- TANDBERG Series 3000X

SERVICE MANUAL



TANDBERGS RADIOFABRIKK A/S

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1.0 TECHNICAL SPECIFICATIONS

POWER REQUIREMENTS:	115—130—230—240 V. 50 or 60 Hz operation. See chapter 10.1 for voltage connections.	W
POWER CONSUMPTION:	45 watts.	
MOTOR:	Asynchronous.	
TAPE SPEED:	1 ⁷ / ₈ ips, 3 ³ / ₄ ips and 7 ¹ / ₂ ips.	
TAPE:	Maximum reel diameter 7". Low Noise Tape only should be used for recording and for adjustment procedure.	CI
WINDING TIMES:	1200 ft. of tape: 1 ³ / ₄ min. 1800 ft. of tape: 2 ¹ / ₂ min.	A' IN
PLAYING TIME, MODEL 3021X:	Two track recording on 1800 ft. of tape.StereoMono $7^{1/2}$ ips:48 min. 2×48 min. $3^{3/4}$ ips:96 min. 2×96 min. $1^{7/8}$ ips:192 min. 2×192 min.	
PLAYING TIME, MODEL 3041X:	Four track recording on 1800 ft. of tape.StereoMono $7^{1/2}$ ips: 2 × 48 min.4 × 48 min. $3^{3/4}$ ips: 2 × 96 min.4 × 96 min. $1^{7/8}$ ips: 2 × 192 min.4 × 192 min.	С
SPEED TOLERANCE:	± 1,5 %.	
HEADS:	Separate heads for erasure, recording, playback and bias (Tandberg Cross-field).	
FREQUENCY RESPONSE:	$7^{1/2}$ ips: 40-20.000 Hz \pm 2 dB 3 ³ /4 ips: 50-16.000 Hz \pm 2 dB 1 ⁷ /8 ips: 50- 9.000 Hz \pm 2 dB	S
	Measured to DIN 45511:	(
	7 ¹ / ₂ ips: 40-22.000 Hz 3 ³ / ₄ ips: 40-18.000 Hz 1 ⁷ / ₈ ips: 40-10.000 Hz	9
	Amplifier position: 50—18.000 Hz \pm 3 dB	
ERASE AND BIAS FREQUENCY:	85,5 kHz. Distortion less than 0,5 %.	
INDICATORS:	Moving coil meters. Optimum recording level: Deflection up to 0 dB at maxi- mum 3 % distortion.	
AMPLIFIER DISTORTION:	Record Amplifier: Recording of a 400 Hz signal at 0 dB level, gives less than 0,5 % distortion from recording amplifier.	
	Playback Amplifier: 0,3 % distortion at 0, 75 V output voltage.	
TAPE DISTORTION:	A tape recorded with a 400 Hz signal at 0 dB level, gives less than 3 % tape distortion in playback. A tape recorded with a 400 Hz signal 8 dB below 0 dB on indicator, gives less than 0,8 % tape distortion in playback.	

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WOW:	W. R. M. S.: 7 ¹ / ₂ ips — better than 0,07 % 3 ³ / ₄ ips — better than 0,14 % 1 ⁷ / ₈ ips — better than 0,28 %
	DIN 45511: 7 ¹ / ₂ ips — better than 0,1 % 3 ³ / ₄ ips — better than 0,2 % 1 ⁷ / ₈ ips — better than 0,4 %
CROSSTALK ATTENUATION:	At 1000 Hz:Mono $> 60 \text{ dB}$ Stereo $> 50 \text{ dB}$
INPUTS:	 Each channel has the following inputs: Microphone input for dynamic low impedance microphone. Impedance: 200-700 ohm. Sensitivity at 400 Hz: 0,1 mV. Maximum input level: 25 mV. DIN socket. US-version, Telephone jack. Line input for high impedance source. Impedance: 1 Mohm. Sensitivity at 400 Hz: 100 mV. Maximum input level: 20 V. Phono sockets, LINE INPUTS. Line input for low impedance source. Impedance: 57 kohm. Sensitivity at 400 Hz: 5 mV. Maximum input level: 1 V. DIN socket RADIO: Pin 1, left channel: Pin 4, right channel. US-version: Phono sockets LOW IN.
OUTPUTS:	Emitter follower outputs, RADIO DIN socket pins 3 and 5. US-version: Phono sockets, OUTPUT LEFT and RIGHT. Minimum load impedance: 100 ohm. Output level: A tape recorded with 400 Hz signal at 0 dB level, gives approx. 0,75 V in playback. HEADPHONES, stereo jack for connection of headphones. Stereo jack is connected in parallel with RADIO socket pins 3 and 5. On US- version stereo jack is connected parallel with phono sockets OUTPUT LEFT and RIGHT.
SIGNAL TAPE/NOISE WEIGHTED (GERÄUSCHSPANNUNG):	Peak value measured according to DIN 45511 at tape speed 7 ¹ /2 ips and 5 % tape distortion: 4-track 2-track 54 dB 56 dB
SIGNAL TAPE/NOISE UNWEIGHTED (FREMDSPANNUNG):	Peak value measured according to DIN 45511 at tape speed 7 ¹ /2 ips and 5 % distortion: 4-track 2-track 51 dB 51 dB
SIGNAL/TAPE NOISE:	Measured linear R.M.S. at tape speed 7 ¹ / ₂ ips and 5 % distortion: 4-track 2-track 57 dB 57 dB
SIGNAL/TAPE NOISE: WEIGHTED (IEC A-CURVE) R. M. S.:	Measured at tape speed 7 ¹ / ₂ ips and 5 % distortion: 4-track 2-track 62 dB 64 dB
	Note: At 3 % distortion all signal to noise ratio measurements (Signal/tape noise) are reduced by 2 dB.
DIMENSIONS:	Length: $15^{1}/2^{"}$ (39,4 cm), heigth: $6^{1}/2^{"}$ (16,5 cm) and depth: $12^{3}/8^{"}$ (31,6 cm).
WEIGHT:	20 lbs (9,1 kg).

2.0 MECHANICAL ADJUSTMENTS

2.1 Clutches

Control of Winding Torque

Note: All controls and measurements must be carried out with the tape recorder placed in horizontal position and with empty reels only. All controls are accomplished as shown in fig. 2.2 which presents two optimal modes of control. Take-up turntable is shown. By control of supply turntable, reverse the figure.

2.1.1 Take-up Turntable

Normal Forward Winding Torque Set the operating lever to Normal Forward drive position with the motor running. The torque is read in table fig. 2.3, pos. 1. Ensure that the clearance



between the polyurethane friction pads under the turntable and friction disc 991009 lays between 0,5-0,9 mm ($0.02^{\prime\prime}-0.035^{\prime\prime}$). If necessary, adjust screw A as shown in fig. 2.1.

