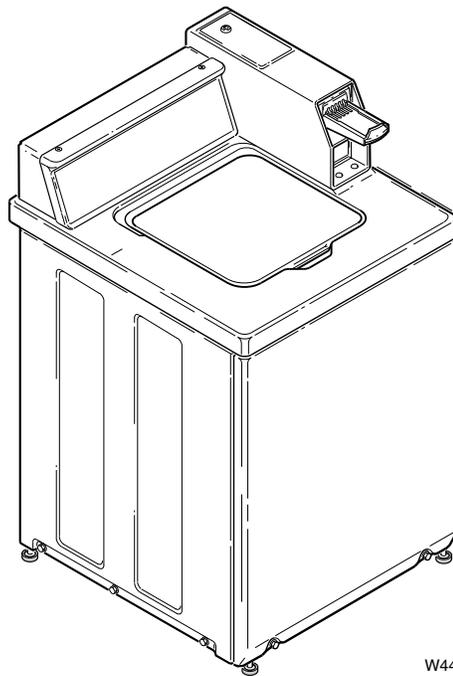


Automatic Washers

Metered and Nonmetered



W4461

Para bajar una copia de estas instrucciones en español, visite www.comlaundry.com.

Keep These Instructions for Future Reference.

(If this machine changes ownership, this manual must accompany machine.)





WARNING

For your safety and to reduce the risk of fire or an explosion, do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

W022

**IMPORTANT: Read the complete
INSTALLATION/OPERATION INSTRUCTIONS
before using the washer.**

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Replacement Parts

If replacement parts are required, contact the source from which you purchased your washer, or contact:

Alliance Laundry Systems
Shepard Street
P.O. Box 990
Ripon, WI 54971-0990
U.S.A.
Phone: (920) 748-3950

for the name and address of the nearest authorized parts distributor.

Safety Information

Explanation of Safety Messages

Throughout this manual and on machine decals, you will find precautionary statements (“DANGER,” “WARNING,” and “CAUTION”) followed by specific instructions. These precautions are intended for the personal safety of the operator, user, servicer, and those maintaining the machine.

	DANGER
Indicates an imminently hazardous situation that, if not avoided, will cause severe personal injury or death.	

	WARNING
Indicates a hazardous situation that, if not avoided, could cause severe personal injury or death.	

	CAUTION
Indicates a hazardous situation that, if not avoided, may cause minor or moderate personal injury or property damage.	

Additional precautionary statements (“IMPORTANT” and “NOTE”) are followed by specific instructions.

IMPORTANT: The word “IMPORTANT” is used to inform the reader of specific procedures where minor machine damage will occur if the procedure is not followed.

NOTE: The word “NOTE” is used to communicate installation, operation, maintenance or servicing information that is important but not hazard related.

Important Safety Instructions

Save These Instructions

	WARNING
To reduce the risk of fire, electric shock, serious injury or death to persons when using your washer, follow these basic precautions:	
<small>W023</small>	

1. Read all instructions before using the washer.
2. Refer to the GROUNDING INSTRUCTIONS in the INSTALLATION manual for the proper grounding of the washer.
3. Do not wash articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry-cleaning solvents, or other flammable or explosive substances as they give off vapors that could ignite or explode.
4. Do not add gasoline, dry-cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
5. Under certain conditions, hydrogen gas may be produced in a hot water system that has not been used for two weeks or more. **HYDROGEN GAS IS EXPLOSIVE.** If the hot water system has not been used for such a period, before using a washing machine or combination washer-dryer, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. **THE GAS IS FLAMMABLE, DO NOT SMOKE OR USE AN OPEN FLAME DURING THIS TIME.**
6. Do not allow children to play on or in the washer. Close supervision of children is necessary when the washer is used near children. This is a safety rule for all appliances.
7. Before the washer is removed from service or discarded, remove the lid to the washing compartment.
8. Do not reach into the washer if the wash tub or agitator is moving.
9. Do not install or store the washer where it will be exposed to water and/or weather.

Safety Information

10. Do not tamper with the controls.
11. Do not repair or replace any part of the washer, or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.
12. To reduce the risk of an electric shock or fire, DO NOT use an extension cord or an adapter to connect the washer to the electrical power source.
13. Use your washer only for its intended purpose, washing clothes.
14. ALWAYS disconnect the washer from electrical supply before attempting any service. Disconnect the power cord by grasping the plug, not the cord.
15. Install the washer according to the INSTALLATION INSTRUCTIONS. All connections for water, drain, electrical power and grounding must comply with local codes and be made by licensed personnel when required. Do not do it yourself unless you know how!
16. To reduce the risk of fire, clothes which have traces of any flammable substances such as vegetable oil, cooking oil, machine oil, flammable chemicals, thinner, etc. or anything containing wax or chemicals such as in mops and cleaning cloths, must not be put into the washer. These flammable substances may cause the fabric to catch on fire by itself.
17. Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
18. Keep your washer in good condition. Bumping or dropping the washer can damage safety features. If this occurs, have your washer checked by a qualified service person.
19. If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.
20. Be sure water connections have a shut-off valve and that fill hose connections are tight. CLOSE the shut-off valves at the end of each wash day.
21. Loading door MUST BE CLOSED any time the washer is to agitate or spin. DO NOT bypass the loading door switch by permitting the washer to agitate or spin with the loading door open. A brake will stop the washtub within seconds if the loading door is opened during spinning. If the washtub does not stop when the loading door is opened, remove the washer from use and call the service person.
22. Always read and follow manufacturer's instructions on packages of laundry and cleaning aids. To reduce the risk of poisoning or chemical burns, keep them out of the reach of children at all times (preferably in a locked cabinet). Heed all warnings or precautions.
23. Always follow the fabric care instructions supplied by the garment manufacturer.
24. Never operate the washer with any guards and/or panels removed.
25. DO NOT operate the washer with missing or broken parts.
26. DO NOT bypass any safety devices.
27. Failure to install, maintain, and/or operate this washer according to the manufacturer's instructions may result in conditions which can produce bodily injury and/or property damage.

NOTE: The WARNING and IMPORTANT SAFETY INSTRUCTIONS appearing in this manual are not meant to cover all possible conditions and situations that may occur. Common sense, caution and care must be exercised when installing, maintaining, or operating the washer.

Always contact your dealer, distributor, service agent or the manufacturer about any problems or conditions you do not understand.

Installation

Meter Case

The factory mounted coin meter case does not include the service door lock, slide, coin drawer, coin drawer lock or keys. These parts must be ordered (at extra cost) according to the purchaser's requirements direct from the manufacturer of your choice.

NOTE: You have the option of using a screw type lock or a 1/4 turn lock on the meter case service door. If you choose to use a screw lock, then the special bracket (located inside the meter case) must be used. DO NOT use the special bracket if a 1/4 turn lock is used.

Coin Drawer Security – For additional security, drill out the two pilot holes on each side of the front of the meter case to 1/4 or 5/16 inch (6.4 or 7.9 mm) holes and install a bicycle lock through these holes.

NOTE: An 8 in. (20.32 cm) coin drawer is required for coin operated electronic control models.

Models Prepped for Card Reader

The machine is shipped from the factory with the Electronic Control Diagnostic Harness Assembly unplugged. To avoid unauthorized manual programming or vending, perform the following steps.

1. Open service door. Refer to *Figure 1*.
2. Locate diagnostic harness on electronic control.
3. Plug connectors for “white/black” wire and “red/blue” wire together.

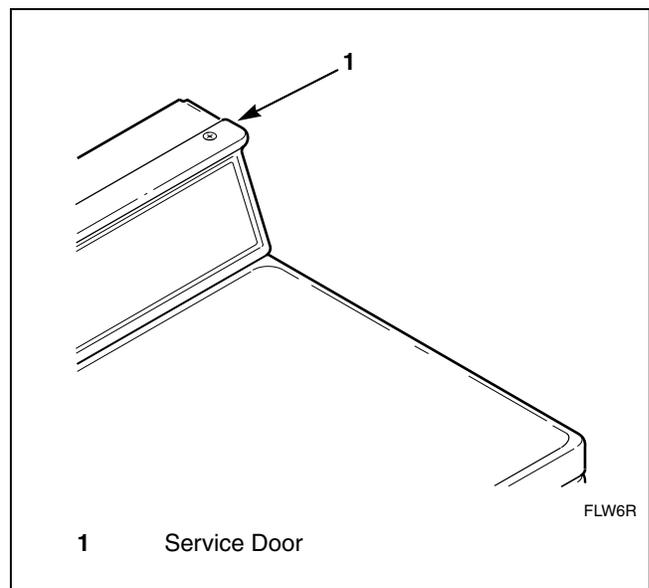
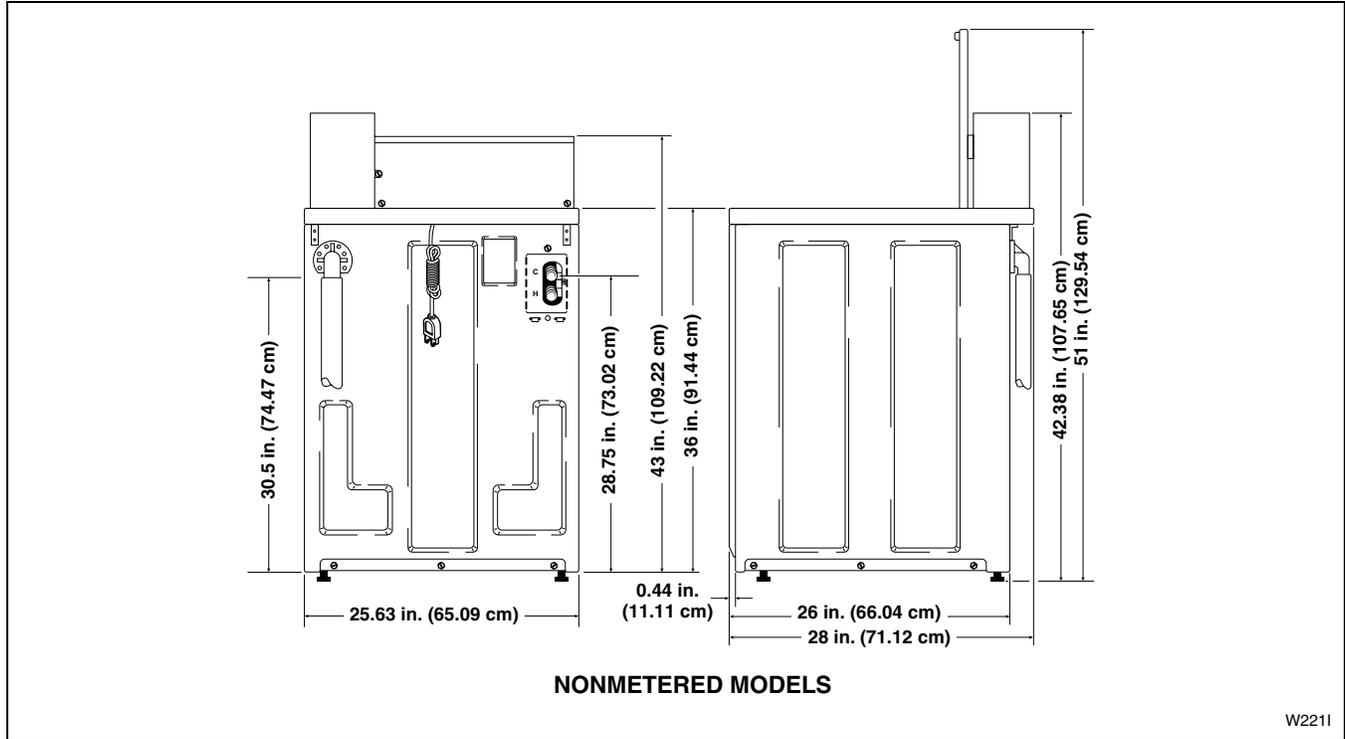
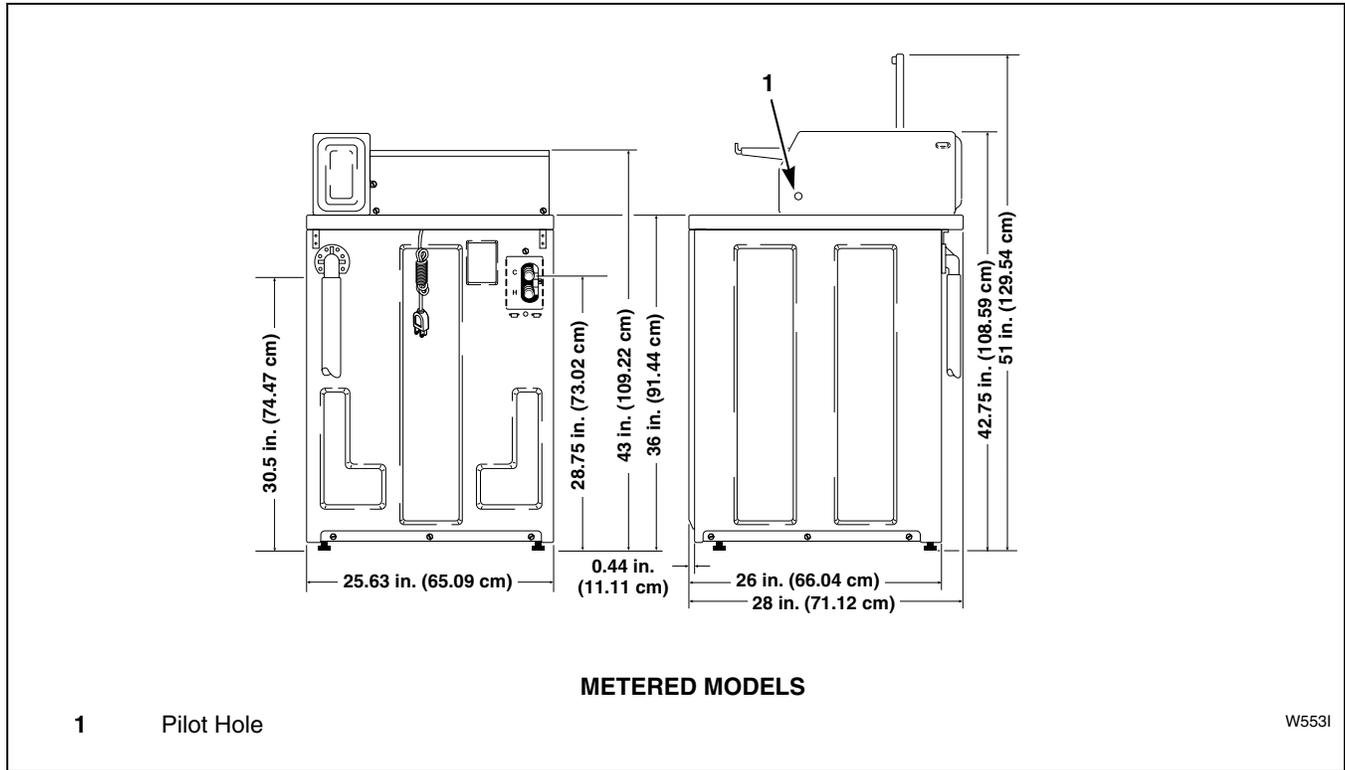


