

# NIGHT-LITE PRO V SERIES VERTICAL TOWER OPERATOR'S MANUAL

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# INSPECTION CHECK LIST

#### FOR PREPARING THE NIGHT-LITE PROV SERIES FOR DELIVERY OR RENTAL

The **NIGHT-LITE PRO V SERIES** requires service as well as proper operation in order to provide the performance and safety it has been designed for. Never deliver or put a machine into service with known defects or missing instructions or decals. Always instruct the customer in the proper operation and safety procedures as described in the operator's manual. Always provide the manual with the equipment for proper and safe operation.

#### CHECK LIST:

- Visually inspect the equipment to ensure that all instructions and decals are in place and legible.
- Inspect the tower, pulleys, and cables for proper operation.
- Check the hitch assembly and safety tow chains.
- Check the outriggers and jacks to make sure they operate properly.
- Inspect the light assemblies for damage and test for proper operation.
- Inspect the electrical wiring for signs of damage.
- Check the ground rod cable and the ground lug. Make sure they are clean, undamaged, and functional.
- Inspect the tires to ensure good condition and proper inflation.
- Check oil, fuel, coolant levels, and hydraulic fluid levels.
- Check to make sure the operator's manual is with the equipment.
- Inspect the machine physically for damage and repair if necessary.

**NOTE:** See appropriate section of manual for scheduled maintenance intervals.

After completing the inspection check list, operate the tower through a complete operation cycle, following the operating instructions in the operator's manual.

WARNING

NEVER ALLOW ANYONE TO OPERATE THE EQUIPMENT WITHOUT PROPER TRAINING!

ALWAYS READ THE INSTRUCTIONS FIRST!

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- This manual provides the information necessary for the safe operation of the Allmand Bros., Inc., NIGHT-LITE PRO V Series light tower.
- The **NIGHT-LITE PRO** vertical tower configuration is operated with a single electric winch, a manual winch, or a hydraulic cylinder to raise and lower the tower.
- Specific operating instructions and specifications are contained in this publication to familiarize the operator and maintenance personnel with the correct and safe procedures necessary to maintain and operate the equipment.

**Take time to read this book thoroughly**. If you are uncertain about any of the information presented in the manual, contact the factory or your dealer for clarification before operation.

# **SAFETY SYMBOLS**

The purpose of the **SAFETY INFORMATION SYMBOL** shown below is to attract your special attention to safety related information contained in the text.



**DANGER** 



WARNING



CAUTION

FAILURE TO UNDERSTAND AND COMPLY WITH SAFETY RELATED INFORMATIONAL INSTRUCTIONS MAY RESULT IN INJURY TO OPERATOR OR OTHERS. IF YOU DO NOT UNDERSTAND ANY PART OF THIS INFORMATION CONTACT YOUR DEALER FOR CLARIFICATION PRIOR TO OPERATING EQUIPMENT.

NOTE

The word **NOTE** is used to bring your attention to supplementary information in relation to various aspects of proper operation and maintenance.

**NOTE:** Keep this manual accessible during operation to provide convenient reference.

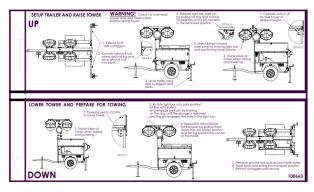
**NOTE:** Any reference in this manual to **LEFT** or **RIGHT** shall be determined by looking at the trailer from the rear.

# SAFETY AND WARNING DECALS

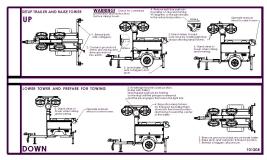


# **SAFETY WARNING**

ALWAYS REPLACE ANY SAFETY AND INSTRUC-TION DECALS THAT BECOME DAMAGED, PAINT-ED, OR OTHERWISE ILLEGIBLE. Refer to these representations of the safety warning decals used on the NIGHT-LITE to insure correct ordering if replacing becomes necessary.



100663
ELECTRIC AND/OR HYDRAULIC WINCH VERTICAL
TOWER OPERATING INSTRUCTIONS



101208

MANUAL WINCH VERTICAL TOWER OPERATING INSTRUCTIONS



PART NO. 101404 Location: On left, front and right side of tower section 1.

#### CALIFORNIA

Proposition 65 Warning Diesel engine exhaust and some of its constituents are known to the State of

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

PART NO. 090179 Location: Inside left hand door panel.



PART NO. 090002 Location: Light bar cover.



EXCESSIVE TOWNG SPEED.
Con Cause Serious Personal
Injury or Death
Do NOT Exceed 50 mph
(80 km/hr.)

PART NO. 090160 Location: On pintle hitch.

# **AWARNING**

Check for overhead obstructions before raising or lowering mast.

PART NO. 090005

Location: Inside left hand door panel.



MOVING PART HAZARD To prevent serious injury from moving parts:

- Close and secure guards and shields before starting.
- shields before starting.
   Keep hand, feet, hair and clothing
- oway from moving parts.
   Disconnect battery before adjusting or servicing.

PART NO. 090161 Location: Right hand side of electric winch cover.

# **SAFETY AND WARNING DECALS**



- To Prevent Serious Injury or Death:
- Avoid unsafe operation or main tenance.
- Do not operate or work on this machine without reading and understanding the operator's manual.
- If manual is lost, contact your necrest degler for a new manual.

PART NO. 090158 Location: Inside left hand door panel.

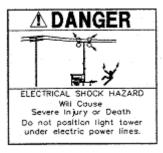


TO PREVENT SERIOUS INJUR'
OR DEATH:
DO NOT RAISE, LOWER OR
USE UICHT TOWER UNLESS
ALL OUTRIGGERS AND
JACKS ARE POSITIONED
ON FIRM GROUND.
LEVEL TRAILER BEFORE
USE.

PART NO. 090166 Location: Side panel on manual winch models.



PART NO. 090163 Location: Inside left hand door panel.



PART NO. 090165 Location: Inside left hand door panel.

# WARNING

FAILURE TO TURN OFF LIGHTS BEFORE STOPPING ENGINE MAY RESULT IN GENERATOR DAMAGE AND VOID WARRANTY

PART NO. 090084 Location: AC control panel.



HAZARDOUS VOLTAGE
To preent series injury or dedth from declaration:
• Do not enter electrical compart—
ment while engine is running.

- Close cover before operating.
- Keep components in good repair.

PART NO. 090162 Location: On ballast access cover.



If Winch will be used in freezing or icy conditions, apply silicone to ratchet pawl and spacer.
See items V, W & X in Owners Manual.

PART NO. 090474 Location: Right side panel on manual winch models.

# GROUNDING LUG

PART NO. 090133

Location: Inside left hand panel below ground lug.



**AWARNING** 

PART NO. 090159 Location: Above battery on tower support inside enclosure.

