



HVAC EUROPE

SPLIT TYPE, HEAT PUMP AIR CONDITIONERS

Technical & service manual 2005

R410a Wall Mounted

[Models]

GCM07N **niet leverbaar**

GHM07N **niet leverbaar**

GCM09N

GHM09N

GCM12N

GHM12N

GCM18N

GHM18N

GC(H)M Series (R410A)

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1.Features

1.1 Compact design

1.2 High efficiency and quiet operation

1.3 A class energy level

2.Specification

| Model | | GCM-07N | GHM-07N | GCM-09N | GHM-09N |
|-------------------------------|------------------------------|--------------------|--------------------|--------------------|--------------------|
| Power supply | Ph-V-Hz | 1, 220-240V~, 50Hz | 1, 220-240V~, 50Hz | 1, 220-240V~, 50Hz | 1, 220-240V~, 50Hz |
| Cooling | Capacity | Btu/h | 7000 | 7000 | 9000 |
| | Input | W | 640 | 640 | 820 |
| | Rated current | A | 2.8 | 2.8 | 3.6 |
| | EER | Btu/w.h, w/w | 11.3.2 | 11.3.2 | 11.3.2 |
| Heating | Capacity | Btu/h | | 8500 | 11000 |
| | Input | W | | 690 | 890 |
| | Rated current | A | | 3.0 | 3.9 |
| | COP | W/W | | 3.6 | 3.6 |
| Moisture Removal | L/h | 0.7 | 0.7 | 1.0 | 1.0 |
| Max. input consumption | W | 850 | 1000 | 1000 | 1200 |
| Max. current | A | 3.8 | 4.5 | 4.5 | 5.3 |
| Starting current | A | | | | |
| Compressor | Model | | PA82X1C-4DZDE | PA82X1C-4DZDE | PA108X1C-4FTDE |
| | Type | | Rotary | Rotary | Rotary |
| | Brand | | TOSHIBA | TOSHIBA | TOSHIBA |
| | Capacity | Btu/h | 7000 | 7000 | 9000 |
| | Input | W | 730 | 730 | 920 |
| | Rated current(RLA) | A | 3.3 | 3.3 | 4.1 |
| | Locked rotor Amp(LRA) | A | 16.0 | 16.0 | 18.7 |
| | Thermal protector | | MRA13408-9087 | MRA13408-9087 | MRA13430-9087 |
| | Capacitor | uF | 25 | 25 | 25 |
| | Refrigerant oil | ml | 300 | 300 | 330 |
| Indoor fan motor | Model | | RPG13H | RPG13H | RPG13H |
| | Brand | | Welling | Welling | Welling |
| | Input | W | 36.5 | 36.5 | 39.5 |
| | Capacitor | uF | 1.2 | 1.2 | 1.2 |
| | Speed(hi/mi/lo) | r/min | 1050/920/820 | 1050/920/820 | 1200/950/850 |
| Indoor air flow (Hi/Mi/Lo) | m3/h | 450/400/350 | 450/400/350 | 500/430/370 | |
| Indoor noise level (Hi/Mi/Lo) | dB(A) | 35/32/30 | 35/32/30 | 37/34/31 | |
| Indoor unit | Dimension (W*H*D) | mm | 710x250x190 | 710x250x190 | 710x250x195 |
| | Packing (W*H*D) | mm | 800x340x270 | 800x340x270 | 800x340x270 |
| | Net/Gross weight | Kg | 8/10 | 8/10 | 8/10 |
| Outdoor fan motor | Model | | YDK24-6T | YDK24-6T | YDK24-6F |
| | Brand | | Welling | Welling | Welling |
| | Input | W | 56 | 56 | 56 |
| | Capacitor | uF | 2.5 | 2.5 | 2.5 |
| | Speed | r/min | 800 | 800 | 800 |
| Outdoor air flow | m3/h | 1500 | 1500 | 1800 | |
| Outdoor noise level | dB(A) | 49 | 49 | 50 | |
| Outdoor unit | Dimension(W*H*D) | mm | 700X535X235 | 700X535X235 | 780X540X250 |
| | Packing (W*H*D) | mm | 815X580X325 | 815X580X325 | 910X575X335 |
| | Net/Gross weight | Kg | 31/34 | 32/35 | 36/39 |
| Refrigerant type R410A | g | 800 | 820 | 900 | |
| Design pressure | MPa | 4.2 | 4.2 | 4.2 | |
| Refrigerant piping | Liquid side/ Gas side | mm(inch) | Φ6.35/Φ9.53 | Φ6.35/Φ9.53 | Φ6.35/Φ9.53 |
| | Max. refrigerant pipe length | m | 10 | 10 | 10 |
| | Max. difference in level | m | 5 | 5 | 5 |
| Connection wiring | | No | No | No | |
| Plug type | | 16A | 16A | 16A | |
| Thermostat type | | Electric control | Electric control | Electric control | |
| Operation temp | °C | 17-30 | 17-30 | 17-30 | |
| Ambient temp | °C | 18--45 | -7 -- 45 | 18--45 | |
| Application area | m2 | 10-14 | 10-14 | 14-21 | |
| Qty/per 20' /40' /40'HQ | set | 126/272/298 | 126/272/298 | 113/238/274 | |

★1 The noise date is base on hemi-anechoic chamber, during actual operation, these values are normally somewhat different as a result of ambient condition.

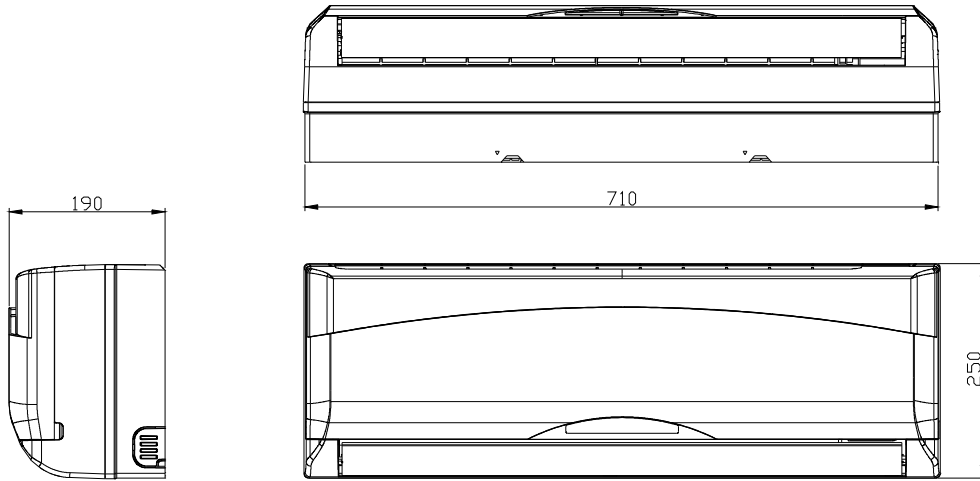
| Model | | GCM-12N | GHM-12N | GCM-18N | GHM-18N |
|-------------------------------|------------------------------|--------------|--------------------|--------------------|---------------------|
| Power supply | | Ph-V-Hz | 1, 220-240V~, 50Hz | 1, 220-240V~, 50Hz | 1, 220-240V~, 50Hz |
| Cooling | Capacity | Btu/h | 12000 | 12000 | 18000 |
| | Input | W | 1120 | 1120 | 1720 |
| | Rated current | A | 5.0 | 5.0 | 7.8 |
| | EER | Btu/w.h, w/w | 11,3,2 | 11,3,2 | 10,5,3,1 |
| Heating | Capacity | | | 15000 | 19000 |
| | Input | | | 1180 | 1650 |
| | Rated current | | | 5.3 | 8.0 |
| | COP | | | 3.6 | 3.4 |
| Moisture Removal | | L/h | 1.2 | 1.2 | 1.6 |
| Max. input consumption | | W | 1550 | 1550 | 2500 |
| Max. current | | A | 10 | 10 | 11.5 |
| Starting current | | A | 30 | 30 | 42.5 |
| Compressor | Model | | PA140X2C-4FT | PA140X2C-4FT | PA200X2CS-4KU1 |
| | Type | | rotary | Rotary | Rotary |
| | Brand | | TOSHIBA | TOSHIBA | Toshiba |
| | Capacity | Btu/h | 12000 | 12000 | 16910 |
| | Input | W | 1200 | 1200 | 1720 |
| | Rated current(RLA) | A | 5.4 | 5.4 | 7.50 |
| | Locked rotor Amp(LRA) | A | 29.9 | 29.9 | 34.5 |
| | Thermal protector | | UP3RE0591-T56 | UP3RE0591-T56 | Internal |
| | Capacitor | uF | 35 | 35 | 45 |
| | Refrigerant oil | ml | 480 | 480 | ESTER OIL VG74 ·750 |
| Indoor fan motor | Model | | RPG13D | RPG13D | RPG28D |
| | Brand | | Welling | Welling | Welling |
| | Input | W | 44 | 44 | 53 |
| | Capacitor | uF | 1.2 | 1.2 | 1.5uF/450V |
| | Speed(hi/mi/lo) | r/min | 1220/1000/800 | 1220/1000/800 | 1180/1080/800 |
| Indoor air flow (Hi/Mi/Lo) | | m3/h | 580/500/420 | 600/520/420 | 850/700/600 |
| Indoor noise level (Hi/Mi/Lo) | | dB(A) | 40/37/34 | 40/37/34 | 42/39/37 |
| Indoor unit | Dimension (W*H*D) | mm | 790×265×193 | 790×265×193 | 920×292×225 |
| | Packing (W*H*D) | mm | 875×285×375 | 875×285×375 | 1015×368×295 |
| | Net/Gross weight | Kg | 9.0/11.5 | 9/11 | 13/15 |
| Outdoor fan motor | Model | | YDK24-6F | YDK24-6F | YDK53-6K |
| | Brand | | Welling | Welling | Welling |
| | Input | W | 56 | 56 | 125 |
| | Capacitor | uF | 2.5 | 2.5 | 3.5 |
| | Speed | r/min | 800 | 800 | 800 |
| Outdoor air flow | | m3/h | 1800 | 1800 | 2500 |
| Outdoor noise level | | dB(A) | 50 | 50 | 52 |
| Outdoor unit | Dimension(W*H*D) | mm | 780X540X250 | 780X540X250 | 845X695X335 |
| | Packing (W*H*D) | mm | 910X575X335 | 910X575X335 | 970X770X395 |
| | Net/Gross weight | Kg | 37/40 | 38/41 | 52/56 |
| | Refrigerant type R410A | g | 1050 | 1080 | 1690 |
| Design pressure | | MPa | 4.2 | 4.2 | 3.8 |
| Refrigerant piping | Liquid side/ Gas side | mm(inch) | Φ6.35/Φ12.7 | Φ6.35/Φ12.7 | Φ6.35/Φ12.7 |
| | Max. refrigerant pipe length | m | 10 | 10 | 15 |
| | Max. difference in level | m | 5 | 5 | 8 |
| Connection wiring | | | No | No | No |
| Plug type | | | 16A | 16A | NO PLUG |
| Thermostat type | | | Electric control | Electric control | Electronic control |
| Operation temp | | °C | 17-30 | 17-30 | 17-30 |
| Ambient temp | | °C | 18--45 | -7 -- 45 | 18-45 |
| Application area | | m2 | 18-26 | 18-26 | 28-40 |
| Qty'per 20' /40' /40'HQ | | set | 94/199/232 | 94/199/232 | 70/ 148/ 170 |

