



FT94 Motorized Treadmill

OWNER'S MANUAL

PLEASE CAREFULLY READ THIS ENTIRE MANUAL BEFORE OPERATING YOUR NEW TREADMILL!

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NEW TREADMILL AND WELCOME TO THE SOLE FAMILY!

Thank you for your purchase of this quality treadmill from FUEL. Your new treadmill has been manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. FUEL will do all we can to make your ownership experience as pleasant as possible for many years to come.

If you have a problem that requires service, call FUEL at: 866-545-3835, or send an email to: <u>service@fuelfitnessusa.com</u>

Please take a moment at this time to record below the name of the dealer, their telephone number, and the date of purchase for easy contact in the future. We appreciate your confidence in FUEL and we will always remember that you are the reason that we are in business. Please complete and mail your registration card today and enjoy your new treadmill.

Yours in Health, FUEL Fitness

> Name of Dealer_____ Telephone Number of Dealer_____ Purchase Date_____

Product Registration

RECORD YOUR SERIAL NUMBER

Please record the Serial Number of this fitness product in the space provided below.

Serial Number_____

REGISTER YOUR PURCHASE

The self-addressed product registration card must be completed in full and returned to FUEL, or to register online go to: www.fuelfitnessusa.com

FT94 / 2008 ver.B

Important Safety Instructions

WARNING - Read all instructions before using this appliance.

DANGER - To reduce the risk of electric shock disconnect your FUEL treadmill from the electrical outlet prior to cleaning and/or service work.

WARNING - To reduce the risk of burns, fire, electric shock, or injury to persons, install the treadmill on a flat level surface with access to a 120-volt, 15-amp grounded outlet with only the treadmill plugged into the circuit..

DO NOT USE AN EXTENSION CORD UNLESS IT IS 14AWG OR BETTER, WITH ONLY ONE OUTLET ON THE END. The treadmill should be the only appliance in the electrical circuit. DO NOT ATTEMPT TO DISABLE THE GROUNDED PLUG BY USING IMPROPER ADAPTERS, OR IN ANY WAY MODIFY THE CORD SET. A serious shock or fire hazard may result along with computer malfunctions.

- Do not operate treadmill on deeply padded, plush or shag carpet. Damage to both carpet and treadmill may result.
- Do not block the rear of the treadmill. Provide a minimum of 3 1/2 feet clearance between the rear of the treadmill and any fixed object.
- Keep children away from the treadmill. There are obvious pinch points and other caution areas that can cause harm.

Keep hands away from all moving parts.

- Never operate the treadmill if it has a damaged cord or plug. If the treadmill is not working properly, call your dealer.
- Keep the cord away from heated surfaces.
- Do not operate where aerosol spray products are being used or where oxygen is being administered. Sparks from the motor may ignite a highly gaseous environment.
- Never drop or insert any object into any openings.
- Do not use outdoors.
- To disconnect, turn all controls to the off position, remove tether cord, then remove the plug from the outlet.
- Do not attempt to use your treadmill for any purpose other than for the purpose it is intended.
- The pulse sensors are not medical devices. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensors are intended only as exercise aids in determining heart rate trends in general.
- Use handrails provided; they are for your safety.
- Wear proper shoes. High heels, dress shoes, sandals or bare feet are not suitable for use on your treadmill. Quality athletic shoes are recommended to avoid leg fatigue.

Remove tether cord after use to prevent unauthorized treadmill operation. SAVE THESE INSTRUCTIONS - THINK SAFETY!

Important Electrical Information

WARNING!

NEVER use a ground fault circuit interrupt (GFCI) wall outlet with this treadmill. Large switching currents of the drive motor will trip GFCI type outlets, as with any appliance with a large motor. Route the power cord away from any moving part of the treadmill including the elevation mechanism and transport wheels.

NEVER remove any cover without first disconnecting AC power.

If voltage varies by ten percent (10%) or more, the performance of your treadmill may be affected. **Such conditions are not covered under your warranty.** If you suspect the voltage is low, contact your local power company or a licensed electrician for proper testing. **NEVER** expose this treadmill to rain or moisture. This product is **NOT** designed for use outdoors, near a pool or spa, or in any other high humidity environment. The operating environmental specification is 40 to 120 degrees Fahrenheit, and humidity limit is 95%, non-condensing (no water drops forming on surfaces).

