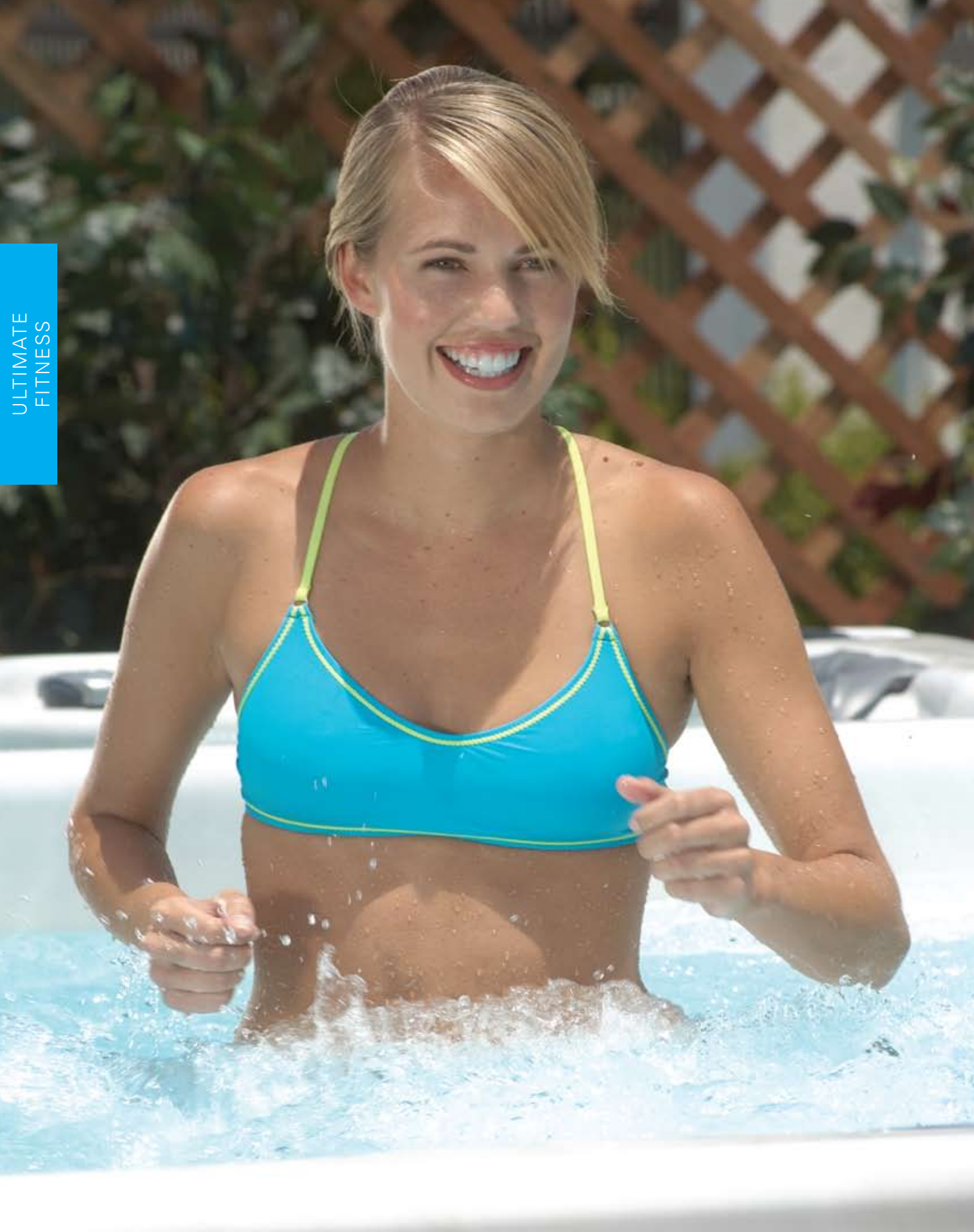




ULTIMATE
FITNESS



ULTIMATE
FITNESS



THE BENEFITS OF A COMPLETE AQUATIC GYM IN YOUR OWN BACKYARD

Want to feel healthier, boost your energy and improve your quality of life? Experts agree that regular exercise is beneficial for your mind and your body. Frequent exercise offers many health benefits including improving your cardiovascular system, reducing the risk of many health problems and increasing muscular strength and balance. However, many people find it hard to fit a visit to the gym into their busy day. With a Cal Spas Ultimate Fitness spa, you can have the convenience of a complete aquatic gym in your very own backyard or garden and can start a fun and effective exercise routine that you will look forward to every day.