★1 The noise data is based on hemi-anechoic chamber, during actual operation, these values are normally somewhat different as a result of ambient condition.

3. Dimensions

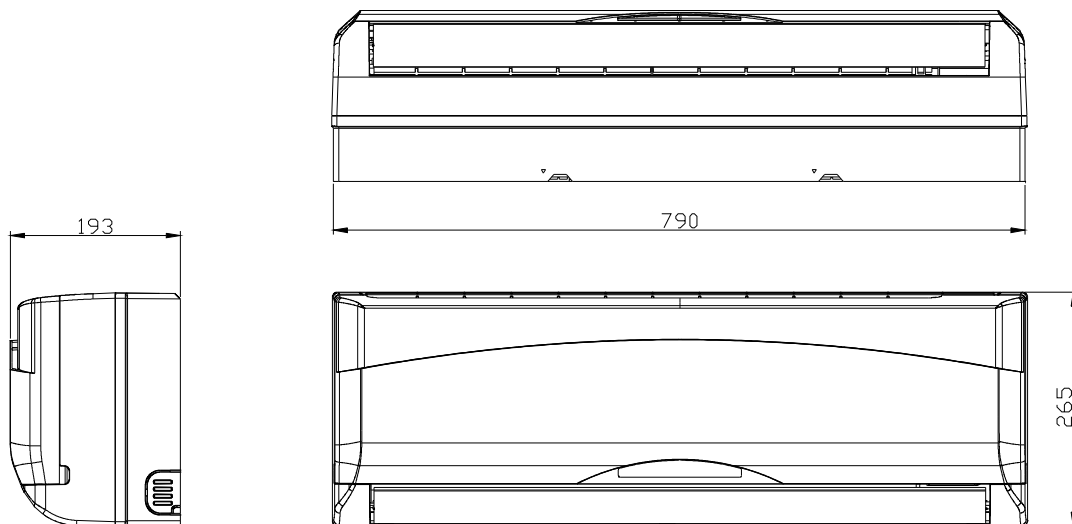
3.1 Indoor unit

GCM-07N, GHM07N, GCM09N, GHM09N

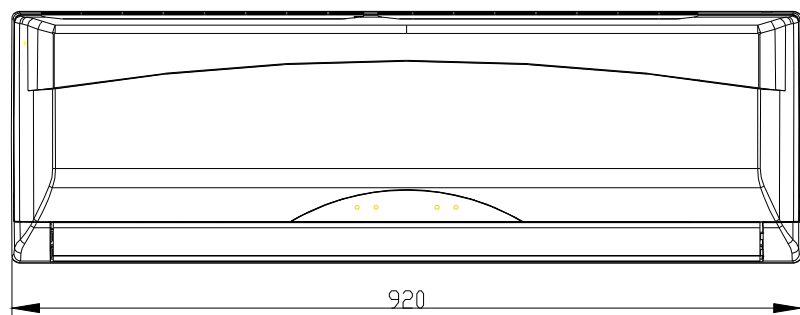
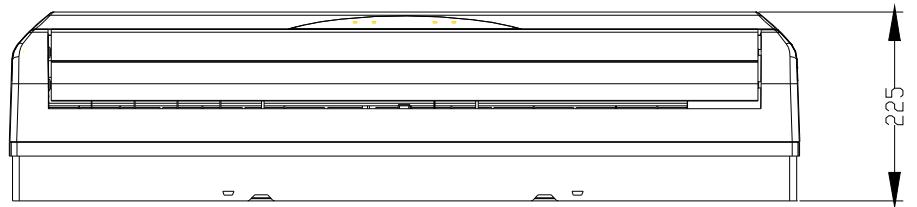
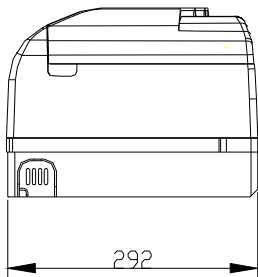


