

# Great Bend<sup>®</sup> Compact Loaders

Mid-Mount And Front-Push Loaders  
For 12 to 50 PTO HP Tractors



**Great Bend<sup>®</sup>**  
*More Performance For All Your Jobs*

# Great Bend<sup>®</sup> Compact Loaders Deliver More Performance For All Your Jobs

Whether you plant shrubs, prepare flower beds, handle mulch or decorative rocks, move trees, clean out barns and stables, mend fences, feed horses and other livestock, or perform dozens of other chores, you want more performance from your compact loader. Great Bend<sup>®</sup> Compact Loaders in a choice of mid-mount and front-push models deliver it.

For more than 30 years, Great Bend Compact Loaders have delivered more performance in:

- Lift height
- Lift capacity
- Digging depth
- Productivity
- Easy operation
- Durability
- Appearance
- Customer service

Get more performance for all your jobs.  
Buy Great Bend Compact Loaders.

## Great Bend<sup>®</sup> Versatility

Lift capacities to 2350 lbs



Lift heights to 110 inches



Easy to operate for all experience levels



Mount tractors with belly mower compatibility



Quick attachment interchange



## More Lift Height, More Lift Capacity, More Digging Depth

Compact loaders must do hard, demanding work. Great Bend Compact Loaders are designed and built for it. Lift capacities are large—up to 2350 lbs. to maximum height at pivot pin. Lift heights are high—up to 110 inches at pivot pin. Digging depths go deep—five inches for every Great Bend mid-mount model.

## More Productivity In More Applications

Compact loaders must be productive. Great Bend Compact Loaders are. They drive up productivity by reducing time on the job, cutting downtime and maintenance costs. Easy operation, intuitive controls, and elimination of the time-consuming, fatiguing jerkiness of other loaders saves time and makes movements more precise. Tight valve metering delivers smooth operation. Valve feathering is easy. Parallel valves or optional series regenerative valves mean you can raise and dump or lower and curl without slowing down your work. Compact controls make it easy to mount and dismount your tractor from either side.

Compact loaders must handle many different jobs. Great Bend Compact Loaders do. Versatility is built into Great Bend Compact Loaders. They can be equipped with a variety of attachments. All of them attach and detach quickly. Great Bend Compact Loaders create a business system for landscapers and contractors. The skid-steer quick attach system increases productivity with super-fast attachment changes. Just push the handles down to lock and pull up to unlock in less than a minute. Farmers, hobby farmers and country residents can turn their tractors into multi-tasking machines with Great Bend attachments and belly mower compatibility. Matching your loader and tractor is easy. Great Bend loaders are the perfect fit for more than 3,000 tractor/loader combinations.

# More Digging Depth

## Easy Operation-Even For Novice Operators

Compact loaders must perform in the hands of different operators and even novice operators. Great Bend Compact Loaders do. Controls are intuitive, easy to use and easy to reach. You don't have to re-familiarize yourself each time you reach for the controls. They do what you expect them to do. Easy operation saves time, makes you more productive and reduces operator fatigue. Novice operators are able to do the work of experienced veterans.

## Durability That Saves Time And Money

Compact loaders must be durable. Great Bend Compact Loaders are. For more than 30 years, the Great Bend® name has meant durability. From the ground up, Great Bend Compact Loaders are built for it. Booms are big and strong with boxed steel beams composed of four load bearing surfaces. Robotic welding in key areas – such as the pedestal and boom – means consistent high quality welds. Great Bend Compact Loaders are built with many of the same rugged features as Great Bend's famous Ag Loaders. The same high carbon steel. The same Great Bend designed and manufactured buckets with reinforcement for long life. The same computer designing processes for mounting kits that ensures attachment at tractor strong points. Many Great Bend loaders built more than 30 years ago are still in operation today.



*Great Bend Compact Loaders must pass tests that equate to 25 years of work in all kinds of weather.*

### Great Bend® Durability

Booms built of strong boxed steel beams



Consistent penetration of robotic welds



Superior hydraulic fittings and valves



Strategically positioned torque tubes to handle side loads



Reinforced Great Bend built buckets



# Great Bend<sup>®</sup> Front-Push Compact Loaders



## 224

for 12-25  
PTO HP  
Tractors



## 244

for 15-35  
PTO HP  
Tractors



## 284

for 25-50  
PTO HP  
Tractors

## Appearance That Signals Your Professionalism

Compact loaders should look good. Great Bend Compact Loaders do. Form follows function in Great Bend Compact Loader design. They look strong, productive and professional because they are. You can see the strength of the booms. You can feel the consistency of the robotic welds. You can experience the easy touch of the controls. Great Bend Compact Loaders complement both older model tractors and modern tractor designs. Mid-mount models deliver every bit of the superior visibility provided by today's modern tractors. Front-push models enhance the appearance of older tractors. Great Bend Compact Loaders look as good as they perform.

