to be later made.

Digital Art	Color Adjust	Input ⊧Output	Basics
Ready to	сору.		1
•••••	• D x 1.		Auto Paper
Density	Zo	iom	Paper
			1154P541CA
No of cor	vies select	ed :1	11541 5410/
Zoom		:×	1.000
Zoom Paper		:× :Au	1.000 ito Paper
Zoom Paper Density		:× :Au :M	1.000 ito Paper anual Expo.
Zoom Paper Density Input \triangleright C	Dutput	:× :Au :M :1	1.000 ito Paper anual Expo. 1

Useful Tip

The initial mode can be changed. For details, see Setting the Utility Mode. @ p. 5-1

Note on making multiple copies

If the fusing temperature drops excessively during a multi-copy cycle, there is a possibility that the copying speed will be reduced. The copying speed will automatically return to normal when the fusing temperature rises enough to ensure good fusing performance.

Chapter 2

Auxiliary Functions

Panel Resetting

The Panel Reset Key resets all control panel settings to default settings including the number of copies and zoom ratio.

* If the Duplexing Document Feeder is used, the original present on the Original Glass will be ejected out of the unit.

Useful Tips

- The Panel Reset Key enables you to cancel all previous settings efficiently.
- To avoid miscopy, try to press this Key before making any setting for your own copy job.
- Pressing this Key does not cancel the Interrupt Mode.

Auto Panel Reset Function

The Auto Panel Reset Function is automatically activated to return the copier to the default settings 5 min. after the copier has been touched last.

Useful Tip

The time for the copier to enter the Auto Panel Reset Function can be selected from 1 to 9 min. by using User's Choice. Also, the Auto Panel Reset function can be disabled by the User's Choice. I 5-15

Energy Saver Mode

If the copier is shut down when it is not in use, it takes the copier approx. 9 min. to complete the warm-up cycle. Instead of turning the copier OFF, it's a good idea to use the Energy Saver Mode. This mode will minimize the time for the copier to complete the warm-up cycle to about 60 sec.

- The Energy Saver Mode is automatically activated a given period of time after the copier has been touched last. The initial setting is 15 min.
- Pressing the Energy Saver Key sets the copier into the Energy Saver Mode.
- To cancel the Energy Saver Mode, press any key on the Control Panel, for instance, the Start Key.

Useful Tip

The time for the copier to enter the Energy Saver Mode can be selected from 1 to 240 min. by using User's Choice. To 5-15

Auto Copy Start Function

Even during the copier warm-up, the copier is set into the Auto Copy Start Function by loading the originals onto the Duplexing Document Feeder and pressing the Start Key.

This Function allows a copy process to be started as soon as the copier completes warming up (which takes approx. 9 min.).

Interrupt Mode

The Interrupt Mode allows you to interrupt a current job and run a different one. Pressing the Interrupt Key once sets the copier into the Interrupt Mode. Pressing the Key again cancels the Interrupt Mode and returns to the previous settings.

NOTES

- Pressing the Interrupt Key resets all settings to the initial ones.
- For details, see "Default Settings." @ p. 5-1
- Some functions set before the Interrupt Mode disable Interrupt copying. Further, when in the Interrupt Mode, the copier defies setting of some functions.

For more details, see "Function Combination Matrix." @ p. 8-9

• To cancel an Interrupt cycle, you need to press the Interrupt key. The Panel Reset key or Auto Panel Reset function does not serve this purpose. Chapter 2

6. Auxiliary Functions

Access Number

If an access number has been programmed, it allows only particular persons to use the copier or a supervisor to keep track of the number of copies made by a particular department.

NOTES

- If an access number has been programmed, a copy cycle can be initiated only after the access number has been input to the copier.
- <"Access #" Prompt Screen>



• Before you can use this function, you must first turn "ON" the "Copy Track" function of the Administrator Mode available from User's Choice. To p. 5-3

Entering the Access Number

I Using the 10-Key Pad, enter the 4-digit access number and press the OK Key.



NOTE

To correct the 4-digit access number entered, first press the Clear Key, then enter the new number.

- 2 The Touch Panel changes from the "Access #" prompt to the initial screen. A copy cycle can now be started. Make your copies as necessary.
- 3 When the copy cycle is completed, press the Access Mode Key to go to the "Access # Prompt Screen."

Using the Copier as a Printer

When the optional Printer Controller (FieryTM) is hooked up to the copier*, the copier can be used as a full color printer for a computer.

For more details, see the Operator's Manual of the Printer Controller.

Transfer Drum Cleaning Function

To maintain optimum copy quality, this copier automatically enters the Transfer Drum Cleaning mode at the following timing.

Cleaning takes about 40 seconds.

Color Mode	Timing
Full Color	24 or 48* copies in multicopy
Mono Color	mode.
Black and White	56 or 112* copies in multicopy
Diack and winte	mode.

* Timing will differ based on selected paper size and other settings.

Chapter 2

6. Auxiliary Functions

Color Display Editor (Option)

Equipping the copier with the optional Color Display Editor means even more sophisticated editing and processing capabilities of the image. It has a color liquid-crystal display on which to show the original loaded in it, allowing you to check the results of pen-entry editing on the display.

Major Features:

Original Coloring

Background coloring (coloring, pattern, gradation, texture), framing, text editing (coloring, outlining, hollowing-out), line drawing

Marker Editing

Background coloring (coloring, pattern, gradation, texture), text editing (coloring, outlining, hollowing-out)

Color Editing

Mono color, the color conversion, neg./pos. reverse, color filter, texture, erase

Trimming

Trimming by a rectangle (box), radius-corner rectangle (R-box), and free shape (trace), and their combinations

Overlay

Inlay composition, background area overlay, text area overlay, see through composition

For the operation, see the Color Display Editor Operator's Manual separately provided.

Getting to Know Your Copier

Chapter 3

Making Copies

Basic Copying Overview

• Place the original in position (step 1), set the number of copies to be made (step 9), and press the Start Key (step 10). This will allow you to make a full-size copy or copies on paper of the same size as the original.

NOTE

Automatically selected in the initial mode are Auto Paper, Full Size, and Manual Exposure.

• The selections •••• you make on the Touch Panel will change the exposure level, zoom ratio, the type of copy and so on.





NOTE

Some functions are not compatible with others when set at the same time. For more details, see "Function Combination Matrix." I p. 8-9

Placing Originals on the Glass

Different methods are used to place the original depending on its type. Use the procedure appropriate for your original. If you are using a Duplexing Document Feeder, see p. 3-6

Sheet Originals

(Using plain paper or originals not suitable for the document feeder)

 Raise the Original Cover or Duplexing Document Feeder and place the original face down on the Glass.



2 Align the rear left corner of the original with the \mathbf{b} marker on the Width Scale of the copier glass.



NOTES

- To make an 12"×18" copy from an 11"× 17" original on a copier equipped with a Duplexing Document Feeder, align the rear left edge of the original with the ▼ (photo) mark on the Length Scale to avoid lost image. ☞ p. 3-4
- To make copies using the Photo mode on a copier equipped with a Duplexing Document Feeder, align the rear left edge of the original with the ▼(photo) mark on the Length Scale.
 P. 3-4
- **3** Gently lower the Original Cover or Duplexing Document Feeder.

Highly Transparent Originals

(Using transparencies and translucent paper for the original)

- **1** Place the original in the same way as the sheet originals.
- 2 Place a blank white sheet of paper of the same size over the original.



3 Gently lower the Original Cover or Duplexing Document Feeder.

Making Copies from A Book Using Book Copy Mode

("Book" refers to an open bound original.)

I Place the open book so that its top edge is at the rear of the copier and the center of the book is aligned with the Book Marker indicated on the Original Length Scale.





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2 Gently lower the Duplexing Document Feeder or Original Cover.

NOTES

- If the book is thick, make a copy with the Duplexing Document Feeder or Original Cover raised.
- Do not look directly at the Original Glass surface as a strong beam of light is emitted.
- Not positioning the open book properly will result in copies with pages in incorrect order.
- Start copying with the higher-numbered pair.

When Copier is Equipped with a Duplexing Document Feeder

Make sure of the correct placement of the original in any of the following cases if the copier is equipped with a Duplexing Document Feeder.

- Making copies in the Photo mode
- Making 12"×18" copies from an 11"×17" original
- **1** Place the original, by aligning the rear edge with the Length Scale and the left edge with the \blacktriangleright (Photo) mark.



- 2 Gently lower the Duplexing Document Feeder or the Original Cover.

Instructions for Original Placement

• Be sure to raise the Duplexing Document Feeder 15° or more before placing the original. If the Duplexing Document Feeder is raised to an angle less than 15°, the copier may fail to select the correct copy paper size or zoom ratio.



- Do not place an original weighing more than 4-1/2 lbs. on the Glass.
- When placing an open book, do not press the book hard on the Glass, as the Glass could crack.
Using the Duplexing Document Feeder

The Duplexing Document Feeder automatically feeds original sheets placed on the Document Feed Tray one by one. After the copy cycle has been completed, it automatically ejects the original onto the Document Exit Tray.

Some originals may not be suitable for reliable operation of the Duplexing Document Feeder. Here is a guideline.

Originals Suitable for the Duplexing Document Feeder

Type of Originals: Sheets (Plain paper)

- Normal mode
 - •1-Sided Original (weighing 13-1/4 lbs. to 29-1/4 lbs.)
 - •2-Sided Original (weighing 16 lbs. to 24 lbs.)
- •Mixed Original Detection mode (weighing 16 lbs. to 24 lbs.)

Original Size: 1-Sided Original, 2-Sided Original Mode: 11"×17"L to InvoiceL : LetterC

- 2-in-1 (Dual Original Scanning) mode
- Mixed Original Detection mode : 11"×17"L to Letter

Originals Not Suitable

- Typing paper, paraffin paper, and other thin paper
- Thick paper
- Originals greater than 11"×17"L or smaller than InvoiceL
- Transparencies, translucent paper
- Wrinkled, dog-eared, curled, or torn originals
- Clipped or stapled originals
- Carbon-backed originals



NOTE

For any of these types of originals, raise the Duplexing Document Feeder and place the original manually on the Glass to make a copy. I p. 3-3

Loading the Originals

- *I* Slide the Document Guide Plate to the size of the originals.
 - *When using large size originals, flip up the Document Feed Tray Extender.



2 Load a neat stack of originals face up on the Document Feed Tray.



NOTES

- The maximum number of originals that can be loaded
 - Letter or smaller : Up to 50 Larger than Letter : Up to 30
- *Make sure that the top level of the original stack does not exceed the* ▼ *marking.*
- Make sure that the Document Guide Plate is in touch with the edges of the original stack. If it's not pressed snugly against the original stack, skewed feeding could result.

2. Placing Originals

Using the Single Automatic Document Feeding Mode (SADF Mode)

This is the mode in which you insert your originals one by one into the Duplexing Document Feeder to make a copy or copies from it. When you load the original, the copier automatically starts the copy cycle.

NOTES

- Originals available for the SADF Mode. : Plain paper Type Thickness : 9-1/4 lbs. to 53-1/4" lbs. Size : 11"×17"L to 5-1/2"×8-1/2"L • The following features cannot be selected in the SADF Mode. 2-sided original ► 1-sided copy 2-sided original \triangleright 2-sided copy Dual Original Scanning Mode (2-in-1 Mode) Book Mode Cover Mode
 - Staple Mode Color Separation Image Repeat Photo Mode

Making Copies

1

Open the Document Feed Tray and slide the Guide Plate to the size of the original.



- The original is automatically taken up and 3 the copy cycle is started.
- Making sure that the Start Key lights up 4 green again, load the next original.

Make sure that the Start Key is lit green and 2 insert the original face down into the Document Feed Table.



NOTES

- Be sure to place one original at a time.
- Be sure to correct any fold or curl in the
- original.



We here explain how to select the basic settings to make copies.

Copy Paper Size

Auto Paper

When this key is touched, the copier is set to the Auto Paper mode where the copy paper is automatically selected according to the size of the original being used and the zoom ratio selected for use.

- Touch **Paper** on the Basic Screen, then 1 touch Auto Paper to set the copier into the Auto Paper mode.
- Touch OK . 2

Useful Tip

This mode is efficient when you want to automatically make copies on paper of the same size as your originals.

NOTES

- When the original is placed on the Original Glass, the original sizes that can be detected in the Auto Paper mode are 11"×17"L, LegalL, LetterL, LetterC, and 5-1/2"×8-1/2"L. The copier may fail to detect, or wrongly detect, any other standard size and irregular sizes. (But, there are optional parts that can be mounted to enable detection of A4L, A4C, and 8-1/4"×13"L; ask your Tech. Rep. for these *capabilities.*)
- When using the Document Feeder, the original sizes that can be detected in the Auto Paper mode are 11"×17"L, LegalL LetterL, LetterC, 8-1/4"×13"L, InvoiceL, A3L, B4L, A4L, A4C, B5L, and B5C. (Invoice size paper cannot be used for the Mixed Original Detection Mode.)

• The copier fails to detect, or wrongly detect, the size of a wrinkled, dog-eared, or curled originals.

Manual Selection

The copy paper size can be set manually according to your need.

Touch **Paper** and the Touch Panel 1 indicates the paper size currently loaded in the three Paper Trays.



Touch the desired paper size key. 2



Touch OK 3

Making Copies

Paper Type Setting

If nonstandard paper has been set for any of the paper sources, the symbol \square , \square , or \square appears on the paper select key on the Touch Panel.



The following three different types of paper can be designated for each paper source.

\square : CF Paper (80 g/cm²)

When this setting is made, the paper source can be a candidate for Auto Paper.

: Thin Paper (64 g/m^2)

This setting excludes the paper source from selection for Auto Paper. Make this setting for the source loaded with thin paper to prevent the paper from being used for a wrong purpose.

\Box : Heavy Stock 1 (105 g/m²)

This setting excludes the paper source from selection for Auto Paper. Make this setting for the source loaded with thick paper to prevent the paper from being used for a wrong purpose.

The paper type settings are to be made by your Technical Representative. For more details, consult your Technical Representative.

NOTE Only CF Paper can be used for 2-sided copies.

Auto Tray Switching

If the tray currently selected for use runs out of paper and there is another tray loaded with paper of the same size and in the same direction, the copier automatically selects that second tray to continue copying.

Useful Tip

This feature is a great advantage when you need to make a large number of copies on the same size paper. For example, you can make up to 1,250 copies without interruption if all three trays are loaded with paper of the same size and in the same direction. You can even make up to 2,350 copies if an optional Large Capacity Cassette is additionally fitted to the copier.

A tray with any kind of paper other than CF paper can also be set as a candidate for Auto Tray Switching. For more details, consult your Technical Representative. Chapter 3

Manual Bypass Copying

- Use the Manual Bypass to make copies on paper not loaded in any tray, or to copy onto OHP transparencies or any other special paper.
- The setting of copy paper sizes is needed for manual bypass copying.
- Manual Bypass cannot be used for a reserved job.

Copy Paper that Can be Used for Manual Bypass

- ♦Types of Paper
 - Plain paper
 - Thin Paper (20 lbs.), CF Paper (20 lbs. to 24 lbs.)
 - Thick paper
 - Heavy Stock 1 (24 lbs. to 28 lbs.), Heavy Stock 2 (50 lbs. to 60 lbs. cover)
 - OHP Transparencies (recommended brand)
- ◆Paper Size
 - 11"×17"L to LetterC and 12"×18"
 - Postcard
 - Max. Size: 11-3/4"×17"
 - Minimum Size: 5-3/4"×7-1/4"
- ◆Capacity of the Manual Bypass Tray
 - Plain paper, Heavy Stock 1 ... Up to 50 sheets
 - Plain paper (once-copied paper) ... Up to 20 sheets
 - Heavy Stock 2, OHP transparencies ... Up to 20 sheets.

Using the Manual Bypass Tray

- **1** Place the original on the Original Glass.
- 2 Swing down the Manual Bypass Tray.



3 Insert a neat stack of copy paper into the Manual Bypass Tray until it stops and slide the Paper Guide Plates to the size of the copy paper.



NOTES

• Load the OHP transparencies so that the front side (on which the white tape is fitted) faces up in the direction as shown.



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- Use only the recommended OHP transparencies.
- Only CF Paper can be used for 2-sided copies.
- When inserting paper with one side previously printed, load the paper stack so that the blank side faces down.
- *Make sure that the top level of the original stack does not exceed the* ▼ *marking.*

Making Copies

4 Select a copy paper size. If the copy paper is non-standard size, touch **Custom Size**.

Digital Art	Color Adjust	Input ⊧Output	Basics
Ready to	сору.		- 1
Select a CUSTOM S	paper siz IZE.	e or press	
Auto	× 1.	000	11×170
11×17⊅	5½×8½D		
Legal 🗗	4×6	Custor Size	n
LetterD	12×18	Paper Type	
Letter D		Heavy Stock	ı OK
			1154D272EA

5 Touch **Paper Type** and select the type of copy paper.



6 If this is going to be the copy cycle for making the first side of the copy, select <u>No</u> for 2nd Side for Dup. If this is going to be the copy cycle for making the second side of the copy, select <u>Yes</u>.



Useful Tip

The copy is also made on the lower face of the copy paper loaded in the Bypass Tray when **Yes** of 2nd Side for Dup. is selected.

7 Touch OK.

8 Make the necessary copy function settings.

Useful Tip

Using 12"×18" paper ensures a good copy of the entire image of an 11"×17" original with no void images.

NOTES

• The following functions cannot be set for Manual Bypass copying:

 $1 \triangleright 2, 2 \triangleright 2, 1 \triangleright 2[2in1], Book \triangleright 2, Sort, Group, Staple$

- When a copy is made on OHP transparencies fed into a Sorter or Staple Sorter, try to remove the copy (OHP transparencies) from the bin as soon as it is fed in. If the copy is left a while in the bin, it can curl.
- When a copy has been made on OHP transparencies, peel the white tape off of it.

<If the original is non-standard size>

Touch **Custom Size** on the screen given in step 4.



Touch $\boxed{\mathbf{X}}$ and enter the length of the copy paper from the 10-Key Pad. Then touch $\boxed{\mathbf{Y}}$ and enter the width of the copy paper from the 10-Key Pad.



Chapter 3

Touch OK

Zoom Ratio

When you touch **Zoom** on the Touch Panel, a screen appears that allows you to set the zoom ratio. You have six different ways to choose from to set the zoom ratio. Select one according to your need.



Auto Size

In the Auto Size mode, the copier automatically selects the zoom ratio according to the size of the original being used and the copy paper size selected for use.

1 Touch Auto Size to set the copier into the Auto Size mode.



- 2 Select the paper size.
- 3 Touch OK

Useful Tip

This mode is very helpful for neat filing when you need to make copies from originals of assorted sizes.

Selecting a Ratio from among Fixed Ones

The copier provides most frequently used zoom ratios ready for immediate use.