3.2 Indoor unit

GCM-12N, GHM12N

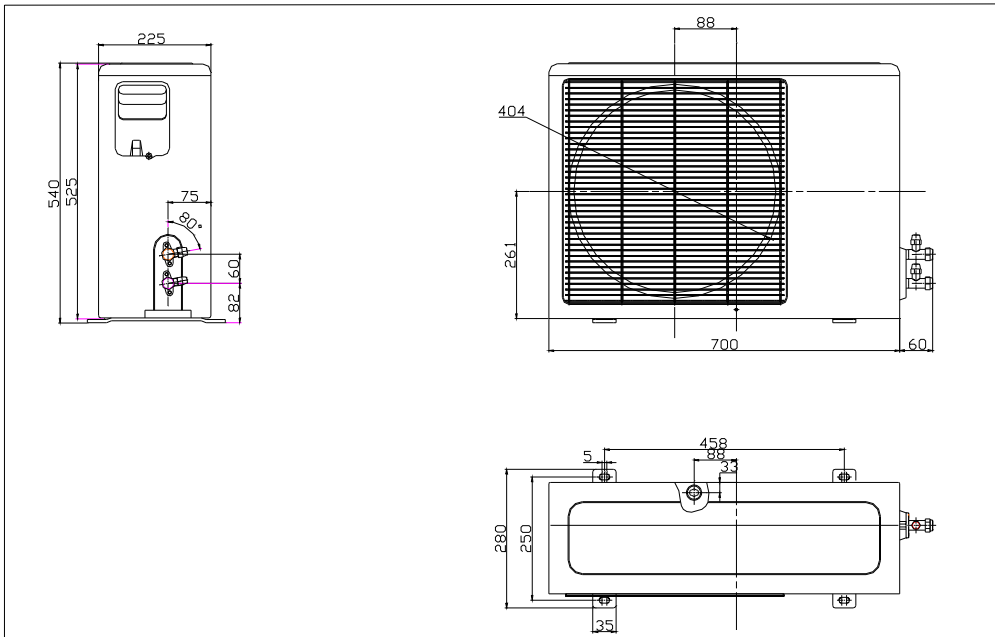


3.2 Indoor unit
GCM-18N,GHM18N



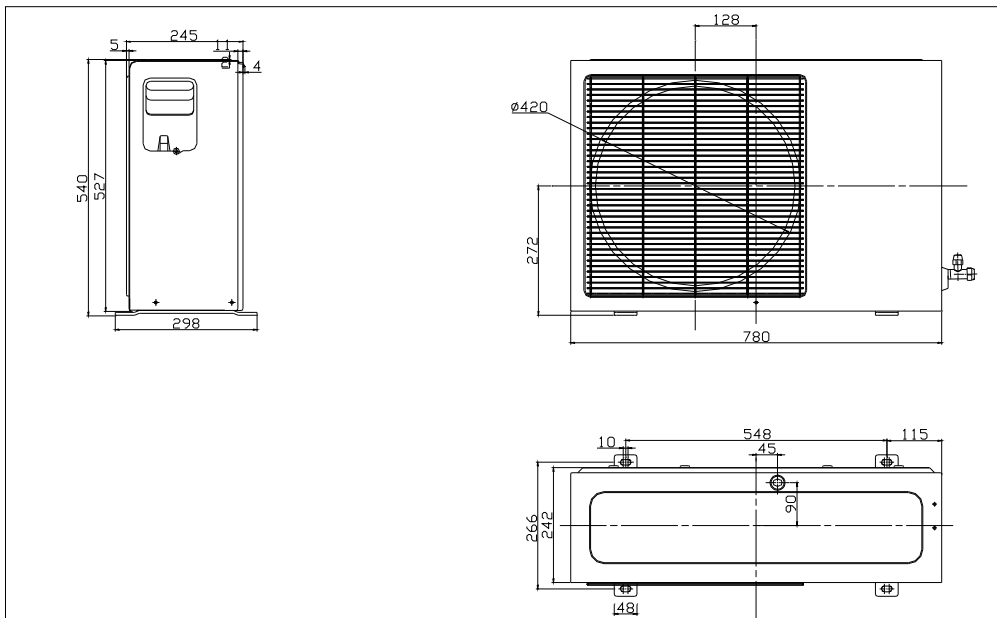
3.4 Outdoor unit

GCM-07N,GHM07N

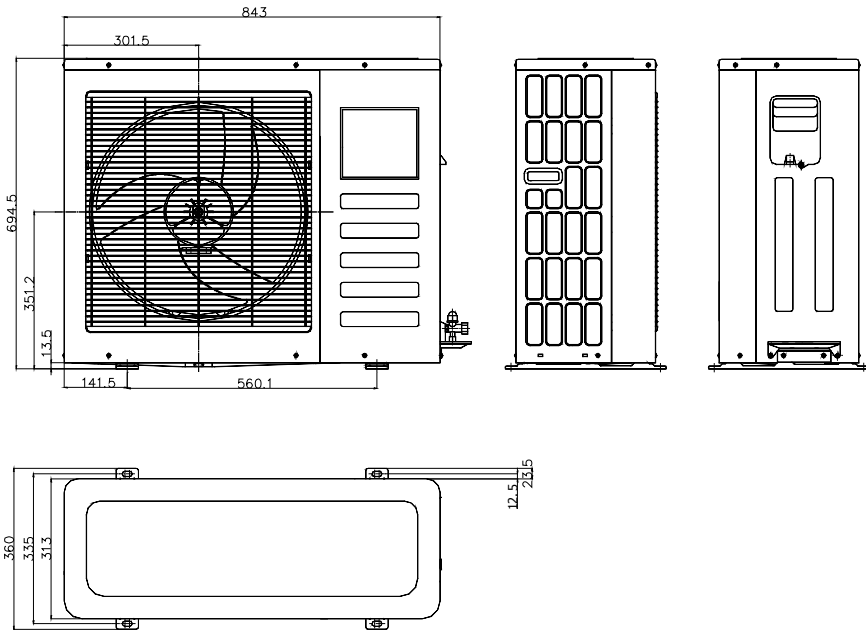


3.5 Outdoor unit

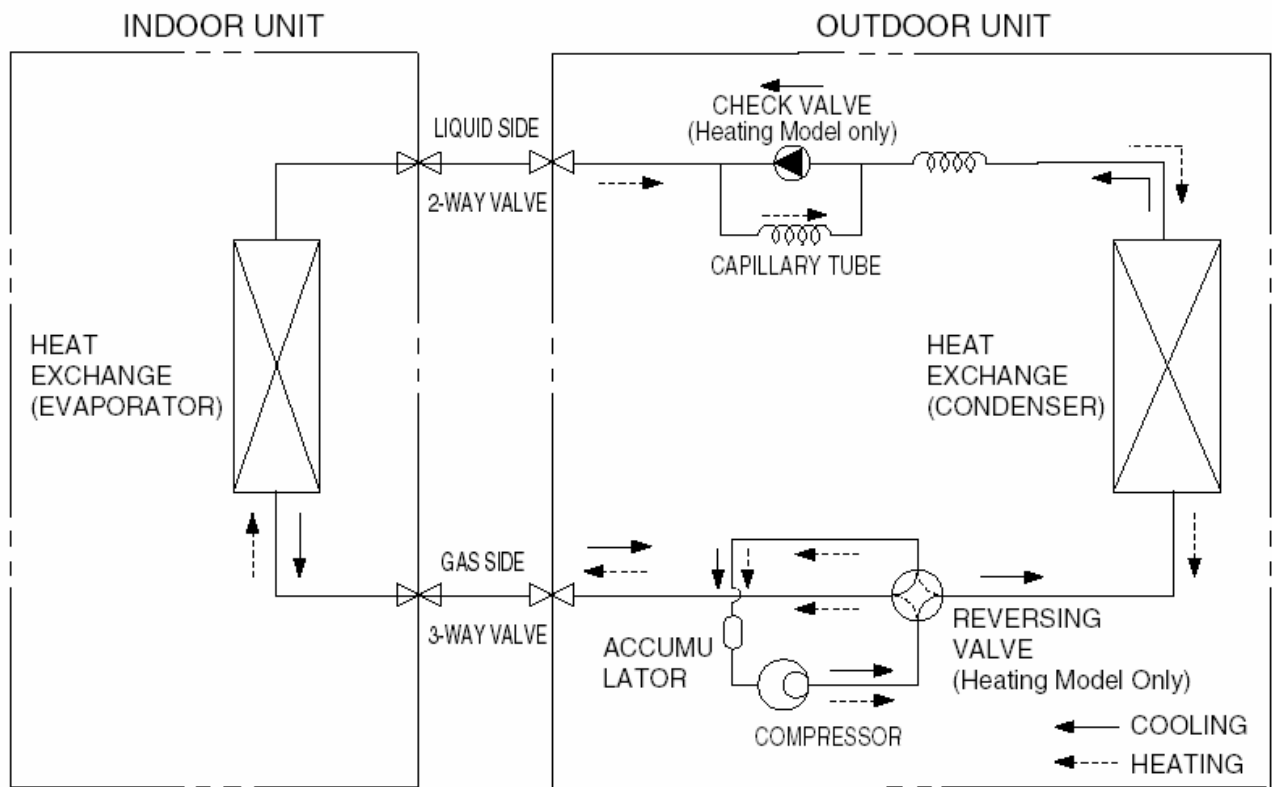
GCM-09N1,GHM09N,GCM12N,GHM12N



GCM-18N,GHM18N



4.Refrigeration cycle diagram



5. Pressure table

Note:

*The pressure data is from 3 way valve, the pressure data are pressure above atmosphere.

*D: Dry bulb temp.

*W: Wet bulb temp.

