Treadmill Owner's Manual

my goal. my path. my machine.

TRUE

Thank You For Selecting True

In 1981, Frank Trulaske launched True Fitness Technology, Inc. and began manufacturing hand-crafted treadmills.

His team's obsession with quality has propelled True to the top of the industry and has created one of America's oldest, largest and most respected fitness equipment manufacturers.

Over the years, True has designed, developed, patented and fabricated many new and cutting-edge innovations for their products: including advanced features, manufacturing components and technological breakthroughs.

"Our original goal was to build the world's best treadmills, and today we believe we're doing it!"

-Frank Trulaske

Intensive quality control standards guarantee excellence in every phase of production, resulting in the finest products available in the marketplace.

True treadmills are consistently rated #1 for their smooth, quiet and comfortable performance.

True is rapidly becoming the choice for workouts among beginners, rehab patients and top athletes world-wide.

Today True offers a full line of treadmills, upright and recumbent bikes, elliptical trainers, strength and flexibilty equipment. True is proud to "Deliver The Best!"

Review for Your Safety

Important Safety Instructions

When using this exercise machine, basic precautions should always be followed, including the following:

Read and understand all instructions and warnings prior to use.

Obtain a medical exam before beginning any exercise program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.

Obtain proper instruction prior to use.

Inspect the treadmill for incorrect, worn, or loose components and do not use until corrected, replaced, or tightened prior to use.

Do not wear loose or dangling clothing while using the treadmill.

Care should be used when mounting or dismounting the treadmill.

Read, understand, and test the emergency stop procedures before use.

Disconnect all power before servicing the treadmill.

Do not operate electrically powered treadmills in damp or wet locations.

Do not exceed maximum user weight of 300 lbs.

Keep the top side of the moving surface clean and dry.

Keep children and animals away.

This treadmill is intended for residential use only.

All exercise equipment is potentially hazardous. If attention is not paid to the conditions of equipment usage, death or serious injury could occur.

Table of Contents

BEFORE YOUR WORKOUT

Quick Start into a manual workout by pressing START QUICKSTART, or set up a different workout by pressing a workout key and adjusting the setting as necessary.

DURING YOUR WORKOUT

You can keep fine-tuning your workout setup by repeatedly pressing ENTER to go to the next setting. Your workout starts only when you press START QUICKSTART .

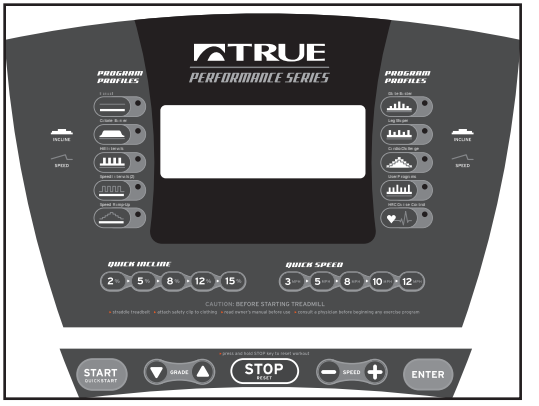
Adjust speed or incline at any time by using the dedicated ***speed*** SPEED and ***incline*** GRADE keys on the lower keypad, or by pressing a Quick Speed or Quick Incline key.

Change workouts during your workout by pressing a program key.

Pause your workout by pressing STOP RESET.

Starting & Stopping Your Treadmill

- Black-on-blue LCD data display
- Dedicated workout and speed and incline keys.



Place your feet on the straddle covers.

Attach the safety lanyard to your waistband.

Place the safety key on the key holder.

Set up your workout and press START.

Stop the treadmill by reducing speed to 2 mph, then press STOP.

Starting And Stopping Your Treadmill Safely

Basic Operations

In This Chapter:

Heart Rate Monitoring

Special Workouts

Classic Pre-Set Workouts

Using the Keyboard

Chapter One: Basic Operations

Selecting Workouts: Press any of the workout keys and press to START begin your workout using the default settings.

Before pressing START, you may adjust other settings like Workout Time and Body Weight, pressing ENTER after adjusting each setting. Press START at any time to begin your workout. Note that HRC workouts require settings adjustments.

Adjusting Settings: Use the + − keys to adjust numeric settings. Press ENTER to accept each settings adjustment.

Primary Controls: During your workout, press STOP to stop the treadbelt and pause your workout. Press START to resume your workout. Press and hold STOP to clear your workout.

Change Data Display: During your workout, press ENTER to change the data displayed.

Safety Lanyard: This magnetized cord must be in place on the treadmill balance bar location, and should be attached to your clothing. The treadmill will not operate if the lanyard is not attached.

Manual Operation Details

Press Quick Start: Start the treadbelt at 0.5 mph at the default workout time of 30 minutes.