## Customer Service That Keeps You On The Job

Compact loaders must be ready when you are. Great Bend Compact Loaders are. Because Great Bend Compact Loaders are durable, easy to maintain and supported by Great Bend's nationwide dealer network and Parts Fast<sup>SM</sup> parts support system. Great Bend dealers know loaders. The Parts Fast System supports them with 97% of service parts shipped to dealers on the same day they are ordered. Maintenance is minimal and easy. Grease zerks are located where they are easy to reach so they get serviced.

Great Bend <sup>®</sup> Productivity	
Smooth, comfortable operation	✓
Easy valve feathering	✓
Simultaneous raise and dump	✓
Simultaneous lower and curl	✓
Easy to reach, intuitive controls	✓
Easy to access grease zerks	✓

# Great Bend® Mid-Mount Compact Loaders

## Great Bend Means Great Value

Great Bend Compact Loaders are great values. They provide more lift capacity, more lift height and more digging depth. They deliver productivity in a wide variety of jobs. They are easy to operate. They are durable, easy to maintain and attractive. They are supported by a nationwide dealer network and superior parts support. Get a great value. See the Great Bend Compact Loaders at your Great Bend dealer.

Great Bend® Style, Color & Fit	
Perfect fit for more than 3,000 tractor/loader combinations	✓
Perfect match for new tractor styles	✓
Perfect match for traditional tractors	✓
Perfect color match for your tractor	✓

## 2125

For 15-25  
PTO HP  
Tractors



## 2130

For 20-40  
PTO HP  
Tractors

## 2133

For 30-50  
PTO HP  
Tractors



## Versatility, Durability Features



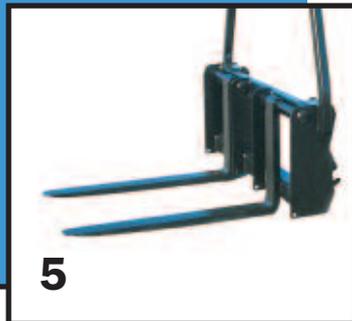
**1 High Lift Height** *Great Bend Compact Loaders deliver high lift heights—up to 110 inches.*

**2 Built For Strength** *Great Bend Compact Loaders are strong. The large booms are built with four-sided boxed construction to spread loads.*



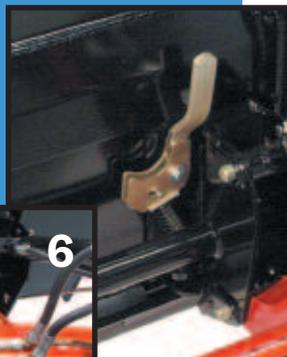
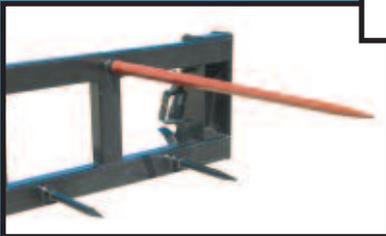
**3 Big Loader Features** *Great Bend Compact Loaders have many of the same rugged features as Great Bend's famous Ag Loaders – high carbon steel, computer designed mounting kits that attach to tractor strong points, high quality hydraulic components, robotic welds.*

**4 High Lift Capacity** *Great Bend Compact Loaders lift the loads you encounter – up to 2350 lbs.*



### 5 Wide Choice Of Attachments

*A variety of attachments make Great Bend Compact Loaders perfect for contractors, landscapers, farmers, hobby farmers and rural residents. They include buckets, fork lift attachments and bale spears.*



**6 Skid Steer Quick Attach** *It takes less than a minute to attach/detach attachments. Push the handles down to lock and pull up to unlock. Optional on 2130 and 2133.*



## Style, Fit And Color Features



**Smooth Multi-Function Operation** *Easy to feather valves allow operators of all experience levels to raise and dump or lower and curl at the same time.*



**Superior Fit** *Computer designed mounting kits assure superior fit. Kits attach to tractor strong points.*

### **Controls That Don't Get In The Way**

*Control valves are easy to use and adjustable for operator comfort. Operator can mount tractor from either side.*

### **Colors That Match Your Tractor**

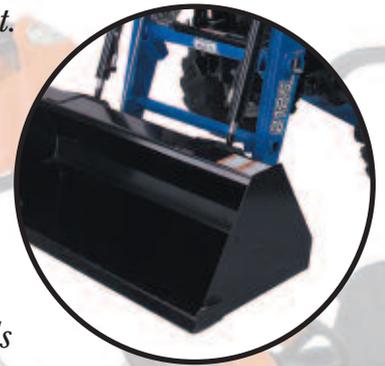
*Match your tractor color perfectly. You can't tell the difference between tractor and loader paint.*

### **Stylish Grill Guards**

*Great Bend grill guards are tough and stylish. They match modern tractor designs and older tractor designs.*