Grounding Instructions

This product must be grounded. If the treadmill should malfunction or breakdown, grounding provides a path of least resistance for electric current, reducing the risk of electric shock. This product is equipped with a cord having an equipment-grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER - Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product if it will not fit the outlet; have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated below. A temporary adapter that looks like the adapter illustrated below may be used to connect this plug to a 2-pole receptacle as shown below if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet, (shown below) can be installed by a qualified electrician. The green colored rigid ear-lug, or the like, extending from the adapter, must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.



Important Operation Instructions

- **NEVER** operate this treadmill without reading and completely understanding the results of any operational change you request from the computer.
- Understand that changes in speed and incline do not occur immediately. Set your desired speed on the computer console and release the adjustment key. The computer will obey the command gradually.
- **NEVER** use your treadmill during an electrical storm. Surges may occur in your household power supply that could damage treadmill components.
- Use caution while participating in other activities while walking on your treadmill; such as watching television, reading, etc. These distractions may cause you to lose balance or stray from walking in the center of the belt; which may result in serious injury.
- NEVER mount or dismount the treadmill while the belt is moving. FUEL treadmills start at a very low speed and it is unnecessary to straddle the belt during start up. Simply standing on the belt during slow acceleration is proper after you have learned to operate the unit. Always hold on to a handrail or hand bar while making control changes (incline, speed, etc.). Do not use excessive pressure on console control keys. They are precision set to function properly with little finger pressure. Pushing harder is not going to make the unit go faster or slower. If you feel the buttons are not functioning properly with normal pressure contact your FUEL dealer.

Safety Tether Cord

A safety tether cord is provided with this unit. It is a simple magnetic design that should be used at all times. It is for your safety should you fall or move too far back on the tread-belt. Pulling this safety tether cord will stop tread-belt movement.

To Use:

1. Place the magnet into position on the console control head. Your treadmill will not start and operate without this. Removing the magnet also secures the treadmill from unauthorized use.

2. Fasten the plastic clip onto your clothing securely to assure good holding power. **Note:** The magnet has strong enough power to minimize accidental, unexpected stopping. The clip should be attached securely to make certain it does not come off. Be familiar with its function and limitations. The treadmill will stop, depending on speed, with a one to two step coast anytime the magnet is pulled off the console. Use the red Stop / Pause switch in normal operation.

Assembly Instructions (FT94)

!!ATTENTION: IMPORTANT UNPACKING INSTRUCTIONS. PLEASE READ BEFORE UNPACKING YOUR FOLDING TREADMILL!!

Serious injury could occur if this folding treadmill is not unpacked properly.

There is a Velcro strap installed around the treadmill base that prevents the treadmill from unfolding accidentally during shipping. If this strap is not removed properly the treadmill could spring open unexpectedly and cause injury if someone is standing near the treadmill when the strap is removed. To ensure your personal safety during removal of the shipping strap please make sure the treadmill is positioned flat on the ground, in the orientation it would be in if you were using the treadmill. Do not turn the treadmill up on its side while removing the shipping strap. This could cause the treadmill's folding mechanism to spring open. If the end of the Velcro strap (that you need to grab to remove it) happens to be under the treadmill deck, reach under the deck to grab it, but do not tilt the treadmill up to gain access to the strap end.

ASSEMBLY PACK CHECK LIST

#96. M5 x 10 m/m Phillips Head Screw (6pcs)

#94. 5/16" x15m/m Button Head Socket Bolt (14pcs)



#95.**ѱ**/16"x19x1.5T Curved Washer (8pcs)

#90. 3.5x12 m/m Self Tapping Screw (4pcs)



#102. Safety Key (1pc)

#97. Combination M5 Allen Wrench& Phillips Head Screw Driver(1 pc)



#93.Lubricant (1pc)



#98. M6 Allen Wrench (1pc)

Step 1.

Remove the treadmill from the carton and lay it aside on a smooth level surface.



Step 2.

Connect the Lower Computer Cable (38) with the Middle Computer Cable (37).



Step 3.