OR...

Setting Time or Distance Targets: Enter your weight and press ENTER. Now either enter a workout time and press ENTER, or press ENTER to be prompted for a target distance.

You can keep adjusting your workout setup by repeatedly pressing ENTER. Your workout starts only when you press START QUICKSTART.

Heart Rate Monitoring

Monitoring Your Heart Rate

This treadmill can monitor your heart rate using either the chest strap provided with the treadmill or the metal grips on the hand rails (called contact heart rate, or CHR pads). A chest strap transmits your heart rate to the treadmill via radio, and the CHR pads connect to a special computer circuit to extract your heart rate.

Although this treadmill functions fine without using the heart rate monitoring feature, this kind of monitoring gives you valuable feedback on your effort level. Chest strap monitoring also allows you to use Heart Rate Control, the most advanced exercise control system available.

Chest Strap Heart Rate Monitoring

When you wear a Polar® or compatible transmitter strap, the treadmill will display your heart rate as a digital beats-per-minute (bpm) readout.

The transmitter strap should be worn directly against your skin, about one inch below the pectoral muscles/breast line (see picture). Women should be careful to place the transmitter below their bra line.

Some moisture is necessary between the strap and your skin. Sweat from your exercise works best, but ordinary tap water may be used prior to your workout if desired.

Contact Heart Rate (CHR)

The contact heart rate (CHR) system lets you monitor your heart rate without wearing a strap.

Gently grasp the contact heart rate pads as shown.

When the system detects your hands, the Heart Rate label will start flashing in time with your heart beat. During this time, the system is analyzing and locking in your heart rate. Within about 15 seconds, your digital heart rate in beats per minute (bpm) should be displayed.

Important: The CHR System should only be used at speeds of 4 mph or lower. Above this speed the CHR accuracy is unavoidably unreliable due to large muscle movements.

For Best CHR Results

1. Exercise with smooth body motions.
2. Breathe smoothly and regularly, and avoid talking. (Talking will cause unrepresentative heart rate spikes of 5 to 10 bpm.)
3. Grip the pads lightly, not tightly.
4. Make sure your hands are clean, free of both dirt and hand lotions.
5. See Appendix A for more details on Contact Heart Rate monitoring.

A Note on CHR Accuracy

CHR monitoring may be a bit less accurate than a chest strap, since the heart rate signals are much stronger at the chest.

About 5% of the population cannot be picked up by any CHR system. This is because their heart is positioned in a more up-and-down manner in their chest, as opposed to leaning over to one side.

When using a Heart Rate Control workout, it is best to use chest strap monitoring. These workouts work best with the extra accuracy gained from a chest-contact heart rate monitoring system.

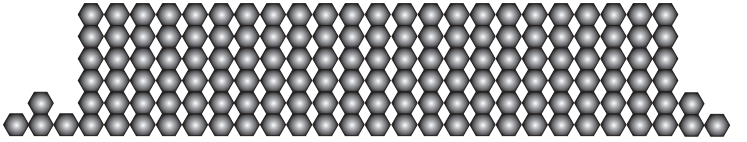
Pre-Set Workouts

Each workout has a four-minute warm up and a two-minute cool down. Speed or grade changes stay in effect until the next change requested by the program. Changing the default workout time adds or removes segments; it does not stretch or compress the workout profile.

Change workout levels during your workout by pressing the workout key you are using, adjusting the numeric level, then pressing ENTER . Change to a new pre-set workout during your workout by pressing the Program Profile key repeatedly and pressing ENTER at your desired workout.

Walking: Calorie Burn

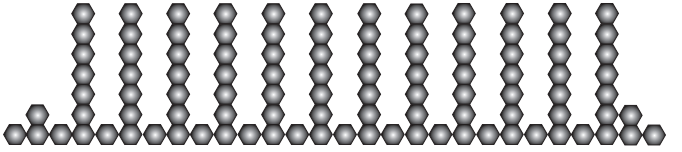
In a walking workout, all speeds are under 4 mph. Increasing levels increases speed from 2 to 4 mph and grade from 4% to 10%; speed and grade stay constant in the work section. Speed or grade changes in the work section are permanent.



Changes in Grade

Walking: Hill Intervals

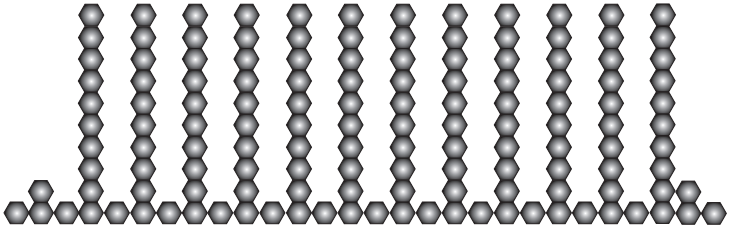
Walking intervals with grade alternate between hills and nearly flat *in two-minute segments*. Speed changes are permanent; grade changes affect the current two-minute segment only.