1 Touch the appropriate original-to-copy-size representation key. You have three reduction and three enlargement ratios.



When you touch **Full Size**, full size $(\times 1.000)$ is selected.

NOTE

When the document feeder is used, the copier determines the zoom ratio when the first original is taken up and fed in and uses that zoom ratio for the subsequent originals (except in the Mixed Original Detection mode.)

2 Touch OK.

3. Basic Functions

For a Slightly Smaller Image

This function lets you make a copy slightly reduced in image size from that of the original.

1 Touch Minimal .



Useful Tip

It comes in handy for making a copy, without losing any portion of the original image, from an original which has an image area covering its entire surface.

2 Touch OK.

Using Zoom Up/Down Keys

Pressing the \bigtriangledown or \bigtriangleup key changes the zoom ratio in 0.001 increments. You can keep touching the key to change the ratio quickly.

I Hold down the \bigtriangledown or \blacktriangle key until the desired zoom ratio is reached.



Chapter 3

Useful Tips

• To save time, first select the fixed zoom ratio nearest to the target ratio before using the

▼ or ▲ key.

• You can change the zoom ratio between the range of $\times 0.250$ and $\times 6.000$

2 Touch OK.

Using the 10-Key Pad

You may use the 10-Key Pad to directly enter the zoom ratio.

1 Touch User Set .



- es Chapter 3
- 2 Enter the desired zoom ratio from the 10-Key Pad.







To correct a ratio, press the Clear key and then enter the correct one again.

Useful Tip

The zoom ratio can be entered between the range of $\times 0.250$ and $\times 6.000$.

Calling up a Ratio from Memory

You can store some of the most frequently used zoom ratios in memory and recall them later as necessary.

1 Touch User Set



- 1154P340EB
- 2 From among the three ratios previously stored in memory, select the desired one.



Useful Tip

It's a good idea for you to store frequently used zoom ratios in memory. T p. 3-16



Storing a Ratio in Memory

1 Touch User Set



2 Enter the desired zoom ratio from the 10-Key Pad.



Example: ×1.300 Press 1, 3, 0, and 0, in that order.



To correct a ratio, press the Clear key and then enter the correct one again.

Useful Tip

The zoom ratio can be entered between the range of $\times 0.250$ and $\times 6.000$.

3 Touch Store



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4 Touch the memory location key in which to store the set zoom ratio.



Chapter 3

*When the key is touched, the ratio is shown on the key, indicating that it has been stored in memory.

NOTE

When a new ratio is stored, the old one is erased.



Image Density

Touch **Density** on the Touch Panel. Then, a screen appears that allows you to adjust the image density and background level of the copy.



Adjusting the background level:

Slide the level towards the Lighter side if you don't want the data on the back side of a newspaper or magazine page copied. Slide it towards the Darker side if you want to reproduce pale colors of a bright area of the original.

When you adjust the level towards the Darker side, the copier also copies the background. If you slide the level towards the Lighter side, the resultant copy will become lighter. Select the appropriate level according to your original.

Adjusting the background level

Auto Exposure

The copier automatically selects the best possible background level. If you make a black-and-white copy from an original which is a faint pencilwritten text, the copier automatically makes the text darker as it appears on the copy.

1 Touch Auto

The **Auto** key is highlighted, indicating that the copier is set into the Auto Exposure mode.



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2 Touch OK

Manual Exposure

In the Manual Exposure mode, you can vary the exposure level in eight steps.

1 Touch Lighter or Darker as necessary.



Adjusting the Image Density

Manual Exposure

In the Manual Exposure mode, you can vary the exposure level in seven steps.

Touch Lighter or Darker as necessary. 1



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<To make the image darker> Touch Darker .

<To make the image lighter> Touch Lighter .

Making Copies Chapter 3

When you touch **Input** \triangleright **Output** on the Touch Panel, a screen appears that allows you to set the original \triangleright copy type or a particular finishing function.



Original > Copy Types



• Select 1 > 1 to make 1-sided copies from 1-sided originals.

Touch 1 1

 $1 \triangleright 2$ Originals



Copy

(Only when the Duplex Unit is mounted.)
Select 1 ▶ 2 to make 2-sided copies from 1-sided originals. **NOTE**Two originals can be copied onto one sheet of paper.

Touch 1

2









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$1 \ge 2[2in1] = 2$ -sided 2-in-1 copy



(Only when the Duplexing Document Feeder and Duplex Unit are mounted.)

• Select 2 > 2 to make 2-sided copies from 2-sided originals



(Only when the Duplexing Document Feeder is mounted.)

• Select 1 ▶ [2in1] to make a 1-sided copy, through reduction, from two 1-sided originals side-by-side.

NOTES

- You need half as many sheets of copy paper as the number of originals.
- The size of the original should be LetterC for 2-in-1.



(Only when Duplexing Document Feeder and Duplex Unit are mounted.)

• Select 1 \triangleright 2[2in1] to make a 2-sided copy, through reduction, from four 1-sided originals. Each pair of originals will be placed side-by-side on either side of the

copy. NOTES

touch

- You need 1/4 as many sheets of copy paper as the number of originals.
- The size of the original should be LetterC for 2-in-1.

1 22in1 Touch

1-Sided Book

Book Original





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1-Sided Copies

2-Sided Book

Book Original



Each of the two pages of an open book is copied onto one side of a separate sheet of paper. Tou

ch	BOOK 1	, then
ch	Std. Book	or

(Only when the Duplex Unit is mounted.)

The two pages of an open book are copied onto opposite sides of a sheet of paper.

Right bound



NOTE

Only CF Paper can be used for 2-sided copies.

Selecting Input ► Output Mode

1 Touch Input \triangleright Output.



- Chapter 3
- Touch the key corresponding to the desired original-to-copy type.

Ready to copy. 1 Iside Side Book Frame Original Sort 2 Arge Arge Sort Sort Sover Sort Sover Sort Sover Bridge OH OH OH	Digital Art	Color Adjust	Input Dutput	Basics
Side Side Book Erame Image: Side Sort Sort Image: Side Sort Sheet Image: Staple Sheet Sheet Image: Staple Image: Sheet Sheet Image: Staple Image: Sheet Image: Sheet Image: Staple Image: Sheet Image: Sheet Image: Sheet Image: Sheet	Ready to	сору.		1
	\$ide \$i 2 1 2 2 1 2	de Book <u><u><u></u><u></u><u><u></u><u></u><u><u></u><u></u><u></u><u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u></u></u></u></u>	Sort Staple	File Margin Cover Sheet

Useful Tip

The original-to-copy type separates options into *l-Sided*, 2-Sided, and Book. Touch any of these base keys **1-Side**, **2-Side**, and **Book** to make settings in greater detail.

NOTES

• When you make copies from a book, select the correct key according to whether the book is bound on the left or on the right (*R*-Book).



When making copies in 1 ▶ 2, 1 ▶ (2in1), or
 1 ▶ 2 (2in1) mode, input the number of originals. The p. 3-22

2

Input the number of originals

• If you're going to make copies using 1 ▶ 2, 1 ▶ [2in1] or 1 ▶ 2-[2in1], you need to input the number of your originals. Then the copier can arrange the pages in correct order.

When you know the number of originals





Setting Even/Odd Touch # of Origs Touch Even or Odd as appropriate. Touch OK . Using the 10-Key Pad Touch # of Origs Touch Input # . Enter the number of originals from the 10-Key Pad. NOTES The maximum number of originals you can set is 50. To correct a wrong number, press the Clear key, then enter the correct number.

④ Touch OK .

If you want the document feeder to count the number of originals for you

Select Auto Count to let the document feeder count the number of originals.





- ① Touch # of Origs
- 2 Touch Auto Count .
- ③ Touch OK .
- (Load your originals into the document feeder.
- Press the Start Key.
 *The document feeder starts feeding the originals loaded in it to count the number of originals. (At this time, no copy cycle is run.)
- (6) Unload the originals ejected onto the Document Exit Tray and reload them onto the Document Feed Tray. Then, press the Start key to make copies.

Mixed Original Detection Mode

You may sometimes need to make copies from originals of assorted sizes and perhaps you want to use the Duplexing Document Feeder mounted on your copier. You can by using this function.

In the default settings, the **Mixed Size** key does not appear on the Touch Panel, indicating that the Mixed Size function is turned ON. When a black copy, $1 \triangleright 1$, and manual background adjustment is selected, however, the **Mixed Size** function can now be disabled with the **OFF** key that appears on the Touch Panel together with **ON** key.



NOTE

The copier cannot staple together the copies of different sizes made in the Mixed Original Detection mode.

Using the Mixed Original Detection Mode

I Swing the Document Exit Tray to the left as shown.

Load the stack of originals so that the rear edge of each original is pressed against the rear Document Guide Plate. Then, slide the front Document Guide Plate against the front edges of the widest originals.



2 Touch Input ▶Output

Digital Art	Color Adjust	Input Dutput	Basics		
Ready to	Ready to сору.				
1- Side Si	de Book		Erame		
	Orig- inal	Non- Sort			
1 1	a of Brigo		File Margin		
		Sort			
1 2	Mixed Size	Staple	Shéét		
1 2001	OFF	Group			
		-11	1154P234CA		

Making Copies



NOTE

This function cannot be set when the copier is set in the Interrupt, OHP Interleaving, Cover Sheet, Monotone, or Background Color mode.

Instructions for Loading Originals

Use the following procedure for loading originals to make 1-sided copies from 2-sided originals.

Procedure

Load the originals crosswise.

If the originals are loaded lengthwise, the directions of the copy images will be mixed up.

Correct:

ŝ



Precautions for Book Copying

• Place the open book so that its top edge is at the rear of the copier and the center of the book is aligned with the Book Marker indicated on the Original Length Scale.

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- Make copies in descending order of page.
- Select the desired zoom ratio and copy paper size.

Placing the Book on the Glass Correctly





Precautions for 2-in-1 Copying

When the 2-in-1 mode is selected, the copier automatically selects a reduced zoom ratio. However, you can choose another zoom ratio by changing the User's Choice setting. @ p. 5-15

Making Copies

Finishing Modes





Useful Tip

In the initial mode, the copier automatically switches between Non-Sort and Sort depending on the number of originals loaded in the Duplexing Document Feeder and the number of copies to be made. User's Choice can, however, be used to disable this function. To p. 5-15

s Chapter 3

Using Manual Staple Mode

To use as a stapler:

Align the sheets of paper neatly.











NOTES

• Make sure of the stapling position and press the paper stack against the bracket.

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• Never attempt to reach for the stapling position. This can be dangerous.



• The sheets of paper are stapled.

Useful Tip

This feature is efficient to staple originals after making copies.

4 Input Output Mode Original Direction for Stapling

Note the correct direction of the originals to make copies in the Staple mode.

If the copies are to be stapled either in the Sortand-Staple or Manual Staple mode, load the originals crosswise in the Duplexing Document Feeder. Ensure also that the stapling corner is at the rear left side as indicated by the arrow.

Originals Loaded crosswise



To manually staple copy sets which have been made in the Sort mode from originals placed on the Original Glass, place each original crosswise on the Original Glass. Make also sure that the stapling corner is at the rear right corner as indicated by the arrow.



A Input Doutput Mode Auto Dual Function in the Sort Mode

Each of the Sort Bins holds up to 25 sheets of paper. The Auto Dual Function, however, allows sorting of copies of up to 50 originals under certain conditions. When less than 5 copies are made from an original set consisting of more than 25 originals, in the Sort Mode the Sorter or the Staple Sorter is automatically switched into the Auto Dual Function Mode using the 6th to 10th Bins.

Copies	Bins Used
1st to 25th sorted copies	1st to 5th Bins
26st to 50th sorted copies	6th to 10th Bins

* If the number of copies selected exceeds 5, the copy cycle stops at the 25th original.

* To have a complete set of originals, place the copies from the 6th Bin on top of those from

the 1st Bin. In the same way, place the copies from the 7th Bin on top of those from the 2nd Bin, and so on.

When the Number of Copies Selected Exceeds 25 in the Group Mode

When more than 25 copies are to be grouped together into one group, the Staple Sorter uses the next Bin to continue grouping the copies.

Original	Copies	Bins Used
1st	1st to 25th copies	1st Bin
150	26st and subsequent copies	2nd Bin
2nd to Nth: Same	way up to 10th	·

If the Number of Copies Selected Exceeds 50 in the Non-Sort Mode

The capacity of the 1st Bin is 50. If more than 50 copies are made in the Non-Sort mode, the Sorter uses the 1st, 2nd, and subsequent Bins to hold

those excess copies.

Auto Dual Function in Sort-and-Staple Mode

When 5 or less copies are made from an original set consisting of more than 26 originals in the Sort-and-Staple Mode and the Auto Dual function is activated, the Sort-and-Staple Mode is automatically switched to the Sort Mode (no stapling takes place.) When you touch **Color Adjust** on the Touch Panel, a screen appears that allows you to simply adjust the hue or tone of the color produced on the copy and how you would like the color of your copy to look. The copier also allows you to professionally adjust these features. @ p. 4-11



For copy samples, see the "Creative Image Book" separately provided.

Basic Adjustment Items

Red

Adjusts only the red component of the original to make it appear redder or less red.

Green

Adjusts only the green component of the original to make it appear greener or less green.

Blue

Adjusts only the blue component of the original to make it appear bluer or less blue.

Sharpness

Enhances the outline of characters, making it sharper or less sharp.

Brightness

Adjusts to make the original image brighter or darker.

Contrast

Makes an original image look less distinct or a blurred image look clearer and more distinct.

Saturation

Makes the colors appear duller or vivid.

Portrait

Adjusts the flesh tone of the portrait.

Color Adjust Procedure (Basic)

1 Touch the **Basic** key and select the item for adjustment.

A	igital rt	Co	lor just	Input Foutp	ut	Basics	
	Ready to copy.					1	
Basic			Pro	fess	ional		
	Red ∛⇔∛	5	Green Ø⇔ø		Blue ≌↔		
	Sharpne &⇔	ss \	Brightness		Co	ntrast }+∰	
	Saturat 2+0	ion 2)	Portrait		Ori Ima Tex	ginal ge Type t&Photo	
-						1154P14	10/

2 Touch the Test Print key. (Ex.: When "Sharpness" is selected)



3 Position the image area in the original you want to check for color in the Test Area on the Glass.



- 4 Press the Start Key. This causes the copier to output a sample copy showing seven images, each representing a different level of adjustment for the selected item.
- 5 Select the sample you like best, then touch OK.



Chapter 3

Making Copies

6 Place the original in position again and press the Start Key.

Selecting the Original Image Type

Select the original image type by pressing the corresponding key to get the best possible result on your copy.

Text & Photo

This mode is ideally suited to an original which contains texts, photos, and illustrations. This feature is selected in the initial mode.

Photo Image

Select this mode to make a clear copy from a photo printed on photographic paper.

Printed Image

When making a copy from a gravure photo of a magazine, this mode is effective in preventing moire from occurring on the copy.

Text

This mode is just right for making copies from an original that contains texts and fine lines.

Map

If you want to make a copy from an original which has a text on a relatively dark colored background, such as a map, this mode is just right for the job reproducing fine letters and lines clearly. This feature is also effective in reproducing faint pencil-written texts clearly.

1 Touch Original Image Type .

Dj Ar	igital t	Co	lor just	Input ⊧Output		Basics
Ready to copy.			у.			1
Basic			Professional			
	Red ∰⇔ĭ	5	Green Ø⇔ø		Blue ©⇔⊛	
	Sharpne A⇔ A	ss	Brightness		Co	ntrast }↔
	Saturat Ø⇔Ø	ion	Port	rait	ori Ima Tex	ginal ge Type t&Photo
_			-			1154P141C/

2 Select the desired image type of your original.





Chapter 3

6. Photo Mode

Photo mode is effective in making copies from photos, allowing you to place the photo image on the copy at an aesthetically pleasing position. Photo-Sizing offers you a choice between Scale to Page, with which the image is scaled to fill the entire surface of the copy paper, and **Manual Zoom Input**, with which you need to manually specify the zoom ratio for the copy. Pressing the Photo Mode Key on the Control Panel sets the copier into the Photo mode.



Making Copies from a Photo

Photo-Sizing Mode: Scale to Page

Select the size of your photo and touch 1 **OK**. If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch \mathbf{Y} and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in

copier memory. 🖙 p. 3-37

2

Select the appropriate "Photo Type." Photo Type & Photo-Size Mode Photo-Sizing Mode Photo Type **E** () **1** Scale to Page. Photo Image \triangleright U ٢ × Printed Image 0K Manual Zoom Input 1154P162CA

3 Touch **Scale to Page** under the "Photo-Sizing Mode" and touch **OK**.



Chapter 3

Making Copies

4 Select the appropriate "Copy Size." (See Manual Bypass Copying. ☞ p. 3-11)



Select the appropriate "Scale to Page" Mode.

I

Fill entire Page

Chapter 3

5

Scale to Page Copy Size 'Scale to Page' Letter Letter B 11x17D

Useful Tips

🖪 Letter 🛛

Internation Internation Internation International International International Internation Internatio

- When **Fit Entire Image** is selected, the copier fits the entire image of the photo onto the copy paper.
- When **Fill Entire Page** is selected, the copier produces the image on the copy paper with a uniform margin along four edges

NOTE

Fill Entire Page may result in part of the image being lost on the copy.

U,

OK

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6 Touch **OK**. The Touch Panel shows the settings made, prompting you to check them.

Check and Copy				
Photo Orig -inal Size	Copy Size	Density		
Υ 50/16" Υ 30/16"	Letter 🗗	Color Adjust		
Photo-Size Mode	Fit to 1- Page Mode	Monotone		
		Mirror Image		

1154P288EA

Useful Tips

- Touching the Photo Original Size, Photo-Size Mode, Copy Size, or 'Fit to 1-Page' Mode key allows you to change the previous settings.
- Touch Density if you want to adjust the background level of the copy. Touch Density if you want to adjust the background level of the copy.
- Touch Color Adjust if you want to make color adjustments. 🖙 pp. 3-30, 4-11
- *Touch* Monotone *if you want to make a single-color copy from a colored or black-and-white photo.* @ p. 4-17
- Touch Mirror Image if you want to make a copy whose image is identical to the original except reversed as viewed in a mirror.

☞ p. 4-29

- 7 Place the original and press the Start Key. "Loading the Originals" @ p. 3-6
- 8 Touch Exit.

Photo-Sizing Mode: Manual Zoom Input

- **1** Select the size of your photo and touch
 - **OK** . If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. @ p. 3-37

2 Select the appropriate "Photo Type."



3 Touch Manual Zoom Input under the "Photo-Sizing Mode" and touch OK.





Select the appropriate "Copy Size."
(See Manual Bypass Copying. @ p. 3-11)



Enter the desired zoom ratio from the 10-Key Pad. 5 When **Full Size** is touched, you can make a full size copy.



