



PS75

PS100

PS300

PS600

PS800

TREADMILL OWNER'S GUIDE

THANK YOU FOR SELECTING TRUE

In 1981, Frank Trulaske launched TRUE Fitness®, and began manufacturing hand-crafted treadmills.

His team's obsession with quality has propelled TRUE to the top of the fitness industry and has created one of America's oldest, largest and most respected fitness equipment manufacturers.

Over the years, TRUE has designed, developed, patented and fabricated many new cutting-edge innovations for their products. Such advancements include groundbreaking new features, state-of-the-art manufacturing components, and technological breakthroughs.



"OUR ORIGINAL GOAL WAS TO BUILD THE WORLD'S BEST FITNESS EQUIPMENT, AND TODAY WE BELIEVE WE'RE DOING IT!"

-FRANK TRULASKE

While TRUE has expanded its line of products, intensive quality control standards guarantee excellence in every phase of production. This results in the finest products available in the marketplace.

TRUE is the choice for workouts among beginners, rehab patients and top athletes worldwide.

Today TRUE Fitness offers a full line of premium elliptical trainers, treadmills, upright and recumbent bikes, and flexibility equipment.



REVIEW FOR YOUR SAFETY

IMPORTANT SAFETY INSTRUCTIONS

When using this exercise machine, basic precautions should always be followed, including the following:

Obtain a medical exam before beginning any exercise program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.

Read and understand all instructions and warnings prior to use.

Obtain proper instruction prior to use.

Inspect the treadmill for incorrect, worn, or loose components and do not use until corrected, replaced, or tightened prior to use.

Do not wear loose or dangling clothing while using the treadmill.

Care should be used when stepping on or stepping off the treadmill.

Read, understand, and test the emergency stop procedures before use.

Disconnect all power before servicing the treadmill.

Do not operate outdoors or in damp or wet locations.



REVIEW FOR YOUR SAFETY


IMPORTANT SAFETY INSTRUCTIONS



Do not exceed maximum user weight of 350 lbs (300 lbs for PS75).

Keep the top side of the moving surface clean and dry.

Keep children and animals away.

All exercise equipment is potentially hazardous. If attention is not paid to the conditions of equipment, serious injury or death could occur.

Quick Start into a manual workout by pressing , or set up a different workout by pressing a workout key and adjusting the settings as necessary.

You can fine tune your workout setup by repeatedly pressing  to proceed to the next setting. Your workout starts only when you press .

Adjust speed or grade at any time by using the dedicated **speed**  and  keys on the lower keypad.

Pause your workout by pressing .

Place your feet on the straddle covers.

Attach the safety lanyard to your waistband.

Place the safety key on the key holder.

Set up your workout and press .

Stop the treadmill by reducing speed to 2 mph, then press .

BEFORE
YOUR
WORKOUT

DURING
YOUR
WORKOUT

STARTING
AND
STOPPING
YOUR
TREADMILL
SAFELY



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Specifications/Features/Software are subject to change

BASIC OPERATION

IN THIS CHAPTER:

USING THE KEYBOARD
USING THE FOLD-UP FEATURE ON THE PS75
MANUAL OPERATION
HEART RATE MONITORING
CONTACT HEART RATE
SPECIAL WORKOUTS
PRE-SET WORKOUTS

Chapter 1: Basic Operation

Chapter 2: Heart Rate Control Workouts

Chapter 3: User Workouts

Chapter 4: Designing an Exercise Program

Chapter 5: Care and Maintenance

Selecting Workouts: Press any of the workout keys and press to begin your workout using the default settings.

Before pressing , you may adjust other settings like Workout Time and Body Weight, pressing after adjusting each setting. Press at any time to begin your workout. Note that HRC (Heart Rate Control)[®] workouts require settings adjustments.

Adjusting Settings: Use the keys to adjust numeric settings. Press to accept each settings adjustment.

Primary Controls: During your workout, press to stop the treadmill and pause your workout. Press to resume your workout. Press and hold to clear your workout.

Safety Lanyard: This magnetized cord must be in place on the treadmill balance bar location, and should be attached to your clothing. The treadmill will not operate if the lanyard is not attached.

USING THE KEYBOARD



The PS75 model is a fold-up treadmill and can be folded to save space or to store.