# **ELECTRIC WINCH VERTICAL MAST OPERATION**

## **DESCRIPTION OF OPERATION**

The Allmand NIGHT-LITE V Series tower assembly consists of a seven section telescoping mast which can be extended by operating a single electric winch mounted inside the enclosure. The winch and cable are protected by an integral clutch and a circuit breaker. The clutch is designed to slip when the mast reaches full extension. The circuit breaker is a safeguard for the clutch. If the clutch is misadjusted or inoperative the circuit breaker should trip to protect the system from overload. The electric winch operates off the 120 volt circuit breaker along with 120 volt receptacle thus requiring that the 120 volt circuit breaker switch must be on to operate the winch

The light bar assembly can be rotated into position by releasing the light bar park pin. To release the park pin, pull the ring and turn it 90 degrees so that the pin remains in the retracted position. The light bar is designed to rotate with enough resistance so that the bar will stay in the desired position once the operator has directed the lights on the work zone. if the light bar rotates too easily or does not stay in position, remove the cap plug from the center of the light bar cover and tighten the nut to achieve the desired resistance and



- ALWAYS CHECK FOR OVERHEAD OB-STRUCTIONS BEFORE RAISING AND **LOWERING MAST. ALLOW 35' CLEAR-**ANCE. AVOID ALL OVERHEAD ELECTRI-CAL WIRES.
- TO PREVENT INSTABILITY AND HELP **ENSURE SAFE OPERATION. ALWAYS** PROVIDE PROPER GROUND SUPPORT BEFORE RAISING MAST.

**BEFORE RAISING MAST, VISU-**ALLY INSPECT EQUIPMENT FOR DAMAGE OR WEAR. FAMILIARIZE YOURSELF WITH THE LOCATION AND FUNCTION OF ALL OPERAT-ING PARTS BY STUDYING THIS MANUAL. OBSERVE ALL CAU-**TION DECALS LOCATED ON EQUIPMENT** 

# TO SET UP TOWER AND RAISE **LIGHTS**

Extend both side outrigger jacks, rear jack and tongue jack to stabilize and level the trailer.

NOTE: Jacks should be placed only on firm footing.



# SAFETY WARNING!

THE SUPPLEMENTAL GROUND ROD IS A SAFETY DEVICE THAT MAY REDUCE THE CHANCE OF PERSONAL INJURY FROM STRAY ELECTRICAL CURRENT. Therefore, Allmand recommends using the ground rod. However, it is the user's responsibility to determine the requirements and/or applicability of local, state, or national electrical code which governs the use of the ground rod.

- 2. Attach the ground rod to the grounding lug, and drive the ground rod fully for adequate electrical ground, as required by local, state, or national code.
- 3. Start engine and switch electric winch switch to ON.
- 4. While the tower is still in the down position, position the light bar and lamps so they are aimed at the work zone and tilted at the approximate angle to get maximum coverage once the tower is raised.
- 5. Stand clear of the tower when raising and lowering the lights.

# **ELECTRIC WINCH VERTICAL MAST OPERATION**

- 6. Operate the electric winch switch to the "up" position to raise tower to the desired height.
- 7. If lights need to be adjusted for better lighting of the work zone after raising the tower, lower the tower using the "down" switch position and make desired adjustments to the light bar and light fixtures. Raise the tower into position. Repeat this step if necessary.



# SAFETY WARNING!

VISUALLY INSPECT EQUIPMENT FOR DAMAGE BEFORE OPERATING. ALLOW ADEQUATE CLEARANCE AROUND TRAILER FOR TOWER AND INSURE THAT NO PERSONS ARE STANDING IN UNDER THE LIGHTS WHEN LOWERING.

## TO LOWER TOWER AND LIGHTS

- 1. Turn off lights.
- 2. Operate the electric winch switch in the down position to lower the lights to the lowest vertical position.
- 3. Stop engine.
- 4. Rotate the light bar into the transport park position (in line with trailer) and engage the park pin by twisting on the park pin ring until the plunger is released and the pin engages the hole in the light bar.
- 5. Reposition the lamp fixtures for transport by pulling them down into the lowest position and face the fixtures toward the center of the trailer.
- Remove ground rod from earth. Disconnect wire from ground lug and secure in trailer
- 7. Raise jacks and rear stand, retract outriggers and secure for towing

NOTE: Ensure the detent pins are properly engaged in the outriggers before towing.

# AUXILIARY HANDLE An emergency crank handle is provided

- Remove the electrical power from the winch. (Switch Electric Winch Switch to OFF)
- Insert the handle so that it completely engages with the driveshaft. The handle can be cranked in either direction with the clutch in the engaged position.
- 3. Always remove the handle from the winch after use.

# **ELECTRIC WINCH ADJUSTMENT**

# **ELECTRIC WINCH CLUTCH SETTING PROCEDURE**

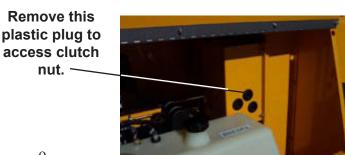
#### **PURPOSE**

- 1. Adjustment of the winch clutch nut is necessary to limit the power of the winch. The clutch nut must be tight enough to prevent clutch slippage when raising the tower and loose enough so that the clutch does slip if the tower should come in contact with some overhead obstruction or be extended past the upper limit switch which would cause the tower to stop against the dead stop bolt.
- 2. The clutch nut torque value is approximately 28 to 30 in lbs. (**DO NOT OVER TIGHTEN**) **NOTE:** The nut may seem loose when it is properly set. **DO NOT ADJUST**; further tightening may cause cable failure.

# INSTRUCTIONS FOR SETTING THE CLUTCH UNDER FIELD CONDITIONS WITHOUT A TORQUE WRENCH

- 1. Loosen clutch nut approximately ½ turn.
- 2. Stand clear of the tower when raising or lowering tower.
- 3. Start engine and operate the winch in the up direction. The winch should run but the tower should not move. (At this time the clutch nut should be loose enough to let the clutch slip, if not, back off the clutch nut just enough so the clutch does slip).
- 4. Start the clutch nut setting procedure by making a slight tightening adjustment until the tower starts to rise.
- 5. The tower may again stall even while the winch continues to run. If so, lower the tower and make another slight adjustment to the clutch nut, by tightening in the clockwise direction approximately 10 to 20 degrees.
- 6. Repeat the previous step until the tower reaches full elevation without stalling. Do not make large adjustments to the clutch nut as it would be easy to over tighten the nut.
- 7. Run the tower up and down at least 5 times to ensure consistent full elevation.
- 8. The clutch is a serviceable part and may require slight adjustments periodically.





# HYDRAULIC LIFT VERTICAL MAST OPERATION

#### **DESCRIPTION OF OPERATION**

The Allmand NIGHT-LITE V Series hydraulic lift tower assembly consists of a seven section telescoping mast which can be extended by operating a single hydraulic cylinder. The light bar assembly can be rotated into position by releasing the light bar park pin. To release the park pin, pull the ring and turn it 90 degrees so that the pin remains in the retracted position. The light bar is designed to rotate with enough resistance so that the bar will stay in the desired position once the operator has directed the lights on the work zone. if the light bar rotates too easily or does not stay in position, remove the cap plug from the center of the light bar cover and tighten the nut to achieve the desired resistance and replace the cap plug.



- ALWAYS CHECK FOR OVERHEAD OB-STRUCTIONS BEFORE RAISING AND LOWERING MAST. ALLOW 35' CLEAR-ANCE. AVOID ALL OVERHEAD ELECTRI- 3. CAL WIRES.
- TO PREVENT INSTABILITY AND HELP ENSURE SAFE OPERATION, ALWAYS PROVIDE PROPER GROUND SUPPORT BEFORE RAISING MAST.

BEFORE RAISING MAST, VISU-ALLY INSPECT EQUIPMENT FOR DAMAGE OR WEAR. FAMILIARIZE YOURSELF WITH THE LOCATION AND FUNCTION OF ALL OPERAT-ING PARTS BY STUDYING THIS MANUAL. OBSERVE ALL CAU-TION DECALS LOCATED ON EQUIPMENT

# TO SET UP TOWER AND RAISE LIGHTS

 Extend both side outrigger jacks, rear jack and tongue jack to stabilize and level the trailer.

