SANUSSYSTEMS

THE UNION OF FORM AND FUNCTION

Assembly Instructions for Natural Furniture: Model NF203, NF213, NFV49

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Supplied Parts List:







Step 1: Attach the Cross Tubes to the Front Frame

Position the Front Frame (a) like it is pictured in Diagram 1. Next, slide each Decorative Face Bolt (k) through the Front Frame, a Three Hole Plate (c) and into a Steel Cross Tube (b). Repeat process until all 12 Steel Cross Tubes are fastened to the Front Frame. See the Detailed View of Diagram 1 for assistance. Tighten the Steel Cross Tubes firmly by hand.



Step 2: Attach the Rear Supports

Thread an Allen Bolt (i) through a Washer (j), through the middle hole in a Rear Support (e), through the middle hole in a Three Hole Plate (c) and into the middle Steel Cross Tube (b). See Diagram 2 for assistance. Repeat the process until all 4 middle Allen Bolts, the 4 accompanying Washers, and the Rear Supports are attached to the middle Steel Cross Tubes.

Next, thread an Allen Bolt through each hole of the Wire Strap (h), the Rear Support, each outer hole of the Three Hole Plate and into each outer Steel Cross Tube. See the Detailed View of Diagram 2 for assistance. Proceed to tighten all 12 Allen Bolts with the Allen Key (m).



Step 3: Add Glass Shelves

Install the Glass Shelves (d) so that the back of each shelf fits into the slot in the Rear Support (e) and the front of the shelf sits down into the groove in the Front Frame (a). See Diagram 3 for assistance.



Step 4: Add Top Glass Shelf

Place 4 Glass Protectors (l) evenly along the top of the Front Frame (a). Next, Add 2 Glass protectors to the top of each Rear Support (e). Proceed to place the Top Glass Shelf (g) onto the Glass Protectors. See Diagram 4 for assistance.



Step 5: Add Plastic Wire Covers

To add the Plastic Wire Covers (f) insert one edge of the Wire Cover into one of the slots in the Rear Support (e) as shown in the Top View of Diagram 5. Proceed to insert the other edge of the Wire Cover into the adjacent slot in the rear support. Repeat the process for the other Plastic Wire Cover. This completes the assembly of the NFV49.

Note: The glass in Diagram 5 is shown as a cutaway view to provide greater detail of how the Wire Cover attaches to the rear support.