To unfold the treadmill please read the following:

- To prevent injury, be sure you have a firm hold on the deck before you release the lock.
- Press your right foot down on locking device (located at the lower right hand side of the machine) to release the deck .
- Slowly lower the frame to the ground, holding the rear of the frame until it is flat on the floor.

To fold up the treadmill, please read the following:

- Make sure all belt movement has stopped before folding the treadmill.
- Remove the power cord.
- Slowly lift the treadmill base upward until you hear the latch engage with a “click”.





Owners with children should take proper precautions to ensure children do not come in contact with the machine and unlock the device.

CAUTION: To move the treadmill, place in the fold-up position first and hold by the rear of the machine. Tilt treadmill until the wheels move freely and then move the treadmill. **DO NOT** place treadmill on unlevel ground.



Press Quick Start: Start the treadbelt at 0.5 mph at the default workout time of 30 minutes.

OR...

Setting Time or Distance Targets: Enter your weight and press . Press  for manual workout. Now either enter a workout time and press , or press  to be prompted for a target distance.

The PS800 treadmill has an adjustable surface. On the right side of the treadmill is a handle with eight different settings from soft to firm. Try different settings to see which is best for you. SOFT SELECT is especially useful to accommodate users of different weights.



MANUAL
OPERATION
DETAILS

SOFT
SELECT
(PS800
ONLY)

This treadmill can monitor your heart rate using either the chest strap provided with the treadmill or the metal grips on the hand rails (called contact heart rate, or CHR pads). A chest strap transmits your heart rate to the treadmill via radio, and the CHR pads connect to a special computer circuit to extract your heart rate.

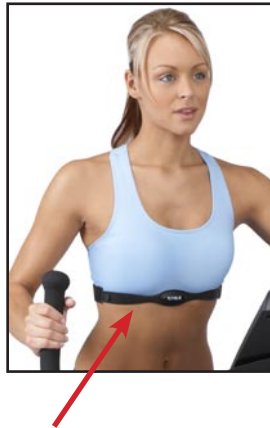


Although this treadmill functions fine without using the heart rate monitoring feature, this kind of monitoring gives you valuable feedback on your effort level. Chest strap monitoring also allows you to use HRC (Heart Rate Control)[®], the most advanced exercise control system available.

When you wear a Polar[®] or compatible transmitter strap (included), the treadmill will display your heart rate as a digital beats-per-minute (bpm) readout.

The transmitter strap should be worn directly against your skin, about one inch below the pectoral muscles/breast line (see picture). Women should be careful to place the transmitter below their bra line.

Some moisture is necessary between the strap and your skin. Sweat from your exercise works best, but ordinary tap water may be used prior to your workout if desired.



MONITORING YOUR HEART RATE

CHEST STRAP HEART RATE MONITORING

The CHR system lets you monitor your heart rate without wearing a strap.

Gently grasp the CHR pads.

During this time, the system is analyzing and locking in your heart rate. Within about 15 seconds, your digital heart rate in beats per minute (bpm) should be displayed.

Important: The CHR System should only be used at speeds of 4 mph or lower. Above this speed the CHR accuracy is unavoidably unreliable due to large muscle movements.

1. Exercise with smooth body motions.
2. Breathe smoothly and regularly, and avoid talking. (Talking will cause unrepresentative heart rate spikes of 5 to 10 bpm.)
3. Grip the pads lightly, not tightly.
4. Make sure your hands are clean, free of both dirt and hand lotions.

A Note on CHR Accuracy

CHR monitoring may be a bit less accurate than a chest strap, since the heart rate signals are much stronger at the chest.

About 5% of the population cannot be picked up by any CHR system. This is because their heart is positioned in a more up-and-down manner in their chest, as opposed to leaning over to one side.

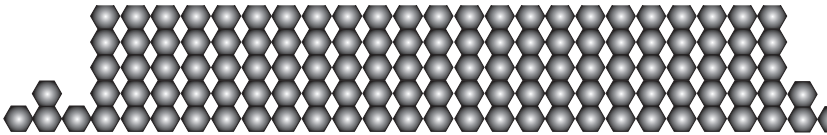
When using a HRC workout, it is best to use chest strap monitoring. These workouts work best with the extra accuracy gained from a chest-contact heart rate monitoring system.