Insert the Upright tubes (4,5) into the Frame Base with the eight 5/16"x15mm Button Head Socket Bolts (94) and four 5/16" x 19 x 1.5T Curved Washers (95) - on the bolts for the side of the tubes - using the M5 Allen Wrench (97). Be careful not to pinch the computer cable while installing the right Upright tube.



Step 4.

Install the Left Handrail Cover (41) onto the Left Upright tube (4), Right Handrail Cover (40) onto the Right Upright tube (5). Make sure they are facing the correct direction and allow them to slide down and sit at the bottom of the tubes.



Step 5.

Connect the middle Computer Cable (37) with the upper Computer Cable (36).



Step 6.

Install the Console Assembly (39) into the Upright tubes (4,5) with the six 5/16 x15mm Button Head Socket Bolts (94) and four 5/16 x 19 x 1.5T Curved Washers (95) using the M5 Allen Wrench (97). The two bolts in the front do not require washers.



Step 7.

Install the Left and Right Handrail Covers (41, 40) onto the Console Assembly (39) with the four 3.5x12mm Self Tapping Screws (90).



Step 8

Install the Frame Base Caps (44,43) onto the Frame Base with six M5x10mm Phillips Head Screws (96).



Please Ensure All Screws are tightened After All Components Assembly Complete.



Folding Instructions

Do not attempt to move the unit unless it is in the folded and locked position. Be sure the power cord is secured to avoid possible damage. Use both handrails to maneuver the unit to the desired position.

UNFOLDING

Hold the treadmill running board with your left hand. Pull the locking knob with your right hand and slowly lower the treadmill running board.

FOLDING

Ensure the incline angle of the treadmill is at its lowest position. Lift the treadmill running board up until locking knob pops into the hole in the telescoping tube.

Operation of Your Treadmill

Getting familiar with the control panel

FT94 Console



Initial Display:

When the power is turned on, the main display will light up showing all characters. The console will be performing an internal test to make sure the console is operational. The display will then scroll through three numbers, the first showing the current software version, second is how many hours the treadmill has been in use and third is how many virtual miles the treadmill has gone. The treadmill will then enter idle mode and show P0 on the display, which is the starting point for operation.

WINDOW DISPLAY DATA:

SCAN: When lit, will scan through all the display information; each one for 5 seconds. SPEED: Displays the current belt speed from starting at 1.0Mph to 10.0Mph. TIME: Accumulates total workout time from 00:00 to 99:59. **DISTANCE:** Accumulates total workout distance from 0.00 to 99.99 miles. CALORIES: Accumulates the user's calorie consumption during exercise. Max. Value is 9999 calories. PULSE: Displays your current heart rate in beats per minute from 40 to 240. ♥ Icon: The heart icon blinks when a pulse is detected. **INCLINE LED:** When lit, the display will be showing the elevation position from 0 to 10. LUBE LED: Reminds the user to apply silicon lubricant between the belt and deck. To turn off the light press and hold the SELECT button for 5 seconds.

FUNCTION BUTTON:

START:	Press "START" button to start training.			
STOP:	Press "STOP" button to stop training and press for 3 seconds to reset.			
FAST:	Press "FAST' button to increase your speed.			
SLOW:	Press "SLOW" button to decrease your speed.			
UP:	Press "UP" button to increase elevation position.			
DOWN:	Press "DOWN" button to decrease elevation position.			
ENTER:	Press "ENTER" button to select different setting parameters in STOP mode.			
SELECT:	Press "SELECT" button to scroll through the display workout information.			
PROGRAM U	P/DOWN: Press PROGRAMUP/DOWN buttons to scroll through workout programs.			
RAPID SPEE	D KEYS: 10 preset speed buttons to jump to a desired speed quickly. You can also			
	press the any of the 10 buttons to start treadmill from the start-up screen.			
	The treadmill will automatically start and slowly increase speed to the			
	preset number.			
RAPID INCLI	NE KEYS: 10 preset incline buttons to jump to a desired incline setting quickly.			