Touch **OK**. The Touch Panel shows the settings made, prompting you to check them. 6

ру	
Copy Size	Density
Letter 🗗	Color
Zoom	Monotone
×1.500	Mirror Image
	Copy Size Letter Zoom x1.500

1154P284EA

Useful Tips

- Touching the Photo Original Size, Photo-Size Mode, Copy Size, or Zoom key allows you to change the previous settings.
- Touch Density if you want to adjust the background level of the copy. I 3-17
- Touch Color Adjust if you want to make color adjustments. Sp. 3-30
- Touch Monotone if you want to make a single-color copy from a colored or black-and-white photo. ☞ p. 4-17
- Touch Mirror Image if you want to make a copy whose image is identical to the original except reversed as viewed in a mirror.

☞ p. 4-26

Place the original and press the Start Key. 7 "Loading the Originals" @ p. 3-3

Touch Exit . 8

Setting Mirror Image in Photo Mode

1 On the screen that prompts you to check the settings made in the Photo Mode, touch [Mirror Image].



2 Touch ON.

Mirror Ima	ıge		
OFF	2		
		1154P1	74C/

3 Touch OK.

Making Copies

Storing the Photo Size in Memory

1 Touch \underline{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)





2

Touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.



3 Touch Store as Presets .



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		non-labeled	key
Photo Size Inpu	ıt		
X 3 1° 2-17" Y 3 1° 2-11 11/6"	Preset Sizes 3"x5" 4"x6" Wallet Size	Store as Presets	
		1154P287EA	

NOTE

If you touch a key in which a size has previously been stored, the old data is erased.

Touch OK . 5

Chapter 3

Making Copies

Basic Copying Overview

• Place the original in position (step 1), set the number of copies to be made (step 9), and press the Start Key (step 10). This will allow you to make a full-size copy or copies on paper of the same size as the original.

NOTE

Automatically selected in the initial mode are Auto Paper, Full Size, and Manual Exposure.

• The selections •••• you make on the Touch Panel will change the exposure level, zoom ratio, the type of copy and so on.





NOTE

Some functions are not compatible with others when set at the same time. For more details, see "Function Combination Matrix." I p. 8-9

Placing Originals on the Glass

Different methods are used to place the original depending on its type. Use the procedure appropriate for your original. If you are using a Duplexing Document Feeder, see p. 3-6

Sheet Originals

(Using plain paper or originals not suitable for the document feeder)

 Raise the Original Cover or Duplexing Document Feeder and place the original face down on the Glass.



2 Align the rear left corner of the original with the \mathbf{b} marker on the Width Scale of the copier glass.



NOTES

- To make an 12"×18" copy from an 11"×17" original on a copier equipped with a Duplexing Document Feeder, align the rear left edge of the original with the ▼ (photo) mark on the Length Scale to avoid lost image. ☞ p. 3-4
- To make copies using the Photo mode on a copier equipped with a Duplexing Document Feeder, align the rear left edge of the original with the ▼(photo) mark on the Length Scale.
 P. 3-4
- **3** Gently lower the Original Cover or Duplexing Document Feeder.

Highly Transparent Originals

(Using transparencies and translucent paper for the original)

- **1** Place the original in the same way as the sheet originals.
- 2 Place a blank white sheet of paper of the same size over the original.



3 Gently lower the Original Cover or Duplexing Document Feeder.

Making Copies from A Book Using Book Copy Mode

("Book" refers to an open bound original.)

I Place the open book so that its top edge is at the rear of the copier and the center of the book is aligned with the Book Marker indicated on the Original Length Scale.





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2 Gently lower the Duplexing Document Feeder or Original Cover.

NOTES

- If the book is thick, make a copy with the Duplexing Document Feeder or Original Cover raised.
- Do not look directly at the Original Glass surface as a strong beam of light is emitted.
- Not positioning the open book properly will result in copies with pages in incorrect order.
- Start copying with the higher-numbered pair.

When Copier is Equipped with a Duplexing Document Feeder

Make sure of the correct placement of the original in any of the following cases if the copier is equipped with a Duplexing Document Feeder.

- Making copies in the Photo mode
- Making 12"×18" copies from an 11"×17" original
- **1** Place the original, by aligning the rear edge with the Length Scale and the left edge with the \blacktriangleright (Photo) mark.



- 2 Gently lower the Duplexing Document Feeder or the Original Cover.
- **3** Make settings in the Photo Mode. @ p. 3-33

Instructions for Original Placement

• Be sure to raise the Duplexing Document Feeder 15° or more before placing the original. If the Duplexing Document Feeder is raised to an angle less than 15°, the copier may fail to select the correct copy paper size or zoom ratio.



- Do not place an original weighing more than 4-1/2 lbs. on the Glass.
- When placing an open book, do not press the book hard on the Glass, as the Glass could crack.

Using the Duplexing Document Feeder

The Duplexing Document Feeder automatically feeds original sheets placed on the Document Feed Tray one by one. After the copy cycle has been completed, it automatically ejects the original onto the Document Exit Tray.

Some originals may not be suitable for reliable operation of the Duplexing Document Feeder. Here is a guideline.

Originals Suitable for the Duplexing Document Feeder

Type of Originals: Sheets (Plain paper)

- Normal mode
 - •1-Sided Original (weighing 13-1/4 lbs. to 29-1/4 lbs.)
 - •2-Sided Original (weighing 16 lbs. to 24 lbs.)
- •Mixed Original Detection mode (weighing 16 lbs. to 24 lbs.)

Original Size: 1-Sided Original, 2-Sided Original Mode: 11"×17"L to InvoiceL : LetterC

- 2-in-1 (Dual Original Scanning) mode
- Mixed Original Detection mode : 11"×17"L to Letter

Originals Not Suitable

- Typing paper, paraffin paper, and other thin paper
- Thick paper
- Originals greater than 11"×17"L or smaller than InvoiceL
- Transparencies, translucent paper
- Wrinkled, dog-eared, curled, or torn originals
- Clipped or stapled originals
- Carbon-backed originals



NOTE

For any of these types of originals, raise the Duplexing Document Feeder and place the original manually on the Glass to make a copy. I p. 3-3

Loading the Originals

- *I* Slide the Document Guide Plate to the size of the originals.
 - *When using large size originals, flip up the Document Feed Tray Extender.



2 Load a neat stack of originals face up on the Document Feed Tray.



NOTES

- The maximum number of originals that can be loaded
 - Letter or smaller : Up to 50 Larger than Letter : Up to 30
- *Make sure that the top level of the original stack does not exceed the* ▼ *marking.*
- Make sure that the Document Guide Plate is in touch with the edges of the original stack. If it's not pressed snugly against the original stack, skewed feeding could result.

2. Placing Originals

Using the Single Automatic Document Feeding Mode (SADF Mode)

This is the mode in which you insert your originals one by one into the Duplexing Document Feeder to make a copy or copies from it. When you load the original, the copier automatically starts the copy cycle.

NOTES

- Originals available for the SADF Mode. : Plain paper Type Thickness : 9-1/4 lbs. to 53-1/4" lbs. Size : 11"×17"L to 5-1/2"×8-1/2"L • The following features cannot be selected in the SADF Mode. 2-sided original ► 1-sided copy 2-sided original \triangleright 2-sided copy Dual Original Scanning Mode (2-in-1 Mode) Book Mode Cover Mode
 - Staple Mode Color Separation Image Repeat Photo Mode

Making Copies

1

Open the Document Feed Tray and slide the Guide Plate to the size of the original.



- The original is automatically taken up and 3 the copy cycle is started.
- Making sure that the Start Key lights up 4 green again, load the next original.

Make sure that the Start Key is lit green and 2 insert the original face down into the Document Feed Table.



NOTES

- Be sure to place one original at a time.
- Be sure to correct any fold or curl in the
- original.



We here explain how to select the basic settings to make copies.

Copy Paper Size

Auto Paper

When this key is touched, the copier is set to the Auto Paper mode where the copy paper is automatically selected according to the size of the original being used and the zoom ratio selected for use.

- Touch **Paper** on the Basic Screen, then 1 touch Auto Paper to set the copier into the Auto Paper mode.
- Touch OK . 2

Useful Tip

This mode is efficient when you want to automatically make copies on paper of the same size as your originals.

NOTES

- When the original is placed on the Original Glass, the original sizes that can be detected in the Auto Paper mode are 11"×17"L, LegalL, LetterL, LetterC, and 5-1/2"×8-1/2"L. The copier may fail to detect, or wrongly detect, any other standard size and irregular sizes. (But, there are optional parts that can be mounted to enable detection of A4L, A4C, and 8-1/4"×13"L; ask your Tech. Rep. for these *capabilities.*)
- When using the Document Feeder, the original sizes that can be detected in the Auto Paper mode are 11"×17"L, LegalL LetterL, LetterC, 8-1/4"×13"L, InvoiceL, A3L, B4L, A4L, A4C, B5L, and B5C. (Invoice size paper cannot be used for the Mixed Original Detection Mode.)

• The copier fails to detect, or wrongly detect, the size of a wrinkled, dog-eared, or curled originals.

Manual Selection

The copy paper size can be set manually according to your need.

Touch **Paper** and the Touch Panel 1 indicates the paper size currently loaded in the three Paper Trays.



Touch the desired paper size key. 2



Touch OK 3

Making Copies

Paper Type Setting

If nonstandard paper has been set for any of the paper sources, the symbol \square , \square , or \square appears on the paper select key on the Touch Panel.



The following three different types of paper can be designated for each paper source.

\square : CF Paper (80 g/cm²)

When this setting is made, the paper source can be a candidate for Auto Paper.

: Thin Paper (64 g/m^2)

This setting excludes the paper source from selection for Auto Paper. Make this setting for the source loaded with thin paper to prevent the paper from being used for a wrong purpose.

\Box : Heavy Stock 1 (105 g/m²)

This setting excludes the paper source from selection for Auto Paper. Make this setting for the source loaded with thick paper to prevent the paper from being used for a wrong purpose.

The paper type settings are to be made by your Technical Representative. For more details, consult your Technical Representative.

NOTE Only CF Paper can be used for 2-sided copies.

Auto Tray Switching

If the tray currently selected for use runs out of paper and there is another tray loaded with paper of the same size and in the same direction, the copier automatically selects that second tray to continue copying.

Useful Tip

This feature is a great advantage when you need to make a large number of copies on the same size paper. For example, you can make up to 1,250 copies without interruption if all three trays are loaded with paper of the same size and in the same direction. You can even make up to 2,350 copies if an optional Large Capacity Cassette is additionally fitted to the copier.

A tray with any kind of paper other than CF paper can also be set as a candidate for Auto Tray Switching. For more details, consult your Technical Representative. Chapter 3

Manual Bypass Copying

- Use the Manual Bypass to make copies on paper not loaded in any tray, or to copy onto OHP transparencies or any other special paper.
- The setting of copy paper sizes is needed for manual bypass copying.
- Manual Bypass cannot be used for a reserved job.

Copy Paper that Can be Used for Manual Bypass

- ♦Types of Paper
 - Plain paper
 - Thin Paper (20 lbs.), CF Paper (20 lbs. to 24 lbs.)
 - Thick paper
 - Heavy Stock 1 (24 lbs. to 28 lbs.), Heavy Stock 2 (50 lbs. to 60 lbs. cover)
 - OHP Transparencies (recommended brand)
- ◆Paper Size
 - 11"×17"L to LetterC and 12"×18"
 - Postcard
 - Max. Size: 11-3/4"×17"
 - Minimum Size: 5-3/4"×7-1/4"
- ◆Capacity of the Manual Bypass Tray
 - Plain paper, Heavy Stock 1 ... Up to 50 sheets
 - Plain paper (once-copied paper) ... Up to 20 sheets
 - Heavy Stock 2, OHP transparencies ... Up to 20 sheets.

Using the Manual Bypass Tray

- **1** Place the original on the Original Glass.
- 2 Swing down the Manual Bypass Tray.



3 Insert a neat stack of copy paper into the Manual Bypass Tray until it stops and slide the Paper Guide Plates to the size of the copy paper.



NOTES

• Load the OHP transparencies so that the front side (on which the white tape is fitted) faces up in the direction as shown.



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- Use only the recommended OHP transparencies.
- Only CF Paper can be used for 2-sided copies.
- When inserting paper with one side previously printed, load the paper stack so that the blank side faces down.
- *Make sure that the top level of the original stack does not exceed the* ▼ *marking.*

Making Copies

4 Select a copy paper size. If the copy paper is non-standard size, touch **Custom Size**.

Digital Art	Color Adjust	Input ⊧Output	Basics
Ready to	сору.		- 1
Select a CUSTOM S	paper siz IZE.	e or press	
Auto	× 1.	000	11×170
11×17⊅	5½×8½D		
Legal 🗗	4×6	Custor Size	n
LetterD	12×18	Paper Type	
Letter D		Heavy Stock	ı OK
			1154D272EA

5 Touch **Paper Type** and select the type of copy paper.



6 If this is going to be the copy cycle for making the first side of the copy, select No for 2nd Side for Dup. If this is going to be the copy cycle for making the second side of the copy, select Yes.



Useful Tip

The copy is also made on the lower face of the copy paper loaded in the Bypass Tray when **Yes** of 2nd Side for Dup. is selected.

7 Touch OK.

8 Make the necessary copy function settings.

Useful Tip

Using 12"×18" paper ensures a good copy of the entire image of an 11"×17" original with no void images.

NOTES

• The following functions cannot be set for Manual Bypass copying:

 $1 \triangleright 2, 2 \triangleright 2, 1 \triangleright 2[2in1], Book \triangleright 2, Sort, Group, Staple$

- When a copy is made on OHP transparencies fed into a Sorter or Staple Sorter, try to remove the copy (OHP transparencies) from the bin as soon as it is fed in. If the copy is left a while in the bin, it can curl.
- When a copy has been made on OHP transparencies, peel the white tape off of it.

<If the original is non-standard size>

Touch **Custom Size** on the screen given in step 4.



Touch $\boxed{\mathbf{X}}$ and enter the length of the copy paper from the 10-Key Pad. Then touch $\boxed{\mathbf{Y}}$ and enter the width of the copy paper from the 10-Key Pad.



Chapter 3

Touch OK

Zoom Ratio

When you touch **Zoom** on the Touch Panel, a screen appears that allows you to set the zoom ratio. You have six different ways to choose from to set the zoom ratio. Select one according to your need.



Auto Size

In the Auto Size mode, the copier automatically selects the zoom ratio according to the size of the original being used and the copy paper size selected for use.

1 Touch Auto Size to set the copier into the Auto Size mode.



- 2 Select the paper size.
- 3 Touch OK

Useful Tip

This mode is very helpful for neat filing when you need to make copies from originals of assorted sizes.

Selecting a Ratio from among Fixed Ones

The copier provides most frequently used zoom ratios ready for immediate use.

1 Touch the appropriate original-to-copy-size representation key. You have three reduction and three enlargement ratios.



When you touch **Full Size**, full size $(\times 1.000)$ is selected.

NOTE

When the document feeder is used, the copier determines the zoom ratio when the first original is taken up and fed in and uses that zoom ratio for the subsequent originals (except in the Mixed Original Detection mode.)

2 Touch OK.

3. Basic Functions

For a Slightly Smaller Image

This function lets you make a copy slightly reduced in image size from that of the original.

1 Touch Minimal .



Useful Tip

It comes in handy for making a copy, without losing any portion of the original image, from an original which has an image area covering its entire surface.

2 Touch OK.

Using Zoom Up/Down Keys

Pressing the \bigtriangledown or \bigtriangleup key changes the zoom ratio in 0.001 increments. You can keep touching the key to change the ratio quickly.

I Hold down the \bigtriangledown or \blacktriangle key until the desired zoom ratio is reached.



Chapter 3

Useful Tips

• To save time, first select the fixed zoom ratio nearest to the target ratio before using the

▼ or ▲ key.

• You can change the zoom ratio between the range of $\times 0.250$ and $\times 6.000$

2 Touch OK.

Using the 10-Key Pad

You may use the 10-Key Pad to directly enter the zoom ratio.

1 Touch User Set .



- es Chapter 3
- 2 Enter the desired zoom ratio from the 10-Key Pad.







To correct a ratio, press the Clear key and then enter the correct one again.

Useful Tip

The zoom ratio can be entered between the range of $\times 0.250$ and $\times 6.000$.

Calling up a Ratio from Memory

You can store some of the most frequently used zoom ratios in memory and recall them later as necessary.

1 Touch User Set



- 1154P340EB
- 2 From among the three ratios previously stored in memory, select the desired one.



Useful Tip

It's a good idea for you to store frequently used zoom ratios in memory. T p. 3-16



Storing a Ratio in Memory

1 Touch User Set



2 Enter the desired zoom ratio from the 10-Key Pad.



Example: ×1.300 Press 1, 3, 0, and 0, in that order.



To correct a ratio, press the Clear key and then enter the correct one again.

Useful Tip

The zoom ratio can be entered between the range of $\times 0.250$ and $\times 6.000$.

3 Touch Store



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4 Touch the memory location key in which to store the set zoom ratio.



Chapter 3

*When the key is touched, the ratio is shown on the key, indicating that it has been stored in memory.

NOTE

When a new ratio is stored, the old one is erased.



Image Density

Touch **Density** on the Touch Panel. Then, a screen appears that allows you to adjust the image density and background level of the copy.



Adjusting the background level:

Slide the level towards the Lighter side if you don't want the data on the back side of a newspaper or magazine page copied. Slide it towards the Darker side if you want to reproduce pale colors of a bright area of the original.

When you adjust the level towards the Darker side, the copier also copies the background. If you slide the level towards the Lighter side, the resultant copy will become lighter. Select the appropriate level according to your original.

Adjusting the background level

Auto Exposure

The copier automatically selects the best possible background level. If you make a black-and-white copy from an original which is a faint pencilwritten text, the copier automatically makes the text darker as it appears on the copy.

1 Touch Auto

The **Auto** key is highlighted, indicating that the copier is set into the Auto Exposure mode.



1154P152

2 Touch OK

Manual Exposure

In the Manual Exposure mode, you can vary the exposure level in eight steps.

1 Touch Lighter or Darker as necessary.



Adjusting the Image Density

Manual Exposure

In the Manual Exposure mode, you can vary the exposure level in seven steps.

Touch Lighter or Darker as necessary. 1



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<To make the image darker> Touch Darker .

<To make the image lighter> Touch Lighter .

Making Copies Chapter 3

When you touch **Input** \triangleright **Output** on the Touch Panel, a screen appears that allows you to set the original \triangleright copy type or a particular finishing function.



Original > Copy Types



• Select 1 > 1 to make 1-sided copies from 1-sided originals.

Touch 1 1

 $1 \triangleright 2$ Originals



Copy

(Only when the Duplex Unit is mounted.)
Select 1 ▶ 2 to make 2-sided copies from 1-sided originals. **NOTE**Two originals can be copied onto one sheet of paper.

Touch 1

2









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$1 \ge 2[2in1] = 2$ -sided 2-in-1 copy



(Only when the Duplexing Document Feeder and Duplex Unit are mounted.)