Ultimate Fitness spas are available in many sizes—from a compact 8' aquatic fitness center that is the same size as most standard hot tubs to a generous 17' Fitness Pro spa with independent swim and relaxation zones. Bring a Cal Spas Fitness spa into your home today and put your health and wellness first!





ULTIMATE FITNESS & FITNESS PRO MODELS

Ultimate Fitness Series

Fitness series spas enable you to enjoy a variety of exercises in the convenience of your own home. Walk or jog against an adjustable current from high velocity jets or strength train using the optional Cal Flex resistance workout equipment. Swim jets are optional on select models.

Ultimate Fitness Pro Series

Powerful, adjustable swim jets bring the health and wellness benefits of treadmill swimming to your home and lifestyle. Fitness Pro spas are ideal for the athlete and enable a full range of aquatic exercises from strength training and conditioning to water yoga.



FITNESS F1257

Series	Fitness
Swim Jets	No
Seating	5
Total Jets	57
Dimensions	96" x 144" x 52"



FITNESS PRO F1455

Series	Fitness Pro
Swim Jets	Standard
Seating	4
Total Jets	55
Dimensions	96" x 174" x 52"



FITNESS PRO F1755

Series	Fitness Pro
Swim Jets	Standard
Seating	4
Total Jets	55
Dimensions	96" x 203" x 52"



FITNESS F854

Series	Fitness
Swim Jets	No
Seating	5
Total Jets	54
Dimensions	96" x 96" x 52"



FITNESS F2400

Series	Fitness
Swim Jets	Optional
Seating	5
Total Jets	22
Dimensions	96" x 202" x 52"



FITNESS PRO 2500

Series	Fitness Pro
Swim Jets	Standard
Seating	4
Total Jets	25
Dimensions	96" x 206" x 52"



FITNESS PRO 4700

Series	Fitness Pro
Swim Jets	Standard
Seating	7 Fitness + 3 Spa
Total Jets	22 Fitness + 25 Spa
Dimensions	96" x 202" x 52"





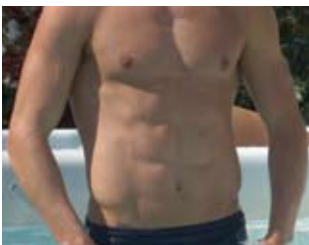
FOR YOUR HEALTH

Customize your own therapeutic, low-impact workout or fitness training regimen with your Ultimate Fitness spa from Cal Spas. These innovative spas can be used for many aquatic exercises including rowing, bicep curls and walking in place. If you enjoy swimming, the Fitness Pro models are perfect for you.



Shape & Tone Your Body with Cal Flex Workouts

Build muscle strength and shape and tone your body with Cal Flex equipment. Cal Flex rowing equipment and resistance bands enable you to perform a variety of exercises including rowing, bicep curls, tri-cep extensions and more. All Cal Spas Fitness Spas are equipped with sturdy receptacles to attach the Cal Flex workout resistance bands.



Get a Full Body Workout with Treadmill Swimming (Fitness Pro)

Treadmill swimming is one of the best overall workouts for your body. It helps build and tone muscles as you swim in place against the current created by two powerful swim jets. Adjust the jets to swim against a gentle flow or train for a triathlon!



Ease Arthritis Pain with Warm Water Low Impact Workouts

Warm water exercise is an excellent way for those with arthritis to build strength, ease tired muscles and relax stiff joints. Water buoyancy greatly reduces the pull of gravity on the body and relieves the body of constant pressure. Warm water is the ideal condition for low impact exercises as it improves circulation and increases your range of motion.



Get a Better Night's Sleep by Combining Exercise with a Soak

Exercise, when combined with a soak in your warm Fitness Spa a few hours before bedtime, can increase your overall sleep enjoyment. Owners report that they fall asleep faster, sleep more deeply and wake up more refreshed.