Figure 1

Dimensions and Specifications



Before You Start

Tools

For most installations, the basic tools you will need are:

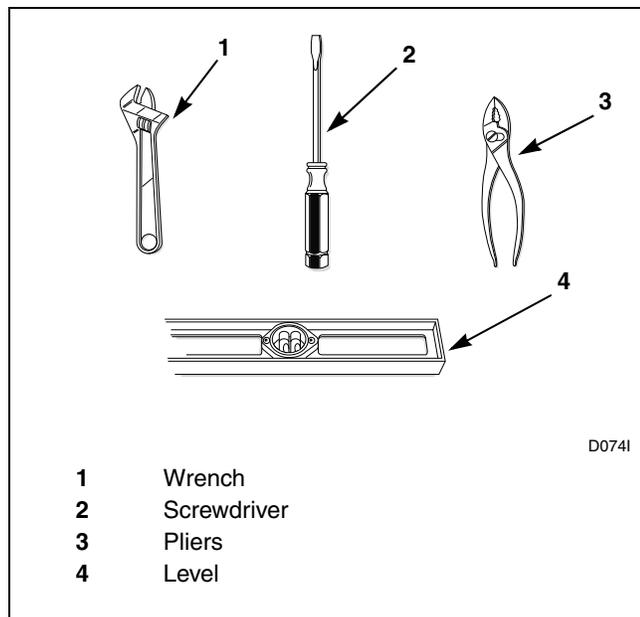


Figure 2

Electrical

Washer needs a 120 Volt, 60 Hertz, polarized three slot effectively grounded receptacle. For more detailed information, refer to section on **Electrical Requirements**.

Water

Washer needs two standard 3/4 inch (19.05 mm) water supply faucets with a pressure between 20 and 120 pounds per square inch. For more detailed information refer to section on **Water Supply Requirements**.

Installing the Washer

NOTE: If the washer is delivered on a cold day (below freezing), or is stored in an unheated room or area during the cold months, do not attempt to operate it until the washer has had a chance to warm up.

Step 1: Remove the Shipping Brace and Shipping Plug

IMPORTANT: Install dryer before washer. This allows room for attaching exhaust duct.

Remove the shipping brace from under the lid. The plastic shipping plug will be released from the base of the washer when removing the cardboard base from the washer.

The shipping brace and plug should be saved and must be reinstalled whenever washer is moved or transported to a new location. This will prevent damage to washer components.

Do not tilt washer to front or sides when moving.

Refer to **User-Maintenance** section for instructions on reinstalling shipping brace and shipping plug.

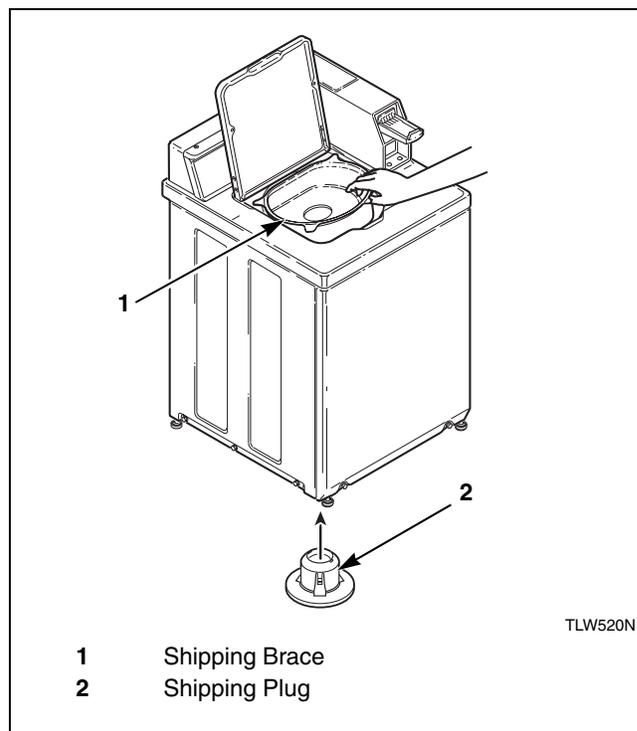


Figure 3

Installation

Step 2: Wipe Out Inside of Washtub

Prior to first wash, use an all purpose cleaner or a detergent and water solution and a damp cloth to remove shipping dust from inside of washtub.

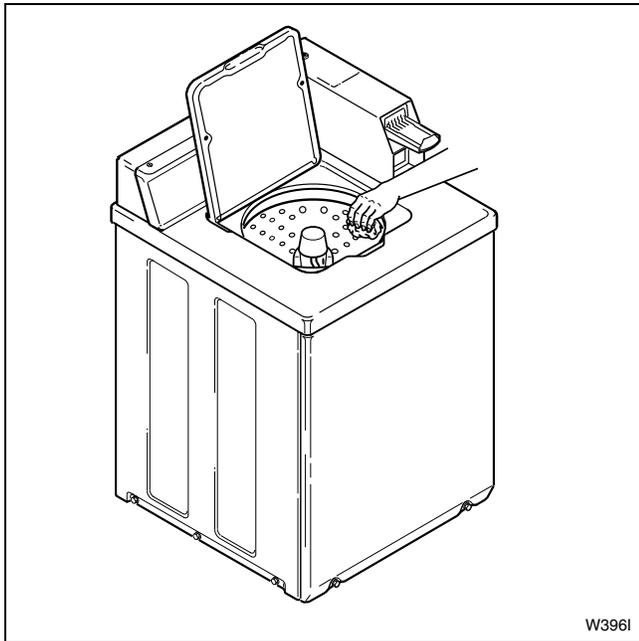


Figure 4

Step 3: Connect Fill Hoses

Refer to section on *Water Supply Requirements* before connecting fill hoses.

Turn on the water supply faucets and flush the lines for approximately two minutes to remove any foreign materials that could clog the screens in the water mixing valve. (This is especially important when installing your washer in a newly constructed or renovated building.)

Insert rubber washers and filter screens (from accessories bag) in water fill hose couplings (two hoses supplied with washer). Connect fill hoses to water supply faucets. Then connect the hoses to the hot and cold valve connections at the rear of the washer. Refer to *Figure 5*.

IMPORTANT: Thread hose couplings onto valve connections finger tight, then turn 1/4 turn with pliers. DO NOT cross thread or overtighten couplings.

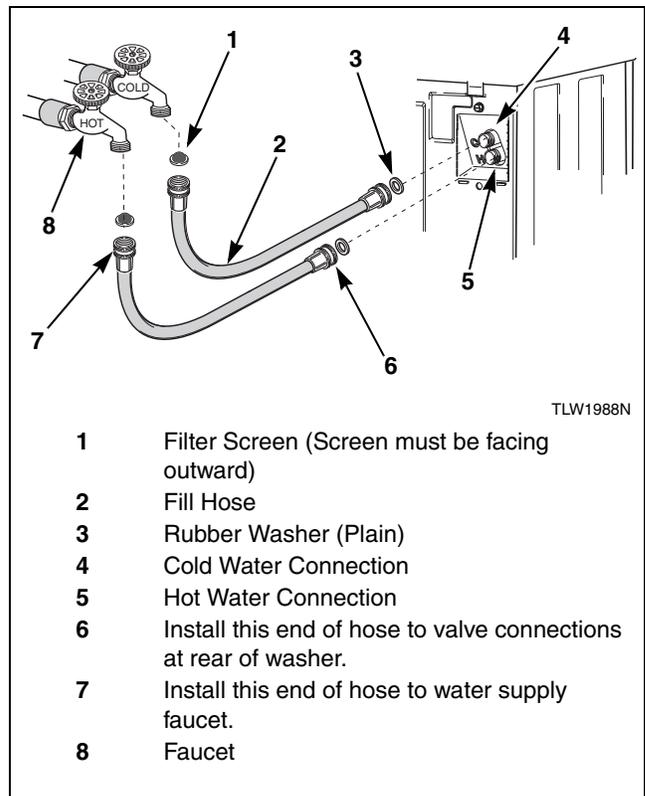


Figure 5

IMPORTANT: Hoses and other natural rubber parts deteriorate after extended use. Hoses may develop cracks, blisters or material wear from the temperature and constant high pressure they are subjected to.

All hoses should be checked on a yearly basis for any visible signs of deterioration. Any hose showing the signs of deterioration listed above should be replaced immediately. All hoses should be replaced every five years.

Step 4: Connect Drain Hose to Drain Receptacle

Refer to section on *Drain Facilities* before connecting drain hose to drain receptacle.

Remove the drain hose from its shipping position on the rear of the washer by unhooking the hose from the retainer clamp.

Follow the instructions for your type of drain receptacle (high standpipe or low standpipe) to properly install the drain hose.