**CONTACT
HEART RATE
(CHR)**

**FOR BEST
CHR
RESULTS**

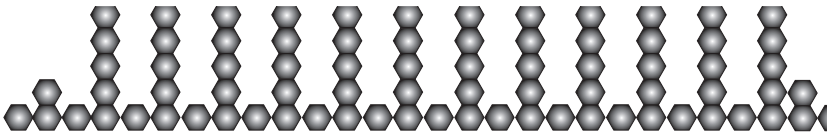
Each workout has a four-minute warm up and a two-minute cool down. Speed or incline changes stay in effect until the next change requested by the program. Changing the default workout time adds or removes segments; it does not stretch or compress the workout profile.

In a walking workout, all speeds are under 4 mph. Increasing levels increases speed from 2 to 4 mph and incline from 4% to 10%; speed and incline stay constant in the work section. Speed or incline changes in the work section are permanent.



Changes in Incline

Walking intervals with incline alternate between hills and nearly flat *in two-minute segments*. Speed changes are permanent; incline changes affect the current two-minute segment only.



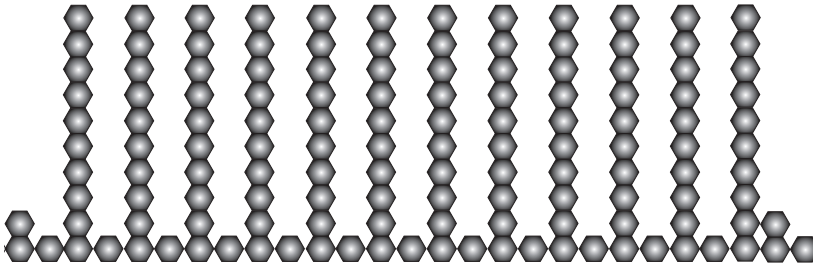
Changes in Incline

PRE-SET WORKOUTS

WALKING: CALORIE BURN

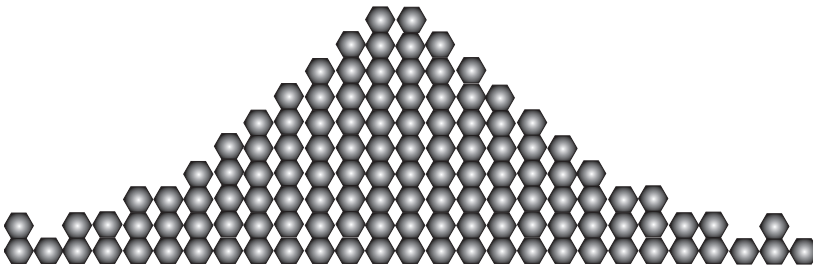
WALKING: HILL INTERVALS

Zero-grade walking or running intervals are *in one-minute segments*. Grade changes are permanent; speed changes affect the current one-minute segment only.



Changes in Speed

Zero-grade gradually increases speed then decreases speed, *changing once per minute*. Grade changes are permanent; speed changes affect the current one-minute segment only.



Changes in Speed

WALKING
AND
RUNNING:
SPEED
INTERVALS

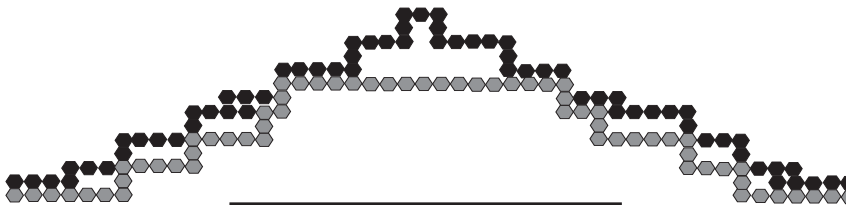
WALKING
AND
RUNNING:
SPEED
RAMP

These are TRUE's original pre-set workouts. Changing the workout time stretches and compresses the workout profile, in contrast to the four new pre-set workouts. Other differences are explained below in the individual workout sections.