2.1.2 Take-up Turntable

Fast Forward Winding Torque

The torque is read in table fig. 2.3, pos. 3. If the torque deviates from the specifications in the table, check and, if necessary, alter the pressure of spring 263737B.

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Ensure that there is a clearance between the studs on bushing 264083A and lever 991013. See fig. 2.4.

2.1.3 Supply Turntable

Tape Tension The torque is read in table fig. 2.3, pos 2.

2.1.4 Supply Turntable

Fast Reverse Winding Torque

The torque is read in table fig. 2.3, pos. 3. If the torque deviates from the specifications in the table, check and, if necessary, alter the pressure of spring 261805A. See fig. 2.5.

The difference between Fast Winding Torque and Fast Reverse Winding Torque should be less than 130g (measured at 30 mm radius), or 50g (measured at 80 mm radius). If necessary, alter the pressure of spring 261805A (fig. 2.5), or spring 267373B (fig. 2.1).



Table for Winding Torques

		Right/Left	Position of operating lever	Torque at 30 mm radius	Torque at 80 mm radius
Pos 1	Winding	R		40g 80g*	15g 30g*
Pos 2	Tape tension	L		0 — 22g	0 — 8g
Pos	Fast winding	R	->>	2407 6707	007 0507
3	i aot innullig	L	••-	240g670g	90g—250g

Fig. 2.3.

* After a longer periode of continuous operation, an increase of the torque by 20—30 % is considered as normal.

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Ensure that the torque is within the specifications in the table by running the tape recorder in vertical position, and with a full 7'' reel on take-up turntable.









2.2 Brakes

See fig. 2.6

Set the operating lever to Normal Forward drive position. Check that the clearance between the brake pad and the turntable is approx 1 mm (0.04''). If necessary, adjust screw D.

Set the operating lever to Fast Forward Winding or Fast Reverse Winding position respectively. Ensure that the clearance between screw C and the bottom of the hinged delrin parts on operating arm 991017 lays between 0,5—1 mm (0.02"—0.04"). If necessary, adjust screw C.

The adjustment procedure is equal for both turn-tables.





2.3 Pressure Pad Adjustment

Set the operating lever to Neutral position. The clearance between the pressure pad 990325 and the tape rest 254844A should be approx. 6,5 mm ($^{1}/_{4}$ ") as shown in fig. 2.7. If necessary, adjust the clearance by bending the arm 254025 with a pair of pliers. See fig. 2.8.

2.4 End Stop Mechanism

2.4.1 Tape Feeler Tension

The feeler tension against the tape should lay between 8 and 10 g (0.28-0.35 oz) in drive winding modes. Adjustment of the tension is accomplished by tightening or slackening the spring 243990. See fig. 2.12.



Fig. 2.8.

Set the operating lever to Normal Forward drive position. The pressure at the pad against the tape rest should be 80 g (2,8 oz) \pm 10 %, measured on the end of the pressure pad arm 254025. See fig. 2.9. If necessary, adjust the pressure by bending the spring 268062 with a pair of pliers. See fig. 2.10.







Fig. 2.10.

2.4.2 Adjustment of Tape Feeler

See fig. 2.11 and 2.12.

Set the operating lever to Normal Forward drive position. The mains switch is set to ON. No tape should be inserted. The tape feeler will therefore rest in the position where the motor is switched off. Push the feeler slowly through the guide post. When the rear side of the feeler is min. 0,5 mm (0.02") from the polished tape contact surface of the guide post, loosen screw F, and move the microswitch slowly until the motor starts when the tape feeler is in the position specified above. Then tighten the screw.

When the tape feeler is released, the microswitch should open, and switch off the motor current when the space between the tape feeler and the arm 266741 is minimum 0,5 mm (0.02''). See fig. 2.12. Check the switching on and-off positions of the tape feeler at both fast winding modes.



3.0 ALIGNMENT

It is important that the contact between the tape and the heads on the tape recorder is good. To obtain optimum results on new tapes (Low Noise), the tape should be run through the tape recorder approx. 5 times at normal speed to have the tape polished before measuring the frequency response and the signal-to-noise ratio.

3.1 Demagnetizing

Demagnetize the heads and adjacent parts before aligning the heads.

Move the demagnetizing coil slowly past the head gap at short distance. The head surface must on no account be touched, as scratches are detrimental to the performance. Hold the demagnetizing coil near the capstan for a few seconds.

Start the tape recorder and hold the demagnetizing coil right above the flywheel.

Note: Do not switch off the demagnetizer until it is at least 3 feet away from the tape recorder.

3.2 Bias- and Erase Circuits

3.2.1 Oscillator Frequency

Connect a calibrated long wave receiver (tuned to 256.5 kHz), frequency meter or frequency counter to the oscillator by means of a pick-up loop placed around the erase head. Adjust the oscillator frequency to 85.5 kHz by means of C 508.

3.2.2 Erase Voltage

Set the tape recorder for stereo recording and connect a VTVM to upper half of the erase head by means of a low-capacitance probe. The voltage should be 80–120 V. Then check that the same voltage appears across lower head-half.

Set the tape recorder for recording on channel L and check the voltage across upper half of the erase head. The deviation from the voltage measured in stereo recording should not exceed 10 V. Proceed similarly for recording on channel R.

3.2.3 Bias Current

Set the tape recorder for stereo recording and measure the voltage across upper half of the bias head by means of a VTVM. Adjust the voltage to 22 V by means of R 501. Check the voltage across lower head-half and adjust to 22 V by means of R 502. Demagnetize heads and tape path.

4.0 TAPE PATH

4.1 Visual Check

Load the recorder with a tape, and move the operating lever slowly to the normal forward drive position. Check that the bias head neither touches the height adjustment screws (C) on the record head base plate, nor presses the tape against the record head. Also check that the bias head is parallel to the record head.

Operate the start/stop knob, and check that the tape runs within the rims of the pressure wheel rubber without flickering on neither side of the pressure wheel. Check that height positioning of the guide posts is correct. It can be tolerated that the tape touches the flanges of the guide posts when the recorder is in normal forward drive, or as the drive mechanism is engaged. The tape must, however, by no means bulge at the flanges.

4.2 Mechanical Adjustment of Tape Path

Prior to the electrical adjustment of the heads, it is essential to make the tape run without sideways movement through the path.

Put a tape free from damages on the recorder in normal way and set the operating lever to normal forward drive position. Adjust the azimuth position of pressure roller 990334 with a screw driver as shown in fig. 4.2, until the tape is running evenly through the rest of the tape path, slightly touching one of the flanges of the guide post 1 located adjacent to the capstan.

Align guide posts 2, 3, and 4 similarly. If necessary, adjust pressure roller spring 234478 to make the tape run perfectly.





Fig. 4.1. Tape path adjustment screws.

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5.0 HEAD ALIGNMENT WITH TANDBERG TEST TAPES, MODEL 3041X

5.1 Playback Head

Set the recorder for stereo playback and connect a VTVM to each one of the outputs. Output selector to position STEREO.