Changes in Grade

Walking and Running: Speed Intervals

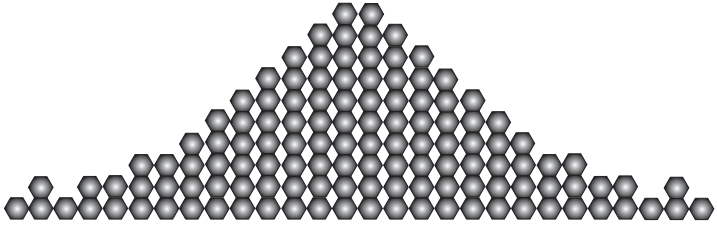
Zero-grade walking or running intervals are *in one-minute segments*. Grade changes are permanent; speed changes affect the current one-minute segment only.



Changes in Speed

Walking and Running: Speed Ramp

Zero-grade gradually increases speed then decreases speed, *changing once per minute*. Grade changes are permanent; speed changes affect the current one-minute segment only.

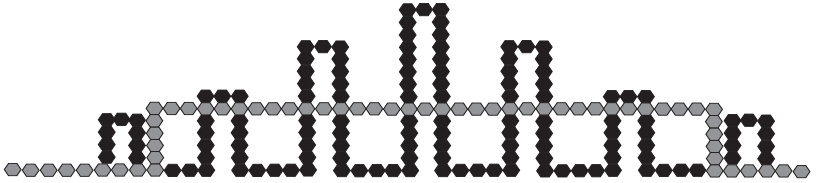


Changes in Speed

These are True's original four pre-set workouts. Changing the workout time stretches and compresses the workout profile, in contrast to the four new pre-set workouts. Other differences are explained below in the individual workout sections.

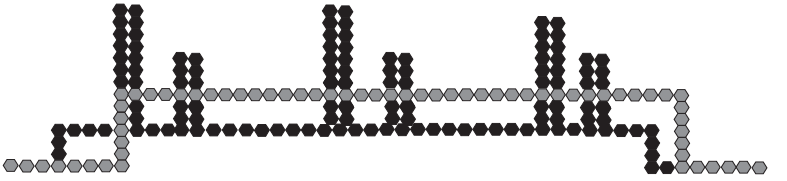
Glute Buster

Incline changes in varying amounts; the new Hills workout has hills of the same size all throughout the workout.



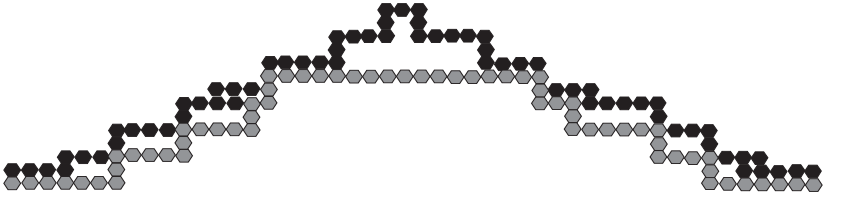
Leg Shaper

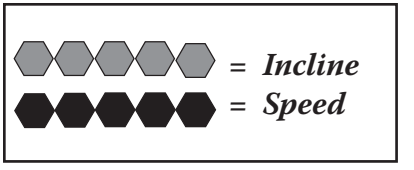
Very similar to Hill Intervals, with varying incline changes.



Cardio Challenge

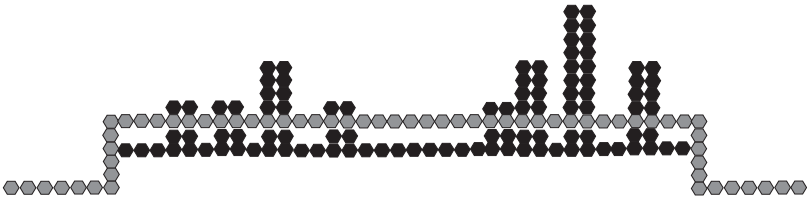
Similar to Speed Ramp, except both speed and grade change.





Speed Intervals 2

Different from Speed Intervals 1 with the speed changing in varying amounts.



Heart Rate Control Workouts

In This Chapter:

HRC Workout Introduction

The Easy Steps to a Heart Rate Control Workout

Important Points About HRC

HRC Introduction

Chapter Two: Heart Rate Control Workouts

HRC Workout Introduction

True's heart rate control (HRC) workouts let the treadmill monitor your relative exercise intensity by way of your heart rate, then automatically adjust the workload to keep you at your target heart rate and thus your desired exercise intensity.

