

AR1-5 INSTRUCTIONS FOR USE

Thank you for having chosen an LAE electronic product. Before installing the instrument, please read this instruction booklet carefully in order to ensure safe installation and optimum performance.

DESCRIPTION



Fig. 1 - Front panel

Info / Setpoint button.
 Manual defrost / Decrease button.

INDICATIONS

- Thermostat output
- Fan output
- Defrost output
- Activation of 2nd parameter set
- Alarm
- Increase / manual activation button.
- Exit / Stand-by button.

INSTALLATION

- Insert the controller through a hole measuring 71x29 mm.
- Make sure that electrical connections comply with the paragraph "wiring diagrams". To reduce the effects of electromagnetic disturbance, keep the sensor and signal cables well separate from the power wires.
- Fix the controller to the panel by means of the suitable clips, by pressing gently; if fitted, check that the rubber gasket adheres to the panel perfectly, in order to prevent debris and moisture infiltration to the back of the instrument.
- Place the probe T1 inside the room in a point that truly represents the temperature of the stored product.
- Place the probe T2 on the evaporator where there is the maximum formation of frost.
- The function of probe T3 is determined by the parameter T3. With T3=SP, the probe measures the temperature to be displayed. With T3=CND the probe measures the condenser temperature, it must therefore be placed between the fins of the condensing unit. With T3=SPH the probe measures the temperature of the second evaporator and it must therefore be placed where there is the maximum formation of frost. With T3=NON, the third probe is disabled.

OPERATION

DISPLAY

During normal operation, the display shows either the temperature measured or one of the following indications:

DEF	Defrost in progress	HP	Condenser high pressure alarm
REC	Recovery after defrost	HI	Room high temperature alarm
OFF	Controller in stand-by	LO	Room low temperature alarm
CL	Condenser clean warning	E1	Probe T1 failure
DO	Door open alarm	E2	Probe T2 failure
HC	Condenser high temperature alarm	E3	Probe T3 failure

INFO MENU

The information available in this menu is:

T1	Instant probe 1 temperature	THI	Maximum probe 1 temperature recorded
T2*	Instant probe 2 temperature	TLO	Minimum probe 1 temperature recorded
T3*	Instant probe 3 temperature	CND**	Compressor working weeks
MIN	Minutes of the Real Time Clock	LOC	Keypad state lock
HRS	Hours of the Real Time Clock		

*: displayed only if enabled (see §Configuration Parameters)

**: displayed only if ACC > 0

Access to menu and information displayed.

- Press and immediately release button .
- With button or select the data to be displayed.
- Press button to display value.
- To exit from the menu, press button or wait for 10 seconds.

Reset of TH1, TLO, CND recordings

- With button or select the data to be reset.
- Display the value with button .
- While keeping button pressed, use button .

SETPOINT (display and modification of desired temperature value)

- Press button for at least half second, to display the setpoint value.
- By keeping button pressed, use button or to set the desired value (adjustment is within the minimum SPL and the maximum SPH limit).
- When button is released, the new value is stored.

STAND-BY

Button , when pressed for 3 seconds, allows the controller to be put on a standby or output control to be resumed (with SB=YES only).

KEYPAD LOCK

The keypad lock avoids undesired, potentially dangerous operations, which might be attempted when the controller is operating in a public place. In the INFO menu, set parameter LOC=YES to inhibit all functions of the buttons. To resume normal operation of keypad, adjust setting so that LOC=NO.

SELECTION OF SECOND PARAMETER GROUP

It's possible to select control parameters between two different pre-programmed groups, in order for the fundamental control parameters to be adapted quickly to changing needs.

Changeover from Group I to Group II (and vice versa) may take place manually by pressing button for 2 seconds (with IISM=MAN), or automatically when heavy duty conditions are detected (with IISM=HDD), or when IISM=DI2 and the auxiliary input DI2 is activated (the activation of DI2 selects Group II). If IISM=NON, switchover to Group II is inhibited. The activation of Group II is signalled by the lighting up of the relevant LED on the controller display.

REAL TIME CLOCK SETTING

The Real Time Clock (RTC) can be adjusted directly from the Info Menu (see Setpoint modification procedure). Tens of minutes MIN range from 0 to 59 and Hours HRS range from 0 to 23. If RTC is adjusted just before an upcoming change of hour, verify the correctness of the setting again. The RTC does not automatically change upon Daylight Saving Time.

DEFROST

Automatic defrost. Defrost starts automatically at fixed time-intervals or at programmed schedules (up to six per 24 hours). ■ Timed defrost: With DFM=TIM defrosts take place at regular intervals when the timer reaches the value of DFT. For example, with DFM=TIM and DFT=06, a defrost will take place every 6 hours.

