



PRO 450 / PRO 550 TREADMILL

OWNER'S MANUAL

Model Name _____

Serial Number _____

Purchase Date _____

Write down for future reference.

Keys Technical Service, (888) 340-0482
or (214) 340-8888

KEYS Fitness Products, LP

P.O. Box 551239
Dallas, Texas 75239
(214) 340-8888

www.keysfitness.com



WARNING – The Treadmill Must Be Assembled With The Safety Latches

Package includes: 2 Safety Latches, 2 screws for Safety Latches, Owner's Manual, Belt adjustment wrench, Wrench holder (peel and stick on side of frame), and the RED SAFETY KEY.

INSTALLING SAFETY LATCHES: Stack both safety latches together and attach with both screws underneath the left handrail.

WARNING – The Treadmill Must Be Assembled With The Safety Latches

KEYS FITNESS PRODUCTS, LP – LIMITED WARRANTY



PLEASE CONSULT YOUR PHYSICIAN BEFORE USING THIS PRODUCT.

This Limited Warranty applies in the United States, Canada, and Mexico to products manufactured or distributed by Keys Fitness Products, LP ("Keys") under the Keys brand name. The warranty period to the original purchaser of the PRO 450 or PRO 550 treadmills are (lifetime) on the frame, (1) year on the motor, parts, and labor.

Keys warrants that the Product you have purchased for non-commercial, personal, family, or household use from Keys or from an authorized Keys reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of the date of purchase. This warranty only extends to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you. It excludes expendable parts. This Limited Warranty becomes VALID ONLY if the treadmill is assembled/installed by a Keys Fitness authorized dealer/technician unless otherwise authorized by Keys Fitness in writing (if anyone other than a Keys Fitness authorized dealer/technician assembles a Keys Fitness treadmill the warranty will be void unless accompanied by written authorization by Keys Fitness).

During the warranty period Keys will at no additional charge, repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Limited Warranty under normal non-commercial, personal, family or household use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

To obtain warranty service, you must contact a Keys authorized service technician or Keys Fitness at our phone numbers located in this manual. Any parts determined to be defective must be returned to Keys to obtain warranty service. You must prepay any shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product. In addition, you are responsible for insuring any parts or Product shipped or returned. You assume the risk of loss during shipment. You must present Keys with proof-of-purchase documents (including the date of purchase). Any evidence of alteration, erasing or forgery of proof-of-purchase documents will be cause to void this Limited Warranty.

This warranty does not extend to any product not purchased from Keys or from an authorized Keys reseller. This Limited Warranty does not extend to any Product that has been damaged or rendered defective; (a) as a result of accident, misuse, or abuse; (b) by the use of parts not manufactured or sold by Keys; (c) by modification of the Product or normal wear and tear; (d) operation on incorrect power supplies; or (e) as a result of service by anyone other than Keys, or an authorized Keys warranty service provider. Product on which the serial number has been defaced or removed is not eligible for warranty service. Should any Product be submitted for warranty service be found ineligible therefore, an estimate of repair cost will be furnished and the repair will be made if requested by you upon Keys' receipt of payment or acceptable arrangements for payment.

EXCEPT AS EXPRESSLY SET FORTH IN THIS WARRANTY, KEYS MAKES NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. KEYS EXPRESSLY DISCLAIMS ALL WARRANTIES NOT STATED IN THIS LIMITED WARRANTY. ANY IMPLIED WARRANTIES THAT MAY BE IMPOSED BY LAW ARE LIMITED TO THE TERMS OF THIS LIMITED WARRANTY. NEITHER KEYS NOR ANY OF ITS AFFILIATES SHALL BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSION MAY NOT APPLY TO YOU. This Limited Warranty gives you specific legal rights and you may also have other rights that may vary from state to state. This is the only express warranty applicable to Keys-branded products. Keys neither assumes nor authorizes anyone to assume for it any other express warranty.

PLEASE SEND IN THE ATTACHED WARRANTY CARD WITHIN TEN (10) DAYS OF PURCHASE TO REGISTER YOUR TREADMILL WITH KEYS FITNESS PRODUCTS, LP.