Put Your Health First

Whether you are getting into shape for the first time or if you are a seasoned athlete, Cal Spas has a Fitness spa to meet your individual needs. Our Ultimate Fitness spas are designed to help you put your health first by making exercise fun and effective so that you will see results—and feel the difference in your everyday life!



YOUR IDEAL
AQUATIC EXERCISE SOLUTION
FOR WORK OR FOR PLAY

Ultimate Fitness Series

Fitness series spas are ideal for fitness maintenance programs and for hydrotherapy. Fitness series spas include a standard receptacle to attach the optional Cal Flex resistance workout equipment and offer the ability to jog or exercise against a current.

The Fitness 854 model offers a compact 8' design to provide the combined benefit of an aquatic fitness center and a hydrotherapy spa in the space of a standard hot tub.

Ultimate Fitness Pro Series

Fitness Pro series spas are designed with the athlete in mind. In addition to receptacles for Cal Flex resistance workout equipment, they feature a fully rated speck pump and swim jets that generate an adjustable current for treadmill swimming.

The Fitness Pro series features a large area for treadmill swimming and offers jetted seats for relaxation. The Fitness Pro 4700 features separate swim and spa zones. The swim zone is a spacious area for treadmill swimming while the spa zone is a separate hot tub with independent temperature controls.





ANATOMY OF A FITNESS SPA

You can finally enjoy working out! Cal Spas Ultimate Fitness Spas enhance the natural joy and buoyancy of aquatic exercise. And after your workout, slip into your hydrotherapy seat and reward yourself with a luxurious, rejuvenating massage session. If you are ready to put your health and wellness first, here are 7 “must have” features for any aquatic fitness center:

FILTER CURTAIN WATERFALL

Enjoy the ambiance and soothing sounds of your very own available waterfall that transforms the spa filter area into a beautiful water feature.

ENTERTAINMENT OPTIONS

Exercise and relax to your favorite tunes with the optional built-in iPod-ready marine grade stereo system and surround sound speakers.

POWER WORK-OUT CENTER

As the heart of the your fitness spa, the power workout center features a set of exercise jets, controls to adjust the intensity level of your workout, a grab bar and built-in receptacles to attach Cal Flex workout resistance bands.

SLIPGUARD FOOTRESTS

Rest your feet on elevated angled platforms with slipguard ridged surfaces to retain your optimal workout position.

RECREATION ZONE

Enjoy your Fitness Spa with the company of up to six of your closest friends. Each seat features massaging jets for the enjoyment of your guests and the spacious footwell provides plenty of room to stretch.



9800 CONTROL PANEL

This advanced panel features a number of advanced functions, such as:

- Exclusive “Sounds Good” System
- Dimmer control for spa lights
- Safety lockout feature
- Reversible display for in-spa viewing
- Clock

EXERCISE SUPPORT SEAT

The proper exercise position is essential for a safe and effective workout session. The exercise support seat is designed to support your back and keep your body in place during your workout.

HYDROTHERAPY ZONE

Warm up five minutes before your workout with a massage in one of two hydrotherapy seats with pillow headrests. After your workout, cool down with a massage session to relax tired muscles and joints.



ANATOMY OF A FITNESS PRO SPA

Enjoy swimming all year long! Cal Spas Fitness Pro spas are the all-in-one lap swimming pool and aquatic gym. All pumps and equipment are neatly stored within the elegant Cal Preferred cabinet for a fully self-contained unit that adds beauty and function to your outdoor living space. Fitness Pro spas provide up to 17 feet of water area for treadmill swimming, strength training, relaxation and fun for the whole family!



HYBRID

Fitness Pro models feature a hybrid option that uses natural gas (when optioned) and electric power to amplify and nearly double the heating capacity of standard electric-only heaters. This translates to more power when heating thousands of gallons of water in your Ultimate Fitness spa to higher temperatures.

SWIM ZONE

Cal Spas Fitness Pro models feature a designated area for treadmill swimming and are equipped with adjustable swim jets, high performance pumps and a hybrid option for heating.