■ Scheduled defrost: With DFM=RTC defrost takes place at time specified by DH1...DH6. The format of time is "HH.M", where HH are hours and M are tens of minutes. To disable one or more of the 6 scheduled defrosts, assign the value "-" (it is the value after "23.5"). Parameters DH1..DH6 are accessible both in the setup (see §Configuration Parameters) and by keeping button pressed for 4 seconds during normal operation.

Manual or remote defrost start. If DFM=TIM it's possible to manually start a defrost, by pressing button for 4 seconds. If DFM=RTC hold button down for 4 seconds to display DH1, then press button again for 4 seconds to manually start a defrost.

Defrost may also be started remotely, if DI2=RDS, through the making of the auxiliary contact DI2.

Defrost type. Once defrost has started, Compressor and Defrost outputs are controlled according to parameter DTY. If FID=YES, the evaporator fans are active during defrost.

Defrost termination. The actual defrost duration is influenced by a series of parameters.

■ Time termination: T2=NO and T3 different from 2EU: the evaporator temperature is not monitored and defrost will last as long as time DTO.

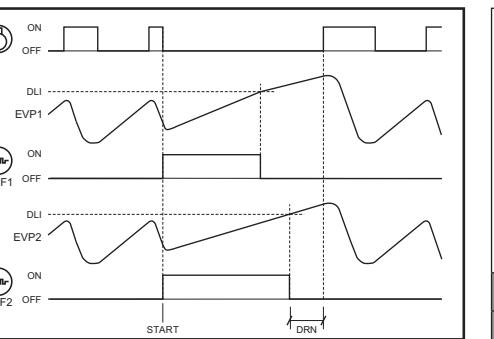
■ Temperature monitoring of one evaporator: T2=YES and T3 different from 2EU. In this case, if the sensor T2 measures the temperature DLI before the time DTO elapses, defrost will be terminated in advance.

- Temperature monitoring of two evaporators: T2=YES, T3=2EU, OAU=2EU. This function is for the control of two independent evaporators and it switches off the individual heating of the evaporator which gets to temperature DLI first, waiting for the second evaporator to get to that temperature before the time DTO elapses (see figure).

Resuming thermostatic cycle. When defrost is over, if DRN is greater than 0, all outputs will remain off for DRN minutes, in order for the ice to melt completely and the resulting water to drain. Moreover, if probe T2 is active (T2=YES), the fans will re-start when the evaporator gets to a temperature lower than FDD; vice versa, if probe T2 is not active (T2=NO) or after defrost has come to an end, such condition does not occur by end of the time FTO, after FTO minutes have elapsed the fans will be switched on anyway.

Caution: if DFM=NON or C-H=HEA all defrost functions are inhibited; if DFT=0, automatic defrost functions are excluded.

During a high pressure alarm, defrost is suspended. During defrost, high temperature alarm is bypassed.



CONFIGURATION PARAMETERS

- To get access to the parameter configuration menu, press button + for 5 seconds.
- With button or select the parameter to be modified.
- Press button to display the value.
- By keeping button pressed, use button or to set the desired value.
- When button is released, the newly programmed value is stored and the following parameter is displayed.
- To exit from the setup, press button or wait for 30 seconds.