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Who will use the treadmill? Male ___ Female ___ Both ___ How many family members? ___		Why did you purchase a treadmill? Dr.'s Orders ___ Loose Weight ___ In-home convenience ___ Improve Cardiovascular Fitness ___ Safety from outdoors ___ Other _____		Other Comments: _____ _____ _____																					
AGE: 15-24 ___ 25-34 ___ 35-44 ___ 45-54 ___ 55-64 ___ 65 + ___		KEYS FITNESS respects the rights of your privacy. Our company will not sell or distribute to others the information above. This information is used to track our product quality and to contact you in the event of a product safety concern. It may be used to offer you future Keys products only through the mail. Please check here if wish not to receive any additional information on Keys products. <input type="checkbox"/>																							

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Important Safety Information



- 1) **WARNING:** Before using this treadmill or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. The manufacturer and distributor assumes no responsibility for personal injury or property damage sustained by or through the use of this product.
- 2) **WARNING:** To reduce the risk of electrical shock, burns, fire, or other possible injuries to the user, it is important to review this manual and the following precautions *before* operation.

SAFETY PRECAUTIONS AND TIPS

- It is the owner's responsibility to ensure that all users of this treadmill have read the Owner's Manual and are familiar with warnings and safety precautions.
- This treadmill has a user maximum capacity of 250 pounds.
- The treadmill should only be used on a level surface and is intended for indoor use only. The treadmill should not be placed in a garage, patio, or near water and should never be used while you are wet. KEYS recommends a treadmill mat be placed under the treadmill to protect floor or carpet and for easier cleaning.
- Follow safety information in regards to plugging in your treadmill. Keep the power cord away from the incline wheels and do not run the power cord underneath your treadmill. Do not operate the treadmill with a damaged or frayed power cord.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use the treadmill with bare feet, sandals, socks or stockings.
- Always straddle the belt and allow it to start moving before stepping onto the belt.
- Hold on to handrails when adjusting speed, incline, or other controls.
- Always examine your treadmill before using to ensure all parts are in working order.
- Allow the belt to fully stop before dismounting.
- Pets should be never be allowed near or on the treadmill.
- Do not leave children unsupervised near or on the treadmill.
- Never operate the treadmill where oxygen is being administered, or where aerosol products are being used.
- Never insert any object or body parts into any opening.
- For safety and to prevent damage to your treadmill, no more than one person should use the treadmill at a time.
- Always unplug the treadmill before cleaning and/or servicing. Service to your treadmill should only be performed by an authorized service representative, unless authorized and/or instructed by the manufacturer. Failure to follow these instructions will void the treadmill warranty.
- Never leave the treadmill unattended while it is running.

Before You Start



Thank you for purchasing a KEYS treadmill! This quality product you have chosen was designed to meet your needs for cardiovascular exercise.

- The treadmill will only operate with a RED SAFETY KEY attached.
- The treadmill has a separate POWER A/C switch located on the frame near the motor hood.
- The treadmill is equipped with a ZERO RESET SAFETY FEATURE. The treadmill will not operate unless the Speed Dial is reset to zero (fully turned to the 'zero' position counter-clockwise). Please be sure to reset prior to operating.
- Before you start, please read the Owner's Manual and become familiar with the operation of your new treadmill.
- READ THE OPERATING INSTRUCTIONS COMPLETELY before using the treadmill.
- Remember to take the time to warm up and perform the stretching exercises provided to avoid injury.
- Do not stand on the walking belt while 1) turning on the main POWER A/C button, and 2) turning the Speed Dial.
- Always adjust the speed of the treadmill in small increments as this treadmill is capable of high speeds.
- If you are taking medication, consult your physician to see if the medication will affect your exercise heart rate.
- If you have heart problems, you are not active, and/or are over the age of 35 years, do not start an exercise program without first contacting and receiving approval from your physician.
- To avoid the risk of electrical shock, always keep the console dry. Do not spill liquids on the console. KEYS recommends a sealed water bottle for beverages consumed while using the treadmill.