5.1.1 Height Adjustment

Play Tandberg test tape No. 1. This is a full track prerecorded tape with 1.000 Hz recorded at $7^{1/2}$ ips, and with area corresponding to track 3 reduced by approx. 30 dB. Adjust the height of the playback head by means of the screws (A) until minimum output is obtained from track 3 (channel R), while endeavouring to maintain the headfront parallel to the tape.

5.1.2 Azimuth Adjustment

Play Tandberg test tape No. 2. This is a full track prerecorded tape with 10.000 or 15.000 Hz recorded at $7^{1/2}$ ips. Adjust the azimuth position of the playback head by means of the screw (B), until maximum indication on the VTVM is obtained.

5.2 Record Head

5.2.1 Height Adjustment by Visual Inspection

Insert a new tape, and start the recorder in normal forward drive. Check visually that the tape appears to run parallel with the upper track of the record head, with a play of approx. 0.1 mm (4 mils). If necessary, adjust the height with screws (C) fig. 4.1, while endeavouring to maintain the headfront parallel to the tape.

5.2.2 Height Adjustment by Track Measurement

Record in stereo, well above normal level, first in one direction, then in the opposite. Cut off a length of tape and dip it into a solution of fine grained iron oxyde powder and alcohol (Magna See). The tracks will then by visible as four dark stripes with spacings in lighter shade. Fig. 7.1 shows the correct pattern on the tape and the patterns obtained when the head is positioned either too high or too low.

Adjust as above and perform a new track measurement.

5.2.3 Azimuth Adjustment

Load a new tape into the tape recorder and record at tape speed $7^{1/2}$ ips a 15.000 Hz signal in stereo. Set OUTPUT selector to position STEREO. Adjust both RECORD LEVEL knobs for approx. 150 mV at the output. Adjust the record head azimuth screw (D) for maximum output from both channels simultaneously, or best compromize.

5.3 Bias Head

5.3.1. Vertical Adjustment

Move the operating lever slowly to the normal forward drive position and check that the head fronts of bias- and record heads are parallel. If necessary, bend the arm of the bias head as required.

5.3.2 Height Adjustment

Set the tape recorder in stereo record mode, and unscrew the locking screw (H) fig. 4.1, about 1/2 turn. Connect a VTVM across each one of the record head halves. Move the bias head up or down by means of adjustment screw (M) for the highest possible reading on the voltmeter. Check that the tape runs freely in the groove in front of the bias head and that there is sufficient clearance between the bias head and the mounting plate for the record head. The height position of the bias head is not critical, and if the clearance between the bias head and the mounting plate for the record head is insufficient, raise the bias head slightly.

5.3.3 Horizontal Adjustment

Connect a VTVM across each one of the record head-halves, and set the tape recorder for stereo recording. Insert a screwdriver in groove I, ref. fig. 4.1, and pull the bias head to the right.

Then pull the bias head carefully by means of the screwdriver towards the left hand side. Induced voltage (bias) in recording head increases to a maximum. Continue pulling the head towards left side until the bias is reduced by 10-15 % below maximum. When the position has been found, tighten the screw (H) while maintaining correct horizontal position of the head. Then recheck the output voltage. If a noticeable change has occured, the horizontal procedure has to be repeated.

5.4 Erase Head

5.4.1 Height Adjustment

By visual inspection, check that approx. 0.25 mm (10 mils) of the upper half of the erase head is visible above the tape. Insert Tandberg test tape No. 9 and record a 400 Hz signal at $7^{1/2}$ ips well above normal level on channel R (track 3). Dip the tape in a solution of fine grained iron oxyde powder and alcohol (Magna See solution). Check that the recorded track is positioned in centre of the erased track. Make sure that no parts of the adjacent tracks are erased, see fig. 7.2. If necessary, adjust the height of the erase head by means of the screws (K) and (L) ref. fig. 4.1, and repeat the above check.

5.4.2 Azimuth Adjustment

Check that the head front of the erase head is perpendicular to the mounting plate. If necessary, adjust azimuth position by means of the screws (K) ref. fig. 4.1. This adjustment is not critical.

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5.5 Model 3021X

The alignments specified in para. 5.0 are valid for the model 3021X with the exception of paragraph 5.1.1, which is superseded by 6.1.1 and paragraph 5.2.1, which is superseded by 7.2.2.

6.0 HEAD ALIGNMENT WITHOUT TANDBERG TEST TAPES, MODEL 3041X

6.1 Playback Head

6.1.1 Height Alignment

The height of the playback head is aligned by the height adjustment screws (A), ref. fig. 4.1. The upper edge of the tape shall run flush with the upper part of the head lamination for channel L.

6.1.2 Azimuth Alignment

Set OUTPUT selector to position STEREO.

Play back a standard azimuth alignment tape with a VTVM connected to each output. Adjust the position of the playback head by the azimuth adjustment screw (B) ref. fig. 4.1, until maximum reading is obtained on the output meters.

6.2 Record Head

Follow the instructions given under paragraph 5.2.

6.3 Bias Head

Follow the instructions given under paragraph 5.3.

6.4 Erase Head

6.4.1 Height Adjustment

The height of the erase head is aligned by the height adjustment screws (K and L) ref. fig. 4.1. Approx. 0.25 mm (10 mils) of the ferrite core for the upper track of the erase head should be visible above the tape.

6.4.2 Azimuth Adjustment

Align the azimuth position of the erase head by the azimuth adjustment screws (K). The erase head should be parallel with the mounting plate for the heads. The azimuth position of the erase head is not critical.

6.5 Model 3021X

The alignments specified in paragraph 6.0 are valid for model 3021X with the exception of paragraph 6.2 which is superseded by 5.2. Paragraph 5.2.1 is superseded by 7.2.2. Paragraph 6.4.1 is superseded by 7.2.1.

7.0 TRACK CONTROL

7.1 Model 3041X

7.1.1 Record Head

Record a 1.000 Hz signal from a generator well above optimum recording level in stereo. Record on tracks 1 and 3 for approx. 5 seconds. Turn the tape and make a similar recording on tracks 4 and 2. Cut the tape and dip it into a mixture of fine grained iron oxyde powder and alcohol (Magna See solution) to make the recording visible. The spaces between the recorded tracks should be distributed equidistant across the tape, ref. fig. 7.1. Readjust the height position, if necessary, and recheck the azimuth alignment.

7.1.2 Erase Head

Insert a full-track prerecorded tape and record a 1.000 Hz signal from a generator, well above optimum recording level in mono on track 3 (channel R). Cut the tape and dip it into the Magna See solution. Check that the prerecorded track is in the centre of the erased area, ref. fig. 7.2. Adjust the vertical position of the erase head if necessary.



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Fig. 7.1. Track measurement of record head.



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Fig. 7.2. Track measurement of erase head.