5.1GCM07N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 6.2 | 6.7 | 7.2 | 8.0 | 8.5 | 9.4 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 6.3 | 6.5 | 7.5 | 8.1 | 8.7 | 9.5 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 6.1 | 6.8 | 7.7 | 8.2 | 9.0 | 10.0 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 7.0 | 7.3 | 7.8 | 8.4 | 9.2 | 10.1 |

.2GHM07N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 6.2 | 6.7 | 7.2 | 8.0 | 8.5 | 9.4 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 6.3 | 6.5 | 7.5 | 8.1 | 8.7 | 9.5 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 6.1 | 6.8 | 7.7 | 8.2 | 9.0 | 10.0 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 7.0 | 7.3 | 7.8 | 8.4 | 9.2 | 10.1 |

| Heating mode | | OUTDOOR CONDITIONS | | | | | |
|-------------------|------------------------------------|--------------------|----------------|-----------------|------------------|------------------|-------------------|
| Indoor Conditions | Pressure | 12°C D 11°C W | 7°C D 6°C W | 0°C D -1°C W | -4°C D -6°C W | -7°C D -9°C W | -15°C D -x°C W |
| 15°C | Pressure (kg/cm ²) | 24.0 | 23.0 | 21.5 | 21.0 | 20.5 | / |
| 18°C | Pressure (kg/cm ²) | 24.6 | 23.5 | 23.0 | 22.6 | 20.8 | / |
| 20°C | Pressure (kg/cm ²) | 25.0 | 24.2 | 24.0 | 23.0 | 21.0 | / |
| 22°C | Pressure (kg/cm ²) | 25.3 | 24.6 | 24.5 | 23.8 | 21.7 | / |

5.3GCM09N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 7.8 | 8.1 | 8.4 | 9.0 | 9.3 | 10.0 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 7.9 | 8.2 | 8.7 | 9.0 | 9.5 | 10.1 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.0 | 8.5 | 9.2 | 9.9 | 10.2 | 10.8 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 8.8 | 9.1 | 9.2 | 10.0 | 10.5 | 11.2 |

5.4GHM09N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 7.8 | 8.1 | 8.4 | 9.0 | 9.3 | 10.0 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 7.9 | 8.2 | 8.7 | 9.0 | 9.5 | 10.1 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.0 | 8.5 | 9.2 | 9.9 | 10.2 | 10.8 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 8.8 | 9.1 | 9.2 | 10.0 | 10.5 | 11.2 |

| Heating mode | | OUTDOOR CONDITIONS | | | | | |
|-------------------|------------------------------------|--------------------|----------------|-----------------|------------------|------------------|-------------------|
| Indoor Conditions | Pressure | 12°C D 11°C W | 7°C D 6°C W | 0°C D -1°C W | -4°C D -6°C W | -7°C D -9°C W | -15°C D -x°C W |
| 15°C | Pressure (kg/cm ²) | 26.5 | 25.0 | 22.0 | 21.5 | 20.5 | / |
| 18°C | Pressure (kg/cm ²) | 27.0 | 26.0 | 23.5 | 22.5 | 20.8 | / |
| 20°C | Pressure (kg/cm ²) | 27.5 | 26.5 | 25.0 | 23.0 | 21.0 | / |
| 22°C | Pressure (kg/cm ²) | 28.5 | 27.0 | 25.5 | 23.9 | 21.5 | / |

5.5GCM12N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 8.4 | 8.5 | 8.8 | 8.9 | 9.4 | 9.9 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 8.6 | 8.8 | 9.2 | 9.4 | 10.0 | 10.4 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.8 | 9.2 | 9.4 | 9.8 | 10.3 | 10.9 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 9.2 | 9.6 | 9.9 | 10.4 | 10.8 | 11.2 |

5.6GHM12N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 8.4 | 8.5 | 8.8 | 8.9 | 9.4 | 9.9 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 8.6 | 8.8 | 9.2 | 9.4 | 10.0 | 10.4 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.8 | 9.2 | 9.4 | 9.8 | 10.3 | 10.9 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 9.2 | 9.6 | 9.9 | 10.4 | 10.8 | 11.2 |

| Heating mode | | OUTDOOR CONDITIONS | | | | | |
|-------------------|------------------------------------|--------------------|----------------|-----------------|------------------|------------------|-------------------|
| Indoor Conditions | Pressure | 12°C D 11°C W | 7°C D 6°C W | 0°C D -1°C W | -4°C D -6°C W | -7°C D -9°C W | -15°C D -x°C W |
| 15°C | Pressure (kg/cm ²) | 27.4 | 25.9 | 22.2 | 21.4 | 20.0 | / |
| 18°C | Pressure (kg/cm ²) | 29.8 | 27.2 | 23.8 | 22.0 | 21.1 | / |
| 20°C | Pressure (kg/cm ²) | 30.2 | 29.1 | 24.2 | 23.6 | 22.1 | / |
| 22°C | Pressure (kg/cm ²) | 32.4 | 30.1 | 25.4 | 24.0 | 22.7 | / |

5.7GCM18N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 8.5 | 8.6 | 8.9 | 9.0 | 9.4 | 9.9 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 8.7 | 8.9 | 9.3 | 9.5 | 10.0 | 10.5 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.9 | 9.2 | 9.5 | 9.9 | 10.4 | 10.9 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 9.3 | 9.7 | 9.9 | 10.5 | 10.9 | 11.3 |

5.8GHM18N

| Cooling mode | | Outdoor temperature (Dry bulb temp) | | | | | |
|-------------------|------------------------------------|-------------------------------------|------|------|------|------|------|
| Indoor Conditions | Pressure | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Pressure (kg/cm ²) | 8.5 | 8.6 | 8.9 | 9.0 | 9.4 | 9.9 |
| 24°C D 17°C W | Pressure (kg/cm ²) | 8.7 | 8.9 | 9.3 | 9.5 | 10.0 | 10.5 |
| 27°C D 19°C W | Pressure (kg/cm ²) | 8.9 | 9.2 | 9.5 | 9.9 | 10.4 | 10.9 |
| 32°C D 23°C W | Pressure (kg/cm ²) | 9.3 | 9.7 | 9.9 | 10.5 | 10.9 | 11.3 |

| Heating mode | | OUTDOOR CONDITIONS | | | | | |
|-------------------|------------------------------------|--------------------|----------------|-----------------|------------------|------------------|-------------------|
| Indoor Conditions | Pressure | 12°C D 11°C W | 7°C D 6°C W | 0°C D -1°C W | -4°C D -6°C W | -7°C D -9°C W | -15°C D -x°C W |
| 15°C | Pressure (kg/cm ²) | 28.2 | 27.0 | 21.4 | 20.6 | 20.2 | / |
| 18°C | Pressure (kg/cm ²) | 30.6 | 28.2 | 24.6 | 22.8 | 22.1 | / |
| 20°C | Pressure (kg/cm ²) | 31.2 | 29.9 | 25.2 | 24.6 | 23.1 | / |
| 22°C | Pressure (kg/cm ²) | 33.3 | 31.1 | 26.2 | 25.2 | 23.8 | / |

6. Capacity table
6.1GCM07N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-------------------|-----------------------|-------------------------|------|-------------|------|------|------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Total capacity kW | 2.04 | 1.94 | 1.7 | 1.61 | 1.53 | 1.41 |
| | Sensitive capacity kW | 1.52 | 1.41 | 1.39 | 1.32 | 1.19 | 1.07 |
| | Input kW. | 0.53 | 0.58 | 0.6 | 0.67 | 0.73 | 0.8 |
| 24°C D 17°C W | Total capacity kW | 2.14 | 2.05 | 1.93 | 1.81 | 1.73 | 1.51 |
| | Sensitive capacity kW | 1.61 | 1.46 | 1.45 | 1.54 | 1.23 | 1.15 |
| | Input kW. | 0.54 | 0.6 | 0.62 | 0.7 | 0.74 | 0.82 |
| 27°C D 19°C W | Total capacity kW | 2.31 | 2.24 | 2.1 | 1.95 | 1.7 | 1.65 |
| | Sensitive capacity kW | 1.78 | 1.65 | 1.56 | 1.43 | 1.26 | 1.28 |
| | Input kW. | 0.57 | 0.62 | 0.64 | 0.71 | 0.75 | 0.83 |
| 32°C D 23°C W | Total capacity kW | 2.33 | 2.36 | 2.31 | 2.25 | 2.15 | 2.03 |
| | Sensitive capacity kW | 1.83 | 1.67 | 1.65 | 1.64 | 1.57 | 1.52 |
| | Input kW. | 0.58 | 0.64 | 0.66 | 0.73 | 0.8 | 0.86 |