• Select 2 > 2 to make 2-sided copies from 2-sided originals



(Only when the Duplexing Document Feeder is mounted.)

• Select 1 ▶ [2in1] to make a 1-sided copy, through reduction, from two 1-sided originals side-by-side.

NOTES

- You need half as many sheets of copy paper as the number of originals.
- The size of the original should be LetterC for 2-in-1.



(Only when Duplexing Document Feeder and Duplex Unit are mounted.)

• Select 1 \triangleright 2[2in1] to make a 2-sided copy, through reduction, from four 1-sided originals. Each pair of originals will be placed side-by-side on either side of the

copy. NOTES

touch

- You need 1/4 as many sheets of copy paper as the number of originals.
- The size of the original should be LetterC for 2-in-1.

1 22in1 Touch

1-Sided Book

Book Original





1136P219AA

1-Sided Copies

2-Sided Book

Book Original



Each of the two pages of an open book is copied onto one side of a separate sheet of paper. Tou

ch	BOOK 1	, then
ch	Std. Book	or

(Only when the Duplex Unit is mounted.)

The two pages of an open book are copied onto opposite sides of a sheet of paper.

Right bound



NOTE

Only CF Paper can be used for 2-sided copies.

Selecting Input ► Output Mode

1 Touch Input \triangleright Output.



- Chapter 3
- Touch the key corresponding to the desired original-to-copy type.

Ready to copy. 1 Iside Side Book Frame Original Sort 2 Arge Arge Sort Sort Sover Sort Sover Sort Sover Bridge OH OH OH	Digital Art	Color Adjust	Input Dutput	Basics
Side Side Book Erame Image: Side Sort Sort Image: Side Sort Sheet Image: Staple Sheet Sheet Image: Staple Image: Sheet Sheet Image: Staple Image: Sheet Image: Sheet Image: Staple Image: Sheet Image: Sheet Image: Sheet Image: Sheet	Ready to	сору.		1
	\$ide \$i 2 1 2 2 1 2	de Book <u><u><u></u><u></u><u><u></u><u></u><u><u></u><u></u><u></u><u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u></u></u></u></u>	Sort Staple	File Margin Cover Sheet

Useful Tip

The original-to-copy type separates options into *l-Sided*, 2-Sided, and Book. Touch any of these base keys **1-Side**, **2-Side**, and **Book** to make settings in greater detail.

NOTES

• When you make copies from a book, select the correct key according to whether the book is bound on the left or on the right (*R*-Book).



When making copies in 1 ▶ 2, 1 ▶ (2in1), or
 1 ▶ 2 (2in1) mode, input the number of originals. The p. 3-22

2

Input the number of originals

• If you're going to make copies using 1 ▶ 2, 1 ▶ [2in1] or 1 ▶ 2-[2in1], you need to input the number of your originals. Then the copier can arrange the pages in correct order.

When you know the number of originals





Setting Even/Odd Touch # of Origs Touch Even or Odd as appropriate. Touch OK . Using the 10-Key Pad Touch # of Origs Touch Input # . Enter the number of originals from the 10-Key Pad. NOTES The maximum number of originals you can set is 50. To correct a wrong number, press the Clear key, then enter the correct number.

④ Touch OK .

If you want the document feeder to count the number of originals for you

Select Auto Count to let the document feeder count the number of originals.





- ① Touch # of Origs
- 2 Touch Auto Count .
- ③ Touch OK .
- (Load your originals into the document feeder.
- Press the Start Key.
 *The document feeder starts feeding the originals loaded in it to count the number of originals. (At this time, no copy cycle is run.)
- (6) Unload the originals ejected onto the Document Exit Tray and reload them onto the Document Feed Tray. Then, press the Start key to make copies.

Mixed Original Detection Mode

You may sometimes need to make copies from originals of assorted sizes and perhaps you want to use the Duplexing Document Feeder mounted on your copier. You can by using this function.

In the default settings, the **Mixed Size** key does not appear on the Touch Panel, indicating that the Mixed Size function is turned ON. When a black copy, $1 \triangleright 1$, and manual background adjustment is selected, however, the **Mixed Size** function can now be disabled with the **OFF** key that appears on the Touch Panel together with **ON** key.



NOTE

The copier cannot staple together the copies of different sizes made in the Mixed Original Detection mode.

Using the Mixed Original Detection Mode

I Swing the Document Exit Tray to the left as shown.

Load the stack of originals so that the rear edge of each original is pressed against the rear Document Guide Plate. Then, slide the front Document Guide Plate against the front edges of the widest originals.



2 Touch Input ▶Output

Digital Art	Color Adjust	Input ⊧Output	Basics
Ready to	сору.		1
5 ide 5 i	de Book ?rá?	Sort Sort Staple	File Hargin Cover OHP

3 Select **ON** or **OFF** for the "Mixed Size."



NOTE

This function cannot be set when the copier is set in the Interrupt, OHP Interleaving, Cover Sheet, Monotone, or Background Color mode.

Instructions for Loading Originals

Use the following procedure for loading originals to make 1-sided copies from 2-sided originals.

Procedure

Load the originals crosswise.

If the originals are loaded lengthwise, the directions of the copy images will be mixed up.

Correct:



Precautions for Book Copying

- Place the open book so that its top edge is at the rear of the copier and the center of the book is aligned with the Book Marker indicated on the Original Length Scale.
- Make copies in descending order of page.
- Select the desired zoom ratio and copy paper size.

Placing the Book on the Glass Correctly



Precautions for 2-in-1 Copying

When the 2-in-1 mode is selected, the copier automatically selects a reduced zoom ratio. However, you can choose another zoom ratio by changing the User's Choice setting. @ p. 5-15

Chapter 3

Making Copies

Finishing Modes



Chapter 3

Making Copies



Useful Tip

In the initial mode, the copier automatically switches between Non-Sort and Sort depending on the number of originals loaded in the Duplexing Document Feeder and the number of copies to be made. User's Choice can, however, be used to disable this function. To p. 5-15

Using Manual Staple Mode

To use as a stapler:

1 Align the sheets of paper neatly.



Making Copies Chapter 3









NOTES

- Make sure of the stapling position and press the paper stack against the bracket.
- Never attempt to reach for the stapling
- position. This can be dangerous.

3 Touch Staple.



• The sheets of paper are stapled.

Useful Tip

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This feature is efficient to staple originals after making copies.

Original Direction for Stapling

Note the correct direction of the originals to make copies in the Staple mode.

If the copies are to be stapled either in the Sort-and-Staple or Manual Staple mode, load the originals crosswise in the Duplexing Document Feeder. Ensure also that the stapling corner is at the rear left side as indicated by the arrow.



To manually staple copy sets which have been made in the Sort mode from originals placed on the Original Glass, place each original crosswise on the Original Glass. Make also sure that the stapling corner is at the rear right corner as indicated by the arrow.



Auto Dual Function in the Sort Mode

Each of the Sort Bins holds up to 25 sheets of paper. The Auto Dual Function, however, allows sorting of copies of up to 50 originals under certain conditions.

When less than 5 copies are made from an original set consisting of more than 25 originals, in the Sort Mode the Sorter or the Staple Sorter is automatically switched into the Auto Dual Function Mode using the 6th to 10th Bins.

Copies	Bins Used
1st to 25th sorted copies	1st to 5th Bins
26st to 50th sorted copies	6th to 10th Bins

* If the number of copies selected exceeds 5, the copy cycle stops at the 25th original.

* To have a complete set of originals, place the copies from the 6th Bin on top of those from the 1st Bin. In the same way, place the copies from the 7th Bin on top of those from the 2nd Bin, and so on.

Chapter

When the Number of Copies Selected Exceeds 25 in the Group Mode

When more than 25 copies are to be grouped together into one group, the Staple Sorter uses the next Bin to continue grouping the copies.

Original	Copies	Bins Used
1 st	1st to 25th copies	1st Bin
181	26st and subsequent copies	2nd Bin
nd to Nth: Same way up to 10th		

If the Number of Copies Selected Exceeds 50 in the Non-Sort Mode

The capacity of the 1st Bin is 50. If more than 50 copies are made in the Non-Sort mode, the Sorter uses the 1st, 2nd, and subsequent Bins to hold those excess copies.

Auto Dual Function in Sort-and-Staple Mode

When 5 or less copies are made from an original set consisting of more than 26 originals in the Sort-and-Staple Mode and the Auto Dual function is activated, the Sort-and-Staple Mode is automatically switched to the Sort Mode (no stapling takes place.)

5. Color Adjust Mode (Basic)

When you touch **Color Adjust** on the Touch Panel, a screen appears that allows you to simply adjust the hue or tone of the color produced on the copy and how you would like the color of your copy to look. The copier also allows you to professionally adjust these features. @ p. 4-11



For copy samples, see the "Creative Image Book" separately provided.

Basic Adjustment Items

Red

Adjusts only the red component of the original to make it appear redder or less red.

Green

Adjusts only the green component of the original to make it appear greener or less green.

Blue

Adjusts only the blue component of the original to make it appear bluer or less blue.

Sharpness

Enhances the outline of characters, making it sharper or less sharp.

Brightness

Adjusts to make the original image brighter or darker.

Contrast

Makes an original image look less distinct or a blurred image look clearer and more distinct.

Saturation

Makes the colors appear duller or vivid.

Portrait

Adjusts the flesh tone of the portrait.
Color Adjust Procedure (Basic)

1 Touch the **Basic** key and select the item for adjustment.

A	igital C	olor djust	Input ▶Outp	ut	Basics
	Ready to copy. 1				
ſ	Basic	Pro	fessional		
	Red G Š↔Š Ø Sharpness Bri A↔A		en Ø	Blue ≌⇔≌	
			itness •	Co	ntrast }↔
	Saturation	Port	rait	Ori Ima Tex	ginal ge Type t&Photo
1154P141CA					

Touch the Test Print key. (Ex.: When "Sharpness" is selected)



- 1154P258CA
- **3** Position the image area in the original you want to check for color in the Test Area on the Glass.



- 4 Press the Start Key. This causes the copier to output a sample copy showing seven images, each representing a different level of adjustment for the selected item.
- 5 Select the sample you like best, then touch OK.



6 Place the original in position again and press the Start Key.

2

Selecting the Original Image Type

Select the original image type by pressing the corresponding key to get the best possible result on your copy.

Text & Photo

This mode is ideally suited to an original which contains texts, photos, and illustrations. This feature is selected in the initial mode.

Photo Image

Select this mode to make a clear copy from a photo printed on photographic paper.

Printed Image

When making a copy from a gravure photo of a magazine, this mode is effective in preventing moire from occurring on the copy.

Text

This mode is just right for making copies from an original that contains texts and fine lines.

Map

If you want to make a copy from an original which has a text on a relatively dark colored background, such as a map, this mode is just right for the job reproducing fine letters and lines clearly. This feature is also effective in reproducing faint pencil-written texts clearly.

3

1 Touch **Original Image Type**.

Digital Art Adju		lor just	Input ⊧Output		Basics	
Ready to copy.					1	
Basic			Pro	fessional		
Red	Red Gr ∰↔ Sharpness ▲↔ A A → A A A → A A → A A → A → A → A → A → A → A → A → A → A → A → A → A → → A → A → A → A → A → A → A → A → A → A → A → A → A → → A → → A		en Ø	Blue ⊗⇔⊗		
Sharpne A⇔A			itness)	Co	ntrast ∳⇔∰	
Saturation Port		rait	Ori Ima Tex	ginal ge Type t&Photo		

2 Select the desired image type of your original.





Touch OK .

Photo mode is effective in making copies from photos, allowing you to place the photo image on the copy at an aesthetically pleasing position. Photo-Sizing offers you a choice between **Scale to Page**, with which the image is scaled to fill the entire surface of the copy paper, and **Manual Zoom Input**, with which you need to manually specify the zoom ratio for the copy. Pressing the Photo Mode Key on the Control Panel sets the copier into the Photo mode.



Making Copies

Making Copies from a Photo

Photo-Sizing Mode: Scale to Page

Select the size of your photo and touch
 OK. If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch $\boxed{\mathbf{X}}$ and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch \mathbf{Y} and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. I p. 3-37

2 Select the appropriate "Photo Type."



3 Touch **Scale to Page** under the "Photo-Sizing Mode" and touch **OK**.



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4 Select the appropriate "Copy Size." (See Manual Bypass Copying. @ p. 3-11)



5 Select the appropriate "Scale to Page" Mode.



Useful Tips

- When **Fit Entire Image** is selected, the copier fits the entire image of the photo onto the copy paper.
- When Fill Entire Page is selected, the copier produces the image on the copy paper with a uniform margin along four edges

NOTE

Fill Entire Page may result in part of the image being lost on the copy.

6 Touch OK. The Touch Panel shows the settings made, prompting you to check them.

Check and C	Check and Copy					
Photo Orig -inal Size	Photo Orig -inal Size Copy Size Density					
Ý 30/16" Ý 30/16"	Letter 🗗	Color Adjust				
Photo-Size Mode	'Fit to 1- Page' Mode	Monotone				
E	1 1	Mirror Image				

Useful Tips

- Touching the Photo Original Size, Photo-Size Mode, Copy Size, or 'Fit to 1-Page' Mode key allows you to change the previous settings.
- Touch **Density** if you want to adjust the background level of the copy. I . 3-17
- Touch Color Adjust if you want to make color adjustments. I pp. 3-30, 4-11
- Touch Monotone if you want to make a single-color copy from a colored or black-and-white photo. If p. 4-17
- Touch Mirror Image if you want to make a copy whose image is identical to the original except reversed as viewed in a mirror.
 p. 4-29
- 7 Place the original and press the Start Key. "Loading the Originals" @ p. 3-6
- 8 Touch Exit.

Photo-Sizing Mode: Manual Zoom Input

1 Select the size of your photo and touch

OK. If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch \mathbf{Y} and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. I p. 3-37

2 Select the appropriate "Photo Type."



3 Touch Manual Zoom Input under the "Photo-Sizing Mode" and touch OK.



4 Select the appropriate "Copy Size." (See Manual Bypass Copying. @ p. 3-11)



5 Enter the desired zoom ratio from the 10-Key Pad.

When **Full Size** is touched, you can make a full size copy.

Manual Zoom	Input	
Copy Size	Zoom	
🖬 Letter 🖓	×1.500	
🛛 Letter 🕞		
^{11×17} □	FullSize	U
I∎ Letter D		
∐Manua1 Feed		OK
		1154P283EA

6 Touch OK. The Touch Panel shows the settings made, prompting you to check them.

Check and Copy					
Photo Orig -inal Size Copy Size Density					
X 5 0/16" X 30/16"	Letter 🗗	Color Adjust			
Photo-Size Mode	Zoom	Monotone			
	×1.500	Mirror Image			

1154P284EA

Useful Tips

- Touching the Photo Original Size , Photo-Size Mode , Copy Size , or Zoom key allows you to change the previous settings.
- Touch **Density** if you want to adjust the background level of the copy. *IP* 0. 3-17
- Touch Color Adjust if you want to make color adjustments. I p. 3-30
- Touch Monotone if you want to make a single-color copy from a colored or black-and-white photo. To p. 4-17
- Touch Mirror Image if you want to make a copy whose image is identical to the original except reversed as viewed in a mirror.
 p. 4-26
- 7 Place the original and press the Start Key. "Loading the Originals" @ p. 3-3
- 8 Touch Exit.

Setting Mirror Image in Photo Mode

1 On the screen that prompts you to check the settings made in the Photo Mode, touch Mirror Image.





2 Touch ON



Touch OK . 3

Making Copies

Storing the Photo Size in Memory

1 Touch X and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)



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Touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.



2	Touch	Store as Presets	
J			



4 Touch any of the non-labeled keys.



NOTE

If you touch a key in which a size has previously been stored, the old data is erased.

5 Touch OK.

Making Copies

2

Chapter 4

Professional Way to Make Color Copies

s Chapter 4

4-1**1.** Using the Applied Input ► Output Functions

This is an introduction to the four convenient features available in input ▶ output mode: Frame Erase, File Margin, Cover Sheet, and OHP.

When you touch **Input** \triangleright **Output** on the Touch Panel, a screen appears that allows you to set the applied functions.



Frame Erase

The copier erases a margin of a set width along the four edges, one edge, or at the center to erase shadows or other unwanted images. This feature is effective in erasing the communications record on a document received by fax.



The copier provides a margin along the four edges on the copy.

Frame Erase Setting Procedure

<When the original is non-standard size>

1	Touch	Frame Erase
1		

Digital Art	Color Adjust	Input Foutput	Basics
Ready to	сору.		1
1- Side Si	de Book		Erame
	Orig-	Non- Sort	
1 1	6 of		File Margin
		Sort	
1 2	1		Sheet
	-		
1 2001]	Group	

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2 Touch Custom Size .



3 Touch X and enter the length of the original from the 10-Key Pad. Then, touch Y and enter the width of the original. (To correct a value entered, press the Clear Key.)



4 Touch Width and enter the frame erase width from the 10-Key Pad.



5 Touch OK.

Useful Tips

- Touch C (cancel) to cancel the settings made for, and exit from, Frame Erase.
- This copier has been designed to have a lost image of a width of 8 mm on the leading edge, 4 mm on the trailing edge, and 3 mm each on the front and rear edges in the full size mode. Set a frame erase "Width" wider than each of these values to have a frame erase effect at all.
- A shadow can at times be produced along the edges when you make an 12"×18" copy from an 11"×17" original. We recommend that Frame Erase be used in such cases.

<When the original is standard size>

1 Touch **Frame Erase** .



2 Select the applicable "Original Size." Touch the exact size key or **Auto Detect**.



3 Enter the frame erase "Width" from the 10-key Pad.



Useful Tips

4

- Touch C (cancel) to cancel the settings made for, and exit from, Frame Erase.
- This copier has been designed to have a lost image of a width of 8 mm on the leading edge, 4 mm on the trailing edge, and 3 mm each on the front and rear edges in the full size mode. Set a frame erase "Width" wider than each of these values to have a frame erase effect at all.
- A shadow can at times be produced along the edges when you make an 12"×18" copy from an 11"×17" original. We recommend that Frame Erase be used in such cases.

File Margin

The copier provides a file margin along the leading edge for your ease in filing. There are four different ways available for making a file margin. Use the one that is most suited to your need.

Functions

Shift-for-Margin



The image of the original is shifted to the right to make a margin along the left edge of the copy.



The image of the original is shifted to the bottom to make a margin along the top edge of the copy.

Margin-by-Reduction



The image of the original which has almost no file margins along the sides is reduced to make a wider margin along the left edge of the copy.

Original Copy

The image of the original which has almost no file margins along the sides is reduced to make a wider margin along the top edge of the copy.

Useful Tip

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If the image of the original covers the entire surface of the original, Margin-by-Reduction will ensure a copy with no lost image along the edges.

File Margin Setting Procedure

Touch File Margin . 1



Place the original on the Original Glass or in 2 the Duplexing Document Feeder.