7.1.3 Playback Head

Record a 1.000 Hz signal on track 1 (channel L) and a 500 Hz signal on track 3 (channel R) well above optimum recording levels. Set OUTPUT selector to position STEREO. Turn the tape around and play back track 2 (channel R). No signal should be heard. Raise the playback head if the 1.000 Hz signal is heard. Lower the playback head if the 500 Hz signal is heard. Recheck the azimuth position.

7.2 Model 3021X

7.2.1 Erase Head

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The height of the erase head is aligned by the adjustment screws (K and L) ref. fig. 4.1. Record a 1.000 Hz signal in stereo well above optimum recording level on a full-track prerecorded tape. Dip the tape in the Magna See solution and check that the tracks are distributed symmetrically across the tape. Readjust the erase and the record heads, if necessary.

7.2.2 Record Head

The height of the record head is aligned by the height adjustment screws (C). Record a 1.000 Hz signal in stereo well above optimum recording level on a full-track prerecorded tape. Dip the tape in Magna See solution and check that the tracks are distributed symmetrically across the tape. Readjust the erase and the record heads, if necessary.

7.2.3 Playback Head

The height of the playback head is aligned by the height adjustment screws (A). The tape shall run parallel with the upper edge of the lamination for channel L. Readjust the azimuth position if necessary.

8.0 ADJUSTMENT AND CONTROL OF THE AMPLIFIERS

8.1.1 Playback Level Adjustment

Connect a VTVM to each one of the outputs, and set OUTPUT selector to position STEREO. Set the recorder for $7^{1/2}$ ips playback of Tandberg test tape No. 4 and adjust R451 (L) and R351 (R) for 0.7 V reading on both vacuum tube voltmeters.

8.1.2 Adjustment of Bias Current

Insert a new reel of good quality tape (Low Noise). Connect a VTVM to Output terminals, and signal generator to HIGH Input terminals and set the generator for 1.000 Hz and 0.5 volt. Set output selector to STEREO. Set the tape recorder for stereo recording. Adjust the Record Level Control to 75 mV deflection on VTVM. Adjust R501 to maximum deflection on left channel VTVM, and R502 to maximum on right channel VTVM.

Note: The 2-track model is also equipped with individually tuned bias- and erase heads. The values of C502, C503, C515 and C516 are labelled on the bias- and erase heads respectively. The capacitances are given in pF. Upper number refers to upper track.

8.1.3 Record/Playback Level Adjustment

Connect a VTVM to each one of the outputs. Insert a new tape and record a 400 Hz signal from a generator at $7^{1/2}$ ips in A-test. OUTPUT selector to position SOURCE. Adjust the input levels for a VTVM indication of 0,7 volt at both outputs. Adjust R433 for a 0 dB reading on left record level indicator and R333 for the same reading on right indicator. Set OUTPUT selector to position STEREO and adjust R451 (L) and R351 (R) to 0,7 V indication on VTVM.

8.1.4 Record/Playback Curves

Ref. paragraph 9.0 for control of record/playback curves.

8.1.5 Distortion

Connect signal generator, 400 Hz 0.5 V, to High Input and distortion meter to outputs. Record in B-test on both channels. OUTPUT selector to position STEREO. Set the tape recorder for stereo recording. Adjust Record Level controls to 0 dB deflection on indicators. Check distortion to be less than $3^{0}/_{0}$. If distortion exceeds $3^{0}/_{0}$ readjust recording level and indicator, ref. paragraph 8.1.3.

8.1.6 Control of Playback Amplifier

Connect a VTVM to each one of the outputs. OUTPUT selector to position STEREO.

Play back Tandberg test No. 3. This is a full track prerecorded tape with the following frequencies: 250-10.000-5.000-1.000-100-50-250 Hz recorded at $7^{1/2}$ ips tape speed. The tape conforms with the N. A. B. standard. The output tolerances are: 10 kHz: $0 - 4 \, \text{dB}$, $5 \, \text{kHz} \div 1 - 4 \, \text{3}$ dB. The other frequencies have tolerances $\pm 2 \, \text{dB}$. The difference in level between the two channels should be less than 3 dB.

8.2 Tape Speed Control

8.2.1 Using Frequency Meter or Counter

Set OUTPUT selector to position L.

Connect a frequency meter or counter to Output L and play back Tandberg test tape No. 11 (1.000 Hz) at $7^{1/2}$ ips tape speed. Difference from correct tape speed is indicated in %. Tolerance: \pm 1,5 %. 8.2.2 Using Transformer and Vacuum Tube Voltmeter

Connect a transformer 115/0.5 V or 230/0.5 V, 50/60 Hz and a VTVM to Output and the mains as shown in fig. 8.1, dotted line indicates phono socket on US-version. Set OUTPUT selector to position L. Play back Tandberg test tape No. 10 a (mains frequency 50 Hz) or No. 19 a (mains frequency 60 Hz) at $7^{1/2}$ ips tape speed.

Deviation from correct tape speed will give a beat across the VTVM.

Clock the time for 10 complete excursions of the meter needle.

Read the speed deviation in per cent corresponding to this particular time from the nomogram in fig. 8.2. Brake left hand turntable slightly to decide if tape speed is too high or too low. Increased deviation indicates too low tape speed.

At $3^{3}/_{4}$ ips, play Tandberg test tape No. 10 b (50 Hz mains frequency). Proceed as for $7^{1}/_{2}$ ips to find speed accuracy.

Speed tolerance: \pm 1,5 %.



3,0 2,5 سلسسا	2,0 	1,5 - L	1,0 	<u> </u>	0,5	0,4 0,3	Speed deviation(%)
Б. Б	10	<u>l</u> 15	20 25		40	50 60 66	Time in seconds for 10 complete excursions.
				Fig. 8	.2.		

8.2.3 Using Tape of Known Length

Insert a tape of known length 450" (1144 cm) and play it back. Time taken for the whole length should be:

 $7^{1}/_{2}$ ips: 60 seconds $3^{3}/_{4}$ ips: 120 seconds $1^{7}/_{8}$ ips: 240 seconds

Tolerance for all tape speeds: \pm 1,5 %.

9.0 RECORD/PLAYBACK CURVES

Connect a VTVM to each one of the outputs L and R. In order to avoid interference from the oscillator voltage, a band stop or a low pass filter tuned to 85.5 kHz must be inserted between the outputs and the voltmeters.

Set the tape recorder for stereo recording at $3^{3/4}$ ips in B-test (STEREO) and record on Low Noise Tape a 400 Hz signal at a recording level 30 dB below optimum (0 dB). Use the output VTVM readings as reference levels.

Then record a 16.000 Hz signal at the same level and

check that the output voltage is within \pm 2 dB. Perform fine adjustment of record head azimuth position. If the voltage is too high, increase bias current by means of R501 for channel L and R502 for channel R.