FITNESS BAR HANDLE

Fitness bar handles provide a convenient place to practice kicking.

STEP ENTRY

Each fitness spa features molded steps to safely enter and exit from your fitness spa.

ENTERTAINMENT OPTIONS

Exercise and relax to your favorite tunes with the optional built-in iPod ready marine grade stereo system and surround sound speakers.



ADJUSTABLE SWIM JETS

Fitness Pro models feature dual swim jets to create a current of water that is adjustable for varying levels of exercise or endurance training.

HIGH PERFORMANCE SPECK PUMPS

Swim jets are powered by a high performance, fully rated spec booster pump. Each Cal Spas fitness spa features up to three high performance pumps for optimum performance.



SPA ZONE

Warm up five minutes before your workout with a massage in one of two hydrotherapy seats with pillow headrests. After your workout, cool down with a massage session to relax tired muscles and joints.

CONVENIENT CONTROLS

No need to swim from one end of your Fitness Pro spa to the other to turn up the heat! Fitness Pro spas feature a primary and an auxiliary control panel for your convenience.



CIRCUIT TRAINING

Water exercise is a great way to get in shape and stay in shape. The natural buoyancy of your body in water reduces the stress on your weight bearing muscles and joints. During water exercise, nearly 90% of your body weight is supported by water, allowing you to move more easily and improve your flexibility and range of motion. You will also build muscle strength as your body works against natural water resistance. As your total body aquatic fitness solution, your Ultimate Fitness spa can be used to cycle through a number of circuit training exercises, such as:



Warming Up

Stretching and soaking in your Cal Spas hot tub before exercising prepares your body for a more effective workout. The spa's warm water promotes increased blood circulation to your muscles—easing stiffness and preparing muscles for activity. Warming up before exercising increases your range of motion and flexibility and decreases your risk of injury.



Jogging In Place

Cal Flex exercise equipment includes an adjustable belt with resistance bands for walking, jogging or running in place. Turn on your swim or power workout jets to intensify your workout by working against the current.



Rowing

Increase muscle strength in your back and shoulders by rowing with the Cal Flex Oar attachments. Oars and resistance bands to boost your workout are quickly and easily attached to the built-in receptacles on your Fitness spa.



Treadmill Swimming

Fitness Pro models feature swim jets that create a current strong enough for even the seasoned athlete. The current can also be adjusted to replicate the experience of lap swimming. Alternate between butterfly, backstroke, breaststroke and freestyle for a full body workout.



Toning & Sculpting

Get the benefits of strength training in a gym right in the comfort of your own Fitness spa with Cal Flex toning and sculpting equipment. Define your body and increase your endurance with bicep curls, tricep extensions and more.



Water Yoga

Many classic yoga poses and stretches have been modified for water exercise programs. Water yoga is a low impact version of traditional yoga and is ideal for those recovering from injuries or with physical limitations.



Cool Down

After your workout, a soak in your Fitness spa will soothe your muscles and prevent possible stiffness or soreness the next day. The hydrotherapy seats massage tired muscles and increase blood circulation. Oxygen and nutrients are delivered more quickly to muscles, helping your body to recover more quickly.







RELAX & RENEW

Cal Spas Fitness spas are not only excellent for training; they are designed for renewal, relaxation and replenishment.



Relaxation Zone

Cal Spas hot tubs are world renowned as luxurious, full-featured spas designed for hydrotherapy, entertainment and relaxation. Cal Spas Fitness spas continue this great tradition by delivering aquatic fitness centers that provide the same relaxation benefits of any Cal Spas hot tub.



Hydrotherapy Jets

Cal Spas fitness spas incorporate the same hydrotherapy jets featured in our traditional hot tubs including micro flow jets, euro storm jets, storm jets, neck jets, maxi flow jets and whirlpool jets. Combinations of these jets provide many massages.



Lounge Seating

Lounge seats cradle your body in a reclined position and include jets that target the back, legs and feet.



Contoured Seating

Ultimate Fitness spas also feature contoured bench seating that accommodates a group. Each seat is ergonomically designed and formed to cradle your back.