NOTE

Make sure to correctly place the original in either portrait or landscape orientation.

Select the applicable "Original Position." 3





Select the applicable "File Margin Mode."

File Margin				
Posi⊾ I tion⊾ I	Mode	∀idth		
	:A	18 1/16		
		+ +	C	
		A	0K	
			1154P294EA	

Enter the "File Margin Width" from the 10-5 Key Pad.



Touch OK 6

NOTE

If the margin width is set larger than necessary in Shift-for-Margin, a void image can occur. Try to keep a good margin.

Useful Tip

Touch \mathbf{C} (cancel) to cancel the settings made for, and exit from, File Margin.



Chapter 4

Professional Way to Make Color Copies

OHP Interleaving

When you make copies on transparencies, the OHP Interleaving function inserts copied or non-copied interleaves after each transparency. Four different functions are available. Select the appropriate one according to your need.

Functions

Single Copy

The copier copies onto OHP transparencies and, after each transparency, inserts a copied or non-copied (blank) sheet of paper.



Multiple Copy

The copier copies onto OHP transparencies and, for the 1st set, inserts a copied or non-copied (blank) sheet of paper after each transparency. Also, the copier sorts copies into the specified number of original sets.



NOTES

- *OHP Interleaving function can be available only when the paper with the same size of the OHP transparencies is loaded into any paper source.*
- Be careful to place the original using the correct page orientation.

OHP Setting Procedure

I Place the original on the Original Glass or in the Duplexing Document Feeder.



2 Touch OHP

Digital Art	Color Adjust	Input ▶Output	Basics
Ready to	сору.		1
Side Si	de Book		Erame Erase
	Inal Origa	Sort	File Margin
	1		Cover
	_		
1 2111]	Group	

3 Place the OHP transparencies on the Manual Bypass Tray. The side and edge on which white tape has been affixed, should be face up and towards the bypass port.



4 Select the size of the OHP transparencies loaded in the Manual Bypass Tray.

OHP Inter	leaves:OHP	Size
	Letter 🛛	
Legal 🗗	5½×8½D	<u> </u>
LetterD	12×18	OK
		1154P299EA

- 5 Touch OK.
- 6 Select the Tray in which the interleaves are loaded and touch **OK**.



NOTES

- If you make copies from an original set, one page after another, via the Original Glass, make them in descending page order.
- If you want to use a Sorter or Staple Sorter for the copy run, remove the copy (OHP transparencies) as soon as it is fed into the bin. If it is left in the bin for a while, it can curl.
- After making copies on the OHP transparencies, peel off the white tape affixed onto them.
- 7 Select whether you want to copy on the interleaves (Yes) or not (No) at "Copy onto Inserts."



8 At the same time, select whether you make handouts (Yes) or not (No) at "Number of Handouts."



If you touch **Yes**, enter the number of handouts you need to make from the 10-Key Pad.



9 Touch OK .

Useful Tips

- Touching the **OHP Film** or **Insert Paper** key allows you to change the previous settings.
- Touch C (cancel) to cancel the settings made for, and exit from, OHP.

Cover Sheet

The Cover mode lets you make a front cover, or a front and back cover, for a copy set. Cover Mode copies the first page, or the first and last page, of an original set on different paper from the normal copy paper, such as colored paper. There are five different Cover functions available. Select the appropriate one according to your need.

This function can be used only when the Duplexing Document Feeder is mounted.



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Cover Sheet Setting Procedure

1 Load your originals in the Duplexing



2 Touch Cover Sheet

Digital Art	Color Adjust	Input •Output	Basics
Ready to	сору.		1
Jsīde <u>Sī</u> ▶ 1 1	de Book	Sort	Frame Erase
]	Staple Group	CHP OHP

3 Place the copy paper for the cover sheet on the Manual Bypass Tray.



Make the necessary settings for the copy paper loaded in the Manual Bypass Tray: Size, Type, and 2nd Side for Dup. Manual Bypass Copying. ☞ p. 3-11





- 5 Touch OK.
- **6** Select the copy paper and touch **OK**.



7 Select a particular function for "Front."



Select a particular function for "Back."

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9 Touch OK.

Useful Tips

8

- Touching the Cover Paper or Paper Source key allows you to change the previous settings.
- Touch C (cancel) to cancel the settings made for, and exit from, Cover Sheet.

4-112. Color Adjust Mode (Professional)

These pages explain how to professionally adjust the hue or tone of the color produced on the copy.

When you touch **Color Adjust** on the Touch Panel, a screen appears that allows you to adjust these features.



For copy samples, see the "Creative Image Book" separately provided.

Professional Adjustment Items

Hue

You can select one of seven samples, each having a specific hue level, to obtain the best possible hue on the copy. You can further fine-tune the hue level over 19 steps.

Saturation

You can select one of seven samples, each having a specific saturation level, to obtain the best possible saturation on the copy. You can further fine-tune the saturation level over 19 steps.

Brightness

You can select one of seven samples, each having a specific brightness level, to obtain the best possible brightness on the copy. You can further fine-tune the brightness level over 19 steps.

Sharpness

You can select one of seven samples, each having a specific sharpness level, to obtain the best possible sharpness on the copy.

Contrast

You can select one of seven samples, each having a specific contrast level, to obtain the best possible contrast on the copy. You can further fine-tune the contrast level over 19 steps.

Color Balance

You can adjust the balance of cyan, magenta, yellow, and black in the range between 0% and 200% in 1% increments.

Density

You can select one of seven samples, each having a specific density level, to obtain the best possible density on the copy. You can further fine-tune the density level over 19 steps.

Color Adjust Procedure (Professional: Other Than Color Balance)

Touch **Professional** and select the item for 1 adjustment.

Digital Art	Co	lor just	Input ⊧Outp	ut	Basics	
Ready to copy. 1						
Basic Professional					ional	1
Hue		Satur	ation	Bri	ghtness	
<u></u>	•••	■ ··· ▼ ···□		B + •	. ¥⊞	
Sharpne	SS	Color Balance		De	nsity	
<u> </u>	•••			.	···¥···¤	
Contra	st	⋎≡⋯⋰⋯⊡		Ori Ima	ginal ge Type	
□ ··· ·	•••	^B _K ≡····	·T····¤	Tex	t&Photo	
					1154P188	CA

Touch **Test Print**. 2

(Ex.: When "Hue" is selected)



3 Position the image area of the original you want to check for color in the Test Area on the Glass.



- Press the Start Key. This causes the copier to 4 output a sample copy showing seven images, each representing a different level of adjustment for the selected item.
- Select the sample you like best, then touch 5 **OK** .



If you would like something in-between (e.g., a hue level between +2 and +3), touch **Fine-Tune** . Then, touch + or – as necessary to fine-tune the level.



NOTE

"Sharpness" does not permit fine-tuning.

Place the original in position again and press 6 the Start Key.

Color Adjust Procedure (Color Balance)

- **1** Touch **Professional** and touch
 - Color Balance .



2 Select the color you want to adjust for balance from among C (cyan), M (magenta), Y (yellow), and BK (black).



 $3 \quad \begin{array}{c} \text{Touch the } \bigtriangledown \text{ or } \blacktriangle \text{ key to change the value} \\ \text{as necessary.} \end{array}$



4 Adjust the balance of another color if necessary and touch **OK**.

4-14 2. Color Adjust Mode (Professional)

3. Using the Digital Art Functions

These pages explain about how to make settings for the various Digital Art functions the copier offers, including such ones as making a copy in a specified color and with a colored background.

When you touch **Digital Art**, a screen appears that allows you to make settings for the Digital Art Functions.

Digital Art	Color Adjust		Input ▶Outp	ut	Basic	:s	
Ready to	Ready to copy. 1						
·		Doolug				-	
Monoto	ne	88167		Rev	erse		
Separat	ion BK	X/Y	X/Y Zoom		mage epeat 44 33		
Multi-P Enlarge	age mt	Mir Ima	rer Se	Po	stcard		
					115402	2704	

For copy samples, see the "Creative Image Book" separately provided .





X/Y Zoom	The zoom ratio for the X (horizontal) and Y (vertical) directions can be set independently.
Image Repeat	The entire image on the original can be repeatedly copied onto a single copy at a desired zoom ratio.
Multi-Page Enlargement	The original is automatically divided into multiple parts, each being copied onto a separate sheet of paper. The function is used when you want to enlarge your original to a size larger than 11"×17". The copy size may be defined by either of the three ways: using a standard size, specifying a zoom ratio, or entering a custom size.
Mirror Image	• An image, identical to the original except reversed, as if viewed in a mirror, is produced.
Postcard	Four identically sized (postcard) images of the original can be produced on a single Letter size copy.

Monotone

The original can be copied in any one of 19 single colors.



For copy samples and the output produced from each color specified on-screen, see the "Creative Image Book" separately provided.

Monotone Setting Procedure 1 Touch Monotone on the Digital Art menu screen.



2 Select the color. You may need to touch <u>Monotone 2</u> to reach the color of your choice.

Digital Art	gjor gjor	Input *Outp	in Basic	}
Select a co and press O	lor for K.	the M	onotone Mode	*•
Monotone Green	¹² Marc		Repro- duction	
Brown	Mari Myell	low	C	
™Cyan	Sep i	ia i	OK	
			1154P19	4CA

3 Touch **Reproduction** and select **Shade** or **Solid** as necessary. (**Shade** is selected in the initial mode.)

- Shade: Shade will reproduce the colors in the original relative to the brightness of each color. Therefore, red will appear lighter than black. Shade will convert the original colors to different gradations of monotone. This mode would be excellent for reproducing photographs.
- Solid: Solid will convert the original colors to the same density of monotone. This copy will have a much smaller tonal range than the Shade option. This mode would be suited for Line Art drawings or for text.



Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, Monotone.

Background Color

The background of the original can be copied in any one of 18 single colors.



For copy samples and the output produced from each color specified on-screen, see the "Creative Image Book" separately provided.

Background Color Setting Procedure

1 Touch **Background Color** on the Digital Art menu screen.

Digital Art	Color Adjust		Input ⊧Output		Basics		
Ready to copy. 1							
Monoto	ne	Backg	round	Neg Rev	.⇔Pos. erse		
Color Separat	ion BK	X/Y	Zoom	R	mage epeat 44		
Multi-P Enlarge	age mt	Mir Ima ()	rger	Po	stcard		

1154P237CA

2 Select the color you want to use as the background color.

Touch **Background 2** as necessary to reach the color of your choice.



 $3 \quad \text{Touch} \overline{OK}$.

Useful Tip

Touch $\boxed{\mathbb{C}}$ (cancel) to cancel the settings made for, and exit from, Background Color.

NOTES

- This function is valid only when the background of the original is white.
- All white areas of the original are regarded as the background and copied in the specified color.
- The entire tone of colors may change if you use a colored original.

Neg.-Pos. Reverse

The original can be copied with the original tonal arrangements reversed.

It can be combined with Monotone to produce a monotone copy and with full color to produce a full color copy with reversed tonal arrangements.

For copy samples, see the "Creative Image Book" separately provided.

Neg.-Pos. Reverse Setting Procedure

I Touch <u>Neg.-Pos. Reverse</u> on the Digital Art menu screen.



2 Touch ON.



Useful Tip Touch OFF to cancel the settings made for, and exit from, Neg.-Pos. Reverse.

Color Separation

The colors on the original are separated into four color channels (yellow, magenta, cyan, and black) or three color channels (yellow, magenta, and cyan) and the particular color data is processed to make one copy in each of the colors extracted. The particular color data is also processed to make one copy of each in black.

For copy samples, see the "Creative Image Book" separately provided.

Color Separation Setting Procedure

1 Touch Color Separation on the Digital Art menu screen.

Digital Art	Color Adjust	Input ▶Outpu	Jt	Basics		
Ready to copy. 1						
Monotor	ne Back		Neg Rev	. ⇔Pos. erse		
Celor Separat: CMY	ion X/Y BK	Zoom		mage epeat 44		
Multi-Pa Enlarger	age Mi nt Im	rror See	Po	stcard		
				1154P237CA		

2 Select either 4-Color or 3-Color



3 Select either Each or Black.



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Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, Color Separation.

X/Y Zoom

The zoom ratio for the X (horizontal) and Y (vertical) directions can be set independently. For the setting procedure, you have a choice of **Zoom Ratio** (%), with which you enter the X/Y zoom ratios from the 10-Key Pad, or **Output Size**, with which you enter the sizes of the original and copy paper from the 10-Key Pad.

For copy samples, see the "Creative Image Book" separately provided.

X/Y Zoom Setting Procedure

<When **Zoom Ratio** is selected>

1 Touch X/Y Zoom on the Digital Art menu screen.

Digital Ac	olor Jjust	Input ▶Outpu	Jt	Basics	
Ready to copy. 1					
Monotone	Backg	round	Neg Rev	. ⇔Pos. erse	
Color Separation	X/Y Zoom		I R	mage epeat 33	
Multi-Page Enlargemt	Mir Ima	ror ge	Po	stcard	
				1154P237CA	





3 Touch X and enter the zoom ratio in the length direction from the 10-Key Pad. Touch Y and enter the zoom ratio in the width direction from the 10-Key Pad.

NOTE To correct a value entered, press the Clear Key.



4 Touch OK.

Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, X/Y Zoom.

<When [Output Size] is selected>

1 Touch X/Y Zoom

Digital Art	Color Inpu Adjust ⊧Out			ut	Basics	
Ready to copy. 1						
Monotor	1e	Backg Color	round	Neg Rev	. ⇔Pos. erse	
Color Separata	ion BK	X/Y	Zoom	Ā	mage epeat 22	
Multi-Pa Enlarger		Mir Ima	rer Se	Po	stcard	
					1154P237CA	

2 Select Output Size and then touch OK.



3 Touch $\overline{\mathbf{X}}$ under "Original" and enter the length of the original from the 10-Key Pad. Touch $\overline{\mathbf{Y}}$ under "Original" and enter the width of the original from the 10-Key Pad.



1154P302EA

4 Touch $\overline{\mathbf{X}}$ under "Copy" and enter the length of the copy paper from the 10-Key Pad. Touch $\overline{\mathbf{Y}}$ under "Copy" and enter the width of the copy paper from the 10-Key Pad.



5 Touch OK.

Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, X/Y Zoom.

NOTE

For **Output Size**, you cannot enter a length or width which results in a zoom ratio falling outside the $\times 0.25$ -to- $\times 6.00$ range.

Image Repeat

The entire image on the original can be repeatedly copied on a single copy at a desired zoom ratio.

For copy samples, see the "Creative Image Book" separately provided.

Image Repeat Setting Procedure

- *I* Touch **Image Repeat** on the Digital Art menu screen.
- 2 Select your "Original Size" and touch OK.
 - Touch Custom Size if your original is a non-standard size.
 - Touch **Photo Size** if your original is a photo size.



3 Select a copy paper size and touch **OK**



4 Touch **Zoom** and set the zoom ratio from the 10-Key Pad.



5 Touch **# of Images** and, from the 10-Key Pad, enter the number of images you want.



6 Touch OK . Then, the "Check and Change" screen appears allowing you to check and change any incorrect settings you have made.

Digital Art	Caler I	ant put	Basics
Preview the current se	e layout, ttings if	and chan necessar	ige the 'Y.
[Image Rep	eat: Check	and Cha	Inge
Current Settings		Layout	Letter 🗗
Original	Zoom		
LetterD	×0. 250		
# Of Images	Paper Size	í L	C
15	LetterD	хЗ	
	<u> </u> _		OK
			1154P307EA

Useful Tip

Touching the **Original**, **Zoom**, **# of Images**, or **Paper Size** key allows you to change the previous settings.

7 Touch OK.

Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, Image Repeat.

If the original is a non-standard size

Touch **Custom Size** on the screen given in step 2.



Touch \mathbf{X} and enter the length of the original from the 10-Key Pad. Then touch \mathbf{Y} and enter the width of the original from the 10-Key Pad. (To correct a value entered, press the Clear Key.)



Touch OK .

If the original is a photo size

Touch **Photo Size** on the screen given in step 2.



Select the size of your photo and touch **OK**. If an appropriate size is not available, enter the size from the 10-Key Pad.



Chapter 4

<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. T p. 3-37

Multi-Page Enlargement

The original is automatically divided into multiple parts, each being copied onto a separate sheet of paper. The function is used when you want to enlarge your original to a size larger than 11"×17". For the setting procedure, you have a choice of **Standard Size**, with which you select the copy size from among the standard sizes, **Zoom Ratio** (%), with which you specify the zoom ratio manually, or **Custom Size**, with which you need to enter the size of the copy from the 10-Key Pad.

For copy samples, see the "Creative Image Book" separately provided.



Select the copy paper size.



When **OK** is touched, the "Check/Change" screen appears allowing you to check and change any incorrect settings you have



Touching the Original Size, Paper Size, or **Standard Size** key allows you to change the previous settings.

Touch OK .

Touch **C** *(cancel) to cancel the settings made* for, and exit from, Mult-Page Enlargement.

<When Zoom Ratio is selected>

1 Touch Multi-Page Enlargement on the Digital Art menu screen.

Digital Art	Co Ad	lor just	Input ⊧Outp	Input ⊧Output		cs
Ready to copy. 1						
Monotor	ne	Backg	round	Neg Rev	. ⇔Pos. erse	
Color Separati	ion BK	X/Y	Zoom	Ř	mage epeat	
Multi-Pa Enlargen	it it	Mir Ima	ror Se	Po	stcard	
					1154P	237CA

2 Select your "Original Size." Touch OK.
• Touch Custom Size if the original is a non-standard size.

• Touch **Photo Size** if your original is a photo size.



3 Select a copy paper size and touch **OK**.



4 Touch **Zoom Ratio** and touch **OK**.



5 Enter the zoom ratio from the 10-Key Pad.



6 When **OK** is touched, the "Check/Change" screen appears allowing you to check and change any incorrect settings you have made.



Chapter 4

Useful Tip

Touching the **Original Size**, **Paper Size**, or **Zoom** key allows you to change the previous settings.

7 Touch OK.

Useful Tip

Touch C (cancel) to cancel the settings made for, and exit from, Multi-Page Enlargement.

<When Custom Size is selected>

1 Touch <u>Multi-Page Enlargement</u> on the Digital Art menu screen.



- Select your "Original Size." Touch OK .
 Touch Custom Size if the original is a non-standard size.
 - Touch **Photo Size** if your original is a photo size.



3 Select a copy paper size and touch **OK**.



4 Touch **Custom Size** and touch **OK**.



5 Touch $\overline{\mathbf{X}}$ and enter the length from the 10-Key Pad. Then, touch $\overline{\mathbf{Y}}$ and enter the width from the 10-Key Pad. (To correct a value entered, press the Clear

Key.) Multi-Page Enlargement: Custom Size X 20 8° 11 0/16"-6514/16" Y 20 8° 8 8/16"-5012/16" C IIS4P313EA

6 When **OK** is touched, the "Check/Change" screen appears allowing you to check and change any incorrect settings you have made.