NOTE: Jacks should be placed only on firm footing.



THE SUPPLEMENTAL GROUND ROD IS A SAFETY DEVICE THAT MAY REDUCE THE CHANCE OF PERSONAL INJURY FROM STRAY ELECTRICAL CURRENT. Therefore, Allmand recommends using the ground rod. However, it is the user's responsibility to determine the requirements and/or applicability of local, state, or national electrical code which governs the use of the ground rod.

- 2. Attach the ground rod to the grounding lug, and drive the ground rod fully for adequate electrical ground, as required by local, state, or national code.
- Start engine.(NOTE: Tower may be raised and lowered as needed without engine running.)
- 4. While the tower is still in the down position, position the light bar and lamps so they are aimed at the work zone and tilted at the approximate angle to get maximum coverage once the tower is raised.
- 5. Stand clear of the tower when raising and lowering the lights.

# HYDRAULIC LIFT VERTICAL MAST OPERATION

- 6. Operate the hydraulic lift switch to the "up" position to raise tower to the desired height.
- 7. If lights need to be adjusted for better lighting of the work zone after raising the tower, lower the tower using the "down" switch position and make desired adjustments to the light bar and light fixtures. Raise the tower into position. Repeat this step if necessary.

# SAFETY WARNING!

VISUALLY INSPECT EQUIPMENT FOR DAMAGE BEFORE OPERATING. ALLOW ADEQUATE CLEARANCE AROUND TRAIL-ER FOR TOWER AND INSURE THAT NO PERSONS ARE STANDING IN UNDER THE LIGHTS WHEN LOWERING.

#### TO LOWER TOWER AND LIGHTS

- 1. Turn off lights.
- 2. Operate the hydraulic lift switch in the down position to lower the lights to the lowest vertical position. When tower reaches the bottom, run switch for three additional seconds to ensure that the tower is at it's lowest possible position.
- 3. Stop engine.
- 4. Rotate the light bar into the transport park position (in line with trailer) and engage the park pin by twisting on the park pin ring until the plunger is released and the pin engages the hole in the light bar.

- 5. Reposition the lamp fixtures for transport by pulling them down into the lowest position and face the fixtures toward the center of the trailer.
- 6. Remove ground rod from earth. Disconnect wire from ground lug and secure in trailer
- 7. Raise jacks and rear stand, retract outriggers and secure for towing

NOTE: Ensure the detent pins are properly engaged in the outriggers before towina.

# HYDRAULIC TOWER POWER UNIT

## **POWER UNIT INSTALLATION & START UP PROCEDURE**

Fill the reservoir with automatic transmission fluid or any clean hydraulic fluid having a viscosity index that is suitable for the climatic conditions in which the unit will be operated. Recommended operating temperature range is +20° F to +180° F.

## **GENERAL START UP INSTRUCTIONS**

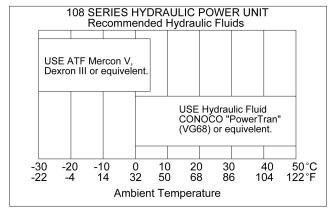
NOTE: The ports are marked on the casting 'UP' and 'DN'. When facing the power unit with the motor up, plug the right hand, or 'DN' port. Jog the motor until oil flows from the left hand,



or 'UP' port. If oil does not flow from the 'UP' port, reverse the wire leads on the motor, and repeat. The pump is now primed. Connect the hose (or tubing) to the 'UP' port and tighten. Connect the other hose end to the blind end of a fully retracted hydraulic cylinder. With the hose fitting loose, operate the power unit until oil (and no air) bleeds from the fitting. Tighten the fitting. Refill the reservoir.



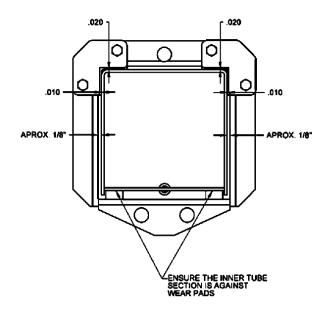
#### **HYDRAULIC FLUID SPEC CHART**



Note: For extreme cold conditions, use MOBIL Aero HFA (VG10) or equivelent hydraulic flud.

## VERTICAL TOWER CORNER GUIDE BLOCK ADJUSTMENT

- 1. Make sure the corner guide block cover plate is on top of the UHMW (plastic) corner friction block and a 3/8 internal star washer is between the block and the mounting flange of the tower. This washer is necessary to insure a grip between the friction block and the metal flange of the tower.
- 2. Use 1/8" spacers to center the inside tower in the middle of the outside tower. SEE ILLUSTRATION.
- 3. Using a .010" shim and .020" shim for spacers, place a .010" shim between the friction block and the inner tower section sides. SEE ILLUSTRATION.
- 4. Make sure the inner tower is against the 3/8" thick UHMW blocks mounted inside the outer tower and use the .020" shim to set the friction block distance from the inner tower section. SEE ILLUSTRATION.
- 5. Tighten the  $\frac{1}{4}$ -20 nuts. And continue to set all corner friction blocks on all sections using this procedure.



# MANUAL WINCH VERTICAL MAST OPERATION

## **DESCRIPTION OF OPERATION**



# **SAFETY WARNING**

- ALWAYS CHECK FOR OVERHEAD OB-STRUCTIONS BEFORE RAISING AND LOWERING MAST. ALLOW 35' CLEAR-ANCE. AVOID ALL OVERHEAD ELEC-TRICAL WIRES.
- TO PREVENT INSTABILITY AND HELP ENSURE SAFE OPERATION, ALWAYS PROVIDE PROPER GROUND SUP-PORT BEFORE RAISING MAST.
- BEFORE RAISING MAST, VISUALLY IN-SPECT EQUIPMENT FOR DAMAGE OR WEAR. FAMILIARIZE YOURSELF WITH THE LOCATION AND FUNCTION OF ALL OPERATING PARTS BY STUDYING THIS MANUAL. OBSERVE ALL CAU-TION DECALS LOCATED ON EQUIP-MENT

# TO ERECT MAST AND RAISE LIGHTS

1. Extend both side outrigger jacks and tongue jack to stabilize and level the trailer.

NOTE: Jacks should be placed only on firm footing.



# **SAFETY WARNING**

- ■THE SUPPLEMENTAL GROUND ROD IS
  A SAFETY DEVICE THAT MAY REDUCE
  THE CHANCE OF PERSONAL INJURY
  FROM STRAY ELECTRICAL CURRENT.
  Therefore, Allmand recommends using the ground rod. However, it is the user's responsibility to determine the requirements and/or applicability of local, state, or national electrical code which governs the use of the ground rod.
- 2. Attach the ground rod to the grounding lug, and drive the ground rod fully for adequate electrical ground, as required by local, state, or national code.

- While the tower is still in the down position, position the light bar and lamps so they are aimed at the work zone and tilted at the approximate angle to get maximum coverage once the tower is raised.
- 4. Stand clear of the tower when raising and lowering the lights.
- 5. To turn on lights, flip the breaker switches to the up position. (SEE FIG. 1)
- 6. Operate the hand crank to raise tower to the desired height.
- If lights need to be adjusted for better lighting of the work zone after raising the tower, lower the tower and make desired adjustments to the light bar and light fixtures.
   Raise the tower into position. Repeat this step if necessary.