If the voltage is too low, alter the input signal frequency to 1.000 Hz and adjust for maximum output voltage by means of R501 and R502 for channels L and R respectively. Then go back to 400 Hz, establish the reference level, and recheck the output level at 16.000 Hz. When the tolerance at 16.000 Hz has been met, check that the output level at frequencies between 50 and 16.000 Hz do not deviate more than \pm 2 dB from reference level.

Perform the same check for $7^{1/2}$ ips at frequencies between 40 and 20.000 Hz, and then finally check for $1^{7}/_{8}$ ips between 50 and 9.000 Hz. Ref. level 400 Hz.

The output levels of the two channels should not at any frequency differ by more than 3 dB.

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9.1 Readjustment of Record/Playback level

For readjustments of Record/Playback level ref. paragraph 8.1.3.

9.2 Distortion

Ref. paragraph 8.1.5 for adjustment and control of distortion.

9.3 Control of Playback and Record Amplifiers

If the specified tolerances for frequency response are exceeded, check the playback and record amplifiers.

9.3.1 Playback Amplifier

Insert a 22 ohm resistor in series with playback head and junction 52 (59).

Connect a signal generator in series with a 1 kohm resistor and a 100 μ F capacitor and playback head, see fig. 9.1.

Connect also VTVM to each of the outputs and set output selector to position STEREO. To ensure correct signal response, apply oscilloscope. Tune the generator to 400 Hz and adjust the level 20 dB below 0.75 V, i.e. 75 mV. Check the frequency response according to fig. 9.2.

9.3.2 Record Amplifier

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Connect a VTVM to a 100 ohm resistor in series with the record head and ground as shown in fig. 9.3 and a signal generator to HIGH Input for each channel. Shortcircuit trimming capacitor C508 in oscillator. Set the tape recorder for stereo recording. Set the level 30 dB below 0 dB indicator deflection i.e. 10 dB down by means of Record Level Controls, 20 dB down on signal generator, and use 400 Hz as reference on VTVM deflection. Check the frequency response according to fig. 9.4. Remove shortcircuit of C508.











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Fig. 9.5 Total frequency response tolerances according to DIN 45511.

10.0 MODIFICATIONS

10.1 Modification from 115/130/230/240 V, 50/60 Hz Operation

The transformer and motor must be rewired according to figures below when changing from 115/130/230/240 V operation.

When modifying from 50 to 60 Hz or vice versa, the motor pulley has to be changed.

Motor pulley:

50 Hz operation, part number: 243940C 60 Hz operation, part number: 248351B When ordering motor pulley, specify part number.





Fig. 10.1. Motor and transformer connections.

10.2 Modification from Four-Track to Two-Track Version

The following components have to be changed when modifying from four-track to two-track. Value of total capacitance is labelled on two-track heads.

Part	Four-track	Two-track
Record Head	C04-11R*	F82-07R
Record Head	F53-11R**	F82-07R
Playback Head	C03-10P	F83-11P
Erase Head	D84-18E*	D87-20E
Erase Head	G51-18E**	D87-20E
Bias Head	D90-03B	D92-04B
R432	5,6kohm	2,7kohm
R332	5,6kohm	2,7kohm
C515	250pF	Add capacitance
C516	250pF	until labelled
C502	3300pF	(capacitance
C503	3300pF	Jis obtained

* Valid on models below serial No. 2733300

** Valid on models above serial No. 2733300

10.3 Component Modification in Series 3000X

- Transistor Q503 is changed from type BC147B to BC107B. Resistor R505 is changed from 2,2 kohm to 1 kohm. Both modifications are introduced from serial number 2741500.
- R116 and R216 are changed from 1 kohm to 220 ohm. C109 and C209 are changed from 6800 pF to 0,022 μF. Both modifications are introduced from serial number 2744100.

11.0 LUBRICATION

The Motor:

The motor should be lubricated after approximately every 3000 hours of use.

The upper and the lower bearing should be lubricated with a Teresso oil 43 or 47 from Esso.

The Self Lubricating Bearings:

The turntables, the flywheel and the speed transferwheel are mounted in self lubricating bearings and should usually not be lubricated. If, however, it should be necessary to lubricate the bearings for any reason, use Teresso oil 43 or 47 from Esso.

Note: Utmost care must be taken while lubricating. Use only one fractional drop of oil for each bearing. Excessive oil might seriously affect the friction drive.

12.0 ILLUSTRATIONS WITH REFERENCE PART NUMBERS



Fig. 12.1





Fig. 12.2. Supply turntable.

Fig. 12.3. Take up turntable.



Fig. 12.4. Pressure roller arm, assembly.



Fig. 12.5. Upper mounting plate seen from underneath.



Fig. 12.6. Tape path and pressure roller arm.







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Fig. 12.8. Rear view. U.S. version.





Fig. 12.11. Top view with upper mounting plate removed.

Part

2443

2462 2473 2479

2480

2481

2483

2490

2496

2511

2514

252

13.0 SPARE PARTS LIST FOR SERIES 3000X

The numbers of the mechanical parts on figures are identical with the part numbers in store. Part shown on figures without existing in the parts list are not available as spare parts alone.

Ordering of Parts

When ordering a mechanical part, it is essential that the appropriate part number being used as a reference in this manual, be specified. For ordering of electrical components, however, the position number must be used.

Note: If modifications according to list are introduced from a certain serial number, this number must be specified.

art No.	Description	Fig. Ref.	Notes
01957	Shaft for pressure pad arm	12.10	
2008	Mains cable, 115 V, 7FT	12.8	
2151	Microswitch RX1 for end stop	12.5	
	Shaft for eccentric segment	12.5	
309			
250	Mains cable, 230 V 220 cm w/plug	12.7	
013	Washer, 7,5 \times 4,2 \times 0,5 mm turbax	12.2, 12.3, 12.4	
7977	Delrin roller for indexing eccent.		
	segment	12.4, 12.5	
8724	Clamp for mains cable		
9306	Spring for transfer wheel arm		
)622	Adjustment screw for bias head,		
	3 × 18 mm	12.4	
339	Pulley for revolution counter	12.9	
1418	Shaft for lever operating pressure		
	pad arm	12.10	
2036	Holder for operating lever ball	12.9	
2066	Nut for mounting of cabinet		
270	Screw for adj. plate, spring	12.4	
	pressure roller		
895	Washer, 7,5 $ imes$ 4,2 $ imes$ 0,3 mm turbax	12.4	
053	Pulley for turntable	12.3	
67 3 4	Spring for cam disc		
87 67	Nut for turntable shaft	12.2	
9234	Shaft for pressure roller arm assy.	12.6	
816	Flange for turntable housing L&R	12.2, 12.3	
795	Support for PW board	12.11	
565	DIN-connector for microphone	12.5, 12.6	
102	Shield for playbook bood	10.6	
0183	Shield for playback head	12.6	
629B	Roller for speed selector arm	12.7, 12.8	
478	Spring for bias head adjustment	12.4	
960	Washer, speed selector knob.	12.1	1
420	Shaft for start/stop lever	12.4	
6045	Adj. plate for spring, pressure roller	4.2, 12.4	
159A	Clamp for supporting motor.	12.9	
276A	Screw for end stop lever	12.6, 12.10	
406A	Spring for record-playback head		
	adjustment		
879A	Bracket for transfer wire		
009	Motor 110/220 V	12.9	
331	Spring for cam disc arm	12.10	
2503	Tape feeler for end stop mechanism		
013	Tape guide, right	12.6	
150	Delrin arm for bias head adj.	12.4	
940C	Motor pulley, 50 Hz	12.10	
3990	Spring for tape feeler, end stop		
	mechanism	2.12, 12.5	