Useful Tips	
Touching the Original Size, Paper Size, o	r
Custom Size key allows you to change the	
previous settings.	

7 Touch OK.

Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, Mult-Page Enlargement.

Chapter 4

2

If the original is a non-standard size

Touch **Custom Size** on the screen given in step 2.



Touch \mathbf{X} and enter the length of the original from the 10-Key Pad. Then touch \mathbf{Y} and enter the width of the original from the 10-Key Pad. (To correct a value entered, press the Clear Key.)



Touch OK .

If the original is a photo size

Touch **Photo Size** on the screen given in step 2.



Select the size of your photo and touch **OK**. If an appropriate size is not available, enter the size from the 10-Key Pad.



Chapter 4

<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. I p. 3-37
Mirror Image

An image, identical to the original except reversed, as if viewed in a mirror, is produced.

For copy samples, see the "Creative Image Book" separately provided.

Mirror Image Setting Procedure

1 Touch Mirror Image on the Digital Art menu screen.

Digital Art	Co Ad	lor just	Input ▶Outp	ut	Basics
Ready to	Ready to copy. 1				
Monoto	ne	Backg	round	Neg Rev	. ⇔Pos. erse
Color Separat	ion BK	X/Y	Zoom	Ā	mage epeat 44 30
Multi-P Enlarge	age mt	Mir Ima	ror ge	Po	stcard

1154P237CA

- 2 Select the original size.
 - Touch **Custom Size** if the original is a non-standard size.
 - Touch **Photo Size** if the original is a photo size.



3 Touch OK.

Useful Tip

Touch $\boxed{\mathbf{C}}$ (cancel) to cancel the settings made for, and exit from, Mirror Image.

If the original is a non-standard size

Touch **Custom Size** on the screen given in step 2.



Touch \mathbf{X} and enter the length of the original from the 10-Key Pad. Then touch \mathbf{Y} and enter the width of the original from the 10-Key Pad. (To correct a value entered, press a Clear Key.)



Touch OK .

If the original is a photo size

Touch **Photo Size** on the screen given in step 2.



Select the size of your photo and touch **OK**. If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. I p. 3-37

Postcard

Four identically sized (postcard) images of the original can be produced on a single Letter size copy. The original size may be selected from among the standard sizes. Or, Custom Size or Photo Size may be selected to enter the size manually.

For copy samples, see the "Creative Image Book" separately provided.

Postcard Setting Procedure

<When the original is a standard size>

Touch **Postcard** on the Digital Art menu 1 screen.



Select the size of your "Original."



In the # of sheets box, enter the number of 3 postcard sheets desired.



Useful Tip Enter 1 for 4 postcards and 2 for 8 postcards.

- Touch OK . 4
- Place your original and paper as shown on 5 the Touch Panel and press the Start Key.



Useful Tips

- Touching the **Original** or **# of sheets** key allows you to change the previous settings.
- Touch C (cancel) to cancel the settings made for, and exit from, Postcard.
- For the copy paper for Postcard, consult the service shop you purchased your copier from.

Chapter 4

<When the original is a non-standard size>

1 Touch **Postcard** on the Digital Art menu screen.

Digital	Color Adjust	Input ⊧Outpu	IT.	Basics
Ready to c	ору.			1
Monotone	Backg	round	Neg Revi	. ⇔Pos. erse
Color Separatio	n X/Y	Zoom	II Re	mage epeat 44
Multi-Pag Enlargemt	e Mir Ima	ror ge	Po	stcard
				1154P237CA

2 Touch Custom Size



3 Touch \mathbf{X} and enter the length of the original from the 10-Key Pad. Then, touch \mathbf{Y} and enter the width of the original. (To correct a value entered, press the Clear Key.)



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4 Touch **# of Sheets** and enter the number of copies to be made from the 10-key Pad.



Useful Tip

Enter 1 to make 4 postcards and 2 to make 8 postcards.

- 5 Touch OK.
- 6 Place your original and paper as shown on the Touch Panel and press the Start Key.



Useful Tips

- Touching the **Original** or **# of sheets** key allows you to change the previous settings.
- Touch C (cancel) to cancel the settings made for, and exit from, Postcard.
- For the copy paper for Postcard, consult the service shop you purchased your copier from.

<When the original is a photo size>

1 Touch **Postcard** on the Digital Art menu screen.



2 Touch Photo Size .



3 Select the size of your photo and touch OK. If an appropriate size is not available, enter the size from the 10-Key Pad.



<Using 10-Key Pad>

Touch \mathbf{X} and enter the length of the photo from the 10-Key Pad. (If a value has already been set, press the Clear Key, then enter the new value.)

Next, touch $\boxed{\mathbf{Y}}$ and enter the width of the photo from the 10-Key Pad.

Useful Tip

A frequently used photo size can be stored in copier memory. I p. 3-37

4 In the # of sheets box, enter the number of postcard sheets desired.



Useful Tip

Enter 1 for 4 postcards and 2 for 8 postcards.

- 5 Touch OK.
- 6 Place your original and paper as shown on the Touch Panel and press the Start Key.



Useful Tips

- Touching the **Original** or **# of sheets** key allows you to change the previous settings.
- Touch C (cancel) to cancel the settings made for, and exit from, Postcard.
- For the copy paper for Postcard, consult the service shop you purchased your copier from.

Chapter 5

Setting the Utility Mode

Chapter 5

Setting the Utility Mode

5-1 **1. Default Settings**

The Default Settings refer to the copying function settings established when the copier is turned ON or the Panel Reset key is pressed. The Utility mode lets you change the default settings.

Default Settings Changing Procedure

- 1 Press the Utility key.
- 4 Touch OK.

Useful Tips

- When you select **Current Settings**, the settings made on the control panel are the default settings.
- When you select **Factory Settings**, the settings made in the factory become the default settings.

2 Touch Default Settings .

Utility		
Select a func	tion key.	
Default Settings	Meter Count	Admin. Mode
Job Memory Input	User's Choice	Image Centering

3 Select either Current Settings or Factory Settings.



Chapter 5

This function allows you to check the cumulative number of copies produced since the installation of your copier.

Calling up Meter Count



2 Touch Meter Count

Utility

1

UCITICY			
Select a function key.			
Default Settings	Meter Count	Admin. Mode	
Job Memory Input	User's Choice	Image Centering	
		OK	
		1154P412CA	

3 The Touch Panel shows the count data for the copies made in full color and in black.

Full & Bla	Color Ck	М	onotone
	Full Color	Black	Duplex
Сору	0	0	0
Large	0	0	
Print	0	0	
(C+P)	G. Total	0	OK

1154P414CA

4 When Monotone is touched, the panel shows the count data for the copies made in monotone.

Full C & Blac	olor k	Monoton	e
	C/M/Y	3C Mono tone	
Сору	0	0	
Large	0	0	
Print	0	0	
(C+P)	G. Total	0	OK

1154P415CA

5 When you have checked the count data, touch OK.

Glossary of Touch Panel Terms:

- Total: Total number of copies made for all copy paper sizes.
- Large: Number of copies made on large copy paper of a preset size. (The size will be set by your Technical Representative.)
- Print: Number of prints made through a controller by a computer.
- Full Color: Number of copies made in the full color mode.
- Black: Number of copies made in the black mode.
- Duplex: Number of 2-sided copies made using the Duplex Unit.
- C/M/Y: Number of copies made in cyan, magenta, or yellow in the monotone mode.
- 3C Monotone: Number of copies made in a color other than cyan, magenta, and yellow in the monotone mode.

Printing the Meter Count Data

• To print the Meter Count data, place Letter paper on the Manual Bypass Tray and press the Start key. Setting the Utility Mode

This function is intended for the person who controls and manages the copier. The numbers of copies made by up to 100 different accounts can be controlled by defining a unique

access number for each account.

Setting the Copy Track Functions

1 Press the Utility Key and touch Admin. Mode .



1154P412CA

2 Enter your administrator code number from the 10-Key Pad, then touch **OK**.



NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.

3 Touch Copy Track Functions .



4 Touch **ON** or **OFF** to activate or deactivate the Copy Track Functions.



NOTE

If **ON** is selected, program an access number for each account.

If **OFF** is selected, touch **YES** to reset the Copy Track Functions Data.



5 Touch OK.

Setting the Utility Mode

Changing the Account Number

- 1 Press the Utility Key and touch
- Admin. Mode

U	Utility			
S	elect a func	tion key.		
H				
	Default Settings	Meter Count	Admin. Mode	
	Job Memory Input	User's Choice	Image Centering	
			OK	
			1154P412CA	

2 Enter your administrator code number from the 10-Key Pad, then touch **OK**.

Ente	r Administrator Code	
		С
		0K.
		1154P416CA

NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.
- **3** Touch Copy Track Functions .



4 Touch Access # Input.



NOTE

If **OFF** has been selected, the

Access # Input key cannot be selected.

Touch Account # and then using the ▼ or
▲ key select the account number which you want to change.



6 Press the Clear Key and enter the desired account number (up to 3-digits) from the 10-Key Pad and touch **OK**.

NOTES

- An account number cannot be duplicated.
- If you want to change the account number for another account, repeat steps 4 to 6.

Programming the Access Numbers

1 Press the Utility Key and touch Admin. Mode .

U	Utility			
S	Select a function key.			
	Default	Meter	Admin.	
	Settings	Count	Mode	
	Job Memory	User's	Image	
	Input	Choice	Centering	
			OK	

1154P412CA

2 Enter your administrator code number from the 10-Key Pad, then touch OK.



NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.

Touch Copy Track Functions .



4 Touch Access # Input.



NOTE

If **OFF** *has been selected, the* **Access # Input** *key cannot be selected.*

Touch Access # and then using the ▼ or
▲ key select the account number for which you want to program an access number.

Access # Input	
Account # 1	
Access # 9999	
	OK
	1154P457C4

6 Enter the desired 4-digit access number from the 10-Key Pad and touch \overline{OK} .

NOTES

- If you set a new access number for an account which already has an access number, the old number will be erased.
- If an access number entered already exists, it is canceled. Please enter a new number again.
- If you want to program an access number for another account, repeat steps 4 to 6.

Chapter 5

Setting the Utility Mode

3

Checking the Number of Copies Made by Each Account

1 Press the Utility Key and touch **Admin. Mode**.

Utility			
Select a func	tion key.		
Default Settings	Meter Count	Admin. Mode	
Job Memory Input	User's Choice	Image Centering	
		OK	

2 Enter your administrator code number from the 10-Key Pad, then touch **OK**.

Ente	r Administrator Code	
		C
		1154P416C

NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.
- **3** Touch Copy Track Functions .



4 Touch Counter Check .



Using the ▼ or ▲ key, select the "Account #" for which you want to check the number of copies made.

Acct.	1 🔽		ts.
Full & Bla	Color ICk	Mon	otone
	Full Color	Black	Duplex
Total	131071	0	0
Large	0	0	
	Account Total	131071	OK
			1154P419CA

Chapter 5

Useful Tips

- If you touch All Accts., the display shows the total number of copies made by all accounts programmed.
- You can press the Start Key to let the copier print a tally sheet of the number of copies made.



Resetting Counters

1 Press the Utility Key and touch Admin. Mode .

U	tility		
S	elect a func	tion key.	
	Default Settings	Meter Count	Admin. Mode
	Job Memory Input	User's Choice	Image Centering
			OK

1154P412CA

2 Enter your administrator code number from the 10-Key Pad, then touch OK.



NOTES

3

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.
 - Touch Copy Track Functions .



4 Touch **Counter Reset**.



5 Using the ▼ or ▲ key, select the "Account #" for which you want to reset the counter and touch Cancel.

Acct.	1		l cts. Can-
Full & Bla	Color ack	Mon	otone
	Full Color	Black	Duplex
Total	131071	0	0
Large	0	0	
	Account Total	131071	OK
			1154P459CA

Useful Tip

To clear the counters of all accounts at once, touch **All Accts** *.*

6 Touch Yes and touch OK.



Useful Tip

If you want to clear the counter of another account, repeat steps 5 and 6.



Setting the Utility Mode

Prohibiting Color Copying for Each Account

Either color copying or black copying can be prohibited for each account.

1 Press the Utility Key and touch **Admin. Mode**.

S	tility elect a func	tion key.	
	Default Settings	Meter Count	Admin. Mode
	Job Memory Input	User's Choice	Image Centering
			OK
	Job Memory Input	User's Choice	Image Centering OK

2 Enter your administrator code number from the 10-Key Pad, then touch **OK**.

Enter Administrator Code	
	С
	DK.
	1154P416CA

NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.

3 Touch Copy Track Functions .



4 Touch **Permission Level**.



5 Using the ▼ or ▲ key, select the "Account #" for which you want to prohibit copying.



6 Touch the **Prohibit** key of Color Count or Black Count, whichever is necessary.



Useful Tip

If you want to prohibit color copying or black copying for another account, repeat steps 5 and 6.



Setting the Utility Mode

Setting the Maximum Number of Copies to be Made by Each Account

It is possible for you to set the copy limit for color copying or black copying, or both, for each account.

I Press the Utility key.



2 Touch Admin. Mode .

U	tility		
S	elect a func	tion key.	
	Default Settings	Meter Count	Admin. Mode
	Job Memory Input	User's Choice	Image Centering
			OK

1154P412CA

3 Enter your administrator code number from the 10-Key Pad, then touch **OK**.



NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.

4 Touch Copy Track Functions .



5 Touch Account Copy Limit Set



6 Using ▼ or ▲, select the "Account #" for which you want to set the maximum number of copies to be made.



7 Select Common (for both) or Individual for setting the color and black copy limits, then touch the ON key.



Chapter 5

8 Touch the respective "Copy Limit" key and then enter the copy limit from the 10-Key Pad.



Useful Tip

If you want to set a Copy Limit for another account, repeat steps 6 to 8.

9 Touch OK.

Erase Mode

You can choose the lost image width for the leading edge of the copy from "5mm", "8mm" and "Auto(8mm)".

5mm: The lost image is 5mm.

- 8mm: The lost image is 8mm.
- Auto: The lost image is automatically switched between 5mm and 8mm according to the mode setting made.

The initial setting is "Auto(8mm)" for copy and "5mm" for print.

- *I* Press the Utility key and touch **Admin. Mode**.
- 2 Enter your administrator code number from the 10-key Pad, then touch **OK**.
- 3 Touch Erase .



4 Select the lost image width for Copy and Print respectively.

Erase			
Сору	5	8	Auto
Print	5	8	
			OK
			1154P555CA

NOTE

When you change the Erase Mode setting, consult your Technical Representative.



5-11 **4. Gradation Adjust**

Carry out a Gradation Adjust sequence if the copier fails to reproduce color or the reproduced color becomes foggy as you make a number of color copies.

Gradation Adjust Sequence



2 Touch Admin. Mode .

U	tility		
S	elect a func	tion key.	
	Default	Meter	Admin.
	Settings	Count	Mode
	Job Memory	User's	Image
	Input	Choice	Centering
			DK I
			UK

1154P412CA

3 Enter your administrator code number from the 10-Key Pad, then touch OK.

Enter Administrator Code

NOTES

- Your Technical Representative sets or changes the administrator code number. Consult him or her for more details.
- Be sure to remember your administrator code number.

4 Touch Gradation Adjust .



5 Press the Start key.



- **6** The copier produces a test print.
- 7 Place the test print produced on the Original Glass as shown.



Chapter 5

Setting the Utility Mode

1

8 Cover the test print with 10 sheets of blank, white A3 or 11"×17" size paper.





Close the Original Cover and press the Start key.



10 When the copier is through with the Gradation Adjust sequence, the menu screen reappears.

U	tility		
S	elect a func	tion key.	
	Default Settings	Meter Count	Admin. Mode
	Job Memory Input	User's Choice	Image Centering
			OK
			1154P412CA

Repeat steps from **4** to **8** three times.

You can store ten frequently used job settings in memory to call up later for quick job setup.

Job Memory Input Procedure

- *1* Make the necessary control panel settings for the job.
- 2 Press the Utility key.



3 Touch Job Memory Input

U	tility		
S	elect a func	tion key.	
	Default Settings	Meter Count	Admin. Mode
	Job Memory Input	User's Choice	Image Centering
			OK
			1154P412CA

4 Touch the number to assign the programmed job to, then touch **Input**.



Useful Tip

If a new program is stored in a job number in which another one has previously been stored, the old one is erased.

5 Name the job.

Touch the alphanumeric keys on the Touch Panel to enter the name, then touch **OK**.

Name	e you	ir co	ру ј	iob (max. S) let	ters	;).
М	7 MOD	E		el.				
A	В	C	D	E	1	2	3]
F	G	н	Ι	J	4	5	6	
К	L	м	N	0	7	8	9	
Р	Q	R	S	Т		<u>.</u>		
U	٧	۷	X	Y				
Z		Spa	ice] [·		UK
							11	54P423CA

Useful Tip

If you touch **Check**, a screen appears that allows you to check the programmed job settings stored in memory.



Chapter 5

Calling up a Job

1 Press the Job Recall key.



2 Touch the number that your programmed job has been assigned to.

		n key.	functi	lect a
			call	Job Re
all	Recal		ODE	1 MY M
neck	Chec			2 3
				4
				5

Useful Tip

If you touch **Check**, a screen appears that allows you to check the programmed job settings stored in memory.

3 Touch Recall



4 Touch OK.

5-156. User's Choice

This function allows you to select customized default settings that are automatically selected when the copier is powered ON. It eliminates the need of making selections again to suit your needs every time the copier is turned ON or the panel is reset.

User's Choice Functions

Item	Description		
Language	Select the language to be displayed on the Touch Panel. The initial setting is English.		
Energy Saver	Select whether to set the copier into the Energy Saver mode (ON) or not (OFF) after a given period of time after the copy cycle has been completed or a key pressed. When "ON" is selected, set the time to enter this mode, which can range from 1 to 240 min., from the 10-Key Pad. The initial setting is "15 min."		
Auto Reset	Select whether to reset the control panel settings (ON) or not (OFF) after a given period of time after the copy cycle has been completed or a key pressed. When "ON" is selected, set the time to activate this function, which can range from 1 to 9 min., from the 10-Key Pad. The initial setting is "5 min."		
Confirmation Beep	Select whether to turn "ON" or "OFF" the confirmation beep that sounds when any of the keys on the Touch Panel is pressed. The initial setting is \boxed{ON} .		
Key Counter	Select whether to reset (ON) the control panel settings or not (OFF) when the Plug-In Counter is unplugged or magnetic card is removed. The initial setting is ON .		
Intelligent Sort	Select whether to turn the Intelligent Sort function ON (Auto Select) or OFF (Non-Auto) to automatically switch between Sort and Non-Sort according to the number of originals, when a copy cycle is run on a copier system equipped with a Sorter and Duplexing Document Feeder, both activated. Non-Sort is selected when the number of originals is 1 and Sort is selected when the number of originals is 2 or more. The initial setting is Auto Select .		
Custom 2in1	It is possible for you to set whether to automatically recall the copy paper and zoom ratio previously stored in memory when 2in1 is selected. The default setting is "Select" with settings of "Auto Paper" for Paper Source and "×0.707" for Zoom.		
ACS Judgement Level Adjust.	Set the image level of the Auto Color mode towards monochrome or full color as necessary. The initial setting is "Std."		
Gamma-curve limitation	If the copier is used as a full-color printer to print high-density documents for computers, turning ON this function prevents image failures from occurring. Turning it OFF enables a clear reproduction of high-density colors. The default setting is ON .		