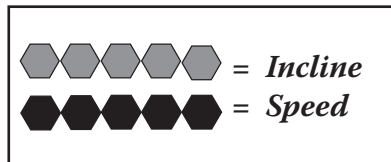


GLUTE
BUSTER

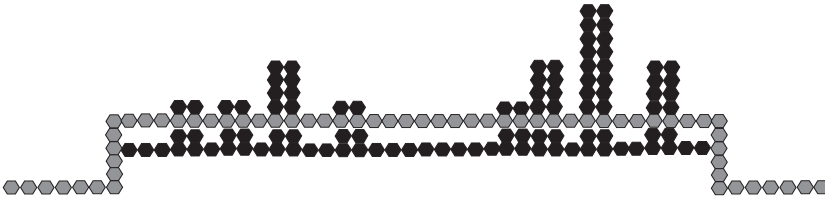
Similar to Speed Ramp, except both speed and incline change.



CARDIO
CHALLENGE



Different from Speed Intervals 1 with the speed changing in varying amounts.



SPEED INTERVALS 2

HEART RATE CONTROL WORKOUTS

IN THIS CHAPTER:

HRC WORKOUT INTRODUCTION
EASY STEPS TO A HRC WORKOUT
WORKOUT SETUP
IMPORTANT POINTS ABOUT HRC

Chapter 1: Basic Operation

Chapter 2: Heart Rate Control Workouts

Chapter 3: User Workouts

Chapter 4: Designing an Exercise Program

Chapter 5: Care and Maintenance

TRUE's HRC workouts let the treadmill monitor your relative exercise intensity by way of your heart rate, then automatically adjust the workload to keep you at your target heart rate and thus your desired exercise intensity.

Your heart rate is a good measure of your body's exercise stress level. It reflects differences in your physical condition, how tired you are, the comfort of the workout environment, even your diet and emotional state. Using heart rate to control workload takes the guesswork out of your workout settings.



Consult your physician before using workouts for advice on selecting a target heart rate range. Also, it is important to use the treadmill for several workouts in the manual mode while monitoring your heart rate. Compare your heart rate with how you feel to ensure your safety and comfort.

See Appendix A for a chart that may help you pick a target heart rate.

You need to wear a heart rate monitoring chest strap to use heart rate control. See the "Monitoring Your Heart Rate" section in Chapter 1 for a guide to proper usage. It is not recommended that you use the contact heart rate system for HRC workouts.









HRC WORKOUT INTRODUCTION

Several types of HRC workouts are available on the PS treadmills.

Time-based constant HRC: pick a target heart rate and exercise for the amount of time you select.







Cruise Control: while in any workout, set your current heart rate as your target heart rate by pressing a single key.

Interval heart rate training (PS800 Only): the treadmill alternates work intervals at your selected target heart rate with rest intervals that are at $\frac{1}{2}$ workload. You set the length of both intervals.

1. Press the HRC key. Press .
2. Adjust your desired workout time. Press .
3. Adjust the target heart rate. Press . Use the chart in Appendix A to help pick a target heart rate.
4. Adjust the maximum speed the treadmill will use during the workout. Press . *Tip:* for a comfortable walking workout, set a maximum speed of 2.5 or 3 mph.
5. Adjust the maximum incline the treadmill will use during the workout. Press . *Tip:* if you prefer a walking workout (see above's tip), set a maximum incline of 15% to take full advantage of the treadmill's performance.
6. Press .

HRC WORKOUTS

EASY STEPS TO A HRC WORKOUT

7. Warm up. At the beginning of an HRC workout, the treadmill is in full Manual Control mode. **Gradually increase your work level to slowly raise your heart rate to within 10 beats per minute (bpm) of your target heart rate.**
8. HRC Stage. Now the treadmill takes control of speed and incline, keeping your heart rate within a few bpm of your target. If you are using interval HRC, the treadmill alternates between work and rest intervals.
9. Cool-down. At the end of your workout time or distance, the treadmill reduces workload by half and goes back into Manual Control mode, where you directly control your cool-down.
 - Pressing any key other than  or  will exit HRC model.
 - Adjust your target heart rate at any time during your workout by pressing , using the   keys as needed, and pressing  again. If you are lowering your target, you are limited to a 5 bpm change.
 - The time and distance accumulated during warm up are not counted against your selected workout time or distance; those values start at zero when the treadmill reaches heart rate control mode. This time and distance is, however, accumulated into the workout summary data, along with your cool down exercise.