# TO LOWER TOWER AND LIGHTS

- 1. Turn off lights.
- 2. Operate the hand crank to lower the lights to the lowest vertical position.
- 3. Stop engine.
- 4. Rotate the light bar into the transport park position (in line with trailer) and engage the park pin by twisting on the park pin ring until the plunger is released and the pin engages the hole in the light bar.
- 5. Reposition the lamp fixtures for transport by pulling them down into the lowest position and face the fixtures toward the center of the trailer.
- 6. Remove ground rod from earth. Disconnect wire from ground lug and secure in trailer
- 7. Raise jacks and rear stand, retract outriggers and secure for towing

NOTE: Ensure the detent pins are properly engaged in the outriggers before towing.

NOTE: Visually inspect the flood light mounting yokes for loose hardware. This could prevent a broken fixture during towing.

#### **OVERALL DIMENSIONS**

Weight 1800 LBS
Length 9' 5" (2.90 m)
Height lowered 7' (2.13 m)
Height extended 25' (7.62 m)
Width (outriggers retracted) 4 '6" (1.372 m)
Width (outriggers extended) 7' 9" (2.36 m)

Wheels and tires 13"

# **SPECIFICATIONS**

#### **ENGINE SPECIFICATIONS**

MODEL	KUBOTA D1105	LOMBARDINI LDW 1003	CAT C1.1
TYPE	Water cooled 4-cycle diesel	Water cooled 4-cycle diesel	Water cooled 4-cycle diesel
BORE	2.99" (76 mm)	2.96" (75 mm)	3.03" (77 mm)
STROKE	2.90" (73.6 mm)	3.05" (77.6 mm)	3.19" (81 mm)
DISPLACEMENT	61.1 cu. In (1002 cc)	62.6 cu. In (1028 cc)	69 cu. In (110 cc)
POWER @ 1800RPM	13.6 HP (11.4kw)	13.4 HP (11.2kw)	14.3 HP (11.9kw) non derate
POWER OUTPUT DERATING	3% per 10 00 ft above 360 ft. 1% per 10° above 77° F	3% per 1000 ft above 360 ft. 1% per 10° above 77° F	3% per 1000 ft above 360 ft. 1% per 10° above 77° F
FUEL SYSTEM	Indirect injected diesel	Indirect injected diesel	Cassette type fuel injected diesel
STARTING SYSTEM	12 volt DC	12 volt DC	12 volt DC
COMPRESSION RATIO	22:1	22.8:1	22:1
WEIGHT	205 lbs (93 kg)	191 lbs (87 kg)	191 lbs (87 kg)
OIL CAPACITY	5.4 qt. (5.1 L)	2.5 qt. (2.4 L)	3.9 qt. (3.7 L)
LUBRICATION	Forced lubrication by pump	Forced lubrication by pump	Forced lubrication by pump
OIL FILTRATION	Cartridge type	Cartridgetype	Cartridge type
COOLING SYSTEM	Pressurized radiator, forced circulation with water pump	Pressurized radiator, forced circulation with water pump	Pressurized radiator, forced circulation with water pump

Low oil pressure and high engine temperature shut-downs are standard equipment. Both The Kubota, CAT, and Lombardini diesel are equipped with glow plug cold start assist as standard equipment.

**NOTE:** See the appropriate section of this manual for cold weather starting instructions or consult the Operators Manual for your particular engine application.

Horsepower ratings are established in accordance with Society of Automotive Engineers Small Engine Test Code- J1349 GROSS.

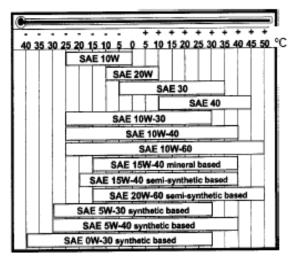
## **GENERATOR**

- 7.5 kw and 8 kw models available
- 60 hz and 50 hz models available

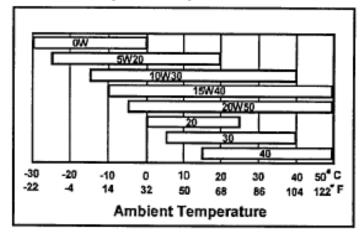
## **FUEL REQUIREMENTS**

Use a clean No. 2 Diesel fuel oil (SAE J313 JUN87) according to ASTM D975. Do not use alternative fuel, because its quality is unknown or it may be inferior in quality, and kerosene, which is very low in cetane rating, adversely effects the engine. Refer to the Kubota, CAT, or Isuzu Operators Manual for more detailed fuel requirements.

#### LOMBARDINI LUBRICATION CHART



#### **CAT LUBRICATION CHART**



#### **KUBOTA LUBRICATION CHART**

above 77°F (25°C)	SAE30 or SAE10W-30 SAE10W-40
32°F (0°C) to 77°F (25°C)	SAE20 or SAE10W-30 SAE10W-40
below 32°F (0°C)	SAE10W or SAE10W-30 SAE10W-40

#### **TRAILER**

The engine-generator set is housed in a bunded two wheel trailer fabricated from heavy gauge steel. The design enables the trailer to contain the outriggers in a simple, compact position.

#### **MAST**

When the mast is in the operating position it is located in the middle of a three point outrigger system for optimum balance and stability.

The mast consists of seven fabricated steel sections that telescope to 25 ft and UHMW plastic guide pads to provide smooth operation and reduced friction.

The mast sections are extended with either a manual or electric winch, or hydaulic pump. The electric winch design includes limit switches that turn the winch off when the mast reaches full extension or is fully retracted.

## **STABILIZERS**

The three point outrigger design consists of two retractable side outriggers and a tongue jack.

## FLOOD LIGHT ASSEMBLY

The flood light assembly consists of four 1250 watt lamp fixtures sealed for all weather use.

SHO 1250 fixture - Metal Halide Lamp

Lumen rating: 150,000 initial lumens

Warm up time: 2-4 minutesRestart time: 10-15 minutes

#### TOWING INSTRUCTIONS

Before towing the Night-Lite Pro the trailer should be inspected visually to insure that the following operations have been completed:

- 1. Hitch is securely attached to the towing vehicle
- 2. All outriggers and jacks are retracted and secured.
- 3. Light fixtures are positioned for transport.
- 4. Doors are closed and secure.
- 5. Check for adequate tire pressure.
- 6. Tail lights are connected and operational.
- 7. Ground rod is removed from ground and secured in trailer.

# STARTING INSTRUCTIONS

#### **BEFORE STARTING:**

- 1. Fill the engine with the right grade of lubricating oil (refer to the proper page of this manual or the Kubota, CAT, or Lombardini diesel operators manual for oil specifications)
- 2. Ensure there is an adequate supply of diesel fuel.
- 3. Ensure that the air cleaner is firmly attached and air cleaner seals and hose clamps are properly sealed. Air cleaner element should be checked and replaced if necessary.

#### STARTING ENGINE

**NOTE**: The **Kubota** diesel engine includes a glow plug cold start system controlled by the yellow **preheat** button on the control panel. Glow plugs are not needed on a warm engine or if the ambient temperature is above 50 degrees F. The **CAT C1.1** and **Lombardini LDW 1003** diesel engines include a glow plug cold start system controlled by the ignition switch on the control panel. Glow plugs are not needed on a warm engine or if the ambient temperature is above 50 degrees F.