Chapter 5

User's Choice Setting Changing Procedure

Press the Utility key.



2 Touch User's Choice



3 Touch the Function key that you want to change.

As an example, **Energy Saver** is touched.





4 When **ON** is touched, it is highlighted and the Touch Panel allows you to enter the time to the right of the **ON** key.

Energy Saver	
OFF	0N 15min. 1-240
	OK
	1154P425CA

5 Enter the time from the 10-Key Panel. To correct a number, press the Clear Key, then enter the correct one.

Energy Saver		
OFF	<u>ON</u> <u>10</u> min. 1-240	_
	L. L	JK
	1154P	443CA

Chapter 5

6 Touch OK

Useful Tip

If you want to change the setting for another function or functions, repeat steps 3 to 6.

Setting the Utility Mode

*5-17***7. Image Centering**

This function automatically shifts the image of the original placed in parallel with the Original Scales towards the center of the copy paper as it is reproduced on the copy paper.

Turning ON or OFF Image Centering



4 Touch OK.

Chapter 5

Setting the Utility Mode

NOTE

When Centering is set to **ON** and when an original with a dark image is copied, the copier may detect a wrong original size, making the copy on small size paper. If this happens, turn **OFF** Centering.

Chapter 6

When a Message Appears

Chapter 6

When a Message Appears

1. When the Message "Load paper in the XXXX Tray." Appears

Digital Art	Color Adjust	Input ⊧Output	Basics				
Load paper in the Upper Tray.							
Density	Zo	om	Paper				

When the Tray currently selected for use runs out of paper, the message shown on the left appears. The current copy cycle is interrupted and you cannot start a new copy cycle. Load the tray with paper by using the following procedure:

NOTE

Only the following type of paper can be loaded in the tray. Use of paper recommended by us is encouraged to keep a given level of copy quality and prevent paper misfeed.

• Paper weight: 17 lbs. to 28 lbs.

• Size: 11"×17" lengthwise to Invoice lengthwise Thick paper (Heavy Stock 2) and OHP transparencies cannot be loaded in the tray.

Paper Loading Procedures

Upper and Lower Trays

- **1** Slide the Tray out.
- 2 Load the paper stack into the Tray so that its front side (the side facing up when the package was unwrapped) **faces down**. Then, slide the Tray back in.



NOTES

- Up to 500 sheets of paper(21-1/4 lbs.) can be loaded.
- The paper should be loaded no higher than the ▼ (Max. Level Indicator).



Middle Tray

1 Slide the Tray out.

2 Load the paper stack into the Tray so that its front side (the side facing up when the package was unwrapped) **faces down**. Then slide the Tray back in.



NOTES

- Up to 250 sheets of paper (21-1/4 lbs.) can be loaded.
- The paper should be loaded no higher than the ▼ (Max. Level Indicator).



Changing the Paper Size for the Middle Tray (Universal Tray)

Grasp the tab of the Edge Guide and slide it 1 to the size of the paper to be loaded. Pressing the plastic part of the Trailing Edge Stop, slide it to the size of the paper to be loaded.



NOTE

When loading 11"×17" paper: Move the Trailing Edge Stop all the way to the right. Then, pinch the Lever as shown and remove it from the Stop. Next, fit the Lever into position as shown.



When loading the Metric size paper

Flip the Switch, located in the right rear corner of the Tray, to "Metric".



Large Capacity Cassette

Grasping the Door Lock Release Lever, open 1 the Cassette Door.

6-2



When adding paper to a partially loaded Cassette, press the Paper Plate Descent Key to lower the Paper Plate before opening the Cassette Door.



Place the paper stack onto the Paper Plate so 2 that its front side faces up and close the Cassette Door.

> *This causes the Paper Plate to rise automatically.



NOTES

- Make sure that the leading edge of the paper stack is pressed tightly up against the Guide Plate on the take-up side of the Cassette.
- The paper should be loaded no higher than the ▼ (Max. Level Indicator).



• The Paper Plate may not ascend if the Cassette Door is not closed completely. Be sure to close the Door completely.



The message shown on the left appears when toner is soon running out. You can still make copies, but the image density will become lighter and lighter. It is recommended therefore that you replenish the toner as soon as possible.

When toner has run out, the message shown on the left appears and you can no longer start a new copy cycle. Replenish the toner by following the procedure given below.

Replenishing Toner

Chapter

When a Message Appears

1 Open the Front Door. (Example: Yellow Toner is empty.)



2 Slide out the Toner Hopper Unit.



3 Sharply tap the new Toner Bottle against a desk or other hard object four to five times. Then turn the Toner Bottle upside down and tap it the same way again.



4 Shake the Toner Bottle well.



1144L078AB

- 2. When the Message "Please add Toner." Appears
- Remove the bottle cap and peel off the seal. Wait until the toner stops falling in (approx. 5 8 60 seconds), then tap the Bottle a few times to ensure that all the toner falls into the Hopper. 1144L016AA Open the Toner Hopper Lid. 6 ſ 1144L018AA Making sure that the toner has emptied 9 completely, turn the Bottle counterclockwise and lift it out from the Receptacle. Close the Toner Hopper Lid.



Please wait for a while after the toner has fallen in completely. If not, toner powder may be blown up from the Toner Hopper.

Chapter 6

1144L019AA



11 Use the same procedure to add toner for the other three Main Hoppers.



10 Slide the Toner Hopper Unit back in and close the Front Door.



NOTE Make absolutely certain that the color of the toner matches the color of the Toner Hopper Lid.

Align the tab on the Bottle with the cutout 7 on the Toner Receptacle and turn the Bottle clockwise until it stops.



3. When the Message "The Staple Cartridge is empty." Appears



The message shown on the left appears when the staples are running out.

Replace the Staple Cartridge with a new one by following the procedure given below.

Replacing the Staple Cartridge

1 Grasping the Lock Release Lever, slide the Staple Sorter away from the copier.



- 2 Open the Stapler Door.
- **3** While pushing up the Staple Cartridge Release Lever, pull the Staple Cartridge out of its port.



1136O003AA

Pull the staple sheet about 3 cm out of the new Staple Cartridge and break off that portion.



NOTE

Check that no portion of the staple sheet hangs out of the Cartridge. Break off any portion of the sheet that hangs out of the Cartridge.



5 Insert the new Staple Cartridge until a click is heard.



6 Close the Stapler Door and slide the Staple Sorter back against the copier.



Chapter 6

4

7 Place a sheet of paper into the 2nd Bin of the Staple Sorter.



8 Touch **Staple** on the Touch Panel. Then, the Staple Sorter test-staples the paper several times automatically.



9

Remove the sheet of paper from the 2nd Bin and check that it has been stapled.

1154O015CA



* If no staples are evident, place another sheet of paper into the 2nd Bin and repeat steps 7, 8, and 9.

NOTES

- Replace the Staple Cartridge only after you are prompted to do so by the message. Removing the Staple Cartridge before then will result in stapling trouble.
- Immediately after the new Staple Cartridge has been loaded, be sure to test-staple the paper following steps 7 through 9.
- DO NOT turn the green gear near the Cartridge inside the Staple Unit.

⁶⁻⁷4. When the Message "Misfeeding is detected." Appears



If a paper misfeed occurs during a copy cycle, the message shown on the left appears and that particular copy cycle is stopped in the middle of operation.

Clear the misfed sheet of paper according to the procedure given below.

Misfeed Location Displays

Different procedures are used to clear a misfed sheet of paper depending on the location. First, isolate the location, then clear the misfeed following the procedure applicable to where the misfeed occurred.



Misfeed Clearing Procedures

Duplexing Document Feeder

1 Remove the original stack from the Document Feed Tray.



2 Swing open Document Feed Unit Door (F1) and gently pull out the original.



3 Holding down the Lock Release Button, swing open Document Turnover/Exit Unit Door (F2) and carefully pull out the original from the Exit Unit.



4 Close (F1) and (F2).



5 Raise the Duplexing Document Feeder. Opening the Document Turnover/Feed Unit Guide Plate, gently pull out the original from the Unit.



6 Remove the original from the Original Glass and lower the Duplexing Document Feeder.



1139O0840A

7 When the message "Re-insert the following # of originals" is shown on the Display, return the number of originals indicated on the Display to the bottom of the original stack removed in step 1 and reload it onto the Document Feed Tray.



Chapter 6

1151O098AA



5

1144L022AA

Raise Guide Plate (M2) and, turning Knob 3 (M1), pull out the sheet of paper.



Press down Guide Plate (M3) and pull out 4 the sheet of paper.



Close the Left Door (L1).



Open the Front Door.



Turn the Lever (M4) to the left. 7 Press Guide Plate (L2) and, turning Knob (M5), pull out the sheet of paper.

1144O015AA



Grasp Lever (M6) and slide out the 8 Transfer/Fusing Unit.



Chapter 6

- 4. When the Message "Misfeeding is detected." Appears
- **9** Grasp the Fusing Unit Lever (M7) and open the Fusing Unit.



▲ CAUTION

DO NOT touch any parts except paper as the Fusing Unit and its surrounding areas are extremely hot.

 $10^{\text{Turning Knob}}_{\text{paper and close the Fusing Unit.}}$, pull out the sheet of



11 Pull out the sheet of paper from the Upper Area of the Transfer/Fusing Unit.



12 Turning Knob (M9), remove the sheet of paper. If paper is stuck to the Transfer Film, carefully disengage the leading edge of the paper and remove it with care not to damage the Transfer Film.



13 Press down the Roller as shown and remove the sheet of paper if present inside.



14 Slide the Transfer/Fusing Unit back into the copier and turn the Release Lever (M4) to the right.



15^{Close the Front Door.}

When a Message Appears

4. When the Message "Misfeeding is detected." Appears

Paper Trays

1 Open the Left Door (L1) and pull out the sheet of paper from the Transport Section.



- 2 Close the Left Door (L1)
- **3** Slide the Tray out.



4 Unload the paper stack from the Tray. Fan the paper thoroughly and reload it in the Tray.



- 5 Slide the Tray back in.
- 6 Open the Front Door and then close it to reset the misfeed indication/message on the Touch Panel.



1144O016AA

Manual Bypass Tray

2

4

Unload the paper stack from the Manual Bypass Tray. Then open the Left Door (L1).



Raise Guide Plate (M2) and, turning Knob (M1) pull out the sheet of paper. Then, close the Left Door.



3 Fan the paper stack thoroughly and place it back on the Tray.







1144O016AA

When a Message Appears Chapter

9

Large Capacity Cassette

1 Press the Paper Descent Key.



2 Grasping the Door Lock Release Lever, open the Cassette Door and remove the sheet of paper.



3 Close the Cassette Door.



4 Grasp the Cassette Release Lever and slide the Cassette away from the copier.



5 Remove the sheet of paper.



 $\boldsymbol{\delta}$ Slide the Cassette back against the copier.



1154O037AA
4. When the Message "Misfeeding is detected." Appears

Duplex Unit

I Grasping the Lock Release Lever, open the Duplex Unit.



2 Open the Misfeed Removal Guide (D) and pull out the sheet of paper.



3 Close the Duplex Unit.



Sorter/Staple Sorter

I Grasping the Lock Release Lever, slide the Sorter away from the copier.



2 Pull out the copy from the Transport Section.







When a Message Appears

5. When the Message "The Fuser Oil has run out." Appears



Usually, the Fuser Oil replenishment should be performed by a qualified service representative. However, on an as need basis, the Copier can be set so that a trained operator can replenish the Fuser Oil. In this case, we recommend that only a trained key operator replenish the Fuser Oil according to the following procedure.

1144O015AA

Replenishing the Fuser Oil

1 Open the Front Door.



2 Turn the Lever (M4) to the left. Grasp the Lever (M6) and slide out the Transfer/ Fusing Unit.



When a Message Appears



Chapter 6

6

10 Press the Utility Key on the Control Panel. Utility Recall 1154O011AA 11 Touch Fuser Oil Refill Utility Select a function key. Default Meter Admin. Settings Count Mode Job Memory User's Image Input Choice Centering Fuser Oil Refill OK 1154P553CA 12 Touch Yes and then touch No. Utility Press YES if the Fuser Oil is already replenished after a caution appeared. Fuser Oil Refill Not Yet Yes OK 11540552CA

13 Press the Panel Reset Key.

When a Message Appears



When appears in the lower left corner of the Touch Panel, it indicates that something is wrong with the image stabilization function of the color copier. Call your Tech. Rep.

IMPORTANT

When on the Touch Panel is touched, the following screen appears.

Machine Status 2	2			
P-1 P-2 P-3 P-4 P-5 P-6 P-6 P-7 P-8 P-9 P-10 P-11	- 0K - 0K - 0K - 0K - 0K - 0K - 0K - 0K	P-12 P-13 P-14 P-15 P-16 P-17 P-18 P-19 P-20	- 0K - 0K - 0K - 0K - 0K - 0K - 0K - 0K	■

When calling your Tech. Rep., inform him/her of the number or numbers under which "NG" is shown (in the above example, no. P-3). When you touch **OK** after these procedures, the normal copying screen reappears.

What Does Each Message Mean?

Message	Cause	Action
Please call tech. service. code: XXXXX	The copier malfunctioned and is unable to make copies.	Call and inform your Technical Representative of the code being shown on the Touch Panel.
Input your 4-digit Access Code Number, and press OK.	An access number has been set and the number assigned for your own department must be entered before you can make a copy.	Enter the 4-digit access number. ("Access Number" @ p. 2-11)
Please insert the Key Counter.	The Key Counter is not plugged in and the copier is unable to make copies.	Plug in the Key Counter.
Load paper in the XXXXX Tray.	The currently selected Tray has run out of paper.	Load the Tray with paper. Transform provide the second
Please add XXXX Toner. Follow the label inside the front	Toner has run out and the copier is unable to make copies.	Replenish toner. 🖙 p. 6-3
The Staple Cartridge is empty. Please replace with a new one.	Toner is soon running out. The staples have run out.	Replace the Staple Cartridge with a new one. The p. 6-5
Misfeeding is detected. Please remove paper at ○.	A misfeed has occurred and no copy cycle can be initiated.	Clear the misfed sheet of paper. © p. 6-7
The section indicated by → is open. Please close it properly.	A copier door is left open or an option is not attached properly and the copier is unable to make copies.	Close the door or cover and attach the option properly.
The Fuser Oil has run out. Please call your technical rep.	The Fuser Oil needs to be replenished.	Please call your technical representative.
The Fuser Oil has run out. Please replenish.	The Fuser Oil has run out and the copier is unable to make copies.	Please Replenish the Fuser Oil. The p. 6-15
Toner Collecting Bottle is nearly full. Please call your tech. rep.	The Toner Collecting Bottle is full and the copier is unable to make copies.	Please call your technical representative.
Copies remain in the Duplex Unit. Press START to feed them out.	A copy or copies are left in the Duplex Unit and the copier is unable to make copies.	Press the Start Key to remove all copies from the Duplex Unit.
Sorter has reached its capacity. Please remove all copies from bins first.	Sorter has reached its capacity. Remove all copies from the bins first.	Remove all copies from the Sorter Bins.

7. What Does Each Message Mean?

Message	Cause	Action
The orig. is left on the glass, remove it before proceeding.	You try to use the Duplexing Document Feeder when there is an original left on the Original Glass.	First remove the original from the Glass, then load the originals in the Duplexing Document Feeder.
Max. # of sets for sorting is 10.	You have entered 11 or more for the number of copies to be made in a sort/sort and staple mode.	Reenter 10 or less for the number of copies to be made.
Max. # for 2-sided copies is 1.	You have entered 2 or more for the number of copies to be made in a 2-sided copy mode.	Reenter 1 for the number of copies to be made.
Original size cannot be detected.	Original is not placed in the correct position.	Place the original correctly. © p. 3-3
	A non-standard size original is used.	Cancel the Auto Paper Mode and select the appropriate copy paper size. The program of the select of the select the appropriate copy paper size.
Matching size is not available.	No Trays contain paper of the right size to run a copy cycle in the Auto Paper Mode.	Cancel the Auto Paper Mode and select the appropriate copy paper size or make copies using the Manual Bypass Tray.
Place original on Original Glass.	The current control panel settings defy the use of the Duplexing Document Feeder.	Remove the originals from the Duplexing Document Feeder and place them, one by one, on the Original Glass. Or, cancel the cur- rent panel settings.