The heart rate monitor transmitter strap provided with your treadmill should be worn directly against your skin at about one inch below the pectoral muscles/breast line. Women should be careful to place the transmitter below their bra line.

EASY STEPS
TO A HRC
WORKOUT

DURING
YOUR
WORKOUT

IMPORTANT
POINTS
ABOUT HRC



IMPORTANT POINTS ABOUT HRC

CHAPTER TWO: HRC WORKOUTS

Some moisture is necessary between the strap and your skin. Sweat from your exercise works best, but ordinary tap water may be used prior to your workout if desired.

If the transmitter strap is adjusted or moved while exercising, communication may be temporarily affected.

The transmitter strap sends a low-level radio signal to the treadmill, so interference from other radio and sound waves (including everything from cordless telephones to loudspeakers) is possible. The good news is that interference is usually quite brief. If you continue to have intermittent heart rate display problems, consult your local service technician, as the transmitter strap batteries may be low.

Make sure you breathe smoothly and regularly.

Talking during your workout usually causes heart rate spikes of five beats per minute or more, so avoid talking as much as possible.

Maintain a smooth walking or running motion.

A grounded outlet is critical for the HRC system to function properly. Use a dedicated 115 VAC, grounded outlet to help prevent interference.

IMPORTANT POINTS ABOUT HRC

USER WORKOUTS

IN THIS CHAPTER:

RECORD AND RUN USER WORKOUTS

Chapter 1: Basic Operation

Chapter 2: Heart Rate Control Workouts

Chapter 3: User Workouts

Chapter 4: Designing an Exercise Program

Chapter 5: Care and Maintenance


During a manually-controlled workout, the PS treadmills always "record" the changes you make in speed or incline. Your treadmill can save up to two User Programs that you can "play back" to use as custom-designed workouts.

Note that this workout recording only takes place when you use the default manual mode settings; you cannot choose a target workout time or distance. Time must count up during your workout in order to be recorded.

Up to 36 changes in speed or incline can be recorded. Each speed/incline pair of changes must be separated by at least 30 seconds.

To save a manual workout, press  as you normally would to end your workout. Now press and hold  until the display shows Save User 1.

You can save your workout in User 1, or press  to select User 2. Press and hold  to save the workout program you have selected.

To access a User Program that you have saved press the  key.

HOW TO RECORD AND RUN USER WORKOUTS

DESIGNING AN EXERCISE PROGRAM

IN THIS CHAPTER:

WHAT IS THE F.I.T. CONCEPT?

USING THE F.I.T. CONCEPT

YOUR FITNESS PROGRAM

ESTABLISHING AND MAINTAINING FITNESS

WEIGHT AND SPORTS TRAINING PROGRAMS

Chapter 1: Basic Operation

Chapter 2: Heart Rate Control Workouts

Chapter 3: User Workouts

Chapter 4: Designing an Exercise Program

Chapter 5: Care and Maintenance

The workout portion of your exercise program consists of three major variables: Frequency, Intensity, and Time.

Frequency: How Often You Exercise

You should exercise three to five times a week to improve your cardiovascular and muscle fitness. Improvements are significantly smaller with less frequent exercise.

Intensity: How Hard You Exercise

Intensity of exercise is reflected in your heart rate. Exercise must be sufficiently rigorous to strengthen your heart muscle and condition your cardiovascular system. Only your doctor can prescribe the target training heart range appropriate for your particular needs and physical condition.

Start with exercise that stimulates you to breathe more deeply.

Alternate days of moderate and easy exercise to help your body adapt to new levels of exertion without unnecessary strain.

If you are just beginning an exercise program, you may be most comfortable walking at a speed of 1-2 mph. As you use your treadmill regularly, higher speeds may be more comfortable and more effective.

Inability to maintain a smooth, rhythmic motion suggests that your speed and/or elevation may be too great.

If you feel out of breath before you have exercised 12 minutes, you are probably exercising too hard.

WHAT IS
THE F.I.T.
CONCEPT?