#### COLD WEATHER STARTING: KUBOTA (for temperatures below 32° F/ 0° C)

- **1.** Turn the on-off switch to the **ON** position.
- 2. Press the yellow **PREHEAT** button for 5 seconds (10 seconds below 23° F maximum 20 seconds continuous).
- 3. Press the green **START** button to crank engine until the engine starts.
- 4. If engine fails to start, it may be necessary to recycle the PREHEAT and Start steps #2 and #3 above

#### COLD WEATHER STARTING: LOMBARDINI LDW 1003 (for temperatures below 32° F/ 0° C)

- **1.** Turn the key switch to the PREHEAT position, hold until the glow plug indicator lamp goes out, then release switch.
- 2. Turn the key switch to the START position and the engine should start. Release the key immediately when the engine starts. If engine fails to start it may be necessary to cycle the glow plugs again (see chart below)

#### **COLD WEATHER STARTING CAT C1.1** (for temperatures below 32° F/ 0° C)

- If the engine is cold, turn the key switch counterclockwise to the "preheat" position until the glow plug indicator turns red. CAUTION: Never heat glow plugs more than 30 seconds or damage to the glow plugs may occur.
- 2. Turn the key switch to the "start" position and start the engine immediately once the indicator turns red.

	PREHEATING TIME			
AMBIENT TEMPERATURE	Ordinary Heat Type	With Glow Plug Timer		
Above 50°F (10°C)	INO NEED	Automatic preheating is made for about 6		
50°F (10°C) to 23°F (-5°C)	Approx 5 coconde	seconds when starter		
Below 23°F (-5°C)	40 1	switch key is turned to		
Limit of continuous use	20 to 30 seconds	preheating position.		

**NOTE:** Do not operate starter for more than 10 seconds without allowing 30 seconds to pass between starting attempts. Possible starter damage could result from excessive heat caused by cranking too long.

**NOTE:** If the engine develops sufficient speed to disengage the starter but does not keep running (a false start), the engine rotation must be allowed to come to a complete stop before attempting to restart the engine. If starter is engaged while the flywheel is rotating, the starter pinion and flywheel ring gear may clash, resulting in damage to the starter or flywheel ring gear.

**NOTE:**If the starter does not turn the engine over, stop cranking immediately. Do not make further attempts to start the engine until the condition is corrected. See your local Kubota, CAT, or Lombardini Engine Service Dealer for trouble analysis.

## STARTING INSTRUCTIONS and SERIAL NUMBER LOCATIONS

#### FOR A WARM ENGINE (Kubota, CAT, and Lombardini engines)

• Follow the same procedure as described for cold weather starting, skipping step 1 (step 2 for Kubota). Use of the glow plugs is not recommended when engine is warm.

#### LOW OIL PRESSURE SHUT-OFF SYSTEM

Should a low oil pressure condition occur, the oil pressure sending unit breaks the circuit between the battery and the fuel solenoid, allowing the spring load to immediately move the fuel control to the shut-off position.

#### HIGH COOLANT TEMPERATURE SHUT-OFF SYSTEM

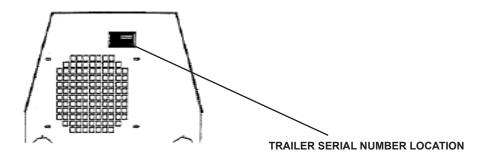
Should a high coolant temperature condition occur, the temperature sending unit breaks the circuit between the battery and the fuel solenoid, allowing the spring load to immediately move the fuel control to the shut-off position.

#### STOPPING THE ENGINE

To stop the engine turn the ignition switch to the off position, this breaks the circuit between the battery and the fuel solenoid, allowing the spring load to immediately move the control to the shut-off position

#### SERIAL NUMBER LOCATION

**Trailer**: All NIGHT-LITE PRO series trailers have a serial number plate attached to the rear tower support below the tower lock. (See illustration)



# **SERIAL NUMBER LOCATIONS**

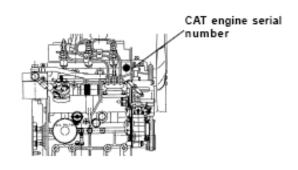
## **SERIAL NUMBER LOCATION**

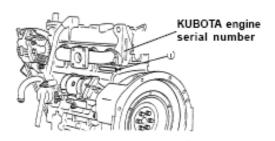
**Generator**: The generator has a plate attached to the side of the housing.

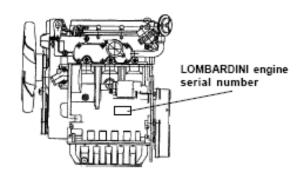
**Engine**: The **KUBOTA** engine has the serial number stamped on the engine block just below the exhaust manifold. (see illustration below )

The **CAT** engines have the serial number stamped on the right side of the engine block just ahead of the first cylinder. (see illustration below)

The LOMBARDINI engine has the serial num-







**NOTE:** PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

# FIG. 1. CONTROL PANEL (Kubota)

- Breaker Switch
   Controls lights 1 and 2
- 2. Breaker Switch Controls lights 3 and 4
- 3. Electric Winch On/Off Switch
- 4. Control Panel (see close up below)



Fig. 1 Control Panel

# FIG. 1a. CONTROL PANEL (Kubota) CLOSE UP

- Ignition On switch
   Must be in ON position to start engine
- 2. Engine Start Button

NOTE: Release button as soon as engine fires.

- 3. Glow Plug Preheat Button
- **4. Engine Function Indicator Lights** come on when there is a fault.
- **5. Hour Meter** shows the total elapsed hours of engine operation

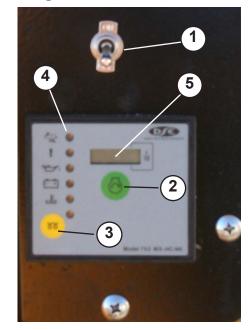


Fig. 1a Control Panel Close Up

# FIG. 1b. CONTROL PANEL (CAT)

- Breaker Switch
   Controls lights 1 and 2
- 2. Breaker Switch
  Controls lights 3 and 4
- 3. Hour Meter
- 4. Key Switch
- 5. Glow Plug Indicator

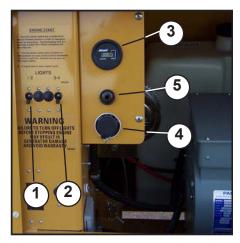


FIG. 1a (CAT)

**NOTE**: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

# FIG. 1c. A.C./D.C.CONTROL PANEL (Lombardini)

# Breaker Switch Controls lights 1 and 2

2. Breaker Switch Controls lights 3 and 4

# **3. Hour Meter**Shows the total elapsed hours of engine operation.

# 4. Key Switch Turn key clockwise one click to activate the glow plugs.

5. Glow Plug Lamp

**NOTE**: Release key as soon as the engine fires.

# FIG. 2. Winch Switch and Breaker (Electric Winch Model)

- 1. Breaker (5 Amp)
- Electric Winch Up/Down Switch Controls raising and lowering of tower

# (Hydraulic Lift Model)

- 1. Breaker (5 Amp)(not used)
- 2. Hydraulic Lift Up/Down Switch

## FIG. 3. BALLAST PANEL

- **1. Transformer** (lights 1 thru 4)
- **2. Capacitors** (lights 1 thru 4)

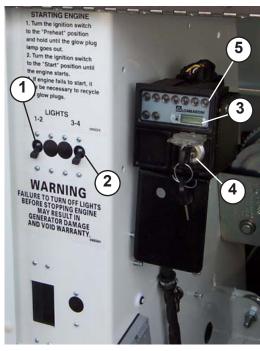


FIG. 1b (Lombardini)

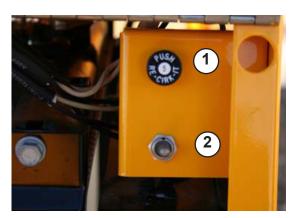


Fig. 2 Winch Switch and Breaker

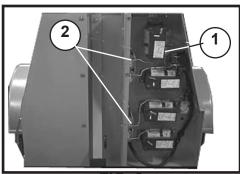


FIG. 3

**NOTE:** PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

#### FIG. 4. GROUND ROD LOCATION

 Ground rod should be attached to grounding lug with wire provided and ground rod and then driven fully into the earth for adequate electrical ground, as required by local, state, or national electrical code.



