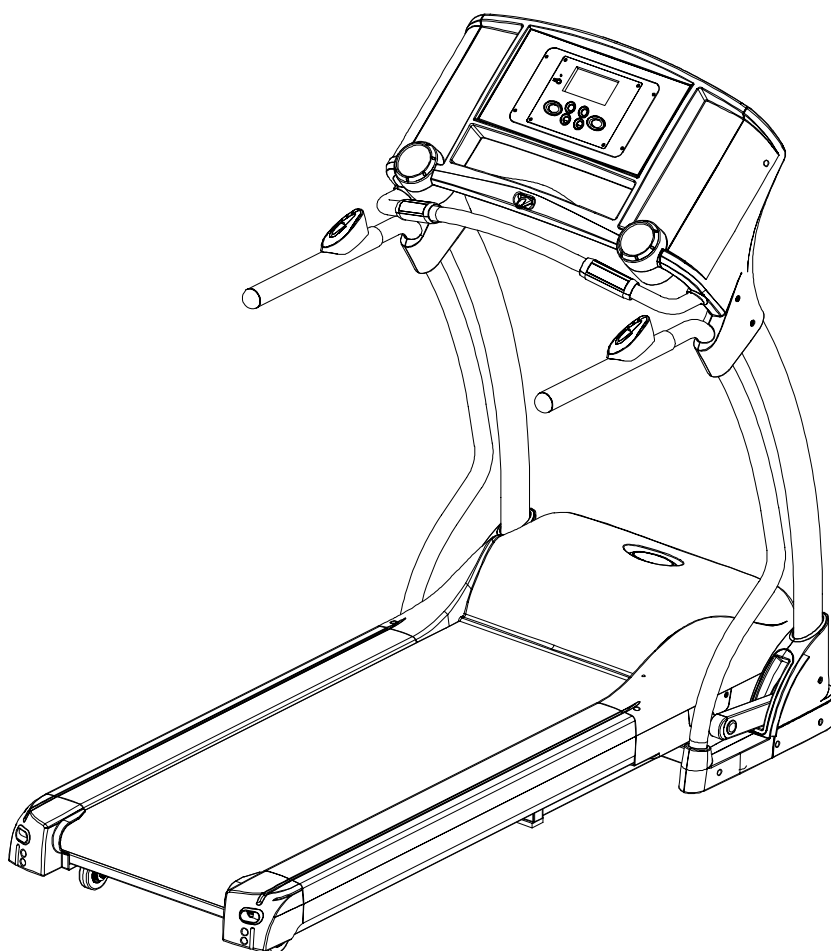


FX25 MOTORIZED TREADMILL



USER WEIGHT LIMITATION: **265lbs (120 kgs)**

SERIAL NUMBER (found on frame):

PRECAUTIONS

For future service or related questions:

Please staple your receipt and/or write in the name and phone number of the retail store where you purchased your treadmill.

Name: _____ Phone Number: _____ Receipt: _____

Precautions:

WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.

- Use the treadmill only as described in this manual.
- Place on a level surface, with 6 feet (2 m) of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
- When choosing a location for the treadmill be sure that the location and position permit access to a plug.
- Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
- Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
- Keep children under the age of 12 and pets away from the treadmill at all times.
- The treadmill should not be used by persons weighing more than **275lbs (124 kgs.)**
- Never allow more than one person on the treadmill at a time. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.
- When connecting the power cord, plug the power cord into a grounded circuit. No other appliance should be on the same circuit.
- Always straddle the belt and allow it to start moving before stepping onto the belt.
- Always examine your treadmill before using to ensure all parts are in working order.
- Allow the belt to fully stop before dismounting.
- Never insert any object or body parts into any opening.
- Follow the safety information in regards to plugging in your treadmill.
- Keep the power cord away from the incline wheels and do not run the power cord underneath your treadmill. Do not operate the treadmill with a damaged or frayed power cord.
- Always unplug the treadmill before cleaning and/or servicing. Service to your treadmill should only be performed by an authorized service representative, unless authorized and/or instructed by the manufacturer. Failure to follow these instructions will void the treadmill warranty.
- Never leave the treadmill unattended while it is running.
- This equipment is Class B (Home Use Only).

POWER REQUIREMENTS

Power Requirements:

IMPROPER CONNECTION OF THE EQUIPMENT GROUNDING CONNECTOR CAN RESULT IN THE RISK OF AN ELECTRIC SHOCK. CHECK WITH A QUALIFIED ELECTRICIAN OR SERVICE MAN IF YOU ARE IN DOUBT AS TO WHETHER THE PRODUCT IS PROPERLY GROUNDED. DO NOT MODIFY THE PLUG PROVIDED WITH THE PRODUCT, IF IT WILL NOT FIT THE OUTLET; HAVE A PROPER OUTLET INSTALLED BY A QUALIFIED ELECTRICIAN.

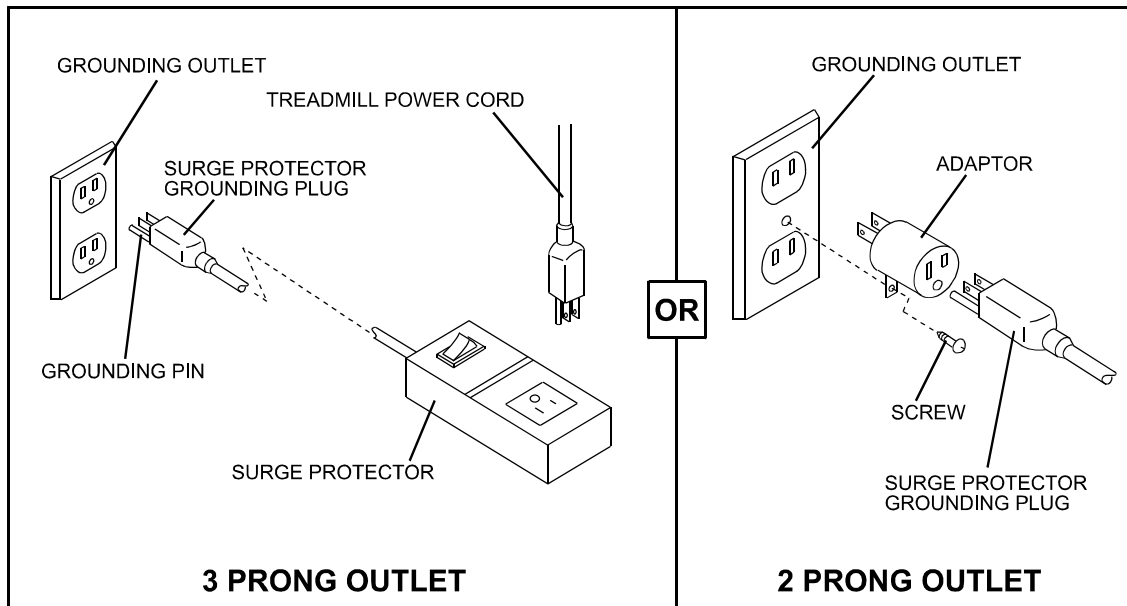
This treadmill can be seriously damaged by sudden voltage changes in your home's electrical power. Voltage spikes, surges and noise interference can result from weather conditions or from other appliances being turned on or off. To reduce the possibility of treadmill damage, always use a surge protector (not included) with your treadmill.

Surge protectors can be purchased at most hardware stores. The manufacturer recommends a single outlet surge protector with a UL 1449 rating as a Transient Voltage Surge Suppressor (TVSS) with a UL suppressed voltage rating of 400V or less and an electrical rating 110VAC, 15 amps.

This treadmill must be grounded to reduce the risk of electrical shock. Grounding provides a path of least resistance for electric current, should the treadmill malfunction. This treadmill is equipped with an electrical cord that has an equipment-grounding conductor and a grounding plug. Always plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

This product is for use on a nominal 110-volt circuit, and has a grounding plug that looks like the plug illustrated in the drawing below.

GFCI outlets and GFCI Circuit Breakers are NOT recommended for use on this product. GFCI outlets and GFCI Circuit Breakers may cause this equipment to improperly function.



PREASSEMBLY**▪ Open the boxes:**

Open the boxes of your new equipment. Inventory all parts included in the boxes, and compare them to the Supplied Components and Supplied Hardware lists on pages 5-6 for a full count of the parts included. If you are missing any parts or have any questions contact us directly at 888-800-1167

*Assembly instructions begin on page 10.

▪ Gather your tools:

Before you begin, make sure that you have gathered all the necessary tools you may require to assemble the unit properly. Having all of the necessary equipment at hand will save time and make the assembly quick and hassle-free.

▪ Clear your work area:

Make sure that you have cleared away a large enough space to properly assemble the unit. Make sure the space is free from anything that may cause injury during assembly. After the unit is fully assembled, make sure there is a comfortable amount of free area around the unit for unobstructed operation.

▪ Invite a friend:

Some of the assembly steps may require heavy lifting. It is recommended that you obtain the assistance of another person when assembling this product.

▪ User Weight Limitation:

Please note that there is a weight limitation for this product. If you weigh more than 275LB (Approx. 124 Kg) it is not recommended that you use this product. Serious injury may occur if the user's weight exceeds the limit shown here. This product is not intended to support users whose weight exceeds this limit.

▪ Care and maintenance:

The safety level can be maintained only if it is examined for damage and wear.

Replace any defective components immediately and stop all use of the equipment until repaired.

Always take care when mounting the equipment. Straddle the equipment by placing your feet on the straddle rails. Dismount from the equipment only after all parts have stopped.

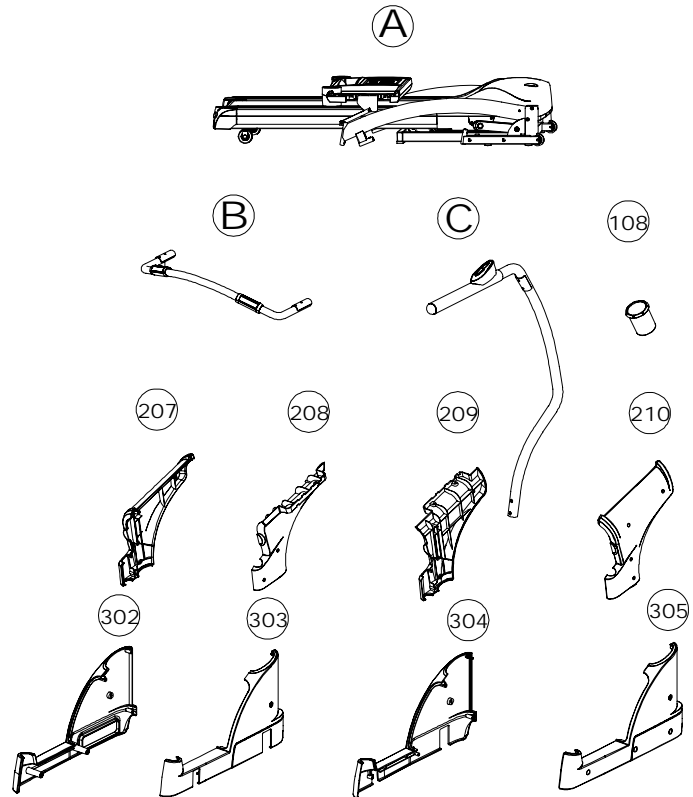
Always check the wear and tear components like pulley, belts, etc....To prevent injury.

There is an emergency stop, in the form of a SAFETY KEY, to prevent injury; you can stop the treadmill immediately by actuating the emergency stop for emergency dismount.

Supplied Components

This list identifies the major components you will use to assemble this product. Component A, B, and C are already partially assembled

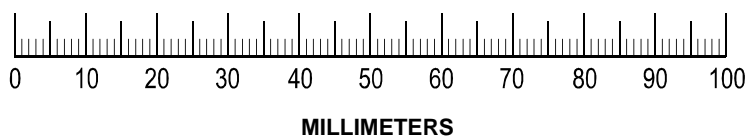
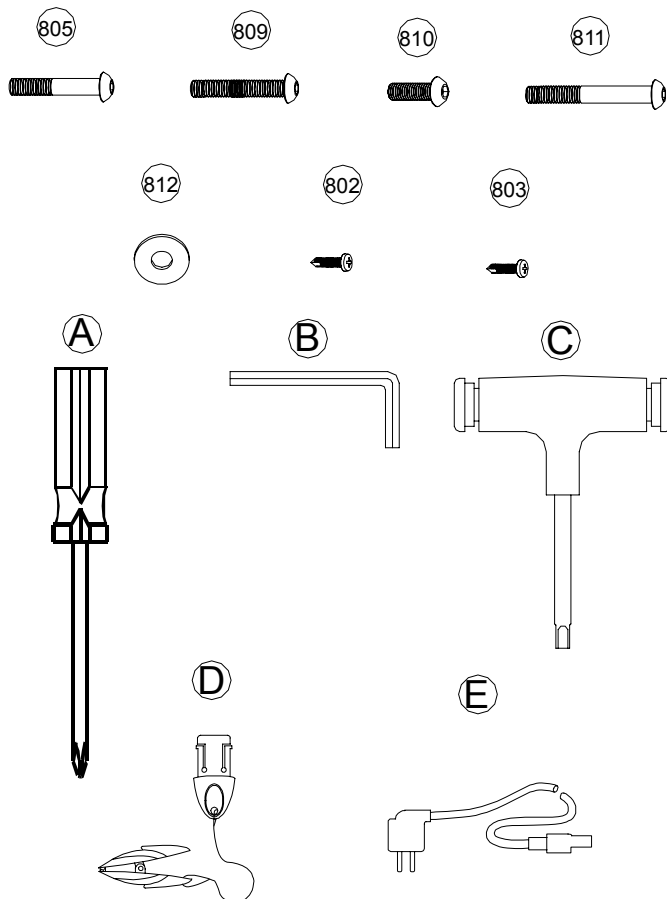
No.	Description	Qt
A	Main Frame Assembly	1
B	Front handlebar	1
C	Side handlebar	2
108	Water Bottle Holder	2
207	Handle Bar Cover – LL	1
208	Handle Bar Cover – LR	1
209	Handle Bar Cover – RL	1
210	Handle Bar Cover – RR	1
302	Upright Base Cover – LL	1
303	Upright Base Cover – LR	1
304	Upright Base Cover – RL	1
305	Upright Base Cover – RR	1



Supplied Hardware

This list identifies the hardware you will use to assemble the product. To help distinguish between the various types of screws and bolts, use the scale below to measure them and compare them to the sizes listed.