Your heart rate is a good measure of your body's exercise stress level. It reflects differences in your physical condition, how tired you are, the comfort of the workout environment, even your diet and emotional state. Using heart rate to control workload takes the guesswork out of your workout settings.

Consult your physician before using heart rate controlled workouts for advice on selecting a target heart rate range. Also, it is important to use the treadmill for several workouts in the manual mode while monitoring your heart rate. Compare your heart rate with how you feel to ensure your safety and comfort.

See Appendix A for a chart that may help you pick a target heart rate.

You need to wear a heart rate monitoring chest strap to use heart rate control. See the "Monitoring Your Heart Rate" section in Chapter 1 for a guide to proper usage. It is not recommended that you use the contact heart rate system for heart rate control workouts.

Easy Steps to a Heart Rate Control Workout

1. Press the Heart Rate Control key. Press ENTER.
2. Adjust your desired workout time. Press ENTER.
3. Adjust the target heart rate. Press ENTER. Use the chart in Appendix A to help pick a target heart rate.
4. Adjust the maximum speed the treadmill will use during the workout. Press ENTER. *Tip*: for a comfortable walking workout, set a maximum time of 2.5 or 3 mph.
5. Adjust the maximum incline the treadmill will use during the workout. Press ENTER. *Tip*: if you prefer a walking workout (see above's tip), set a maximum incline of 15% to take full advantage of the treadmill's performance.
6. Press START.

The treadmill will start at 0.5 mph. If you do not adjust either speed or grade, the treadmill will gradually increase these to raise your heart rate to your target heart rate. Depending on your condition, age, and target heart rate, this should take between 5 and 10 minutes.

You may also manually adjust speed and incline during the ramp-up to your target heart rate. For example, the 0.5 mph start speed may be too slow for you, so you can increase it to 2.0 mph for a comfortable walking pace. Do not increase either speed or incline too much, or you may overshoot your target heart rate.

Once you reach your target heart rate, the treadmill will make small adjustments during the remainder of your workout to keep you close to your target, within about 3 beats per minute.

Important Points About HRC

Chapter Two: Heart Rate Control Workouts

The heart rate monitor transmitter strap provided with your treadmill should be worn directly against your skin at about one inch below the pectoral muscles/breast line. Women should be careful to place the transmitter below their bra line.

Some moisture is necessary between the strap and your skin. Sweat from your exercise works best, but ordinary tap water may be used prior to your workout if desired.

If the transmitter strap is adjusted or moved while exercising, communication may be temporarily affected.

The transmitter strap sends a low-level radio signal to the treadmill, so interference from other radio and sound waves (including everything from cordless telephones to loudspeakers) is possible. The good news is that interference is usually quite brief. If you continue to have intermittent heart rate display problems, consult your local service technician, as the transmitter strap batteries may be low.

Make sure you breath smoothly and regularly.

Talking during your workout usually causes heart rate spikes of five beats per minute or more, so avoid talking as much as possible.

Maintain a smooth walking or running motion.

A grounded outlet is critical for the HRC system to function properly. Use a dedicated 110 VAC, grounded outlet to help prevent interference.

User Programs

In This Chapter:

How to Record & Run User Programs

Create a User Program

1. Press User Program Key 

on console.
2. Select User 1 or 2 by pressing key once or twice (there are two user programs available).
3. Enter your desired workout time and begin using treadmill in a manually-controlled workout.
4. The treadmill will "record" any changes you make in speed or incline. Up to 36 changes in speed or incline can be recorded. Each speed/incline pair of changes must be separated by at least 30 seconds.

Note on varying the workout time: When you "record" a user program over a specified workout time, the speed and incline changes are stored relative to that time.

What happens when you choose a user program that was recorded over 20 minutes, but then change the "playback" time to 30 minutes? The program "stretches" out over the longer time, automatically scaling the shorter time to the longer time.

The reverse is also true: a 20-minute recorded program played back over 10 minutes compresses each of the speed and incline segments.

Using a User Program

1. Press User Program 

key once or twice to display User 1 or User 2. Press 

.
2. Enter desired workout time. Program will stretch or compress to fit originally recorded time to desired workout time.
3. Press 

.

Clearing a User Program – this will clear both user programs

1. Turn power off.
2. Simultaneously depress the Start, + (plus) and – (minus) keys.
3. Turn on treadmill power switch on side of treadmill at right base. (Have someone help or use your foot to turn on power switch.)
4. Hold the 3 keys Start, + (plus) and – (minus) for about ten seconds, then release. The two user programs should have been cleared.

Designing an Exercise Program

In This Chapter:

The workout portion of your exercise program consists of three major variables: Frequency, Intensity, and Time.