PAR	RANGE	DESCRIPTION
SCL	1°C; 2°C; °F	Readout scale. 1°C (with INP=SN4 only): measuring range -50/-9.9 ... 19.9/80°C 2°C : measuring range -50 ... 120°C °F : measuring range -55 ... 240°F
SPL	-50...SPH	Minimum limit for SP setting.
SPH	SPL...120°	Maximum limit for SP setting.
SP	SPL... SPH	Setpoint (value to be maintained in the room).
C-H	REF; HEA	Refrigerating (REF) or Heating (HEA) control mode.
HYS	1...10°	OFF/ON thermostat differential.
CRT	0...30min	Compressor rest time. The output is switched on again after CRT minutes have elapsed since the previous switchover. We recommend to set CRT=03 with HYS<2.0°.
CT1	0...30min	Thermostat output run when probe T1 is faulty. With CT1=0 the output will always remain OFF.
CT2	0...30min	Thermostat output stop when probe T1 is faulty. With CT2=0 and CT1>0 the output will always be ON. Example: CT1=4, CT2= 6: In case of probe T1 failure, the compressor will cycle 4 minutes ON and 6 minutes OFF.
CSD	0.30min	Compressor stop delay after the door has been opened (active only if DS=YES).
2CD	0...120sec	Auxiliary compressor start delay. If OAU = 2CU the auxiliary output is switched on with a delay of 2CD seconds after the main compressor has cut-in. Both compressors are turned off at the same time.
DFM	NON; TIM; RTC	Defrost start mode NON : defrost function is disabled (the following parameter will be FID). TIM : regular time defrost. RTC : the defrost time is scheduled by parameters DH1, DH2...DH6.
DFT	0...99 hours	Time interval among defrosts. When this time has elapsed since the last defrost, a new defrost cycle is started.
DH1	HH.M	Scheduled time for defrost 1. HH hours from midnight, M tens of minutes. Accepted values go from 0.0 to 23.5. After "23.5" the value is "—" that means "skipped defrost". Example: DH1=8.3 means 8.30 AM
DH2	HH.M	Scheduled time for defrost 2
DH3	HH.M	Scheduled time for defrost 3
DH4	HH.M	Scheduled time for defrost 4
DH5	HH.M	Scheduled time for defrost 5
DH6	HH.M	Scheduled time for defrost 6
DLI	-50...120°	Defrost end temperature.
DTO	1...120min	Maximum defrost duration.
DTY	OFF; ELE; GAS	Defrost type OFF: off cycle defrost (Compressor and Heater OFF). ELE: electric defrost (Compressor OFF and Heater ON). GAS: hot gas defrost (Compressor and Heater ON).
DRN	0...30min	Pause after defrost (evaporator drain down time).
DDY	0...60min	Display during defrost. If DDY>0 during defrost the temperature continues to be displayed. If DDY>0, during defrost the display shows DEF, when defrost is over REC is displayed during DDY minutes.
FID	NO/YES	Fans active during defrost.
FDD	-50...120°	Evaporator fan re-start temperature after defrost.
FTO	0...120min	Maximum evaporator fan stop after defrost.
FTC	NO/YES	Optimised fan control enabling. With FTC = NO the fans remain on all the time.
FT1	0...180sec	Fan stop delay after compressor stop. See Fig. 2.
FT2	0...30min	Timed fan stop. With FT2=0 the fans remain on all the time.
FT3	0...30min	Timed fan run. With FT3=0, and FT2 > 0, the fans remain off all the time.

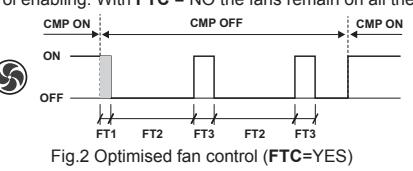
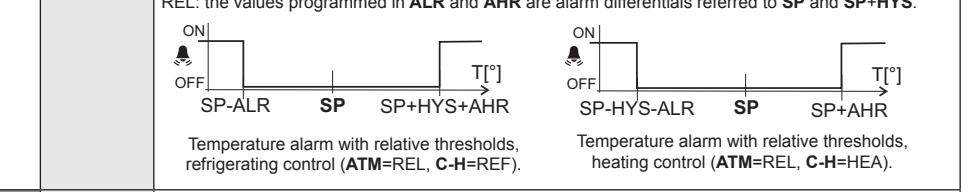


Fig.2 Optimised fan control (FTC=YES)

ATM NON; ABS; REL
Alarm threshold management.
NON: all temperature alarms are inhibited (the following parameter will be ADO).
ABS: the values programmed in ALA and AHA represent the real alarm thresholds.
REL: the values programmed in ALR and AHR are alarm differentials referred to SP and SP+HYS.



Temperature alarm with relative thresholds, refrigerating control (ATM=REL, C-H=REF).

Temperature alarm with relative thresholds, heating control (ATM=REL, C-H=HEA).

Low temperature alarm threshold.

High temperature alarm threshold.

Low temperature alarm differential. With ALR=0 the low temperature alarm is excluded.

High temperature alarm differential. With AHR=0 the high temperature alarm is excluded.

T1; T2; T3 Probe used for temperature alarm detection.

ATD 0...120min Delay before alarm temperature warning.

ADO 0...30min Delay before door open alarm warning.

AHM NON; ALR; STP; Operation in case of high condenser alarm

NON: high condenser alarm inhibited.

ALR: in case of alarm, "HC" flashes in the display and the buzzer is switched on.

STP: in addition to the alarm symbols displayed, the compressor is stopped and defrosts are suspended.

AHT -50...120° Condensation temperature alarm (referred to T3 probe).

ACC 0...52 weeks Condenser periodic cleaning. When the compressor operation time, expressed in weeks, matches the ACC value programmed, "CL" flashes in the display. With ACC=0 the condenser cleaning warning is disabled and CND disappears from Info Menu.

HDS 1...5 Controller sensitivity for the automatic switchover from Group 1 to Group 2 (1=minimum, 5=maximun).