Quick-Start Operation:

- **STEP 1:** Attach the Safety key to wake display up (if not already on). The main window will show the initial display: P0.
- **STEP 2:** Press the START button to begin belt movement after a three second count down. Use the FAST/SLOW keys to adjust the desired speed (on console) at any time during training. Using the UP/DOWN keys to adjust the Incline at any time during training. To

set the time to count down, see STEP 7.

- **STEP 3:** Press the SELECT button to scroll through your workout data. The initial screen will be showing the SPEED. Pressing the SELECT button will show the TIME then DISTANCE, CALORIES, PULSE, INCLINE and SCAN. In scan mode each data will be displayed for 5 seconds.
- STEP 4: To get a pulse reading, simply grasp both stainless steel pick-ups. Make sure the display is set to show Pulse, or Scan. When the ♥ Icon is flashing that means the console is receiving a pulse. It may take a few seconds for the display to reach the actual number.
- **STEP 5:** While training, you can press STOP button to stop your workout or pull safety key away from its position to shut down the computer. If you want to resume your workout, you can press START button and all previous data will resume counting.
- **STEP 6:** At the end of a program you can press FAST/SLOW to display the accumulated data for speed, time, distance and calories that are memorized during training.
- **STEP 7:** To set a TARGET: Before training, press the ENTER button to be able to program the time clock to count down. Use the up and down keys to set the time then press Start or Enter to program the Distance or Calories. If you set multiple parameters, the first one to reach zero ends the program.

To Select a Program:

Step 1: Press the ^ or v button to choose P1 ~ P5, each program has a preset speed value.

- **Step 2:** Press the ENTER button to set the count down time from 10:00 to 99:00; the preset value is 20:00. You can adjust the value by pressing FAST/SLOW or press START button to start training immediately.
- **Step 3:** Press STOP button to stop your workout or pull safety key away from its position to shut down the computer.

Pulse Feature:

The Pulse (Heart Rate) window will display your current heart rate in beats per minute during the workout. You must use both stainless steel sensors on the front cross bar to display your pulse. Pulse value displays anytime the upper display is receiving a Pulse signal.

There is an **Audio Input Jack** on the front of the console and built-in speakers. You may plug any low-level audio source signal into this port. Audio sources include MP3, Ipod, portable radio, CD player or even a TV or computer audio signal.

ERROR MESSAGE:

- 1. LS: Treadmill doesn't receive the speed signal for 8 seconds.
- 2. E1: Memory of console malfunction or CPU accessing problem.
- 3. Err: Incline position error.

Programmable Features



Speed

Incline











General Maintenance

Belt and Bed - Your treadmill uses a very high-efficient low-friction bed. Performance is maximized when the bed is kept as clean as possible. Use a soft, damp cloth or paper towel to wipe the edge of the belt and the area between the belt edge and frame. Also reach as far as practical directly under the belt edge. This should be done once a month to extend belt and bed life. Use water only - no cleaners or abrasives. A mild soap and water solution along with a nylon scrub brush will clean the top of the textured belt. **Allow to dry before using.**

Belt Dust - This occurs during normal break-in or until the belt stabilizes. Wiping excess off with a damp cloth will minimize buildup.

General Cleaning - Dirt, dust, and pet hair can block air inlets and accumulate on the running belt. On a monthly basis, vacuum underneath your treadmill to prevent buildup. Once a year, you should remove the black motor hood and vacuum out dirt that may accumulate. UNPLUG POWER CORD BEFORE THIS TASK.

BELT ADJUSTMENTS:

Treadbelt Tension Adjustment - Belt tension is not critical for most users. It is very important for joggers and runners in order to provide a smooth, steady running surface. Adjustment must be made from the right side of the rear roller in order to adjust tension with the 6 mm Allen wrench provided in the parts package. The adjustment bolt is located at the end of the right side rail as noted in diagram below.



Note: Adjustment is through small hole in end cap.

Tighten the rear roller only enough to prevent slippage at the front roller. Turn the treadbelt tension adjusting bolt in increments of 1/4 turn and inspect for proper tension. When an adjustment is made to the belt tension, you must also make a tracking adjustment to compensate for the change in belt tension. This is accomplished by turning both the tension and tracking Allen bolts an equal amount. This adjustment should be made by turning both bolts clockwise by no more than a 1/4 turn at a time.

