

MODEL H0778/H0779 ELECTRIC HOIST OWNER'S MANUAL



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SECTION 1: SAFETY

WARNING!

This manual provides critical safety instructions on the proper setup, operation, maintenance and service of this machine/equipment.

Failure to read, understand and follow the instructions given in this manual may result in serious personal injury, including amputation, electrocution or death.

The owner of this machine/equipment is solely responsible for its safe use. This responsibility includes but is not limited to proper installation in a safe environment, personnel training and usage authorization, proper inspection and maintenance, manual availability and comprehension, application of safety devices, blade/cutter integrity, and the usage of personal protective equipment.

The manufacturer will not be held liable for injury or property damage from negligence, improper training, machine modifications or misuse.

AWARNING!

For Your Own Safety Read Instruction Manual **Before Operating This Equipment**

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.



AWARNING Indicates a potentially mazardous situation willow, in not avoided, <u>COULD</u> result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment.

AWARNING

Safety Instructions for Electric Hoists

- READ THROUGH THE ENTIRE MANUAL BEFORE USING. This electric hoist represents serious injury hazards to untrained users.
- NEVER ALLOW UNQUALIFIED PERSONNEL TO SERVICE THIS HOIST. Servicing the hoist incorrectly may reduce the maximum holding capacity.
- DO NOT LIFT MORE THAN THE MAXIMUM SUGGESTED CAPACITY. Be aware that the load weight, harnesses, and load bearing equipment all contribute to the total load weight. Overloading may cause the load to fall.
- NEVER LIFT LOADS WHEN TIRED, OR UNDER THE INFLUENCE OF DRUGS OR ALCOHOL. Be mentally alert at all times when lifting or moving loads.
- ONLY ALLOW TRAINED AND PROPERLY SUPERVISED PER-SONNEL TO OPERATE HOIST. Make sure operation instructions are safe and clearly understood.
- NEVER LEAVE A LOAD WHILE SUSPENDED. Lower the load to the ground and unhook all loads and harnesses before leaving the electric hoist unattended.
- 7. NEVER SUSPEND THE LOAD OVER OR NEAR A PERSON. Loads may fall at any given time due to overloading, improper loading procedures, or failure of a component. A cable can slip or break, causing a "whiplash" effect.
- 8. USE ONLY RECOMMENDED ACCESSORIES. The use of improper accessories may increase risk of injury.

- CHECK FOR DAMAGED PARTS
 BEFORE USING HOIST. Check
 for broken parts, loose bolts, frayed
 cable, cracked or worn components
 and any other conditions that may
 affect machine operation. Repair or
 replace damaged parts.
- 10. ALWAYS DISCONNECT FROM POWER SOURCE BEFORE SER-VICING. Make sure the switch is in the OFF position and the hoist is unplugged before servicing.
- 11. NEVER LET LOADS SWING.
 Unsteady loads may become unbalanced and fall. Swinging motions cause wear on components and may cause them to break.
- 12. USE CORRECT HARNESSES. Never use oversized or multiple harnesses in the hook. Use harnesses that are rated for the load being lifted.
- 13. DO NOT EXPOSE THE HOIST OR CORDS TO WET OR RAINY CONDITIONS. Moisture greatly increases the risk of a shock hazard.
- 14. ENTANGLEMENT HAZARD. Do not hold the cable during operating clothing and body parts may get caught in the mechanism.
- 15. NEVER USE THE HOIST FOR HORIZONTAL PULLING OR DRAGGING. The hoist is designed for vertical movement of a load only. Horizontal motion of a load can put strain on the hoist components and decrease the maximum load capacity due to friction.

SECTION 2: INTRODUCTION

Foreword

It is our pleasure to provide this manual with the Model H0778/H0779. It was written to encourage safety considerations and guide you through general operating procedures and maintenance.

The specifications, details, and photographs in this manual represent the Model H0778/H0779 as supplied when the manual was prepared. However, owing to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly.