FIG. 4

# FIG. 5A ENGINE COMPONENT IDENTI-FICATION (KUBOTA)

- 1. Water temp switch
- 2. Alternator
- 3. Starter
- 4. Air cleaner
- 5. Oil Pressure Switch

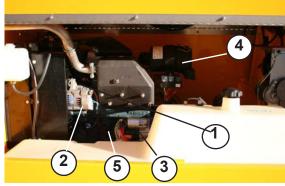


FIG. 5A

# FIG. 5B. ENGINE COMPONENT IDENTI-FICATION (KUBOTA)

- 1. Oil fill
- 2. Glow plugs
- 3. Fuel solenoid
- 4. Fuel filter
- 5. Oil filter

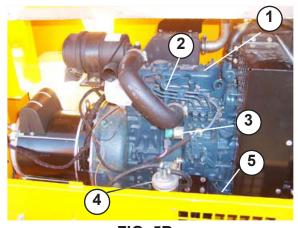


FIG. 5B

# FIG. 5C. ENGINE COMPONENT IDENTIFICATION (KUBOTA)

- 1. Fuel filter
- 2. Electric fuel pump

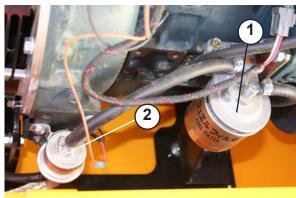


FIG. 5C

**NOTE: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS** 

# FIG. 6A ENGINE COMPONENT IDENTIFICATION (KUBOTA)

- 1. Water temp switch
- 2. Alternator
- 3. Starter
- 4. Air cleaner

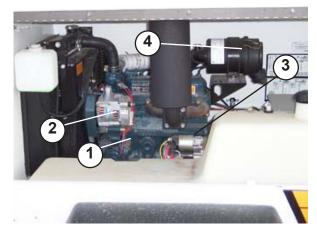


FIG. 6A

# FIG. 6B ENGINE COMPONENT IDENTIFICATION (CAT)

- 1. Water temp switch
- 2. Alternator
- 3. Starter
- 4. Air cleaner

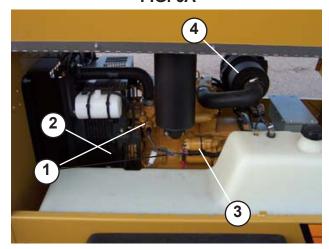


FIG. 6B

# FIG. 6C ENGINE COMPONENT IDENTIFICATION (LOMBARDINI)

- **1.** Muffler
- 2. Alternator
- 3. Oil Filter
- 4. Air cleaner (not shown)

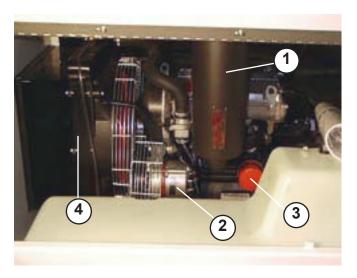


FIG. 6C

**NOTE:** PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

# FIG. 7A. ENGINE COMPONENT IDENTI-FICATION (KUBOTA cont'd)

- **1.** Oil fill
- 2. Glow plugs
- 3. Fuel solenoid
- 4. Electric Fuel Pump
- **5.** Fuel filter
- 6. Oil filter

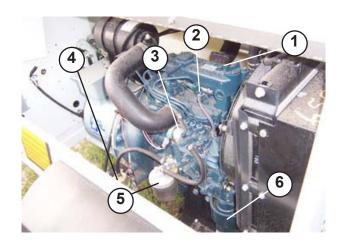


FIG. 7A

# FIG. 7B. ENGINE COMPONENT IDENTI-FICATION (CAT cont'd)

- 1. Oil fill
- 2. Glow plugs
- 3. Fuel solenoid
- 4. Fuel pump
- 5. Fuel filter
- 6. Oil filter

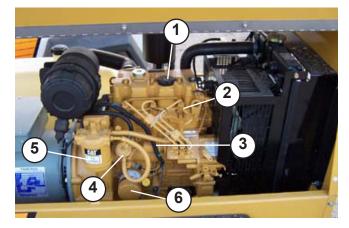


FIG. 7B

# FIG. 7C. ENGINE COMPONENT IDENTI-FICATION (LOMBARDINI cont'd)

- 1. Air Cleaner
- 2. Starter
- 3. Fuel pump
- 4. Fuel filter
- 5. Cooling Fan

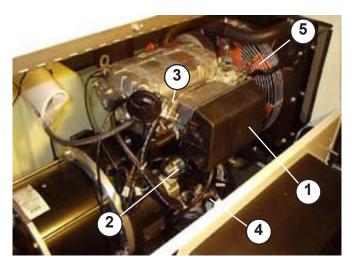


FIG. 7C

**NOTE: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS** 

## FIG. 8a. REMOTE OIL DRAIN LOCATION

## 1. Remote oil drain valve (Kubota)

Open illustrated valve (1) in engine oil pan to drain oil from engine.

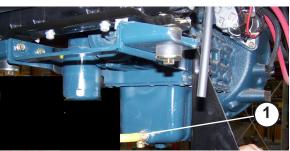


FIG. 8a

## FIG. 8b. REMOTE OIL DRAIN LOCATION

1. Remote oil drain valve (CAT)

Open illustrated valve (1) in engine oil pan to drain oil from engine.



FIG. 8b

#### FIG. 8c. REMOTE OIL DRAIN LOCATION

 Remote oil drain valve (Lombardini)
 Open illustrated valve in engine oil pan to drain oil from engine.



FIG. 8c

#### FIG. 8d. REMOTE OIL DRAIN LOCATION

1. Remote oil drain (all models)

Remove cap to drain engine oil



FIG. 8d

**NOTE: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS** 

## FIG. 8 REAR PANEL

- 1. Rear Panel
- 2. Serial Number Tag
- 3. Exhaust Outlet

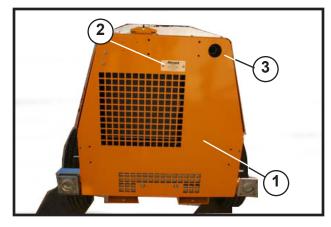


FIG. 8

## FIG. 9. REAR OUTRIGGERS

1. Jack Handle

Crank handle to raise or lower foot of jack to level trailer

2. Jack Pin

Pull to allow jack to rotate

**3. Outrigger Storage Latch**Retains outriggers while in the stored or travel mode



# SAFETY WARNING

Be sure outrigger jack and outriggers are securely latched before towing.