As your fitness level improves, you will need to increase your workout intensity in order to reach your target heart rate. The first increase may be necessary after two to four weeks of regular exercise. Never exceed your target heart rate zone. Increase the speed and/or incline on the treadmill to raise your heart rate to the level recommended by your doctor. The incline feature can be used to greatly increase the workload without increasing speed.

METs

One MET is the amount of energy your body uses when you're resting. If a physical activity has an equivalent of 6 METs, its energy demands are 6 times that of your resting state. The MET is a useful measurement because it accounts for differences in body weight. See *Appendix B* for more details.

Time: How Long You Exercise

Sustained exercise conditions your heart, lungs, and muscles. The longer you are able to sustain exercise within your target heart range, the greater the aerobic benefits.

To begin, maintain two to three minutes of steady, rhythmic exercise and then check your heart rate.

The initial goal for aerobic training is 12 continuous minutes.

Increase your workout time approximately one or two minutes per week until you are able to maintain 20-30 continuous minutes at your training heart rate.



USING THE F.I.T. CONCEPT

CHAPTER FOUR: DESIGNING AN EXERCISE PROGRAM

The F.I.T. concept is designed to help you begin a program tailored to your needs. You may wish to keep an exercise log to monitor your progress.

You can get valuable fitness benefits from your TRUE treadmill. Using the treadmill regularly may increase the ability of your heart and lungs to supply oxygen and nutrients to exercising muscles over an extended period of time. The treadmill will also help you develop added muscle endurance and balanced strength throughout your body.

Calculate your maximum heart rate as a first step in developing your fitness program. The formula to calculate average maximum heart rate for one minute is 220 beats per minute minus your age. To find your pulse, locate a vein on your neck or inside your wrist, then count beats for ten seconds, then multiply by six. (See chart in *Appendix A*.)

It's also important to know your target training zone or target heart rate. The American Heart Association (AHA) defines target heart rate as 60-75 percent of your maximum heart rate. This is high enough to condition, but well within safe limits. The AHA recommends that you aim for the lower part of the target zone (60 percent) during the first few months of your exercise program. As you gradually progress you can increase your target to 75 percent. According to the AHA, "Exercise above 75 percent of the maximum heart rate may be too strenuous unless you are in excellent physical condition. Exercising below 60 percent gives your heart and lungs little conditioning."

USING
THE F.I.T.
CONCEPT

YOUR
FITNESS
PROGRAM

DETERMINING
YOUR NEEDS

In addition to monitoring your heart rate as you exercise, be certain of how quickly your heart rate recovers. If your heart rate is over 120 beats per minute five minutes after exercising, or is higher than normal the morning after exercising, your exertion may be too strenuous for your current level of fitness. Reducing the intensity of your workout is recommended.

The age-adjusted target heart rates indicated in the chart in *Appendix A* reflect averages. A variety of factors (including medication, emotional state, temperature, and other conditions) can affect the exercise heart rate appropriate for you.

Warning: Consult your doctor to establish the exercise intensity (target heart rate zone) appropriate for your age and condition before beginning any exercise program.

Warm-Up: Slow and Deliberate Exercise

You are not warmed up until you begin to perspire lightly and breathe more deeply. Warming up prepares your heart and other muscles for more intense exercise and helps you avoid premature exhaustion. Begin each workout by walking even if you plan to run. Start slowly, exploring different speeds until you can comfortably sustain your speed.

A good suggestion is a minimum of three minutes. Perspiration on your brow is a good indicator of a thorough warm-up. The older you are, the longer your warm-up period should be.

BEGINNING
YOUR
EXERCISE
PROGRAM

Workout: Brisk and Rhythmic Exercise

The workout trains and conditions your heart, lungs, and muscles to operate more efficiently. Increase exercise in response to your heart rate to train and strengthen your cardiovascular system. Concentrate on moving your arms and legs smoothly. Walk naturally and avoid jerking motions that can cause pulled muscles, sprained joints, and loss of balance.

Cool-Down: Slow and Relaxed Exercise

Cooling down relaxes your muscles and gradually lowers your heart rate. Slowly reduce your workload until your heart rate is below 60 percent of your maximum heart rate. The cool down should last at least five minutes, followed by some light stretching to enhance your flexibility.

Beginning a Fitness Program

If you cannot sustain 12 continuous minutes in your target heart rate zone, exercise several times a day to get into the habit of exercising.