6.2GHM07N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-------------------|-----------------------|-------------------------|------|-------------|------|------|------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Total capacity kW | 2.04 | 1.94 | 1.7 | 1.61 | 1.53 | 1.41 |
| | Sensitive capacity kW | 1.52 | 1.41 | 1.39 | 1.32 | 1.19 | 1.07 |
| | Input kW. | 0.53 | 0.58 | 0.6 | 0.67 | 0.73 | 0.8 |
| 24°C D 17°C W | Total capacity kW | 2.14 | 2.05 | 1.93 | 1.81 | 1.73 | 1.51 |
| | Sensitive capacity kW | 1.61 | 1.46 | 1.45 | 1.54 | 1.23 | 1.15 |
| | Input kW. | 0.54 | 0.6 | 0.62 | 0.7 | 0.74 | 0.82 |
| 27°C D 19°C W | Total capacity kW | 2.31 | 2.24 | 2.1 | 1.95 | 1.7 | 1.65 |
| | Sensitive capacity kW | 1.78 | 1.65 | 1.56 | 1.43 | 1.26 | 1.28 |
| | Input kW. | 0.57 | 0.62 | 0.64 | 0.71 | 0.75 | 0.83 |
| 32°C D 23°C W | Total capacity kW | 2.33 | 2.36 | 2.31 | 2.25 | 2.15 | 2.03 |
| | Sensitive capacity kW | 1.83 | 1.67 | 1.65 | 1.64 | 1.57 | 1.52 |
| | Input kW. | 0.58 | 0.64 | 0.66 | 0.73 | 0.8 | 0.86 |

| WINTER | | OUTDOOR CONDITIONS | | | | | |
|-------------------|-------------|--------------------|-------------|-------|--------|--------|--------|
| Indoor Conditions | | 12°C D | 7°C D | 4°C D | 0°C D | -4°C D | -7°C D |
| | | 11°C W | 6°C W | 3°C W | -1°C W | -6°C W | -8°C W |
| 15°C | Capacity kW | 3.01 | 2.73 | 2.47 | 1.76 | 1.65 | 1.58 |
| | Input kW. | 0.76 | 0.66 | 0.6 | 0.58 | 0.5 | 0.45 |
| 18°C | Capacity kW | 2.86 | 2.64 | 2.34 | 1.69 | 1.53 | 1.41 |
| | Input kW. | 0.78 | 0.67 | 0.62 | 0.59 | 0.62 | 0.47 |
| 20°C | Capacity kW | 2.77 | 2.3 | 2.22 | 1.62 | 1.59 | 1.33 |
| | Input kW. | 0.81 | 0.65 | 0.64 | 0.59 | 0.53 | 0.48 |
| 22°C | Capacity kW | 2.61 | 2.23 | 2.13 | 1.58 | 1.26 | 1.17 |
| | Input kW. | 0.83 | 0.68 | 0.65 | 0.6 | 0.56 | 0.51 |

6.3GCM09N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-----------------------|-----------------------|-------------------------|-------------------|-------------|------|------|------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| | | 21°C D 15°C W | Total capacity kW | 2.42 | 2.41 | 2.24 | 2.03 |
| Sensitive capacity kW | 1.72 | | 1.69 | 1.65 | 1.53 | 1.43 | 1.36 |
| Input kW. | 0.72 | | 0.75 | 0.8 | 0.84 | 0.89 | 0.97 |
| 24°C D 17°C W | Total capacity kW | 0.65 | 2.55 | 2.45 | 2.24 | 2.11 | 1.98 |
| | Sensitive capacity kW | 1.83 | 1.73 | 1.7 | 1.63 | 1.63 | 1.57 |
| | Input kW. | 0.68 | 0.76 | 0.81 | 0.88 | 0.93 | 1.02 |
| 27°C D 19°C W | Total capacity kW | 2.89 | 2.8 | 2.6 | 2.45 | 2.23 | 2.05 |
| | Sensitive capacity kW | 1.99 | 1.95 | 1.81 | 1.78 | 1.66 | 1.63 |
| | Input kW. | 0.65 | 0.78 | 0.82 | 0.92 | 0.96 | 1.03 |
| 32°C D 23°C W | Total capacity kW | 3.03 | 2.98 | 2.92 | 2.83 | 2.69 | 2.46 |
| | Sensitive capacity kW | 2.05 | 1.88 | 1.96 | 1.87 | 1.87 | 1.85 |
| | Input kW. | 0.65 | 0.8 | 0.86 | 0.95 | 0.99 | 1.08 |

6.4GHM09N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-----------------------|-----------------------|-------------------------|-------------------|-------------|------|------|------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| | | 21°C D 15°C W | Total capacity kW | 2.42 | 2.41 | 2.24 | 2.03 |
| Sensitive capacity kW | 1.72 | | 1.69 | 1.65 | 1.53 | 1.43 | 1.36 |
| Input kW. | 0.72 | | 0.75 | 0.8 | 0.84 | 0.89 | 0.97 |
| 24°C D 17°C W | Total capacity kW | 0.65 | 2.55 | 2.45 | 2.24 | 2.11 | 1.98 |
| | Sensitive capacity kW | 1.83 | 1.73 | 1.7 | 1.63 | 1.63 | 1.57 |
| | Input kW. | 0.68 | 0.76 | 0.81 | 0.88 | 0.93 | 1.02 |
| 27°C D 19°C W | Total capacity kW | 2.89 | 2.8 | 2.6 | 2.45 | 2.23 | 2.05 |
| | Sensitive capacity kW | 1.99 | 1.95 | 1.81 | 1.78 | 1.66 | 1.63 |
| | Input kW. | 0.65 | 0.78 | 0.82 | 0.92 | 0.96 | 1.03 |
| 32°C D 23°C W | Total capacity kW | 3.03 | 2.98 | 2.92 | 2.83 | 2.69 | 2.46 |
| | Sensitive capacity kW | 2.05 | 1.88 | 1.96 | 1.87 | 1.87 | 1.85 |
| | Input kW. | 0.65 | 0.8 | 0.86 | 0.95 | 0.99 | 1.08 |

| Indoor Conditions | WINTER | OUTDOOR CONDITIONS | | | | | |
|-------------------|-------------|--------------------|-------------|-------|--------|--------|--------|
| | | 12°C D | 7°C D | 4°C D | 0°C D | -4°C D | -7°C D |
| | | 11°C W | 6°C W | 3°C W | -1°C W | -6°C W | -8°C W |
| 15°C | Capacity kW | 3.75 | 3.38 | 3.02 | 1.97 | 1.59 | 1.52 |
| | Input kW. | 0.97 | 0.84 | 0.73 | 0.65 | 0.62 | 0.63 |
| 18°C | Capacity kW | 3.52 | 3.26 | 2.94 | 1.84 | 1.6 | 1.49 |
| | Input kW. | 0.98 | 0.86 | 0.78 | 0.7 | 0.65 | 0.68 |
| 20°C | Capacity kW | 3.4 | 3 | 2.85 | 1.82 | 1.56 | 1.5 |
| | Input kW. | 1.02 | 0.82 | 0.8 | 0.74 | 0.68 | 0.67 |
| 22°C | Capacity kW | 3.11 | 2.93 | 2.72 | 1.73 | 1.58 | 1.42 |
| | Input kW. | 1.06 | 0.93 | 0.82 | 0.77 | 0.71 | 0.65 |

6.5GCM12N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-------------------|-----------------------|-------------------------|-------|--------------|-------|-------|-------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Total capacity kW | 3.276 | 3.187 | 3.105 | 2.821 | 2.746 | 2.621 |
| | Sensitive capacity kW | 2.567 | 2.457 | 2.413 | 2.287 | 2.21 | 2.087 |
| | Input kW. | 0.89 | 1.01 | 1.082 | 1.188 | 1.243 | 1.337 |
| 24°C D 17°C W | Total capacity kW | 3.663 | 3.503 | 3.315 | 3.148 | 3.076 | 2.932 |
| | Sensitive capacity kW | 2.918 | 2.766 | 2.725 | 2.557 | 2.453 | 2.334 |
| | Input kW. | 0.915 | 1.033 | 1.121 | 1.228 | 1.278 | 1.367 |
| 27°C D 19°C W | Total capacity kW | 3.86 | 3.7 | 3.5 | 3.371 | 3.215 | 3.125 |
| | Sensitive capacity kW | 3.039 | 2.913 | 2.832 | 2.645 | 2.567 | 2.419 |
| | Input kW. | 0.944 | 1.048 | 1.1 | 1.253 | 1.312 | 1.426 |
| 32°C D 23°C W | Total capacity kW | 4.215 | 4.1 | 3.845 | 3.601 | 3.501 | 3.313 |
| | Sensitive capacity kW | 3.12 | 2.939 | 2.891 | 2.715 | 2.589 | 2.503 |
| | Input kW. | 0.969 | 1.088 | 1.189 | 1.302 | 1.349 | 1.455 |