No.	Description	Qty.
802	M4×15 Screw	29
803	M3×10 Screw	2
805	M8×45 Bolt	8
809	M8×50 Bolt	4
810	M8×18 Bolt	4
811	M8×52 Bolt	2
812	φ8 Washer	18
A	Screw driver	1
B	Allen key	1
C	Allen Wrench	1
D	Safety Key	2
E	Power Cord	1



Complete Parts List

100	Complete Computer Console Components		
101	Overlay	1	FX25-101
102	Computer PC Board	1	FX25-102
103	Console Plate	1	FX25-103
104	Console Housing - Upper	1	FX25-104
105	Console Housing - Bottom	1	FX25-105
106	Safety Key Base	1	FX25-106
107	Safety Key	1	FX25-107
108	Water Bottle Holder	2	FX25-108
109	Motion control Wire - Upper	2	FX25-109
110	Plastic Fixing Insert	6	FX25-110
111	hand Pulse Wire - Upper	2	FX25-111
200	Complete Handle Bar Components		
201	Front Handle Bar Tube	1	FX25-201
202	Handle Bar	2	FX25-202
203	Handle Bar Upright Foam Grip	2	FX25-203
204	Handle Bar Upright Foam Grip	2	FX25-204
205	Handle Bar Upright Foam Grip	1	FX25-205
206	Hand Pulse Sensor	2	FX25-206
207	Handle Bar Cover - LL	1	FX25-207
208	Handle Bar Cover - LR	1	FX25-208
209	Handle Bar Cover - RL	1	FX25-209
210	Handle Bar Cover - RR	1	FX25-210
211	Console Connect Piece - L	1	FX25-211
212	Console Connect Piece - R	1	FX25-212
213	Console Connect Tube	2	FX25-213
214	Motion Control Sensor Wire	2	FX25-214
215	Motion Control Sensor Base	2	FX25-215
216	Handle Bar End Cap	2	FX25-216
217	Hand Pulse Wire - Lower	2	FX25-217
300	Complete Upright Components		
301	Upright	2	FX25-301
302	Upright Base Cover - LL	1	FX25-302
303	Upright Base Cover - LR	1	FX25-303
304	Upright Base Cover - RL	1	FX25-304
305	Upright Base Cover - RR	1	FX25-305
306	Adjustable Cylinder Cover - Upper	2	FX25-306
307	Motion Control Sensor Wire - Middle	2	FX25-307
308	2 pin safety key wire 2200 mm	1	FX25308
309	7 pin computer wire –upper 2980mm	1	FX25309

COMPLETE PARTS LIST cont.

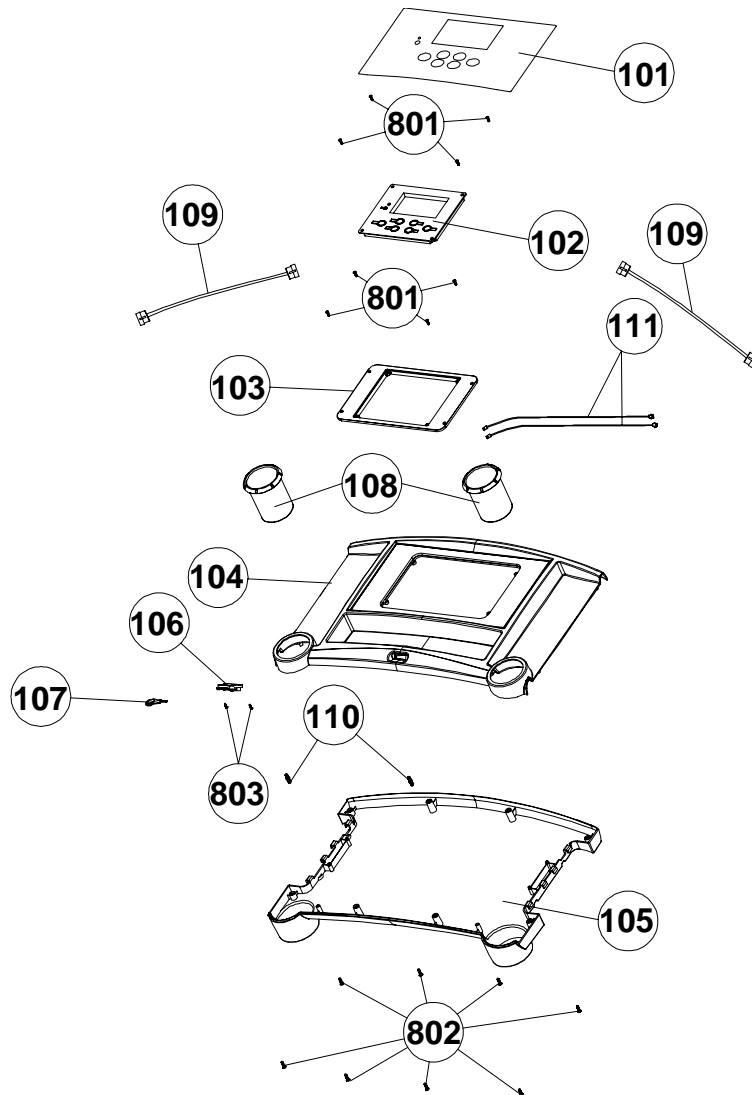
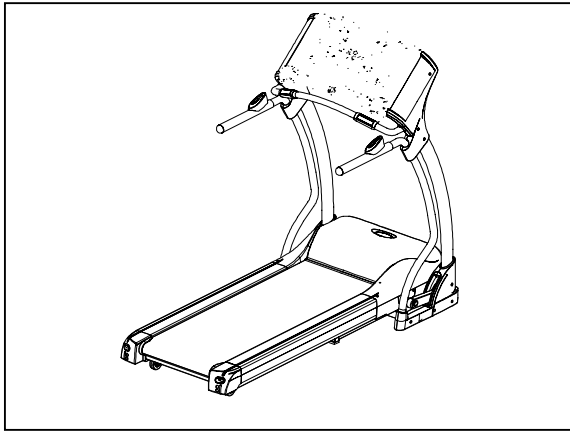
400	Complete Base Frame Components			
401	Base Frame	1	FX25-401	
402	Rubber Cushion	2	FX25-402	
403	Transportation Wheel	1	FX25-403	
404	Power Switch Plate Base	1	FX25-404	
405	Power Switch Plate Cover	1	FX25-405	
406	Power Switch Plate	1	FX25-406	
407	Power Breaker	1	FX25-407	
408	Power Switch	1	FX25-408	
409	Front Caster	2	FX25-409	
410	Cushion	4	FX25-410	
411	Foot Locker	1	FX25-411	
412	Transportation Wheel Bracket	1	FX25-412	
413	Spring	1	FX25-413	
414	spring of the fold up lock assembly	1	FX25-414	
415	fold up locker	1	FX25-415	
500	Complete Motor Components			
501	Motor Hood Top	1	FX25-501	
502	Driving Motor	1	FX25-502	
503	Motor Holder	1	FX25-503	
504	Driving Belt	1	FX25-504	
505	Control Board	1	FX25-505	
506	Elevation Support Tube	1	FX25-506	
507	Elevation Support Tube End Cap	4	FX25-507	
508	Elevation Motor	1	FX25-508	
509	Elevation Gear Sleeve	1	FX25-509	
510	Fold Up Support	1	FX25-510	
511	Shock	1	FX25-511	
512	Wheel	1	FX25-512	
513	Plastic Clamp – Top	2	FX25-513	
514	Plastic Clamp – Bottom	2	FX25-514	
515	Elevation Support	2	FX25-515	
516	Motor Hood – Left	1	FX25-516	
517	Motor Hood – Right	1	FX25-517	
518	Motor Bottom Cover	1	FX25-518	
600.	Complete Running Deck Components			
601	Running Belt	1	FX25-601	
602	Side Rail	2	FX25-602	
603	Running Deck	1	FX25-603	
604	Side Rail End Cap – Left	1	FX25-604	
605	Side Rail End Cap – Right	1	FX25-605	
606	Cushion Pad	8	FX25-606	
607	MAIN FRAME CROSS BAR	1	FX25-607	

COMPLETE PARTS LIST cont.

700		Complete Deck Frame Components		
	701	Deck Frame	1	FX25-701
	702	Front Roller Shaft	1	FX25-702
	703	Front Roller Tube	1	FX25-703
	704	Rear Roller Shaft	1	FX25-704
	705	Rear Roller Tube	1	FX25-705
	706	Running Deck Support Tube	2	FX25-706
	707	Deck rubber Cushion	6	FX25-707
800		Complete Hardware PACK		
	801	M3.5×16 Screw	8	FX25-801
	802	M4×15 Screw	53	FX25-802
	803	M3×10 Screw	4	FX25-803
	804	φ4 Washer	4	FX25-804
	805	M8×45 Bolt	8	FX25-805
	806	M4×8 Screw	4	FX25-806
	807	M5×30 Screw	4	FX25-807
	808	M3×14 Screw	4	FX25-808
	809	M8×50 Bolt	4	FX25-809
	810	M8×18 Bolt	4	FX25-810
	811	M8×52 Bolt	4	FX25-811
	812	φ8 Washer	26	FX25-812
	813	M4×25 Screw	2	FX25-813
	814	M8×49 Bolt	1	FX25-814
	815	φ5 Washer	3	FX25-815
	816	M5×10 Screw	3	FX25-816
	817	M4×14 Screw	3	FX25-817
	818	M10 Nylon Nut	7	FX25-818
	819	M10×67 Bolt	2	FX25-819
	820	φ14×50 Bolt	2	FX25-820
	821	φ33×8×10 Screw	2	FX25-821
	822	Transportation Wheel Bolt	3	FX25-822
	823	φ4×45 Screw	2	FX25-823
	824	M10×116 Screw	1	FX25-824
	825	M8 Nylon Nut	3	FX25-825
	826	M8×12 Bolt	2	FX25-826
	827	φ8 Washer	2	FX25-827
	828	φ10 Washer	3	FX25-828
	829	φ14 Clip	2	FX25-829

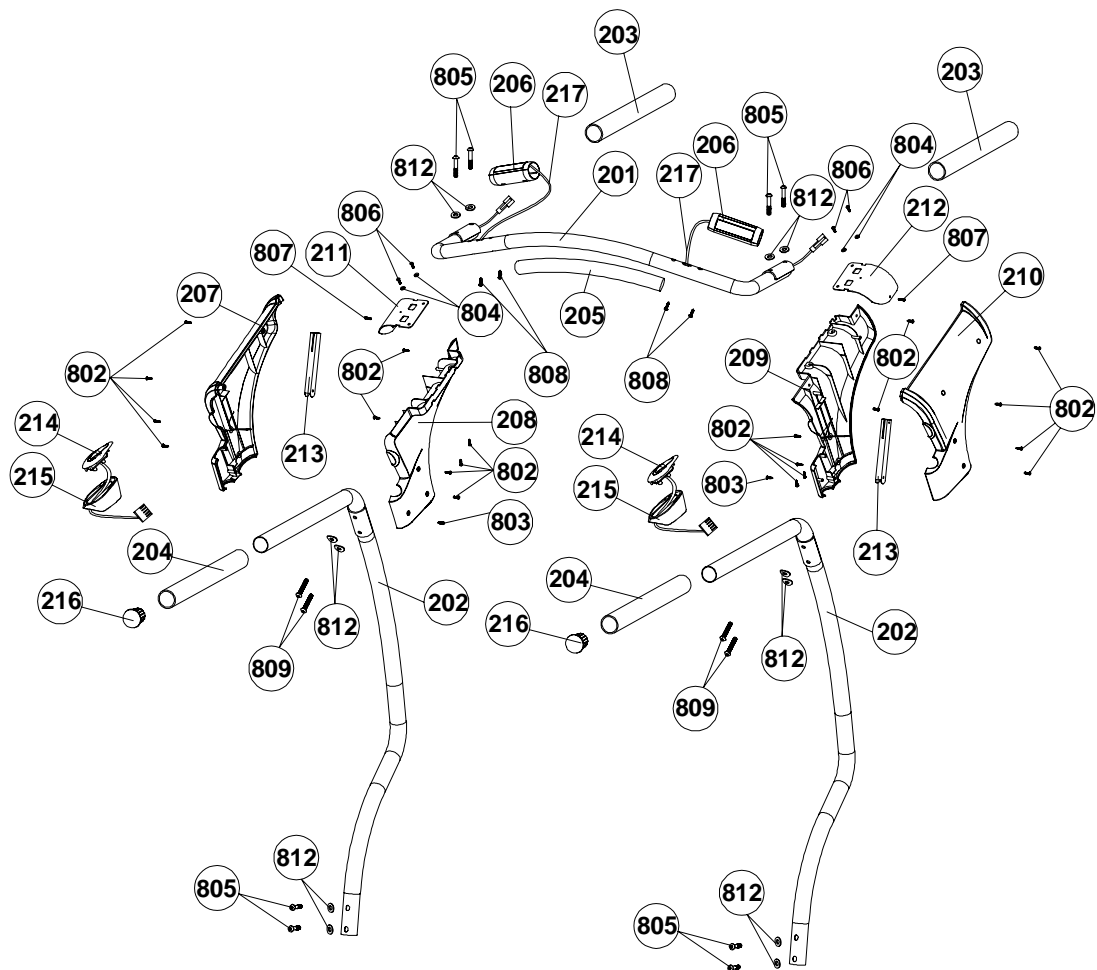
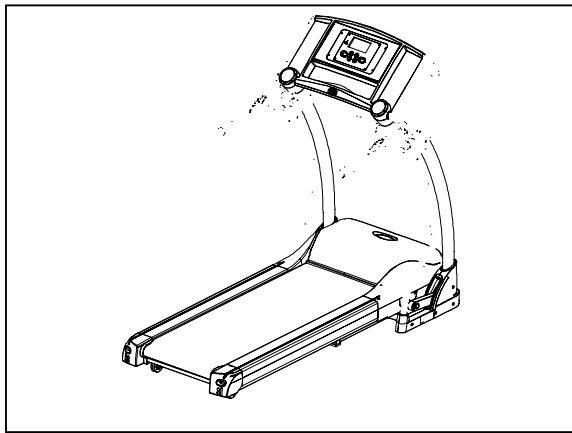
PARTS DIAGRAM