Machine Data

MODEL H0778

| | SINGLE CABLE | DOUBLE CABLE | |
|----------------|--------------|--------------|--|
| MAX CAPACITY | 220 lbs. | 440 lbs. | |
| LIFTING HEIGHT | 33 ft. | 16.5 ft. | |
| LIFTING SPEED | 38 ft./min. | 19 ft/min | |
| CABLE DIAMETER | 1/8" | | |

MODEL H0779

| | SINGLE CABLE | DOUBLE CABLE | |
|----------------|--------------|--------------|--|
| MAX CAPACITY | 440 lbs. | 880 lbs. | |
| LIFTING HEIGHT | 33 ft. | 16.5 ft. | |
| LIFTING SPEED | 38 ft./min. | 19 ft/min | |
| CABLE DIAMETER | 9/64" | | |

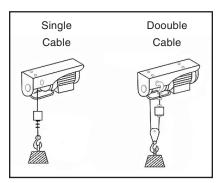


Figure 1. Cable options.

Contact Info

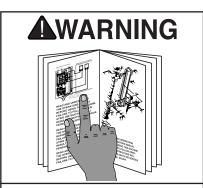
If you have any comments regarding this manual, please contact us:

Grizzly Industrial, Inc.
C/O Technical Documentation Manager
P.O. Box 2069
Bellingham, WA 98227-2069
Email: manuals@grizzly.com

Most importantly, we stand behind our tools. If you have any service questions or parts requests, please call or write us at the location listed below.

Grizzly Industrial, Inc. 1203 Lycoming Mall Circle Muncy, PA 17756 Phone: (570) 546-9663

Fax: (800) 438-5901 E-Mail: techsupport@grizzly.com Web Site: http://www.grizzly.com



Read the manual before operation. Become familiar with this hoist, its safety instructions, and its operation before beginning any work. Serious personal injury may result if safety or operational information is not understood or followed.

SECTION 3: SET UP

Unpacking

Your electric hoist was carefully packaged for safe shipping. If you discover any damage after you have signed for delivery, immediately call Customer Service at (570) 546-9663 for advice.

Save the containers and all packing materials for possible inspection by the carrier or its agent. Otherwise, filing a freight claim can be difficult.

When you are completely satisfied with the condition of the shipment, you should inventory the contents.

Inventory

| Мо | del H0778/H0779 Inventory (Figure 2) |
|----|--------------------------------------|
| A. | Electric Hoist1 |
| В. | Mounting Brackets |
| C. | Pulley Lift Hook1 |
| D. | Flat Washers |
| | 8MM (H0778)4 |
| | 10MM (H0779)4 |
| E. | External Tooth Washers |
| | 8MM (H0778)4 |
| | 10MM (H0779)4 |
| F. | Hex Bolts |
| | M8-1.25 X 25 (H0778) 4 |
| | M10-1.5 X 25 (H0779) 4 |
| | |

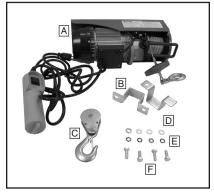


Figure 2. Model H0778/H0779 inventory (Model H0778 shown).

Site Consideration

Weight Capacity

Refer to the weight capacity listed in Machine Data on Page 2. When choosing a mounting site, verify that the lifting structure can withstand at least the maximum loading capacity as well as any possible overloading that may occur.

Working Clearances

Consider existing and anticipated needs, dimensions of your lifting platform, size of material to be lifted, and whether you need the hoist to be mobile or in a stationary location when establishing an installation site for your electric hoist.

Power Outlets

The Model H0778/H0779 electric hoist is equipped with a control switch on a 5 ft. long cord. When establishing a site for your hoist, make sure the control switch can be reached and that outlets are located near the hoist so power or extension cords are clear of high-traffic areas.

Setup

The Model H0778/H0779 electric hoist comes pre-assembled. The hoist only needs to be mounted. There are many mounting options for your hoist. It may be mounted on a stationary pipe or on a rotating pillar (**Figure 3**).