6.6GHM12N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-------------------|-----------------------|-------------------------|-------|--------------|-------|-------|-------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Total capacity kW | 3.276 | 3.187 | 3.105 | 2.821 | 2.746 | 2.621 |
| | Sensitive capacity kW | 2.567 | 2.457 | 2.413 | 2.287 | 2.21 | 2.087 |
| | Input kW. | 0.89 | 1.01 | 1.082 | 1.188 | 1.243 | 1.337 |
| 24°C D 17°C W | Total capacity kW | 3.663 | 3.503 | 3.315 | 3.148 | 3.076 | 2.932 |
| | Sensitive capacity kW | 2.918 | 2.766 | 2.725 | 2.557 | 2.453 | 2.334 |
| | Input kW. | 0.915 | 1.033 | 1.121 | 1.228 | 1.278 | 1.367 |
| 27°C D 19°C W | Total capacity kW | 3.86 | 3.7 | 3.5 | 3.371 | 3.215 | 3.125 |
| | Sensitive capacity kW | 3.039 | 2.913 | 2.832 | 2.645 | 2.567 | 2.419 |
| | Input kW. | 0.944 | 1.048 | 1.1 | 1.253 | 1.312 | 1.426 |
| 32°C D 23°C W | Total capacity kW | 4.215 | 4.1 | 3.845 | 3.601 | 3.501 | 3.313 |
| | Sensitive capacity kW | 3.12 | 2.939 | 2.891 | 2.715 | 2.589 | 2.503 |
| | Input kW. | 0.969 | 1.088 | 1.189 | 1.302 | 1.349 | 1.455 |

| | WINTER | OUTDOOR CONDITIONS | | | | | |
|-------------------|-------------|--------------------|-------|-------|--------|--------|--------|
| Indoor Conditions | | 12°C D | 7°C D | 4°C D | 0°C D | -4°C D | -7°C D |
| | | 11°C W | 6°C W | 3°C W | -1°C W | -6°C W | -8°C W |
| 15°C | Capacity kW | 4.446 | 4.264 | 4.132 | 3.838 | 3.335 | 3.305 |
| | Input kW. | 1.141 | 1.106 | 1.059 | 1.035 | 0.895 | 0.812 |
| 18°C | Capacity kW | 4.38 | 4.248 | 3.954 | 3.761 | 3.258 | 2.948 |
| | Input kW. | 1.188 | 1.153 | 1.142 | 1.082 | 0.953 | 0.918 |
| 20°C | Capacity kW | 4.261 | 4.1 | 3.877 | 3.683 | 3.189 | 2.871 |
| | Input kW. | 1.224 | 1.14 | 1.129 | 1.082 | 0.976 | 0.941 |
| 22°C | Capacity kW | 4.106 | 3.989 | 3.761 | 3.567 | 3.045 | 2.876 |
| | Input kW. | 1.259 | 1.212 | 1.153 | 1.106 | 1 | 0.836 |

6.7GCM18N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|-----------------------|-----------------------|-------------------------|-------|-------|-------|-------|-------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| | 21°C D 15°C W | Total capacity kW | 4.914 | 4.781 | 4.658 | 4.232 | 4.119 |
| Sensitive capacity kW | | 3.851 | 3.686 | 3.620 | 3.431 | 3.315 | 3.131 |
| Input kW. | | 1.335 | 1.515 | 1.623 | 1.782 | 1.865 | 2.006 |
| 24°C D 17°C W | Total capacity kW | 5.495 | 5.255 | 4.973 | 4.722 | 4.614 | 4.398 |
| | Sensitive capacity kW | 4.377 | 4.149 | 4.088 | 3.836 | 3.680 | 3.501 |
| | Input kW. | 1.373 | 1.550 | 1.682 | 1.842 | 1.917 | 2.051 |
| 27°C D 19°C W | Total capacity kW | 5.790 | 5.550 | 5.250 | 5.057 | 4.823 | 4.688 |
| | Sensitive capacity kW | 4.559 | 4.370 | 4.248 | 3.968 | 3.851 | 3.629 |
| | Input kW. | 1.416 | 1.572 | 1.720 | 1.880 | 1.968 | 2.139 |
| 32°C D 23°C W | Total capacity kW | 6.323 | 6.150 | 5.768 | 5.402 | 5.252 | 4.970 |
| | Sensitive capacity kW | 4.680 | 4.409 | 4.337 | 4.073 | 3.884 | 3.755 |
| | Input kW. | 1.454 | 1.632 | 1.824 | 1.953 | 2.024 | 2.183 |

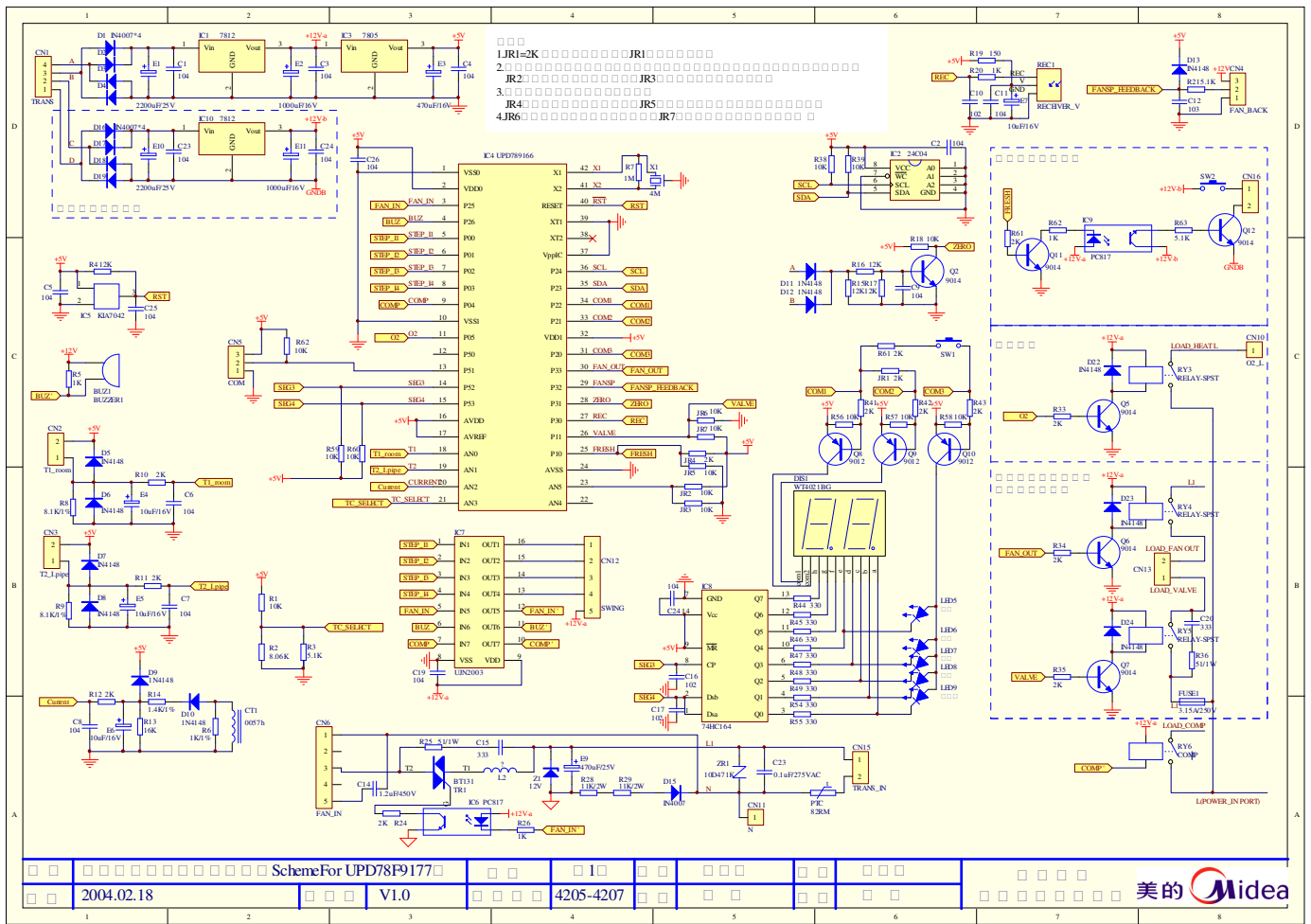
6.8GHM18N

| SUMMER | | OUTDOOR TEMPERATURE DRY | | | | | |
|--------------------------|-----------------------|--------------------------------|-------------|-------------|-------------|-------------|-------------|
| Indoor Conditions | | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C |
| 21°C D 15°C W | Total capacity kW | 4.914 | 4.781 | 4.658 | 4.232 | 4.119 | 3.932 |
| | Sensitive capacity kW | 3.851 | 3.686 | 3.620 | 3.431 | 3.315 | 3.131 |
| | Input kW. | 1.335 | 1.515 | 1.623 | 1.782 | 1.865 | 2.006 |
| 24°C D 17°C W | Total capacity kW | 5.495 | 5.255 | 4.973 | 4.722 | 4.614 | 4.398 |
| | Sensitive capacity kW | 4.377 | 4.149 | 4.088 | 3.836 | 3.680 | 3.501 |
| | Input kW. | 1.373 | 1.550 | 1.682 | 1.842 | 1.917 | 2.051 |
| 27°C D 19°C W | Total capacity kW | 5.790 | 5.550 | 5.250 | 5.057 | 4.823 | 4.688 |
| | Sensitive capacity kW | 4.559 | 4.370 | 4.248 | 3.968 | 3.851 | 3.629 |
| | Input kW. | 1.416 | 1.572 | 1.720 | 1.880 | 1.968 | 2.139 |
| 32°C D 23°C W | Total capacity kW | 6.323 | 6.150 | 5.768 | 5.402 | 5.252 | 4.970 |
| | Sensitive capacity kW | 4.680 | 4.409 | 4.337 | 4.073 | 3.884 | 3.755 |
| | Input kW. | 1.454 | 1.632 | 1.824 | 1.953 | 2.024 | 2.183 |