MOST OF THE PARTS SHOWN HERE HAVE ALREADY BEEN PRE-ASSEMBLED.



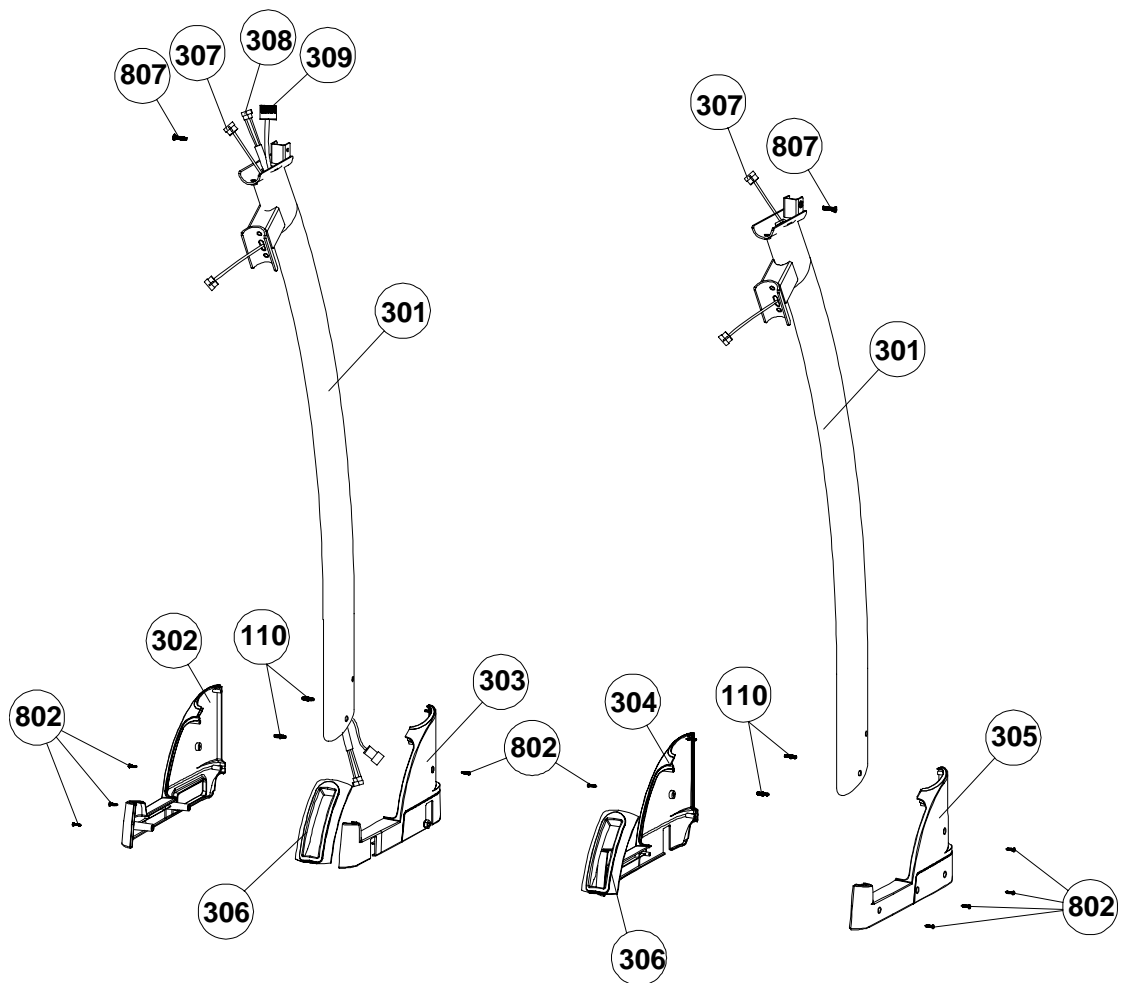
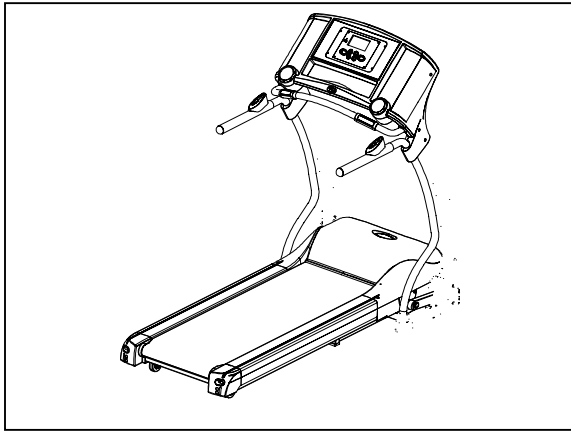
PARTS DIAGRAM

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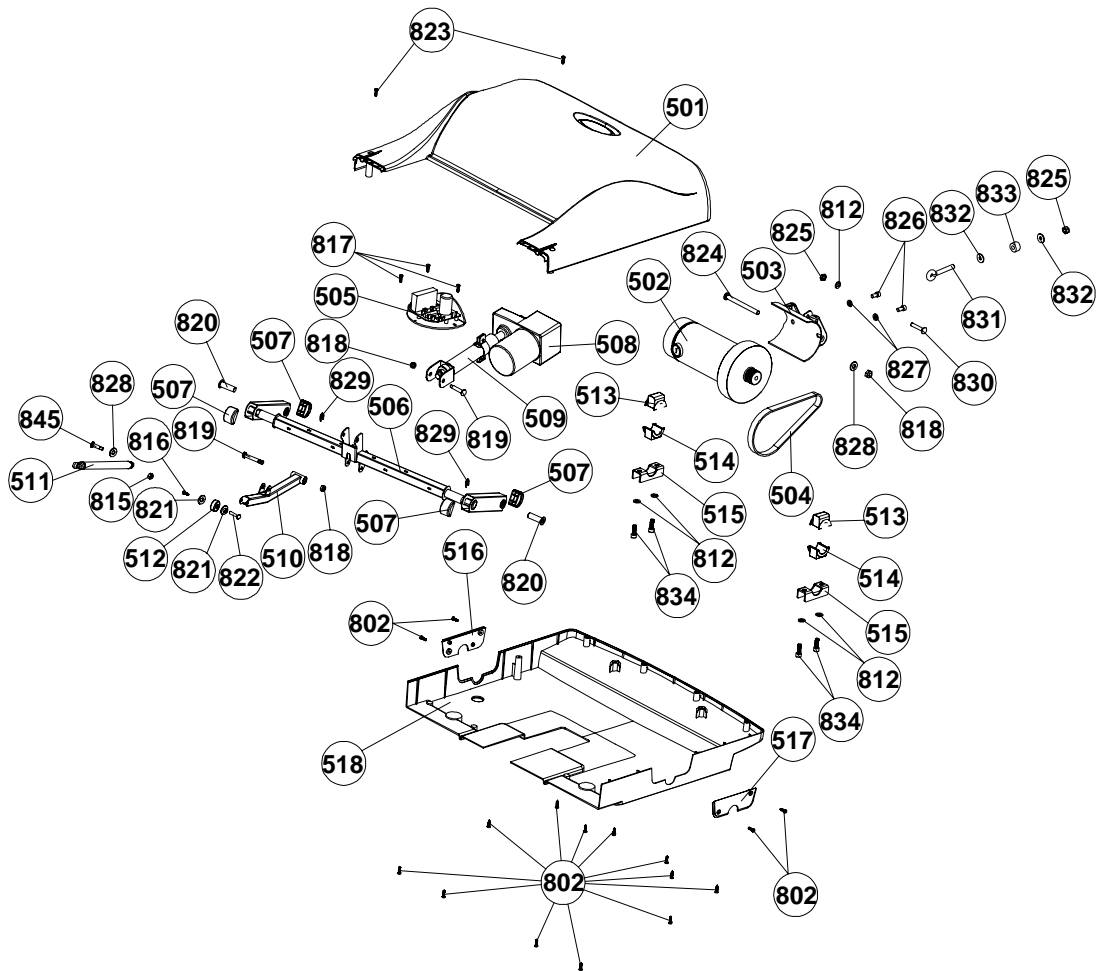
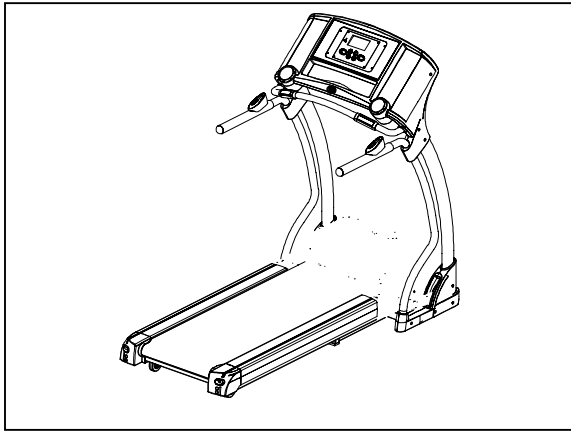
PARTS DIAGRAM

MOST OF THE PARTS SHOWN HERE HAVE ALREADY BEEN PRE-ASSEMBLED.



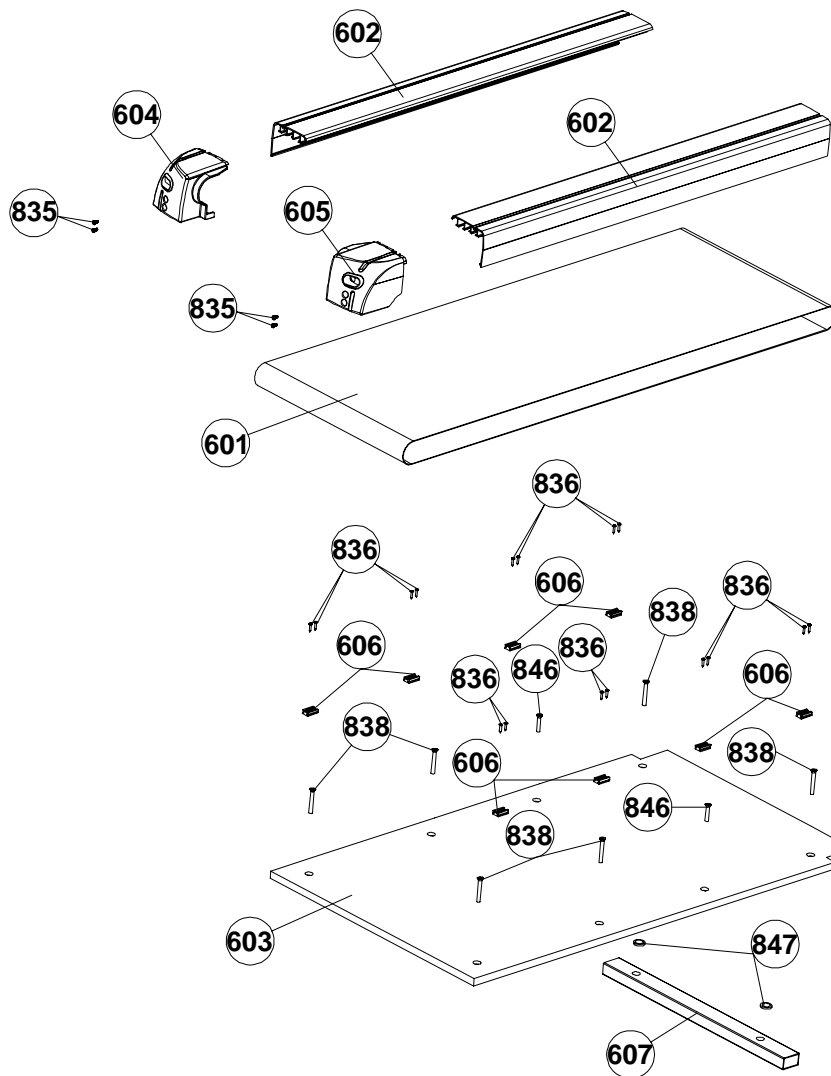
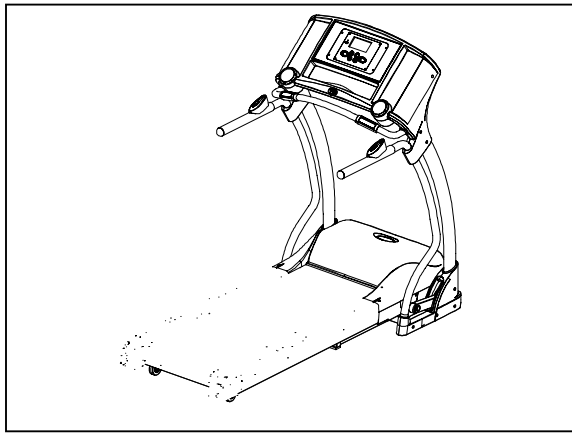
PARTS DIAGRAM