IMPORTANT: Drain receptacle must be capable of handling a minimum of 1-1/2 inch (3.8 cm) outside diameter drain hose.

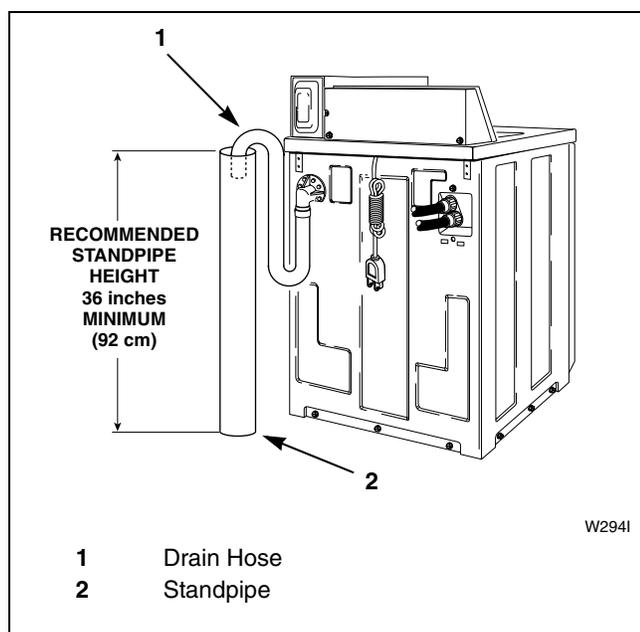


Figure 6

High Standpipe Installation

NOTE: No. 562P3 Siphon Break Kit and No. 25863 Hose Coupling are not required for this type of installation.

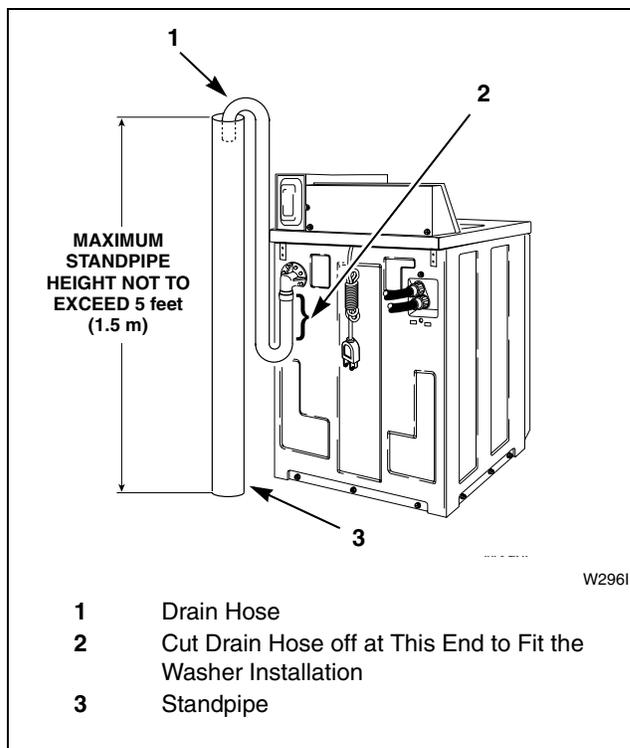


Figure 7

Installation

Low Standpipe Installation

NOTE: No. 562P3 Siphon Break Kit and No. 25863 Hose Coupling are required for this type of installation. This kit is available (as optional equipment at extra cost) through an authorized dealer or parts distributor. Installation instructions are supplied with the kit.

OPTIONAL: Raise the standpipe to the recommended height of 36 inches (92 cm).

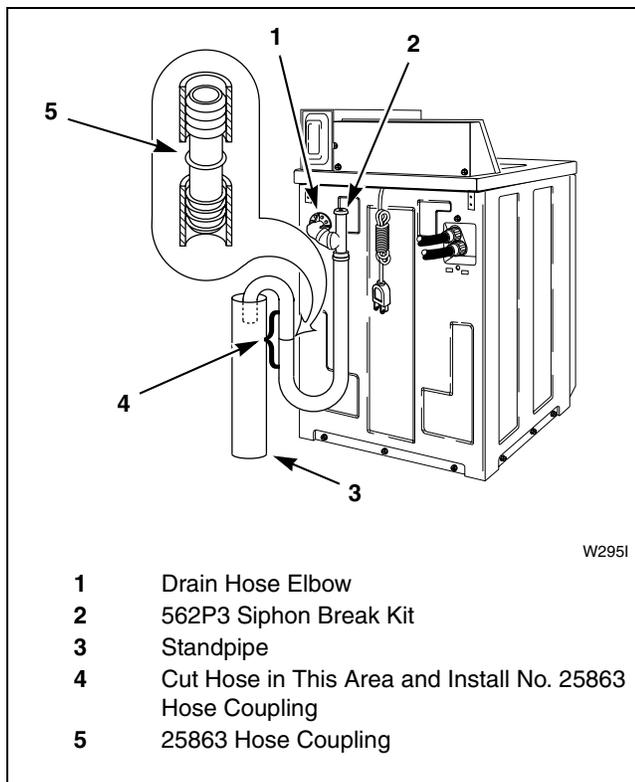


Figure 8

Step 5: Position and Level the Washer

Position washer so it has sufficient clearance for installation and servicing.

Place rubber cups on all four leveling legs.

Place washer in position on a clean, dry, and reasonably firm floor. Installing the washer on any type of carpeting is not recommended.

Loosen locknuts and adjust the two front leveling legs. Once adjusted, tilt the unit forward on front legs and lower back down into position to set the rear self-leveling legs.

Washer must not rock. After washer is at desired height, tighten locknuts securely against bottom of washer base. If these locknuts are not tight, washer will not remain stationary during operation.

Improper installation or flexing of weak floor will cause excessive vibration.

Do not slide washer across floor once the leveling legs have been extended, as legs and base could become damaged.

NOTE: For areas with uneven floors, a No. 566P3 Adjustable Rear Leg Extension Kit is available as optional equipment at extra cost.

Verify that washer does not rock.

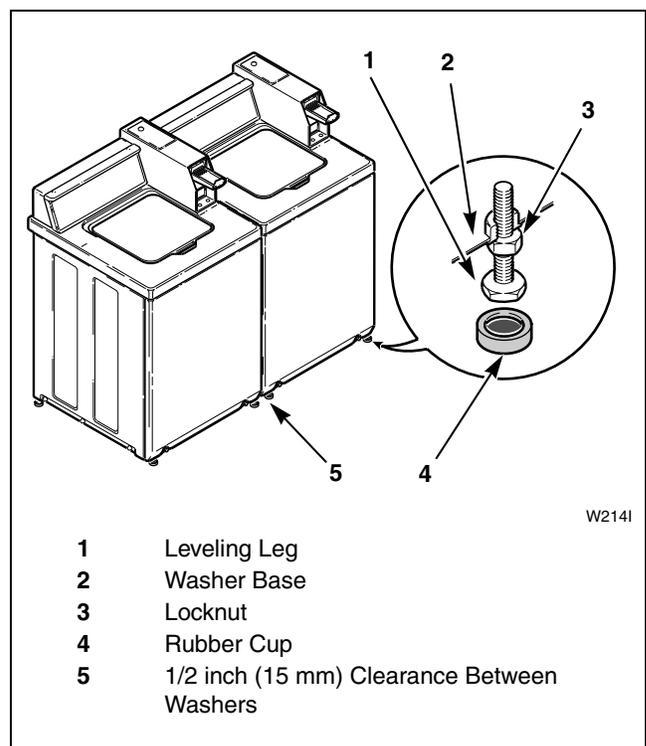


Figure 9

Step 6: Plug In the Washer

Refer to the following section on *Electrical Requirements* before plugging in the washer.

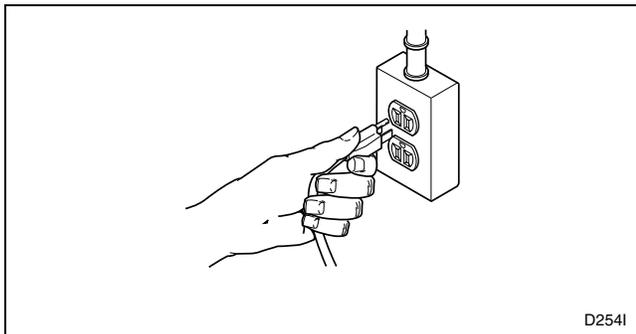


Figure 10

Step 7: Add Water to the Washer

To prevent damage to pump, do not run washer before adding at least one quart water to the tub. If the washer is run before any water is added, the pump seal may overheat, causing the pump to leak. Once installed, the water retained in the drain system from the previous cycle will provide sufficient cooling to prevent pump seal damage.

NOTE: The agitator should not be removed except for service. The washtub is designed to be self-cleaning.

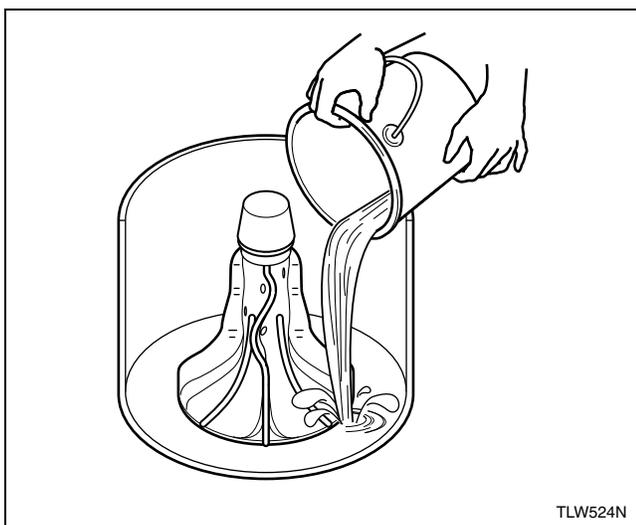


Figure 11

Step 8: Check Lid Switch

Washer should stop filling, agitating and spinning when lid is opened.

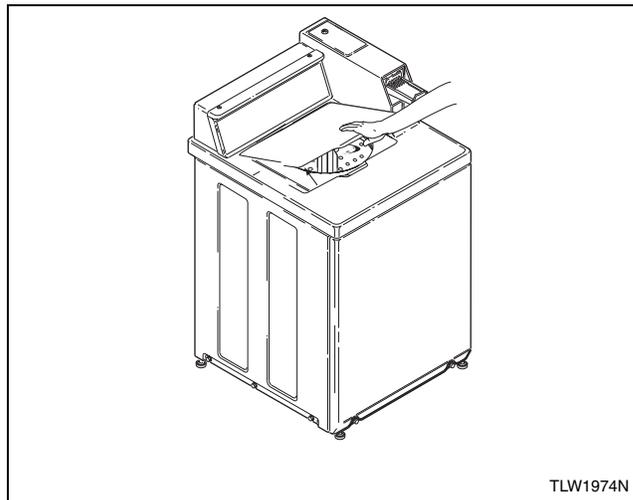


Figure 12

Step 9: Check Installation

Refer to *Installer Checklist* on the back cover of this manual and make sure that washer is installed correctly.

Electrical Requirements

(120 Volt, 60 Hertz with 3-Prong Grounding Plug)

NOTE: The wiring diagram is located in the control hood.

	WARNING
<p>To reduce the risk of fire, electric shock, serious injury or death, all wiring and grounding MUST conform with the latest edition of the National Electrical Code, ANSI/NFPA No. 70, and such local regulations as might apply. It is the customer's responsibility to have the wiring and fuses checked by a qualified electrician to make sure the laundry room has adequate electrical power to operate the washer.</p>	
W227	

The washer is designed to be operated on a separate branch, polarized, three-wire, effectively grounded, 120 Volt, 60 Hertz, AC (alternating current), circuit protected by a **15 ampere fuse**, equivalent fusetron or circuit breaker.

The three-prong grounding plug on the power cord should be plugged directly into a polarized three-slot effectively grounded receptacle rated 110/120 Volts AC (alternating current) 15 Amps. Refer to *Figure 14* to determine correct polarity of the wall receptacle.