Frequency: How Often You Exercise

You should exercise three to five times a week to improve your cardiovascular and muscle fitness. Improvements are significantly smaller with less frequent exercise.

Intensity: How Hard You Exercise

Intensity of exercise is reflected in your heart rate. Exercise must be sufficiently rigorous to strengthen your heart muscle and condition your cardiovascular system. Only your doctor can prescribe the target training heart range appropriate for your particular needs and physical condition.

Start with exercise that stimulates you to breathe more deeply.

Alternate days of moderate and easy exercise to help your body adapt to new levels of exertion without unnecessary strain.

If you are just beginning an exercise program, you may be most comfortable walking at a speed of 1-2 mph. As you use your treadmill regularly, higher speeds may be more comfortable and more effective.

Inability to maintain a smooth, rhythmic motion suggests that your speed and/or elevation may be too great.

If you feel out of breath before you have exercised 12 minutes, you are probably exercising too hard.

As your fitness level improves, you will need to increase your workout intensity in order to reach your target heart rate. The first increase may be necessary after two to four weeks of regular exercise. Never exceed your target heart rate zone. Increase the speed and/or incline on the treadmill to raise your heart rate to the level recommended by your doctor. The incline feature can be used to greatly increase the workload without increasing speed.

METs

One MET is the amount of energy your body uses when you're resting. If a physical activity has an equivalent of 6 METs, its energy demands are 6 times that of your resting state. The MET is a useful measurement because it accounts for differences in body weight. See ***Appendix C*** for more details.

Time: How Long You Exercise

Sustained exercise conditions your heart, lungs, and muscles. The longer you are able to sustain exercise within your target heart range, the greater the aerobic benefits.

To begin, maintain two to three minutes of steady, rhythmic exercise and then check your heart rate.

The initial goal for aerobic training is 12 continuous minutes.

Increase your workout time approximately one or two minutes per week until you are able to maintain 20-30 continuous minutes at your training heart rate.

Utilizing the F.I.T. Concept

Chapter Four: Designing an Exercise Program

Using the F.I.T. Concept

The F.I.T. concept and chart are designed to help you begin a program tailored to your needs. You may wish to keep an exercise log to monitor your progress.

Your Fitness Program

You can get valuable fitness benefits from your True Treadmill. Using the treadmill regularly may increase the ability of your heart and lungs to supply oxygen and nutrients to exercising muscles over an extended period of time. The treadmill will also help you develop added muscle endurance and balanced strength throughout your body.

Determining Your Needs

Calculate your maximum heart rate as a first step in developing your fitness program. The formula to calculate average maximum heart rate for one minute is 220 beats per minute minus your age. To find your pulse, locate a vein on your neck or inside your wrist, then count beats for ten seconds, then multiply by six. (See chart in ***Appendix A***.)

It's also important to know your target training zone or target heart rate. The American Heart Association (AHA) defines target heart rate as 60-75 percent of your maximum heart rate. This is high enough to condition, but well within safe limits. The AHA recommends that you aim for the lower part of the target zone (60 percent) during the first few months of your exercise program. As you gradually progress you can increase your target to 75 percent. According to the AHA, "Exercise above 75 percent of the maximum heart rate may be too strenuous unless you are in excellent physical condition. Exercise below 60 percent gives your heart and lungs little conditioning."

In addition to monitoring your heart rate as you exercise, be certain of how quickly your heart rate recovers. If your heart rate is over 120 beats per minute five minutes after exercising, or is higher than normal the morning after exercising, your exertion may be too strenuous for your current level of fitness. Reducing the intensity of your workout is recommended.

The age-adjusted target heart rates indicated in the chart in ***Appendix A*** reflect averages. A variety of factors (including medication, emotional state, temperature, and other conditions) can affect the exercise heart rate appropriate for you.

Warning: Consult your doctor to establish the exercise intensity (target heart rate zone) appropriate for your age and condition before beginning any exercise program.

Beginning Your Exercise Program

Warm-Up: Slow and Deliberate Exercise

You are not warmed up until you begin to perspire lightly and breath more deeply. Warming up prepares your heart and other muscles for more intense exercise and helps you avoid premature exhaustion. Begin each workout by walking even if you plan to run. Start slowly, exploring different speeds until you can comfortably sustain your speed.

A good suggestion is a minimum of three minutes. Perspiration on your brow is a good indicator of a thorough warm-up. The older you are, the longer your warm-up period should be.

Workout: Brisk and Rhythmic Exercise

The workout trains and conditions your heart, lungs, and muscles to operate more efficiently. Increase exercise in response to your heart rate to train and strengthen your cardiovascular system. Concentrate on moving your arms and legs smoothly. Walk naturally and avoid jerking motions that can cause pulled muscles, sprained joints, and loss of balance.