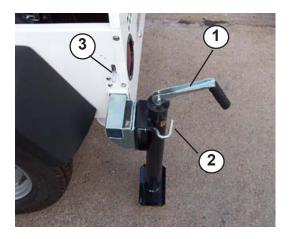


FIG. 9

**NOTE:** PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

#### FIG. 10 POSITIVE DOOR LATCH

1. Positive door latch

Locks door in the open position



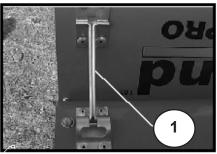
- Manual Winch—Used to raise and lower vertical mast (shown with safety cover)
- 2. Manual Winch Handle



- **1. Manual Winch**—Used to raise and lower vertical mast (shown with safety cover)
- 2. Manual Winch Handle

#### FIG. 11b-11c HYDRAULIC TOWER

- **1. Hydraulic Pump**—Used to raise and lower hydraulic lift vertical mast
- **2. Hydraulic Cylinder**—Used to raise and lower hydraulic lift vertical mast



**FIG. 10** 

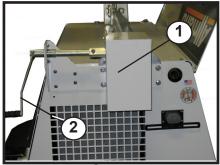


FIG. 11

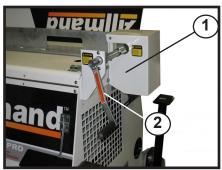


FIG. 11a

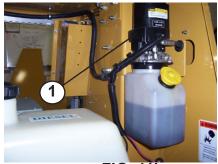


FIG. 11b

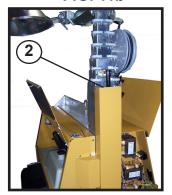


FIG. 11c

**NOTE:** PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS

## FIG. 12 ELECTRIC WINCH

- 1. Electric Winch—Used to raise and lower vertical mast (shown without safety cover for clarity)
- 2. Breaker Switches for outlets

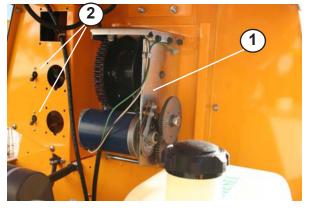


FIG. 12

FIG. 12a. ELECTRIC WINCH
1. Safety Cover Installed (Left side view)

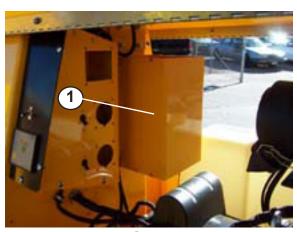


FIG. 12a



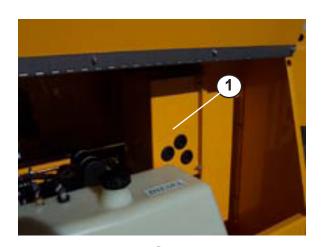


FIG. 12b

# **NOTE: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS**

# FIG. 13. Electric Relay Assembly 1. Relays (Kubota Only)

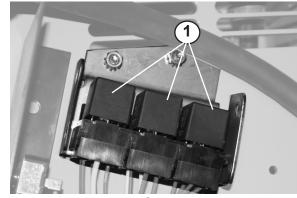


FIG. 13

FIG. 14. Tower Cord Reel Location
1. Cord Reel



FIG. 14

## FIG. 15. LIFTING ATTACHMENT POINTS

# 1. Forklift Lifting Pockets

Used to lift light tower using forklift to ease loading and unloading



FIG. 15

**NOTE: PHOTOGRAPHS MAY SHOW NON-STANDARD EQUIPMENT AND OPTIONS** 

#### FIG. 16 Vertical Tower

- 1. Seven Section Vertical Tower
- 2. Light Mounting Locations -- Mount lights here for use during operation
- 3. Light connector sockets (optional) attach light leads to light bar at these female receptacles when provided

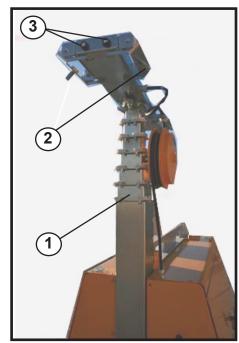
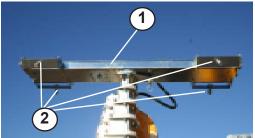


FIG. 16





**FIG. 17** 

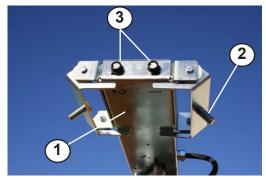
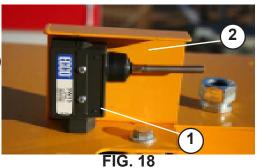


FIG. 17a

- FIG. 17 and 17a Light Bar and Mounting Locations
- 1. Light Bar
- **2. Light mounting locations** —*Mount lights here for* use during operation
- 3. Light connector sockets (optional)—attach light leads to light bar at these female receptacles when provided

FIG. 18 Tower Limit Switch Assembly (Electric Only)

- 1. Tower Limit Switch
- 2. Tower Limit Switch Housing



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## KUBOTA D905, D1105, CAT C1.1, and LOMBARDINI LDW 1003

#### INSPECTION AND LUBRICATION SCHEDULE

Check condition of the steel cable and make sure it is properly secured. Check hydraulic fluid level.

Service intervals shown below have been established for operation under normal conditions. Where equipment is operated under severe conditions (very dusty, extreme heat or cold, etc.) affected items should be serviced more frequently.

#### **KUBOTA**

INTERVAL	ITEM	PROCEDURE				
	Fuel level	Check and fill as necessary				
Daily or 10 Hr.	Lubricating oil	Check level and condition				
	All 10 Hr. items	as above				
	Air cleaner	Service as required. Service				
100 Hr	All cleaner	requirements may be accelerated				
100 HI.	Battery	Check level of electrolyte				
	Engine Generator assembly	Check for fuel and lubricating oil				
	Eligine Generator assembly	leaks				
	All 100 Hr. Items	As above				
		Drain lubricating oil, flush out				
200 Hr.	Engine lubricating oil system	system, renew filter element and				
200 Hr.	Lingine lubricating on system	refill with correct grade and type				
		oil.				
	Coolant	Check level and condition				
400 Hr.	Fuel filter	Replace with new				
	All 200 Hr. items	as above				
500 Hr.	Fan belt	Check tension and condition				
	Radiator	Clean out fins with water or air				
	All 500 Hr. items	as above				
	Engine valves	Adjust clearance				
1000 Hr. or yearly	Cable pulley at the bottom of	Remove, clean and grease				
	the front mast support	Remove, clean and grease				
	Cable pulleys on mast	Inspect for wear. Clean and				
	cable paneys off filast	lubricate				
	Axle Wheel bearings	Clean and repack				
	Fuel system	Clean sediment from tank				

#### **CAT ONLY**

#### Every Day or every 8 hours First Service - (20/50 hours) Every 100 hours or 3 months Every 200 hours or 6 months Every 400 hours or 12 months Every 600 hours or 18 months • Check level of coolant (Top up with coolant only) Check concentration of coolant Renew Coolant (FILL SLOWLY, ENSURE CORRECT QUANTITY IS USED) Check engine lubricating oil level Renew engine oil (Fill SLOWLY, ENSURE CORRECT QUANTITY IS USED) Renew engine oil fitter ٠ • Drain water from fuel filter and pre-filter Renew fuel filter canister (N.B. Air vent screws on filter and fuel pump) Check tension of alternator drive belt Check alternator drive belt for wear Renew alternator drive belt Check and adjust idle speed Tighten cylinder head Check and adjust valve clearances Check electrical systems Check all nuts/bolts for tightness Check injectors for performance . ٠ Clean air filter (earlier check may be necessary) Renew air fitter element Check and correct any leaks or engine damage •