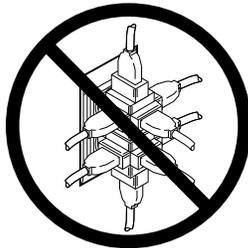
<p>DO NOT OVERLOAD CIRCUITS</p> <p>DO NOT USE ADAPTER</p> <p>DO NOT USE AN EXTENSION CORD</p>	
D0091	

Figure 13

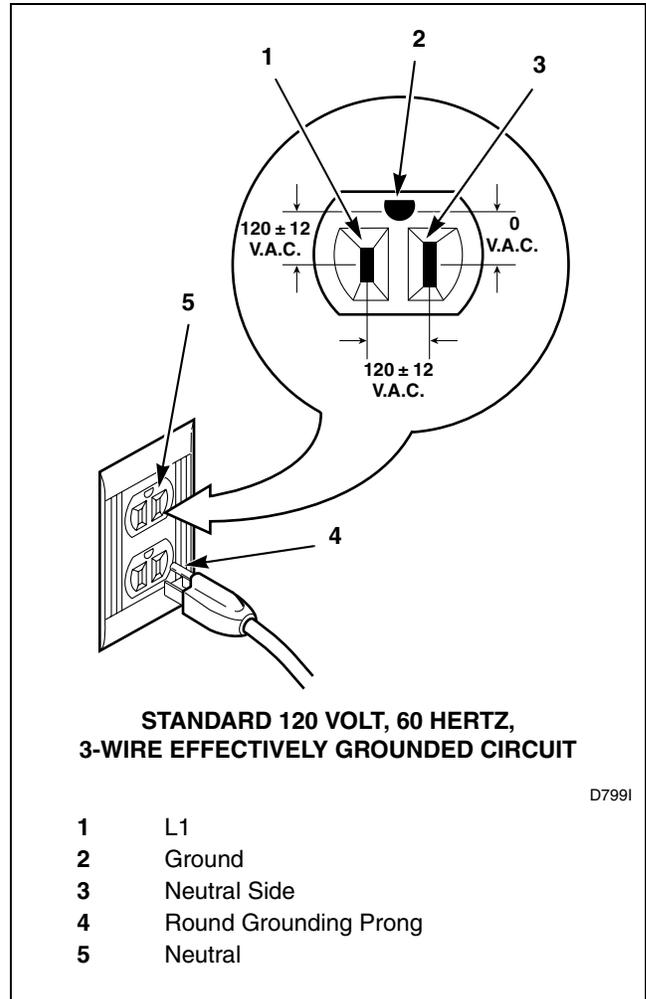


Figure 14

DO NOT OPERATE OTHER APPLIANCES ON THE SAME CIRCUIT. DO NOT OVERLOAD CIRCUITS!

	WARNING
<p>To reduce the risk of an electric shock or fire, DO NOT use an extension cord or an adapter to connect the washer to the electric power source.</p>	
W082	

Grounding Instructions

The washer must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. The washer is equipped with a cord having an equipment-grounding conductor and a three-prong grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

- **DO NOT** modify the plug provided with the washer – if it will not fit the outlet, have a proper outlet installed by a qualified electrician.
- If the laundry room’s electrical supply does not meet the above specifications and/or if you are not sure the laundry room has an effective ground, have a qualified electrician or your local electrical utility company check it and correct any problems.

	WARNING
<p>Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the washer is properly grounded.</p>	
W327	

	WARNING
<p>Any disassembly requiring the use of tools must be performed by a suitably qualified service person.</p>	
W299	

Water Supply Requirements

	WARNING
<p>Under certain conditions, hydrogen gas may be produced in a hot water system that has not been used for two weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period and before using the washer, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. THE GAS IS FLAMMABLE, DO NOT SMOKE OR USE AN OPEN FLAME DURING THIS TIME.</p>	
<small>W029</small>	

Water supply faucets must fit standard 3/4 inch (19.1 mm) female garden hose couplings. **DO NOT USE SLIP-ON OR CLAMP-ON CONNECTIONS.**

NOTE: Water supply faucets should be readily accessible to permit turning them off when washer is not being used.

Water Temperature

Cold:

Recommended cold water temperature is 50° to 75° Fahrenheit, 10° to 24° Celsius.

Hot:

Recommended hot water temperature is 140° to 150° Fahrenheit, 60° to 66° Celsius.

Warm:

Mixture of hot and cold water. (Warm water temperature is dependent upon the water temperature and the pressure of both the hot and cold water supply lines.)

IMPORTANT: Turn off water supply faucets after check-out and demonstration. Owner should turn off water supply whenever there will be an extended period of non-use.

NOTE: Longer fill hoses are available (as optional equipment at extra cost) if the hoses (supplied with the washer) are not long enough for the installation. Order hoses as follows:

- No. 20617 Fill Hose (8 feet) (2.44 m)
- No. 20618 Fill Hose (10 feet) (3.05 m)

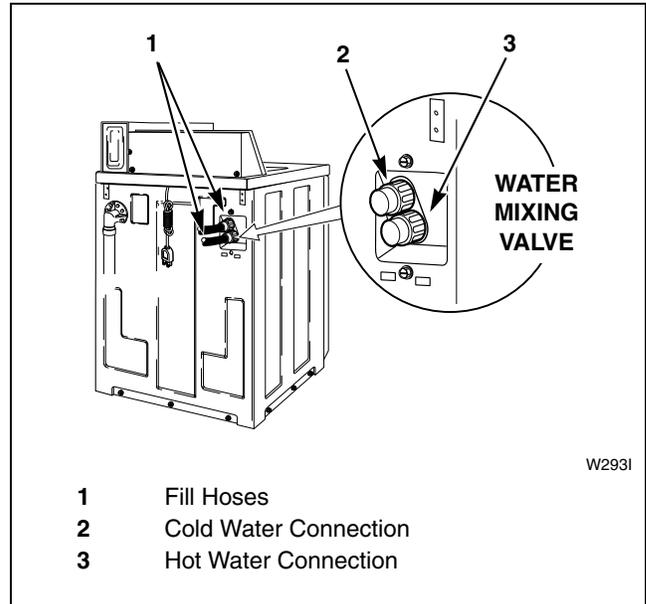


Figure 15

Water Pressure

Pressure must be a minimum of 20 to a maximum of 120 pounds per square inch (138 to 827 kPa) static pressure measured at the faucet.

NOTE: Water pressure under 20 pounds per square inch (138 kPa) will cause an extended fill time in the washer.

Risers

Risers (or air cushions) may have to be installed if the pipes knock or pound when flow of water stops. The risers are more efficient when installed as close as possible to the water supply faucets. Refer to *Figure 16*.

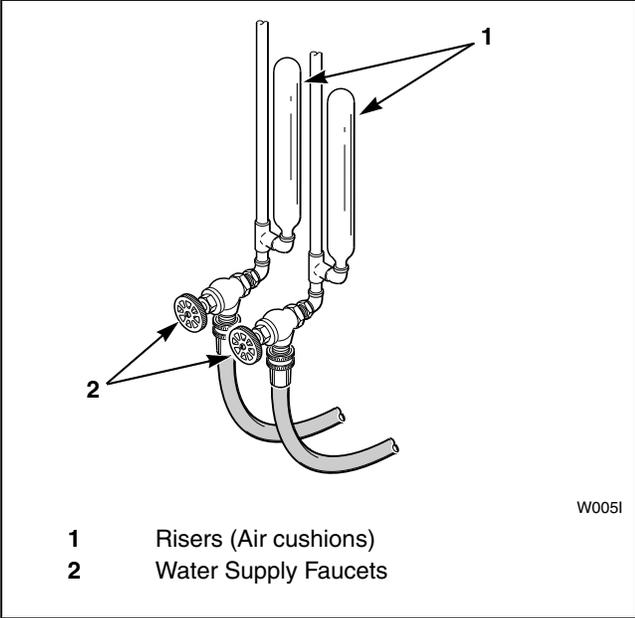


Figure 16

Installation

Drain Facilities

IMPORTANT: The drain hose installation is a very important factor in the washer installation. If care is not taken when the drain hose is installed, a siphoning action can be started which will cause water to be siphoned from the washer during the cycle.

End of drain hose should never be in water as siphoning action can be started that will cause water to be siphoned back into the washer.

The curved end of drain hose **MUST** be installed even with or above the height of the cabinet top of the washer to prevent siphoning (refer to *Figure 17*). If the drain facility is lower than the cabinet top, a siphon break kit, Part No. 562P3, must be installed in the drain hose to prevent this siphoning action and drain hose **MUST** be cut to fit the washer installation (refer to *Figure 7*). Use one No. 25863 Hose Coupling to splice hose. The No. 562P3 Siphon Break Kit and No. 25863 Hose Coupling are available as optional equipment at extra cost.

The standpipe or drain receptacle must be capable of handling a minimum of 1-1/2 inches (3.8 cm) outside diameter drain hose. The drain hose should fit loose within the standpipe (it should not be snug fit). Never install the drain hose into a “sealed” drain system as air cannot escape and will restrict the water from being drained from the washer. A sealed drain system may also allow water to be pumped back into the washer during agitation. Both of these conditions may result in flooding of the washer.

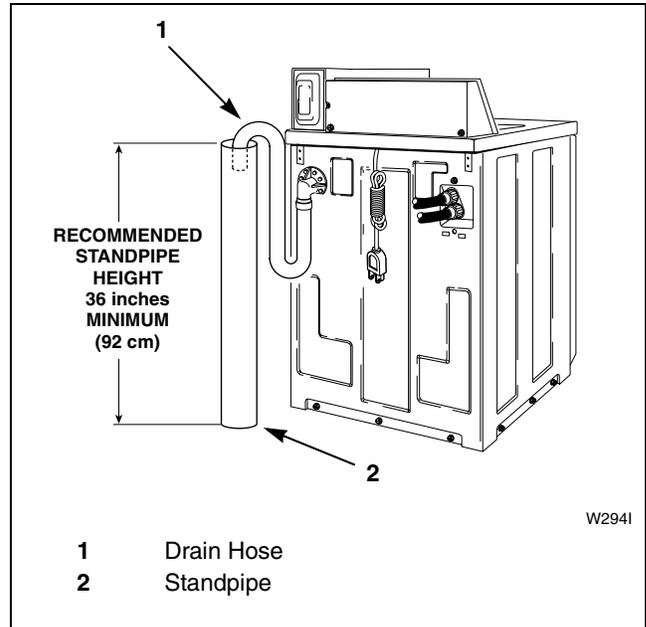


Figure 17

Additional Washer Security

(Coin Models Only)

	WARNING
<p>To reduce the risk of electric shock, fire, explosion, serious injury or death:</p> <ul style="list-style-type: none"> • Disconnect electric power to the washer before servicing. • Never start the washer with any guards/panels removed. • Whenever ground wires are removed during servicing, these ground wires must be reconnected to ensure that the washer is properly grounded. 	
W003	

Located on the service door of the washer is a flat Phillips head screw. During shipment, this screw is used to attach the service door to the meter case. For additional security, this screw can be reinstalled inside the control hood of your washer.

The following list is the procedure required to install the Phillips head screw and tamper-resistant screws:

1. Remove the Phillips head screw from service door (refer to *Figure 18*).
2. Remove two screws holding control panel to control hood.
3. Tilt control panel forward and lay on a protective pad to prevent scratching of cabinet top.
4. Insert Phillips head screw down through double "D" hole in left rear corner of cabinet top (inside control hood) until it engages retainer nut located on left rear corner gusset of cabinet.
5. Finger tighten screw.

IMPORTANT: Do not use a power driver to tighten screw. Torque of a power driver could over-tighten screw causing damage to cabinet assembly.

	WARNING
<p>Any disassembly requiring the use of tools must be performed by a suitably qualified service person.</p>	
W299	

NOTE: Tamper-resistant screws, bits and bit holder are available as optional equipment at extra cost.