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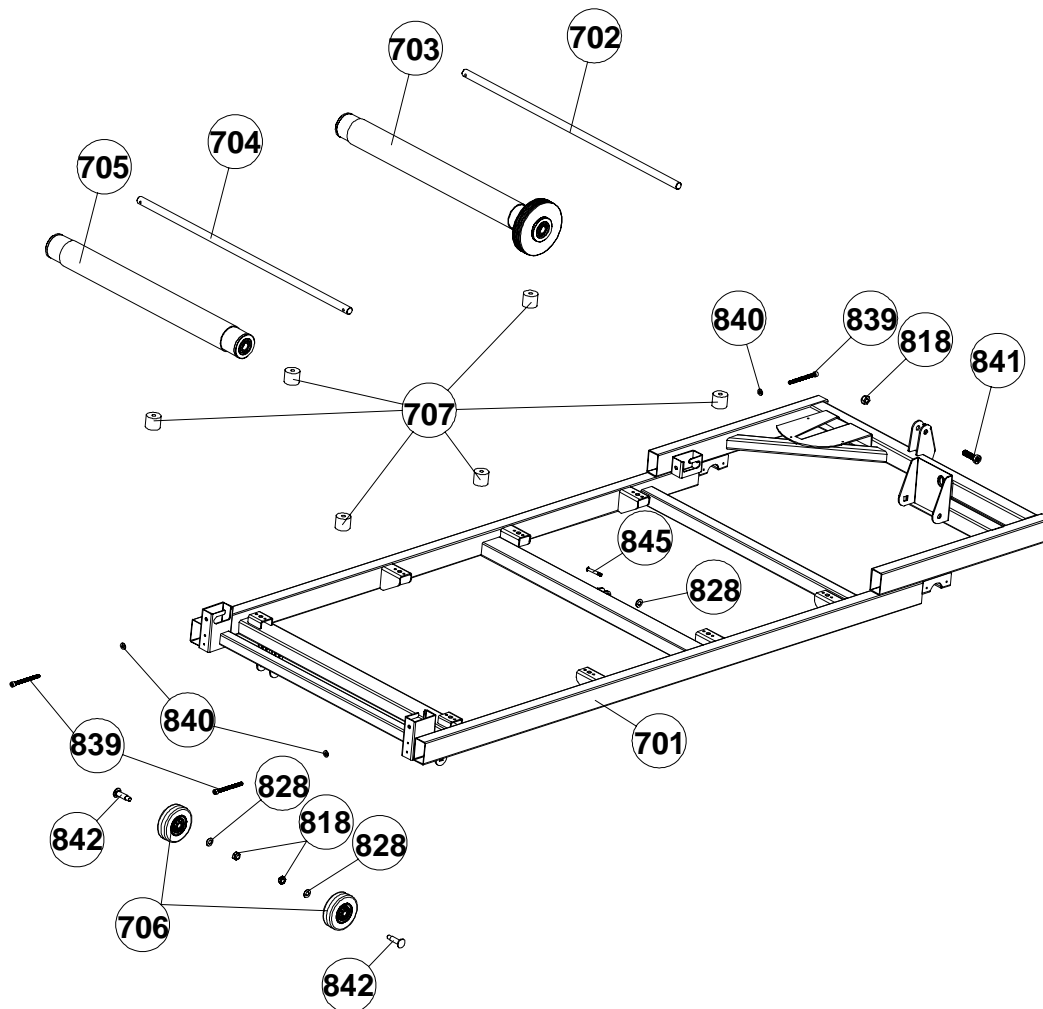
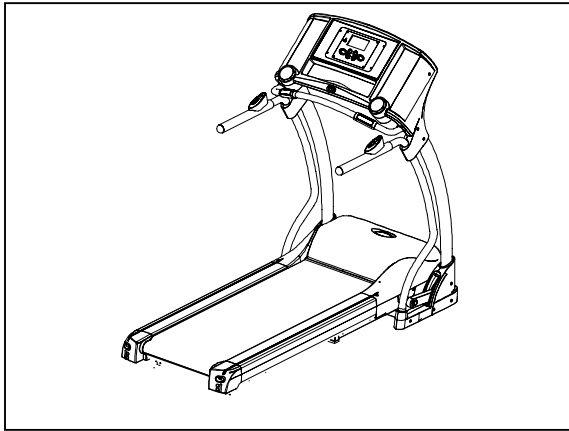
PARTS DIAGRAM

MOST OF THE PARTS SHOWN HERE HAVE ALREADY BEEN PRE-ASSEMBLED.



PARTS DIAGRAM

MOST OF THE PARTS SHOWN HERE HAVE ALREADY BEEN PRE-ASSEMBLED.

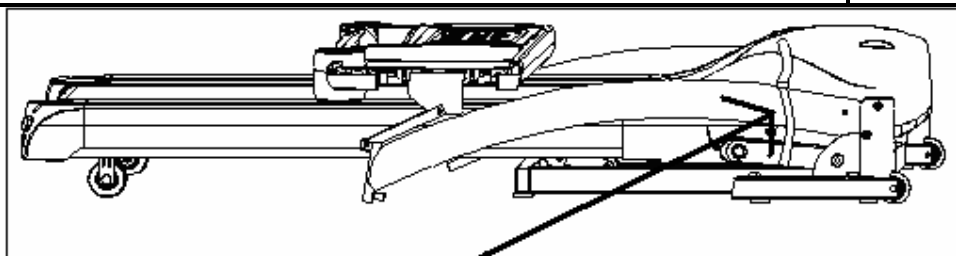


ASSEMBLY**STEP 1: Unpacking and Inventory**

NOTE: FOR SAFER AND EASIER TRANSPORTATION DO NOT REMOVE THE PLASTIC RETAINING STRAPS UNTILL THE UNIT IS IN THE AREA OF ASSEMBLY

Remove the treadmill and all the components and hardware from the box. Check the quantities of all components and hardware with the component and hardware lists on pages 5-6

P.5	Components
P.6	Hardware and tools

**ATTENTION!!!**

DO NOT REMOVE PLASTIC STRAPS
until the unit is in the location where it
will be assembled

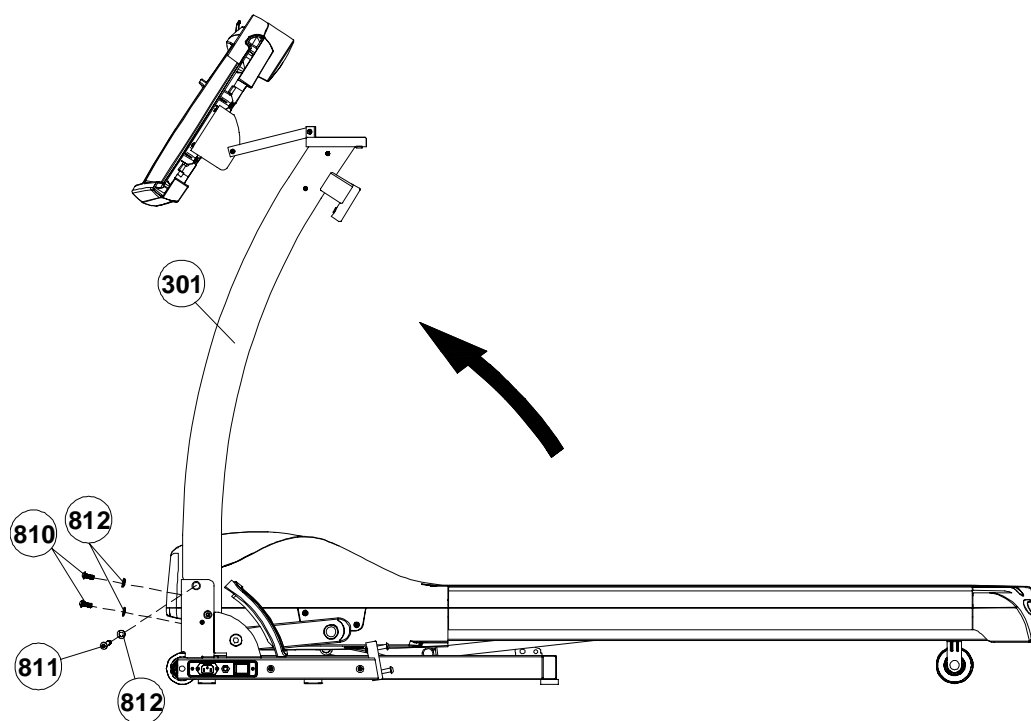
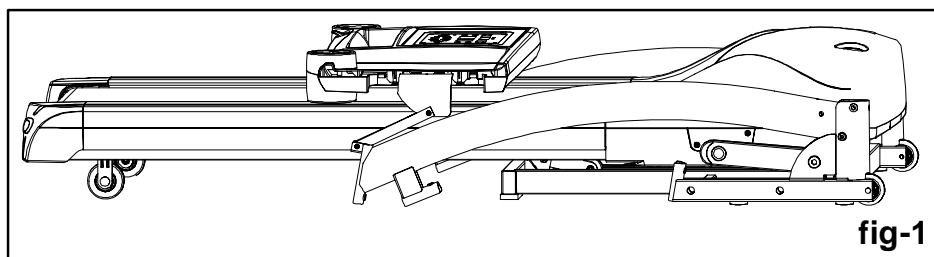
ASSEMBLY**STEP 2:** Assemble Upright Frame

NOTE: Make sure all wires are recessed into the frame. DO NOT trap or pinch (Hand tighten bolts until last step)

- A) Raise the Left and right uprights (301 x 2)
- B) Secure the left upright (301) with two 8x18mm Allen bolts (810) and two # 8 washers through the front side of the base frame. Hand tighten.
- C) Secure the right upright (301) with two 8x18mm Allen bolts (810) and two # 8 washers through the front side of the base frame. Hand tighten.
- D) Insert one M8x52mm Allen bolt (811) and one #8 washer through the side of the base frame and the left upright. Hand tighten.
- E) Insert one M8x52mm Allen bolt (811) and one #8 washer through the side of the base frame and the right upright. Hand tighten.