13.1 Mechanical Parts

Part No.	Description	Fig. Ref.	Notes
244342A	Lever for end stop switch	12.5	
246231	Clamp for end stop switch wires	12.5	
247395	Clip 9 mm (3/8") for wires	12.9	
247941	Shaft for pressure roller	4.2, 12.4	
248027	Insulator for end stop switch	12.5	
248157	Bushing for adj. of tape guide		
248351B	Motor pulley, 60 Hz	12.10	
249068B	Box for motor	12.9	
249630	Connector for microphone and	12.5	
	head set	12.6, 12.10, 12.11	
251130	Lever for pressure pad arm	12.6	
251489A	Tape support, left	2.7, 2.9, 12.6	
252115	Equalization switch		
252172	Lower bearing for flywheel	12.9	
252496	Clamp, link, equal. switch	100	
252754		12.9	
	Tape guide, adjustable	2.7, 2.9, 12.6	
254025	Pressure pad arm	2.7, 2.8, 2.9, 2.10, 12.6	
254779	Power transformer	12.9	
254844A	Support for pressure pad & tape	2.7, 2.9, 12.6	
257517	Drive belt for counter	12.9	
259529	Lamp for counter and meter 24 V 1 W	12.11	
259758	Phono connector for input board	12.7, 12.8	
259773	Bracket for fastening input board	12.0	
260045	Instrument, record and playback		
	level indicator	12.10	
260289	Side plate, right	12.9	
260290	Tape support, right		
260325		12.6	
260361A	Contact spring		}
	Tape tightening disc left	2.5, 12.2	
260512	Spring, brake lever left and right	12.11	
260577	Bearing for flutter filter	12.4	
260620A	Front panel	12.9	
260641	Knob for operating lever	12.1	
260700	Knob for cueing control arm	12.1	
60735	Tape guide, not adjustable	12.6	
60929	Rear cover plate	12.1	
60965	Spring for cueing control arm	12.1	
61051	Socket for lamp, indicator	10.11	
61094B	Index guide for operating lever	12.11	
61216	Adj. screw for clutch- and brake	12.5	
61303	levers Screw, 3 $ imes$ 10 mm for front cover		
	plate	12.1	
61460	Button for recording left channel	12.1	
61525	Stud for lifting arm	12.6	
61655	Stud for lifting arm		
01000	Screw, japanned, 3×10 mm for		
S1005 A	rear cover plate	12.1	
61805A 61841	Coil spring for left friction disc Coil spring for clutch- and brake	2.5, 12.2	
 .	levers	2.1, 12.2, 12.3	
61885	Screw for feeler arm, end stop		
51920	Arm, brake right, acetal	12.11	
61970A	Bottom cover	12.8	
51992	Thrust disc for flywheel bearing	.2.0	
52021	Arm, bias head	12.6	
52064	Teak cabinet	12.6	
62193B	Mylar slide plate	12.1 12.11	
62258	Flutter filter roller	10.4	
52322	Knob for speed selector	12.4	
52322 52402	Contact spring for counter lamp	12.1	
-	holder		
52416	Shaft for start/stop knob		
2481		10.0	
2509	Shield for indicator	12.6	



art No.	Description	Fig. Ref.	Notes
62545	Holder for speed selector arm		
	spring		
62732	Grommet for mains cable		
62739	Lower spring for operating lever	12.9	
62854	Speed selector arm	12.10	
62969	Bracket for speed selector	12.10	
62984	Screw ⁵ / ₈ " for cabinet	12.1	
63077	Spring for tape tightening disc	12.2	
63105A	Upper side plate, right	12.1	
63278	Bracket for power switch		
63393	Button for start/stop and function		
63443	select. switch Bracket for flywheel bearing	12.1	
63493A			
63522A	Button for recording right channel Upper spring for operating lever		
53522A 53601A	Arm, brake left, acetal	10.11	
53688	Screw 3×8 mm c.sunk for rear	12.11	
	cover plate	12.1	
63709	Button for power switch	12.10	Volid helew are 07440-0
63874	Bushing for operating lever	12.10	Valid below ser.no. 2741076
63888	Power switch without button	12.9	Valid balaw act to 07/1070
63932A	Guide for power switch button	12.5, 12.10	Valid below ser.no. 2741076
54003	Side plate, left	12.0, 12.10	Valid below ser.no. 2741076
54054	Spring for bias head arm	12.10	
54075	Spring for clutch, take up turntable	12.3	
54083A	Bushing for friction disc	2.1, 12.2, 12.3	
64162	Rubber tape brake	12.6	
64226	Guide for slide arm	12.0	
64248	Button, volume	12.1	
64270	Revolution counter	12.10	
64420	Sleeve for slide arm damping	12.10	
64435	Felt ring for volume knob	12.1	
64564	Rosewood cabinet	12.1	
64578	Bracket for operating lever	12.9	
64593	Bushing for operating lever indexing		
64665	Screw for vertical mount.	12.1	
64786	Upper side plate, left	12.1	
64830	Rubber foot for vertical mount. leg		
64865	Terminal plug 7 pin, main ampl.		
	board		
64866	Spring for tape brake arm	12.6	
54909	Post for pressure roller arm spring		
54930	Bracket for turntable brake levers	2.6	
64973	Reinforcing plate for rear corners	12.10	
64996	Function switch	12.9, 12.11	
65060A	Guide arm, end stop	12.5, 12.6, 12.10	
5096	Tape guide, left	12.10	
65146A	Rubber snap lock for reel		
65735A	Transistor cooling fin	12.9	
6072	Loose cover plate for rear connect.	12.1	
6087A	Spring for pressure roller	4.2, 12.4	
6238	Output switch	12.6, 12.11	
6309	Sleeve for end stop lever	12.10	
6439	Lever for instantaneous start/stop		
	mechanism		
6540	Rear panel, European version	12.7	
6741	Arm for end stop mechanism	2.12, 12.10	
6791	Fork for instantaneous start-stop		
	mechanism	12.4, 12.6	
6827	Guide plate for push buttons	12.6	
7373B	Coil spring for right friction disc	2.1, 12.3	
7416	Spring for inst. start/stop arm.	12.6, 12.10	
7768	Eccentric segment	12.5	
8062	Spring for pressure pad arm	2.7, 2.8, 2.9, 2.10, 12.6	
8120	Bracket for instantaneous start/stop		
8221	Rear panel, US version	12.8	
68422	Spring for end stop arm	12.6, 12.10	