Power Requirements



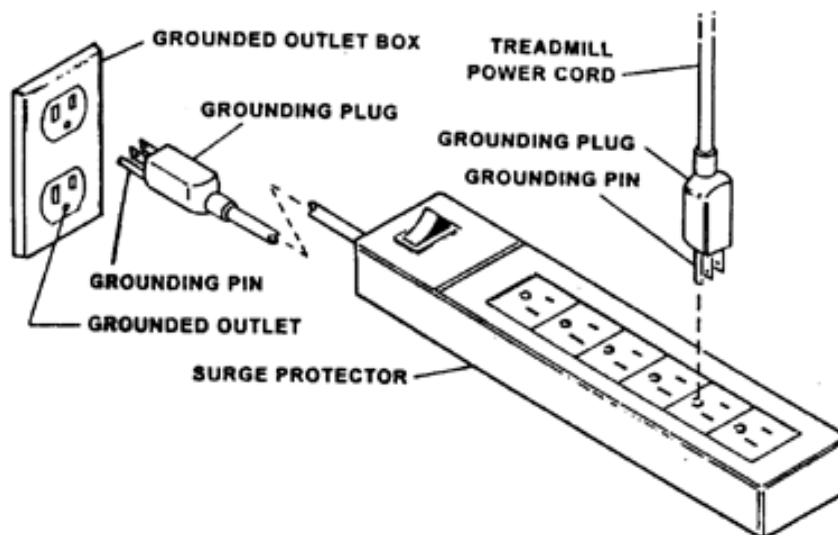
IMPROPER CONNECTION OF THE EQUIPMENT GROUNDING CONNECTOR CAN RESULT IN A RISK OF AN ELECTRIC SHOCK. CHECK WITH A QUALIFIED ELECTRICIAN OR SERVICE MAN IF YOU ARE IN DOUBT AS TO WHETHER THE PRODUCT IS PROPERLY GROUNDED. DO NOT MODIFY THE PLUG PROVIDED WITH THE PRODUCT, IF IT WILL NOT FIT THE OUTLET, HAVE A PROPER OUTLET INSTALLED BY A QUALIFIED ELECTRICIAN.

This treadmill can be seriously damaged by sudden voltage changes in your home's electrical power. Voltage spikes, surges, and noise interference can result from weather conditions or from other appliances being turned on or off. To reduce the possibility of treadmill damage, always use a surge protector (not included) with your treadmill.

Surge protectors can be purchased at most hardware stores. The manufacturer recommends a single outlet surge protector with a UL 1449 rating as a Transient Voltage Surge Suppressor (TVSS) with a UL suppressed voltage rating of 400V or less and an electrical rating of 120VAC, 15 amps.

This treadmill must be grounded to reduce the risk of electrical shock. Grounding provides a path of least resistance for electric current, should the treadmill malfunction. This treadmill comes with an electrical cord having an equipment-grounding conductor and a grounding plug. Always plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in the drawing (1) below.



Folding and Storage Instructions



PRO 450 Model Only

The 450 treadmill is equipped with a locking foot safety latch on the right side of the base frame.

TO LOWER THE TREADMILL FOR USE:

Place both hands onto upper end of treadmill. Using your right foot, depress the safety latch and gently lower the treadmill to the floor. To reduce the possibility of injury, bend your legs and keep your back straight while performing this procedure.

TO FOLD UP THE TREADMILL FOR STORAGE:

Place both hands onto rear end of treadmill. Gently raise the treadmill to the upright position until the foot safety latch fully engages between the main upright frame and the belt/deck frame. To reduce the possibility of injury, bend your legs and keep your back straight while performing this procedure.

Make sure the safety latch is fully engaged before moving!

PRO 550 Model Only

The 550 treadmill is equipped with a locking latch on the left side handlebar.

TO LOWER THE TREADMILL FOR USE:

Place your right hand onto upper end of treadmill. Using your left hand, depress the safety latch toward the main frame to disengage the latch and, with both hands, gently lower the treadmill to the floor. To reduce the possibility of injury, bend your legs and keep your back straight while performing this procedure.

TO FOLD UP THE TREADMILL FOR STORAGE:

The PRO 550 treadmill is equipped with an electric elevation motor. **The elevation must be raised to the highest incline position in order to fold the main frame (belt and deck) up.** Press the 'INCLINE' button to raise the treadmill to the steepest position before attempting to fold up.

Place both hands onto rear end of treadmill. Gently raise the treadmill to the upright position until the safety latch fully engages against the left side handlebar. To reduce the possibility of injury, bend your legs and keep your back straight while performing this procedure.

Make sure the safety latch is fully engaged before moving!