DO NOT OVERTIGHTEN – Over tightening will cause belt damage and premature bearing failure.

TREADBELT TRACKING ADJUSTMENT:

The performance of your treadmill is dependent on the frame running on a reasonably level surface. If the frame is not level, the front and back roller cannot run parallel, and constant belt adjustment may be necessary.

The treadmill is designed to keep the treadbelt reasonably centered while in use. It is normal for some belts to drift near one side while the belt is running with no one on it. After a few minutes of use, the treadbelt should have a tendency to center itself. If, during use, the belt continues to move toward one side, adjustments are necessary.

TO SET TREADBELT TRACKING:

A 6 mm Allen wrench is provided to adjust the rear roller. Make tracking adjustments from the

left side only. Set belt speed at

approximately 2 to 3 mph. A small adjustment can make a dramatic difference. Turn the bolt only a 1/4 turn and wait a few minutes for the belt to adjust itself. Continue to make 1/4 turns until the belt stabilizes in the center of the running deck. The belt may require

periodic tracking adjustment depending on use and walking/running characteristics. Some users



will affect tracking differently. Expect to make adjustments as required to center the treadbelt. Adjustments will become less of a maintenance concern as the belt is used. Proper belt tracking is an owner responsibility common with all treadmills.

ATTENTION:

DAMAGE TO THE RUNNING BELT RESULTING FROM IMPROPER TRACKING / TENSION ADJUSTMENTS IS NOT COVERED UNDER THE FUEL WARRANTY.

Belt/deck lubrication procedure:

Do not lubricate with other than FUEL approved lubricant. Your treadmill comes with one tube of lubricant and extra tubes can be ordered directly from FUEL. There are commercially available lube kits, but the only one currently approved by FUEL is Lube-N-Walk. These kits come with an application wand that makes applying the lubrication easier. The kits can be purchased directly from Lube-N-Walk here: <u>http://www.jadfitness.com/</u>.

Keeping the deck lubricated at the recommended intervals ensures the longest life possible for your treadmill. If the lubricant dries out, the friction between the belt and deck rises and places undue stress on the drive motor, drive belt and electronic motor control board, which could result in catastrophic failure of these expensive components. Failure to lubricate the deck at regular intervals may void the warranty.

The deck comes pre-lubricated and subsequent lubrication should be performed every 180 hours of use. The console has a built in lubrication reminder indicator that lights every 180 hours of use. To lubricate the deck with the tube of lubricant supplied it will be necessary to loosen the walking belt. Using the 6 mm Allen wrench supplied, loosen the two rear roller adjustment bolts -- located in the rear end caps – enough to get your hand under the belt (5 –10 turns). Make sure to loosen both bolts the same amount of turns and also remember how many turns, because when finished you will need to tighten the bolts back to the point they were before.

Once the belt is loose, wipe the deck with a clean lint free cloth to remove any dirt. Apply the whole tube of lubricant onto the deck surface about 18 inches from the motor cover. Squeeze out the contents of the tube across the deck (parallel to the motor cover) in about a one-foot line, like toothpaste on a toothbrush. The one-foot line should be in the middle of the deck at approximately equal distance from both side edges of the belt. You want the lubricant to be applied about the spot that your feet would hit the belt as you are walking. This should be about 18 inches from the motor cover, but you may want to walk on the treadmill before loosening the belt to note where your feet land on the belt. If you mostly run on the treadmill the spot where your feet land may be different from walking.

Once the lubricant is applied, tighten the rear roller bolts the same amount of turns as when you loosened them. Run the treadmill at about 6 mph without walking on it for about a minute or two to make sure the belt stays in the middle of the deck. If the belt tracks to one side then follow the belt tracking instructions to remedy. Now the deck is lubricated and you should walk, not run, on the treadmill immediately for at least 5 minutes to ensure the lubricant is evenly distributed. If you purchase a Lube-N-Walk kit, follow the instructions that come with it to apply the lubrication.

Service Checklist - Diagnosis Guide

Before contacting your dealer for aid, please review the following information. It may save you both time and expense. This list includes common problems that may not be covered under the treadmill's warranty.