Cool-Down: Slow and Relaxed Exercise

Cooling down relaxes your muscles and gradually lowers your heart rate. Slowly reduce your workload until your heart rate is below 60 percent of your maximum heart rate. The cool down should last at least five minutes, followed by some light stretching to enhance your flexibility.

Beginning a Fitness Program

If you cannot sustain 12 continuous minutes in your target heart rate zone, exercise several times a day to get into the habit of exercising.

Try to reach and maintain 60-65 percent of your maximum heart rate. Alternate exercise with periods of rest until you can sustain 12 continuous minutes of exercise at 60-65 percent of your maximum heart rate.

Begin exercising in three to five minute sessions.

Establishing Aerobic Fitness

If you can sustain 12 but not 20 continuous minutes of exercise in your target heart rate zone:

Exercise three to five days a week.

Rest at least two days per week.

Maintaining Aerobic Fitness

Try to reach and maintain 60-75 percent of your maximum heart rate with moderate rhythmic exercise.

Begin with 12 continuous minutes. Increase your time by one to two minutes per week until you can sustain 20 continuous minutes.

Managing Weight

If you can sustain 20 continuous minutes in your target heart rate zone, begin to increase the length and intensity of your workout:

Exercise four to six days a week or on alternate days.

Try to reach and maintain 70-85 percent of your maximum heart rate with moderate to somewhat hard exercise.

Exercise for 20-30 minutes.

Consistent aerobic exercise will help you change your body composition by lowering your percentage of body fat. If weight loss is a goal, combine an increase in the length of your workouts with a moderate decrease in caloric intake. For weight control, how long and how often you exercise is more important than how hard you exercise.

Exercise four to five times a week.

Try to reach and maintain 60-75 percent of your maximum heart rate with moderate exercise.

Exercise for 30-45 minutes at 60-65 percent of your target heart rate.

Here are some tips to achieving your weight management goal:

Consume most of your dietary calories at breakfast and lunch, and eat a light dinner. Do not eat close to bedtime.

Exercise before meals. Moderate exercise will help suppress your appetite.

Take exercise breaks throughout the day to help increase metabolism (calorie expenditure).

When you are training to improve strength and performance:

Sports Training

Exercise four to five days a week. Alternate exercise days and intervals of hard to very hard exercise with easy to moderate exercise.

Exercise for 30 minutes or longer.

Warning: these strategies are intended for average healthy adults. If you have pain or tightness in your chest, an irregular heartbeat, shortness of breath or if you feel faint or have any discomfort when you exercise, ***stop!*** Consult your physician before continuing. Remember, every workout should begin with a warm-up and finish with a cool-down.

Care and Maintenance

In This Chapter:

Treadbelt Lubrication
Regular Cleaning
Treadbelt Adjustment
Treadbelt Tension

Lubrication and Cleaning

Chapter Five: Care and Maintenance

Your True treadmill is constructed of quality materials and manufactured to provide many years of faithful service. Simple routine cleaning and a preventive maintenance program will extend the life of your treadmill.

To prevent electrical shock, be certain the treadmill is turned off and unplugged from the electrical outlet before performing any cleaning or routine maintenance.

Treadbelt Lubrication

For average use of your treadmill, True recommends you lubricate under the treadbelt once per year. For heavy use, which is more than 10 hours per week, True recommends lubricating every six months.

Please contact your dealer to obtain the proper lubricants.

Regular Cleaning

Daily: Perspiration should be wiped from the control console and treadmill surfaces after your workout.

Weekly: You should wipe down your treadmill once a week with a water dampened, soft cloth. Be careful not to get excessive moisture between the edge of the overlay panel and the console, as this might create an electrical hazard or cause the electronics to fail.

Important: do not clean or wipe under the running belt.

Monthly: Clean dust and dirt that might accumulate under and behind your treadmill once a month. Small rubber particles from the soles of walking shoes will accumulate alongside the belt and also behind the unit.

Expert Service

Expert service and maintenance at a reasonable cost are available through your factory-trained, authorized True dealer. The dealer maintains a stock of repair and replacement parts and has the technical knowledge to meet your service needs.

Treadbelt Adjustment

Your treadmill's running belt has been properly aligned at the factory. However, when the treadmill is used on an uneven surface, please follow these instructions:

1 - Stand beside the treadmill, place the safety key onto the control panel and follow operating instructions for running the treadmill at 5 mph.

2 - If the belt is off-center to the right, turn the left roller adjustment bolt counter clock-wise 1/4 turn. If the belt is off-center to the left, turn the left roller adjustment bolt 1/4 turn clockwise.