58472 58975 59097 59112 59255 59449 59772 59786 59801A 59902 70469 70821 72050 72854 73134 73407 73559 73939 4162 4183 7523 7523 0204 0213 0224 0213 0305 0312 0325 0330 0334 0346	Arm for instantaneous start/stop Front cover plate Strap for transfer wire Rubber foot Screw for cover bracket 3 × 4 mm Bracket PW-board Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm DIN-connector for input-board	12.9 12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
38975 39097 39112 39255 39449 39772 39786 39902 39786 39902 39786 39902 39786 39902 39786 39902 39786 39902 30469 3134 33559 3339 4162 4183 4535 7523 0204 0213 0305 0312 0325 0330 0334	Front cover plate Strap for transfer wire Rubber foot Screw for cover bracket 3 × 4 mm Bracket PW-board Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.1 12.1 12.9 12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
39097 39112 39255 39449 39772 39786 39902 39784 39902 39785 39801A 39902 39786 39801A 39902 3934 3134 33559 33939 4162 4183 4535 7523 0204 0213 0305 0312 0325 0330 0334	Strap for transfer wire Rubber foot Screw for cover bracket 3 × 4 mm Bracket PW-board Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.1 12.9 12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9112 9255 9449 9772 9786 9801A 9902 70821 70821 72050 72854 3134 7305 73539 3939 4162 4183 7523 7523 7523 0204 0213 0204 0213 0204 0213 0204 0213 0203 0305 0312 0325 0330	Rubber foot Screw for cover bracket 3 × 4 mm Bracket PW-board Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.9 12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9449 9772 9786 9801A 9902 0821 2050 2854 3134 33407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0204 0213 0203 0305 0312 0325 0330 0334	Bracket PW-board Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.9 12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9772 9786 9801A 9902 0821 2050 2854 3134 33407 33559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0204 0213 0203 0305 0312 0325 0330 0334	Walnut cabinet Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.1 12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9786 9801A 9902 0821 2050 2854 3134 3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0204 0213 0203 0305 0312 0325 0330 0334	Bracket for fastening rear cover pl. Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.6, 12.7, 12.8, 12.9, 12.10 12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9801A 9902 0469 0821 2050 2854 3134 3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0204 0213 0203 0305 0312 0325 0330 0334	Shaft for inst. start/stop lever Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.6 12.7, 12.8, 12.9 12.10 12.10 12.1 12.10	Valid above ser.no. 2733265 Valid above ser.no. 2733265
9902 90469 90821 2050 2854 3134 33407 33559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0233 0305 0312 0325 0330 0334	Sound on Sound switch Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.7, 12.8, 12.9 12.10 12.10 12.1 12.1	Valid above ser.no. 2733265
0469 0821 2050 2854 3134 3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0203 0204 0213 0203 0305 0312 0325 0330 0334	Shaft for cover interlock Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.10 12.10 12.1 12.1	Valid above ser.no. 2733265
0821 2050 2854 3134 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0233 0305 0312 0325 0330 0334	Rear bracket for cover interlock Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.10 12.1 12.10	Valid above ser.no. 2733265
2050 2854 3134 3559 3939 4162 4183 4535 7523 0204 0213 0224 0213 0305 0312 0325 0330 0334	Stop bracket for pressure roller arm Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.10 12.1 12.10	Valid above ser.no. 2733265
2854 3134 3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0305 0312 0325 0330 0334	Right bracket for cover interlock Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.1 12.10	
3134 3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0305 0312 0325 0330 0334	Power switch Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm	12.10	
3407 3559 3939 4162 4183 4535 7523 0204 0213 0204 0213 0305 0312 0325 0330 0334	Spring for fork, pressure roller arm Window for counter Return spring for pressure roller arm		Valid above ser.no. 2733265
3559 3939 4162 4183 4535 7523 0204 0213 0203 0305 0312 0325 0330 0334	Window for counter Return spring for pressure roller arm	10.6	Valid above ser.no. 2741076
3939 4162 4183 4535 7523 0204 0213 0223 0305 0312 0325 0330 0334	Return spring for pressure roller arm		
4162 4183 4535 7523 0204 0213 0223 0305 0312 0325 0330 0334		12.1	
4183 4535 7523 0204 0213 0233 0305 0312 0325 0330 0334	DIN connector for input board	(
4535 7523 0204 0213 0233 0305 0312 0325 0330 0334		12.7	
7523 0204 0213 0233 0305 0312 0325 0330 0334	Spring for cover interlock		Valid above ser.no. 2733265
0204 0213 0233 0305 0312 0325 0330 0334	Left bracket for cover interlock	12.1	Valid above ser.no. 2733265
0213 0233 0305 0312 0325 0330 0334	Front cover plate	12.1	Valid above ser.no. 2741076
0233 0305 0312 0325 0330 0334	Parallel arm, complete		
0305 0312 0325 0330 0334	Holder for transfer wheel	12.6	
0312 0325 0330 0334	Transfer wheel	12.6, 12.10	
)325)330)334	Arm for transfer wheel	12.10	
0330 0334	Flywheel with capstan	12.6, 12.10	
0334	Pressure pad	2.7, 2.8, 2.9, 2.10, 12.6	
	Lifting cam disc w.shaft	12.10	
1346	Pressure roller	4.2, 12.4, 12.6	
	Bracket with shaft, end stop	12.5	
006	Front tape path cover		Valid below ser.no. 2733265
007	Rear tape path cover		Valid below ser.no. 2733265
1008	Supply turntable	2.5, 12.2, 12.10	
009	Right clutch disc	2.1, 12.3	
010	Left clutch disc	12.2	
013	R & L clutch lever w.screw	2.1, 12.2, 12.3, 12.10, 12.11	
014	R & L brake lever w.screw	2.6, 12.10, 12.11	
015	Releasing arm w.pulling rod	12.11	
017	Arm for clutch and brake slide	2.1, 2.6, 12.11	
018	Cueing arm		
021 022	Left turntable brake spring w.pad		
022	Right turntable brake spring w.pad Flywheel brake spring w.pad	10.11	
023	Thrust spring for capstan	12.11	
024	Housing for turntable bearing		
025	Vertical mounting leg w.rubber feet		
1027	Upper flywheel bearing, compl.	12.5, 12.6	
1028	Record interlock plate w.shaft	12.6	
1030	Operating lever w.ball	12.11	
1031	Lamp holder for rev.counter	12.11	
033	Mylar sheet w.felt	2.1, 12.3	
034	Take-up turntable	2.1, 2.6, 12.3, 12.10	
035	Tape tightening disc. Right	2.1, 12.3	
038	Front tape path cover	12.1	
039	Rear tape path cover	12.1	Valid above ser.no. 2733265
041	Rubber drive belt	12.10	Valid above ser.no. 2733265
042	Housing for rubber foot	12.8	
1046	Trafo for oscillator, T501	12.8	l
1400	Board, main amplifier	12.9, 12.11	
1401	Board, connectors	12.9	
402		12.9, 12.11	
1404	Board, rectifier/oscillator		•
406	Board, rectifier/oscillator Set of knobs, compl.		I
		12.4	1

ALC: NO

Screws, Washers, Nuts and Circlips

Screws	Washers		
261885 2 × 5 mm	230542	2,3 mm	DIN 6799
214270 2,6 × 4 mm	239651	3,2 mm	DIN 6799
270002 2,6 × 10 mm	204105	3,5 $ imes$ 8,5 $ imes$ 0,7 mm	
210556 3 × 3 mm	235937	4 mm	DIN 6799
269255 3 × 4 mm	211441	4,2 $ imes$ 7,5 $ imes$ 0,2 mm	Turbax
215951 3 × 5 mm	214895	4,2 $ imes$ 7,5 $ imes$ 0,3 mm	Turbax
204809 3 × 8 mm	204013	4,2 $ imes$ 7,5 $ imes$ 0,5 mm	Turbax
263688 3 × 8 mm	217856	5,2 $ imes$ 7,5 $ imes$ 0,2 mm	Turbax
217632 3 × 10 mm	200299	5,2 $ imes$ 7,5 $ imes$ 0,5 mm	Turbax
261303 3 × 10 mm			
261655 3 × 10 mm	Nuts		
214336 3 × 12 mm	209566	2,6 mm	
213918 3 × 15 mm			
210622 3 × 18 mm	Circlips		
206908 3 × 20 mm	236346	2 mm	
204658 4 × 6 mm	208431	3 mm	
	201003	4 mm	
232367 3/16″ No. 4	217540	5 mm	
200944 1/4″ No. 4	213826	6 mm	
231267 1/4″ No. 4		•	
227899 1/4″ No. 6			
218675 3/8″ No. 4			
269298 1/2″ No. 2			
262984 5/8″ No. 6			
213767 3/4″ No. 4	1		
264665 7/8″ No. 6			

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13.2 Electrical Components Transistors

Ref. No.	Description	Notes
Q101 — 3000X	BC 149B	
Q102 – 3000X	BC 149B	
Q103 - 3000X	BC 149B	
Q104 — 3000X	BC 147B	
Q201 - 3000X	BC 149B	
Q202 - 3000X	BC 149B	
Q203 - 3000X	BC 149B	
Q204 - 3000X	BC 147B	
Q301 – 3000X	BC 148A	
Q302 - 3000X	BC 148A	
Q303 - 3000X	BC 107B	
Q304 - 3000X	BC 147B	
Q305 - 3000X	BC 149B	
Q306 - 3000X	BC 149B	
Q307 – 3000X	BC 147B	
Q308 – 3000X	BC 148A	
Q309 – 3000X	BC 107B	
Q401 - 3000X	BC 148A	
Q402 - 3000X	BC 148A	
Q403 – 3000X	BC 107B	
Q404 — 3000X	BC 147B	
Q405 — 3000X	BC 149B	
Q406 — 3000X	BC 149B	
Q407 — 3000X	BC 147B	
Q408 3000X	BC 148A	
Q409 — 3000X	BC 107B	

R 000000000

Dio

Pot

Tri

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СНА

No

Ref. No.	Description	Notes
Q501 - 3000X	2N 4921	
Q502 — 3000X	2N 4918	
Q503 — 3000X	BC 147B	
Q504 – 3000X	BC 147B	
Q505 - 3000X	BC 147B	
Q506 – 3000X	BC 147B	
Q507 – 3000X	BC 107B	
Q508 - 3000X	2N 4919	

Diodes

Ref. No.	Description	Notes
D502 — 3000X D503 — 3000X D504 — 3000X	1N 4148 1N 5254B 1N 4148	Zener diode 27 V

Potentiometers

Ref. No.	Description	Notes	
R108 - 3000X	10 kohm	Pos. log.	·····
R208 - 3000X	10 kohm	Pos. log.	
R333 — 3000X	10 kohm	Linear	
R351 – 3000X	10 kohm	Linear	
R433 – 3000X	10 kohm	Linear	
R451 - 3000X	10 kohm	Linear	
R501 – 3000X	250 kohm	Pos. log.	
R502 – 3000X	250 kohm	Pos. log.	

Trimming Capacitors

Ref. No.	Description	Notes
C508 – 3000X	150 — 750pF	

14.0 TABLE OF TRANSISTORS USED IN MODEL 3000X

CHANNEL	TRANSISTOR REF. NO.	E C C	E O O C B	E O C B	E Contraction of the second se	E O C B	E O C B	£C	E C B		E Ç B [*==] U
L	Q101, Q102, Q103,	BC149B		BC209B				[
R	Q201, Q202, Q203	BC149C		BC209C							
L	Q405, Q406	BC149B		BC209B							
R	Q305, Q306,	BC149C		BC209C							
L	Q104, Q404, Q407				BC147B	BC107B	BC207B				
R	Q204, Q304, Q307		L		BC147C	BC107C	BC207C				
L	Q403, Q409					BC107B					
R	Q303, Q309					BC107C					
L	Q401, Q402, Q408		BC208A BC208B					BC148A BC148B			
R	Q301, Q302, Q308		BC208C				1	BC146B BC148C			
	Q501								2N4921		
	Q502									2N4918	2N4919
	Q503				BC147B BC147C	BC107B BC107C	BC207B BC207C				
	Q504, Q505				BC147B BC147C	BC107B BC107C	BC207B BC207C				
	Q506				BC147B BC147C	BC107B BC107C	BC207B BC207C				
	Q507					BC107B BC107C					
	Q508										2N4919

Note: Two or more types of transistors, located in same frame, indicate equivalent types.

15.0 BLOCK DIAGRAM FOR MODEL 3000X



16.0 PRINTED WIRING BOARDS AND CIRCUIT DIAGRAMS

16.1 European Version





Board for mic./lire amplifiers, buffer amplifiers, oscillator, bias and DC voltage regulator. Printed side.

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Board for mic./lire amplifiers, buffer amplifiers, oscillator, bias and DC voltage regulator. Printed side.





16.2 U.S. Version







Board for record and playback equalizing amplifiers, level indicator amplifiers and booster amplifiers. Printed side.

Input and output terminal board for channel L. Printed side.



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Input and output terminal board for channel R. Printed side.





Tandbergs Radiofabrikk A/S, Kjelsås.



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Tandbergs Radiofabrikk A/S, div. Kjeller.

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