Enclosed in the shipping bag are four tamper-resistant screws. When used, these screws will provide additional security for your washer.

6. Secure control panel to control hood using two No. 8 tamper-resistant screws, Part No. 35528.
7. Remove two screws holding front panel to base of washer and install two No. 12 tamper-resistant screws, Part No. 35527.

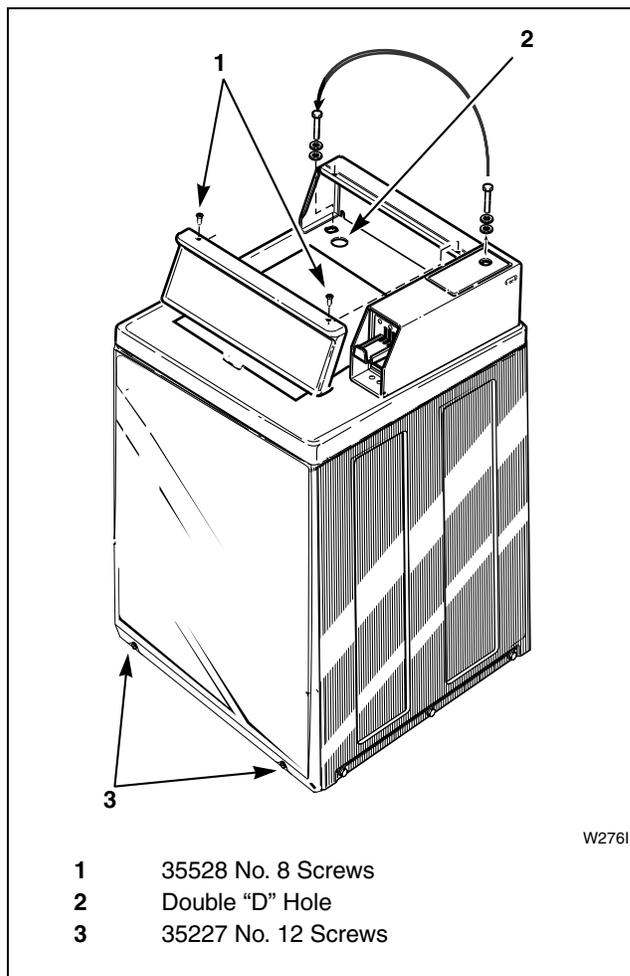


Figure 18

Bit (No. 8 screws) Part No. 281P4

Bit (No. 12 screws) Part No. 282P4

Bit Holder (3/8 drive) Part No. 24161

Control panel tamper-resistant screw Part No. 35528

Front panel tamper-resistant screw Part No. 35527

Operation

Operation Instructions for Electromechanical Washers

IMPORTANT: Prior to first wash, use an all-purpose cleaner or a detergent and water solution and a damp cloth to remove shipping dust from inside of washtub.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Step 1: Add Detergent

Pour measured amount of detergent into washtub. See package directions.

NEVER POUR UNDILUTED BLEACH DIRECTLY ON LAUNDRY. Follow package directions when using bleach.

If desired, fabric softener may be added to rinse water when RINSE light comes on.

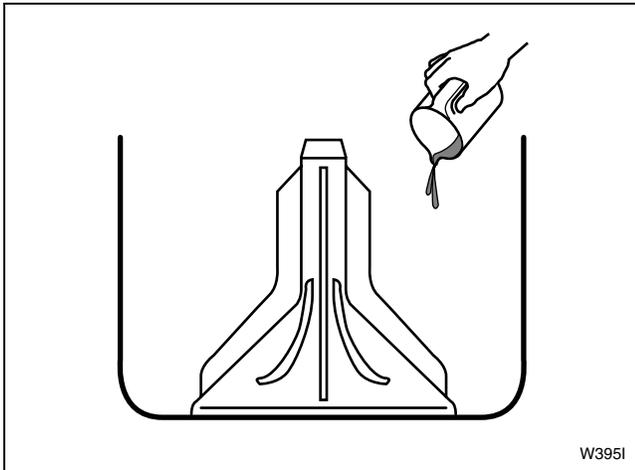


Figure 19

Step 2: Load Laundry

Load dry clothes loosely into washtub – DO NOT overload!

When washing large items such as shag rugs and bedspreads, add several small items to balance wash load.

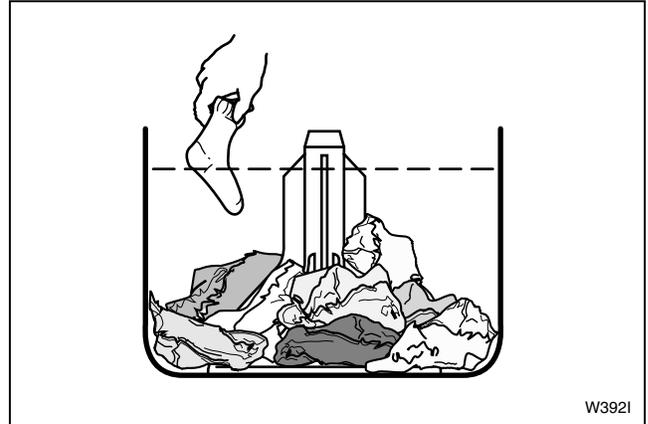


Figure 20

Step 3: Close Lid

Washer will not operate with lid open.

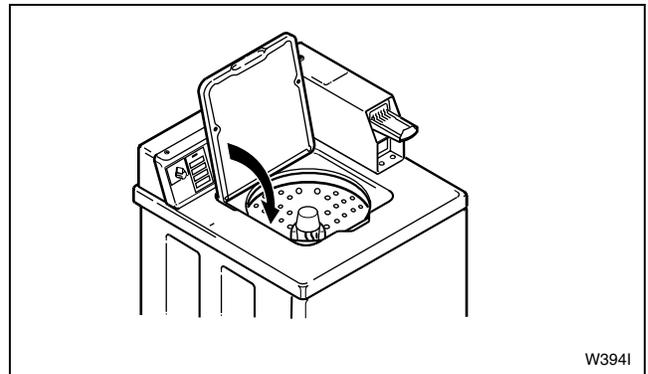


Figure 21

Step 4: Set Wash Temperature

One Speed Washers

Set at either HOT/NORMAL, WARM/PERM PRESS or COLD/SPECIAL.

Two Speed Washers

Set at HOT (COLD rinse), WARM (COLD rinse) or COLD (COLD rinse).

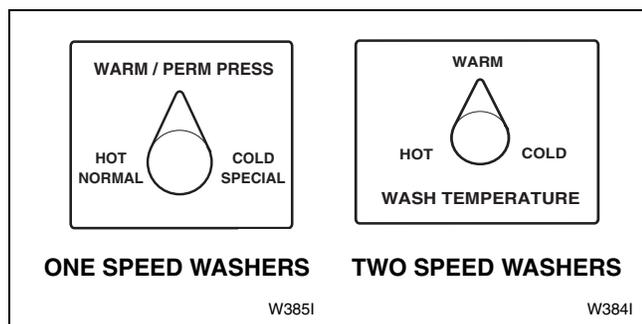


Figure 22

Step 5: Set Fabric/Cycle Selector

NOTE: Setting may be changed at any time during the cycle.

One Speed Washers

Set at either HOT/NORMAL, WARM/PERM PRESS or COLD/SPECIAL.

Two Speed Washers

Set Regular loads at NORMAL or PERM PRESS. Set Delicate loads at DELICATE.

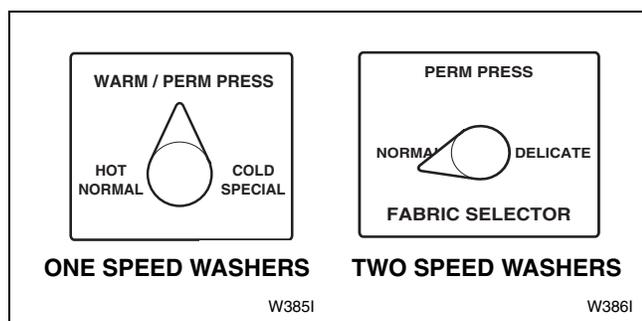


Figure 23

Step 6: Start Washer

Metered Models

Insert money. Place coin(s) in slide and carefully push in as far as possible and then pull slide out as far as possible. (IN USE light will come on indicating start of cycle.)

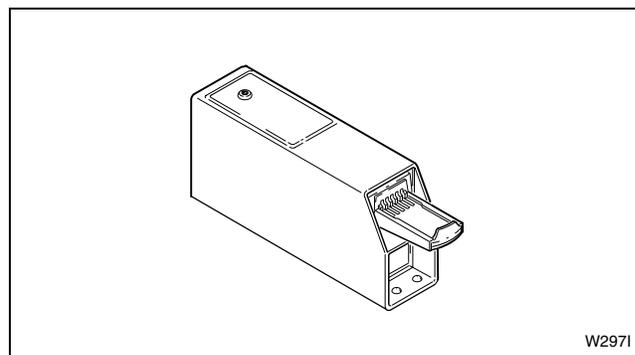


Figure 24

Nonmetered Models

Push timer knob in (IN USE light will come on indicating start of cycle.)

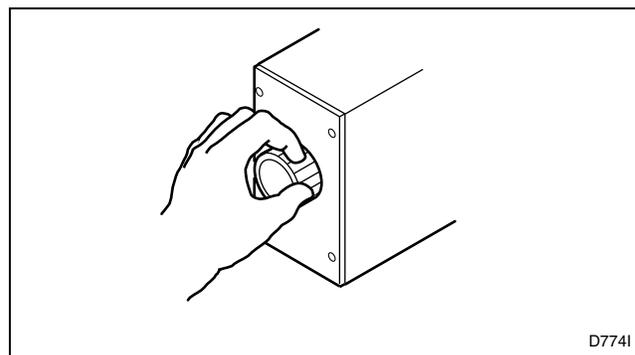


Figure 25

Operation

Indicator Lights

IN USE

This light will remain on while washer is in use.

RINSE

This light will be on during the rinse portion of the cycle.

SPIN

This light will be on during the final spin only. Washer will stop automatically at end of cycle. (SPIN light and IN USE light will go out indicating end of cycle.) Leave loading door open after removing laundry.

IMPORTANT: If washer fails to operate properly after installation, make sure electrical service and water supply faucets are turned on. Are all the controls properly set? Have a qualified service person refer to the wiring diagram (located inside of washer control hood), check for broken, loose or incorrect wiring.

Should washer stop, but IN USE, RINSE or SPIN light remain on, the motor overload protector may have cycled. Refer to page 33.

	WARNING
To reduce the risk of bodily injury, do not remove laundry from washer until all lights are out, and all moving parts have stopped.	
<small>W092</small>	

The washer will stop (pause) shortly before the first spin and final spin.

Operation Instructions for Electronic Display Control Washers

IMPORTANT: Prior to first wash, use an all-purpose cleaner or a detergent and water solution and a damp cloth to remove shipping dust from inside of washer.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Step 1: Add Detergent

Pour measured amount of detergent into washtub. See package directions.

NEVER POUR UNDILUTED BLEACH DIRECTLY ON LAUNDRY. Follow package directions when using bleach.

If desired, fabric softener may be added to rinse water when RINSE light comes on.

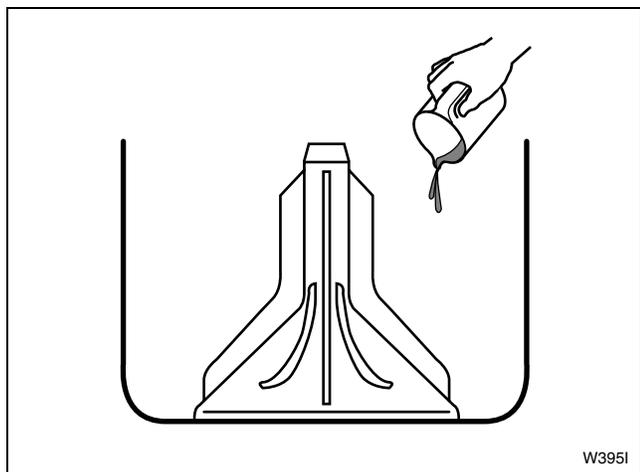


Figure 26

Step 2: Load Laundry

Load dry clothes loosely into washtub – DO NOT overload!