Try to reach and maintain 60-65 percent of your maximum heart rate. Alternate exercise with periods of rest until you can sustain 12 continuous minutes of exercise at 60-65 percent of your maximum heart rate.

Begin exercising in three to five minute sessions.



If you can sustain 12 but not 20 continuous minutes of exercise in your target heart rate zone:

Exercise three to five days a week and rest at least two days per week.

Try to reach and maintain 60-75 percent of your maximum heart rate with moderate rhythmic exercise.

Begin with 12 continuous minutes. Increase your time by one to two minutes per week until you can sustain 20 continuous minutes.

If you can sustain 20 continuous minutes in your target heart rate zone, begin to increase the length and intensity of your workout:

Exercise four to six days a week or on alternate days.

Try to reach and maintain 70-85 percent of your maximum heart rate with moderate to somewhat hard exercise.

Exercise for 20-30 minutes.

Consistent aerobic exercise will help you change your body composition by lowering your percentage of body fat. If weight loss is a goal, combine an increase in the length of your workouts with a moderate decrease in caloric intake. For weight control, how long and how often you exercise is more important than how hard you exercise.

Exercise four to five times a week.

**ESTABLISHING
AEROBIC
FITNESS**

**MAINTAINING
AEROBIC
FITNESS**

**MANAGING
WEIGHT**

Try to reach and maintain 60-75 percent of your maximum heart rate with moderate exercise.

Exercise for 30-45 minutes at 60-65 percent of your target heart rate.

Here are some tips to achieving your weight management goal:

Consume most of your dietary calories at breakfast and lunch, and eat a light dinner. Do not eat close to bedtime.

Exercise before meals. Moderate exercise will help suppress your appetite.

Take exercise breaks throughout the day to help increase metabolism (calorie expenditure).

When you are training to improve strength and performance:

Exercise four to five days a week. Alternate exercise days and intervals of hard to very hard exercise with easy to moderate exercise.

Exercise for 30 minutes or longer.

Warning: these strategies are intended for average, healthy adults. If you have pain or tightness in your chest, an irregular heartbeat, shortness of breath or if you feel faint or have any discomfort when you exercise, ***stop!*** Consult your physician before continuing. Remember, every workout should begin with a warm-up and finish with a cool-down.

CARE AND MAINTENANCE

IN THIS CHAPTER:

LUBRICATION & CLEANING

TREADBELT ADJUSTMENT

TREADBELT TENSION

Chapter 1: Basic Operation

Chapter 2: Heart Rate Control Workouts

Chapter 3: User Workouts

Chapter 4: Designing an Exercise Program

Chapter 5: Care and Maintenance

Your TRUE treadmill is constructed of quality materials and manufactured to provide many years of faithful service. Simple routine cleaning and a preventive maintenance program will extend the life of your treadmill.

To prevent electrical shock, be certain the treadmill is turned off and unplugged from the electrical outlet before performing any cleaning or routine maintenance.

For average use of your treadmill, TRUE recommends that you lubricate under the treadbelt once per year. For heavy use, which is more than 10 hours per week, TRUE recommends lubricating every six months.

The TRUE treadmill you have purchased may be equipped with a premium orthopedic belt. This belt provides additional comfort and cushioning. Please note based on your exercise regimen/activity you may be required to lubricate the belt with approved TRUE Fitness lubrication more frequently than a traditional belt for premium performance.

Please contact your dealer to obtain the proper lubricants.

Daily: Perspiration should be wiped from the control console and treadmill surfaces after your workout.

Weekly: You should wipe down your treadmill once a week with a water dampened, soft cloth. Be careful not to get excessive moisture between the edge of the overlay panel and the console, as this might create an electrical hazard or cause the electronics to fail.

Important: do not clean or wipe under the running belt.

Monthly: Clean dust and dirt that might accumulate under and behind your treadmill once a month. Small rubber particles from the soles of walking shoes will accumulate alongside the belt and also behind the unit.

TREADBELT
LUBRICATION

REGULAR
CLEANING



TREADBELT ADJUSTMENT

CHAPTER FIVE: CARE AND MAINTENANCE

Expert service and maintenance at a reasonable cost are available through your factory-trained, authorized TRUE dealer. The dealer maintains a stock of repair and replacement parts and has the technical knowledge to meet your service needs.

