

## **SECTION 5. TROUBLESHOOTING**

## 5-1. TROUBLE SHOOTING GUIDE

Problem	Cause	Correction
POWER switch ON but fryer completely inoperative	Open circuit	<ul><li> Plug fryer in</li><li> Check breaker or fuse at supply box</li></ul>
Shortening will not heat but lights are on.	<ul> <li>Open high limit circuit Error message "E10"</li> <li>Drain valve open Error message "E15"</li> </ul>	<ul> <li>Reset high limit per High Limit Temperature Control Section</li> <li>Turn drain valve handle to closed position</li> </ul>
Foaming or boiling over of shortening	Water in shortening	At end of Cook Cycle, drain shortening and clean
	<ul> <li>Improper or bad shortening</li> </ul>	Use recommended shortening
	• Improper filtering	Refer to the procedure covering filtering the shortening
	<ul> <li>Improper rinsing after cleaning the fryer</li> </ul>	Clean and rinse the frypot, then dry thoroughly
Shortening will not drain from frypot	• Drain valve clogged with crumbs	Open valve, force cleaning brush through drain
Filter switch on, motor does not run	Motor thermal protector tripped	Reset thermal switch per section on Filter Pump Motor Protector – Manual Reset



More detailed troubleshooting information is available in the Technical Manual, available at www.hennypenny.com, or 1-800-417-8405 or 1-937-456-8405.

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## 5-2. ERROR CODES

In the event of a control system failure, the digital display will show an "Error Message." These messages are coded: "E4", "E5", "E6", "E10", "E15", "E20", "E-31", "E41", "E46", "E54", E-70-A & B and "E92". A constant tone is heard when an error code is displayed, and to silence this tone, press any button.

DISPLAY	SPLAY CAUSE PANEL BOARD CORRECTION		
"E-4"	Control board overheating	Turn switch to OFF position, then turn switch back to Off if display shows "E-4", the control board is getting too heach the louvers on each side of the unit for obstruction	
"E-5"	Shortening overheating	Turn switch to OFF position, then turn switch back to ON; if display shows "E-5", the heating circuits and temperature probe should be checked	
"E-6 A"	Temperature probe open	Turn switch to OFF position, then turn switch back to ON; if display shows "E-6", check the temperature probe; to replace, refer to Technical Manual	
"E-6 B"	Temperature probe shorted	Turn switch to OFF position, then turn switch back to ON; if display shows "E-6" check the temperature probe; to replace, refer to Technical Manual	
"E-10"	High limit	Reset the high limit by manually pushing up on the reset button; if high limit does not reset, high limit must be replaced; refer to Technical Manual	
"E-15"	Drain switch failure	Close drain, using the drain valve handle; if display still shows "E-15", check the drain microswitch; refer to Technical Manual	
"E-41", "E-46"	Programming failure	Turn switch to OFF, then back to ON; if display shows any of the error codes, try to reinitialize the control (Special Program Section) if error code persists, replace the control board; refer to Technical Manual	

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## 5-2. ERROR CODES

(Continued)

DISPLAY	CAUSE	PANEL BOARD CORRECTION
"E-20 A"	Vacuum switch failure (stuck closed)	Press the timer button to try the ignition process again; if "E-20 A" persists check vacuum switch; refer to Technical Manual
"E-20 B"	Draft fan or vacuum switch failure (stuck open)	Press the timer button to try the ignition process again; if "E-20 B" persists, check vacuum switch or the blower motor; refer to Technical Manual
"E-20 C"	Ignition modules	Press the timer button to try the ignition process again; if not responding "E-20 C" persists, check the ignition module, the spark ignitor, or the I/O board; refer to Technical Manual
"E-20 D"	Pilots not lit or no flame sense	Press the timer button to try the ignition process again; if "E-20 D" persists, check the ignition module, the I/O board, or the flame sensor; refer to Technical Manual
"E-31"	Elements up- Electric units only	Lower elements into frypot
	Fan switch jumper wire missing	Check for jumper wire on 12-pin connector & add if missing
"E-54"	PCB component failure	Turn switch to OFF position, then turn switch back to ON; if "E-54" persists, have PCB replaced
"E-70A"	Fan switch jumper missing	Have jumper wire checked on 12 pin connect to panel
"E-70B"	MV jumper missing	Have jumper wire checked on connectors to panel
"E-92"	24 VAC fuse on I/O open	24 VAC fuse on I/O board open; check for shorted component in 24-volt circuit (i.e, hi limit, drain switch, air switch)

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