Luxury Options

Select Cal Spas Ultimate Fitness and Ultimate Fitness Pro spas feature soft pillow headrests and can be appointed with available cascade and filter curtain waterfalls, optional surround sound with an iPod-ready marine grade stereo system and elegant LED lighting to enhance your enjoyment.





ULTIMATE	F854	F1257	FP1455	FP1755
Seating Capacity	5	5	5	5
Acrylic: Altair Plus	Yes	Yes	Yes	Yes
STERLING SILVER, CARIBBEAN BLUE				
Dimensions - (W x L x H)	96" x 96" x 52"	96" x 144" x 52"	96" x 174" x 52"	96" x 203" x 52"
Dry Weight - Lbs.	1,500	1,600	2,000	2,000
Filled Weight - Lbs.	12,000	13,995	22,125	22,125
Water Capacity - Gal.	650	2,000	2,500	2,500
Booster Pump (Full Rated)	3 x 6 BHP 240V	2 x 6 BHP 240V	1x 2.5 HP 240V	1x 2.5 HP 240V
Speck Booster Pump for Swim Jets (Full Rated)	-	-	1x 4.0 HP 240V	1x 4.0 HP 240V
Stainless Steel Jets	Yes	Optional	Optional	Optional
Total Jets:	54	57	55	55
• Euro Less Eyeball (ELE)	-	20	20	20
• Micro Flow Directional - 6 spoke (mfc)	-	22	22	22
• Power Storm Riffle - 6 spoke (PSR)	-	6	6	6
• Power Storm Twister - 6 spoke (PST)	-	5	5	5
• Storm (CXW)	7	-	-	-
• Sure Flow (SFW)	5	-	-	-
• Neck Jets (MNV)	-	-	-	-
• Micro Flow Jets (mfw)	-	-	-	-
• Euro Jets (EW)	32	-	-	-
• Swim Jets (SW)	-	-	2	2
• Maxi Flow Jets (MFW)	4	-	-	-
• Whirlpool (W)	6	4	-	-
Vertical Waterfall	1	-	2	2
Filter Waterfall	1	-	-	-
Plumbing	2" Plumbing	2" Plumbing	2" Plumbing	2" Plumbing
Comfort Diverter Valves	(1) 2" Valve	-	(1) 2" Valve	(1) 2" Valve
Easy-Flo Air Venturi	5	4	3	3
Exclusive Bio-Clean Filter	150 sq. ft.	150 sq. ft.	150 sq. ft.	150 sq. ft.
Large LED Light	Yes	Yes	Yes	Yes
Pillows	2	4 X Headrest	2	2
Fitness Anchor Ready	Yes	-	-	-
Fitness Bar Handle	Yes	Yes	Yes	Yes
Tether Ready	-	Yes	Yes	Yes
Equipment & Electrical	Under the Cabinet Equipment 9800 Control Box with 5.5 Kw Heater Auxiliary panel(679) 4 Button Pk. 240 Volt Only	Under the Cabinet Equipment 6200 Control Box Mini Dash Control Panel Auxiliary panel(678) 2 Button Pk. 240 Volt Only	Under the Cabinet Equipment OE 9900 Control Box with 5.5 Kw Heater 9000 Control Panel Auxiliary panel(679) 4 Button Pk. 240 Volt Only	Under the Cabinet Equipment OE 9900 Control Box with 5.5 Kw Heater 9000 Control Panel Auxiliary panel(679) 4 Button Pk. 240 Volt Only
Gas Heater Ready	-	Yes	Yes	Yes
Auxiliary Electric Heater Ready: Must add 2nd electric service to convert to 11 Kw.	-	Yes	Yes	Yes
Exclusive Cal Quest 2000 Ozonator	Yes	-	-	-
Quest 3000 High Output Outdoor Ozonator	-	Optional	Yes	Yes
Exclusive XL Heat Exchanger	5.5kW	5.5kW	-	-
Exclusive 24 Hr + Filtration	Optional	-	-	-
Gate Valves	Yes	Yes	-	-
Floor Drain	Yes	Yes	Yes	Yes
Drain / Intake	3	3	1	1
Cabinet Top Rail	Yes	Yes	Yes	Yes
Cabinet Panel	Cal Preferred	Cal Preferred	Cal Preferred	Cal Preferred
Cabinet Frame	Pressure Treated	Pressure Treated	Pressure Treated	Pressure Treated
Cover	Deluxe	Deluxe	Deluxe	Deluxe
Standard Bottom Tray	Yes	Yes	Yes	Yes
Insulation, Full Foam	Yes	Yes	Yes	Yes
Warranty (Structural)	5 Years	5 Years	5 Years	5 Years
Warranty (Finish)	5 Years	5 Years	5 Years	5 Years
Warranty (Parts)	5 Years	5 Years	5 Years	5 Years
Warranty (Labor)	5 Years	5 Years	5 Years	5 Years