| | | WINTER | OUTDOOR CONDITIONS | | | | |
|--------------------------|-------------|--------------------------|---------------------------|------------------------|-------------------------|--------------------------|--------------------------|
| Indoor Conditions | | 12°C D 11°C W | 7°C D 6°C W | 4°C D 3°C W | 0°C D -1°C W | -4°C D -6°C W | -7°C D -8°C W |
| 15°C | Capacity kW | 6.669 | 6.396 | 6.198 | 5.757 | 5.003 | 4.958 |
| | Input kW. | 1.712 | 1.659 | 1.589 | 1.553 | 1.343 | 1.218 |
| 18°C | Capacity kW | 6.570 | 6.372 | 5.931 | 5.642 | 4.887 | 4.422 |
| | Input kW. | 1.782 | 1.730 | 1.713 | 1.623 | 1.430 | 1.377 |
| 20°C | Capacity kW | 6.392 | 6.150 | 5.816 | 5.525 | 4.784 | 4.307 |
| | Input kW. | 1.836 | 1.780 | 1.694 | 1.623 | 1.464 | 1.412 |
| 22°C | Capacity kW | 6.159 | 5.984 | 5.642 | 5.351 | 4.568 | 4.314 |
| | Input kW. | 1.889 | 1.818 | 1.730 | 1.659 | 1.500 | 1.254 |

7. Schematic diagram and wiring diagram

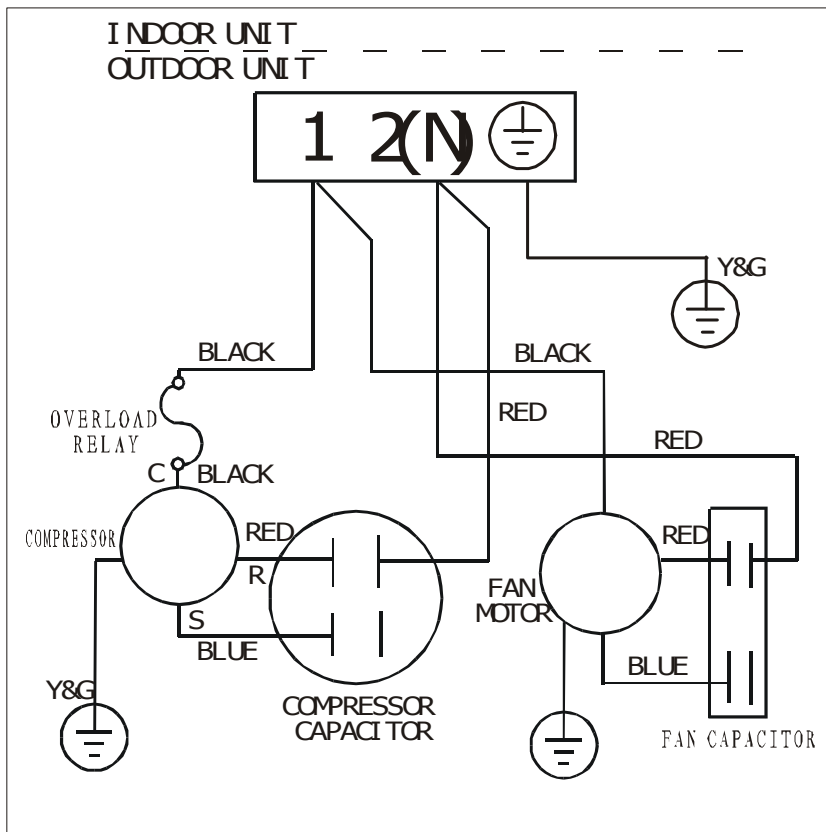
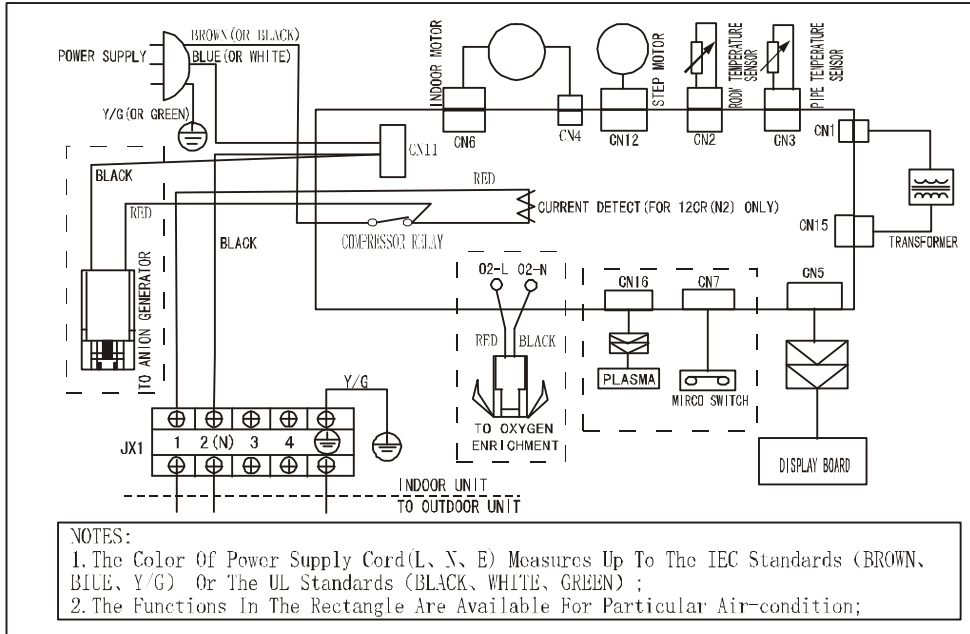
7.1 Schematic diagram



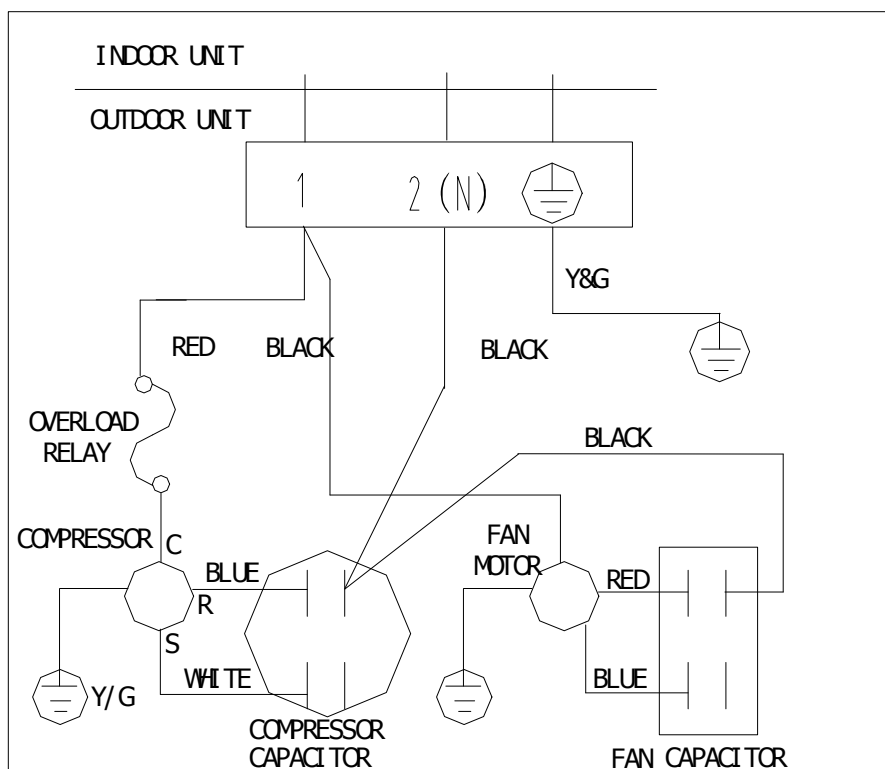
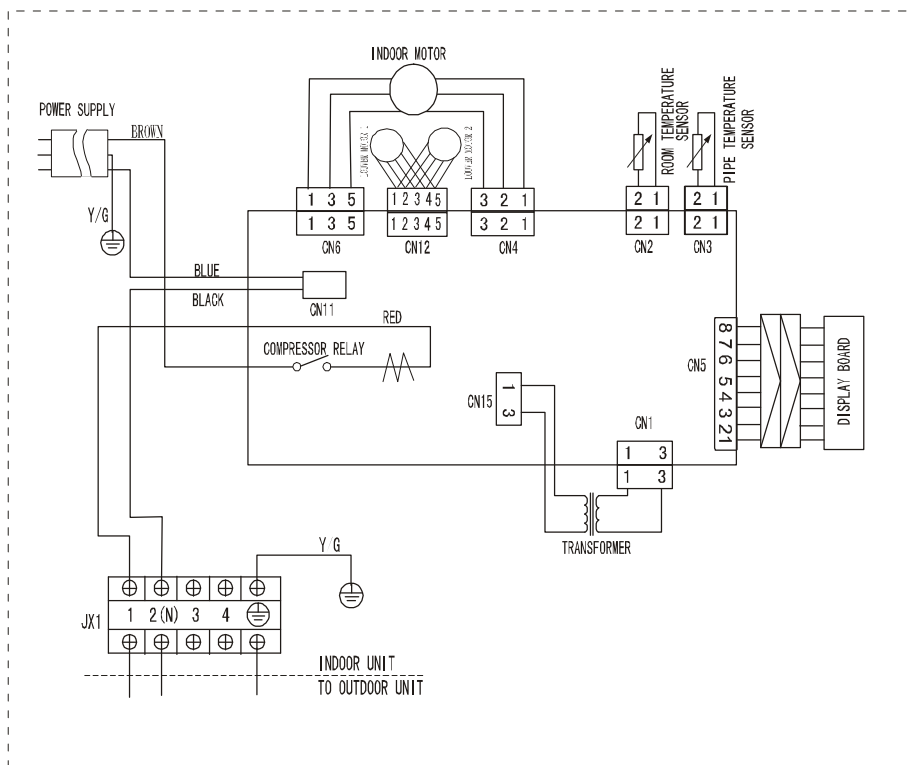
7.2 Wiring diagram