Moving Instructions

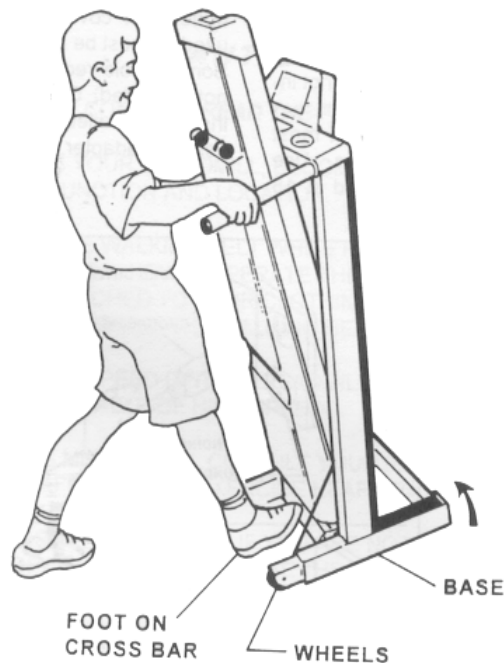


After opening the box, remove any packing materials from the treadmill. Do not throw away any packing materials until the unit is working properly. Place the base on a clean, level surface. Make sure the electrical cord will easily reach an electrical outlet.

Moving

CAUTION ! TO AVOID THE RISK OF INJURY, NEVER ATTEMPT TO MOVE THE TREADMILL WHILE IT IS IN THE UNFOLDED OPERATING POSITION. TO REDUCE THE POSSIBILITY OF INJURY WHILE LIFTING, BEND YOUR LEGS AND KEEP YOUR BACK STRAIGHT. AS YOU RAISE THE TREADMILL, LIFT USING YOUR LEGS, NOT YOUR BACK. IN ORDER TO RAISE OR LOWER THE TREADMILL SAFELY, YOU MUST BE ABLE TO LIFT 45 POUNDS (20KG). IT IS SUGGESTED YOU ALWAYS USE THE AID OF A SECOND PERSON WHEN MOVING THE TREADMILL.

With the treadmill in the folded locked position (safety latch is engaged), grasp the handrails and place one foot on base as shown in the illustration below. Next, with a firm grasp on handrails, place one foot on the center of the base crossbar and carefully tilt the treadmill back until it rolls freely on the wheels. Using extreme caution, move the treadmill to the desired location. To set the treadmill down, place one foot on the center of the base crossbar and carefully lower treadmill onto base in resting position. Do not attempt to move the treadmill over an uneven or rough surface.



Incline Adjustments



Adjusting the Incline – PRO 450 Only

- 1) Raise the treadmill to the upright position, making sure the safety latch engages.
- 2) Pull the round black pop pin handle. With the other hand, grab one of the wheels to use as a lever. Adjust the incline by moving the wheel up or down. You will see three holes for the different adjustment positions.
- 3) Set the pop pin to the desired position. The three positions, in percent of grade, are approximately 0, 5, & 10%.

Make sure the pop pin 'sets' correctly into the hole. If the round black pop pin handle protrudes from the housing, it has not been set.

Adjusting the Incline – PRO 550 Only

The PRO 550 is equipped with electric incline. Push the 'Incline' button to increase grade, and the 'Decline' button to decrease grade.

Warm Up Exercises

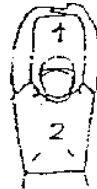


WARM UP FIRST !

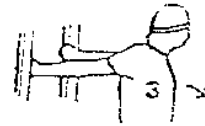
Warming up prepares the body for exercise by increasing circulation, supplying more oxygen to the muscles and raising body temperature. Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up. The drawings on this page show several forms of basic stretching you may perform before your workouts. Again, consult a physician before starting this or any other exercise program.



15 Seconds for each



20 Seconds



20 Seconds



25 Seconds



20 Seconds



20 Seconds



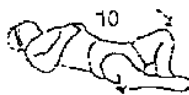
30 Seconds



25 Seconds each leg



30 Seconds



20 Seconds



5 Seconds X 3 times



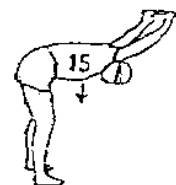
20 Seconds



25 Seconds each leg



5 Times



15 Seconds

Console Functions



There are four display windows on the control panel to provide feedback information.

TIME WINDOW

- **TIME:** Indicates elapsed time after pressing start in minutes and seconds (0-99 minutes, 0-59 seconds)

SPEED WINDOW

- **SPEED:** Indicates MPH (miles per hour) or KMH (kilometer per hour) in .1 increments

DISTANCE WINDOW

- **DISTANCE:** Indicates Miles or Kilometers traveled in .01 increments up to 9.99 and .1 increments starting at 10.0

CALORIES WINDOW

- **CALORIES:** Indicates estimated calories burned based on 150 lb. person at the indicated speed, incline, and time elapsed in 1 calorie increments

All windows will count up from '0' unless programmed. If programmed, that particular window will count down from the programmed value. When the programmed value has been reached, the window will flash 5 times and proceed to count up.