ULTIMATE	F2400	FP2500	Swim Side FP4700	Spa Side
Seating Capacity	5	4	7	3
Acrylic: Altair Plus	Yes	Yes	Yes	Yes
STERLING SILVER, CARIBBEAN BLUE				
Dimensions - (W x L x H)	96" x 169" x 52"	96" x 206" x 52"	96" x 202" x 52"	
Dry Weight - Lbs.	1,600	2,000	2,950	
Filled Weight - Lbs.	13,995	22,125	18,976	
Water Capacity - Gal. (Liters)	2,000	2,500	2,000	285
Booster Pump (Full Rated)	2 x 6 BHP 240V	1x 2.5 HP 240V	1x 2.5 HP 240V	1x 5.0 BHP 240V
Speck Booster Pump for Swim Jets (Full Rated)	-	1x 4.0 HP 240V	1x 4.0 HP 240V	-
Stainless Steel Jets	Optional	Optional	Optional	Optional
Total Jets:	24	25	22	25
• Euro Less Eyeball (ELE)	-	-	-	-
• Micro Flow Directional - 6 spoke (mfc)	-	-	-	-
• Power Storm Riffle - 6 spoke (PSR)	-	-	-	-
• Power Storm Twister - 6 spoke (PST)	-	-	-	-
• Storm (CXW)	3	13	-	2
• Sure Flow (SFW)	-	-	10	6
• Neck Jets (MNV)	2	-	8	4
• Micro Flow Jets (mfw)	9	10	-	2
• Euro Jets (EW)	8	-	2	10
• Swim Jets (SW)	-	2	2	-
• Maxi Flow Jets (MFW)	-	-	-	1
• Whirlpool (W)	2	-	-	-
Vertical Waterfall	-	-	-	-
Filter Waterfall	-	-	-	-
Plumbing	2" Plumbing	2" Plumbing	2" Plumbing	2" Plumbing
Comfort Diverter Valves	-	(1) 2" Valve	(1) 1" Valve	(1) 2" Valve
Easy-Flo Air Venturi	4	3	2	1
Exclusive Bio-Clean Filter	150 sq. ft.	150 sq. ft.	150 sq. ft.	75 sq. ft.
Large LED Light	Yes	Yes	Yes	(1) 12 Volt
Pillows	4 X Headrest	2	2	3
Fitness Anchor Ready	-	-	-	-
Fitness Bar Handle	Yes	Yes	Yes	-
Tether Ready	-	-	-	-
Equipment & Electrical	Under the Cabinet Equipment 6200 Control Box Mini Dash Control Panel Auxiliary panel(678) 2 Button Pk. 240 Volt Only	Under the Cabinet Equipment OE 9900 Control Box with 5.5 Kw Heater 9000 Control Panel Auxiliary panel(679) 4 Button Pk. 240 Volt Only	Under the Cabinet Equipment OE 9900 Control Box with 5.5 Kw Heater 9000 Control Panel Pk. 240 Volt Only	6200 Equipment Pk. 240 Volt
Gas Heater Ready	Yes	Yes	Yes	-
Auxiliary Electric Heater Ready: Must add 2nd electric service to convert to 11 Kw.	Optional	Yes	Yes	-
Exclusive Cal Quest 2000 Ozonator	-	-	-	Yes
Quest 3000 High Output Outdoor Ozonator	Optional	Yes	Yes	-
Exclusive XL Heat Exchanger	5.5kW	-	-	5.5kW
Exclusive 24 Hr + Filtration	-	-	-	Yes
Gate Valves	Yes	-	-	Yes
Floor Drain	Yes	Yes	Yes	Yes
Drain / Intake	3	1	1	1
Cabinet Top Rail	Yes	Yes	Yes	-
Cabinet Panel	Cal Preferred	Cal Preferred	Cal Preferred	Cal Preferred
Cabinet Frame	Pressure Treated	Pressure Treated	Pressure Treated	Pressure Treated
Cover	Deluxe	Deluxe	Deluxe	-
Standard Bottom Tray	Yes	Yes	Yes	Yes
Insulation, Full Foam	Yes	Yes	Yes	Yes
Warranty (Structural)	5 Years	5 Years		5 Years
Warranty (Finish)	5 Years	5 Years		5 Years
Warranty (Parts)	5 Years	5 Years		5 Years
Warranty (Labor)	5 Years	5 Years		5 Years