Chapter 7

Troubleshooting

Chapter 7

Troubleshooting

When This Type of Copy is Produced

Symptom	Possible Cause	Action
The Image is too light.	The manual exposure level is set on the lighter side.	Touch the Darker Key as necessary to obtain a darker image. F. 3-18
	The message "Please add Toner." is shown on the Touch Panel.	Replenish toner. ☞ p. 6-3
	The paper is damp.	Replace the paper. 🖙 p. 6-1
1074O108	In cases other than the above.	Refer to the "Gradation Adjust". The p. 5-11
The Image is too dark.	The manual exposure level is set on the darker side.	Touch the Lighter Key as necessary to obtain a lighter image. <i>F</i> p. 3-18
	The entire surface of the Original Glass is dirty.	Wipe the Glass clean with a soft dry cloth. I to 8-8
10740109	The original is not held tightly against the Original Glass.	Place the original in position so that it is held tightly against the Glass. The p. 3-3
	In cases other than the above.	Refer to the "Gradation Adjust". ☞ p. 5-11
The Copy is blurry.	The paper is damp.	Replace the paper. <i>T</i> p. 6-1
The Copy has dark specks or spots.	The Original Glass is dirty.	Wipe the Glass clean with a soft dry cloth. I to 8-8
	The Original Pad or Document Feed Belt is dirty.	Wipe the Original Pad or Document Transport Belt clean with a soft cloth dampened with mild detergent. I P. 8-7
	The original is very thin or highly transparent.	Place a blank sheet of paper over the original. @ p. 3-3
113901660A	The original is two-sided.	The information on the back side of a two-sided, thin original may be slightly reproduced on the copy. Touch the Density Key and set Background to Auto or Lighter. (2) p. 3-18

Troubleshooting Chapter 7

Symptom	Possible Cause	Action
The Edge of the Copy is dirty.	The Original Pad or Document Feed Belt is dirty.	Wipe the Original Pad or Document Transport Belt clean with a soft cloth dampened with mild detergent. IP p. 8-7
113901690A	You have selected a paper size larger than the original. (Zoom Ratio is set at full size 100%)	Select the same copy paper size as the original. T p. 3-9 Or, use the Auto Size Mode to enlarge the copy to the appropriate size. T p. 3-13
	The original is not placed in the correct position. (Zoom Ratio is set at full size 100%.)	Select the Paper Tray that is loaded in the same direction as the original. T p. 3-9 Or, reload the paper in the same direction as the original. T p. 6-1
	The reduction ratio selected is not in accord with the copy paper size. (When doing manual reduction copying.)	Select the zoom ratio according to the copy paper size. $@$ p. 3-13 Or, use the Auto Size Mode to reduce the copy to the appropriate size. $@$ p. 3-13
The Image on the Copy is not aligned properly.	The original is not placed in the correct position.	Place the original correctly on the Glass against the Width Scale.
113901680A	The originals may not be suitable for use in the Duplexing Document Feeder. (When Duplexing Document Feeder is being used.)	Raise the Duplexing Document Feeder and place the originals on the Glass one at a time, instead of using the Duplexing Document Feeder. To p. 3-3
	The Original Glass is dirty. (When Duplexing Document Feeder is being used.)	Wipe the Glass clean with a soft dry cloth. The P. 8-8

Troubleshooting

The Copier is not functioning as designed

Symptom	check for:	Action
The Touch Panel shows nothing.	Is only the Start Key lit up green?	The copier is in the Energy Saver Mode. Press any key on the Control Panel to cancel the Energy Saver Mode. I p. 2-10
	The Display Contrast Control Knob is placed in the excessively light or dark position.	Viewing the Touch Panel, turn the Display Contrast Control Knob as necessary.
The Start Key does not light up green.	Is your Access Number entered?	Enter your Access Number. P. 2-11
No copies are fed out when the Start Key is pressed.	The copier was just turned ON and is warming up.	It takes the copier about 9 minutes to be ready for making copies after it has been turned ON. Please wait.
	The copier has developed a malfunction.	Check the Touch Panel and take action according to the message on the Panel. I p. 6-18
Control Panel Keys do not respond.	The Interrupt Key LED is lit up.	The copier is in the interrupt mode. Press the Interrupt Key to cancel the interrupt mode. I p. 2-10
The copier is not activated when the Power Switch is turned ON.	The power cord is left unplugged from the power outlet.	Plug the power cord into the power outlet.
	The room circuit breaker is open.	Close the room circuit breaker.

Chapter 7

If these procedures do not correct the problem, contact your Technical Representative.

Chapter 8

Miscellaneous

Miscellaneous

Specifications

Copier CF910

Туре	Console Copier
Platen	Stationary
Photoconductor	OPC
Copying System	Electrostatic Dry Powdered Image Transfer to Plain Paper
Developing System	Micro-Toning System
Fusing System	Lamp-Heated Roller
Resolution	400 dpi
Types of Original	Sheets, Books, and other three-dimensional objectsMaximum Original Size: 11"×17" LengthwiseMaximum Original Weight: 4-1/2 lbs.
Kinds of Paper	Tray Feeding Manual Feeding: Plain paper (20 lbs. to 24 lbs.), Heavy Stock 1 (24 lbs. to 28 lbs.) : Plain paper (20 lbs. to 24 lbs.), Heavy Stock 1 (24 lbs. to 28 lbs.), Heavy Stock 2 (50 lbs. to 60 lbs. cover), OHP Transparencies (recommended brand)
Copy Paper Size	Upper/Lower Trays: 11"×17"L, 11"×14"L, 10"×14"L, LegalL, G.LegalL, Foolscap(9-1/4"×14"L, 8-2/3"×13"L, 8-1/4"×13"L, 8-1/4"× 11-3/4"L), LetterL, LetterC, G.LetterL, G.LetterC, InvoiceLMiddle Tray Manual Bypass Tray: 11"×17"L, LegalL, LetterL, LetterC, InvoiceL 11"×17"L, LegalL, LetterL, LetterC, InvoiceL Crosswise: 5-3/4" to 11-3/4" Lengthwise: 7-1/4" to 17"
Tray Capacity	Upper/Lower Trays (Fixed size type): 500 sheets (21-1/4 lbs.)Middle Tray (Universal type): 250 sheets (21-1/4 lbs.)Manual Bypass Tray: 50 sheets (21-1/4 lbs.): 20 sheets: 20 sheets(Heavy Stock 2, OHP Transparencies)
Warm-up Time	Approx. 9 minutes at ambient temperature of 20°C/68°F
Lost Image	Leading edge: 8 mm or less Trailing edge: 4 mm or less Front edge, Rear edge: 3 mm or less
First Copy	(in Full Size Mode using Letter crosswise paper and Upper Tray) Full-color : Less than 29 sec. Black : Less than 13 sec.
Copy Speed (Approx. copies/minute)	Full-color: 6 copies/min. (LetterC) 3 copies/min. $(11"\times17"L)$ 3 copies/min. $(10"\times14"L)$ Black: 23 copies/min. (LetterC) 11 copies/min. $(11"\times17"L)$ 11 copies/min. $(10"\times14"L)$
Magnification Ratios	Fixed ratios Full size: 1:1 ±0.005 Reduction ratios: ×0.647, ×0.733, ×0.785 Enlargement ratios: ×1.214, ×1.294, ×4.000 Zoom ratios: From ×0.250 to ×6.000 in ×0.001 increments
Multiple Copies	Up to 99 copies (in 1-sided Copy Mode)
Exposure Control	Auto and Manual
Power Requirements	100V/50·60Hz, 120V/60Hz, 220-240V/50·60Hz
Power Consumption	1.5 kW (Max.)
Dimensions	Width : 25-1/4" Depth : 30" Height : 39-1/4" (Up to Original Cover surface)
Space Requirement	32-1/2" (Width) × 30" (Depth)
Weight	474 lbs.

Chapter 8 Miscellaneous

Duplexing Document Feeder AFR-12

Document Feeding System	Standard Mode: 1-sided original 2-sided original 2-in-1 Single Automatic Document Feeding Mode Mixed Original Detection Mode: 1-sided mixed original detection 2-sided mixed original detection
Type of Original	1-sided Original Mode,: 13-1/4 lbs. to 29-1/4 lbs.2-in-1 Mode2-sided Original Mode,: 16 lbs. to 24 lbs.1-sided/2-sided Mixed OriginalDetection ModeSingle Automatic Document Feeding Mode: 9-1/4 lbs. to 53-1/4 lbs.
Original Size	1-sided/2-sided Original Mode: 11"×17"L, LegalL, LetterL, LetterC, InvoiceL 2-in-1 Mode: LetterC 1-sided/2-sided Mixed Original Detection Mode: 11"×17"L, LegalL, LetterL, LetterC
Capacity of Document Feed Tray	LegalL, LetterL, LetterC, InvoiceL: 50 sheets (21-1/4 lbs.) 11"×17", 11"×14", 10"×14" : 30 sheets (21-1/4 lbs.)
Copy Productivity	Full-color : 6 copies/min. (LetterC)Black: 23 copies/min. (LetterC)
Power Source	DC24V supplied from copier
Power Consumption	48W or less
Dimensions	Width : 24" Depth : 20-1/4" Height : 5" (Excluding Document Exit Tray)
Weight	28-1/2 lbs.

Miscellaneous

Large Capacity Cassette C101	
Kinds of Paper	Plain paper (16 lbs. to 24 lbs.), Recycled paper
Paper Size	A4C, Letter C
Capacity	1,100 sheets (21-1/4 lbs.)
Power Source	Supplied from copier
Power Consumption	30W or less
Dimensions	Width : 14" Depth : 17-1/2" Height : 11-1/2"
Weight	23-1/2 lbs.

10 Bin Sorter S-105

No. of Bins	11 Bins
NO. OI DIIIS	Sort Bins: 10 (From 2nd Bin to 11th Bin)
Modes	Non-Sort Mode, Sort Mode, Group Mode
Kinds of Paper	Non-Sort Mode: Plain paper (16 lbs. to 24 lbs.) Special paper (Thick paper, OHP Transparencies) Sort Mode, Group Mode: Plain paper (16 lbs. to 24 lbs.)
Paper Size	Non-Sort Mode: 12"×18"L, 11"×17"L to InvoiceL Sort Mode, Group Mode: 11"×17"L to InvoiceL
Capacity of Bins	Non-Sort Mode Plain paper: Max 50 sheets (11"×17"L / 21-1/4 lbs. paper) Special paper OHP Transparencies : 10 sheets in 1st bin (Max. paper size Letter) Thick paper : 10 sheets in 1st bin Sort Mode, Group Mode Plain paper: 1st bin to 10th bin: 25 sheets/bin (21-1/4 lbs.) total 250 sheets
Power Source	DC24V supplied from copier
Power Consumption	72W or less
Dimensions	Width : 15-3/4" Depth : 22-1/4" Height : 16"
Weight	34-3/4 lbs. (Excluding Mounting Brackets)

10 Bin Staple Sorter ST-103

No. of Bins	11 Bins
	Sort Bins: 10 (From 2nd Bin to 11th Bin)
Modes	Non-Sort Mode, Sort Mode, Sort-and-Staple Mode, Manual Staple Mode
Kinds of Paper	Non-Sort Mode: Plain paper (16 lbs. to 24 lbs.), Special paper (Thick paper, OHP Transparencies) Sort Mode, Sort-and Staple Mode: Plain paper (16 lbs. to 24 lbs.)
Paper Size	Non-Sort Mode: 12"×18"L, 11"×17"L to InvoiceL
	Sort Mode : 11"×17"L to InvoiceL
	Sort-and-Staple Mode: 11"×17"L to LetterC
Capacity of Bins	Non-Sort Mode Plain paper: Max 50 sheets (11"×17"L / 21-1/4 lbs. paper) Special paper OHP Transparencies : 10 sheets in 1st bin (Max. paper size Letter) Thick Paper : 10 sheets in 1st bin
	Sort Mode, Sort-and-Staple Mode Plain paper: 1st bin to 10th bin: 25 sheets/bin (21-1/4 lbs.) total 250 sheets
Staple Capacity	2 to 25 sheets (21-1/4 lbs.)
Power Source	DC24V supplied from copier
Power Consumption	72W or less
Dimensions	Width : 15-3/4" Depth : 22-1/4" Height : 16"
Weight	40 lbs. (Excluding Mounting Brackets)
Accessories	Staple Cartridge, 5,000 staples/cartridge × 1 piece

Miscellaneous

Duplex Unit AD-7

Kinds of Paper	Plain paper: 16lbs. to 24 lbs.
Copy Paper Size	11"×17"L to InvoiceL
Capacity	 (When the Automatic Document Feeder is used) 1-sided Original: Up to 99 copies (LetterC, InvoiceL) Up to 2 copies (11"×17"L, LegalL, LetterL) 2-sided Original: Up to 2 copies (LetterC, InvoiceL) Up to 2 copies (11"×17"L, LegalL, LetterL) (When the Automatic Document Feeder is not used) 1-sided/2-sided Original: Up to 2 copies (LetterC, InvoiceL) 1 copy (11"×17"L, LegalL, LetterL) Book Original: 99 copy
Power Source	DC24V, ±5% supplied from copier
Power Consumption	30W or less
Dimensions	Width : 4-3/4" Depth : 21" Height : 31-1/2"
Weight	15-1/2 lbs. (Excluding Mounting Brackets)

8-6

Cleaning

(Turn OFF the Power Switch of the copier when cleaning.)

Housing Cover

Wipe the surface of the Housing Cover clean with a soft cloth dampened with mild home detergent.



Control Panel

Wipe the surface of the Control Panel clean with a soft, dry cloth.



NOTE

NEVER use a glass cleaner or any other detergent to avoid damage to the control panel keys and Touch Panel.

Document Transport Belt

1 Wipe the surface of the Document Transport Belt clean with a soft cloth dampened with mild home detergent.



2 Hold the Document Transport Belt at both edges and pull it to the left to expose a fresh surface.



3 Wipe the fresh surface clean using the soft cloth dampened with mild home detergent. Repeat these steps until the entire surface of the Belt is wiped clean.

Original Glass

Wipe the surface of the Original Glass clean with a soft, dry cloth.



Front Door

Wipe the inside of the Front Door clean with a soft, dry cloth.



1144O027AA

Function Combination Matrix

Basic			Input ► Output								Create							٦																					
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O	Original Image Type		О	О	О	О	О	О	О	О	О	О	О	О	О	O	\setminus				

Precautions for Setting the Color Adjust Function

- O : The functions can be combined.
- : The functions can be combined (though a miscopy could result).
- ♦ : The functions cannot be combined. (The function set first takes precedence.)
- : The functions cannot be combined. (The function set last takes precedence.)
- A : Cover requires that paper be loaded in the Manual Bypass Table, meaning that it does not allow manual bypass copying.
- B : OHP Interleaving requires that OHP transparencies be loaded in the Manual Bypass Table, meaning that it does not allow manual bypass copying.
- C : In OHP Interleaving, Sort is automatically selected if the "# of Handouts to be produced" is set to "Yes" and Non-Sort is automatically selected if the "# of Handouts to be produced" is set to "No".
- D : In Monotone, Black or Black of Color Separation, only the following Color Adjust functions can be adjusted: Sharpness, Brightness, and Contrast under "Basic" and Sharpness, Density, Contrast, and Color Balance (for Monotone only) under "Professional."
- E : These functions cannot be set last (as the display does not provide keys for setting if you go the other way around.)
- F : The function set last takes precedence between "Image Density" of "Density" and "Red," "Green," "Blue," or "Density" of "Color Adjust."
- G : The zoom ratio can be set only through "Zoom Ratio (%)."
- H : Setting is possible, but the function set first takes precedence.
- I : Setting is possible, but the function set last takes precedence.
- J : Only CF Paper can be used for 2-sided copies.

Description of Paper Size and Zoom Ratio Table

Paper Size

Name	Size (Metric)	Size (Inch)
A3	$297~\text{mm}\times420~\text{mm}$	11-3/4" × 16-1/2"
B4	$257~mm \times 364~mm$	10" × 14-1/4"
A4	$210~\text{mm}\times297~\text{mm}$	8-1/4" × 11-3/4"
B5	$182~mm \times 257~mm$	7-1/4" × 10"
A5	$148 \text{ mm} \times 210 \text{ mm}$	5-3/4" × 8-1/4"
B6	$128 \text{ mm} \times 182 \text{ mm}$	5" × 7-1/4"
A6	$105 \text{ mm} \times 148 \text{ mm}$	4-1/4" × 5-3/4"
POST CARD	$100 \text{ mm} \times 148 \text{ mm}$	4" × 5-3/4"

Na	ime	Size (Inch)	Size (Metric)
LEDGER		11" × 17"	279 mm × 432 mm
11" × 14"		11" × 14"	279 mm × 356 mm
COMPUTER		10-1/8" × 14"	257 mm × 356 mm
10" × 14"		10" ×14"	254 mm × 356 mm
9-1/4" × 14"		9-1/4" × 14"	236 mm × 356 mm
LEGAL		8-1/2" × 14"	216 mm × 356 mm
FOOLSCAP	GOVERNMENT LEGAL	8-1/2" × 13"	216 mm × 330 mm
FOOLSCAP		8" × 13"	203 mm × 330 mm
FOOLSCAP		8-2/3" × 13"	220 mm × 330 mm
FOOLSCAP	FOLIO	8-1/4" × 13"	210 mm × 330 mm
8-1/4"×11-3/4"		8-1/4" × 11-3/4"	210 mm × 301 mm
LETTER		8-1/2" × 11"	$216\text{mm}\times279\text{mm}$
GOVERNMENT LETTER		8" × 10-1/2"	203 mm × 267 mm
QUARTO		8" × 10"	$203\ mm \times 254\ mm$
STATEMENT	INVOICE	5-1/2" × 8-1/2"	140 mm × 216 mm

Zoom Ratio Table (Original Size to Copy Paper Size)

Metric Areas								
Original Size	Copy Paper Size	Zoom Ratio						
12	A4	×0.707						
AJ	A5	×0.500						
297 × 420 mm	B4	×0.866						
11-3/4" × 16-1/2"	B5	×0.610						
	A5	×0.707						
	A6	×0.500						
A4	B5	×0.866						
$210 \times 297 \text{ mm}$	B6	×0.610						
8-1/4" × 11-3/4"	A3	×1.414						
	B4	×1.224						
	A6	×0.707						
A.F.	B6	×0.866						
АЭ	A4	×1.414						
$148 \times 210 \text{ mm}$	A3	×2.000						
5-3/4" × 8-1/4"	B4	×1.733						
	B5	×1.224						
10	A4	×2.000						
AO	A5	×1.414						
105 × 148 mm	B5	×1.733						
4-1/4" × 5-3/4"	B6	×1.224						
	A4	×0.816						
B4	A5	×0.577						
257 × 364 mm	B5	×0.707						
10" × 14-1/4"	B6	×0.500						
	A3	×1.154						
	A5	×0.816						
D <i>5</i>	A6	×0.577						
DJ	B6	×0.707						
$182 \times 257 \text{ mm}$	A3	×1.640						
/-1/4 × 10	A4	×1.154						
	B4	×1.414						
	A6	×0.816						
B6	A4	×1.640						
128 × 182 mm	A5	×1.154						
5" × 7-1/4"	B4	×2.000						
	B5	×1.414						

Inch Areas								
Original Size	Copy Paper Size	Zoom Ratio						
	$11" \times 14"$	×0.823						
11?? ~ 17??	Legal	×0.772						
11° × 17°	Foolscap	×0.764						
279.4 × 431.8 mm	Letter	×0.647						
	Invoice	×0.500						
	$11" \times 14"$	×0.933						
11?? ~ 15??	Legal	×0.772						
11 × 15	Foolscap	×0.772						
279.4 × 381 mm	Letter	×0.733						
	Invoice	×0.500						
	Legal	×0.772						
11"×14"	Foolscap	×0.772						
279.4 × 355.6 mm	Letter	×0.772						
	Invoice	×0.500						
T 1	Foolscap	×0.928						
Legal	Letter	×0.785						
8-1/2" × 14"	Invoice	×0.607						
215.9 × 355.6 mm	11"×17"	×1.214						
E. J.	Letter	×0.846						
Foolscap	Invoice	×0.647						
8-1/2" × 13"	11"×17"	×1.294						
215.9 × 330.2 mm	$11" \times 14"$	×1.076						
T a44 am	Invoice	×0.647						
Letter	11"×17"	×1.294						
8-1/2" × 11"	11"×14"	×1.272						
215.9 × 279.4 mm								
	11"×17"	×2.000						
Invoice	$11" \times 14"$	×1.647						
5-1/2" × 8-1/2"	Legal	×1.545						
139.7 × 215.9 mm	Foolscap	×1.529						
	Letter	×1.294						

Zoom Ratio = Copy Paper Size - Original Size

1"(inch) = 25.4 mm 1mm = 0.0394" (inch)

Chapter 8 Miscellaneous

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