**Great Bend® Made Buckets** *Made in our modern loader plant, Great Bend buckets are strong and durable. Boxed construction adds to their strength.*



**Standard Parking Stands** *Great Bend Compact Loaders come with what you need as standard equipment. Parking stands are standard for every model.*



### **The Visibility You Need**

*Compact loader operations can be close. Good visibility is important. Great Bend Compact Loaders deliver it.*

**Easy Maintenance** *Easy maintenance increases loader life. Great Bend Compact Loaders are easy to maintain. Grease zerks are easily accessible.*

**More Versatility** *Great Bend Compact Loaders create a business system for landscapers and contractors and turn tractors into multi-tasking machines for farmers, hobby farmers and rural dwellers.*

## GREAT BEND® MID-MOUNT COMPACT LOADERS

Mid-Mount Loader Specifications	2125	2130	2133
Tractor PTO HP Range	15-25	20-40	30-50
2WD/FWA	2WD/FWA	2WD/FWA	2WD/FWA
Max. Lift Height <i>Measured at Pivot Pin</i>	86"	103"	110"
Max. Lift Height <i>Under Level Bucket</i>	81"	96"	100"
Max. Dump Angle	45°	40°	45°
Digging Depth	5"	5"	5"
Lift Capacity <i>to Max. Height at Pivot Pin</i>	825 lbs.	1530 lbs.	2350 lbs.
Lift Capacity <i>to Max. Height 31.5" Forward of Pivot Pin</i>	570 lbs.	880 lbs.	1500 lbs.
Lift Capacity <i>to 59" Height at Pivot Pin</i>	940 lbs.	1730 lbs.	2700 lbs.
Lift Capacity <i>to 59" Height 31.5" Forward of Pivot Pin</i>	710 lbs.	1195 lbs.	1850 lbs.
Breakout Force <i>at Pivot Pin</i>	1335 lbs.	2370 lbs.	4000 lbs.
Breakout Force <i>31.5" Forward of Pivot Pin</i>	965 lbs.	1530 lbs.	2900 lbs.
Rollback Force <i>at Max. Height 31.5" Forward of Pivot Pin</i>	1935 lbs.	1625 lbs.	2300 lbs.
Rollback Force <i>at 59" Height 31.5" Forward of Pivot Pin</i>	2300 lbs.	2020 lbs.	3400 lbs.
Rollback Force <i>at Ground Level 31.5" Forward of Pivot Pin</i>	1700 lbs.	1680 lbs.	2800 lbs.
Specifications Based On Tractor System of	1875 psi hyd. pressure & 6 gpm pump capacity	2000 psi hyd. pressure & 10 gpm pump capacity	2500 psi hyd. pressure & 10 gpm pump capacity

## GREAT BEND® FRONT-PUSH COMPACT LOADERS

Front-Push Loader Specifications	224	244	284
Tractor PTO HP Range	12-25	15-35	25-50
2WD/FWA	2WD/FWA	2WD/FWA	2WD/FWA
Max. Lift Height <i>Measured at Pivot Pin</i>	76"	97"	107"
Max. Lift Height <i>Under Level Bucket</i>	71"	90"	101"
Max. Dump Angle	50°	50°	50°
Digging Depth	2.5"	4"	3"
Lift Capacity <i>to Max. Height at Pivot Pin</i>	725 lbs.	1150 lbs.	1970 lbs.
Lift Capacity <i>to Max. Height 31.5" Forward of Pivot Pin</i>	515 lbs.	875 lbs.	1270 lbs.
Lift Capacity <i>to 59" Height at Pivot Pin</i>	800 lbs.	1365 lbs.	2200 lbs.
Lift Capacity <i>to 59" Height 31.5" Forward of Pivot Pin</i>	595 lbs.	1085 lbs.	1570 lbs.
Breakout Force <i>at Pivot Pin</i>	1340 lbs.	1995 lbs.	2985 lbs.
Breakout Force <i>31.5" Forward of Pivot Pin</i>	960 lbs.	1525 lbs.	2005 lbs.
Rollback Force <i>at Max. Height 31.5" Forward of Pivot Pin</i>	1155 lbs.	2040 lbs.	2640 lbs.
Rollback Force <i>at 59" Height 31.5" Forward of Pivot Pin</i>	1330 lbs.	2410 lbs.	3220 lbs.
Rollback Force <i>at Ground Level 31.5" Forward of Pivot Pin</i>	1055 lbs.	1820 lbs.	2145 lbs.
Specifications Based On Tractor System of	1875 psi hyd. pressure & 4 gpm pump capacity	2000 psi hyd. pressure & 6 gpm pump capacity	2450 psi hyd. pressure & 9 gpm pump capacity

**Great Bend**®

*More Performance For All Your Jobs*

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Dealer Info: