

# Industrial Inverter

(For 3-phase induction motors)

## Instruction Manual

# TOSVERT<sup>™</sup> VF-S11

## < Simplified manual >

1-phase 240V class	0.2 to 2.2kW
3-phase 240V class	0.4 to 15kW
3-phase 500V class	0.4 to 15kW
3-phase 600V class	0.75 to 15kW

#### E6581160

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#### NOTICE

- 1.Make sure that this instruction manual is delivered to the end user of the inverter unit.
- 2.Read this manual before installing or operating the inverter unit, and store it in a safe place for reference.

# I. Safety precautions

The items described in these instructions and on the inverter itself are very important so that you can use the inverter safely, prevent injury to yourself and other people around you as well as to prevent damage to property in the area. Thoroughly familiarize yourself with the symbols and indications shown below and then continue to read the manual. Make sure that you observe all warnings given.

#### Explanation of markings

Marking	Meaning of marking
😥 Danger	Indicates that errors in operation may lead to death or serious injury.
🕂 Warning	Indicates that errors in operation may lead to injury (*1) to people or that these errors may cause damage to physical property. (*2)

(\*1) Such things as injury, burns or shock that will not require hospitalization or long periods of outpatient treatment.

(\*2) Physical property damage refers to wide-ranging damage to assets and materials.

#### Meanings of symbols

Marking	Meaning of marking
$\bigcirc$	Indicates prohibition (Don't do it). What is prohibited will be described in or near the symbol in either text or picture form.
0	Indicates something mandatory (must be done). What is mandatory will be described in or near the symbol in either text or picture form.
$\Diamond$	Indicates danger. What is dangerous will be described in or near the symbol in either text or picture form.
$\triangle$	Indicates warning. What the warning should be applied to will be described in or near the symbol in either text or picture form.

#### ■ Limits in purpose

This inverter is used for controlling speeds of three-phase induction motors in general industrial use.



## TOSHIBA

## General Operation

🔅 Danger	
$(\mathbb{R})$	<ul> <li>Never disassemble, modify or repair.</li> <li>This can result in electric shock, fire and injury. For repairs, call your sales distributor.</li> </ul>
Disassembly	
Prohibited	<ul> <li>Never remove the front cover when power is on or open door if enclosed in a cabinet. The unit contains many high voltage parts and contact with them will result in electric shock.</li> <li>Don't stick your fingers into openings such as cable wiring hole and cooling fan covers. This can result in electric shock or other injury.</li> <li>Don't place or insert any kind of object into the inverter (electrical wire cuttings, rods, wires etc.). This can result in electric shock or fire.</li> <li>Do not allow water or any other fluid to come in contact with the inverter. This can result in electric shock or fire.</li> </ul>
<b>D</b> Mandatory	<ul> <li>Turn power on only after attaching the front cover or closing door if enclosed in a cabinet. If power is turned on without the front cover attached or closing door if enclosed in a cabinet, this can result in electric shock or other injury.</li> <li>If the inverter begins to emit smoke or an unusual odor, or unusual sounds, immediately turn power off. If the equipment is continued in operation in such a state, the result may be fire. Call your local sales agency for repairs.</li> <li>Always turn power off if the inverter is not used for long periods of time since there is a possibility of malfunction caused by leaks, dust and other material. If power is left on with the inverter in that state, it may result in fire.</li> </ul>

🕂 Warning	
$\otimes$	<ul> <li>Do not touch heat radiating fins or discharge resistors.</li> <li>These device are hot, and you'll get burned if you touch them.</li> </ul>
Prohibited contact	
Prohibited	Avoid operation in any location where there is direct spraying of the following solvents or other chemicals.     The plastic parts may be damaged to a certain degree depending on their shape, and there is a possibility of the plastic covers coming off.     If the chemical or solvent is anything other than those shown below, please contact us in advance.     (Table 1) Examples of applicable chemicals and solvents     Acetic acid (density of 10% or less)     Hydrochloric acid (density of 10% or less)     Sulfuric acid (density of 10% or less)     Sodium chloride     Hexane     Triethylene glycol

## ■ Transportation & installation

Danger	
Prohibited	<ul> <li>Do not install or operate the inverter if it is damaged or any component is missing. This can result in electric shock or fire. Please consult your local sales agency for repairs. Call your local sales agency for repairs.</li> <li>Do not place any inflammable objects nearby. If a flame is emitted due to malfunction, it may result in a fire.</li> <li>Do not install in any location where the inverter could come into contact with water or other fluids. This can result in electric shock or fire.</li> </ul>
Mandatory	<ul> <li>Must be used in the environmental conditions prescribed in the instruction manual. Use under any other conditions may result in malfunction.</li> <li>Mount the inverter on a metal plate. The rear panel gets very hot. Do not install in an inflammable object, this can result in fire.</li> <li>Do not operate with the front panel cover removed. This can result in electric shock. Failure to do so can lead to risk of electric shock and can result in death or serious injury.</li> <li>An emergency stop device must be installed that fits with system specifications (e.g. shut off input power then engage mechanical brake). Operation cannot be stopped immediately by the inverter alone, thus risking an accident or injury.</li> <li>All options used must be those specified by Toshiba. The use of any other option may result in an accident.</li> </ul>

Marning	
Prohibited	<ul> <li>When transporting or carrying, do not hold by the front panel covers. The covers may come off and the unit will drop out resulting in injury.</li> <li>Do not install in any area where the unit would be subject to large amounts of vibration. That could result in the unit falling, resulting in injury.</li> </ul>
<b>Q</b> Mandatory	<ul> <li>The main unit must be installed on a base that can bear the unit's weight. If the unit is installed on a base that cannot withstand that weight, the unit may fall resulting in injury.</li> <li>If braking is necessary (to hold motor shaft), install a mechanical brake. The brake on the inverter will not function as a mechanical hold, and if used for that purpose, injury may result.</li> </ul>

## Wiring

	Danger
Prohibited	<ul> <li>Do not connect input power to the output (motor side) terminals (U/T1,V/T2,W/T3). That will destroy the inverter and may result in fire.</li> <li>Do not connect resistors to the DC terminals (across PA-PC or PO-PC). That may cause a fire.</li> <li>Within ten minutes after turning off input power, do not touch wires of devices (MCCB) connected to the input side of the inverter. That could result in electric shock.</li> </ul>

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Danger	
Mandatory	<ul> <li>Electrical installation work must be done by a qualified expert. Connection of input power by someone who does not have that expert knowledge may result in fire or electric shock.</li> <li>Connect output terminals (motor side) correctly. If the phase sequence is incorrect, the motor will operate in reverse and that may result in injury.</li> <li>Wiring must be done after installation. If wiring is done prior to installation that may result in injury or electric shock.</li> <li>The following steps must be performed before wiring.</li> <li>(1) Turn off all input power.</li> <li>(2) Wait at least ten minutes and check to make sure that the charge lamp is no longer lit.</li> <li>(3) Use a tester that can measure DC voltage (800VDC or more), and check to make sure that the voltage to the DC main circuits (across PA-PC) is 45V or less. If these steps are not properly performed, the wiring will cause electric shock.</li> <li>Tighten the screws on the terminal board to specified torque. If the screws are not tightened to the specified torque. If the screw sure that the input power voltage is 10%, -15% of the rated power voltage written on the rating label (±10% when the load is 100% in continuous operation). If the input power voltage is not +10%, -15% of the rated power voltage (±10% when the load is 100% in continuous operation).</li> </ul>
•	<ul> <li>Ground must be connected securely. If the ground is not securely connected, it could lead to electric shock or fire when a malfunction or current leak occurs.</li> </ul>
Be Grounded	

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 Do not attach equipment (such as noise filters or surge absorbers) that have built-in capacitors to the output (motor side) terminals.
 That could result in a fire.

Warning

## Operations

Prohibited

Danger	
Prohibited	<ul> <li>Do not touch inverter terminals when electrical power is going to the inverter even if the motor is stopped.</li> <li>Touching the inverter terminals while power is connected to it may result in electric shock.</li> <li>Do not touch switches when the hands are wet and do not try to clean the inverter with a damp cloth. Such practices may result in electric shock.</li> <li>Do not go near the motor in alarm-stop status when the retry function is selected. The motor may suddenly restart and that could result in injury. Take measures for safety, e.g. attaching a cover to the motor, against accidents when the motor unexpectedly restarts.</li> </ul>
Mandatory	<ul> <li>Turn input power on after attaching the front cover.</li> <li>When installed inside a cabinet and using with the front cover removed, always close the cabinet doors first and then turn power on. If the power is turned on with the front cover or the cabinet doors open, it may result in electric shock.</li> <li>Make sure that operation signals are off before resetting the inverter after malfunction. If the inverter is reset before turning off the operating signal, the motor may restart suddenly causing injury.</li> </ul>



## 🕂 Warning



 Observe all permissible operating ranges of motors and mechanical equipment. (Refer to the motor's instruction manual.)

Not observing these ranges may result in injury.

### When sequence for restart after a momentary failure is selected (inverter)



### When retry function is selected (inverter)

Marning	
<b>Q</b> Mandatory	<ul> <li>Stand clear of motors and equipment.</li> <li>If the motor and equipment stop when the alarm is given, selection of the retry function will restart them suddenly after the specified time has elapsed. This could result in unexpected injury.</li> <li>Attach warnings about sudden restart in retry function on inverters, motors and equipment for prevention of accidents in advance.</li> </ul>

### Maintenance and inspection

	Danger				
Prohibited	<ul> <li>Do not replace parts. This could be a cause of electric shock, fire and bodily injury. To replace parts, call the local sales agency.</li> </ul>				
Mandatory	<ul> <li>The equipment must be inspected every day. If the equipment is not inspected and maintained, errors and malfunctions may not be discovered and that could result in accidents.</li> <li>Before inspection, perform the following steps.</li> <li>(1) Turn off all input power to the inverter.</li> <li>(2) Wait at least ten minutes and check to make sure that the charge lamp is no longer lit.</li> <li>(3) Use a tester that can measure DC voltages (800VDC or more), and check to make sure that the voltage to the DC main circuits (across PA-PC) is 45V or less.</li> <li>If inspection is performed without performing these steps first, it could lead to electric shock.</li> </ul>				

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# 1. Read first

Thank you for your purchase of the Toshiba "TOSVERT VF-S11" industrial inverter. This manual is a simplified version.

If you need a detailed explanation, refer to the full version of English manual (E6581158).

This is the Ver. 108 / Ver. 109 CPU version inverter. Please be informed that CPU version will be frequently upgraded.

## 1.1 Check product purchase

Before using the product you have purchased, check to make sure that it is exactly what you ordered.



## TOSHIBA

#### CD-ROM E6581167

Contains the instruction manual in digital form. Some models do not come with this CD-ROM.



## 🕂 Warning



Do not play this CD-ROM on any audio CD player to avoid hearing loss due to very loud noises or damage to the CD player.

#### [System requirements]

OS: Microsoft Windows 98/NT/2000/XP Browser: Internet Explorer 4.0 or later CPU: Pentium 100MHz or more Memory: 32MB or more DOS/V-based personal computer

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Adobe Acrobat Reader 4.0J or later

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## 1.2 Contents of the product

Explanation of the name plate label. Always shut power off first then check the ratings label of inverter held in a cabinet.



\* This code represents the factory default logic setting. You can switch from one input/output logic to the other using slide switch SW1.

## 1.3 Installation

Install the inverter in a well-ventilated indoor place and mount it on a flat metal plate in portrait orientation. If you are installing more than one inverter, the separation between inverters should be at least 5 centimeters, and they should be arranged in horizontal rows. If the inverters are horizontally arranged with no space between them (side-by-side installation), peel off the ventilation seals on top of the inverter. It is necessary to decrease the current if the inverter is operated at over 50°C.



#### Side-by-side installation



The space shown in the diagram is the minimum allowable space. Because air cooled equipment has cooling fans built in on the top or bottom surfaces, make the space on top and bottom as large as possible to allow for air passage.

Note: Do not install in any location where there is high humidity or high temperatures and where there are large amounts of dust, metallic fragments and oil mist.

# 2. Connection

## 2.1 Standard connections

## 2.1.1 Standard connection diagram 1

This diagram shows a standard wiring of the main circuit.



Standard connection diagram - SINK (Negative) (common:CC)

## 2.1.2 Standard connection diagram 2



#### Standard connection diagram - SOURCE (Positive) (common:P24)

## 2.2 Description of terminals

## 2.2.1 Power circuit terminals

In case of the lug connector, cover the lug connector with insulated tube, or use the insulated lug connector.

Screw size	tightening torque	
M3.5 screw	0.9Nm	7.1lb • in
M4 screw	1.3Nm	10.7lb • in
M5 screw	2.5Nm	22.3lb • in
M6 screw	4.5Nm	40.1lb • in

#### Power circuit

Terminal symbol	Terminal function
L	Grounding terminal for connecting inverter. There are 3 terminals in total. 2 terminals in
ļ	the terminal board, 1 terminal in the cooling fin.
	240V class: single-phase 200 to 240V-50/60Hz
	three-phase 200 to 240V-50/60Hz
R/L1,S/L2,T/L3	500V class: three-phase 380 to 500V-50/60Hz
	600V class: three-phase 525 to 600V-50/60Hz
	* Single-phase input: R/L1 and S/L2 terminals
U/T1,V/T2,W/T3	Connect to a (three-phase induction) motor.
	Connect to braking resistors.
PA/+, PB	Change parameters F 304, F 305, F 308, F 309 if necessary.
-	This is a negative potential terminal in the internal DC main circuit. DC common power
PC/-	can be input across the PA terminals (positive potential).
	Terminals for connecting a DC reactor (DCL: optional external device). Shorted by a
PO, PA/+	short bar when shipped from the factory. Before installing DCL, remove the short bar.

## 2.2.2 Selection of wiring materials

	Canacity of		Wire size (See Note 4)			
Voltage class	applicable motor (kW)	Inverter model	Power circuit (mm <sup>2</sup> ) (Note 1.)	DC reactor (optional) (mm <sup>2</sup> )	Braking resistor/ Braking unit (optional) (mm <sup>2</sup> )	Earth cable (mm <sup>2</sup> )
	0.2	VFS11S-2002PL	2.0 (2.0)	2.0	2.0	3.5
Cinala abasa	0.4	VFS11S-2004PL	2.0 (2.0)	2.0	2.0	3.5
Single-phase	0.75	VFS11S-2007PL	2.0 (2.0)	2.0	2.0	3.5
2407 01833	1.5	VFS11S-2015PL	2.0 (2.0)	2.0	2.0	3.5
	2.2	VFS11S-2022PL	2.0 (2.0)	3.5	2.0	3.5
	0.4	VFS11-2004PM	2.0 (2.0)	1.25	2.0	3.5
	0.55	VFS11-2005PM	2.0 (2.0)	2.0	2.0	3.5
	0.75	VFS11-2007PM	2.0 (2.0)	2.0	2.0	3.5
	1.5	VFS11-2015PM	2.0 (2.0)	2.0	2.0	3.5
Three-phase	2.2	VFS11-2022PM	2.0 (2.0)	2.0	2.0	3.5
240V class	4.0	VFS11-2037PM	2.0 (2.0)	3.5	2.0	3.5
	5.5	VFS11-2055PM	5.5 (2.0)	8.0	2.0	5.5
	7.5	VFS11-2075PM	8.0 (5.5)	14	3.5	5.5
	11	VFS11-2110PM	14 (8.0)	14	5.5	8.0
	15	VFS11-2150PM	22 (14)	22	14	8.0

	Canacity of		Wire size (See Note 4)			
Voltage class	applicable motor (kW)	Inverter model	Power circuit (mm <sup>2</sup> ) (Note 1.)	DC reactor (optional) (mm <sup>2</sup> )	Braking resistor/ Braking unit (optional) (mm <sup>2</sup> )	Earth cable (mm <sup>2</sup> )
	0.4	VFS11-4004PL	2.0 (2.0)	2.0	2.0	3.5
	0.75	VFS11-4007PL	2.0 (2.0)	2.0	2.0	3.5
	1.5	VFS11-4015PL	2.0 (2.0)	2.0	2.0	3.5
Three shares	2.2	VFS11-4022PL	2.0 (2.0)	2.0	2.0	3.5
FOOV close	4.0	VFS11-4037PL	2.0 (2.0)	2.0	2.0	3.5
SUUV CIASS	5.5	VFS11-4055PL	2.0 (2.0)	3.5	2.0	3.5
	7.5	VFS11-4075PL	3.5 (2.0)	5.5	2.0	3.5
	11	VFS11-4110PL	5.5 (2.0)	8.0	2.0	5.5
	15	VFS11-4150PL	8.0 (5.5)	14	3.5	5.5
	0.75	VFS11-6007P	2.0	2.0	2.0	3.5
	1.5	VFS11-6015P	2.0	2.0	2.0	3.5
	2.2	VFS11-6022P	2.0	2.0	2.0	3.5
Three-phase	4.0	VFS11-6037P	2.0	2.0	2.0	3.5
600V class	5.5	VFS11-6055P	2.0	2.0	2.0	3.5
	7.5	VFS11-6075P	2.0	2.0	2.0	3.5
	11	VFS11-6110P	3.5	3.5	2.0	3.5
	15	VFS11-6150P	5.5	5.5	2.0	5.5

Note 1: Sizes of the wires connected to the input terminals R/L1, S/L2 and T/L3 and the output terminals U/T1,

V/T2 and W/T3 when the length of each wire does not exceed 30m.

The numeric values in parentheses refer to the sizes of wires to be used when a DC reactor is connected.

Note 2: For the control circuit, use shielded wires 0.75 mm<sup>2</sup> or more in diameter.

Note 3: For grounding, use a cable with a size equal to or larger than the above.

Note 4: The wire sizes specified in the above table apply to HIV wires (cupper wires shielded with an insulator with a maximum allowable temperature of 75°C) used at an ambient temperature of 50°C or less.

Note 5: If there is a need to bring the inverter into UL compliance, use wires specified in Chapter 6.

## 2.2.3 Control circuit terminals

The control circuit terminal board is common to all equipment.





Factory default settings of slide switches SW1: SINK (Negative) side (WN, AN type) SOURCE (Positive) side (WP type) FM: V side VIA: V side

Wire size

Solid wire: 0.3 ~ 1.5 (mm<sup>2</sup>) Stranded wire: 0.3 ~ 1.5 (mm<sup>2</sup>) (AWG 22 ~ 16) Sheath strip length: 6 (mm)

Screwdriver: Small-sized flat-blade screwdriver (Blade thickness: 0.4 mm or less, blade width: 2.2 mm or less)

### Control circuit terminals

Terminal symbol	Input/output	Function	Electrical specifications	Inverter internal circuits	
F	Input	Shorting across F-CC causes forward rotation; open causes slow- down and stop. (When ST is always ON)			
R	Input	Shorting across R-CC causes reverse rotation; open causes slow- down and stop. (When ST is always G ON)	No voltage contact input		
RES	Input	This inverter protective function is disabled if RES are CC is connected. Shorting RES and CC has no effect when the inverter is in a normal condition.	*Sink/Source/PLC selectable using		
S1	Input	Shorting across S1-CC causes preset speed operation.	<u>3W1</u>	F~S3 @	
S2	Input	Shorting across S2-CC causes preset speed operation.		Factory default setting	
S3	Input	Shorting across S3-CC causes preset speed operation.		WN, AN type : SINK side WP type : SOURCE side	
PLC	Input (common)	External 24Vdc power input When the source logic is used, a common terminal is connected.	24VDC (Insulation resistance: DC50V)		
сс	Common to Input/output	Control circuit's equipotential terminal (3 terminals)		cc	
PP	Output	Analog power supply output	10Vdc (permissible load current: 10mA)	PP	
VIA	Input	Multifunction programmable analog input. Factory default setting: $0-10Vdc$ and $0-60Hz$ ( $0-50Hz$ ) frequency input. The function can be changed to $4-20mAdc$ ( $0-20mA$ ) current input by flipping the dip switch to the I position. By changing parameter setting, this terminal can also be used as a multifunction programmable contact input terminal. When using the sink logic, be sure to insert a resistor between P24-VIA ( $4.7 k\Omega - 1/2$ W). Also move the VIA dip switch to the V position.	10Vdc (internal impedance: 30kΩ) 4-20mA (internal impedance: 250Ω)	VIA VIA 15k 300 VIA VIA 15k 250	

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Terminal symbol	Input/output	Function	Electrical specifications	Inverter internal circuits
VIB	Input	Multifunction programmable analog input. Standard default setting: 0-10Vdc input and 0-60Hz (0-50Hz) frequency By changing parameter setting, this terminal can also be used as a multifunction programmable contact input terminal. When using the sink logic, be sure to insert a resistor between P24 and VIB. (4.7 KQ-1/2 W)	10Vdc (internal impedance: 30kΩ)	VIB 15k
FM	Output	Multifunction programmable analog output. Standard default setting: output frequency. The function can be changed to 0-20mAdc (4-20mA) current output by flipping the FM slide switch to the I position.	1mAdc full-scale ammeter or 7.5Vdc (10Vdc)1mA full- scale voltmeter 0-20mA (4-20mA) DC ammeter Permissible load resistance: 750Ω or less	
P24	Output	24Vdc power output	24Vdc-100mA	P24
OUT NO	Output	Multifunction programmable open collector output. Standard default settings detect and output speed reach signal output frequencies. Multifunction output terminals to which two different functions can be assigned. The NO terminal is an isoelectric output terminal. It is insulated from the CC terminal. By changing parameter settings, these terminals can also be used as multifunction programmable pulse train output terminals.	Open collector output 24Vdc-50mA To output pulse trains, a current of 10mA or more needs to be passed. Pulse frequency range: 38~1600Hz	
FLA FLB FLC	Output	Multifunction programmable relay contact output. Detects the operation of the inverter's protection function. Contact across FLA-FLC is closed and FLB- FLC is opened during protection function operation.	250Vac-1A (cos¢=1) : at resistance load 30Vdc-0.5A 250Vac-0.5A (cos¢=0.4)	FLB +24V FLB FLC FLC

\* PTC (Positive Temperature Coefficient): Resettable thermal fuse resistor for over current protection.

## TOSHIBA

Terminal symbol	Input/output	Function	Electrical specifications	Inverter internal circuits
RY RC	Output	Multifunction programmable relay contact output. Standard default settings detect and output low-speed signal output frequencies. Multifunction output terminals to which two different functions can be assigned.	250Vac-1A (cos∳=1) : at resistance load 30Vdc-0.5A 250Vac-0.5A (cos∳=0.4)	RY RY RC RC

SINK (Negative) logic/SOURCE (Positive) logic (When the inverter's internal power supply is used)

Current flowing out turns control input terminals on. These are called sink logic terminals. (Type: -AN/-WN). The general used method in Europe is source logic in which current flowing into the input terminal turns it on (Typ: -WP).

Sink logic is sometimes referred to as negative logic, and source logic is referred to as positive logic. Each logic is supplied with electricity from either the inverter's internal power supply or an external power supply, and its connections vary depending on the power supply used.

<Examples of connections when the inverter's internal power supply is used>



#### SINK (Negative) logic/SOURCE (Positive) logic (When an external power supply is used)

The PLC terminal is used to connect to an external power supply or to insulate a terminal from other input or output terminals. As for input terminals, turn the SW1 slide switch to the PLC position.

<Examples of connections when an external power supply is used>



## Selecting the functions of the VIA and VIB terminals between analog input and contact input

The functions of the VIA and VIB terminals can be selected between analog input and contact input by changing parameter settings ( $F + III_{2}$ ). (Factory default setting: Analog input)

When using these terminals as contact input terminals in a sink logic circuit, be sure to insert a resistor between the P24 and VIA terminals or between the P24 and VIB terminals. (Recommended resistance:  $4.7K\Omega-1/2W$ )

When using the VIA terminal as a contact input terminal, be sure to turn the VIA switch to the V position. If no resistor is inserted or the VIA slide switch is not turned to the V position, contact input will be left always ON, which is very dangerous.

Switch between analog input and contact input before connecting the terminals to the control circuit terminals. Otherwise the inverter or devices connected to it may be damaged.

#### Logic switching/Voltage-current output switching (slide switch)

#### (1) Logic switching

Use SW1 to switch between logics.

Switch between logics before wiring to the inverter and without supplying power. If switching between sink, source and PLC is done when power is turned on after switching or when the inverter is supplied with power, the inverter might become damaged. Confirm it before supplying power.

(2) Voltage-current output switching

Use the FM switch to switch between voltage output and current output.

Switch the FM terminal's voltage-current output before wiring to inverter or without supplying power.



Factory default settings of slide switches

SW1 : SINK (Negative) side (WN, AN type)

- SOURCE (Positive) side (WP type)
- FM : V side
- VIA : V side

# 3. Operations

## 3.1 Simplified Operation of the VF-S11

The procedures for setting operation frequency and the methods of operation can be selected from the following.



Use the basic parameters  $[\Pi \square d]$  (Operation command mode selection),  $F \Pi \square d$  (Speed setting mode selection).

Title Function		Adjustment range	Default setting
C N D J	Command mode selection	0: Terminal board 1: Panel	1
FNDJ	Frequency setting mode	0: Internal potentiometer setting 1: VIA 2: VIB 3: Operation panel 4: Serial communication 5: External contact up/down 6: VIA+VIB (Override)	0

\* See the manual E6581158 for F II d=4, 5 and 6.

### 3.1.1 How to start and stop

#### [Example of a [ II] d setting procedure]

Key operated	operated LED display Operation	
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F 7 / []=[] [Operation frequency])
MODE	ЯIJН	Displays the first basic parameter [History ( $R U H$ )].
	6009	Press either the $\triangle$ or $\bigtriangledown$ key to select " $\pounds \Pi \square d$ ".
ENT / Press ENTER key to display the parameter setting. (Defau		Press ENTER key to display the parameter setting. (Default setting: <i>t</i> ).
	0	Change the parameter to ${\it J}$ (terminal board) by pressing the $ riangle$ key.
ENT	0⇔[∩0d	Press the ENTER key to save the changed parameter. $I \Pi I d$ and the parameter set value are displayed alternately.

#### (1) Start and stop using the operation panel keys ( [ f ] ] d = 1 )

Use the (RUN) and (STOP) keys on the operation panel to start and stop the motor.

(RUN) : Motor starts.

(стор): Motor stops.

★ To switch between forward run and reverse run from the control panel, the parameter F r (forward/reverse run selection) needs to be set to 2 or 3.

#### (2) RUN/STOP by means of an external signal to the terminal board ( $\prod \square \square d = \square$ ): Sink (Negative) logic

Use external signals to the inverter terminal board to start and stop the motor.



#### (3) Coast stop

The standard default setting is for slowdown stop. To make a coast stop, assign a "1(ST)" terminal function to an idle terminal using the programmable terminal function.

Change to  $F \mid I \square = \square$ .

For coast stop, open the ST-CC when stopping the motor in the state described at left. The monitor on the inverter at this time will display  $\Im F F$ .



## 3.1.2 How to set the frequency

[Example of a F II d setting procedure]

Key operated	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F 7 / 1]=[] [Operation frequency])
MODE	RUH	Displays the first basic parameter [History ( $RUH$ )].
FILd Pres		Press either the $\triangle$ key or $\bigtriangledown$ key to select " $F \Pi \square d$ ".
ENT C Press ENTER key		Press ENTER key to display the parameter setting. (Default setting: ${\it G}$ ).
	3	Change the parameter to $\mathcal J$ (Operation panel) by pressing the $ riangle$ key.
ENT	∃⇔F∏Od	Press the ENTER key to save the changed parameter. F $\Pi \square d$ and the parameter set value are displayed alternately.

\* Pressing the MODE key twice returns the display to standard monitor mode (displaying operation frequency).

# (1) Setting the frequency using the potentiometer on the inverter main unit $(F \sqcap \square d = \square)$

Set the frequency with the notches on the potentiometer.



Move clockwise for the higher frequencies.

The potentiometer has hysteresis. So the set value may slightly change when the inverter is turned off, and then turned back on.

#### (2) Setting the frequency using the operation panel ( $F \square \square d = \exists$ )

Set the frequency with the operation panel..

): Moves the frequency up

): Moves the frequency down

#### Example of operating a run from the panel

Key operated	LED display	Operation
	0.0	Displays the operation frequency. (When standard monitor display selection <i>F</i> 7 <i>I</i> <b>[</b> = <b>[</b> ] [Operation frequency])
	50.0	Set the operation frequency.
ENT	50.0⇔FC	Press the ENT key to save the operation frequency. F [ and the frequency are displayed alternately.
	60.0	Pressing the $\Delta$ key or the $\nabla$ key will change the operation frequency even during operation.

#### (3) Setting the frequency using the operation panel ( $F \square \square d = l \text{ or } d$ )

#### Frequency setting

1) Setting the frequency using external potentiometer



2) Setting the frequency using input voltage (0~10V)



3) Setting the frequency using current input (4~20mA)



## 3.2 How to operate the VF-S11

Overview of how to operate the inverter with simple examples.



\* 600V models have no noise filter inside.

3



\* 600V models have no noise filter inside.



\* 600V models have no noise filter inside.



\* 600V models have no noise filter inside.

# 4. Basic VF-S11 operations

The VF-S11 has the following four monitor modes.



To use the panel jog mode, set the parameter  $F \ge E \ge t_0$  to 1.

## 4.1 Flow of status monitor mode



## 4.2 How to set parameters

The standard default parameters are programmed before the unit is shipped from the factory. Parameters can be divided into 4 major categories. Select the parameter to be changed or to be searched and retrieved.



#### 4.2.1 How to set the basic parameters

All of the basic parameters can be set by the same step procedures.

[Steps in key entry for basic parameters]



- \* Parameters were factory-set by default before shipment.
- \* Select the parameter to be changed from "Table of parameters".
- \* If there is something that you do not understand during the operation, press the MODE key to return to the [].[] indication.
- \* See 7.2 for basic parameters.

Steps in setting are as follows (example of changing the maximum frequency from 80Hz to 60Hz).

Key operated	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection $F \ 7 \ I \square = \square$ [Operation frequency])
MODE	RUH	The first basic parameter " $\mathcal{R} \sqcup \mathcal{H}$ " (history function) is displayed.
	FH	Press either the $\Delta$ or $\nabla$ key to select " <i>F</i> H".
ENT	80.0	Pressing the ENTER key reads the maximum frequency.
	60.0	Press the $\Delta$ key to change the maximum frequency to 60Hz.
ENT	60.0⇔FH	Press the ENT key to save the maximum frequency. $F H$ and the frequency are displayed alternately.
After this,	→Displays the sa programmed parameter.	ame →Switches to the display in the status monitor mode. →Displays names of other parameters.

### 4.2.2 How to set extended parameters

The VF-S11 has extended parameters to allow you to make full use of its functions. All extended parameters are expressed with F and three digits.



#### Example of parameter setting

Steps in setting are as follows

(Example of changing the dynamic braking selection  $F \exists \Box \forall$  from 0 to 1.)

Key operated	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F 7 / []=[] [Operation frequency])
MODE	RUH	The first basic parameter " $\mathcal{R}  \mathcal{U}  \mathcal{H}$ " (history function) is displayed.
	F	Press either the $\Delta$ or the $\nabla$ to change to the parameter group $\mathcal{F}$
ENT	F 100	Press the ENTER key to display the first extended parameter $F \mid \square \square$ .
	F 3 0 4	Press the $\Delta$ key to change to the dynamic braking selection $F$ ] $\square$ 4.
ENT	0	Pressing the ENTER key allows the reading of parameter setting.
	1	Press the $\Delta$ key to change the dynamic braking selection from $\square$ to $I$ .
ENT	I⇔F 304	Pressing the ENTER key alternately flashes on and off the parameter and changed value and allows the save of those values.

If there is anything you do not understand during this operation, press the MODE key several times to start over from the step of R U H display.

For details on the function of each parameter, refer to the full version of English manual (E6581158).

## 4.2.3 Search and resetting of changed parameters ([.r.])

Automatically searches for only those parameters that are programmed with values different from the standard default setting and displays them in the user parameter group  $\mathcal{L} r.\mathcal{U}$ . Parameter setting can also be changed within this group.

#### Notes on operation

- If you reset a parameter to its factory default, the parameter will no longer appear in Lr.U.
- FI, FYIG FYIJ are not appeared, if the value of these parameters are changed.

#### How to search and reprogram parameters

The operations of search and resetting of parameters are as follows.

Key operated	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F 7 / 1]=[] [Operation frequency])
MODE	RUH	The first basic parameter " $\mathcal{R}  \mathcal{U}  \mathcal{H}$ " (history function) is displayed.
	6 r .U	Press ∆ or ▽ key to select ᠘ r.U.

Key operated	LED display	Operation
ENT	U	Press the ENTER key to enable the user parameter automatic edit function.
Or Or	U F (U r) ↓ R[[	Searches for parameters that are different in value from the standard default setting and displays those parameters. Press the ENTER key or the $\Delta$ key to change the parameter displayed. (Pressing the $\nabla$ key moves the search in the reverse direction).
ENT	8.0	Press the ENTER key to display the set value.
	5.0	Press the $\Delta$ key and $\nabla$ key to change set value.
ENT	5.0⇔R[[	Press the ENTER key to save the changed value. The parameter name and the programmed value will flash on and off alternately. After the change has been saved, " $U =$ " is displayed.
	ЦF (Цг)	Use the same steps as those given above to display parameters that you want to search for or change setting with the $\Delta$ key and $\nabla$ key.
	Gr.U	When []r. [] appears again, the search is ended.
(MODE) (MODE)	Gr.U ↓ FrF 0.0	A search can be canceled by pressing the MODE key. Press the MODE key once while the search is underway to return to the display of parameter setting mode. After that you can press the MODE key to return to the status monitor mode or the standard monitor mode (display of operation frequency).

If there is anything you do not understand during this operation, press the (MODE) key several times to start over from the step of  $R \sqcup H$  display.

# 4.2.4 Searching for a history of changes, using the history function (RUH)

#### History function (RUH):

Automatically searches for 5 latest parameters that are programmed with values different from the standard default setting and displays them in the RUH. Parameter setting can also be changed within this group RUH.

#### Notes on operation

- If no history information is stored, this parameter is skipped and the next parameter "R U I" is displayed.
- HERd and End are added respectively to the first and last parameters in a history of changes.

#### How to use the history function

Key operated	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F 7 ID=D [Operation frequency])
MODE	RUH	The first basic parameter " $\mathcal{H} \sqcup \mathcal{H}$ " (history function) is displayed.
ENT	REE	The parameter that was set or changed last is displayed.
ENT	8.0	Press the ENTER key to display the set value.
	5.0	Press the $\Delta$ key and $ abla$ key to change set value.
ENT	5.0⇔8[[	Press the ENTER key to save the changed value. The parameter name and the programmed value will flash on and off alternately.
	****	Use the same steps as those given above to display parameters that you want to search for or change setting with the $\Delta$ key and $\nabla$ key.
	HEAd (End)	$H \notin R_d$ : First historic record $\xi \cap d$ : Last historic record
MODE MODE MODE	Parameter display $\downarrow$ $F_{r} - F$ $\downarrow$ 0.0	Press the MODE key to return to the parameter setting mode " $R U H$ ." After that you can press the MODE key to return to the status monitor mode or the standard monitor mode (display of operation frequency).

Note) Parameter F 7 D D (Prohibition of change of parameter settings) is not displaied in this "R U H".

### 4.2.5 Parameters that cannot be changed while running

For safety reasons, the following parameters have been set up so that they cannot be reprogrammed while the inverter is running. Stop operation (" $\mathcal{G}$ . $\mathcal{G}$ " or " $\mathcal{G}$ F F" is displayed) before changing parameter settings.

[Basic parameters]
RU 1, RU2, RU4, CNOd*, FNOd*, EYP, FH, JL, JLJ, PE
[Extended parameters]
F 105, F 108~F 118, F 130~F 139, F 170, F 171, F26 1, F30 1~F3 1 1, F3 16,
F342~F345,F400,F415~F419,F480~F496,F603,F605,F608,F613,
F626,F627,F669,F9 IQ~F9 I2

The setting of any parameter other than the above can be changed even during operation.

Keep in mind, however, that when the parameter  $F \exists \square \square$  (prohibition of change of parameter settings) is set to *t* (prohibited), no parameters can be set or changed.

\* Set F 736, [ II ] d and F II ] d can be changed while the inverter is running.

### 4.2.6 Returning all parameters to standard default setting

Note: For more details on the standard default setting parameter E SP, see 5.6.

Notes on operation

- We recommend that before this operation you write down on paper the values of those parameters, because when setting *L YP*=*3*, all parameters with changed values will be returned to standard factory default setting.
- Note that F n, F n 5 L, F 109, F 4 70 F 4 73, F 6 6 9 and F 8 80 will not be reset to their factory default settings.

#### Steps for returning all parameters to standard default setting

Key operated	LED display	Operation
	0.0	Displays the operation frequency (perform during operation stopped).
MODE	RUH	The first basic parameter " $\mathcal{R} \mathcal{U} \mathcal{H}$ " (history function) is displayed.
	ŁУP	Press the $\Delta$ key or the $\nabla$ key to change to $\not\vdash \exists P$ .
ENT	3 0	Pressing the ENTER key displays the programmed parameters. ( $E \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
	33	Press the $\Delta$ key or the $\nabla$ key to change the set value. To return to standard factory default setting, change to " $\Im$ ".
ENT	In It	Pressing the ENTER key displays " In IE " while returning all parameters to factory default setting.
	0.0	The monitor returns to the display of setup parameters.

If there is anything you do not understand during this operation, press the more key several times to start over from the step of RUH display.

### 4.2.7 How to save/load the user setting parameters

The current settings of all parameters can be stored (saved) in memory at a time by setting the standard setting mode selection parameter  $\pounds \ \mathcal{YP}$  to 7. Also, all parameter settings stored in memory can be restored (loaded) by setting parameter  $\pounds \ \mathcal{YP}$  to 8. This means that you can use this parameter ( $\pounds \ \mathcal{YP} = 7$  and 8) as the parameter for your own initial settings (default settings).
# 5. Monitoring the operation status

Refer to 4.1 about flow of monitor.

# 5.1 Status monitor mode

### 5.1.1 Status monitor under normal conditions

In this mode, you can monitor the operation status of the inverter.

To display the operation status during normal operation:

Press the (MODE) key twice.

Setting procedure (eg. operation at 60Hz)

	Item displayed	Key operated	LED display	Communic ation No.	Description
			60.0		The operation frequency is displayed (Operation at 60Hz). (When standard monitor display selection <i>F</i> 7 <i>I</i> <sup>1</sup> <sup>1</sup> <sup>1</sup> is set at 0 [operation frequency])
	Parameter setting mode	NODE	RUH		The first basic parameter "R UH" (history function) is displayed.
	Direction of rotation	NDE	Fr-F	FE01	The direction of rotation is displayed. ( $F - F$ : forward run, $F F$ : reverse run)
Note 1	Operation frequency command		F60.0	FE02	The operation frequency command value (Hz/free unit) is displayed.
Note 2	Load current		C 80	FE03	The inverter output current (load current) (%/A) is displayed.
Note 3	Input voltage		Y 100	FE04	The inverter input (DC) voltage (%/V) is displayed.
	Output voltage		P 100	FE05	The inverter output voltage (%/V) is displayed.
	Torque		9 60	FE18	The torque (%) is displayed.
	Torque current		c 90	FE20	The torque current (%/A) is displayed.
	Inverter load factor		L 70	FE27	The inverter load factor (%) is displayed.
	PBR cumulative load factor		r 50	FE25	The cumulative load factor of the braking resistor (%) is displayed.
	Input power		h 80	FE29	The inverter input power (kW) is displayed.
	Output power		H 75	FE30	The inverter output power (kW) is displayed.
	Operation frequency		o 6 0 .0	FD00	The operation frequency (Hz/free unit) is displayed.

(Continued overleaf)

	(Continued)						
	Item displayed	Key operated	LED display	Communic ation No.	Description		
Note 4	Input terminal			FE06	The ON/OFF status of each of the control signal input terminals (F, R, RES, S1, S2, S3, VIB and VIA) is displayed in bits. ON: / OFF: , VIA VIA S3 S2 S1		
Note 5	Output terminal		0,11	FE07	The ON/OFF status of each of the control signal output terminals (RY, OUT and FL) is displayed in bits.		
	CPU1 version		J 10 I	FE08	The version of the CPU1 is displayed.		
	CPU2 version		uc 0 1	FE73	The version of the CPU2 is displayed.		
	Memory version		JE0 1	FE09	The version of the memory mounted is displayed.		
	PID feedback		d 50	FE22	The PID feedback value is displayed. (Hz / free unit)		
	Frequency command value (PID-computed)		ь 10	FE15	The PID-computed frequency command value is displayed. (Hz / free unit)		
Note 6	Integral input power		h 85	FE76	The integrated amount of power (kWh) supplied to the inverter is displayed. (0.01=1kWh, 1.00=100kWh)		
Note 6	Integral output power		H 75	FE77	The integrated amount of power (kWh) supplied from the inverter is displayed. (0.01=1kWh, 1.00=100kWh)		
	Rated current		R 16.5	FE70	The rated current of the inverter (A) is displayed.		
Note 7	Past trip 1		0[]⇔[	FE10	Past trip 1 (displayed alternately)		
Note 7	Past trip 2		0 H ⇔2	FE11	Past trip 2 (displayed alternately)		
Note 7	Past trip 3		0₽3⇔3	FE12	Past trip 3 (displayed alternately)		

(Continued overleaf)

	(Continued)							
	Item displayed	Key operated	LED display	Communic ation No.	Description			
Note 7	Past trip 4		nErr⇔4	FE13	Past trip 4 (displayed alternately)			
Note 8	Parts replacement alarm information		n1	FE79	The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. ON: / OFF: , Cumulative cooling fan operation time Control circuit board capacitor			
Note 9	Cumulative operation time		E0.10	FE14	The cumulative operation time is displayed. (0.01=1 hour, 1.00=100 hours)			
	Default display mode	NODE	60.0		The operation frequency is displayed (Operation at 60Hz).			

# 5.1.2 Display of detailed information on a past trip

Details on a past trip (of trips 1 to 4) can be displayed, as shown in the table below, by pressing the (ENT) key when the trip record is selected in the status monitor mode.

Unlike the "Display of detailed trip information at the occurrence of a trip" in 5.2.2, details on a past trip can be displayed, even after the inverter is turned off or reset.

	Item displayed	Key operated	LED display	Description	
Note 11	Past trip 1		0[   ⇔	Past trip 1 (displayed alternately)	
	Continuous trips	ENT	n 2	The number of time the same trip occurred in succession is displayed. (Unit: times)	
Note 1	Operation frequency		o 6 0.0	The operation frequency when the trip occurred is displayed.	
	Direction of rotation		Fr - F	The direction of rotation when the trip occurred is displayed. ( $F - F$ : Forward run, $F - r$ : Reverse run)	
	Operation frequency command		F 8 0.0	The operation command value when the trip occurred is displayed.	
Note 2	Load current		C 150	The inverter output current when the trip occurred is displayed. (%/A)	
Note 3	Input voltage		9 I Z D	The inverter input voltage (DC) when the trip occurred is displayed. (%/V).	
	Output voltage		P 100	The inverter output voltage when the trip occurred is displayed. (%/V)	
Note 4	Input terminal			The ON/OFF statuses of the control input terminals (F, R, RES, S1, S2, S3, VIB and VIA) are displayed in bits.	
Note 5	Output terminal		0,11	The ON/OFF statuses of the control output terminals (RY, OUT and FL) are displayed in bits. ON: / OFF: , FL	
Note 9	Cumulative operation time		£ 8.5 6	(0.01=1 hour, 1.00=100 hours)	
	Past trip 1	MODE	0[ I ⇔ I	Press this key to return to past trip 1.	

#### Display of trip information 5.2

#### Trip code display 5.2.1

If the inverter trips, an error code is displayed to suggest the cause. Since trip records are retained, information on each trip can be displayed anytime in the status monitor mode.

For the kinds of causes that can be indicated in the event of a trip, see section 9.1.

#### Display of trip information at the occurrence of a trip 5.2.2

At the occurrence of a trip, the same information as that displayed in the mode described in 5.1.1, "Status monitor under normal conditions," can be displayed, as shown in the table below, if the inverter is not turned off or reset. To display trip information after turning off or resetting the inverter, follow the steps described in 5.1.2, "Display of detailed information on a past trip."

	Item displayed	Key operated	LED display	Communic ation No.	Description
	Cause of trip		022		Status monitor mode (The code blinks if a trip occurs.) The motor coasts and comes to a stop (coast stop).
	Parameter setting mode	NODE	RUH		The first basic parameter "R UH" (history function) is displayed.
	Direction of rotation	NODE	Fr-F	FE01	The direction of rotation at the occurence of a trip is displayed. ( $F_r - F$ : forward run, $F_r - r$ : reverser run).
Note 1	Operation frequency command		F60.0	FE02	The operation frequency command value (Hz/free unit) at the occurrence of a trip is displayed.
Note 2	Load current		C 130	FE03	The output power of the inverter at the occurrence of a trip $(\%/A)$ is displayed.
Note 3	Input voltage		9141	FE04	The inverter input (DC) voltage (%/V) at the occurrence of a trip is displayed.
	Output voltage		P 100	FE05	The output voltage of the inverter at the occurrence of a trip (%/V) is displayed.
	Torque		9 60	FE18	The torque at the occurrence of a trip (%) is displayed.
	Torque current		c 90	FE20	The torque current (%/A) at the occurrence of a trip is displayed.
	Inverter load factor		L 70	FE27	The inverter load factor (%) at the occurrence of a trip is displayed.
	PBR cumulative load factor		r 50	FE25	The cumulative load factor (%) of the resistor at the occurrence of a trip is displayed.
	Input power		h 80	FE29	The inverter input power (kW) at the occurrence of a trip is displayed.
	Output power		H 75	FE30	The inverter output power (kW) at the occurrence of a trip is displayed.
	Operation frequency		o 6 0.0	FE00	The inverter output frequency (Hz/free unit) at the occurrence of a trip is displayed.

### Example of call-up of trip information

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	(Continued)						
	Item displayed	Key operated	LED display	Communic ation No.	Description		
Note 4	Input terminal			FE06	The ON/OFF statuses of the control input terminals (F, R, RES, S1, S2, S3, VIB and VIA) are displayed in bits. ON: / OFF: / VIA		
Note 5	Output terminal		0,11	FE07	The ON/OFF status of each of the control signal output terminals (RY, OUT and FL) at the occurrence of a trip is displayed in bits.		
	CPU1 version		u 10 1	FE08	The version of the CPU1 is displayed.		
	CPU2 version		uc ()	FE73	The version of the CPU2 is displayed.		
	Memory version		JE0 1	FE09	The version of the memory mounted is displayed.		
	PID feedback		d 50	FE22	The PID feedback value at the occurrence of a trip is displayed. (Hz / free unit)		
	Frequency command value (PID-computed)		ь 10	FE15	The PID-computed frequency command value at the occurrence of a trip is displayed. (Hz / free unit)		
	Integral input power		h 85	FE76	The integrated amount of power (kWh) supplied to the inverter is displayed. (0.01=1kWh, 1.00=100kWh)		
	Integral output power		H 75	FE77	The integrated amount of power (kWh) supplied from the inverter is displayed. (0.01=1kWh, 1.00=100kWh)		
	Rated current		R 16.5	FE70	The inverter rated current (A) at the occurrence of a trip is displayed.		
Note 7	Past trip 1		0P2⇔1	FE10	Past trip 1 (displayed alternately)		
Note 7	Past trip 2		0 H ⇔2	FE11	Past trip 2 (displayed alternately)		
Note 7	Past trip 3		0₽3⇔3	FE12	Past trip 3 (displayed alternately)		
Note 7	Past trip 4		nErr⇔4	FE13	Past trip 4 (displayed alternately)		

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	(Continued)						
	Item displayed	Key operated	LED display	Communic ation No.	Description		
Note 8	Parts replacement alarm information		nı	FE79	The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. ON: 1 OFF: , Cumulative operation time Cooling fan Control circuit board capacitor Main circuit capacitor		
Note 9	Cumulative operation time		E0.10	FE14	The cumulative operation time is displayed. (0.01=1 hour, 1.00=100 hours)		
	Default display mode	NODE	0 P 2		The cause of the trip is displayed.		

- Note 1: Items displayed can be changed by pressing ( **A** ) or ( **V** key in the each monitor mode.
- Note 2: You can switch between % and A (ampere)/V (volt), using the parameter F 70 / (current/voltage unit selection).
- Note 3: The input (DC) voltage displayed is  $1\sqrt{2}$  times as large as the rectified d.c. input voltage.
- Note 4: The number of bars displayed varies depending on the setting of  $F I \Pi P$  (analog input/logic input function selection). The bar representing VIA or VIB is displayed only when the logic input function is assigned to the VIA or VIB terminal, respectively.
  - If  $F : I \subseteq G = G$ : Neither the bar representing VIA nor the bar representing VIB is displayed.
  - If F : [G] = I or 2: The bar representing VIA is not displayed.
    - The bar representing VIB is displayed.
  - If  $F : I \subseteq G = 3$  or H: Both the bar representing VIA and VIB are displayed.
- Note 5: The number of bars displayed varies depending on the setting of F 5 5 9 (logic output/pulse train output selection). The bar representing the OUT-NO terminal is displayed only when logic output function is assigned to it.
  - If F = 5 = 3: The bar representing OUT-NO is displayed.
  - If F = 5 = 1: The bar representing OUT-NO is not displayed.
- Note 6: The integrated amounts of input and output power will be reset to zero, if you press and hold down the (ENT) key for 3 seconds or more when power is off or when the input terminal function CKWH (input terminal function: 51) is turned on or displayed.
- Note 7: Past trip records are displayed in the following sequence: 1 (latest trip record)  $\Leftrightarrow$  2 $\Leftrightarrow$  3 $\Leftrightarrow$ 4 (oldest trip record). If no trip occurred in the past, the message "n E r r " will be displayed. Details on past trip record 1, 2, 3 or 4 can be displayed by pressing the (ENT) key when past trip 1, 2, 3 or 4 is displayed. For more information, see 5.1.2.
- Note 8: Parts replacement alarm is displayed based on the value calculated from the annual average ambient temperature, the ON time of the inverter, the operating time of the motor and the output current ( load factor) specified using  $F \subseteq J \lor$ . Use this alarm as a guide only, since it is based on a rough estimation.

- Note 9: The cumulative operation time increments only when the machine is in operation.
- Note 10: At the occurrence of a trip, maximum values are not always recorded and displayed for reasons of detecting time.

Note 11: If there is no trip record, n Err is displayed.

- Of the items displayed on the monitor, the reference values of items expressed in percent are listed below.
  - Load current: The current monitored is displayed. The reference value (100% value) is the rated output current indicated on the nameplate. That is, it corresponds to the rated current at the time when the PWM carrier frequency (F 3 0 0) is 4kHz or less. The unit can be switched to A (amperes).
  - Input voltage: The voltage displayed is the voltage determined by converting the voltage measured in the DC section into an AC voltage. The reference value (100% value) is 200 volts for 240V models, 400 volts for 500V models or 575 volts for 600V models. The unit can be switched to V (volts).
  - Torque: The torque generated by the drive motor is displayed. The reference value (100% value) is the rated torque of the motor.
  - Torque current: The current required to generate torque is calculated from the load current by vector operations. The value thus calculated is displayed. The reference value (100% value) is the value at the time when the load current is 100%.
  - Load factor of inverter: Depending on the PWM carrier frequency (F ∃ □ □) setting and so on, the actual rated current may become smaller than the rated output current indicated on the nameplate. With the actual rated current at that time (after a reduction) as 100%, the proportion of the load current to the rated current is indicated in percent. The load factor is also used to calculate the conditions for overload trip (□ L 1).
  - PBR cumulative load factor: The load factor of the braking resistor that may come up to the level at which an overload trip (*GL r*) occurs is indicated in percent. An overload trip occurs when it reaches 100%.

### TOSHIBA

# 6. Measures to satisfy the standards

# 6.1 How to cope with the CE directive

In Europe, the EMC directive and the low-voltage directive, which took effect in 1996 and 1997, respectively, make it obligatory to put the CE mark on every applicable product to prove that it complies with the directives. Inverters do not work alone but are designed to be installed in a control panel and always used in combination with other machines or systems which control them, so they themselves are not considered to be subject to the EMC directive. However, the CE mark must be put on all inverters because they are subject to the low-voltage directive.

The CE mark must be put on all machines and systems with built-in inverters because such machines and systems are subject to the above directives. It is the responsibility of the manufacturers of such final products to put the CE mark on each one. If they are "final" products, they might also be subject to machine-related directives.

It is the responsibility of the manufacturers of such final products to put the CE mark on each one. In order to make machines and systems with built-in inverters compliant with the EMC directive and the low-voltage directive, this section explains how to install inverters and what measures should be taken to satisfy the EMC directive.

We have tested representative models with them installed as described later in this manual to check for conformity with the EMC directive. However, we cannot check all inverters for conformity because whether or not they conform to the EMC direction depends on how they are installed and connected. In other words, the application of the EMC directive varies depending on the composition of the control panel with a built-in inverter(s), the relationship with other built-in electrical components, the wiring condition, the layout condition, and so on. Therefore, please verify yourself whether your machine or system conforms to the EMC directive.

### 6.1.1 About the EMC directive

Inverters themselves are not subject to approval for CE marking.

The CE mark must be put on every final product that includes an inverter(s) and a motor(s). The VF-S11 series of inverters <u>complies with the EMC directive</u> if an EMI filter recommended by Toshiba is connected to it and wiring is carried out correctly.

EMC directive 89/336/EEC

The EMC standards are broadly divided into two categories; immunity- and emission-related standards, each of which is further categorized according to the operating environment of each individual machine. Since inverters are intended for use with industrial systems under industrial environments, they fall within the EMC categories listed in Table 1 below. The tests required for machines and systems as final products are almost the same as those required for inverters.

#### Table 1 EMC standards

Category	Subcategory	Product standards	Test standard and level
Emission	Radiation noise		EN55011 Class A Group 1
EIIIISSIOII	Transmission noise		EN55011 Class A Group 1
	Static discharge		IEC61000-4-2
	Radioactive radio-frequency magnetic contactor field	150 04000 0	IEC61000-4-3
Immunity	First transient burst	IEC 61800-3	IEC61000-4-4
immunity	Lightning surge		IEC61000-4-5
	Radio-frequency induction/transmission interference		IEC61000-4-6
	Voltage dip/Interruption of power		IEC61000-4-11

Emission standards other than the above are applied to inverters when used in a commercial environment but not an industrial environment.

Category	Subcategory	Product standards	Test standard and level
Emission	Radiation noise	150 01000 0	EN55011 Class B Group 1
	Transmission noise	IEC 61800-3	EN55011 Class B Group 1

### 6.1.2 Measures to satisfy the EMC directive

This subsection explains what measures must be taken to satisfy the EMC directive.

(1) Insert a recommended EMI filter (Table 2) on the input side of the inverter to reduce and transmission noise and radiation noise from input cables.

In the combinations listed in Table 2, Inverters are tested in these combination to see if they comply with transmission noise standards. For inverters used in Japan, it is recommended to use the NF series of noise filters.

Table 2 lists noise filters recommended for the inverters.

Table 2 Combinations of inverter and EMI filter

Three-phase 240V class

	Combination of inverter and filter				
Inverter	Transmission noise	Transmission noise			
	EN55011 Class A Group 1	EN55011 Class B Group 1			
	Applicable filters	Applicable filters			
	(Length of motor connecting cable:	(Length of motor connecting cable:			
	Max. 5 m)	Max. 1 m)			
VFS11-2002PM	EMFS11-2007AZ				
VFS11-2004PM	EMFS11-2007AZ				
VFS11-2005PM	EMFS11-2007AZ				
VFS11-2007PM	EMFS11	-2007AZ			
VFS11-2015PM	EMFS11	-4015BZ			
VFS11-2022PM	EMFS11	-4015BZ			
VFS11-2037PM	EMFS11-4025CZ				
VFS11-2055PM	EMFS11-4047DZ				
VFS11-2075PM	EMFS11-4047DZ				
VFS11-2110PM	EMFS11-2083EZ				
VFS11-2150PM	EMFS11	-2083EZ			

#### Three-phase 500V class

	Combination of inverter and filter						
Inverter	Transmission noise	Transmission noise	Transmission noise				
	EN55011 Class A Group 1	EN55011 Class B Group 1	EN55011 Class A Group 1				
	Applicable filters	Applicable filters	Applicable filters				
	(Length of motor connecting cable:	(Length of motor connecting cable:	(Length of motor connecting cable:				
	Max. 5 m)	Max. 20 m)	Max. 50 m)				
VFS11-4004PL	With a built-in filter	EMFS11	-4015BZ				
VFS11-4007PL	With a built-in filter	EMFS11	EMFS11-4015BZ				
VFS11-4015PL	With a built-in filter	EMFS11-4015BZ					
VFS11-4022PL	With a built-in filter	EMFS11-4025CZ					
VFS11-4037PL	With a built-in filter	EMFS11-4025CZ					
VFS11-4055PL	With a built-in filter	EMFS11	-4047DZ				
VFS11-4075PL	With a built-in filter	EMFS11-4047DZ					
VFS11-4110PL	With a built-in filter	EMFS11-4049EZ					
VFS11-4150PL	With a built-in filter	EMFS11	-4049EZ				

Single-phase 240V class

Combination of inverter and filter							
Inverter	Transmission noise	Transmission noise	Transmission noise				
	EN55011 Class A Group 1	EN55011 Class B Group 1	EN55011 Class A Group 1				
	Applicable filters	Applicable filters	Applicable filters				
	(Length of motor connecting cable:	(Length of motor connecting cable:	(Length of motor connecting cable:				
	Max. 5 m)	Max. 20 m)	Max. 50 m)				
VFS11S-2002PL	With a built-in filter	EMFS11	S-2009AZ				
VFS11S-2004PL	With a built-in filter	EMFS11S-2009AZ					
VFS11S-2007PL With a built-in filter		EMFS11S-2009AZ					
VFS11S-2015PL	/FS11S-2015PL With a built-in filter EMFS11S-2016BZ						
VFS11S-2022PL	With a built-in filter	EMFS11	S-2022CZ				

Note : For 600V models compliant with EU standards, contact your nearest Toshiba inverter distributor.

- (2) Use shielded power cables, such as inverter output cables, and shielded control cables. Route the cables and wires so as to minimize their lengths. Keep a distance between the power cable and the control cable and between the input and output wires of the power cable. Do not route them in parallel or bind them together, instead cross at right angle.
- (3) Install the inverter and the filter on the same metal plate. It is more effective in limiting the radiation noise to install the inverter in a sealed steel cabinet. Using wires as thick and short as possible, earth the metal plate and the control panel securely with a distance kept between the earth cable and the power cable.
- (4) Route the EMI filter input and output wires apart from each other.
- (5) To suppress radiation noise from cables, ground all shielded cables through a noise cut plate. It is effective to earth shielded cables in the vicinity of the inverter, cabinet and filter (within a radius of 10cm from each of them). Inserting a ferrite core in a shielded cable is even more effective in limiting the radiation noise.
- (6) To further limit the radiation noise, insert a zero-phase reactor in the inverter output line and insert ferrite cores in the earth cables of the metal plate and cabinet.



Note 1: Strip and earth the shielded cable, following the example shown in Fig.



## 6.1.3 About the low-voltage directive

The low-voltage directive provides for the safety of machines and systems. All Toshiba inverters are CE-marked in accordance with the standard EN 50178 specified by the low-voltage directive, and can therefore be installed in machines or systems and imported without problem to European countries.

Applicable standard: EN50178

```
Electronic equipment for use in power installations
Electronic equipment for use in power installations
Pollution level: 2 (5.2.15.2)
Overvoltage category: 3
240V class - 3.0mm (5.2.16.1)
500V class - 5.5mm (5.2.16.1)
```

EN 50178 applies to electrical equipment intended specially for use in power installations, and sets out the conditions to be observed for electric shock prevention when designing, testing, manufacturing and installing electronic equipment for use in power installations.

### 6.1.4 Measures to satisfy the low-voltage directive

When incorporating the inverter into a machine or system, it is necessary to take the following measures so that the inverter satisfies the low-voltage directive.

- Install the inverter in a cabinet and ground the inverter enclosure. When doing maintenance, be extremely
  careful not to put your fingers into the inverter through a wiring hole and touch a charged part, which may
  occur depending on the model and capacity of the inverter used.
- (2) Do not connect two or more wires to the main circuit earth terminal of the inverter. If necessary, install an additional earth terminal on the metal plate on which the inverter is installed and connect another cable to it. Or install the EMC plate (attached as standard) and another cable connect to earth terminal on the EMC plate. Refer to the table 10.1 for earth cable sizes.
- (3) Install a non-fuse circuit breaker or a fuse on the input side of the inverter.

# 6.2 Compliance with UL Standard and CSA Standard

The VF-S11 models, that conform to the UL Standard and CSA Standard have the UL/CSA mark on the nameplate.

## 6.2.1 Compliance with Installation

The VF-S11 inverter must be installed in a panel, and used within the ambient temperature specification. (See section 1.4.4)

## 6.2.2 Compliance with Connection

Use the UL conformed cables (Rating 75  $^{\circ}$ C or more) to the main circuit terminals (R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, PA/+, PB, PC/-, PO).

Refer to the table of next page about wire sizes.

### 6.2.3 Compliance with Peripheral devices

Use the UL listed fuses at connecting to power supply.

Short circuit test is performed under the condition of the power supply short-circuit currents in below. These interrupting capacities and fuse rating currents depend on the applicable motor capacities.

_			203		
Voltage class	Capacity of applicable motor (kW)	Inverter model	AIC (A) (Interrupting capacity)	Fuse class and current (A)	Wire sizes of power circuit
	0.2	VFS11S-2002PL	AIC 1000A	CC/J 6A max.	AWG 14
o:	0.4	VFS11S-2004PL	AIC 1000A	CC/J 10A max.	AWG 14
Single-phase	0.75	VFS11S-2007PL	AIC 1000A	CC/J 15A max.	AWG 14
2400 Class	1.5	VFS11S-2015PL	AIC 1000A	CC/J 20A max.	AWG 12
	2.2	VFS11S-2022PL	AIC 1000A	CC/J 30A max.	AWG 10
	0.4	VFS11-2004PM	AIC 5000A	CC/J 6A max.	AWG 14
	0.55	VFS11-2005PM	AIC 5000A	CC/J 10A max.	AWG 14
	0.75	VFS11-2007PM	AIC 5000A	CC/J 10A max.	AWG 14
	1.5	VFS11-2015PM	AIC 5000A	CC/J 15A max.	AWG 14
Three-phase	2.2	VFS11-2022PM	AIC 5000A	CC/J 20A max.	AWG 12
240V class	4.0	VFS11-2037PM	AIC 5000A	J 35A max.	AWG 10
	5.5	VFS11-2055PM	AIC 22000A	J 50A max.	AWG 8
	7.5	VFS11-2075PM	AIC 22000A	J 60A max.	AWG 6
	11	VFS11-2110PM	AIC 22000A	J 80A max.	AWG 4
	15	VFS11-2150PM	AIC 22000A	J 110A max.	AWG 6x2
	0.4	VFS11-4004PL	AIC 5000A	CC/J 3A max.	AWG 14
	0.75	VFS11-4007PL	AIC 5000A	CC/J 6A max.	AWG 14
	1.5	VFS11-4015PL	AIC 5000A	CC/J 10A max.	AWG 14
Three phase	2.2	VFS11-4022PL	AIC 5000A	CC/J 15A max.	AWG 14
I nree-phase	4.0	VFS11-4037PL	AIC 5000A	CC/J 20A max.	AWG 12
500V class	5.5	VFS11-4055PL	AIC 22000A	CC/J 30A max.	AWG 10
	7.5	VFS11-4075PL	AIC 22000A	J 35A max.	AWG 8
	11	VFS11-4110PL	AIC 22000A	J 50A max.	AWG 8
	15	VFS11-4150PL	AIC 22000A	J 70A max.	AWG 6
	0.75	VFS11-6007P	AIC 5000A	CC/J 6A max.	AWG 14
	1.5	VFS11-6015P	AIC 5000A	CC/J 6A max.	AWG 14
	2.2	VFS11-6022P	AIC 5000A	CC/J 10A max.	AWG 14
Three-phase	4.0	VFS11-6037P	AIC 5000A	CC/J 15A max.	AWG 14
Three-phase 600V class	5.5	VFS11-6055P	AIC 22000A	CC/J 20A max.	AWG 10
	7.5	VFS11-6075P	AIC 22000A	CC/J 25A max.	AWG 10
	11	VFS11-6110P	AIC 22000A	J 30A max.	AWG 8
	15	VFS11-6150P	AIC 22000A	J 45A max.	AWG 8

### ■ AIC, Fuse and Wire sizes

# 6.2.4 Motor thermal protection

Selects the electronic thermal protection characteristics that fit with the ratings and characteristics of the motor. In case of multi motor operation with one inverter, thermal relay should be connected to each motor.

# 7. Table of parameters and data

For details on the function of each parameter, refer to the full version of English manual (E6581158).

# 7.1 User parameters

Title	Function	Unit	Minimum setting unit Panel/Comm unication	Adjustment range	Default setting	User setting	Reference E6581158
FΓ	Operation frequency of operation panel	Hz	0.1/0.01	LL-UL	0.0		3.2

# 7.2 Basic parameters

	* 10011	luvigution fun	Cuons	5				
Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
RUH	-	History function	-	-	Displays parameters in groups of five in the reverse order to that in which their settings were changed. * (Possible to edit)	-		4.1.4
AU 1	0000	Automatic acceleration/ deceleration	-	-	0: Disabled (manual) 1: Automatic 2: Automatic (only at acceleration)	0		5.1.1
RUZ	0001	Torque boost setting macro function	-	-	0: Disabled 1: Automatic torque boost + auto- tuning 2: Vector control + auto-tuning 3: Energy saving + auto-tuning	0		5.2
804	0040	Parameter setting macro function	-	-	0: Disabled 1: Coast stop 2: 3-wire operation 3: External input UP/DOWN setting 4: 4-20 mA current input operation	0		5.3

#### Four navigation functions

### • Basic parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
2009	0003	Command mode selection	-	-	0: Terminal board 1: Operation panel	1		5.4 7.2
FNOJ	0004	Frequency setting mode selection 1	-	-	0: Built-in potentiometer 1: VIA 2: VIB 3: Operation panel 4: Serial communication 5: UP/DOWN from external contact 6: VIA + VIB (Override)	0		5.4 6.5.1 7.1

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
FNSL	0005	Meter selection	-	-	Output frequency     Output current     Output current     Output current     Output voltage     Output voltage     Output voltage     Output voltage     Output voltage     Output power     Torque     Torque     Output power     Torque     Output power     Output power     Output power     Torque     Torque current     Output poaking reactor) cumulative load factor     Inverter cumulative load factor     Inverter cumulative load factor     Inverter cumulative load factor     Inverter substitute     Valk Input value     Siker     Valk Input value     Siker output 1 (Output current:     100%)     Siker output 1 (Output current:     50%)     Serial communication data     Is For adjustments ( <i>F</i> , <i>T</i> ) set value is     displayed     )	0		5.5
FΠ	0006	Meter adjustment	-	-	-	-		5.5
FAb	0007	Default setting	-	-	0: - 1: 50Hz default setting 2: 60Hz default setting 3: Default setting (initialization) 4: Trip record clear 5: Cumulative operation time clear 6: Initialization of type information 7: Save user-setting parameters 8. Load user-setting parameters 9. Cumulative fan operation time record clears	0		4.2.6 4.2.7 5.6
Fr	0008	Forward/reverse run selection (Operation panel)	-	-	0: Forward run 1: Reverse run 2: Forward run (F/R switching possible) 3: Reverse run (F/R switching possible)	0		5.7
REE	0009	Acceleration time	S	0.1/0.1	0.0-3200	10.0		5.1.2
d E C	0010	Deceleration time	S	0.1/0.1	0.0-3200	10.0		5.1.2
FH	0011	Maximum	Hz	0.1/0.01	30.0-500.0	80.0		5.8
UL	0012	Upper limit frequency	Hz	0.1/0.01	0.5- FH	50.0 (WP) 60.0 (WN, AN)		5.9
LL	0013	Lower limit frequency	Hz	0.1/0.01	0.0- UL	0.0		5.9
υL	0014	Base frequency 1	Hz	0.1/0.01	25-500.0	50.0 (WP) 60.0 (WN, AN)		5.10
υίυ	0409	Base frequency voltage 1	V	1/0.1	50-330 (240V class) 50-660 (500/600V class)	*3		5.10 6.13.6

\*3 : 230 (240V class), 460 (500V class), 575V (600V class)

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
PE	0015	V/F control mode selection	-	-	0: V/F constant 1: Variable torque 2: Automatic torque boost control 3: Vector control 4: Energy-saving 5: Dynamic energy-saving (for fans and pumps) 6: PM motor control	2		5.11
υb	0016	Torque boost value 1	%	0.1/0.1	0.0-30.0	*1		5.12
EHr	0600	Motor electronic- thermal protection level 1	% (A)	1/1	10-100	100		5.13 6.19.1
010	0017	Electronic-thermal protection characteristic selection *2	-	-	Setting         Overload protection         OL. stall           0         0         ×           1         Standard         0         ×           2         motor         ×         ×           3         ×         0         ×           4         0         ×         0           5         VF motor         ×         ×           7         ×         0         ×	0		5.13
5r 1	0018	Preset-speed operation frequency 1	Hz	0.1/0.01		0.0		5.14
5-2	0019	Preset-speed operation frequency 2	Hz	0.1/0.01	LL-UL	0.0		
5-3	0020	Preset-speed operation frequency 3	Hz	0.1/0.01	LL-UL	0.0		
5-4	0021	Preset-speed operation frequency 4	Hz	0.1/0.01	LL-UL	0.0		
5-5	0022	Preset-speed operation frequency 5	Hz	0.1/0.01	LL-UL	0.0		
5-6	0023	Preset-speed operation frequency 6	Hz	0.1/0.01	LL-UL	0.0		
5-7	0024	Preset-speed operation frequency 7	Hz	0.1/0.01	LL-UL	0.0		
F	-	Extended parameters	-	-	-	-	-	4.1.2
U- ، ت	-	Automatic edit function	-	-	-	-	-	4.1.3

\*1 : Default values vary depending on the capacity. See the table of the page 64.

\*2 : O : valid,  $\times$  : invalid

# 7.3 Extended parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 100	0100	Low-speed signal output frequency	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.1.1
F 10 I	0101	Speed reach setting frequency	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.1.3
F 102	0102	Speed reach detection band	Hz	0.1/0.01	0.0- <i>F H</i>	2.5		6.1.2
F 105	0105	Priority selection (Both F-CC and R-CC are ON)	-	-	0: Reverse 1: Slowdown Stop	1		6.2.1
F 108	0108	Always active function selection 1	-	-	0-65 (No function)	0		6.3.1
F 109	0109	Analog/contact input function selection (VIA/VIB terminal)	-	-	0: Analog input for communications VIB - analog input 1: VIA - analog input 2: VIA - analog input (Sink) 2: VIA - analog input (Source) 3: VIA - contact input (Sink) VIB - contact input (Sink) 4: VIA - contact input (Source) VIB - contact input (Source)	0		6.2.2
F I 10	0110	Always-active function selection 2	-	-	0-65 (ST)	1		6.3.1
F	0111	Input terminal selection 1 (F)	-	-	0-65 (F)	2		6.3.2
F I 12	0112	Input terminal selection 2 (R)	-	-	0-65 (R)	3		
F I I 3	0113	Input terminal selection 3 (RES)	-	-	0-65 (RES)	10		
F I I4	0114	Input terminal selection 4 (S1)	-	-	0-65 (SS1)	6		
F I 15	0115	Input terminal selection 5 (S2)	-	-	0-65 (SS2)	7		
F I 16	0116	Input terminal selection 6 (S3)	-	-	0-65 (SS3)	8		
FII7	0117	Input terminal selection 7 (VIB)	-	-	5-17 (SS4)	9		
F I 18	0118	Input terminal selection 8 (VIA)	-	-	5-17 (AD2)	5		
F 130	0130	Output terminal selection 1A (RY-RC)	-	-	0-255 (LOW)	4		6.3.3
F 13 1	0131	Output terminal selection 2A (OUT-NO)	-	-	0-255 (RCH)	6		
F 132	0132	Output terminal selection 3 (FL)	-	-	0-255 (FL)	10		
F 13 T	0137	Output terminal selection 1B (RY-RC)	-	-	0-255 (always ON)	255		6.3.4
F 138	0138	Output terminal selection 2B (OUT-NO)	-	-	0-255 (always ON)	255		

### Input/output parameters 1

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 139	0139	Output terminal logic selection (RY-RC, OUT- NO)	-	-	0: F 13 f1 and F 13 7 F 13 1 and F 13 8 F 13 1 and F 13 7 F 13 1 or F 13 8 3: F 13 f0 or F 13 7 F 13 1 or F 13 8	0		6.3.4
F 16 T	0167	Frequency command agreement detection range	Hz	0.1/0.01	0.0- <i>F H</i>	2.5		6.3.5
Dרו F	0170	Base frequency 2	Hz	0.1/0.01	25.0-500.0	50.0 (WP) 60.0 (WN, AN)		6.4.1
FITI	0171	Base frequency voltage 2	V	1/0.1	50-330 (240V class) 50-660 (500/600V class)	*3		
F 172	0172	Torque boost value 2	%	0.1/0.1	0.0-30.0	*1		
F   73	0173	Motor electronic- thermal protection level 2	% (A)	1/1	10-100	100		5.13 6.4.1
F 185	0185	Stall prevention level 2	% (A)	1/1	10-199, 200 (disabled)	150		6.4.1 6.19.2

\*1 : Default values vary depending on the capacity. See the table of page 64.

\*3 : 230 (240V class), 460 (500V class), 575 (600V class)

### • Frequency parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 2 0 0	0200	Frequency priority selection	-	-	0: F II d (Switchable to F 2 II ) by terminal input) 1: F II d (Switchable to F 2 II ) at less than 1.0Hz of designated frequency)	0		6.5.1 7.1
F201	0201	VIA input point 1 setting	%	1/1	0-100	0		6.5.2
F202	0202	VIA input point 1 frequency	Hz	0.1/0.01	0.0-500.0	0.0		
F203	0203	VIA input point 2 setting	%	1/1	0-100	100		
F204	0204	VIA input point 2 frequency	Hz	0.1/0.01	0.0-500.0	50.0 (WP) 60.0 (WN, AN)		
FZOT	0207	Frequency setting mode selection 2	-	-	0: Built-in potentiometer 1: VIA 2: VIB 3: Operation panel 4: Serial communication 5: UP/DOWN from external contact 6: VIA + VIB (Override)	1		6.3.5 6.5.1 7.1

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F2 10	0210	VIB input point 1 setting	%	1/1	0-100	0		6.5.2
F211	0211	VIB input point 1 frequency	Hz	0.1/0.01	0.0-500.0	0.0		
F2 12	0212	VIB input point 2 setting	%	1/1	0-100	100		
F2 13	0213	VIB input point 2 frequency	Hz	0.1/0.01	0.0-500.0	50.0 (WP) 60.0 (WN, AN)		
F 2 4 0	0240	Starting frequency setting	Hz	0.1/0.01	0.5-10.0	0.5		6.6.1
F241	0241	Operation starting frequency	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.6.2
F242	0242	Operation starting frequency hysteresis	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.6.2
F250	0250	DC braking starting frequency	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.7.1
F251	0251	DC braking current	%(A)	1/1	0-100	50		
F252	0252	DC braking time	s	0.1/0.1	0.0-20.0	1.0		
F 2 5 4	0254	Motor shaft fixing control	-	-	0: Disabled 1: Enabled (after DC braking)	0		6.7.2
F256	0256	Time limit for lower-limit frequency operation	S	0.1/0.1	0: Disabled 0.1-600.0	0.0		6.8
F260	0260	Jog run frequency	Hz	0.1/0.01	FZ40-20.0	5.0		6.9
F26 I	0261	Jog run stopping pattern	-	-	0: Slowdown stop 1: Coast stop 2: DC braking	0		
F262	0262	Panel jog run operation mode	-	-	0: Invalid 1: Valid	0		
F264	0264	Input from external contacts - UP response time	S	0.1/0.1	0.0-10.0	0.1		6.5.2
F265	0265	Input from external contacts - UP frequency step width	Hz	0.1/0.01	0.0- <i>F H</i>	0.1		
F266	0266	Input from external contacts - DOWN response time	s	0.1/0.1	0.0-10.0	0.1		
F267	0267	Input from external contacts - DOWN frequency step width	Hz	0.1/0.01	0.0- <i>F H</i>	0.1		
F268	0268	Initial value of UP/DOWN frequency	Hz	0.1/0.01	LL-UL	0.0		
F269	0269	Saving of changed value of UP/DOWN frequency	-	-	<ul> <li>0: Not changed</li> <li>1: Setting of F 2 5 8 changed when power is turned off</li> </ul>	1		
6 C S A	0270	Jump frequency 1	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		6.10
F 2 7 I	0271	Jumping width 1	Hz	0.1/0.01	0.0-30.0	0.0		
F 2 7 2	0272	Jump frequency 2	Hz	0.1/0.01	0.0- <i>F H</i>	0.0		1

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 2 7 3	0273	Jumping width 2	Hz	0.1/0.01	0.0-30.0	0.0		6.10
FZ74	0274	Jump frequency 3	Hz	0.1/0.01	0.0-F H	0.0		1
F 2 7 5	0275	Jumping width 3	Hz	0.1/0.01	0.0-30.0	0.0		1
F287	0287	Preset-speed operation frequency 8	Hz	0.1/0.01	LL-UL	0.0		5.14
F288	0288	Preset-speed operation frequency 9	Hz	0.1/0.01	LL-UL	0.0		
F289	0289	Preset-speed operation frequency 10	Hz	0.1/0.01	LL-UL	0.0		
F290	0290	Preset-speed operation frequency 11	Hz	0.1/0.01	LL-UL	0.0		
F29 I	0291	Preset-speed operation frequency 12	Hz	0.1/0.01	LL-UL	0.0		
F 2 9 2	0292	Preset-speed operation frequency 13	Hz	0.1/0.01	LL-UL	0.0		
F 2 9 3	0293	Preset-speed operation frequency 14	Hz	0.1/0.01	LL-UL	0.0		
F294	0294	Preset-speed operation frequency 15 (Fire-speed)	Hz	0.1/0.01	LL-UL	0.0		5.14 6.11.2

### • Operation mode parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 300	0300	PWM carrier frequency	kHz	0.1/0.1	2.0 - 16.0	12.0		6.12
F 3 O I	0301	Auto-restart control selection	-	-	0: Disabled 1: At auto-restart after momentary stop 2: ST terminal on or off 3: At auto-restart or when turning ST- CC on or off 4: At start-up	0		6.13.1
F 3 0 2	0302	Regenerative power ride- through control (Deceleration stop)	-	-	0: Disabled 1: Automatic setting 2: Slowdown stop	0		6.13.2
F 3 O 3	0303	Retry selection (number of times)	Times	1/1	0: Disabled 1-10	0		6.13.3
F 3 0 4	0304	Dynamic braking selection	-	-	0: Disabled 1: Enabled (Resistor overload protection enabled)	0		6.13.4
F 3 0 S	0305	Overvoltage limit operation (Slowdown stop mode selection)	-	-	0: Enabled 1: Disabled 2: Enabled (Quick deceleration) 3: Enabled (Dynamic quick deceleration)	2		6.13.5

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 3 O 7	0307	Supply voltage	-	-	0: Supply voltage uncorrected, output	2 (M/D W/N)		6.13.6
		(limitation of output voltage)			1: Supply voltage corrected, output voltage limited	3 (AN)		
					<ol> <li>Supply voltage uncorrected, output voltage unlimited</li> </ol>			
					<ol> <li>Supply voltage corrected, output voltage unlimited</li> </ol>			
F308	0308	Dynamic braking resistance	Ω	0.1/0.1	1.0-1000	* 1		6.13.4
F 3 0 9	0309	Dynamic braking resistor capacity	kW	0.01/0.01	0.01-30.00	* 1		6.13.4
F311	0311	Reverse-run prohibition	-	-	0: Forward/reverse run permitted 1: Reverse run prohibited 2: Forward run prohibited	0		6.13.7
F 3 12	0312	Random mode	-	-	0: Disabled 1: Automatic setting	0		6.12
F 3 16	0316	Carrier frequency control mode selection	-	-	Corrier frequency not reduced automatically     Carrier frequency reduced automatically     Carrier frequency not reduced automatically     Support for 500V/600V models	1		6.12
					3: Carrier frequency reduced automatically Support for 500V/600V models			
F 3 2 0	0320	Droop gain	%	1/1	0-100	0		6.14
F323	0323	Droop insensitive torque band	%	1/1	0-100	10		6.14
F342	0342	Braking mode selection	-	-	0: Disabled 1: Enabled (forward run) 2: Enabled (reverse run) 3: Enabled (operating direction)	0		6.15
F 3 4 3	0343	Release	Hz	0.1/0.01	F Z 4 ()-20.0	3.0		1
F 3 4 4	0344	Release time	s	0.01/0.01	0.00-2.50	0.05		1
F 3 4 5	0345	Creeping frequency	Hz	0.1/0.01	F 2 4 🖸 -20.0	3.0		
F 3 4 6	0346	Creeping time	S	0.01/0.01	0.00-2.50	0.10		1
F359	0359	PID control waiting time	s	1/1	0-2400	0		6.16
F360	0360	PID control	-	-	0: Disabled, 1: Enabled	0		1
F362	0362	Proportional gain	-	0.01/0.01	0.01-100.0	0.30		1
F363	0363	Integral gain	-	0.01/0.01	0.01-100.0	0.20		1
F366	0366	Differential gain	-	0.01/0.01	0.00-2.5	0.00		1

\*1 : Default values vary depending on the capacity. See the table of 64.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 400	0400	Auto-tuning	-	-	0: Auto-tuning disabled	0		5.11 6.17.1
					1: Initialization of F 4 0 2 (reset to 0)			
					2: Auto-tuning enabled (after execution: 0)			
F 40 I	0401	Slip frequency gain	%	1/1	0-150	50		
F402	0402	Automatic torque boost value	%	0.1/0.1	0.0-30.0	* 1		
F4 15	0415	Motor rated current	A	0.1/0.1	0.1-100.0	*1		
F4 16	0416	Motor no-load current	%	1/1	10-90	*1		
FYIT	0417	Motor rated speed	min-1	1/1	100-32000	1410(WP) 1710 (WN, AN)		
F4 18	0418	Speed control response coefficient	-	1/1	1-150	40		
F4 19	0419	Speed control stability coefficient	-	1/1	1-100	20		

### • Torque boost parameters 1

\*1 : Default values vary depending on the capacity. See the table of page 64.

#### • Input/output parameters 2

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
FЧTO	0470	VIA input bias	-	-	-	-		6.5.4
FYJI	0471	VIA input gain	-	-	-	-		
F472	0472	VIB input bias	-	-	-	-		
F473	0473	VIB input gain	-	-	-	-		

### • Torque boost parameters 2

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 480	0480	Exciting current coefficient	%	1/1	100-130	100		5.11 6.17.2
F485	0485	Stall prevention control coefficient 1	-	1/1	10-250	100		
F492	0492	Stall prevention control coefficient 2	-	1/1	50-150	100		
F494	0494	Motor adjustment coefficient	-	1/1	0-200	* 1		
F495	0495	Maximum voltage adjustment coefficient	%	1/1	90-110	104		
F 4 9 6	0496	Waveform switching adjustment coefficient	kHz	0.1/0.01	0.1-14.0	0.2		

\*1 : Default values vary depending on the capacity. See the table of page 64.

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 5 0 0	0500	Acceleration time 2	s	0.1/0.1	0.0-3200	10.0		6.18
F 5 0 1	0501	Deceleration time 2	s	0.1/0.1	0.0-3200	10.0		
F 5 0 2	0502	Acceleration/decel eration 1 pattern	-	-	0: Linear 1: S-pattern 1	0		
F 5 0 3	0503	Acceleration/decel eration 2 pattern	-	-	2: S-pattern 2	0		
F 5 0 4	0504	Acceleration/decel eration selection (1, 2, 3)	-	-	1: Acceleration/deceleration 1 2: Acceleration/deceleration 2 3: Acceleration/deceleration 3	1		
F 5 0 5	0505	Acceleration/decel eration 1 and 2 switching frequency	Hz	0.1/0.01	0.0- <i>UL</i>	0.0		
F506	0506	S-pattern lower- limit adjustment amount	%	1/1	0-50	10		
F 5 0 7	0507	S-pattern upper- limit adjustment amount	%	1/1	0-50	10		6.18
F5 10	0510	Acceleration time 3	s	0.1/0.1	0.0-3200	10.0		
F5	0511	Deceleration time	s	0.1/0.1	0.0-3200	10.0		
F5 12	0512	Acceleration/decel eration 3 pattern	-	-	0: Linear 1: S-pattern 1 2: S-pattern 2	0		
F5 13	0513	Acceleration/decel eration 2 and 3 switching frequency	Hz	0.1/0.01	0.0- <i>UL</i>	0.0		]

### Acceleration/deceleration time parameters

### • Protection parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F60 I	0601	Stall prevention level 1	% (A)	1/1	10-199, 200 (disabled)	150		6.19.2
F602	0602	Inverter trip retention selection	-	-	0: Canceled with the power off 1: Still retained with the power off	0		6.19.3
F 6 0 3	0603	Emergency stop selection	-	-	0: Coast stop 1: Slowdown stop 2: Emergency DC braking	0		6.19.4
F604	0604	Emergency DC braking time	s	0.1/0.1	0.0-20.0	1.0		6.19.4
F 6 0 5	0605	Output phase failure detection mode selection	-	-	0: Disabled 1: At start-up (only one time after power is turned on) 2: At start-up (each time) 3: During operation 4: At start-up + during operation 5: Detection of cutoff on output side	0		6.19.5
F607	0607	Motor 150%- overload time limit	s	1/1	10-2400	300		6.19.1
F 6 0 8	0608	Input phase failure detection mode selection	-	-	0: Disabled, 1: Enabled	1		6.19.6

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F609	0609	Small current detection current hysteresis	%	1/1	1-20	10		6.19.7
F6 10	0610	Small current trip/alarm selection	-	-	0: Alarm only 1: Tripping	0		
F 6	0611	Small current detection current	% (A)	1/1	0-100	0	ĺ	
F 6 12	0612	Small current detection time	s	1/1	0-255	0		
F613	0613	Detection of output short-circuit during start-up	-	-	0: Each time (standard pulse) 1: At start-up (only one time after power is turned on) (standard pulse) 2: Each time (short-time pulse) 3: At start-up (only one time after power is turned on) (short-time pulse)	0		6.19.8
F6 /5	0615	Over-torque trip/alarm selection	-	-	0: Alarm only 1: Tripping	0		6.19.9
F 6 1 6	0616	Over-torque detection level	%	1/1	0-250	150		
F 6 18	0618	Over-torque detection time	s	0.1/0.1	0.0-10.0	0.5		1
F6 19	0619	Over-torque detection level hysteresis	%	1/1	0-100	10		6.19.9
F621	0621	Cumulative operation time alarm setting	100 Time	0.1/0.1 (=10 hours)	0.0-999.9	610		6.19.10
F626	0626	Over-voltage stall protection level	%	1/1	100-150	*1		6.13.5
F 6 2 7	0627	Undervoltage trip/alarm selection	-	-	0: Alarm only (detection level below 60%) 1: Tripping (detection level below 60%) 2: Alarm only (detection level below 50%, DC reactor necessary)	0		6.19.12
F633	0633	Trip at VIA low level input mode	%	1/1	0: Disabled, 1-100	0		6.19.13
F634	0634	Annual average ambient temperature (parts replacement alarms)	-	-	1: -10 to +10°C 2: 11-20°C 3: 21-30°C 4: 31-40°C 5: 41-50°C 6: 51-60°C	3		6.19.14

\*1 : Default values vary depending on the capacity. See the table of 64.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158			
F669	0669	Logic output/pulse train output selection (OUT- NO)	-	-	0: Logic output 1: Pulse train output	0		6.20.1			
F 6 7 6	0676	Pulse train output function selection (OUT-NO)	-	-	Output frequency     Output current     Set frequency     Duc voltage     Output voltage command value     Input power     Torque     Torque current     Motor cumulative load factor     Inverter load factor     Inverter cumulative load factor     Inverter load     Inv	0		6.20.1			
F 6 7 7	0677	Maximum numbers of pulse train	pps	1/1	500-1600	800		6.20.1			
F 6 9 I	0691	Inclination characteristic of analog output	-	-	0: Negative inclination (downward slope) 1: Positive inclination (upward slope)	1		6.20.2			
F 6 9 2	0692	Meter bias	%	1/1	0-100	Ô		6.20.2			

### • Output parameters

### • Operation panel parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F 700	0700	Prohibition of change of parameter settings	-	-	0: Permitted 1: Prohibited	0		6.21.1
F 10 I	0701	Unit selection	-	-	0: % 1: A (ampere)/V (volt)	0		6.21.2
F 702	0702	Free unit selection	Times	0.01/0.01	0.00: Free unit display disabled (display of frequency) 0.01-200.0	0.00		6.21.3
F 705	0705	Inclination characteristic of free unit display	-	-	0: Negative inclination (downward slope) 1: Positive inclination (upward slope)	1		
F 706	0706	Free unit display bias	Hz	0.01/0.01	0.00-F H	0.00		
FTOT	0707	Free step 1 (pressing a panel key once)	Hz	0.01/0.01	0.00: Disabled 0.01-F H	0.00		6.21.4
F 708	0708	Free step 2 (panel display)	-	1/1	0: Disabled 1-255	0		]

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
FTIO	0710	Standard monitor display selection	-	-	C) Operation frequency (Hz/free unit)     Frequency command (Hz/free unit)     Cutput current (%/A)     Inverter rated current (A)     4: Inverter load factor (%)     Cutput power (%)     Frequency command after PID     control (Hz/free unit)     Coptional item specified from an     external control unit	0		6.21.5
F719	0719	Canceling of operation command when standby terminal (ST) is turned off	-	-	0: Operation command canceled (cleared) 1: Operation command retained	1		6.21.6
F 72 I	0721	Panel stop pattern	-	-	0: Slowdown stop 1: Coast stop	0		6.21.7
F 7 3 0	0730	Prohibition of frequency setting on the operation panel ( $F \subseteq$ )	-	-	0: Permitted 1: Prohibited	0		6.21.1
F 733	0733	Panel operation prohibition (RUN/STOP keys)	-	-	0: Permitted 1: Prohibited	0		
F 7 3 4	0734	Prohibition of panel emergency stop operation	-	-	0: Permitted 1: Prohibited	0		
F 735	0735	Prohibition of panel reset operation	-	-	0: Permitted 1: Prohibited	0		
F 736	0736	Prohibition of change of [ ]] d / F ]] d during operation	-	-	0: Permitted 1: Prohibited	1		

### • Communication parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F800	0800	Communication rate	-	-	0: 1200bps 1: 2400bps 2: 4800bps 3: 9600bps 4: 19200bps	3		6.22
F80 I	0801	Parity	-	-	0: NON (No parity) 1: EVEN (Even parity) 2: ODD (Odd parity)	1		
F802	0802	Inverter number	-	1/1	0-255	0		1
F803	0803	Communication error trip time	s	1/1	0: (disabled) 1-100	0		1
F805	0805	Communication waiting time	s	0.01/0.01	0.00-2.00	0.00		
F805	0806	Setting of master and slave for communication between inverters	-	-	O: Slave (0 Hz command issued in case the master inverter fails)     I: Slave (Operation continued in case the master inverter fails)     Slave (Energency stop tripping in case the master inverter fails)     Master (transmission of frequency commands)     Master (transmission of output frequency signals)	0		

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Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F8	0811	Communication command point 1 setting	%	1/1	0-100	0		6.5.2 6.22.1
F8 12	0812	Communication command point 1 frequency	Hz	0.1/0.01	0.0-500.0	0.0		
F8 13	0813	Communication command point 2 setting	%	1/1	0-100	100		
F8 14	0814	Communication command point 2 frequency	Hz	0.1/0.01	0.0-500.0	50.0 (WP) 60.0 (WN, AN)		
F829	0829	Selection of communication protocol	-	-	0: Toshiba inverter protocol 1: Modbus RTU protocol	0		6.22
F 8 70	0870	Block write data 1	-	-	0: No selection 1: Command information 1 2: Command information 2	0		1
F871	0871	Block write data 2	-	-	3: Frequency command 4: Output data on the terminal board 5: Analog output for communications	0		
F 8 7 5	0875	Block read data 1	-	-	0: No selection 1: Status information	0		1
F 8 7 6	0876	Block read data 2	-	-	2: Output frequency 3: Output current	0		1
F877	0877	Block read data 3	-	-	4: Output voltage 5: Alarm information	0		1
F 8 7 8	0878	Block read data 4	-	-	7: Input terminal board monitor	0		1
F879	0879	Block read data 5	-	-	9: VIA terminal board monitor 10: VIB terminal board monitor	0		1
F880	0880	Free notes	-	1/1	0-65535	0		1
F890	0890	Parameter for option 1	-	1/1	0-65535	0		6.23
F891	0891	Parameter for option 2	-	1/1	0-65535	0		1
F892	0892	Parameter for option 3	-	1/1	0-65535	0		]
F893	0893	Parameter for option 4	-	1/1	0-65535	0		]
F894	0894	Parameter for option 5	-	1/1	0-65535	0		1

### • PM motor parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Commun ication	Adjustment range	Default setting	User setting	Reference E6581158
F9 10	0910	Step-out detection current level	% (A)	1/1	10-150	100		6.24
F9	0911	Step-out detection time	s	1/1	0.0: No detection 0.1-25.0	0.0		
F9 12	0912	High-speed torque adjustment coefficient	-	0.01/0.01	0.00-650.0	0.00		

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Inverter type	Torque boost value 1/2	Dynamic braking resistance	Dynamic braking resistor capacity	Automatic torgue boost value	Motor rated current	Motor no-load current	Motor adjustment coefficient	Over-voltage stall protection level	
	ub/F172 (%)	F 3 0 8 (Ω) (Note)	F 309 (kW)	F 4 0 2 (%)	F 4 15 (A)	F415 (%)	F494	F 6 2 6 (%)	
VFS11S-2002PL	6.0	200.0	0.12	8.3	1.2	70	90	134	
VFS11S-2004PL	6.0	200.0	0.12	6.2	2.0	2.0 65		134	
VFS11S-2007PL	6.0	200.0	0.12	5.8	3.4	60	80	134	
VFS11S-2015PL	6.0	75.0	0.12	4.3	6.2	55	70	134	
VFS11S-2022PL	5.0	75.0	0.12	4.1	8.9	52	70	134	
VFS11-2002PM	6.0	200.0	0.12	8.3	1.2	70	90	134	
VFS11-2004PM	6.0	200.0	0.12	6.2	2.0	65	90	134	
VFS11-2005PM	6.0	200.0	0.12	6.0	2.7	62	80	134	
VFS11-2007PM	6.0	200.0	0.12	5.8	3.4	60	80	134	
VFS11-2015PM	6.0	75.0	0.12	4.3	6.2	55	70	134	
VFS11-2022PM	5.0	75.0	0.12	4.1	8.9	52	70	134	
VFS11-2037PM	FS11-2037PM 5.0 40.0		0.12	3.4	14.8	48	70	134	
VFS11-2055PM	S11-2055PM 4.0 20.0 0.24 3.0		3.0	21.0 46		70	134		
VFS11-2075PM	S11-2075PM 3.0 15.0 0.44		0.44	2.5	2.5 28.2 4		70	134	
VFS11-2110PM	S11-2110PM 2.0 10.0 0.66		0.66	2.3	40.6 41		60	134	
VFS11-2150PM	2.0	7.5	0.88	2.0	54.6	38	50	134	
VFS11-4004PL	6.0	200.0	0.12	6.2 1.0		65	90	140	
VFS11-4007PL	6.0	200.0	0.12	5.8	1.7	60	80	140	
VFS11-4015PL	6.0	200.0	0.12	4.3	3.1	55	70	140	
VFS11-4022PL	5.0	200.0	0.12	4.1	4.5	52	70	140	
VFS11-4037PL	5.0	160.0	0.12	3.4	7.4	48	70	140	
VFS11-4055PL	4.0	80.0	0.24	2.6	10.5	46	70	140	
VFS11-4075PL	3.0	60.0	0.44	2.3	14.1	43	70	140	
VFS11-4110PL	2.0	40.0	0.66	2.2	20.3	41	60	140	
VFS11-4150PL	2.0	30.0	0.88	1.9	27.3	38	50	140	
VFS11-6007P	3.0	285.0	0.06	3.8	1.1	61	80	134	
VFS11-6015P	3.0	145.0	0.12	3.8	2.1	59	70	134	
VFS11-6022P	3.0	95.0	0.18	3.2	3.0	54	70	134	
VFS11-6037P	3.0	48.0	0.37	3.5	4.9	50	70	134	
VFS11-6055P	2.0	29.0	0.61	2.0	7.3	55	70	134	
VFS11-6075P	2.0	29.0	0.61	1.5	9.5 51 70		70	134	
VFS11-6110P	2.0	19.0	0.92	1.9	14.5 55		60	134	
VFS11-6150P 1.0 14.0 1.23		1.7	19.3	53	50	134			

### Default settings by inverter rating

Note: Be sure to set *F* 3 [] 8 (Dynamic braking resistance) at the resistance of the dynamic braking resistor connected.

Function No.	Code	Function	Action
0	-	No function is assigned	Disabled
1	ST	Standby terminal	ON: Ready for operation OFF: Coast stop (gate off)
2	F	Forward run command	ON: Forward run OFF: Slowdown stop
3	R	Reverse run command	ON: Reverse run OFF: Slowdown stop
4	JOG	Jog run mode	ON: Jog run, OFF: Jog run canceled
5	AD2	Acceleration/deceleration 2 pattern selection	ON: Acceleration/deceleration 2 OFF: Acceleration/deceleration 1 or 3
6	SS1	Preset-speed command 1	Selection of 15-speed with SS1 to SS4 (4 bits)
7	SS2	Preset-speed command 2	
8	SS3	Preset-speed command 3	
9	SS4	Preset-speed command 4	
10	RES	Reset command	ON: Acceptance of reset command ON → OFF: Trip reset
11	FXT	Trip stop command from external input device	ON: E Trin ston
12	CFMOD	Switching of command mode and frequency setting mode	ON: Forced switching from command mode to terminal input mode, forced switching from frequency setting mode to the mode commanded between <i>F</i> ∩ <i>B</i> d and <i>F</i> 2 <i>B</i> 7. (If <i>F</i> 2 <i>B B</i> = <i>B</i> )
13	DB	DC braking command	ON: DC braking
14	PID	PID control prohibited	ON: PID control prohibited OFF: PID control permitted
15	PWENE	Permission of parameter editing	ON: Parameter editing permitted OFF: Parameter editing prohibited (If $F = 70.0 = 1$ )
16	ST+RES	Combination of standby and reset commands	ON: Simultaneous input from ST and RES
17	ST+CFMOD	Combination of standby and command/frequency setting mode switching	ON: Simultaneous input from ST and CFMOD
18	F+JOG	Combination of forward run and jog run	ON: Simultaneous input from F and JOG
19	R+JOG	Combination of reverse run and jog run	ON: Simultaneous input from R and JOG
20	F+AD2	Combination of forward run and acceleration/deceleration 2	ON: Simultaneous input from F and AD2
21	R+AD2	Combination of reverse run and acceleration/deceleration 2	ON: Simultaneous input from R and AD2
22	F+SS1	Combination of forward run and preset-speed command 1	ON: Simultaneous input from F and SS1
23	R+SS1	Combination of reverse run and preset-speed command 1	ON: Simultaneous input from R and SS1
24	F+SS2	Combination of forward run and preset-speed command 2	ON: Simultaneous input from F and SS2
25	R+SS2	Combination of reverse run and preset-speed command 2	ON: Simultaneous input from R and SS2
26	F+SS3	Combination of forward run and preset-speed command 3	ON: Simultaneous input from F and SS3
27	R+SS3	Combination of reverse run and preset-speed command 3	ON: Simultaneous input from R and SS3
28	F+SS4	Combination of forward run and preset-speed command 4	ON: Simultaneous input from F and SS4
29	R+SS4	Combination of reverse run and preset-speed command 4	ON: Simultaneous input from R and SS4
30	F+SS1+AD2	Combination of forward run, preset-speed command 1 and acceleration/deceleration 2	ON: Simultaneous input from F, SS1 and AD2
31	R+SS1+AD2	Combination of reverse run, preset-speed command 1 and acceleration/deceleration 2	ON: Simultaneous input from R, SS1 and AD2
32	F+SS2+AD2	Combination of forward run, preset-speed command 2 and acceleration/deceleration 2	ON: Simultaneous input from F, SS2 and AD2
33	R+SS2+AD2	Combination of reverse run, preset-speed command 2 and acceleration/deceleration 2	ON: Simultaneous input from R, SS2 and AD2

### ■ Table of input terminal functions 1

	o or input		
Function No.	Code	Function	Action
34	F+SS3+AD2	Combination of forward run, preset-speed command 3 and acceleration/deceleration 2	ON: Simultaneous input from F, SS3 and AD2
35	R+SS3+AD2	Combination of reverse run, preset-speed command 3 and acceleration/deceleration 2	ON: Simultaneous input from R, SS3 and AD2
36	F+SS4+AD2	Combination of forward run, preset-speed command 4 and acceleration/deceleration 2	ON: Simultaneous input from F, SS4 and AD2
37	R+SS4+AD2	Combination of reverse run, preset-speed command 4 and acceleration/deceleration 2	ON: Simultaneous input from R, SS4 and AD2
38	FCHG	Frequency command forced switching	ON: F 20 7 (If F 200 = 0) OFF: F 10 d
39	VF2	No.2 Switching of V/F setting	ON: No.2 V/F setting (PE=0, F 170, F 171, F 172, F 173) OFF: No.1 V/F setting (Set value of PE, uE, uEu, uB, EHr)
40	MOT2	No.2 motor switching (VF2+AD2+OCS2)	ON: No.2 motor (PE=0, F 110, F 111, F 112, F 113, F 185, F 500, F 50 1, F 503) OFF: No.1 motor (Set value of PE, uL, uL, ub, EHr, RCL, dEC, F 502, F 501)
41	UP	Frequency UP signal input from external contacts	ON: Increase in frequency
42	DOWN	Frequency DOWN signal input from external contacts	ON: Reduction in frequency
43	CLR	Frequency UP/DOWN cancellation signal input from external contacts	OFF→ON: Resetting of UP/DOWN frequency by means of external contacts
44	CLR+RES	Combination of frequency UP/DOWN cancellation and reset by means of external contacts	ON: Simultaneous input from CLR and RES
45	EXTN	Inversion of trip stop command from external device	OFF: E Trip stop
46	OH	Thermal trip stop signal input from external device	ON: CH2 Trip stop
47	OHN	Inversion of thermal trip stop command from external device	OFF: DH2 Trip stop
48	SC/LC	Forced switching from remote to local control	Enabled when remote control is exercised ON: Local control (setting of [ f] ] d, F f] ] d and F 2 [] 7) OFF: Remote control
49	HD	Operation holding (stop of 3-wire operation)	ON: F (forward run)/R: (reverse run) held, 3-wire operation OFF: Slowdown stop
50	CMTP	Forced switching of command mode and terminal board command	ON: Terminal board operation OFF: Setting of [ ]] ] d
51	CKWH	Display cancellation of the cumulative power amount (kWh)	ON: Monitor display cancellation of the cumulative power amount (kWh)
52	FORCE	Forced operation (factory configuration required)	ON: Forced operation mode in which operation is not stopped in the event of the occurrece of a soft fault (preset speed operation frequency 15) To use this function, the inverter needs to be so configured at the factory. OFF: Normal operation
53	FIRE	Fire-speed control	ON: Fire-speed operation (preset speed operation frequency 15)

### ■ Table of input terminal functions 2

Note. When function 1, 10-12, 15-17, 38, 41-45 or 48 is assigned to an input terminal board, the input terminal board is enabled even if the parameter command mode selection  $\begin{bmatrix} \Pi & \Pi & J \\ \Pi & J \end{bmatrix} d$  is set at *t* (panel).

Function No.	Code	Function	Action
54	STN	Coast stop (gate off)	ON: Coast stop (gate off)
55	RESN	Inversion of RES	ON: Acceptance of reset command OFF→ ON: Trip reset
56	F+ST	Combination of forward run and standby	ON: Simultaneous input from F and ST
57	R+ST	Combination of reverse run and standby	ON: Simultaneous input from R and ST
58	AD3	Acceleration/deceleration 3 selection	ON: Acceleration/deceleration 3 OFF: Acceleration/deceleration 1 or 2
59	F+AD3	Combination of forward run and acceleration/deceleration 3	ON: Simultaneous input from F and AD3
60	R+AD3	Combination of reverse run and acceleration/deceleration 3	ON: Simultaneous input from R and AD3
61	OCS2	Forced switching of stall prevention level 2	ON: Enabled at the value of <i>F</i> 185 OFF: Enabled at the value of <i>F</i> 501
62	HDRY	Holding of RY-RC terminal output	ON: Once turned on, RY-RC are held on. OFF: The status of RY-RC changes in real time according to conditions.
63	HDOUT	Holding of OUT-NO terminal output	ON: Once turned on, OUT-NO are held on. OFF: The status of OUT-NO changes in real time according to conditions.
64	PRUN	Cancellation (clearing) of operation command from panel	0: Operation command canceled (cleared) 1: Operation command retained
65	ICLR	PID control integral value clear	ON: PID control integral value always zero OFF: PID control permitted

### ■ Table of input terminal functions 3

### ■ Table of output terminal functions 1

Function	Code	Function	Action
0	LL	Frequency lower limit	ON: The output frequency is above the <u>t</u> <u>t</u> set value. OFF: The output frequency is equal to or less than the <u>t</u> <u>t</u> set value.
1	LLN	Inversion of frequency lower limit	Inversion of LL setting
2	UL	Frequency upper limit	ON: Output frequency is equal to or higher than <i>UL</i> value. OFF: Output frequency is lower than <i>III</i> value.
3	ULN	Inversion of frequency upper limit	Inversion of UL setting
4	LOW	Low-speed detection signal	ON: Output frequency is equal to or higher than F 100 value. OFF: Output frequency is lower than F 100 value.
5	LOWN	Inversion of low-speed detection signal	Inversion of LOW setting
6	RCH	Designated frequency attainment signal (completion of acceleration/deceleration)	<ul> <li>ON: The output frequency is equal to or less than the specified frequency ± frequency set with <i>F</i> 102.</li> <li>OFF: The output frequency is above the specified frequency ± frequency set with <i>F</i> 102.</li> </ul>
7	RCHN	Inversion of designated frequency attainment signal (inversion of completion of acceleration/deceleration)	Inversion of RCH setting
8	RCHF	Set frequency attainment signal	<ul> <li>ON: The output frequency is equal to or less than the frequency set with <i>F</i> 10 1 ± <i>F</i> 10 2.</li> <li>OFF: The output frequency is above the frequency set with <i>F</i> 10 1 ± <i>F</i> 10 2.</li> </ul>
9	RCHFN	Inversion of set frequency attainment signal	Inversion of RCHF setting
10	FL	Failure signal (trip output)	ON: When inverter is tripped OFF: When inverter is not tripped
11	FLN	Inversion of failure signal (inversion of trip output)	Inversion of FL setting

Eunction	0 0. 0 a.p a		
No.	Code	Function	Action
12	OT	Over-torque detection	ON: Torque current is equal to or larger than $F \leq I \leq$ set value and longer than $F \leq I \leq$ set time. OFF: The torque current is equal to or less than $(F \leq I \leq$ set value - $F \leq I \leq$ set value).
13	OTN	Inversion of over-torque detection	Inversion of OT
14	RUN	Start/Stop	ON: When operation frequency is output or during ( <i>d b</i> ) OFF: Operation stopped
15	RUNN	Inversion of RUN/STOP	Inversion of RUN setting
16	POL	OL pre-alarm	ON: 50% or more of calculated value of overload protection level OFF: Less than 50% of calculated value of overload protection level
17	POLN	Inversion of OL pre-alarm	Inversion of POL setting
18	POHR	Braking resistor overload pre-alarm	ON: 50% or more of calculated value of F 3 U 8 set overload protection level OFF: Less than 50% of calculated value of F 3 U 8 set overload protection level
19	POHRN	Inversion of braking resistor overload pre-alarm	Inversion of RCHR setting
20	POT	Over-torque detection pre-alarm	<ul> <li>ON: Torque current is equal to or larger than 70% of <i>F ξ 1ξ</i> set value.</li> <li>OFF: The torque current is below (<i>F ξ 1ξ</i> set value x 70% - <i>F ξ 1ξ</i> set value).</li> </ul>
21	POTN	Inversion of over-torque detection pre-alarm	Inversion of POT setting
22	PAL	Pre-alarm	One of the following is turned on: ON POL, POHR, POT, MOFF, UC, OT, LL stop, COT, and momentary power failure slowdown stop. or <i>C</i> , <i>P</i> , <i>G</i> - <i>H</i> issues an alarm All the following are turned off: OFF POL, POHR, POT, MOFF, UC, OT, LL stop, COT, and momentary power failure slowdown stop. or <i>C</i> , <i>P</i> , <i>G</i> - <i>H</i> issues no alarm
23	PALN	Inversion of pre-alarm	Inversion of PAL setting
24	UC	Small-current detection	ON: The output current is equal to or less than $F \subseteq I$ set value for $F \subseteq I \gtrsim$ set time. OFF: The output current is equal to or larger than $F \subseteq I :$ set value + 10%.
25	UCN	Inversion of small-current detection	Inversion of UC setting
26	HFL	Significant failure	ON: 0[F, 0[L, 0], E, EEP I, ELA, EPHD, Err2- 5, 0H2, UP I, EF2, UC, ELYP, 0r EPH I) OFF:Fallure other than the above
27	HFLN	Inversion of significant failure	Inversion of HFL setting
28	LFL	Insignificant failure	ON: (0 [ 1-3, 0 P 1-3, 0 H, 0 L 1-2, 0 L r) OFF: Failure other than the above
29	LFLN	Inversion of insignificant failure	Inversion of LFL setting
30	RDY1	Ready for operation (including ST/RUN)	ON: Ready for operation (ST and RUN are also ON) OFF: Others
31	RDY1N	Inversion of ready for operation (including ST/RUN)	Inversion of RDY1 setting
32	RDY2	Ready for operation (excluding ST/RUN)	ON: Ready for operation (ST and RUN are not ON) OFF: Others
33	RDY2N	Inversion of ready for operation (excluding ST/RUN)	Inversion of RDY2
34	FCVIB	Frequency VIB selection	ON: VIB selected as frequency command OFF: Terminal other than VIB selected as frequency command

### ■ Table of output terminal functions 2

Function No.	Code	Function	Action
35	FCVIBN	Inversion of frequency VIB selection	Inversion of FCVIB
36	FLR	Fault signal (put out also at the time of a retry)	ON: When inverter trips or retries OFF: When inverter does not trip or retry
37	FLRN	Inversion of failure signal (put out also at the time of a retry)	Inversion of FLR
38	OUTO	Specified data output 1	ON: Specified data from remote control FA50: BIT0= 1 OFF: Specified data from remote control FA50: BIT0= 0
39	OUTON	Inversion of specified data output 1	Inversion of OUT0 setting
40	OUT1	Specified data output 2	ON: Specified data from remote control FA50: BIT1= 1 OFF: Specified data from remote control FA50: BIT1= 0
41	OUT1N	Inversion of specified data output 2	Inversion of OUT1 setting
42	СОТ	Cumulative operation time alarm	ON: Cumulative operation time is equal to or longer than <i>F</i> δ 2 <i>!</i> OFF: Cumulative operation time is shorter than <i>F</i> δ 2 <i>!</i>
43	COTN	Inversion of cumulative operation time alarm	Inversion of COT
44	LTA	Parts replacement alarm	ON: Calculation for parts replacement time is equal to or longer than the preset time ON: Calculation for parts replancement time is shorter than the preset time
45	LTAN	Inversion of replacement alarm	Inversion of LTA
46	BR	Braking sequence output	ON: Braking retention signal OFF: Braking release signal
47	BRN	Inversion of braking sequence output	Inversion of BR
48	LI1	F terminal input signal	ON: The signal input to F terminal is ON OFF: The signal input to F terminal is OFF
49	LI1N	Inversion of F terminal input signal	Inversion of LI1
50	LI2	R terminal input signal	ON: The signal input to R terminal is ON OFF: The signal input to R terminal is OFF
51	LI2N	Inversion of R terminal input signal	Inversion of LI2
52	PIDF	Signal in accordance of frequency command	ON: Frequency commanded by F 𝔅𝔅𝔅 or         F 𝔅𝔅𝔅         Y 𝔅         VIA show the same value.         OFF: Frequency commanded by F 𝔅𝔅 or         F 𝔅𝔅         Y 𝔅         OH: Frequency commanded by F 𝔅𝔅         OFF: Frequency commanded by Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         OFE: Frequency commanded by Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y 𝔅         Y
53	PIDFN	Inversion of signal in accordance of frequency command	Inversion of PIDF setting
54	MOFF	Undervoltage detection	ON: Undervoltage detected OFF: Other than undervoltage
55	MOFFN	Inversion of undervoltage detection	Inversion of MOFF
56-253	Disabled	Invalid settings, always OFF (ignored)	Invalid settings, always OFF (ignored)
254	AOFF	Always OFF	Always OFF
255	AON	Always ON	Always ON

### ■ Table of output terminal functions 3

# 8. Specifications

# 8.1 Models and their standard specifications

		<u> </u>													
	Item	Specification													
Inpl	It voltage	0.0	0.4	0.55	0.75	<b>.</b>	3	-pnase	240V	4.0		7.5	-	44	45
Арр	ilicable motor (kvv)	0.2	0.4	0.55	0.75		1.5	2.2		4.0	5.5	1.5		11	15
	Type	2002DM	2004 DM	20050		4 202	16DM	20225		2027DM	2055DM	20750	1 211		2150DM
_	Consoity (k)(A) Note 1)	2002F1VI	2004FIV	2005	1 0	vi 20	2.0	20226		2037FIVI	2000FIVI	2075FN	/ 211		2130FW
ĩ	Pated output/current	1.5	3.3	3.7	1.0		9.0 8.0	4.2		17.5	27.5	33		54	66
Ra	(A) Note 2)	(1.5)	(3.3)	(3.3	) (4.4)	C	7.9)	(10.0	, ))	(16.4)	(25.0)	(33)	(4	19)	(60)
	Output voltage Note 3)	(	3-phase 200V to 240V										(00)		
	Overload current rating	150%-60 seconds, 200%-0.5 second													
≂≥	Voltage-frequency		3-phase 200V to 240V - 50/60Hz												
ove Iqq	Voltage inequality		1/2 $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$ $1/2$												
L ⊗	Allowable fluctuation	Voltage + 10%, -15% Note 4), frequency ±5%													
Pro	tective method					IP2	0 Encl	osed ty	pe (JE	EM1030)					
Coc	ling method		Self-	cooling						For	ced air-co	oled			
Col							Mu	Insel 5	<u>r-8/0.</u>	.5					
Buil	t-in filter							Basic f	ilter						
	Item						S	necific	ation	n					
Inni	it voltage		1-phas	e 240V		1	0	peomo	auor	3-	nhase 500	)V			
Apr	Applicable motor (kW)		0.4 0	75 1	1.5 2.2	0.4	4 (	).75	1.5	2.2	4.0	5.5	7.5	11	15
	Type		VF	S11S		-					VFS11				
	Form	2002PL 20	004PL 200	7PL 20	15PL 2022P	L 4004	1PL 40	07PL 4	015PI	L 4022PL	4037PL4	1055PL 4	075PL	4110F	L 4150PL
6	Capacity (kVA) Note 1)	0.6	1.3 1	.8 3	3.0 4.2	1.1	1	1.8	3.1	4.2	7.2	11	13	21	25
atiu	Rated output current	1.5	3.3 4	.8 8	3.0 11.0	1.5	5	2.3	4.1	5.5	9.5	14.3	17.0	27.7	33
ñ	(A) Note 2)	(1.5)	(3.3) (4	.4) (7	7.9) (10.0	) (1.5	5) (	2.1)	(3.7)	(5.0)	(8.6)	(13.0) (	17.0)	(25.0	) (30)
	Rated output voltage Note 3)	3-phase 200V to 240V 3-phase 380V to 500V													
	Overload current rating	150%-6	150%-60 seconds, 200%-0.5 second 150%-60 seconds, 200% -0.5 second												
৯ ≳	Voltage-current	1-phas	se 200V to	240V -	- 50/60Hz	3-phase 380V to 500V - 50/60Hz									
Moc		Voltag	je + 10%	-15%	Note 4),	$\frac{1}{100}$									
L S	Allowable Iluctuation	-	freque	ncy±5%		vollage + 10%, -13% Note 4), frequency ±5%									
Pro	tective method,	IP20	IP20 Enclosed type (JEM1030) IP20 Enclosed type (						(JEM1030)						
Coc	ling method	Self-cooling Forced air-								Ford	ced air-cod	oled			
Cal		- COOIED Muncel 5V 9/0 5													
Buil	u t in filter		Munsel 5Y-8/0.5 Musel 5Y-8/0.5												
Duii		1		THE											
	Item						S	pecific	atior	n					
Inpu	it voltage						3	-phase	600V	<i>(</i>					
App	licable motor (kW)	0.75		1.5	2.2		4.0		5	5.5	7.5		11		15
	Туре				_		VFS11-								
	Form	6007P	6	015P	6022P		6037	P	605	55P	6075P	6'	110P		6150P
B	Capacity (kVA) Note 1)	1.7		2.7	3.9		6.1		9	9	11		17		22
Rati	Rated output/current	1.7		2.7	3.9		6.1		9	0.0	11.0	1	7.0		22.0
UL.	(A) Note 2)	(1.5)	(	2.4)	(3.5)		(5.5) (8.1) (9.9) (15.3) (19.8)						(19.8)		
	Output voltage Note 3)	3-phase 525V to 600V													
<u> </u>	Overload current rating	150%-60 seconds, 200%-0.5 second													
wer	Voltage-frequency					3-ph	ase 52	25V to 6	600V -	- 50/60Hz					
Por Sup	Allowable fluctuation	Voltage + 10%, -15% Note 4), frequency ±5%													
Pro	tective method					IP2	0 Encl	osed tvi	pe (JE	EM1030)					
Cooling method		Forced air-cooled													

### Standard specifications

Color Built-in filter Munsel 5Y-8/0.5 No filter Note 1. Capacity is calculated at 220V for the 240V models, at 440V for the 500V models and at 575V for the 600V models.

Note 2. Indicates rated output current setting when the PWM carrier frequency (parameter F300) is 4kHz or less. When exceeding 4kHz, the rated output current setting is indicated in the parentheses. It needs to be further reduced for PWM carrier frequencies above 12 kHz.

The rated output current is reduced even further for 500V models with a supply voltage of 480V or more. The default setting of the PWM carrier frequency is 12kHz.

Note 3. Maximum output voltage is the same as the input voltage.

Note 4. ±10% when the inverter is used continuously (load of 100%).

Note 5. If you are using 600V model, be sure to connect an input reactor (ACL).

#### Common specification

Item		Specification						
	Control system	Sinusoidal PWM control						
	Rated output voltage	Adjustable within the range of 50 to 600V by correcting the supply voltage (not adjustable above the input voltage)						
	Output frequency range	0.5 to 500.0Hz, default setting: 0.5 to 80Hz, maximum frequency: 30 to 500Hz						
	Minimum setting steps of	0.1Hz: analog input (when the max. frequency is 100Hz), 0.01Hz: Operation panel setting and communication						
	frequency	setting.						
ns	Frequency accuracy	Digital setting: within ±0.01% of the max. frequency (-10 to +60°C)						
tio		Analog setting: within ±0.5% of the max. frequency (25°C ±10°C)						
ŭ	Voltage/frequency	V/f constant, variable torque, automatic torque boost, vector control, automatic energy-saving, dynamic automatic						
ol fi	characteristics	energy-saving control, PM motor control. Auto-tuning. Base frequency (25 - 500Hz) adjusting to 1 or 2, torque boost						
ntn	E	(0 - 30%) adjusting to 1 or 2, adjusting frequency at start (0.5 - 10Hz)						
8	Frequency setting signal	Potentiometer on the front panel, external frequency potentiometer (connectable to a potentiometer with a rated impedance of $4 + 0 + 0 = 0$ , $40 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ , $10 + 0 = 0$ ,						
Dal	Terminal board base	impedance of $T = 10K2$ , $0 = 10V0c$ (input impedance: ViAVID=30K2, $4 = 2011A0c$ (input impedance: $2002$ ). The observation of the set orbit is the point of th						
ncil	frequency	input (VIA and VIB) and communication command						
Pri	Erequency jump	Three frequencies can be set Setting of the jump frequency and the range						
	Upper- and lower-limit	Upper-limit frequency: 0 to max, frequency, lower-limit frequency: 0 to upper-limit frequency						
	frequencies							
	PWM carrier frequency	Adjustable within a range of 2.0 to 16.0Hz (default: 12kHz).						
	PID control	Setting of proportional gain, integral gain, differential gain and control wait time. Checking whether the amount of						
		processing amount and the amount of feedback agree.						
	Acceleration/deceleration	Selectable from among acceleration/deceleration times 1, 2 and 3 (0.0 to 3200 sec.). Automatic						
	time	acceleration/deceleration function. S-pattern acceleration/deceleration 1 and 2 and S-pattern adjustable. Control of						
		forced rapid deceleration and dynamic rapid deceleration						
	DC braking	Braking start-up frequency: 0 to maximum frequency, braking rate: 0 to 100%, braking time: 0 to 20 seconds,						
		emergency DC braking, motor shaft fixing control						
	Dynamic braking	Control and drive circuit is built in the inverter with the braking resistor outside (optional).						
	Input terminal function	Possible to select from among be functions, such as forward/reverse run signal input, jog run signal input, operation						
	Output terminal functions	base signal input and reset signal input, to assign to a input terminals. Logic selectable between sink and source.						
	(programmable)	signal output spectration alloring so functions, such as upperformer minimed ency signal output, low spect detection signal output to assign to EL relay output open						
sı	(programmable)	collector output and RY output terminals.						
tior	Forward/reverse run	The RUN and STOP keys on the operation panel are used to start and stop operation, respectively. The switching						
ica		between forward run and reverse run can be done from one of the three control units: operation panel, terminal						
ecif		board and external control unit.						
spe	Jog run	Jog mode, if selected, allows jog operation from the operation panel or the terminal board.						
ы	Preset speed operation	Base frequency + 15-speed operation possible by changing the combination of 4 contacts on the terminal board.						
ati	Retry operation	Capable of restarting automatically after a check of the main circuit elements in case the protective function is						
per		activated. 10 times (Max.) (selectable with a parameter)						
0	Various prohibition	Possible to write-protect parameters and to prohibit the change of panel frequency settings and the use of operation						
	Settings	panier tor operation, emergency stop or resetting.						
	through control	OFF)						
	Auto-restart operation	In the event of a momentary power failure, the inverter reads the rotational speed of the coasting motor and outputs						
	Auto restart operation	a frequency appropriate to the rotational speed in order to restart the motor smoothly. This function can also be						
		used when switching to commercial power.						
	Drooping function	When two or more inverters are used to operate a single load, this function prevents load from concentrating on one						
		inverter due to unbalance.						
	Override function	The sum of two analog signals (VIA/VIB) can be used as a frequency command value.						
	Failure detection signal	1c-contact output: (250Vac-0.5A-cosφ=0.4)						

<Continued overleaf>
| <co< th=""><th>ntinued&gt;</th><th></th></co<> | ntinued>                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Item                                           |                                      | Specification                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| /e function                                    | Protective function                  | Stall prevention, current limitation, over-current, output short circuit, over-voltage, over-voltage limitation,<br>undervoltage, ground fault, power supply phase failure, output phase failure, overload protection by electronic<br>thermal function, armature over-current at start-up, load side over-current at start-up, over-torque, undercurrent,<br>overheating, cumulative operation time, life alarm, emergency stop, braking resistor over-current/overload, various<br>pre-alarms                                                                               |
| Protectiv                                      | Electronic thermal<br>characteristic | Switching between standard motor and constant-torque VF motor, switching between motors 1 and 2, setting of<br>overload trip time, adjustment of stall prevention levels 1 and 2, selection of overload stall                                                                                                                                                                                                                                                                                                                                                                 |
|                                                | Reset function                       | Function of resetting by closing contact 1a or by turning off power or the operation panel. This function is also used to save and clear trip records.                                                                                                                                                                                                                                                                                                                                                                                                                        |
|                                                | Alarms                               | Stall prevention, overvoltage, overload, under-voltage, setting error, retry in process, upper/lower limits                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| ay function                                    | Causes of failures                   | Over-current, overvoltage, overheating, short-circuit in load, ground fault, overload on inverter, over-current through<br>arm at start-up, over-current through load at start-up, CPU fault, EEPROM fault, RAM fault, ROM fault,<br>communication error. (Selectable: Overload of braking resistor, emergency stop, under-voltage, low voltage, over-<br>torque, motor overload, output open-phase)                                                                                                                                                                          |
|                                                | Monitoring function                  | Operation frequency, operation frequency command, forward/reverse run, output current, voltage in DC section,<br>output voltage, torque, corque, corque, Load factor of inverter, integral load factor of PBR, input power, output power,<br>information on input terminals, information on output terminals, version of CPU1, version of CPU2, version of<br>memory, PID feedback amount, frequency command (after PID), integral input power, integral output power, rated<br>current, causes of past trips 1 through 4, parts replacement alarm, cumulative operation time |
|                                                | Past trip monitoring<br>function     | Stores data on the past four trips: number of trips that occurred in succession, operation frequency, direction of<br>rotation, load current, input voltage, output voltage, information on input terminals, information on output terminals,<br>and currulative operation time when each trip occurred.                                                                                                                                                                                                                                                                      |
| Disp                                           | Output for frequency<br>meter        | Analog output: (1mAdc full-scale DC ammeter or 7.5Vdc full-scale DC ammeter / Rectifier-type AC voltmeter, 225%<br>current Max. 1mAdc, 7.5Vdc full-scale), 4 to 20mA/0 to 20mA output                                                                                                                                                                                                                                                                                                                                                                                         |
|                                                | 4-digit 7-segments LED               | Frequency:         inverter output frequency,           Alarm:         stall alarm "C", overvoitage alarm "P", overload alarm "L", overheat alarm "H".           Status:         inverter status (frequency, cause of activation of protective function, input/output voltage, output current, etc.) and parameter settings.           Free-unit display: arbitrary unit (e.g., rotating speed) corresponding to output frequency.                                                                                                                                            |
|                                                | Indicator                            | Lamps indicating the inverter status by lighting, such as RUN lamp, MON lamp, PRG lamp, % lamp, Hz lamp,<br>frequency setting potentiometer lamp, UP/DOWN key lamp and RUN key lamp. The charge lamp indicates that the<br>main circuit capacitors are electrically charged.                                                                                                                                                                                                                                                                                                  |
| ents                                           | Use environments                     | Indoor, altitude: 1000m (Max.), not exposed to direct sunlight, corrosive gas, explosive gas or vibration (less than 5.9m/s <sup>2</sup> ) (10 to 55Hz)                                                                                                                                                                                                                                                                                                                                                                                                                       |
| uuo                                            | Ambient temperature                  | -10 to +60°C Note)1.2.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| viro                                           | Storage temperature                  | -20 to +65°C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| ш                                              | Relative humidity                    | 20 to 93% (free from condensation and vapor).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |

Note 1. Above 40°C : Remove the protective seal from the top of VF-S11.

If the ambient temperature is above 50°C: Remove the seal from the top of the inverter and use the inverter with the rated output current reduced.

Note 2. If inverters are installed side by side (with no sufficient space left between them): Remove the seal from the top of each inverter.

When installing the inverter where the ambient temperature will rise above 40°C, remove the seal from the top of the inverter and use the inverter with the rated output current reduced.