Operating Instructions

General Information – Your treadmill is equipped with a Main A/C Power button, a Speed dial for power, and requires the RED SAFETY KEY to operate. The display will light up once the Main A/C Power button is turned on. The display also has a sleep mode (power is on, but the display will not show). If there is no display, but the power is on, simply touch the Select or Program button to ‘wake’ the treadmill from sleep mode.

IMPORTANT: *The treadmill is equipped with a ZERO RESET SAFETY FEATURE. The treadmill will not operate unless the Speed Dial is reset to zero (fully turned to the ‘zero’ position counter-clockwise). Please be sure to reset prior to operating.*

- Plug into a standard surge protector and the surge protector into a standard wall outlet (110 Volt AC, 15 amp circuit)
- Turn on the Main A/C Power ON/OFF switch located on the right hand side of the frame near the motor hood cover. When the treadmill is not in use, it is recommended that this be switched to the ‘OFF’ position.
- Attach RED SAFETY KEY to console. The treadmill cannot be operated without safety key and without the ON/OFF switch turned on.
- Stand on the treadmill and straddle belt by placing feet on side rails.
- Before starting, the Speed Dial must first be turned completely counter-clockwise to the ‘zero’ position. To start, turn the Speed Dial slowly clockwise. **WARNING: The treadmill is capable of high speeds. Be sure the belt is moving SLOWLY before stepping on.**
- Step on belt slowly after the belt starts moving. To adjust Speed, turn the Speed Dial SLOWLY clockwise to increase speed, or SLOWLY counter-clockwise to decrease speed.
- To end your workout, turn the Speed Dial slowly counter-clockwise toward the ‘zero’ position.

TO PROGRAM:

The SELECT button will toggle between the Time, Distance, or Calorie windows.

The PROGRAM button will allow you to change the selected Time, Distance, or Calorie windows in the following increments:

TIME – 1 minute increments going up

DISTANCE – .25 miles increments (or kilometers if in Kilometer mode) going up

CALORIES – 10 Calorie increments going up

To reset selection back to ‘0’, press the Program and Select buttons simultaneously (at the same time).

- **Countdown Time, Distance or Calories:** Time, Distance, or Calories may be preset to countdown prior to getting started. After turning on the Main A/C power button, press the SELECT button to toggle between the TIME/DISTANCE/CALORIE windows. You may only choose one item to program. Once you have selected your choice, press the PROGRAM button once for each increment until you reach the desired amount.
- To Start the treadmill, turn the Speed dial slowly clockwise. **WARNING: The treadmill is capable of high speeds. Be sure the belt is moving SLOWLY before stepping on.**
- Step on belt slowly after the belt starts moving. To adjust Speed, turn the Speed Dial SLOWLY clockwise to increase speed, or SLOWLY counter-clockwise to decrease speed.

Belt Adjustment and Tension



WARNING! Do not overtighten rollers! This will cause premature roller bearing failure!

Belt adjustment and tension performs two functions: adjustment for tension and centering. Your new treadmill comes pre-adjusted from the factory for tension and centering. Please follow the procedures below if the belt shifts left or right or if the belt slips while walking:

WALKING BELT HAS SHIFTING TO THE LEFT (Diagram 1)