3 - Let the machine run for several minutes to check the alignment. (Belt alignment does not need to be perfect). If more correction is needed, turn the adjustment bolt 1/4 turn and check again.

Treadbelt Tension

Turn both rear roller adjustment bolts counter-clockwise until treadbelt just begins slipping when walking on it, then turn both rear roller adjustment bolts clockwise in equal quarter turn increments until treadbelt stops slipping.

Note: Be sure to run on treadbelt to ensure that the treadbelt does not slip while under load.

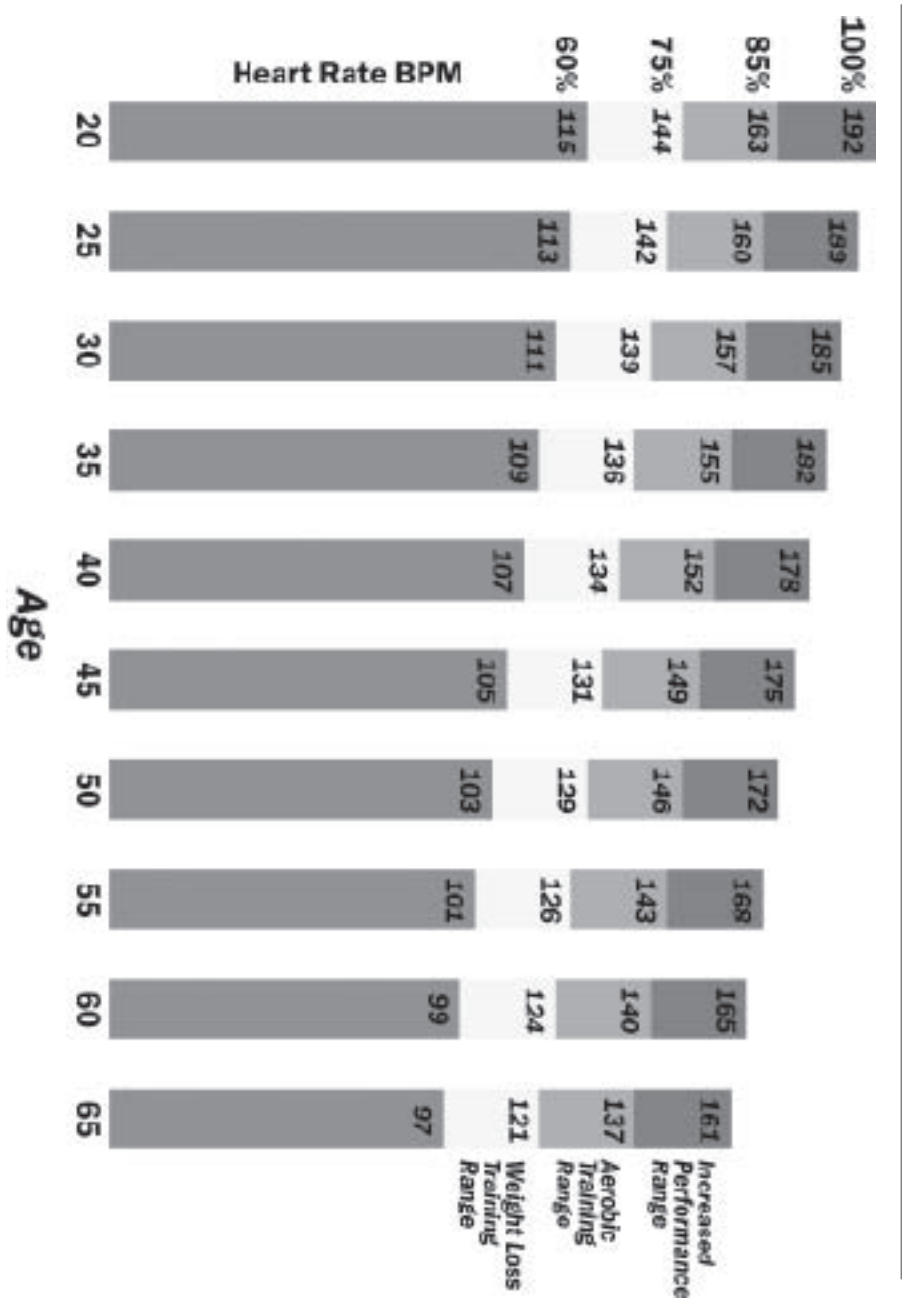
Treadbelt Tension

Target Heart Rate Chart

A Guide to Help You Pick an Initial Target Heart Rate

Appendix A

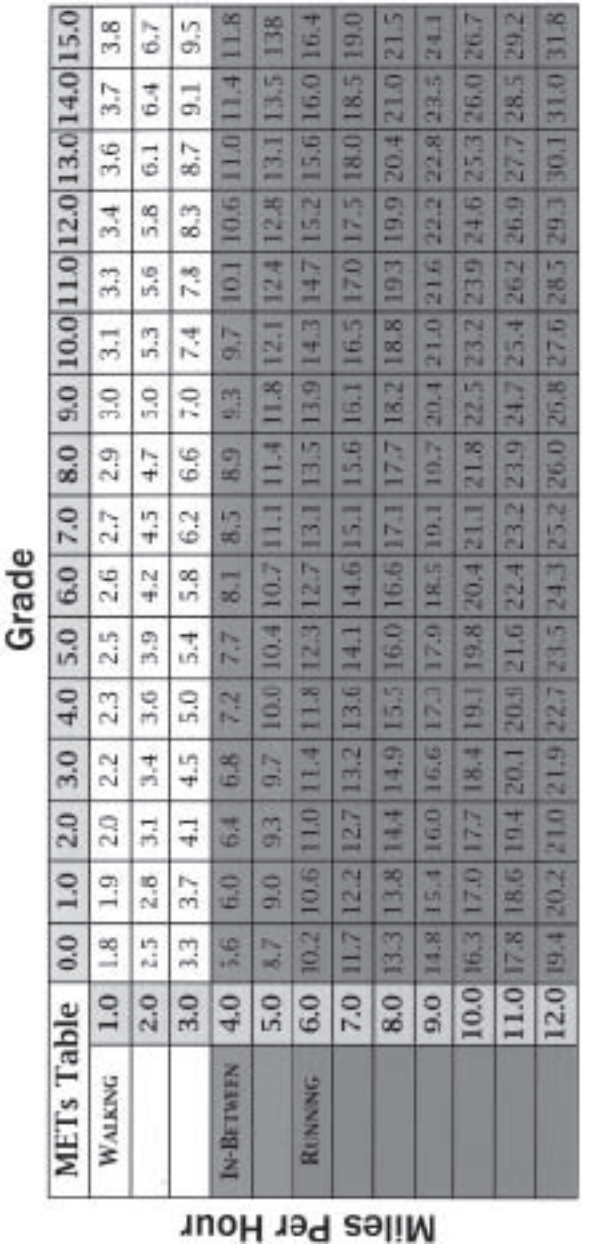
Target Heart Rate Chart



METs Table

How Speed and Incline Affect Workload, Expressed in METs

Appendix B



Grade

Miles Per Hour

METs Table		0.0	1.0	2.0	3.0	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	13.0	14.0	15.0
Walking	1.0	1.8	1.9	2.0	2.2	2.3	2.5	2.6	2.7	2.9	3.0	3.1	3.3	3.4	3.6	3.7	3.8