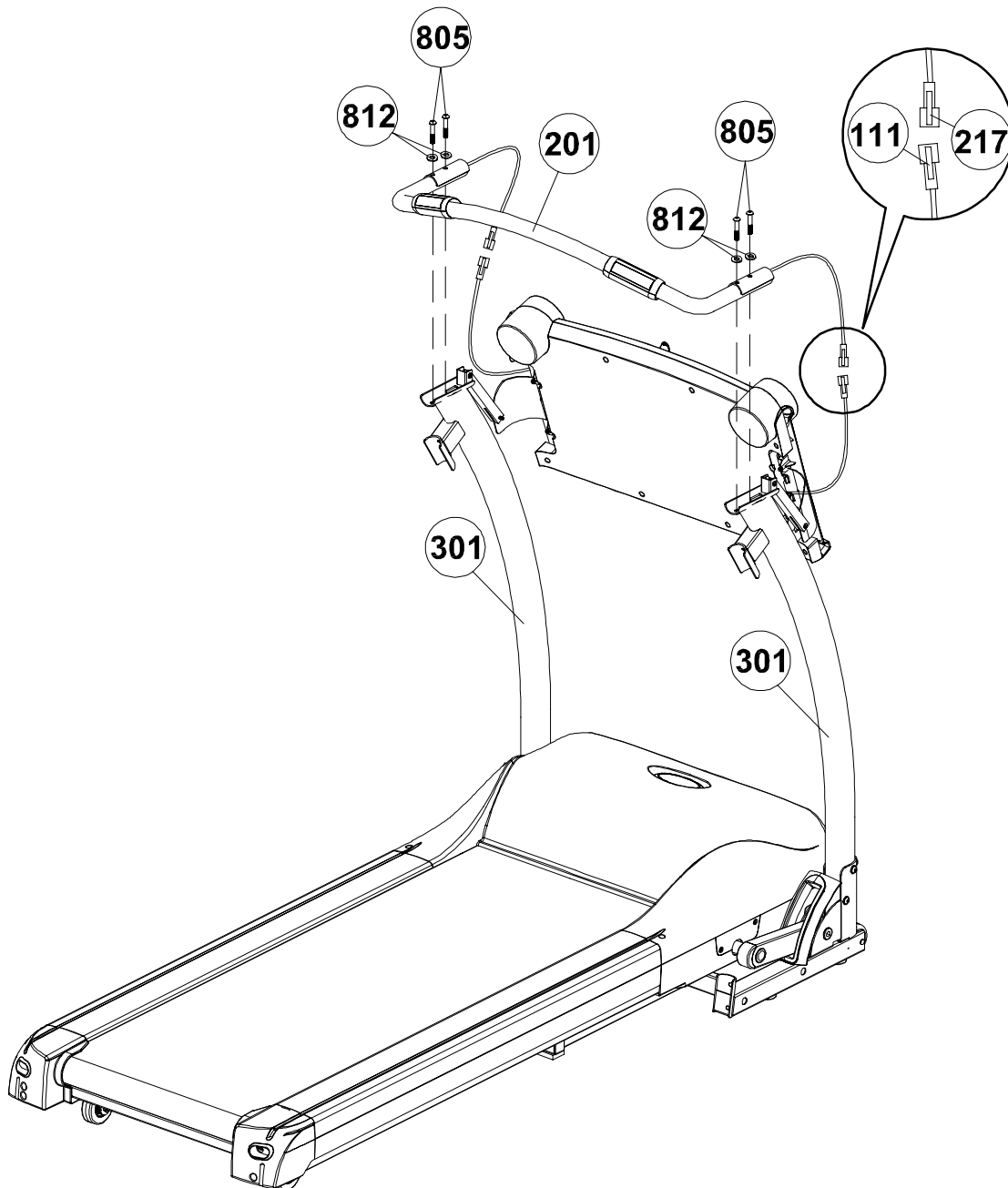
Tighten all Allen bolts with Allen wrench C (provided with hardware)





ASSEMBLY**STEP 2:**

Attach the front handlebar (201) onto the upright – left .
and secure with two M8×45mm Bolt (805) and two ϕ 8 washer (812) , Repeat
this procedure on the Upright – Right, and connect hand pulse wire (217) and
wire (111) as shown for both sides then insert the extra length wire into the
front cross handlebar tube .

805 **X4** 812 **X4** 

ASSEMBLY**STEP 3:**

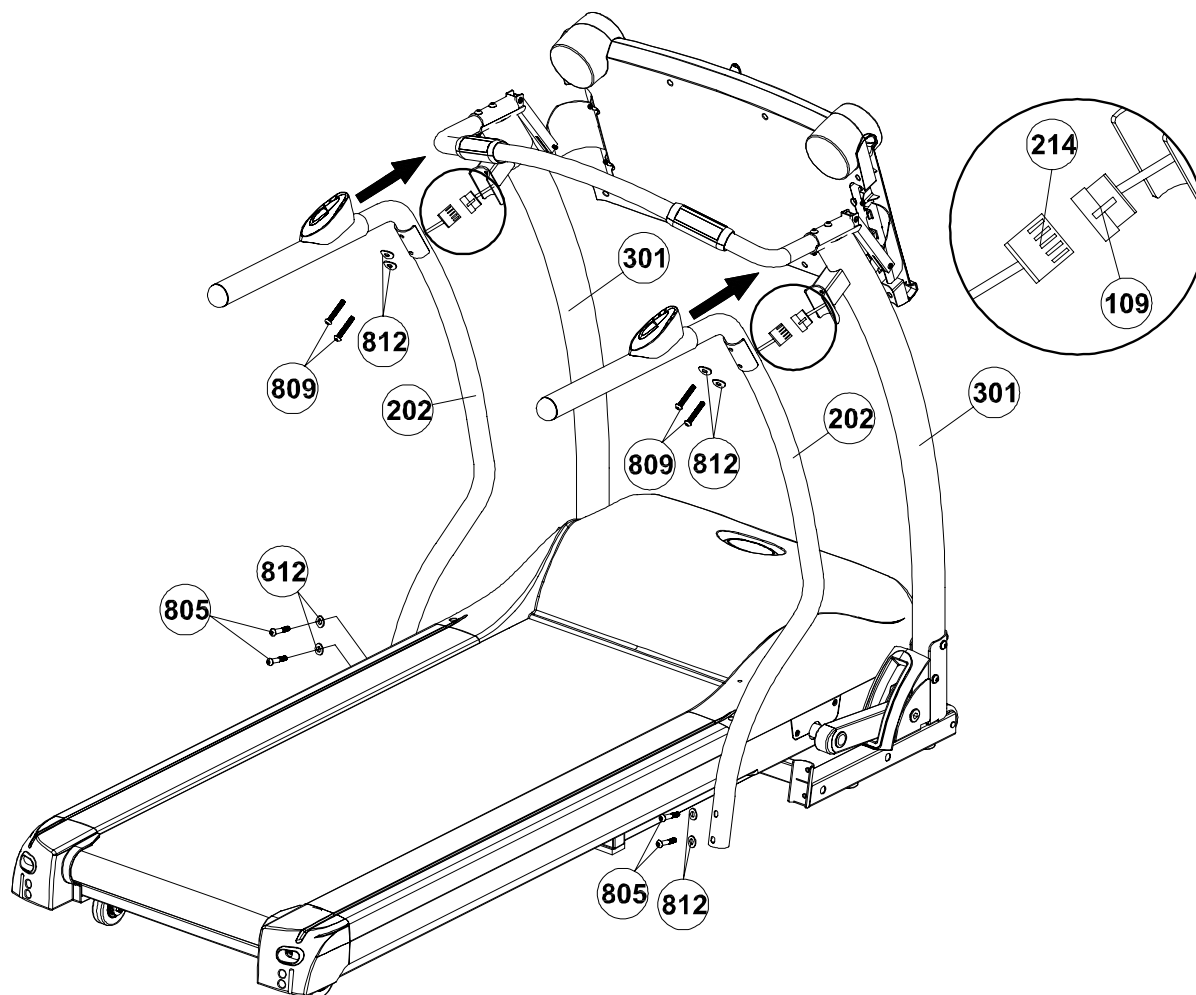
Attach the Left Side Handlebar (202) to Upright -Left (301) and connect the Motion Control sensor wire (214) with Motion Control Wire - Upper (109), secure the Side Handlebar with two M8×50mm bolt (809), two M8×45mm (805) and four □8 washer (812)

Repeat the procedure for the Right Side Handlebar.

809 **X4** 

805 **X4** 

812 **X8** 



ASSEMBLY

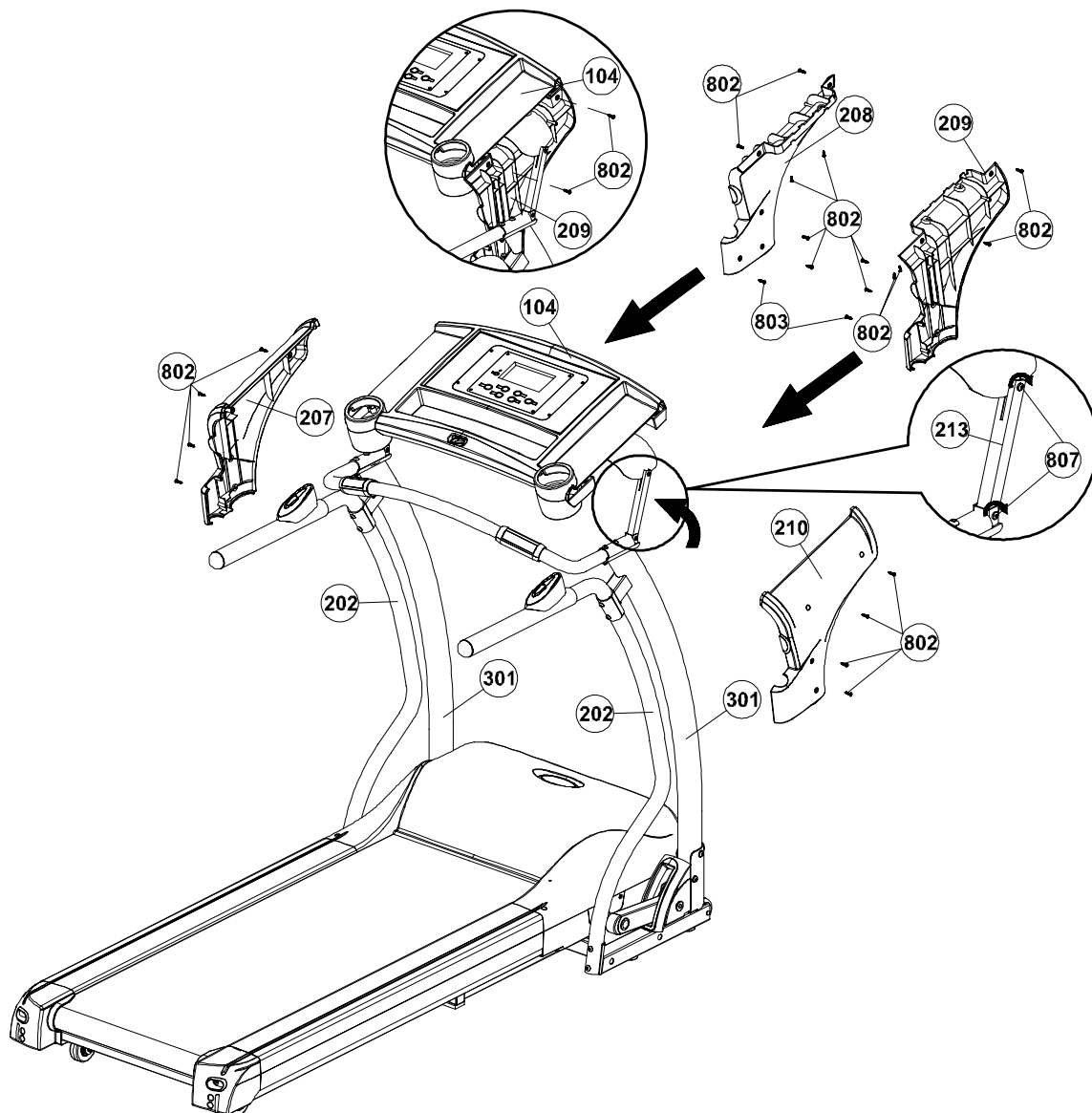
STEP 4:

Rotate the console up till it stop as drawing shown. Tighten the screw (807) of the console connect tube (213) for both side to keep the console from moving during the assembly

Mount the Handle Bar Cover - LR (208) underneath the console and attach it with Upright - Left (301), secure by two M4×15mm screw (802), one 3x 10 mm (803) screw. Fit the top of Handle Bar Cover-LR(208) with the console and secure with two M4×15mm screw (802) underneath the console and two same screw (802) from the outside as drawing shown. Then mount the Handle Bar Cover - LL (207) to Upright - Left (301) and secure with four M4×15mm screw (802). Repeat the same procedure for the right hand side as the drawing shown.