COLORS & FINISHES

Cal Spas offers a number of beautiful colors for your cabinets and covers to complement your Home Resort and match your personal style. Cabinet color choices include:

Cal Preferred Cabinets

Cal Preferred synthetic cabinets are made of a highly durable and maintenance free synthetic material that reflects the natural beauty of Redwood, but is resistant to weathering. Color choices include a Mahogany, Smoke Mist and Red.



Mist



Red



Mahogany

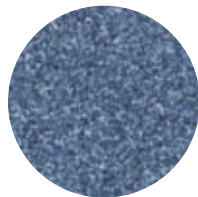


Smoke

Acrylic Shells



Silver Marble

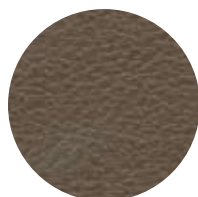


Caribbean Blue

Covers



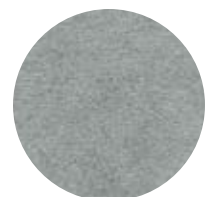
Rust



Slate



Palomino



Grey



FITNESS SPA COVERS

Cal Spas Fitness Spas come with a standard cover to maintain heat retention, lower operating costs and keep debris from spoiling your water. Each cover features:

Child Safety and Security Locks

Safety straps employ a lock-and-key device to protect young children from unsupervised entry. Your family's enjoyment and safety is important to Cal Spas.

Energy Efficiency

The interior lining, crafted of polyester-reinforced PVC with Mylar coating, provides enhanced heat retention. A dense foam core and snug, zippered fit—with padded flaps all around the cover's edges to prevent heat seepage—also ensure superior thermal insulation.

UV Protected Material

Cal Spas marine-grade hot tub covers feature a vinyl top, filled with 2 lb. virgin foam core and supported by 18-gauge steel C-channel beams. Each cover is rated to withstand 1,500 UV-hours of protection to prevent cracking, splitting or fading. Mildew inhibitors ensure cleanliness and sanitation.

Tapered Design

Cal Spas covers are engineered with an angled runoff design to protect your hot tub from condensation. The cover is tallest in the center and slopes downward at the edges to prevent water from pooling in the center of the cover. This design directs water to naturally flow away from the center of the cover and onto the floor.

Optional Cover Lift

All covers can be equipped with an optional convenient cover lift that makes removing the cover a breeze. With a Cal Spas cover lift, one person can remove any cover and they can do it with one hand! Best of all, the cover lift ensures that the cover is protected and eliminates the need for extra storage space as your cover conveniently folds out of sight. The cover lift can be mounted at the top or bottom of the spa to match your backyard design. Fitness spas larger than 11' in length require a special order cover lift.





PRE-DELIVERY GUIDE

Getting Ready for the Experience of a Lifetime

Your Cal Spas fitness spa will offer you and your family years of enjoyment once you take the time to properly prepare your Home Resort location prior to delivery. We strongly recommend that you have a qualified, licensed contractor perform the installation of your fitness spa.

Planning Your Spa Atmosphere

How you will use your spa will determine where and how it should be positioned. Spas meant for exercise, family time or hot tub parties should have a wide clearance on all sides for activity. If your spa is meant for relaxation or intimacy, you may want to create a more private area surrounded by a coordinating Cal Designs gazebo.