When washing large items such as shag rugs and bedspreads, add several small items to balance wash load.

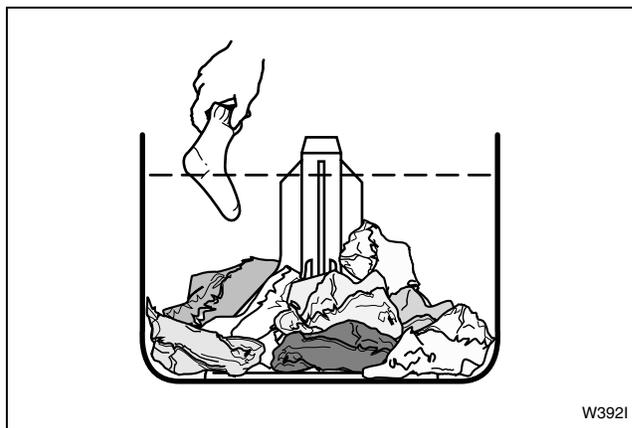


Figure 27

Step 3: Close Lid

Washer will not operate with lid open.

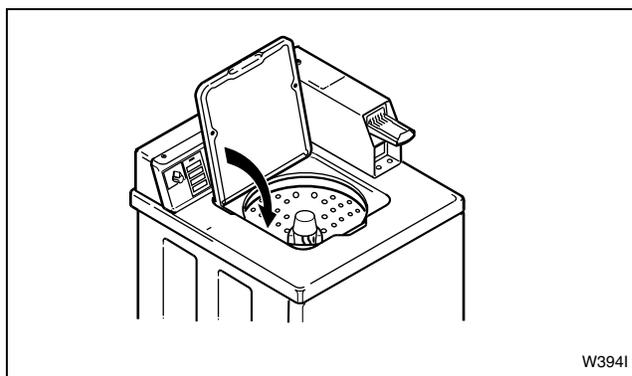


Figure 28

Operation

Step 4: Set Fabric Selector

Push touchpad for NORMAL, PERM PRESS or DELICATES. Light indicates selection.

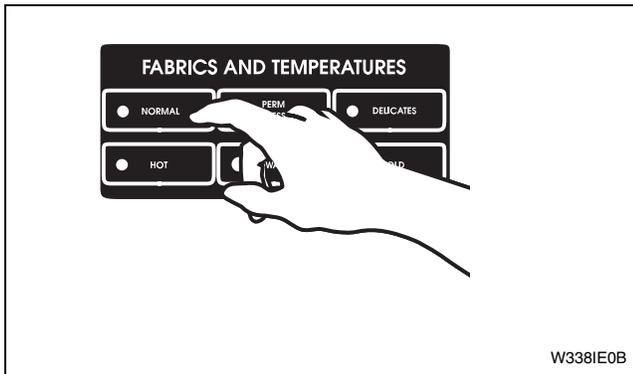


Figure 29

Step 5: Set Wash Temperature

Push touchpad for HOT, WARM or COLD. Light indicates selection.

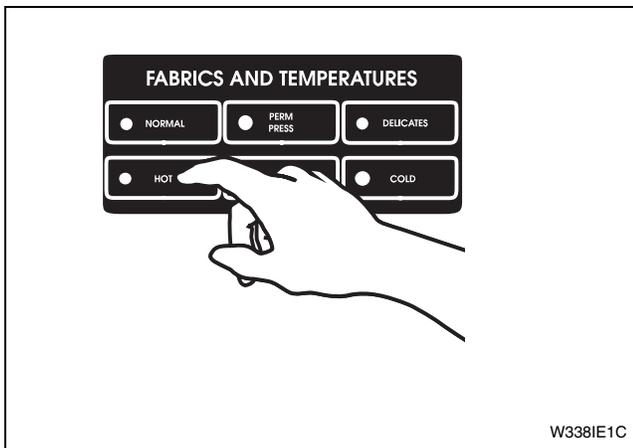


Figure 30

Step 6: Insert Money or Card

To Insert Money

Check pricing as seen on digital display. LID MUST BE CLOSED TO START WASHER.

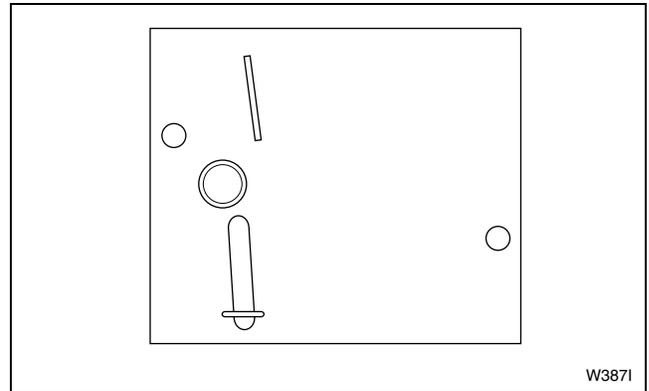


Figure 31

To Insert Card

Insert card into opening. Follow directions on display. DO NOT REMOVE THE CARD UNTIL DISPLAY READS "Remove Card." LID MUST BE CLOSED TO START WASHER.

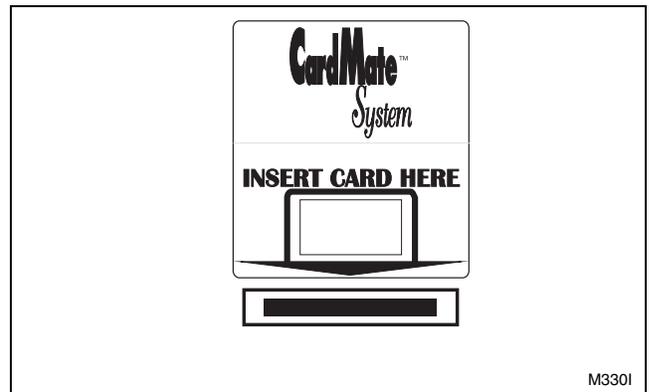


Figure 32

Indicator Lights

WASH

WASH is lit at the beginning of a Wash cycle and will remain lit until the Wash cycle is complete.

RINSE

RINSE is lit at the beginning of the Rinse or Extra Rinse cycle and will remain lit until the cycle is complete.

SOAK

SOAK is lit at the beginning of all Pause cycles. During a Wash Pause cycle, the display will light “WASH SOAK” and during a Rinse or Extra Rinse Pause cycle, the display will light “RINSE SOAK.”

SPIN

SPIN is lit for all Spin cycles. During a Wash Spin cycle, the display will light “WASH SPIN” and during an Extra Rinse Spin Cycle, the display will light “RINSE SPIN”. At the beginning of Final Spin, the display will light “SPIN.”

PRICE

PRICE is lit to indicate that value displayed is the vend price remaining to be satisfied. Once the vend price is satisfied, the word “PRICE” will go off.

TIME REMAINING

TIME REMAINING is lit to indicate that the number displayed by two digits and the colon is the time remaining in the current cycle. It will light at the start of the cycle and remain lit until the cycle is completed.

INSERT COINS

INSERT COINS is lit to prompt the user for coins to satisfy the vend price. When *INSERT COINS* is lit, the three digits and decimal point show the vend price remaining to be satisfied.

UNBALANCE

UNBALANCE is lit and will flash when the washer is in a Spin mode and the lid is opened.

IMPORTANT: If washer fails to operate properly after installation, make sure electrical service and water supply faucets are turned on. Are all the controls properly set? Have a qualified service person refer to the wiring diagram (located inside of washer control hood) and check for broken, loose or incorrect wiring.

Should washer stop, but *IN USE*, *RINSE* or *SPIN* light remain on, the motor overload protector may have cycled. Refer to page 33.

	WARNING
To reduce the risk of bodily injury, do not remove laundry from washer until all lights are out, and all moving parts have stopped.	
<small>W092</small>	

The washer will stop (pause) shortly before the first spin and final spin.

Operation

Operation Instructions for MDC Washers

IMPORTANT: Prior to first wash, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of washer.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Step 1: Add Detergent

Pour measured amount of detergent into washtub. See package directions.

NEVER POUR UNDILUTED BLEACH DIRECTLY ON LAUNDRY. Follow package directions when using dry bleach.

If desired, fabric softener may be added to rinse water when RINSE light comes on.

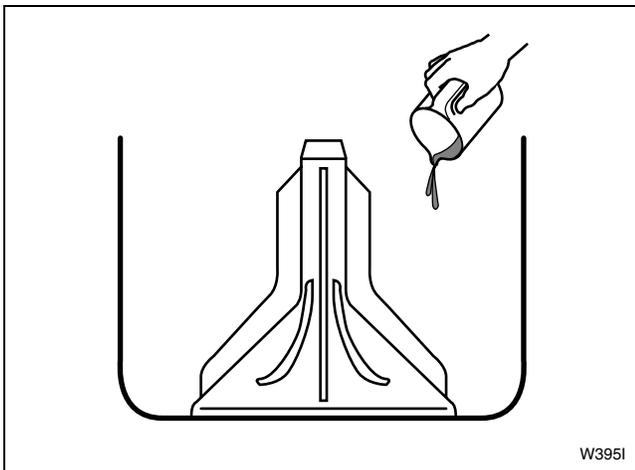


Figure 33

Step 2: Load Laundry

Load dry clothes loosely into washtub – DO NOT overload!

When washing large items such as shag rugs and bedspreads, add several small items to balance wash load.

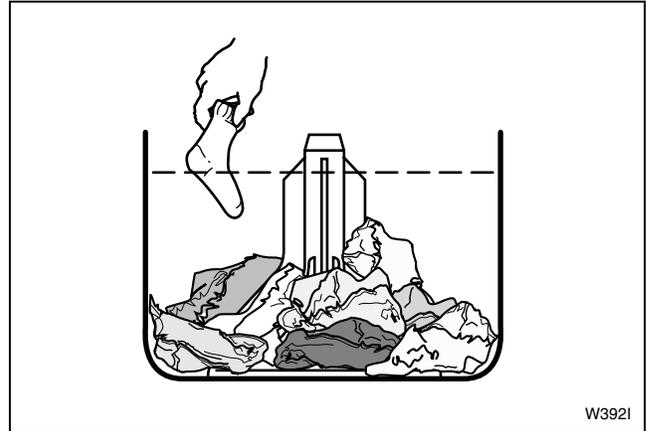


Figure 34

Step 3: Close Lid

Washer will not operate with lid open.

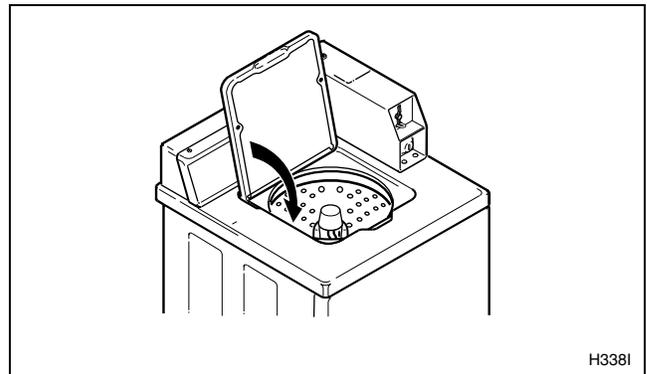


Figure 35

Step 4: Set Fabric Selector and Wash Temperature

Push touchpad for NORMAL/HOT, NORMAL/WARM, PERM PRESS/WARM or DELICATES/COLD. Light indicates selection.