802 **X20** 

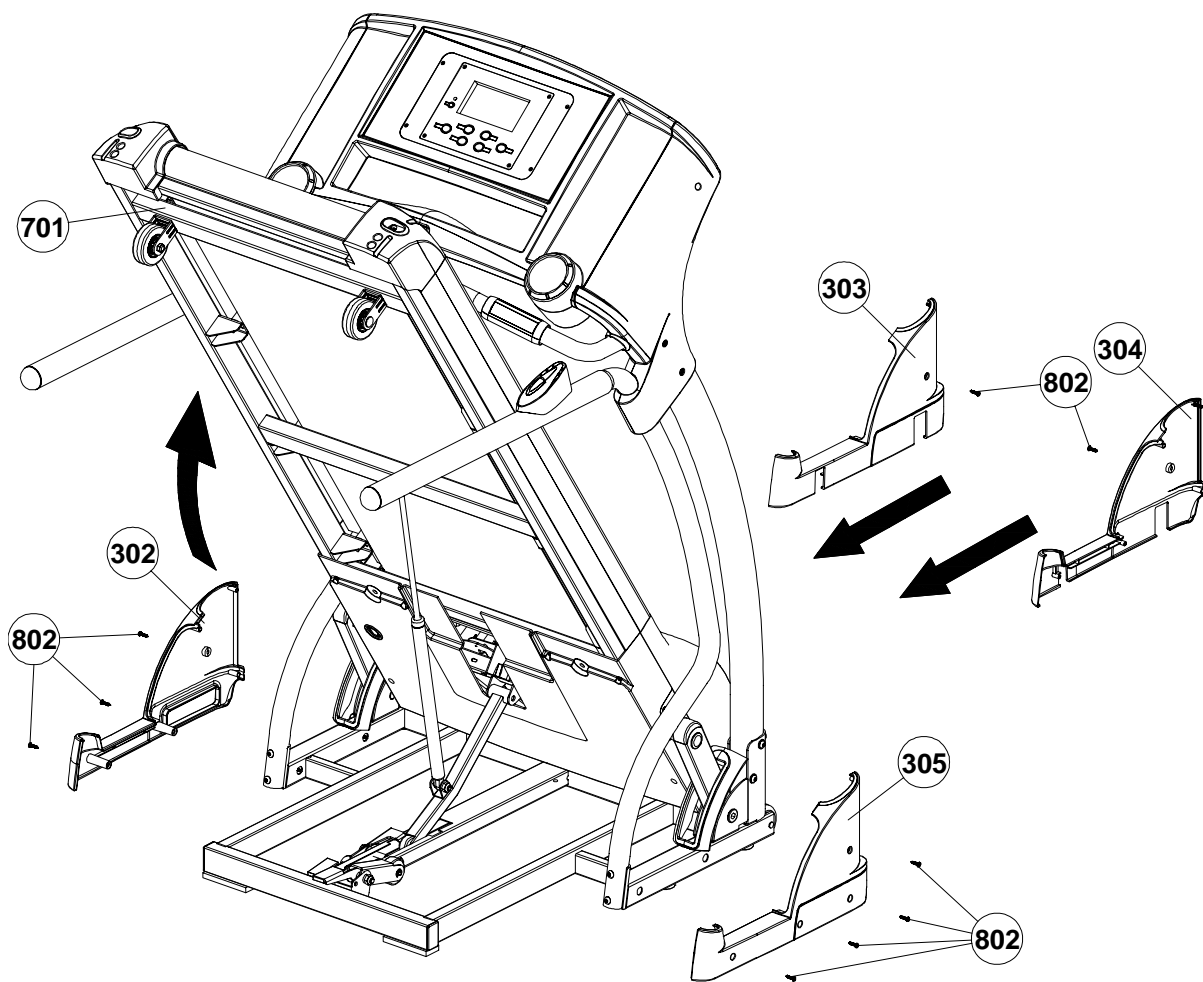
803 **X2** 



ASSEMBLY**STEP 5:**

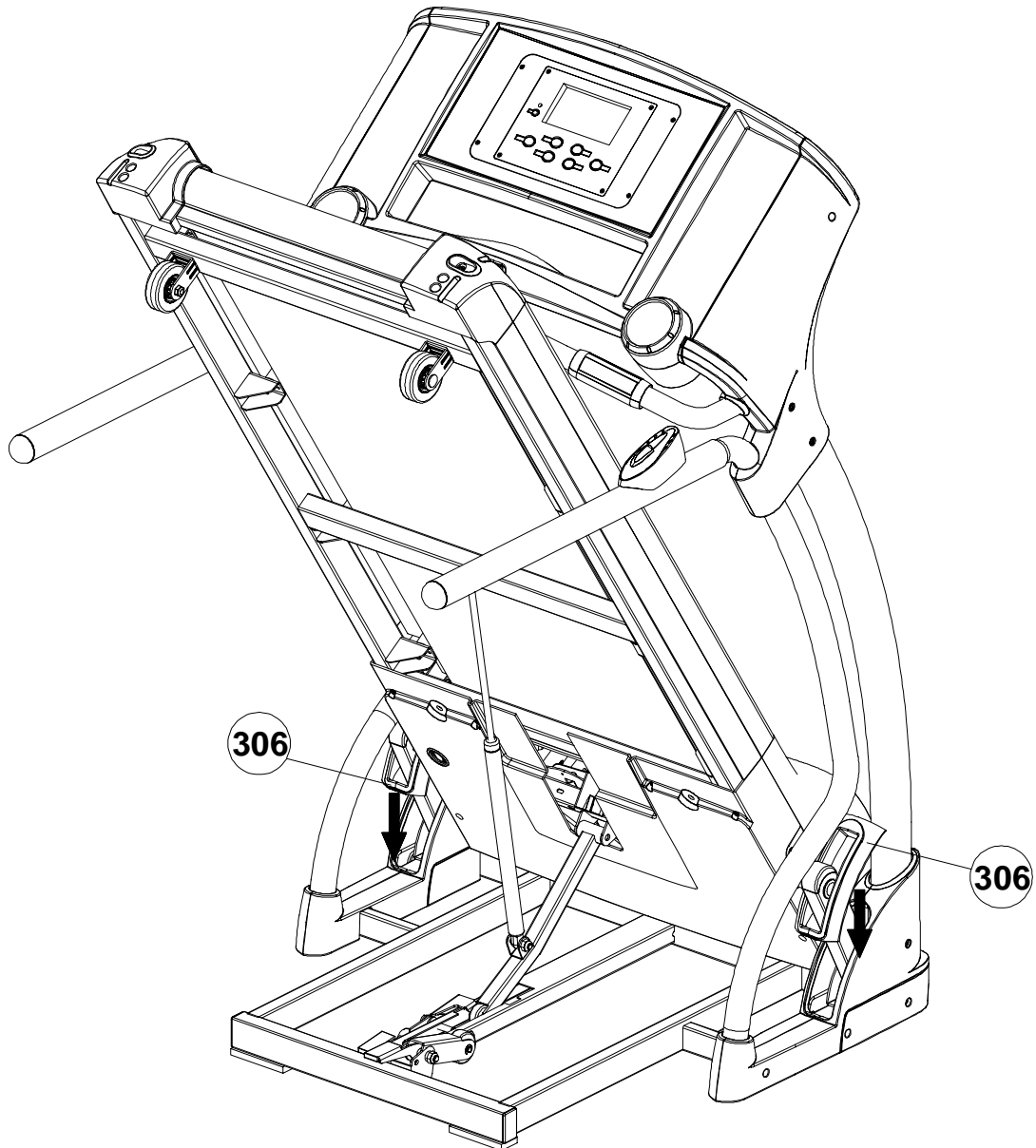
Please refer to the folding up instruction to fold up the running deck until it locks in place. Attach the Upright Base Cover – LL (302) and Upright Base Cover – LR (303) to Upright – Left (301), and secure using four M 4x15 mm (802). Repeat the same procedure to attach the upright base cover – RL (304) and upright base cover – RR (305), secure using five M 4x15 mm (802).

802 X9 



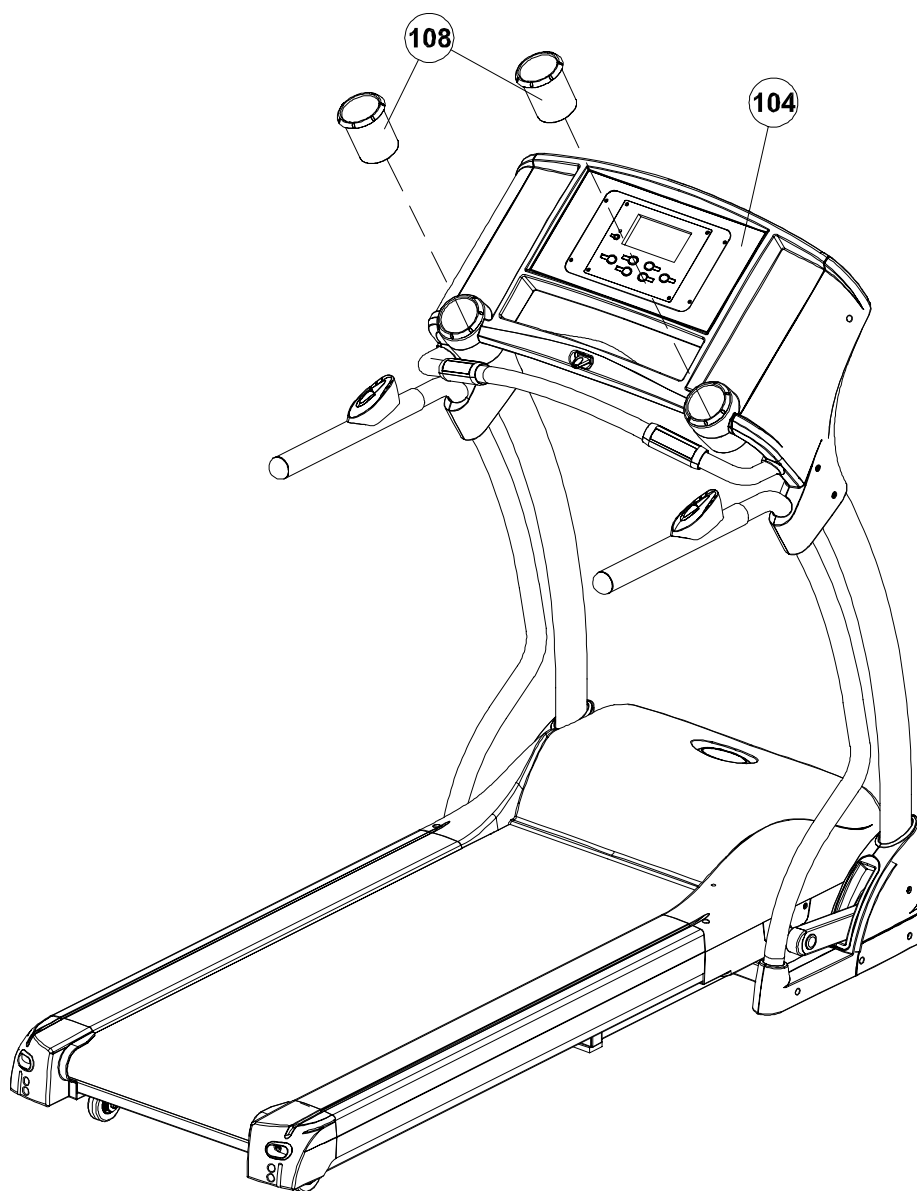
ASSEMBLY**STEP 6:**

Insert the rubber cover (306) into the slot upright base cover



ASSEMBLY**STEP 7:**

Attach the Water Bottle Holder (108) to the Console Housing - Upper
(104)



STABILIZER ADJUSTMENT

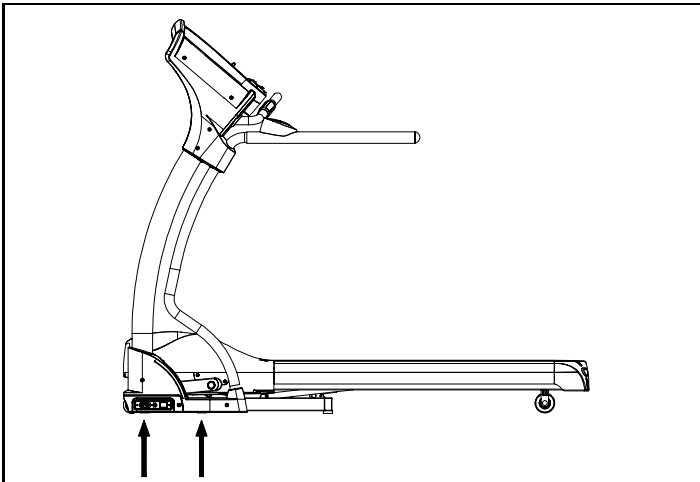
FOLLOW THESE INSTRUCTIONS TO LEVEL YOUR TREADMILL:

An uneven floor or improper stabilizer level can cause the treadmill to wobble during use as well as the incline adjustment to function incorrectly. Please follow the procedure described below to make sure the treadmill stabilizer is adjusted correctly prior to use. You may need the assistance of another person to perform this adjustment.

First locate the two adjustable stabilizers under the base frame. Then simply rotate them in or out to adjust the level of the treadmill. When properly adjusted the treadmill should sit firmly on both stabilizers and all cushions.



Locate the two adjustable stabilizers under the base frame.

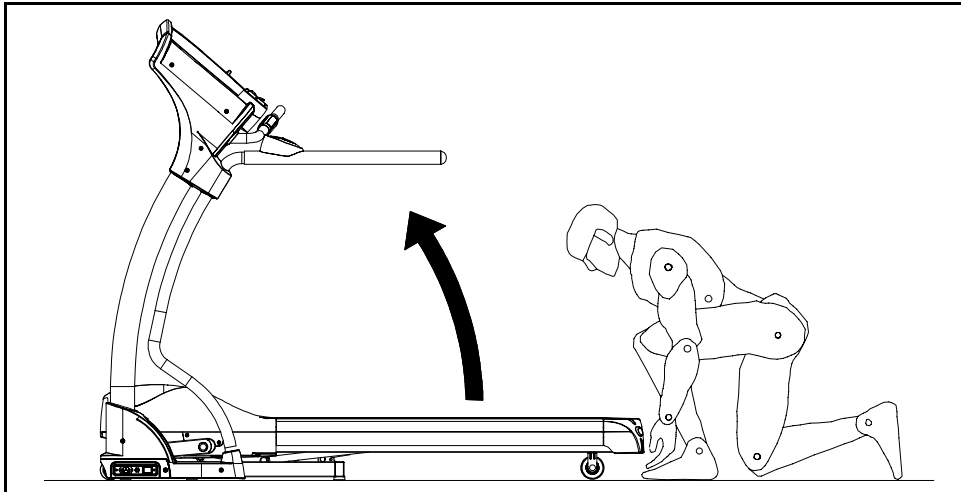


Treadmill should sit firmly on both stabilizers and all cushions

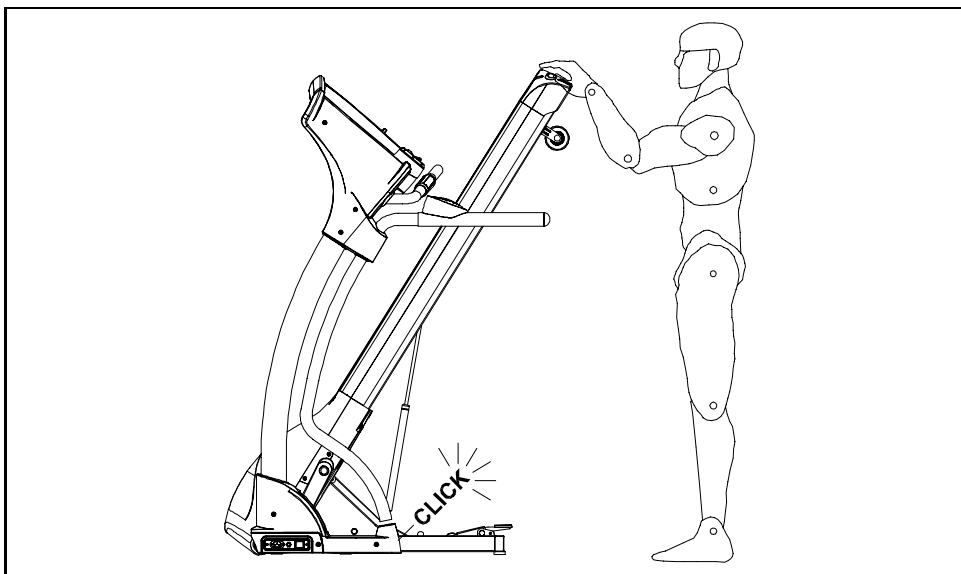
FOLDING INSTRUCTIONS

How to fold up the treadmill:

Your treadmill can be folded up for space saving storage. To do this follow the instructions here:



Lift the deck from the rear so that the treadmill rests on the front transportation wheels.