Plan for Your Environment

Consider the weather and climate of your region and place your spa accordingly. If you experience inclement weather conditions like rain, snow or wind, you may want to locate your spa closer to your home so that you have a convenient area for changing clothes.

Privacy Considerations

When your hot tub is your escape from the world, it's important to keep your spa experience hidden from prying eyes. Before you set your spa down, gauge your neighbors' sight-lines to minimize any invasion of your privacy. Also consider your surroundings for every season. Leafless trees offer little privacy during fall and winter.

A Spa with a View

Think about which seats in your spa you might use the most and which direction they face. You should make sure they face something pleasant to look at—like the sunset or a landscaped area of your garden.

Personal Safety

Do not place your spa within 10 feet (3 meters) of overhead power lines. Ensure that the spa is positioned so that access to the equipment compartment and all side panels will not be blocked. Be certain that your installation meets all city and local safety codes and requirements.

A Clean Spa Is a Healthy Spa

Prevent dirt and contaminants from being tracked into your spa by placing a mat or water-filled basin at the spa's entrance so bathers can clean their feet before getting in. Keep the path to and from your spa clean so that no one accidentally brings dirt into your hot tub.

Select Your Site

Cal Spas hot tubs and fitness spas can be installed indoors or outdoors. Outdoor installation is more popular and there are several important considerations before installing your spa indoors. Indoor spa installations typically cost more, which is one of the reasons why most hot tubs are placed outside. Structural considerations include making sure your indoor site can accommodate the weight of the hot tub and provide humidity ventilation. Additionally, check with your area's building department for any indoor spa building codes. Cal Spas offers an alternative to building your spa inside by enabling you to build your spa outside within a spa enclosure or beneath a villa or gazebo.



Preparing the Site

Your fitness spa needs a solid and level foundation. The installation surface must be able to support the weight of the hot tub, the water and any occupants. Recommended placement for your fitness spa is on an elevated 3- to 4- inch concrete slab or a surface that is similar in strength and durability. Pavers, gravel, brick, sand, timbers or dirt foundations are not adequate to support the spa. Indoor spas should be placed on flooring that will not be damaged or stained. It is highly recommended that a qualified, licensed contractor prepare the foundation for your spa. If the foundation is not strong enough, it may shift after the spa has been placed, causing undue stress that can damage your hot tub. You may wish to calculate the weight of your spa to determine if the site that you have selected is adequate.

Calculate Your Spa Weight

The weight of your full spa can be calculated by multiplying the number of gallons it holds by 8.33 and then adding the product to the spa's dry weight.

Make Sure Your Spa Fits

The specification chart in this brochure lists your spa's dimensions. Compare these dimensions to the installation site and use it to identify any possible obstructions along the delivery path, such as gates and doorways. It may be necessary to partially remove a fence or cut branches to provide a clear route. If there are obstructions or stairs along the delivery path, make arrangements with your local Cal Spas dealer to get around them prior to delivery.

Crane Guidelines

A crane is the most convenient way to deliver fitness spas that are larger than 8 feet in length or width. Crane delivery is routine for Cal Spas dealers who work with local crane operators to access remote locations. The crane operator and installation team will secure the fitness spa to the crane arm. The operator will then use the crane to slowly lower the spa onto the location that you have selected. The cost of a crane is typically not included in standard delivery service.

Connect Electrical – US & Canada

Fitness spas require 240V electrical installation on a dedicated GFCI protected circuit as required by ANSI/NFPA 70 with no other appliances or lights sharing the power. All 240V spas must be permanently connected (hard-wired) to the power supply. Spas wired in any other way will void your warranty and may result in serious injury. Electrical connectivity must be installed by an electrical contractor and approved by a local building/electrical inspector.



Cal Spas makes it easy to get fit and stay healthy with Ultimate Fitness series spas. Bring the convenience of a complete aquatic gym to your very own backyard or garden and give your family the priceless gift of personal wellness. Whether you select the compact 8' aquatic fitness center or the spacious 17' Ultimate Fitness Pro spa, you can enjoy a variety of exercises including treadmill swimming, strength training and jogging in place. Start a fun and effective exercise routine that you will look forward to every day with Cal Spas.