Your treadmill's running belt has been properly aligned at the factory. However, when the treadmill is used on an uneven surface, please follow these instructions:

- 1 - Stand beside the treadmill, place the safety key onto the control panel and follow operating instructions for running the treadmill at 5 mph.
 - 2 - If the belt is off-center to the right, turn the left roller adjustment bolt counter clock-wise 1/4 turn. If the belt is off-center to the left, turn the right roller adjustment bolt clockwise 1/4 turn.
 - 3 - Let the machine run for several minutes to check the alignment. (Belt alignment does not need to be perfect.) If more correction is needed, turn the adjustment bolt 1/4 turn and check again.
-

EXPERT
SERVICE

TREADBELT
ADJUSTMENT



TREADBELT TENSION

CHAPTER FIVE: CARE AND MAINTENANCE

Turn both rear roller adjustment bolts counter-clockwise until treadbelt just begins slipping when walking on it, then turn both rear roller adjustment bolts clockwise in equal quarter turn increments until treadbelt stops slipping.

Note: Be sure to run on treadbelt to ensure that the treadbelt does not slip while under load.

TREADBELT TENSION

TARGET HEART RATE CHART

A GUIDE TO HELP YOU PICK AN
INITIAL TARGET HEART RATE

TARGET HEART RATE CHART

AGE	60%	75%	85%
20	120	150	170
25	117	146	166
30	114	143	162
35	111	139	157
40	108	139	153
45	105	131	149
50	102	128	145
55	99	124	140
60	96	120	136
65	93	116	132
70	90	112	128
75	87	109	123
80	84	105	119
85	81	101	115

WEIGHT LOSS RANGE

AEROBIC TRAINING RANGE

INCREASED PERFORMANCE RANGE

values from ACSM guidelines

Remember to check with your physician before beginning any exercise program. He/She can help determine an appropriate target heart rate. Medications often affect heart rate.

METS TABLE

HOW SPEED AND INCLINE AFFECT WORKLOAD,
EXPRESSED IN METS

Grade

METS Table	0.0	1.0	2.0	3.0	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	13.0	14.0	15.0
WALKING	1.0	1.8	2.0	2.2	2.3	2.5	2.6	2.7	2.9	3.0	3.1	3.3	3.4	3.6	3.7	3.8
	2.0	2.5	2.8	3.1	3.4	3.6	3.9	4.2	4.5	4.7	5.0	5.3	5.8	6.1	6.4	6.7
	3.0	3.3	3.7	4.1	4.5	5.0	5.4	5.8	6.2	6.6	7.0	7.4	7.8	8.3	8.7	9.1
IN-BETWEEN	4.0	5.6	6.0	6.4	6.8	7.2	7.7	8.1	8.5	8.9	9.3	9.7	10.1	10.6	11.0	11.4
	5.0	8.7	9.0	9.3	9.7	10.0	10.4	10.7	11.1	11.4	11.8	12.1	12.4	12.8	13.1	13.5
RUNNING	6.0	10.2	10.6	11.0	11.4	11.8	12.3	12.7	13.1	13.5	13.9	14.3	14.7	15.2	15.6	16.0
	7.0	11.7	12.2	12.7	13.2	13.6	14.1	14.6	15.1	15.6	16.1	16.5	17.0	17.5	18.0	18.5
	8.0	13.3	13.8	14.4	14.9	15.5	16.0	16.6	17.1	17.7	18.2	18.8	19.3	19.9	20.4	21.0
	9.0	14.8	15.4	16.0	16.6	17.3	17.9	18.5	19.1	19.7	20.4	21.0	21.6	22.2	22.8	23.5
	10.0	16.3	17.0	17.7	18.4	19.1	19.8	20.4	21.1	21.8	22.5	23.2	23.9	24.6	25.3	26.0
	11.0	17.8	18.6	19.4	20.1	20.9	21.6	22.4	23.2	23.9	24.7	25.4	26.2	26.9	27.7	28.5
	12.0	19.4	20.2	21.0	21.9	22.7	23.5	24.3	25.2	26.0	26.8	27.6	28.5	29.3	30.1	31.0

Miles Per Hour



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