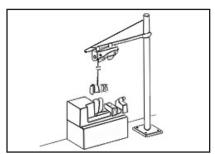


Figure 3. Hoist mounted on a rotating pillar.

Make sure that the selected location is in a well lit environment, the control switch will be able to be reached, and that the cord, plug, and hoist will not be exposed to rain or moisture.

To mount your electric hoist:

- Place the two mounting brackets over a suitable pipe that will withstand the maximum load capacities and any possible overloading that may occur.
- 2. Have an assistant hold the hoist in place while the hex bolts, external tooth washers, and flat washers are threaded through each of the mounting brackets and into the top of the electric hoist, as shown in **Figure 4**.

Note: We strongly recommend using a medium strength thread locking compound on the hex bolts to firmly secure the hoist

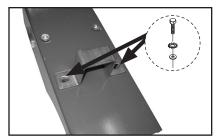


Figure 4. Mounting the hoist (pole not shown for clarity).

Firmly tighten the hex bolts and check to make sure the hoist does not swing or move on the pipe.

Mounting and Loading Hardware

When attaching hardware to the electric hoist:

- DO NOT attach multiple chains or harnesses directly to the hook. Only one point of contact should be used on the hook and shackle to lessen the chance of the load falling and to allow proper load alignment (Figure 5).
- DO NOT attach oversized items or harnesses directly to the hoist. Oversized loading hardware creates multiple points of contact and will not fit properly with the electric hoist's hardware. Uneven and dangerous loads may result.

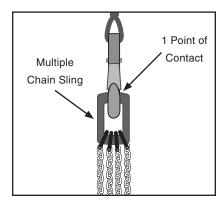


Figure 5. Example of proper hardware.

Test Run

The Model H0778/H0779 electric hoist has a safety stop microswitch that will automatically shut *OFF* the motor before the lift or pulley hook can be retracted into the housing.

If the hook is allowed to retract into the housing, the hoist will continue to pull the cable until the cable or cable hardware breaks, causing the load to drop and resulting in possible property damage/injury.

After mounting the hoist, the safety stop microswitch must be tested before lifting any loads.

To test run the hoist:

- Plug the electric hoist into a grounded 110V outlet.
- Grab the lift hook and pull it away from the hoist while using the control handle to lower the hoist cable a few feet by pressing the switch in the down position (Figure 6).

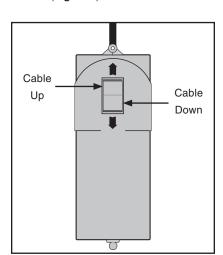


Figure 6. Controller.

- Let go of the hook and move to a safe distance.
- **4.** Use the control handle to fully retract the cable.
 - If the motor shuts *OFF* when the cable stop compresses the spacing rack (*Figure 7*), the safety stop microswitch feature is working correctly and the test run is complete.
 - If the motor does not shut *OFF* when the cable stop compresses the spacing rack, immediately release the UP/DOWN switch. This safety feature must work properly before proceeding with regular operations. Call Tech Support at (570) 546-9663 for assistance.

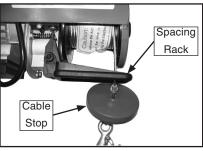


Figure 7. Safety stop mechanism.

AWARNING

Like all tools there is potential danger when operating this tool. Accidents can be caused by lack of familiarity or failure to pay attention. If normal safety precautions are overlooked or ignored, serious personal injury may occur.

SECTION 4: OPERATIONS

To use the electric hoist:

- 1. Plug the electric hoist into a grounded 110V outlet.
- Grab the lift hook and pull it away from the hoist while using the control switch to lower the hoist cable by pressing the switch in the down position (Figure 6).

ACAUTION

Never fully unwind the cable from the electric hoist. Always leave at least 3 turns of cable on the hoist spool to prevent the cable from detaching.

 Verify the weight of the item to be hoisted. Review the Machine Data on Page 2 to see if the operation can be completed with a single or doubledback cable, as shown in Figure 8.

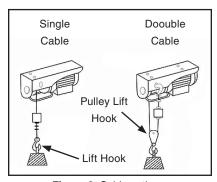


Figure 8. Cable options.

 Securely attach the item being lifted by using the lift hook (for single cable use), or the pulley lift hook (for double cable use).

NOTICE

Never wrap the cable around the item being lifted and hook it onto the cable itself. Damage to the object and fraying of the cable can result.

- Check that all bystanders are clear and that the item has a clear path of movement.
- 6. Use the control switch to retract the cable (Figure 6). Watch or have an assistant view the cable as it winds up on the hoist spool. To prevent damage to the hoist cable, make sure that the cable is wound evenly, as shown in Figure 9.

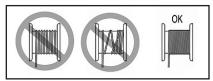


Figure 9. Proper cable winding.

ACAUTION

No list of safety guidelines is complete, because every work environment is different. Always consider safety first and use common sense. Failure to use this tool with caution and respect could result in serious personal injury.

SECTION 5: MAINTENANCE

General

Check mounting hardware daily before use for cracks, unsafe wear, deformation, or warping. DO NOT attempt to fix the mounting hardware! Discard and replace all damaged mounting hardware. Check daily for loose pins, rings, screws, wires and safety latches. Tighten or replace any loose items. Check daily for damage or fraying along the length of the cable. Damaged or loose parts may cause the load to fall and may result in serious injury. Check that the microswitch is functioning daily before use.

Never leave a load or hoisting equipment on the hoist when not in use. This may cause excessive strain on the hoist and cable and may shorten the life of your hoist and cable.

If the hoist becomes dirty, wipe it down with a damp soft cloth and thoroughly dry all surfaces. DO NOT use solvents, chemicals, or other corrosive materials to clean the hoist

Lubrication

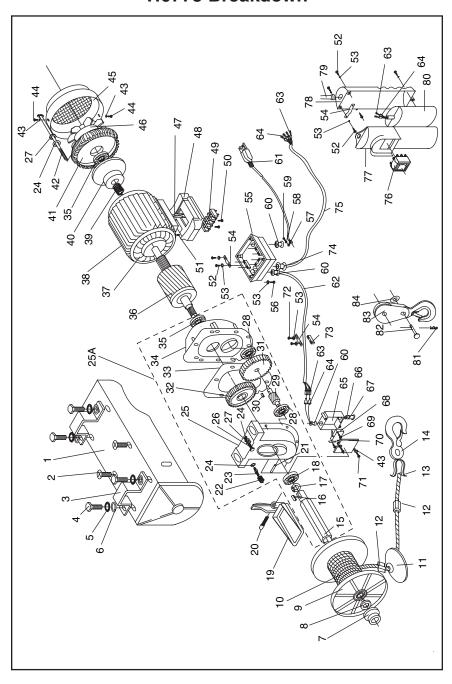
Lightly oil the hoist cable with a light oil to inhibit rust and reduce friction, depending on frequency of use and environment. If the cable becomes wet during use, dry the cable and lightly oil before retracting the cable back onto the spool.



AWARNING

Always DISCONNECT POWER before servicing, adjusting, or doing maintenance to reduce the risk of accidental injury or electrocution.

H0778 Breakdown

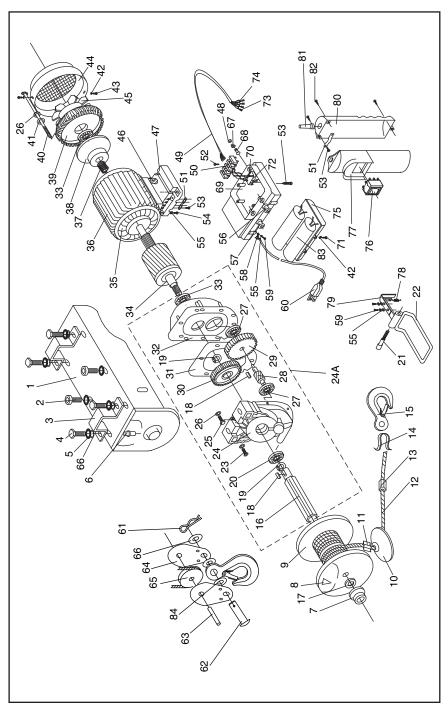


H0778 Parts List

| REF | PART # | DESCRIPTION |
|-----|------------|-----------------------------|
| 1 | PH0778001 | BODY |
| 2 | PSB14M | CAP SCREW M8-1.25 X 20 |
| 3 | PH0778003 | MOUNTING BRACKET |
| 4 | PH0778004 | HEX BOLT M8-1.25 X 25 G-8.8 |
| 5 | PTLW07M | EXT TOOTH WASHER 8MM |
| 6 | PW01M | FLAT WASHER 8MM |
| 7 | PH0778007 | SPOOL END |
| 8 | PH0778008 | SPOOL WASHER |
| 9 | PH0778009 | SPOOL FLANGE |
| 10 | PH0778010 | CABLE |
| 11 | PH0778011 | CABLE STOP |
| 12 | PH0778012 | CABLE FASTENING SLEEVE |
| 13 | PH0778013 | CABLE LOOP GUIDE |
| 14 | PH0778014 | LIFT HOOK |
| 15 | PH0778025A | HOIST SPOOL |
| 16 | PK06M | KEY 5 X 5 X 10 |
| 17 | PR05M | EXT RETAINING RING 15MM |
| 18 | P6202 | BALL BEARING 6202ZZ |
| 19 | PH0778019 | SPACING RACK |
| 20 | PSB45M | CAP SCREW M8-1.25 X 45 |
| 21 | PRP42M | ROLL PIN 3 X 20 |
| 22 | PH0778025A | COMPRESSION SPRING |
| 23 | PH0778025A | DOUBLE ENDED STUD |
| 24 | PW02M | FLAT WASHER 5MM |
| 25 | PH0778025A | GEAR BOX |
| 25A | PH0778025A | GEAR BOX ASSEMBLY |
| 26 | PSB20M | CAP SCREW M58 X 14 |
| 27 | PLW01M | LOCK WASHER 5MM |
| 28 | P6200A | BALL BEARING 6200 |
| 29 | PH0778025A | INTERMEDIATE SHAFT |
| 30 | PK06M | KEY 5 X 5 X 10 |
| 31 | PH0778025A | GRADE 1 GEAR |
| 32 | PH0778025A | GRADE 2 GEAR |
| 33 | PH0778025A | GASKET |
| 34 | PH0778025A | FRONT COVER |
| 35 | P6202-2RS | BALL BEARING 6202 W/2 RS |
| 36 | PH0778036 | ROTOR |
| 37 | PH0778037 | STATOR |
| 38 | PH0778038 | CHASSIS |
| 39 | PH0778039 | COMPRESSION SPRING |
| 40 | PH0778040 | BRAKE HOOP |
| 41 | PH0778041 | GEAR COVER |
| 42 | PH0778042 | HEX BOLT M58 X 140 |

| REF | PART# | DESCRIPTION |
|-----|-----------|----------------------------|
| 43 | PW07M | FLAT WASHER 3MM |
| 44 | PS12M | PHLP HD SCR M35 X 6 |
| 45 | PH0778045 | MOTOR FAN COVER |
| 46 | PH0778046 | MOTOR FAN |
| 47 | PH0778047 | CONNECTION CORDS |
| 48 | PH0778048 | TOP CONNECTING HOUSING |
| 49 | PH0778049 | TERMINAL BLOCK |
| 50 | PS59M | PHLP HD SCR M35 X 14 |
| 51 | PSB50M | CAP SCREW M58 X 10 |
| 52 | PH0778052 | TAP SCREW M3.5 X 14 |
| 53 | PW05M | FLAT WASHER 4MM |
| 54 | PH0778054 | CLAMP PLATE |
| 55 | PH0778055 | BOTTOM HOUSING |
| 56 | PS52M | PHLP HD SCR M47 X 20 |
| 57 | PH0778057 | GROUNDING SHEET |
| 58 | PTLW01M | EXT TOOTH WASHER 4MM |
| 59 | PS07M | PHLP HD SCR M47 X 8 |
| 60 | PH0778060 | STRAIN RELIEF LARGE |
| 61 | PH0778061 | POWER CORD W/PLUG |
| 62 | PH0778062 | MOTOR CORD |
| 63 | PH0778063 | PLUG-IN SHEET |
| 64 | PH0778064 | PLUG-IN SHEET SLEEVE |
| 65 | PH0778065 | MICROSWITCH BOX |
| 66 | PR04M | EXT RETAINING RING 6MM |
| 67 | PH0778067 | MICROSWITCH SHAFT |
| 68 | PH0778068 | MICROSWITCH |
| 69 | PH0778069 | TAP SCREW M2.4 X 14 |
| 70 | PH0778070 | MICROSWITCH COVER |
| 71 | PS34 | PHLP HD SCR M35 X 25 |
| 72 | PHTEK28M | TAP SCREW M4 X 25 |
| 73 | PH0778073 | CORD CLIP |
| 74 | PH0778074 | STRAIN RELIEF SMALL |
| 75 | PH0778075 | REMOTE SWITCH CORD |
| 76 | PH0778076 | UP/DOWN SWITCH |
| 77 | PH0778077 | CONTROL SWITCH FRONT |
| 78 | PH0778078 | CONTROL SWITCH BACK |
| 79 | PH0778079 | CORD SHEATH |
| 80 | PC060A | CAPACITOR 60MFD 250VAC |
| 81 | PH0778081 | HAIRPIN COTTER PIN 25 X 30 |
| 82 | PH0778082 | CLEVIS PIN 8 X 30 |
| 83 | PH0778083 | PULLEY HOOK ASSEMBLY |
| 84 | PW04M | FLAT WASHER 10MM |

H0779 Breakdown



H0779 Parts List

| REF | PART # | DESCRIPTION |
|-----|------------|-------------------------|
| 1 | PH0779001 | BODY |
| 2 | PSB64M | CAP SCREW M10-1.5 X 25 |
| 3 | PH0779003 | MOUNTING BRACKET |
| 4 | PB01M | HEX BOLT M10-1.5 X 30 |
| 5 | PTLW08M | EXT TOOTH WASHER 10MM |
| 6 | PH0779006 | SPECIAL NUT |
| 7 | PH0779007 | SPOOL END |
| 8 | PH0779008 | WEDGE |
| 9 | PH0779009 | SPOOL FLANGE |
| 10 | PH0779010 | CABLE STOP |
| 11 | PH0779011 | UPPER CABLE SLEEVE |
| 12 | PH0779012 | CABLE |
| 13 | PH0779013 | LOWER CABLE SLEEVE |
| 14 | PH0779014 | CABLE LOOP GUIDE |
| 15 | PH0779015 | LIFT HOOK |
| 16 | PH0779024A | HOIST SPOOL |
| 17 | PH0779017 | SPOOL WASHER |
| 18 | PK10M | KEY 5 X 5 X 12 |
| 19 | PR18M | EXT RETAINING RING 17MM |
| 20 | P6203 | BALL BEARING 6203ZZ |
| 21 | PSB45M | CAP SCREW M8-1.25 X 45 |
| 22 | PH0779022 | SPACING RACK |
| 23 | PS40M | PHLP HD SCR M58 X 16 |
| 24 | PH0779024A | GEAR BOX |
| 24A | PH0779024A | GEAR BOX ASSEMBLY |
| 25 | PSB24M | CAP SCREW M58 X 16 |
| 26 | PLW01M | LOCK WASHER 5MM |
| 27 | P6201 | BALL BEARING 6201ZZ |
| 28 | PH0779024A | INTERMEDIATE SHAFT |
| 29 | PH0779024A | GRADE 1 GEAR |
| 30 | PH0779024A | GRADE 2 GEAR |
| 31 | PH0779024A | GASKET |
| 32 | PH0779024A | FRONT COVER |
| 33 | P6202 | BALL BEARING 6202ZZ |
| 34 | PH0779034 | ROTOR |
| 35 | PH0779035 | STATOR |
| 36 | PH0779036 | CHASSIS |
| 37 | PH0779037 | COMPRESSION SPRING |
| 38 | PH0779038 | BRAKE HOOP |
| 39 | PH0779039 | MOTOR COVER |
| 40 | PH0779040 | SPECIAL HEX BOLT |
| 41 | PW02M | FLAT WASHER 5MM |
| 42 | PW07M | FLAT WASHER 3MM |