PROBLEM	SOLUTION/CAUSE
Display does not light	Tether cord not in position. Circuit breaker on front grill tripped. Push circuit breaker in until it locks. Plug is disconnected. Make sure plug is firmly pushed into AC household wall outlet. Household circuit breaker may be tripped. Treadmill defect. Contact your FUEL dealer.
Treadbelt does not stay centered Treadmill belt hesitates when walked/run on	A user may be walking while favoring or putting more weight on either the left or right foot. If this walking pattern is natural, track the belt slightly off-center to the side opposite from the belt movement. See General Maintenance section on Treadbelt Tension. Adjust as necessary.
Motor is not responsive / Display is lit	Make certain clock is running.
Treadmill will only achieve approximately 7 mph but shows higher speed on display	This indicates motor should be receiving power to operate. Low AC voltage to treadmill. Do not use an extension cord. If an extension cord is required it should be as short as possible and heavy duty 16 gauge minimum. Low household voltage. Contact an electrician or your FUEL dealer. A minimum of 110 volt AC current is required.
Treadbelt stops quickly/suddenly when tether cord is pulled	High belt/deck friction. See General Maintenance section on lubrication.
Treadmill trips on board 15 amp circuit	High belt/deck friction. See General Maintenance
Computer shuts off when console is touched (on a cold day) while walking/running	Treadmill is not grounded. Static electricity is "crashing" the computer. Refer to Grounding Instructions on page 4.

Manufacturer's Limited Warranty

Effective January 1, 2007 TREADMILL WARRANTY

FUEL warrants parts for the FT94 treadmill for a period of time listed below from the date of retail sale, as determined by sale receipt or in the absence of a receipt eighteen (18) months from the original factory shipping date. FUEL's responsibilities include providing new or remanufactured parts, at FUEL's option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by FUEL directly to a consumer. The warranty period applies to the following components:

Drive Motor & frame	Lifetime
Parts	1 Year
Labor	1 Year

NORMAL RESPONSIBILITIES OF THE CONSUMER

- This warranty applies only to products in ordinary household use, and the consumer is responsible for the items listed below:
- 1. The warranty registration card must be completed and returned to the address listed on the card within 10 days of the original purchase to validate the manufacturer's limited warranty.
- 2. Proper use of the treadmill in accordance with the instructions provided in this manual, including belt tracking.
- 3. Proper installation in accordance with instructions provided with the treadmill and with all local electric codes.
- 4. Proper connection to a grounded power supply of sufficient voltage, replacement of blown fuses, repair of loose connections or defects in house wiring.
- 5. Expenses for making the treadmill accessible for servicing, including any item that was not part of the treadmill at the time it was shipped from the factory.
- 6. Damages to the treadmill finish during shipping, installation or following installation.

EXCLUSIONS

This warranty does not cover the following:

1. CONSEQÚENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.

Note: Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

- Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for treadmills not requiring component replacement, or treadmills not in ordinary household use.
- 3. Damages caused by services performed by persons other than authorized FUEL servicers; use of parts other than original FUEL parts; or external causes such as alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
- 4. Products with original serial numbers that have been removed or altered.
- 5. Products that have been sold, transferred, bartered, or given to a third party.
- 6. Products that do not have a warranty registration card on file at FUEL. FUEL reserves the right to request proof of purchase if no warranty record exists for the product.
- 7. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.

SERVICE

Keep your bill of sale. Twelve (12) months from the date on the bill of sale or eighteen (18) months from the date of factory shipping as determined by the serial number establishes the warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. You may also have other rights that vary from state to state. Service under this warranty must be obtained by following these steps, in order:

- 1. Contact your selling authorized FUEL dealer. OR
- 2. Contact your local authorized FUEL service organization.
- 3. If there is a question as to where to obtain service, contact our service department at 866-545-3835.
- 4. If no local service is available, FUEL will repair or replace the parts, at FUEL's option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the owner, are the responsibility of the owner. The owner is responsible for adequate packaging upon return to FUEL. FUEL is not responsible for damages in shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
- 5. For any further information, or to contact our service department by mail, send your correspondence to:

FUEL Fitness P.O. Box 2037 Jonesboro, AR 72402-2037

Product features or specifications as described or illustrated are subject to change without notice. All warranties are made by FUEL.