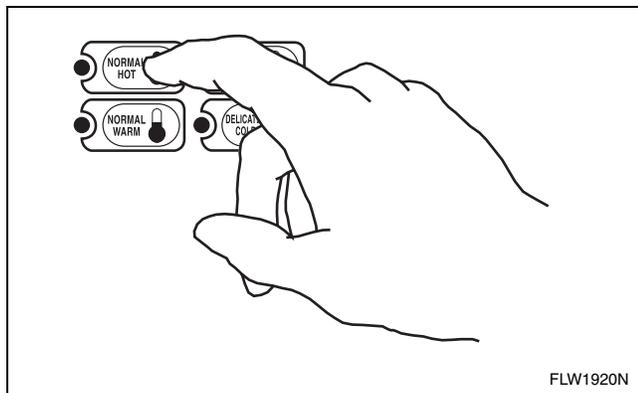


Figure 36

Step 5: Insert Money or Card

To Insert Money

Check pricing as seen on digital display.

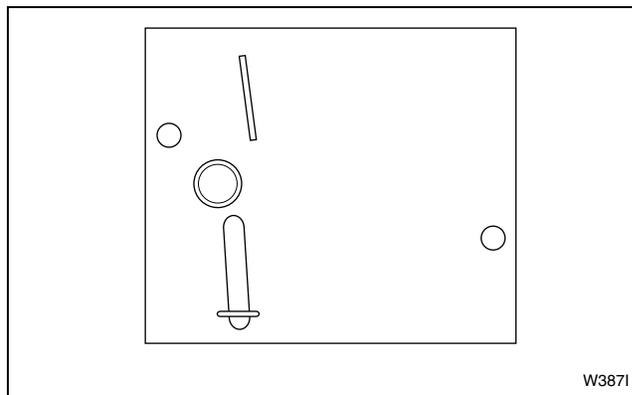


Figure 37

To Insert Card

Insert card into opening.



Figure 38

Operation

Step 6: Start Washer

After vend price has been satisfied, push the START pad. LID MUST BE CLOSED TO START WASHER.

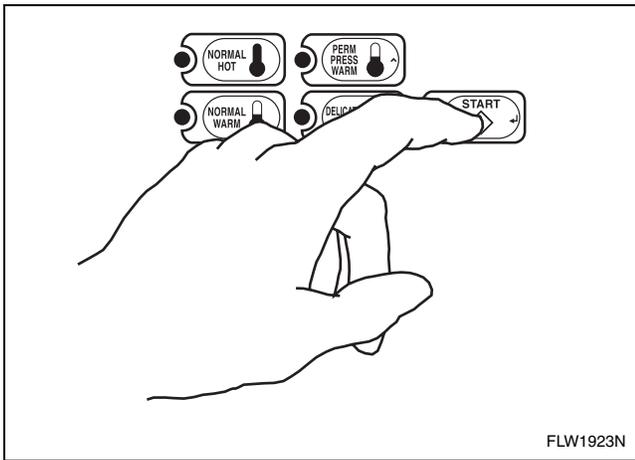


Figure 39

Indicator Lights

WASH

WASH is lit at the beginning of a Wash cycle and will remain lit until the Wash cycle is complete.

RINSE

RINSE is lit at the beginning of the Rinse cycle and will remain lit until the cycle is complete.

SPIN

SPIN is lit for all Spin cycles.

Operation Instructions for NetMaster Washers

IMPORTANT: Prior to first wash, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of washer.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Step 1: Add Detergent

Pour measured amount of detergent into washtub. See package directions.

NEVER POUR UNDILUTED BLEACH DIRECTLY ON LAUNDRY. Follow package directions when using dry bleach.

If desired, fabric softener may be added to rinse water when RINSE light comes on.

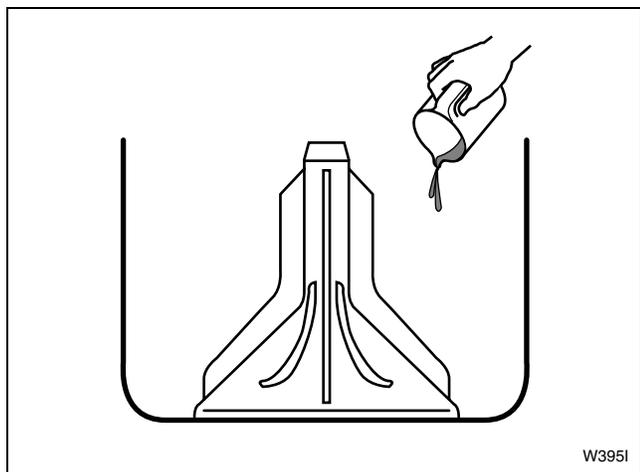


Figure 40

W3951

Step 2: Load Laundry

Load dry clothes loosely into washtub – DO NOT overload!

When washing large items such as shag rugs and bedspreads, add several small items to balance wash load.

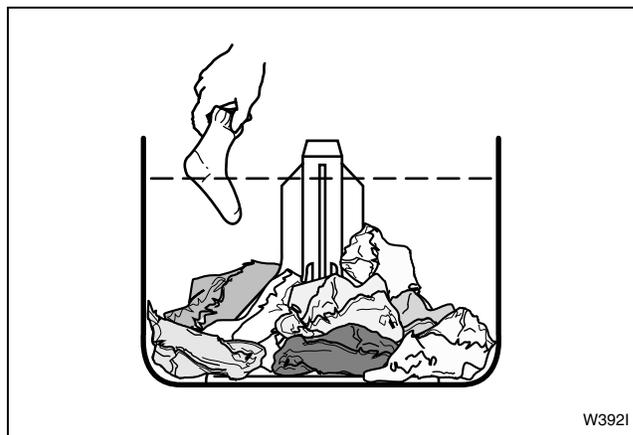


Figure 41

W3921

Step 3: Close Lid

Washer will not operate with lid open.

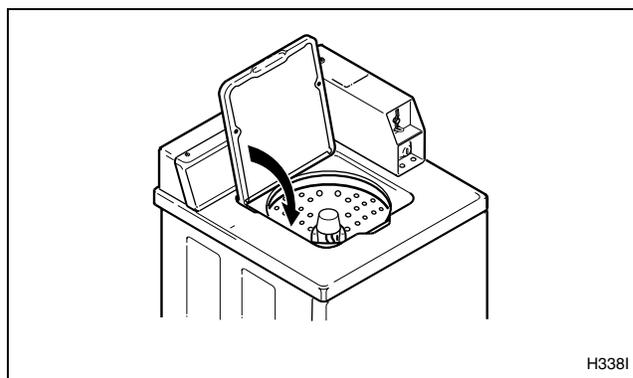


Figure 42

H3381

Operation

Step 4: Set Fabric Selector

Push touchpad for NORMAL, PERM PRESS or DELICATES. Light indicates selection.

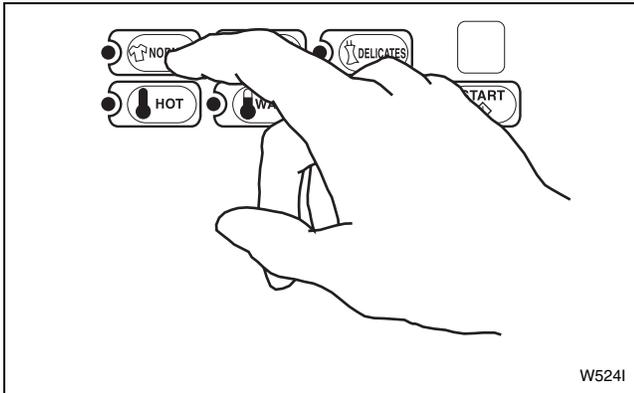


Figure 43

Step 5: Set Wash Temperature

Push touchpad for HOT, WARM or COLD. Light indicates selection.

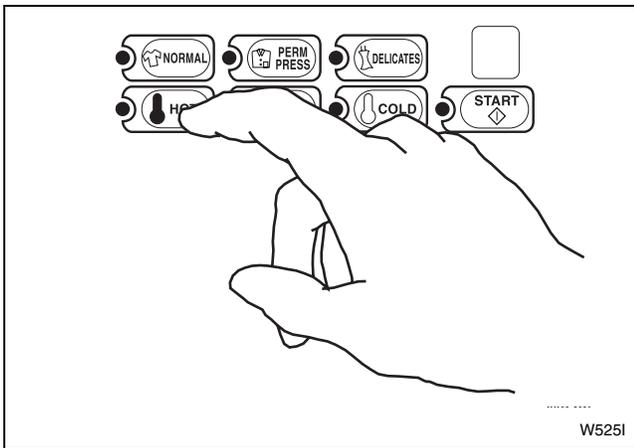


Figure 44

Step 6: Insert Money or Card

To Insert Money

Check pricing as seen on digital display.

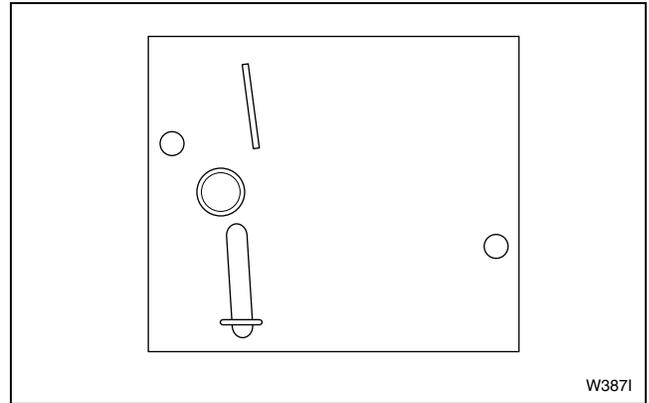


Figure 45

To Insert Card

Insert card into opening. DO NOT REMOVE THE CARD UNTIL REMOVE CARD LED is lit.



Figure 46

Step 7: Start Washer

After vend price has been satisfied, push the START pad. LID MUST BE CLOSED TO START WASHER.

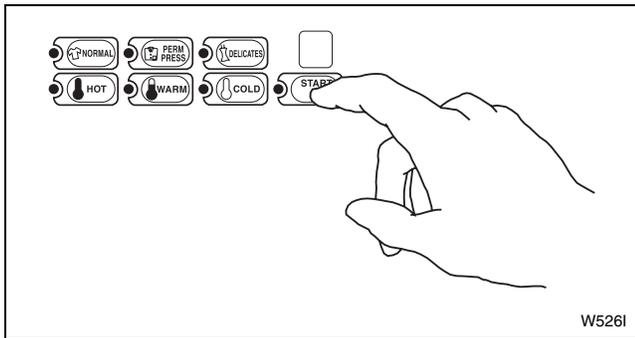


Figure 47

Indicator Lights

WASH

WASH is lit at the beginning of a Wash cycle and will remain lit until the Wash cycle is complete.

RINSE

RINSE is lit at the beginning of the Rinse or Extra Rinse cycle and will remain lit until the cycle is complete.

SPIN

SPIN is lit for all Spin cycles.

ADD COINS/INSERT CARD

ADD COINS/INSERT CARD is lit to prompt the user to insert coins or a card to satisfy the vend price. When ADD COINS/INSERT CARD is lit, the digits and decimal point show the vend price remaining to be satisfied.

REMOVE CARD (Card Models Only)

REMOVE CARD flashes after the START pad has been pressed and the vend has been deducted from the card.

Maintenance

Variable Water Level Control

The washer is equipped with a variable water level pressure switch (located inside the control hood) which allows the owner to adjust the water fill level height in the washtub from 10, 11 or 13 inches.

IMPORTANT: If the 10 inch water conservation setting is selected, washing performance and machine reliability may be reduced.

When the washer leaves the factory, the pressure switch is set for approximately 11 inches of water.

To adjust the pressure switch, proceed as follows:

	WARNING
To reduce the risk of electric shock, disconnect the electrical power to the washer before attempting to service.	
W094	

1. Remove the two control panel attaching screws and lift the assembly up and out of the slots in the cabinet top.
2. Lay the control panel face down (on protective padding) on top of the washer.
3. Rotate the cam on the pressure switch clockwise to lower the water fill height, or counterclockwise to raise the height. Refer to *Figure 48*.