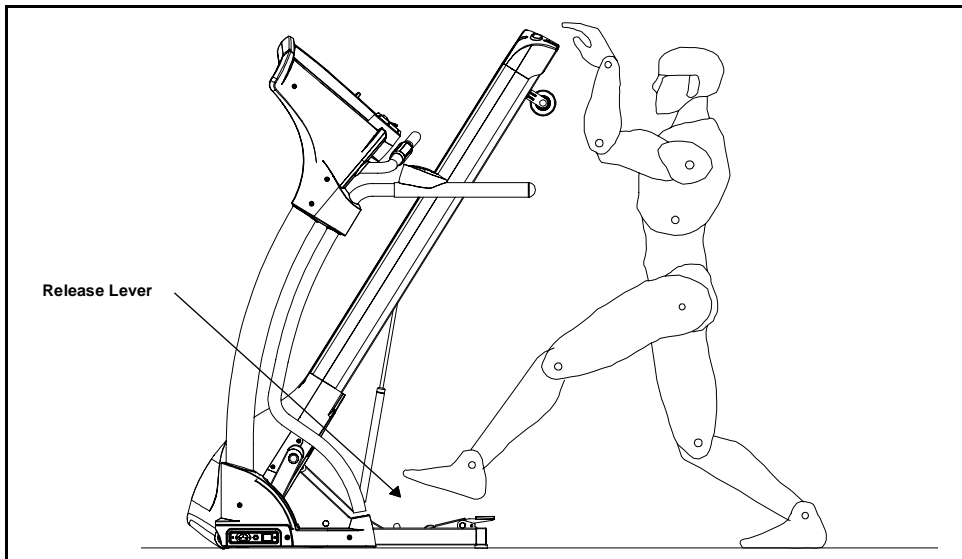


Roll to a desired location.

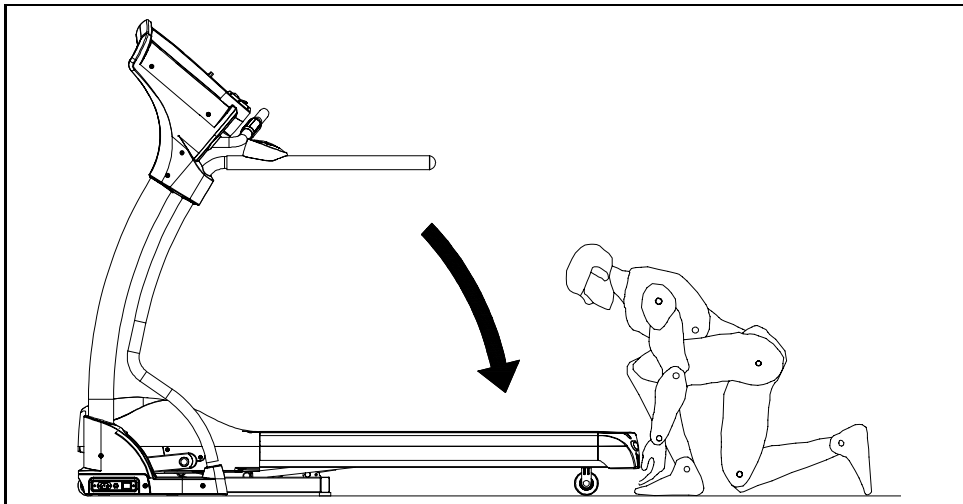
UNFOLDING INSTRUCTIONS

How to unfold the treadmill:

To unfold the treadmill for use follow the instructions here:



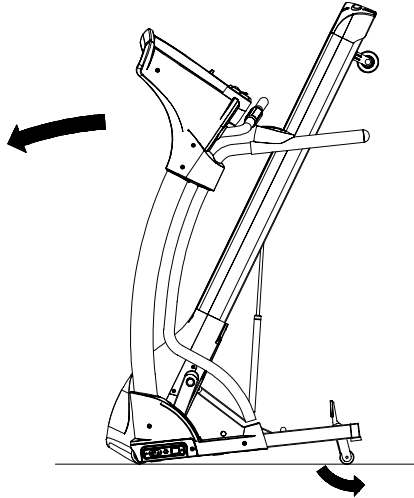
Lift the deck from the rear so that the treadmill rests on the front transportation wheels.



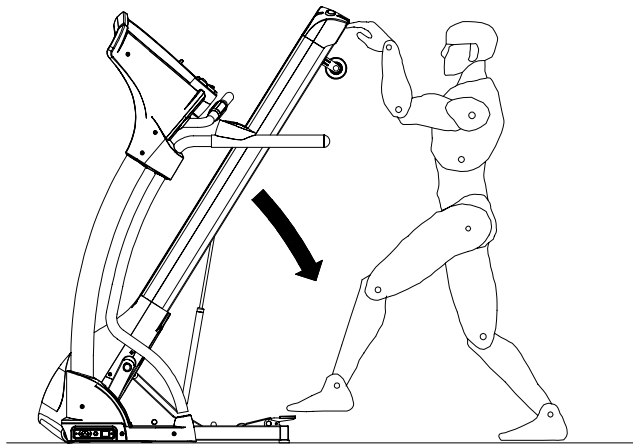
Roll to a desired location.

TRANSPORT INSTRUCTIONS**TRANSPORT INSTRUCTIONS:**

To roll away for storage simply grab the rear deck, lift slightly and roll to desired location.



Lift the deck from the rear so that the treadmill rests on the front transportation wheels.



Roll to a desired location.

MAINTAINENCE

HOW TO MAINTAIN THE MOMENTUM G-FIT-FX25 TREADMILL:

Proper maintenance is very important to ensure your treadmill is always in top working condition. Improper maintenance could cause damage or shorten the life of your treadmill and exceed the LIMITED WARRANTY coverage.

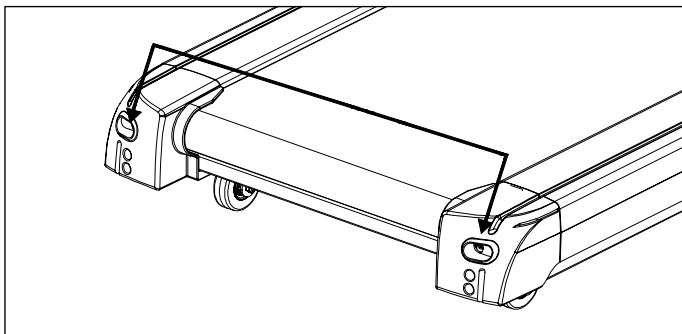
- **Important:** Never use abrasives or solvents to clean the treadmill. To prevent damage to the computer, keep liquids away and keep it out of direct sunlight.
- Inspect and tighten all parts of the treadmill regularly. Replace any worn parts immediately.

BELT ADJUSTMENT:

Belt adjustment and tension performs two functions: adjustment for tension and centering. The running belt has been adjusted properly at the factory. However transportation, uneven flooring or other unpredicted reasons could cause the belt to shift off center resulting in the belt rubbing with the plastic side rail or end caps and possibly causing damage. To adjust the belt back to it's proper position please follow the directions below:

- **Walking belt has shifted to the left:** First unplug the power cord from the surge protector. Using the hex key provided, turn the left rear roller adjustment bolt 1/4 turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should see the belt start to correct itself, moving back towards the center. Repeat the above procedure until the walking belt is centered. It may be necessary to set walking belt tension once you have completed this procedure if the belt feels like it is slipping while walking. Refer below to the "Walking belt slipping" instructions.
- **Walking belt has shifted to the right:** First unplug the power cord from the surge protector. Using the hex key provided, turn the right rear roller adjustment bolt 1/4 turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should see the belt start to correct itself, moving back towards the center. Repeat the above procedure until the walking belt is centered. It may be necessary to set walking belt tension once you have completed this procedure if the belt feels like it is slipping while walking. Refer below to the "Walking belt slipping" instructions.
- **Walking belt is slipping:** First unplug the power cord from the surge protector. Using the hex key provided, turn both the left and right rear roller adjustment bolts the same distance, usually a 1/4 turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should now walk on the belt to determine if the belt is still slipping. Repeat the above procedure until the walking belt is not slipping. The tension should be just tight enough not to slip.

WARNING! Do not over tighten rollers! This will cause premature roller bearing failure!



Right and left tension bolts are located at the rear of the treadmill.

MAINTAINENCE

CLEANING:

Routine cleaning of your treadmill will extend the product's life.

- **Warning:** To prevent electrical shock, be sure the power to the treadmill is OFF and the power cord is unplugged from the wall electrical outlet before attempting any cleaning or maintenance.
- **Important:** Never use abrasives or solvents to clean the treadmill. To prevent damage to the computer, keep liquids away and keep it out of direct sunlight.
- **After each workout:** Wipe off the console and other treadmill surfaces with a clean, water dampened soft cloth to remove excess perspiration.
- **Weekly:** Use of a treadmill mat is recommended for ease of cleaning. Dirt from your shoes contacts the belt and eventually makes it to underneath the treadmill. Vacuum underneath treadmill once a week.

DECK LUBRICATION:

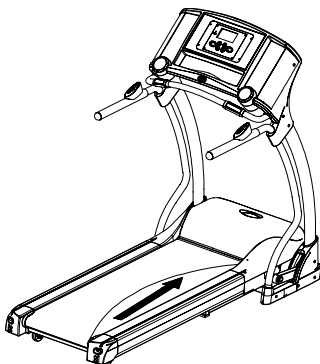
The walking belt has been pre-lubricated at the factory. However, it is recommended that the walking board be checked periodically for lubrication to ensure optimal treadmill performance. Your treadmill should not have to be lubricated usually within the first 400 hours of use.

Every 2 months of operation lift the sides of the walking belt and feel the top surface of the walking board as far as you can reach. If you feel signs of silicone, no further lubrication is required. If it feels dry to the touch, follow the instructions below.

Please use Lube 'N Walk (can be purchased from your dealer or call the number on the front of the manual), or a non-petroleum based silicone such as "Napa 8300" (available at most stores).

To apply lubricant to the walking belt:

1. Position the walking belt so that the seam is located on top and in center of the walking board.
2. Insert the spray nozzle into the spray head of the lubricant can.
3. While lifting the side of the walking belt, position the spray nozzle between the walking belt and the board approximately 6" from the front of the treadmill. Apply the silicone spray to the walking board, moving from the front of the treadmill to the rear. Repeat this on the other side of the belt. Spray approximately 4 seconds on each side.
4. Allow the silicone to "set" for 1 minute before using the treadmill.



Spray lubricant from front to back.

IMPORTANT STEPS

Warning:

Before using this product, please consult your personal physician for a complete physical examination. Frequent and strenuous exercise should be approved by your doctor first. If any discomfort should result from your use of this product, stop exercising and consult your doctor. Proper usage of this product is essential. Please read your manual carefully before exercising.

Please keep all children away from the equipment during use and when equipment is unattended.

Always wear appropriate clothing, including athletic shoes, when exercising. Do not wear loose clothing that could become caught during exercising.

Make sure that all bolts and nuts are tightened when equipment is in use. Periodic maintenance is required on all exercise equipment to keep it in good condition.

Before beginning:

How you begin your exercise program depends on your physical condition. If you have been inactive for several years, or are severely overweight, you must start slowly and increase your time gradually, a few minutes per week.

Initially you may be able to exercise only for a few minutes in your target zone. However, your aerobic fitness will improve over the next six to eight weeks. Don't be discouraged if it takes longer. It's important to work at your own pace. Ultimately, you'll be able to exercise continuously for 30 minutes. And the better your aerobic fitness, the harder you will have to work to stay in your target zone. But remember these essentials:

- Contact your physician before starting a workout or training program. Have your doctor review your training and diet programs to advise you of a workout routine you should adopt.
- Begin your training program slowly with realistic goals that have been set by you and your doctor.
- Supplement your program with some type of aerobic exercise such as walking, jogging, swimming, dancing and/or bicycling. Monitor your pulse frequently. If you do not have an electronic heart rate monitor, have your physician show you the proper way to manually check your pulse by using your wrist or neck. Establish your target heart rate based on your age and condition.
- Drink plenty of fluids during the course of your routine. You must replace the water content lost from excessive exercising to avoid dehydration. Avoid drinking large amounts of cold liquids. Fluids should be at room temperature when consumed.