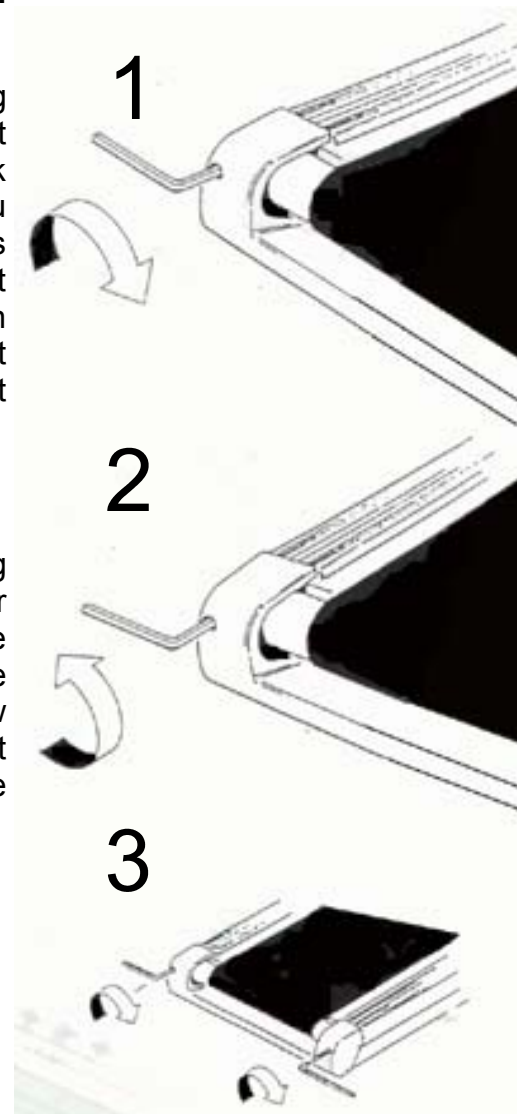
First, unplug the power cord from the surge protector. Using the hex key provided, turn the left rear roller adjustment bolt $\frac{1}{4}$ turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should see the belt start to correct itself, moving back towards the center. Repeat the above procedure until the walking belt is centered. It may be necessary to set walking belt tension once you have completed this procedure if the belt feels like it is slipping while walking. Refer to below to the “Walking Belt Slipping” instructions.

WALKING BELT HAS SHIFTING TO THE RIGHT (Diagram 2)

First, unplug the power cord from the surge protector. Using the hex key provided, turn the right rear roller adjustment bolt $\frac{1}{4}$ turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should see the belt start to correct itself, moving back towards the center. Repeat the above procedure until the walking belt is centered. It may be necessary to set walking belt tension once you have completed this procedure if the belt feels like it is slipping while walking. Refer to below to the “Walking Belt Slipping” instructions.

WALKING BELT IS SLIPPING DURING USE (Diagram 3)

First, unplug the power cord from the surge protector. Using the hex key provided, turn both left and right rear roller adjustment bolts the same distance, usually a $\frac{1}{4}$ turn in the clockwise direction. Plug the power cord back into the surge protector and run the treadmill at 2.5 mph. You should now walk on the belt to determine if the belt is still slipping. Repeat the above procedure until the walking belt is not slipping. The tension should be just tight enough not to slip.



Maintenance Instructions



WARNING! Before performing any maintenance to your treadmill, always unplug the power cord from the surge protector.

CLEANING

Routine cleaning of your Keys Fitness treadmill will extend the life of your treadmill. **WARNING!** To prevent electrical shock, be sure the power to the treadmill is OFF and the unit unplugged from the wall electrical outlet before attempting any cleaning or maintenance.

AFTER EACH WORKOUT: Wipe off the console and other treadmill surfaces with a clean, water dampened soft cloth to remove excess perspiration. **USE NO CHEMICALS.**

WEEKLY: Use of a treadmill mat is recommended for ease of cleaning. Dirt from your shoes contacts the belt and eventually makes it to underneath the treadmill. Vacuum underneath treadmill once a week.

DECK LUBRICATION

The walking belt has been pre-lubricated at the factory. However, it is recommended that the walking board be checked periodically for lubrication to ensure optimal treadmill performance.

Every 30 days or 30 hours of operation, lift the sides of the walking belt and feel the top surface of the walking board as far under as you can reach. If you feel signs of silicone, no further lubrication is required. If it feels dry to the touch, follow the instructions below.