| REF | PART # | DESCRIPTION |
|-----|-----------|----------------------------|
| 43 | PS12M | PHLP HD SCR M35 X 6 |
| 44 | PH0779044 | FAN COVER |
| 45 | PH0779045 | MOTOR FAN |
| 46 | PSS03M | SET SCREW M6-1 X 8 |
| 47 | PH0779047 | TOP HOUSING |
| 48 | PR04M | EXT RETAINING RING 6MM |
| 49 | PH0779049 | REMOTE SWITCH CORD |
| 50 | PH0779050 | TERMINAL BLOCK |
| 51 | PH0779051 | CLAMP PLATE |
| 52 | PH0779052 | TAP SCREW M2.4 X 14 |
| 53 | PHTEK2M | TAP SCREW M3.5 X 16 |
| 54 | PS38M | PHLP HD SCR M47 X 10 |
| 55 | PW05M | FLAT WASHER 4MM |
| 56 | PH0779056 | STRAIN RELIEF SMALL |
| 57 | PH0779057 | STRAIN RELIEF LARGE |
| 58 | PH0779058 | GROUNDING SHEET |
| 59 | PS07M | PHLP HD SCR M47 X 8 |
| 60 | PH0779060 | POWER CORD W/PLUG |
| 61 | PH0779061 | HAIRPIN COTTER PIN 25 X 30 |
| 62 | PH0779062 | CLEVIS PIN 10 X 35 |
| 63 | PH0779063 | CLAMP CONNECTOR |
| 64 | PH0779064 | PULLEY CLAMP |
| 65 | PH0779065 | PULLEY WHEEL |
| 66 | PW04M | FLAT WASHER 10MM |
| 67 | PH0779067 | MICROSWITCH SHAFT SEAL |
| 68 | PH0779068 | MICROSWITCH SHAFT |
| 69 | PH0779069 | BOTTOM HOUSING |
| 70 | PH0779052 | TAP SCREW M2.4 X 14 |
| 71 | PH0779052 | TAP SCREW M2.4 X 14 |
| 72 | PH0779072 | MICROSWITCH |
| 73 | PH0779073 | PLUG-IN SHEET |
| 74 | PH0779074 | PLUG-IN SHEET SLEEVE |
| 75 | PH0779075 | HOUSING COVER |
| 76 | PH0779076 | UP/DOWN SWITCH |
| 77 | PH0779077 | CONTROL SWITCH FRONT |
| 78 | PH0779078 | EXTENSION SPRING |
| 79 | PH0779079 | LIMIT BRACKET |
| 80 | PH0779080 | CONTROL SWITCH BACK |
| 81 | PH0779081 | CORD SHEATH |
| 82 | PHTEK29M | TAP SCREW M3.5 X 20 |
| 83 | PH0779083 | CAPACITOR |
| 84 | PH0779084 | SPACER |

WARRANTY

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Authorization Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Grizzly Industrial, Inc. 1203 Lycoming Mall Circle Muncy, PA 17756 Phone: (570) 546-9663 Fax: (800) 438-5901

E-Mail: techsupport@grizzly.com

Web Site: http://www.grizzly.com

Thank you again for your business and continued support. We hope to serve you again soon!

Grizzly WARRANTY CARD

| Naı | me | | |
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