



K00014 STACKING KIT

Installation Instructions

1. The K00014 stacking kit is used for stacking a G-0400 or G-0600 on an E-0200, E-0400, G-0400, or G-0600 ice machine.
Note: Bin must be level before proceeding to Step 2.
2. Installation of Ice Machines:
 - A. See service manual for uncrating and inspection of both ice machines.
 - B. Remove top cover from lower ice machine.
 - C. Set ice machine carefully and squarely on bin.
 - D. Remove backing paper from 1" square of double-sided tape and place tape in center of shim. Remove the remaining backing paper and match slot in shim to hole in ice machine frame, as shown in Fig. 1. Press in place. Repeat for opposite side.
 - E. Set top ice machine carefully and squarely on bottom ice machine.
 - F. Remove front and side panels from both ice machines.
 - G. Bolt two ice machines together with 1/4-20 x 5/8" long bolt, lockwasher, and nut provided in kit, one each side.
 - H. Remove angle A (Fig. 1) and set aside.
3. Installation of Water Shield:
 1. Remove the water pump, float valve-bracket assembly, and sump trough from top ice machine.
 2. Locate the water shield above the electrical box of the lower ice machine, as shown in Illustration 2. It will be secured using the existing screw in the lower right-hand corner of the top ice machine, as shown in Illustration 2.
 3. Reinstall the sump trough, float valve-bracket assembly, and water pump
4. Installation of Ice Chute:
 - A. Remove ice chute from kit and set bottom mounting brackets over angle B (Fig. 1).
 - B. Put angle A in slots of top mounting brackets and secure in place.
 - C. Check for free movement of both water curtains.
 - D. Proceed to ice machine service manual for electrical and water hook-up and start-up procedure.
 - E. Reattach front and side panels.
 - F. Add four sheet metal screws to side panels, two on each side of lower ice machine, where the lower and upper ice machines butt.

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