## 8.2 Outside dimensions and mass

### Outside dimensions and mass

Valtana alaas	Applicable motor	Inverter type	Dimensions (mm)					Drowing	Approx. weight		
voltage class	(kW)	inverter type	W	Н	D	W1	H1	H2	D2	Drawing	(kg)
	0.2	VFS11S-2002PL			400	60	121.5	15		А	1.0
	0.4	VFS11S-2004PL	72	130	130						1.0
1-phase 240V	0.75	VFS11S-2007PL	1		140				8		1.2
	1.5	VFS11S-2015PL	105	130	150	93		13		В	1.4
	2.2	VFS11S-2022PL	140	170	150	126	157	14		С	2.2
	0.2	VFS11-2002PM		120	120						0.9
	0.4	VFS11-2004PM			120	60		15			0.9
	0.55	VFS11-2005PM	12	130			101 5	15		A	1.1
	0.75	VFS11-2007PM					121.5				1.1
	1.5	VFS11-2015PM	105	120	0	02		12		D	1.2
3-phase 240V	2.2	VFS11-2022PM		130	150	93		13	8	D	1.3
	4.0	VFS11-2037PM	140	170	150	126	157	14		С	2.2
	5.5	VFS11-2055PM	180	220	170	160	210	210 12		D	4.8
	7.5	VFS11-2075PM		220	170		210	12			4.9
	11	VFS11-2110PM	245	310 19	100	225	225 295	19.5		Е	9.3
	15	VFS11-2150PM			130	225					9.6
	0.4	VFS11-4004PL	105	130	150	93	121.5		8	в	1.4
	0.75	VFS11-4007PL						13			1.5
	1.5	VFS11-4015PL									1.5
	2.2	VFS11-4022PL	140	170	150	126	157	14		С	2.3
3-phase 500V	4.0	VFS11-4037PL	140								2.5
	5.5	VFS11-4055PL	100	220	170	160	210	12		D	5.0
	7.5	VFS11-4075PL	100								5.1
	11	VFS11-4110PL	245	210	100	225	205	19.5		-	9.6
	15	VFS11-4150PL	240	310	190		295			E	9.6
	0.75	VFS11-6007P	105	120	150	93	101 5	40		D	1.3
	1.5	VFS11-6015P	105	130			121.5	13		в	1.3
	2.2	VFS11-6022P	140	170	150	126	157	14		C	2.1
2 abaaa (00)/	4.0	VFS11-6037P	140	170	150	126	157	14	8	C	2.2
3-phase 600V	5.5	VFS11-6055P	100	220	170	100	210	10			4.7
	7.5	VFS11-6075P	160	220	170	100	∠10	12		U	4.7
	11	VFS11-6110P	245	210	190	225	205	10.5	.5	E	8.8
	15	VFS11-6150P	245	310			295	19.5		E	8.8

fS

2-f25

## Outline drawing





n















2



Note 1. To make it easier to grasp the dimensions of each inverter, dimensions common to all inverters in these figures are shown with numeric values but not with symbols.

Here are the meanings of the symbols used.

- W: Width
- H: Height
- D: Depth

W1: Mounting dimension (horizontal)

- H1: Mounting dimension (vertical)
- H2: Height of EMC plate mounting area
- D2: Depth of frequency setting knob

Note 2. Here are the avaiable EMC plate

ia.A	: EMP003Z	(Approx.	weight :	0.1ka)
·····		(, , , pp. o.,		0g/

- Fig.B, Fig.C : EMP004Z (Approx. weight : 0.1kg)
- Fig.D : EMP005Z (Approx. weight : 0.3kg)
- Fig.E : EMP006Z (Approx. weight : 0.3kg)

Note 3. The models shown in Fig. A and Fig. B are fixed at two points: in the upper left and lower right corners.

Note 4. The model shown in Fig. A is not equipped with a cooling fan.

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Fig.E

- EMC plate

# 9. Before making a service call- Trip information and remedies

## 9.1 Trip causes/warnings and remedies

When a problem arises, diagnose it in accordance with the following table.

If it is found that replacement of parts is required or the problem cannot be solved by any remedy described in the table, contact your Toshiba dealer.

[Trip information]

Error code	Failure code	Problem	Possible causes	Remedies
0[   0[  P	0001 0025	Overcurrent during acceleration Overcurrent flowing in element during acceleration	<ul> <li>The acceleration time <i>R</i> [ [ is too short.</li> <li>The V/F setting is improper.</li> <li>A restart signal is imput to the rotating motor after a momentary stop, etc.</li> <li>A special motor (e.g. motor with a small impedance) is used.</li> </ul>	<ul> <li>Increase the acceleration time R [ [.</li> <li>Check the V/F parameter.</li> <li>Use F 30 1 (auto-restart) and F 30 2 (ride-through control).</li> <li>Adjust the carrier frequency control mode selection parameter F 3 15 to 1 or 3 (carrier frequency decreased automatically).</li> </ul>
0C2P	0002 0026	Overcurrent during deceleration Overcurrent flowing in element during decelearion	The deceleration time d E [ is too short.	<ul> <li>Increase the deceleration time d E [.</li> <li>Set the carrier frequency control mode selection parameter F J I [5 to 1 or 3 (carrier frequency decreased automatically).</li> </ul>
0C3 0C3P	0003 0027	Overcurrent during constant speed operation Overcurrent flowing in element during operation	The load fluctuates abruptly.     The load is in an abnormal condition.	<ul> <li>Reduce the load fluctuation.</li> <li>Check the load (operated machine).</li> <li>Set the carrier frequency control mode selection parameter <i>F</i> 3 15 to 1 or 3 (carrier frequency decreased automatically).</li> </ul>
0C IP 0C 2P 0C 3P	0025 0026 0027	Ground fault trip Arm overcurrent at start-up (for 11 and 15 kW models only)	<ul> <li>A current leaked from an output cable or the motor to ground.</li> <li>A main circuit elements is defective.</li> </ul>	<ul> <li>Check cables, connectors, and so on for ground faults.</li> <li>Make a service call.</li> </ul>
061	0004	Overcurrent (An overcurrent on the load side at start-up)	<ul> <li>The insulation of the output main circuit or motor is defective.</li> <li>The motor has too small impedance.</li> <li>A 11 or 15 kW model was started, although a current is leaked from an output cable or the motor to ground.</li> </ul>	<ul> <li>Check the cables and wires for defective insulation.</li> <li>When using a 11 or 15 kW model, check cables, connectors, and so on for ground faults.</li> </ul>
0C A	0005	Arm overcurrent at start-up	A main circuit elements is defective.	Make a service call.
* EPH 1	0008	Input phase failure	<ul> <li>A phase failure occured in the input line of the main circuit.</li> <li>The capacitor in the main circuit lacks capacitance.</li> </ul>	<ul> <li>Check the main circuit input line for phase failure.</li> <li>Enable F 5 0 8 (input phase failure detection).</li> <li>Check the capacitor in the main circuit for exhaustion.</li> </ul>
* ЕРНО	0009	Output phase failure	A phase failure occurred in the output line of the main circuit.	<ul> <li>Check the main circuit output line, motor, etc. for phase failure.</li> <li>Enable <i>F</i> 6 <i>B</i> 5 (Output phase failure detection).</li> </ul>

\* You can select a trip ON/OFF by parameters.

(Continued overleaf)

	(Continued)			
Error code	Failure code	Problem	Possible causes	Remedies
0P 1	000A	Overvoltage during acceleration	<ul> <li>The imput voltage fluctuates abnormally.</li> <li>The power supply has a capacity of 200kVA or more.</li> <li>A power factor improvement capacitor is opened or closed.</li> <li>A system using a thyrister is connected to the same power distribution line.</li> <li>A restart signal is input to the rotating motor after a momentary stop, etc.</li> </ul>	<ul> <li>Insert a suitable input reactor.</li> <li>Use F 3 G 1 (auto-restart) and F 3 G 2 (ride-through control).</li> </ul>
0P2	000B	Overvoltage during deceleration	<ul> <li>The deceleration time <i>d E f</i> is too short. (Regenerative energy is too large.)</li> <li><i>F 3 D 4</i> (dynamic braking resistor) is off.</li> <li><i>F 3 D 5</i> (overvoltage limit operation) is off.</li> <li>The input voltage fluctuates abnormally.</li> <li>(1) The power supply has a capacity of 200kVA or more.</li> <li>(2) A power factor improvement capacitor is opened and closed.</li> <li>(3) A system using a thyrister is connected to the same power distribution line.</li> </ul>	<ul> <li>Increase the deceleration time <i>d E C</i>.</li> <li>Install a dynamic braking resistor.</li> <li>Enable <i>F 3 B</i> 4 (dynamic braking resistor).</li> <li>Enable <i>F 3 B 5</i> (overvoltage limit operation).</li> <li>Insert a suitable input reactor.</li> </ul>
0P3	000C	Overvoltage during constant-speed operation	<ul> <li>The input voltage fluctuates abnormally.</li> <li>(1) The power supply has a capacity of 200kVA or more.</li> <li>(2) A power factor improvement capacitor is opened or closed.</li> <li>(3) A system using a thyrister is connected to the same power distribution line.</li> <li>The motor is in a regenerative state because the load causes the motor to run at a frequency higher than the inverter output frequency.</li> </ul>	Insert a suitable input reactor.     Install a dynamic braking resistor.
OLI	000D	Inverter overload	The acceleration time ACC is too short.     The OC braking amout is too large.     The V/F setting is improper.     A restart signal is input to the rotating motor after a momentary stop, etc.     The load is too large.	<ul> <li>Increase the acceleration time <i>R f C</i>.</li> <li>Reduce the Dc braking amount <i>F 25 I</i> and the DC braking time <i>F 25 Z</i>.</li> <li>Check the V/F parameter setting.</li> <li>Use <i>F 3D</i> (auto-restart) and <i>F 3D2</i> (ride-through control).</li> <li>Use an unverter with a larger rating.</li> </ul>
012	000E	Motor overload	The V/F setting is improper.     The motor is locked up.     Low-speed operation is performed     continuously.     An excessive load is applied to the motor     during operation.	<ul> <li>Check the V/F parameter setting.</li> <li>Check the load (operated machine).</li> <li>Adjust J L 1 to the overload that the motor can withstand during operation in a low speed range.</li> </ul>
OLr	000F	Dynamic braking resistor overload trip	<ul> <li>The deceleration time is too short.</li> <li>Dynamic braking is too large.</li> </ul>	<ul> <li>Increase the deceleration time <i>d E [</i>.</li> <li>Increase the capacity of dynamic braking resistor (wattage) and adjust PBR capacity parameter <i>F J U B</i>.</li> </ul>
* 0 E	0020	Over-torque trip	Over-torque reaches to a detection level during operation.	<ul> <li>Enable <i>F 5</i> / <i>5</i> (over-torque trip selection).</li> <li>Check system error.</li> </ul>
0 H	0010	Overheat	<ul> <li>The cooling fan does not rotate.</li> <li>The ambient temperature is too high.</li> <li>The vent is blocked up.</li> <li>A heat generating device is installed close to the inverter.</li> <li>The thermistor in the unit is broken.</li> </ul>	<ul> <li>Restart the operation by resetting the inverter after it has cooled down enough.</li> <li>The fan requires replacement if it does not rotate during operation.</li> <li>Secure sufficient space around the inverter.</li> <li>Do not place any heat generating device near the inverter.</li> <li>Make a service rall.</li> </ul>

\* You can select a trip ON/OFF by parameters. (Continued overleaf)

	(Continued)			
Error code	Failure code	Problem	Possible causes	Remedies
ЦН2	002E	External thermal trip	An external thermal trip is input.	Check the external thermal input.
Ł	0011	Emergency stop	<ul> <li>During automatic operation or remote operation, a stop command is entered from the operation panel or a remote input device.</li> </ul>	Reset the inverter.
EEPI	0012	EEPROM fault 1	A data writing error occurs.	<ul> <li>Turn off the inverter, then turn it again. If it does not recover from the error, make a service call.</li> </ul>
EEP2	0013	EEPROM fault 2	<ul> <li>Power supply is cut off during L SP operation and data writing is aborted.</li> </ul>	<ul> <li>Turn the power off temporarily and turn it back on, and then try <u>b</u> <u>y</u> <u>P</u> operation again.</li> </ul>
<i>EEP3</i>	0014	EEPROM fault 3	<ul> <li>A data reading error occurred.</li> </ul>	<ul> <li>Turn off the inverter, then turn it again. If it does not recover from the error, make a service call.</li> </ul>
Errd	0015	Main unit RAM fault	<ul> <li>The control RAM is defective.</li> </ul>	Make a service call.
Err3	0016	Main unit ROM fault	<ul> <li>The control ROM is defective.</li> </ul>	Make a service call.
Erry	0017	CPU fault 1	<ul> <li>The control CPU is defective.</li> </ul>	Make a service call.
Errs	0018	Remote control error	An error arises during remote operation.	<ul> <li>Check the remote control device, cables, etc.</li> </ul>
Errl	001A	Current detector fault	<ul> <li>The current detector is defective.</li> </ul>	Make a service call.
Err8	001B	Optional circuit board format error	<ul> <li>An optional circuit board in a different format is installed.</li> </ul>	<ul> <li>Check again to be sure that the circuit board is connected correctly, and then reset the power supply.</li> <li>Replace the circuit board with a correctly formatted one.</li> </ul>
* UС	001D	Low-current operation Trip	The output current decreased to a low- current detection level during operation.	<ul> <li>Enable F &amp; I <sup>(f)</sup> (low-current detection).</li> <li>Check the suitable detection level for the system (F &amp; I I, F &amp; I 2).</li> <li>Make a service call if the setting is correct.</li> </ul>
* UP 1	001E	Undervoltage trip (main circuit)	<ul> <li>The input voltage (in the main circuit) is too low.</li> </ul>	<ul> <li>Check the input voltage.</li> <li>Enable <i>F</i> &amp; <i>Z</i> ? (undervoltage trip selection).</li> <li>To cope with a momentary stop due to undervoltage, enable <i>F</i> 30 <i>Z</i> (indethrough control) and <i>F</i> 30 <i>L</i> (autorestart).</li> </ul>
EF 2	0022	Ground fault trip	<ul> <li>A ground fault occurs in the output cable or the motor.</li> </ul>	<ul> <li>Check the cable and the motor for ground faults.</li> </ul>
Etn I	0054	Auto-tuning error	<ul> <li>Check the motor parameter F 4 1 to F 4</li> <li>The motor with the capacity of 2 classes or</li> <li>The output cable is too thin.</li> <li>The motor is rotating.</li> <li>The inverter is used for loads other than th</li> </ul>	9 Y. less than the inverter is used. ose of three-phase induction motors.
ЕЕУР	0029	Inverter type error	Circuit board is changed.     (Or main circuit/drive circuit board)	Make a service call.
* E - 18	0032	Brea in analog signal cable	The signal input via VIA is below the analog sinal detectio level set with F & 3 3.	<ul> <li>Check the cables for breaks. And check the setting of input signal or setting value of <i>F</i> <u>6</u> <u>7</u> <u>7</u>.</li> </ul>
E - 19	0033	CPU communications error	A communications error occurs between control CPUs.	Make a service call.
E-20	0034	Excessive torque boosted	<ul> <li>The torque boost parameter F 4 0 2 is set too high.</li> <li>The motor has too small impedance.</li> </ul>	<ul> <li>Decrease the setting of the torque boost parameter F 4 0 2.</li> </ul>
E-21	0035	CPU fault 2	The control CPU is defective.	Make a service call.
50ŪE	002F	Step-out (For PM motor only)	<ul><li>The motor shaft is locked.</li><li>One output phase is open.</li><li>An impact load is applied.</li></ul>	<ul> <li>Unlock the motor shaft.</li> <li>Check the interconnect cables between the inverter and the motor.</li> </ul>

\* You can select a trip ON/OFF by parameters.

Error code	Broblem	Possible causes	Remedies
	Tibblem		Keniedies
<u>UFF</u>	ST terminal OFF	<ul> <li>The ST-CC circuit is opened.</li> </ul>	Close the ST-CC circuit.
ΠΟΕΕ	Undervoltage in main circuit	The supply voltage between R, S and T is under voltage.	<ul> <li>Measure the main circuit supply voltage. If the voltage is at a normal level, the inverter requires repairing.</li> </ul>
гեгу	Retry in process	<ul> <li>The inverter is n the process of retry.</li> <li>A momentary stop occurred.</li> </ul>	<ul> <li>The inverter is normal if it restarts after several tens of senconds.</li> <li>The inverter restarts automatically. Be careful of the machine because it may suddenly restart.</li> </ul>
Errl	Frequency point setting error alarm	<ul> <li>The frequency setting signals at points 1 and 2 are set too close to each other.</li> </ul>	<ul> <li>Set the frequency setting signals at points 1 and 2 apart from each other.</li> </ul>
EL-	Clear command acceptable	<ul> <li>This message is displayed when pressing the STOP key while an error code is displayed.</li> </ul>	<ul> <li>Press the STOP key again to clear the trip.</li> </ul>
EOFF	Emergency stop command acceptable	<ul> <li>The operation panel is used to stop the operation in automatic control or remote control mode.</li> </ul>	<ul> <li>Press the STOP key for an emergency stop.</li> <li>To cancel the emergency stop, press any other key.</li> </ul>
H 1/ L D	Setting error alarm / An error code and data are displayed alternately twice each.	<ul> <li>An error is found in a setting when data is reading or writing.</li> </ul>	Check whether the setting is made correctly.
HEAd/ End	Display of first/last data items	<ul> <li>The first and last data item in the RUH data group is displayed.</li> </ul>	<ul> <li>Press MODE key to exit the data group.</li> </ul>
db	DC braking	<ul> <li>DC braking in process</li> </ul>	<ul> <li>The message goes off in several tens of seconds if no problem occurs. Note)</li> </ul>
dbon	Shaft fixing control	<ul> <li>Motor shaft fixing control is in process.</li> </ul>	<ul> <li>Normal if the message disappears when a stop command is entered (or the operation command is canceled).</li> </ul>
	Flowing out of excess number of digits	<ul> <li>The number of digits such as frequencies is more than 4. (The upper digits have a priority.)</li> </ul>	<ul> <li>Lower the fequency free unit magnification F 702.</li> </ul>
SEOP	Momentary power failure slowdown stop prohibition function activated.	<ul> <li>The slowdown stop prohibition function set with F 3 Ω 2 (momentary power failure ride-through operation) is activated.</li> </ul>	<ul> <li>To restart operation, reset the inverter or input an operation signal again.</li> </ul>
LSEP	Auto-stop because of continuous operation at the lower-limit frequency	The automatic stop function selected with F 2 5 6 was activated.	<ul> <li>To deactivate the automatic stop function, increase the frequency command above the lower-limit frequency (LL) + 0.2 Hz or turn off the operation command.</li> </ul>
In It	Parameters in the process of initialization	<ul> <li>Parameters are being initialized to default values.</li> </ul>	<ul> <li>Normal if the message disappears after a while (several seconds to several tens of seconds).</li> </ul>
E - 17	Operation panel key fault	<ul> <li>The RUN or STOP key is held down for more than 20 seconds.</li> <li>The RUN or STOP key is faulty.</li> </ul>	Check the operation panel.
Atn 1	Auto-tuning	Auto-tuning in process	<ul> <li>Normal if it the message disappears after a few seconds.</li> </ul>

Note) When the ON/OFF function is selected for DC braking (DB), using the input terminal selection parameter, you can judge the inverter to be normal if "*d b*" disappears when opening the circuit between the terminal and CC.

Prealarm display]							
٢	Overcurrent alarm	Same as [][ (overcurrent)					
Ρ	Overvoltage alarm	Same as [] P (overvoltage)					
L	Overload alarm	Same as $\Box \downarrow I$ and $\Box \downarrow \downarrow $ (overload)					
н	Overheat alarm	Same as [] H (overheat)					

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 The data given in this manual are subject to change without notice.
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