#### LOMBARDINI ONLY

MAINTENANCE OPERATION		MAINTENANCE INTERVAL						
		50	125	250	500	1000	2500	
		hours	hours	hours	hours	hours	hours	
	or							
	DAILY							
OIL LEVEL CHECK (D)	<u>  •                                     </u>							
COOLANT LEVEL CHECK (D)	l .							
FAN/ ALTERNATOR BELT INSPECTION (*)								
AIR FILTER ELEMENT CHECK (DRY TYPE) (*)	see note							
AIR FILTER CHECK (OIL BATH TYPE) (**)								
RADIATOR CORE INSPECTION (●)								
FLUID LEAK INSPECTION- GENERAL (*)								
SAFETY GUARD INSPECTION (*)								
OIL REPLACEMENT- INITIAL ONLY-(see RECOMMENDED OIL TYPE)								
OIL FILTER REPLACEMENT - INITIAL ONLY								
OIL REPLACEMENT- (see RECOMMENDED OIL TYPE)								
OIL FILTER REPLACEMENT								
FUEL FILTER REPLACEMENT	I							
COOLANT HOSE INSPECTION				<u> </u>				
FAN/ ALTERNATOR BELT TENSION ADJUSTMENT								
VALVE ADJUSTMENT								
FAN/ ALTERNATOR BELT REPLACEMENT								
FUEL INJECTION SYSTEM ADJUSTMENT					•			
CLEAN FUEL TANK (⊕)								
COOLANT REPLACEMENT (***)								
REPLACE TIMING BELT							<u>.</u>	



# A SAFETY WARNING

# **DANGER!**

HIGH VOLTAGE! DO NOT ATTEMPT TO TEST AND REPAIR GENERATOR AND BAL-LAST ELECTRICAL SYSTEMS UNLESS YOU UNDERSTAND AND ARE QUALIFIED TO WORK ON SUCH SYSTEMS.

DO NOT WEAR JEWELRY WHILE WORKING WITH ELECTRICITY! If the following procedures do not solve your problem, have the circuit tested by a licensed electrician. DO NOT attempt to test generator voltage or ballast electrical systems unless you are a qualified electrician. Consult the factory for voltage specifications and test procedures

PROBLEM POSSIBLE CAUSE					
	1. Circuit breakers in the outlet box are not turned on or have tripped.				
	2. Lamps are not allowed time to cool after last being lit. You must				
	allow 15 minutes between the time the lights are shut off and the time they are restarted.				
	3. The lamp or lamps are burned out or broken.				
	4. One or more of the lamps are not screwed in securely.				
ONE OR MORE LIGHTS DO NOT LIGHT UP.	<ol><li>Plug and socket at light bar not securely pushed together and locked.</li></ol>				
	6. The temperature of the ballast is below –20 degrees F. the efficiency of the capacitors in the ballast is not enough to ignite the lamps. For operations where the temperatures of the ballasts falls below –20				
	degrees F. some means of warming the ballast must be used.				
	7. Low electrical system voltage.				
	8. A loose connection in the back of the lamp socket in the lamp holder.				
	9. A circuit breaker or breakers are defective.				
	10. A loose connection on the terminal board.				
	11. The engine and generator are not running up to speed (1800 RPM)				
	12. A wrong style replacement lamp (requiring a different ballast) has				
	been installed.				
	13. Too much power is being drawn from the auxiliary outlets.				
	14. Capacitor or transformer have failed.				
	15. Corrosion has occurred on the lamp bases.				

For engine and generator troubleshooting, see engine and generator manuals or contact your dealer.

# LIMITED WARRANTY



Allmand Bros. Inc. PO Box 888 1502 West 4<sup>th</sup> Ave Holdrege, NE 68949 800-562-1373 / 308-995-4495

Fax 308-995-5887 / www.allmand.com

# ALLMAND LIGHTING SYSTEMS LIMITED WARRANTY UNITED STATES and U.S. TERRITORIES

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED INCLUDING WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR PURPOSE AND ANY EXCEPTIONS ARE DESCRIBED IN THE PUBLISHED LIMITED WARRANTY ADDENDUM, AVAILABLE UPON REQUEST.

COMPONENTS, SUB-ASSEMBLIES, AND DEVICES MANUFACTURED BY OTHER MANUFACTURERS ARE NOT COVERED BY THIS WARRANTY. ALL WARRANTY INFORMATION FROM SUCH OTHER MANUFACTURERS IS PROVIDED WITHIN OR ACCOMPANIES THESE GOODS.

Subject to the foregoing, the manufacturer, Allmand Bros. Inc., hereby warrants all light towers manufactured by Allmand Bros. Inc. after April 1, 2008 to be free from defects in material and workmanship for a period of (2) years after delivery to the original purchaser. The first year warranty would include parts and labor. The second year warranty would be limited to parts manufactured by Allmand Bros. Inc. and components warranted by the original equipment manufacturer for more than 12 months. Additionally, Allmand Bros. Inc. hereby warrants all replacement parts supplied by Allmand Bros. Inc. to be free from defects in material and workmanship for a period of 90 days after date of invoice. Delivery shall be deemed for the purposes of this warranty to have occurred no later than five days following the date of sale agreement or invoice unless the purchase agreement or invoice specifically states a later delivery date in which case such delivery date shall control. The original purchaser shall be deemed to be a person who places the goods or products in actual use, and any person holding such goods solely for wholesale or retail sale purposes shall not constitute an original purchaser. PROVIDED, any leasing of these goods or other use beyond normal demonstration of same shall be deemed to be in use by an original purchaser and all warranty periods shall commence at the time of such use. During the warranty period any defective goods or parts hereof shall be repaired or replaced at manufacturer's discretion. In the event it is necessary to return such goods or parts to the factory, all transportation charges shall be prepaid. The manufacturer shall in no event pay mileage expenses, but will warrant outbound ground freight. The manufacturer shall in no event be responsible for down time and or lost revenue.

The obligations of the manufacturer is solely to repair or replace defective goods or parts or to refund the cost of the same if it is determined by the manufacturer that repair or replacement will not return the goods to proper working order or utility. THE REMEDIES SET FORTH HEREIN ARE EXCLUSIVE AND MANUFACTURER SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES. THE OBLIGATIONS OF THE MANUFACTURER HEREUNDER SHALL IN NO WAY EXCEED THE PRICE OF THE EQUIPMENT OR PART UPON WHICH SUCH LIABILITY IS BASED.

The warranty shall not extend to tires, lamps, batteries, or parts that have been altered, changed, damaged, or improperly installed, repaired, operated or maintained. Provided, this exclusion shall not apply to installations, repairs or other work done at the manufacturer's plant or under direct manufacturer's supervision. The Operator's Manual, to the extent covered therein, is deemed to set forth the proper procedures for operation, repair, installation, and maintenance of these goods.

No representative, dealer or distributor of the company is authorized to make any changes or exceptions to this warranty unless expressly authorized in writing from the manufacturer. All warranty claims must be filed within thirty (30) days of the failure.