IMPORTANT: The cam has three settings. The setting on the left raises water level to 10 inches. Middle setting raises water level to 11 inches. The setting on the right raises water level to 13 inches.

4. Carefully reinstall the control panel.
5. Reconnect the electrical power to the washer.
6. Run the washer through a cycle and observe the water fill level.

	WARNING
Any disassembly requiring the use of tools must be performed by a suitably qualified service person.	
W299	

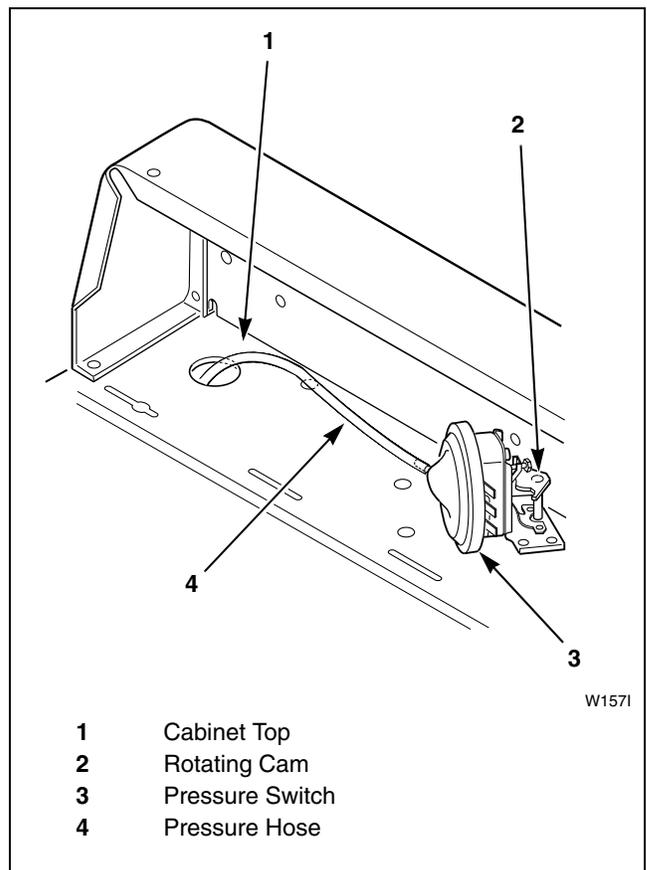


Figure 48

User-Maintenance Instructions

Cold Weather Care

If the washer is delivered on a cold day (below freezing), or is stored in an unheated room or area during the cold months, do not attempt to operate the washer until it has had a chance to warm up.

Care of Your Washer

Use only a damp or sudsy cloth for cleaning the control panel. Some cleaning products may harm the finish on the control panel. Wipe the panel dry after cleaning.

Wipe the washer cabinet as needed. If detergent, bleach or other washing products are spilled on the cabinet, wipe immediately. Some products will cause permanent damage if spilled on the cabinet.

Do not use scouring pads or abrasive cleansers.

The washtub will need no particular care though it may need rinsing or wiping after some unusual loads have been washed. This also may be necessary if too little detergent has been used.

Leave the loading door open to allow the inside of the washer to dry out after use. This helps prevent musty odors from developing.

The agitator should not be removed except for service. The washtub is designed to be self cleaning.

Replacing Hoses

Hoses and other natural rubber parts deteriorate after extended use. Hoses may develop cracks, blisters or material wear from the temperature and constant high pressure they are subjected to.

All hoses should be checked on a yearly basis for any visible signs of deterioration. Any hose showing the signs of deterioration listed above should be replaced immediately. All hoses should be replaced every five years.

Filter Screens

Check the filter screens in the fill hoses for debris or damage annually. Clean or replace them if necessary.

If the washer is filling with water slower than normal, check the filter screens. Clean or replace them if necessary.

Order filter screen Part No. F270300 from the nearest authorized parts distributor.

Reinstallation of Shipping Materials

Shipping Brace

The shipping brace in the lid opening should be **saved** and reinstalled whenever the washer is moved. To reinstall the brace, open the washer lid and place the brace over the washer agitator, placing the back of the brace into the lid opening first.

Shipping Plug

The plastic shipping plug should be saved and reinstalled any time the washer is moved. The plug fits into two openings: The base opening and the shipping plug opening on the bottom of the movable pivot dome. The plug **MUST** be inserted into both openings to prevent damage to the washer. In order to accomplish this, the shipping plug opening must be directly lined up with the base opening. Refer to *Figure 49*.

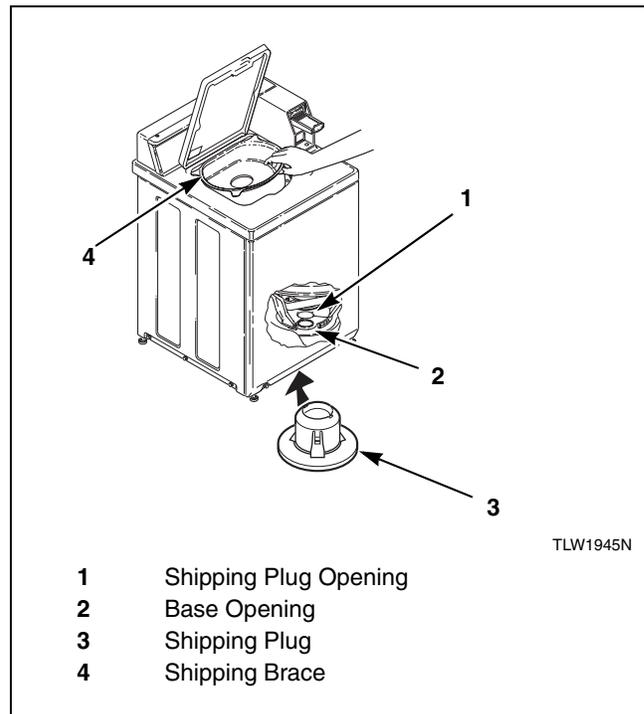


Figure 49

Motor Overload Protector

The internal overload protector will stop the motor automatically in the event of an overload.

The overload protector will reset itself in two or three minutes and the motor will restart automatically.

If the overload protector stops motor again, remove the washer from use and call the service person to correct the problem.

Maintenance

Before You Call for Service

You may save time and money by checking the following:

If the Washer:

Won't Fill	Won't Start	Won't Agitate	Won't Spin	Possible Reason – Do This to Correct
•	•	•	•	Place coin(s) in slide or drop (metered models only).
•	•	•	•	Push timer knob in to start the washer (nonmetered models only).
•	•	•	•	Be sure the power cord is plugged all the way into the electrical outlet.
•	•	•	•	Close the loading door.
•	•	•	•	Check the laundry room fuse or circuit breaker.
•	•	•	•	Has the motor overload protector cycled? Refer to page 33.
•				Turn on the hot and cold water faucets.
•				Was the last spin completed?
•				Water is siphoned from the washer during the cycle. Refer to page 18.
•	•			Are the controls properly set?
		•	•	Have a qualified electrician check polarity and grounding. Refer to page 14.
•				Clean the screens in the water mixing valve and the filter screens in the fill hoses.

If Service Is Required

If service is required, contact the nearest Factory Authorized Service Center.

If you are unable to locate an authorized service center or are unsatisfied with the service performed on your unit, contact:

Alliance Laundry Systems
Shepard Street
P.O. Box 990
Ripon, WI 54971-0990
U.S.A.
Phone: (920) 748-3121

When calling or writing about your unit, PLEASE GIVE THE MODEL AND SERIAL NUMBERS. The model and serial numbers are located on the nameplate. The nameplate will be in the location shown in *Figure 50*.

Please include a copy of your bill of sale and any service receipts you have.

	WARNING
<p>To reduce the risk of serious injury or death, DO NOT repair or replace any part of the unit or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.</p>	
<small>W329</small>	

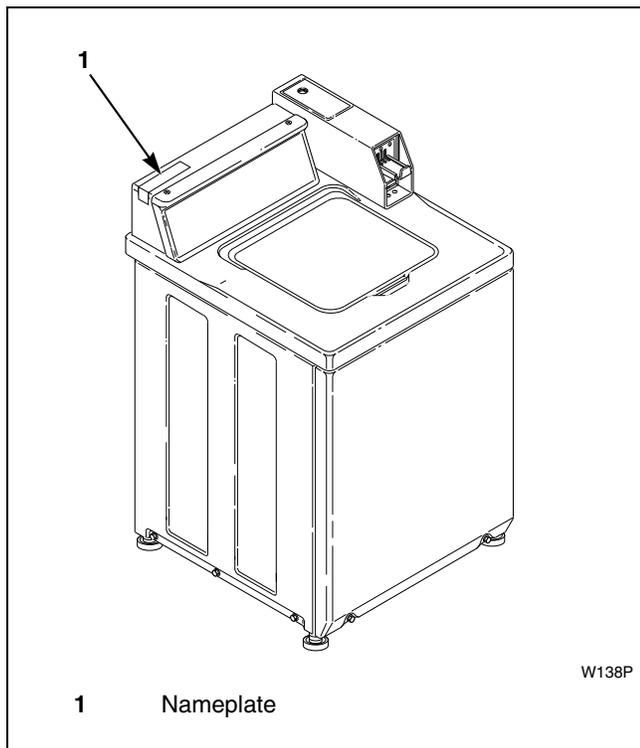


Figure 50

Maintenance

Information for Handy Reference

**Alliance Laundry Systems
Shepard Street
P.O. Box 990
Ripon, WI 54971-0990
U.S.A.**

Date Purchased _____

Model Number _____ Serial Number _____

Dealer's Name _____

Dealer's Address _____ Phone Number _____

Service Agency _____

Service Agency Address _____ Phone Number _____

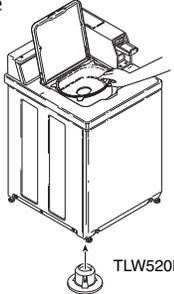
NOTE: Record the above information and keep your sales slip. Model and serial numbers are located on the nameplate.

Installer Checklist

Fast Track for Installing the Washer

(Refer to the manual for more detailed information)

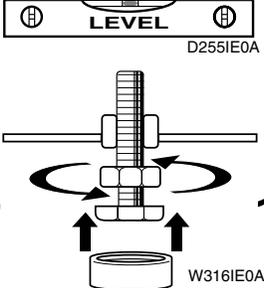
1 • Remove the Shipping Brace and Shipping Plug.



CHECK

TLW520N

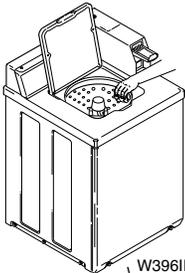
5 • Position and Level the Washer.



CHECK

D255IE0A
W316IE0A

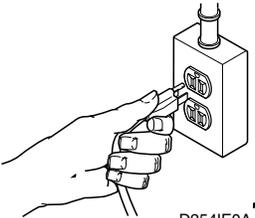
2 • Wipe Out Inside of Washtub.



CHECK

W396IE0A

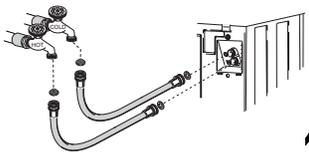
6 • Plug In the Washer.



CHECK

D254IE0A

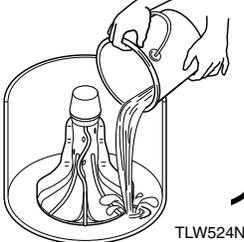
3 • Connect Fill Hoses.



CHECK

TLW1988N

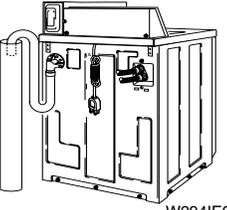
7 • Add Water to the Washer.



CHECK

TLW524N

4 • Connect Drain Hose to Drain Receptacle.



CHECK

W294IE0A

8 • Check Lid Switch.



CHECK

TLW1974N