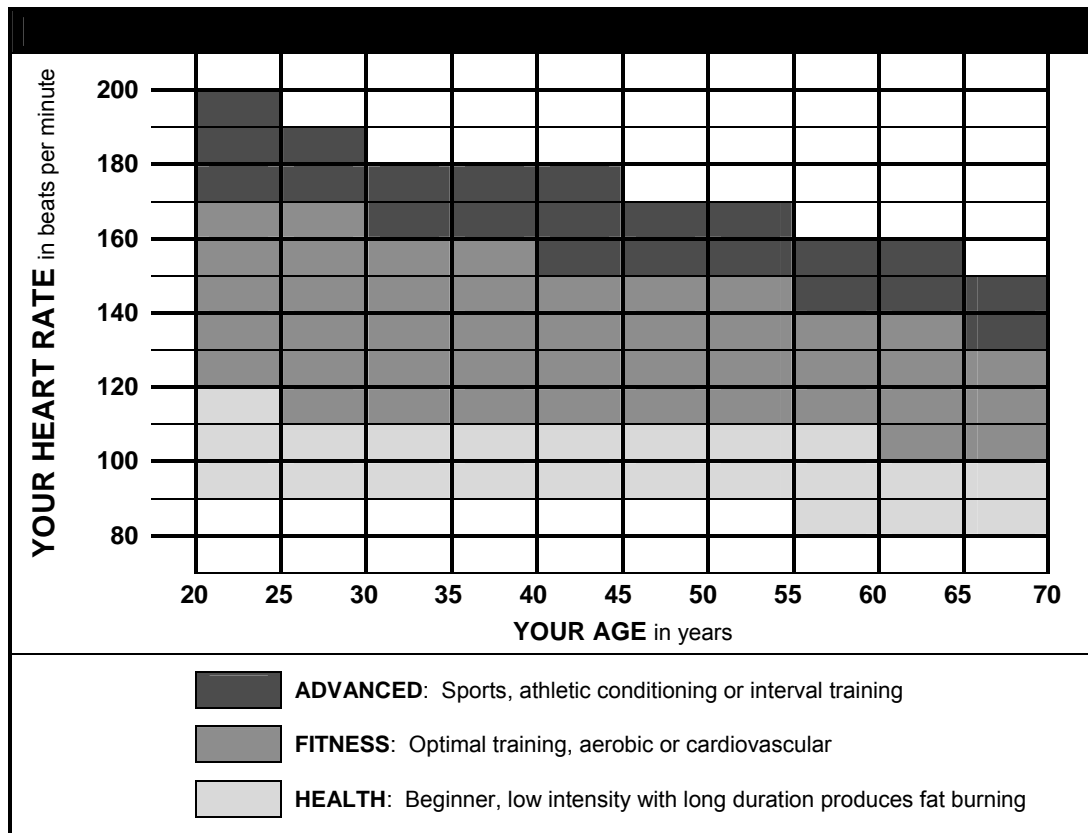
The Surgeon General
has determined that lack
of physical activity is
detrimental to your health.™

TARGET HEART RATE

Finding your pulse:

To make sure your heart is beating in its target zone, you'll need to know how to monitor your heart rate. The easiest way is to feel the pulse in the carotid artery on either side of your neck, between the windpipe and the large neck muscles. Count the number of beats in ten seconds, and then multiply that number by six. This gives you the number of beats per minute.

How fast should your heart beat during aerobic exercise? Fast enough to reach and stay in its "target zone," a range of beats per minute that is largely determined by your age and physical condition. To determine your target zone, consult the chart we have provided.



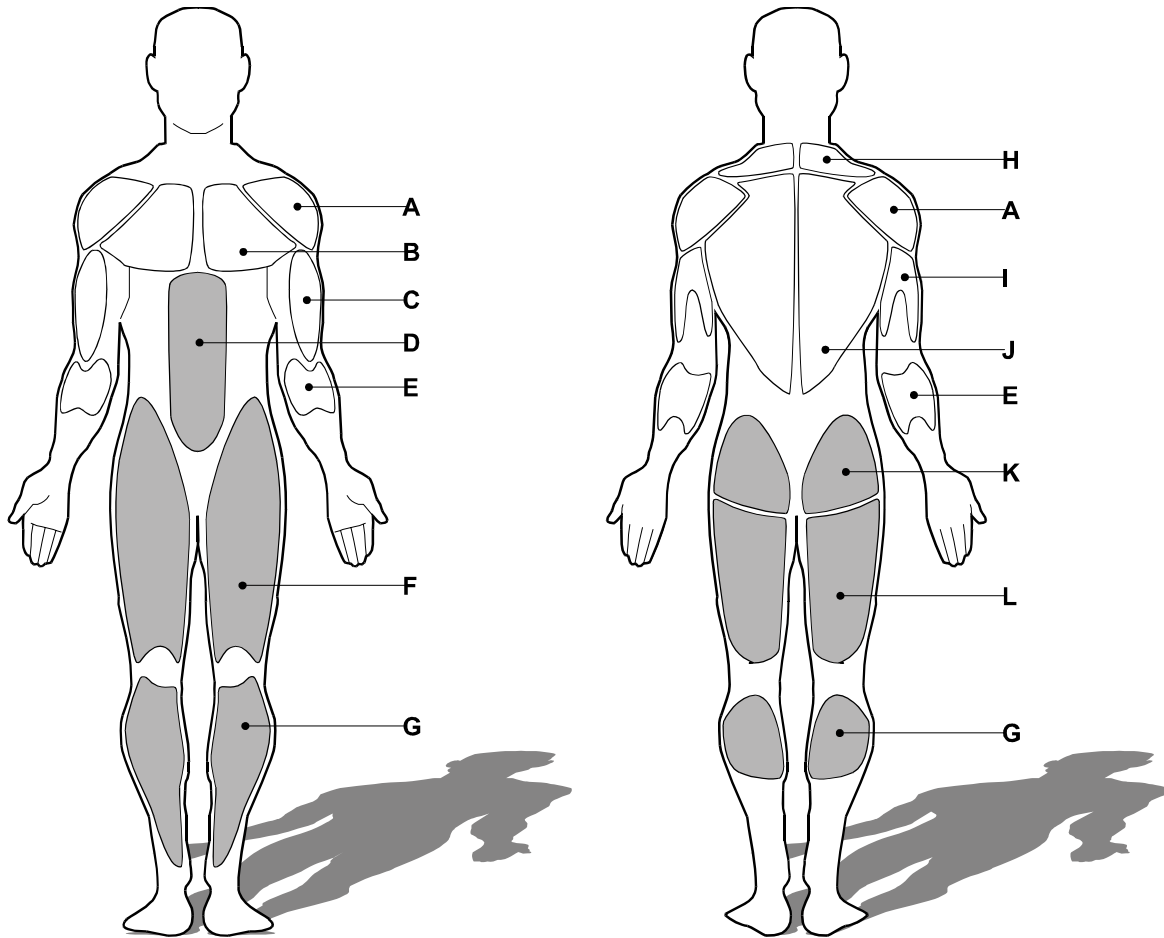
Aerobic exercise:

Is any sustained activity that sends oxygen to your muscles via your heart and lungs. It will improve the fitness of your lungs and heart: your body's most important muscle. Aerobic fitness is promoted by any activity that uses your large muscle groups - arms, legs or buttocks, for example. Your heart beats quickly and you breathe deeply. An aerobic exercise should be part of your entire exercise routine.











MUSCLE CHART

Targeted muscle groups:

The exercise routine that is performed on this product will develop primarily lower body muscle groups. These muscle groups are shown in gray color on the chart below.



MUSCLE GROUPS

 Shoulder muscles	 Calf muscles
 Pectoral muscles	 Trapezius muscles
 Bicep muscle	 Tricep muscles
 Abdominal muscles	 Back muscles
 Forearm muscles	 Gluteal muscles
 Quadricep muscles	 Hamstring muscles

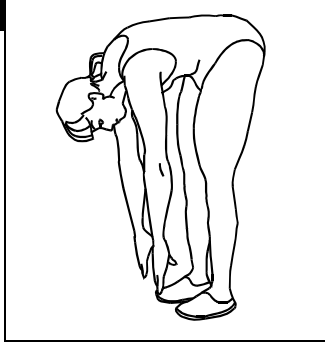
STRETCHING ROUTINE

Warm up and cool down:

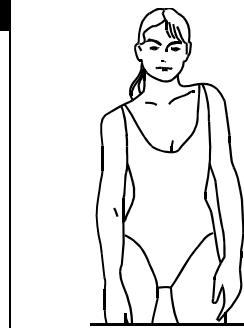
A successful exercise program consists of a warm-up, aerobic exercise, and a cool-down. Do the entire program at least two and preferably three times a week, resting for a day between workouts. After several months, you can increase your workouts to four or five times per week.

Warming up is an important part of your workout, and should begin every session. It prepares your body for more strenuous exercise by heating up and stretching out your muscles, increasing your circulation and pulse rate, and delivering more oxygen to your muscles. At the end of your workout, repeat these exercises to reduce sore muscle problems. We suggest the warm-up and cool-down exercises on the following pages:

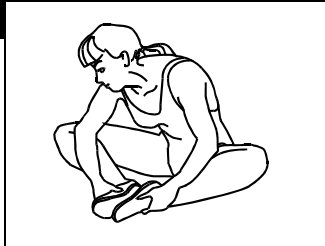
Slowly bend forward from your waist, letting your back and shoulders relax as you stretch toward your toes. Reach down as far as you can and hold for 15 counts.



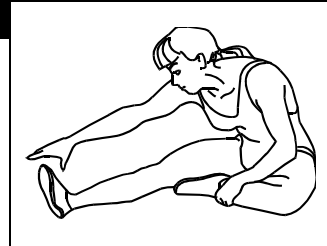
Lift your right shoulder up toward your ear for one count. Then lift your left shoulder up for one count as you lower your right shoulder.



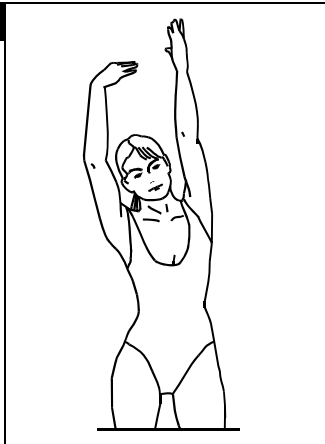
Sit with the soles of your feet together with your knees pointing outward. Pull your feet as close into your groin as possible. Gently push your knees towards the floor. Hold for 15 counts.



Sit with your right leg extended. Rest the sole of your left foot against your right inner thigh. Stretch toward your toe as far as possible. Hold for 15 counts. Relax and then repeat with left leg extended.



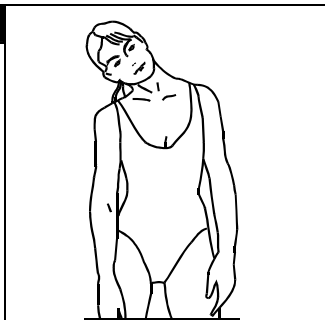
Open your arms to the side and continue lifting them until they are over your head. Reach your right arm as far upward toward the ceiling as you can for one count. Feel the stretch up your right side. Repeat this action with your left arm.



Lean against a wall with your left leg in front of the right and your arms forward. Keep your right leg straight and the left foot on the floor; then bend the left leg and lean forward by moving your hips toward the wall. Hold, and then repeat on the other side for 15 counts.



Rotate your head to the right for one count, feeling the stretch up the left side of your neck. Next, rotate your head back for one count, stretching your chin to the ceiling and letting your mouth open. Rotate your head to the left for one count, and finally, drop your head to your chest for one count.



TROUBLESHOOTING

Troubleshooting

NOTE: Do not touch any internal electric wires without consulting the manufacturer.

Treadmill will not start:

1. Make sure the power cord is plugged into a surge protector, the surge protector is plugged into a properly grounded outlet and the surge protector is turned on (refer to the Power Requirements section in this manual).
2. Check the circuit breaker reset switch located on the front of the treadmill. Turn the power off, wait 5 minutes then press the reset switch.
3. Check the house electrical breaker box and the circuit breaker for the room the treadmill is located in. If it has tripped, reset or have an electrician replace the breaker in home.
4. Have an electrician check for inadequate voltage at the outlet.

Treadmill loses power during use:

1. Check the circuit breaker reset switch located on the front of the treadmill. Turn the power off, wait 5 minutes then press the reset switch.
2. Check the house electrical breaker box and the circuit breaker for the room the treadmill is located in. If it has tripped, reset or have an electrician replace the breaker in home.

Treadmill walking belt slows during use:

1. Check to make sure the treadmill is securely plugged into an UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less and the surge protector is securely plugged into the outlet.

Treadmill walking belt slips or is not centered on rear roller:

Refer to the Belt Adjustment section of this manual.

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1.888.800.1167

Website:

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