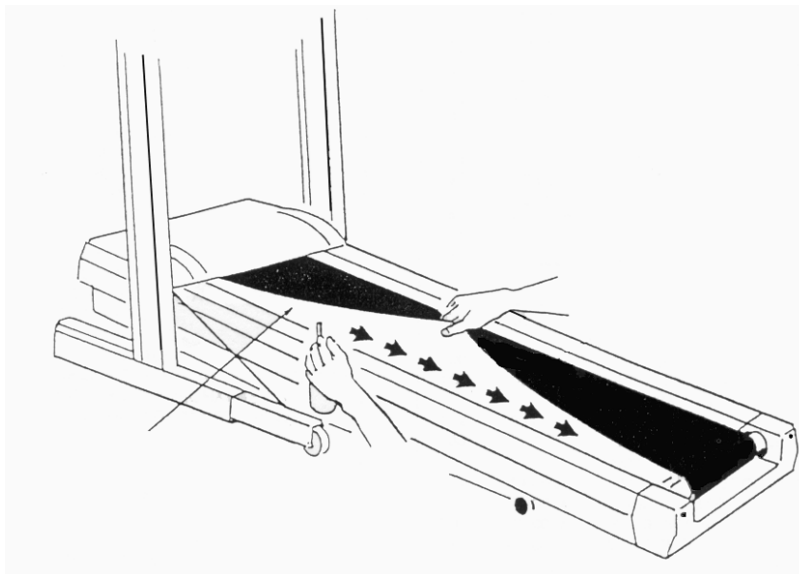
Please use Lube 'N Walk (can be purchased from your dealer or by calling the number on the front of this manual), or a silicone spray such as "Napa 8300" (available at most stores).

TO APPLY LUBRICANT TO THE WALKING BOARD

Follow the instructions included in the Lube 'N Walk kit. If you are using a silicone spray, follow these directions:

- 1) Position the walking belt so that the seam is located on top and in the center of the center of the walking board.
- 2) Insert the spray nozzle into the spray head of the lubricant can.
- 3) While lifting the side of the walking belt, position the spray nozzle between the walking belt and the board approximately 6" from the front of the treadmill. Apply the silicone spray to the walking board, moving from the front of the treadmill to the rear. Repeat this on the other side of the belt. Spray approximately 4 seconds on each side.
- 4) Allow the silicone to 'set' for one minute before using the treadmill.

WARNING: Do not overlubricate the walking board. Excess lubricant should be wiped off with a clean towel.



Troubleshooting Guide



Treadmill will not start.

- 1) Is the RED Safety Key Attached to the Console?
- 2) Make sure the power cord is plugged into a surge protector, the surge protector is plugged into a properly grounded outlet, and the surge protector is turned on. (Refer to “Power Requirements”)
- 3) Check the circuit breaker located on the front of the treadmill. If the switch protrudes, it has tripped. Wait five minutes and then press the switch back in.
- 4) Check the house electrical breaker box and the circuit breaker for the room the treadmill is located in. If it has tripped, reset or have an electrician replace the breaker in home.
- 5) Have an electrician check for inadequate voltage at the outlet.

Treadmill loses power during use.

- 1) Check the circuit breaker located on the front of the treadmill. If the switch protrudes, it has tripped. Wait five minutes and then press the switch back in.
- 2) Check the house electrical breaker box and the circuit breaker for the room the treadmill is located in. If it has tripped, reset or have an electrician replace the breaker in home.
- 3) If treadmill still will not operate, please call Keys Technical Service at (888) 340-0482.

Treadmill walking belt slows during use.

- 1) Check to make sure the treadmill is securely plugged into an UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less and the surge protector is securely plugged into the outlet.
- 2) If treadmill still will not operate, please call Keys Technical Service at (888) 340-0482.

Treadmill walking belt slips or is not centered on rear roller.

- 1) Refer to “Belt Adjustment and Tension” section.
- 2) Need help? Call Keys Technical Service at (888) 340-0482.

Treadmill Error Messages.

Your treadmill is equipped with a software package that enables error messages to be displayed when there is a problem. **To avoid possible damage to the treadmill and the possibility of injury, do not operate the treadmill until the problem is corrected. Call Keys Technical Service at (888) 340-0482.**



Parts List and Diagram

Number	Description	Part No.
1	Left Side Extrusion	05-0007
2	Right Side Extrusion	05-0007
3	Tread belt	04-0008
4	Front Roller Assembly	24-0006
5	Rear Roller	09-0013
6	Tread deck	03-0003
7	Rear End Cap	06-0008
8	Elevation Motor (PRO 550 only)	12-0031
9	Speed Bullet (fly wheel read)	08-0099
10	Motor Fan	06-0111
11	Motor	12-0029
12	Motor Drive Belt	04-0004
13	Motor Hood Cover PRO 550	06-0104
13	Motor Hood Cover PRO 450	06-0107
14	Console PRO 450	24-0131
14	Console PRO 550	24-0126
15	Lower Electronics (m/c)	08-0057
16	Safety Latch	06-0112
	Wire harness	13-0035
	On/Off Main A/C Power switch	08-0097