	2.0	2.5	2.8	3.1	3.4	3.6	3.9	4.2	4.5	4.7	5.0	5.3	5.6	5.8	6.1	6.4	6.7
	3.0	3.3	3.7	4.1	4.5	5.0	5.4	5.8	6.2	6.6	7.0	7.4	7.8	8.3	8.7	9.1	9.5
In-Between	4.0	5.6	6.0	6.4	6.8	7.2	7.7	8.1	8.5	8.9	9.3	9.7	10.1	10.6	11.0	11.4	11.8
	5.0	8.7	9.0	9.3	9.7	10.0	10.4	10.7	11.1	11.4	11.8	12.1	12.4	12.8	13.1	13.5	138
Running	6.0	10.2	10.6	11.0	11.4	11.8	12.3	12.7	13.1	13.5	13.9	14.3	14.7	15.2	15.6	16.0	16.4
	7.0	11.7	12.2	12.7	13.2	13.6	14.1	14.6	15.1	15.6	16.1	16.5	17.0	17.5	18.0	18.5	19.0
	8.0	13.3	13.8	14.4	14.9	15.5	16.0	16.6	17.1	17.7	18.2	18.8	193	19.9	20.4	21.0	21.5
	9.0	14.8	15.4	16.0	16.6	17.3	17.9	18.5	19.1	19.7	20.4	21.0	21.6	22.2	22.8	23.5	24.1
	10.0	16.3	17.0	17.7	18.4	19.1	19.8	20.4	21.1	21.8	22.5	23.2	23.9	24.6	25.3	26.0	26.7
	11.0	17.8	18.6	19.4	20.1	20.9	21.6	22.4	23.2	23.9	24.7	25.4	262	26.9	27.7	28.5	29.2
	12.0	19.4	20.2	210	21.9	22.7	23.5	24.3	25.2	26.0	26.8	27.6	28.5	29.3	30.1	31.0	31.8

Founded 1981

865 Hoff Road
O'Fallon, MO 63366
800.426.6570

truefitness.com

Rev1, SR 07-07