7.2.1 Cooling only

7.2.1.1 GCM07N, GCM09N GCM12N

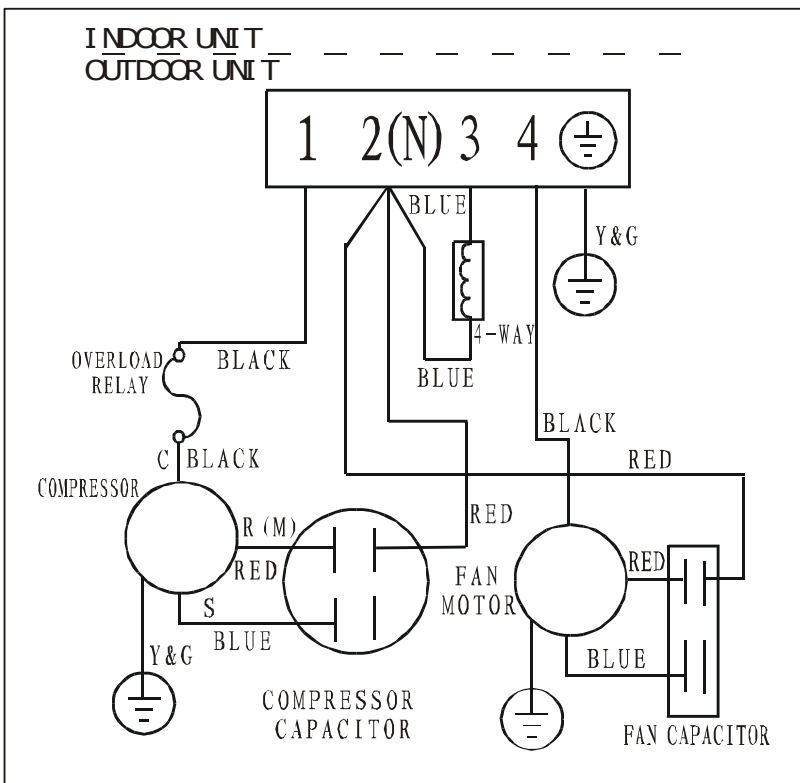
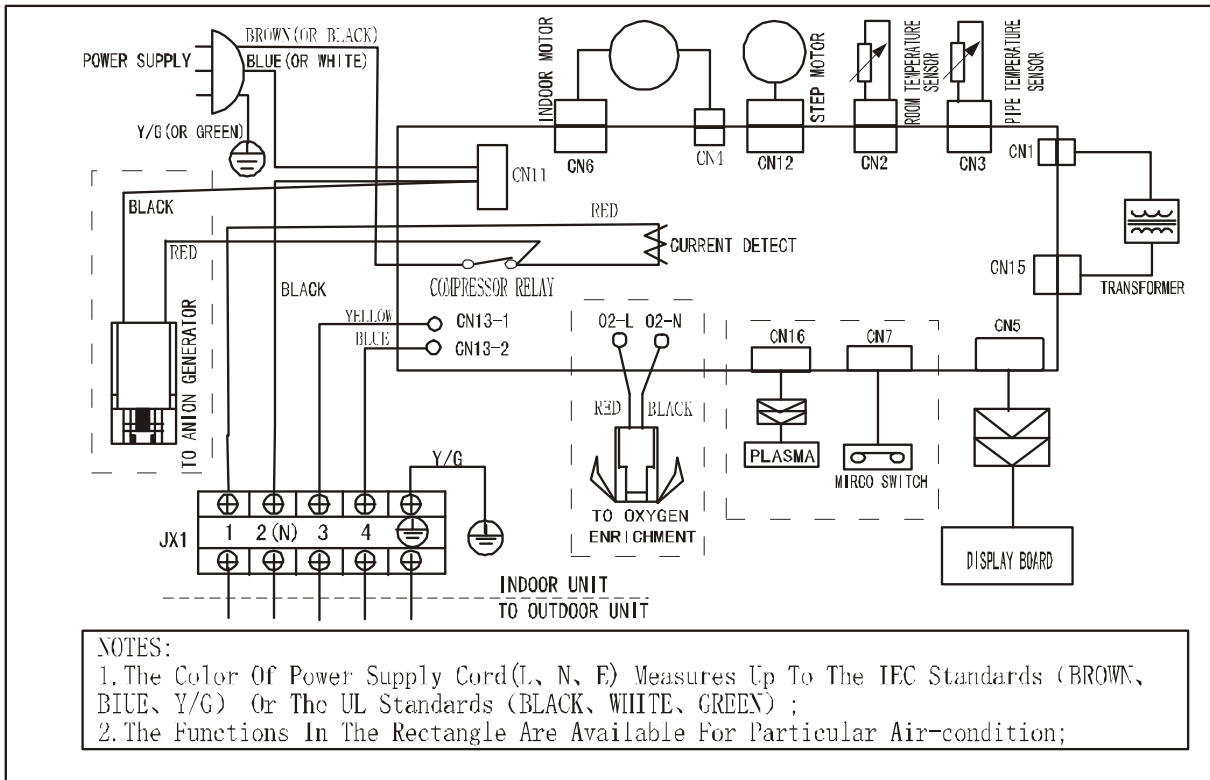


7.2.1.2GCM18N

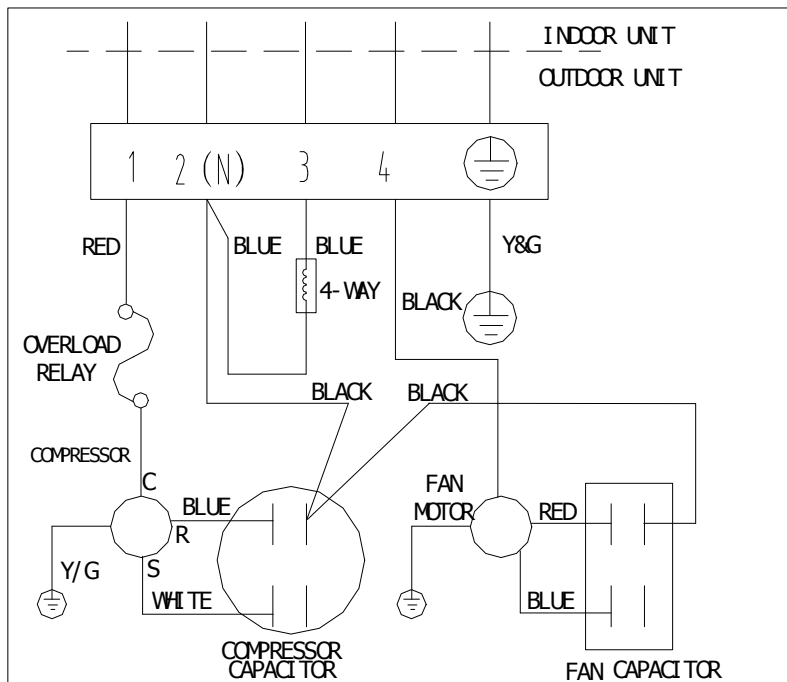
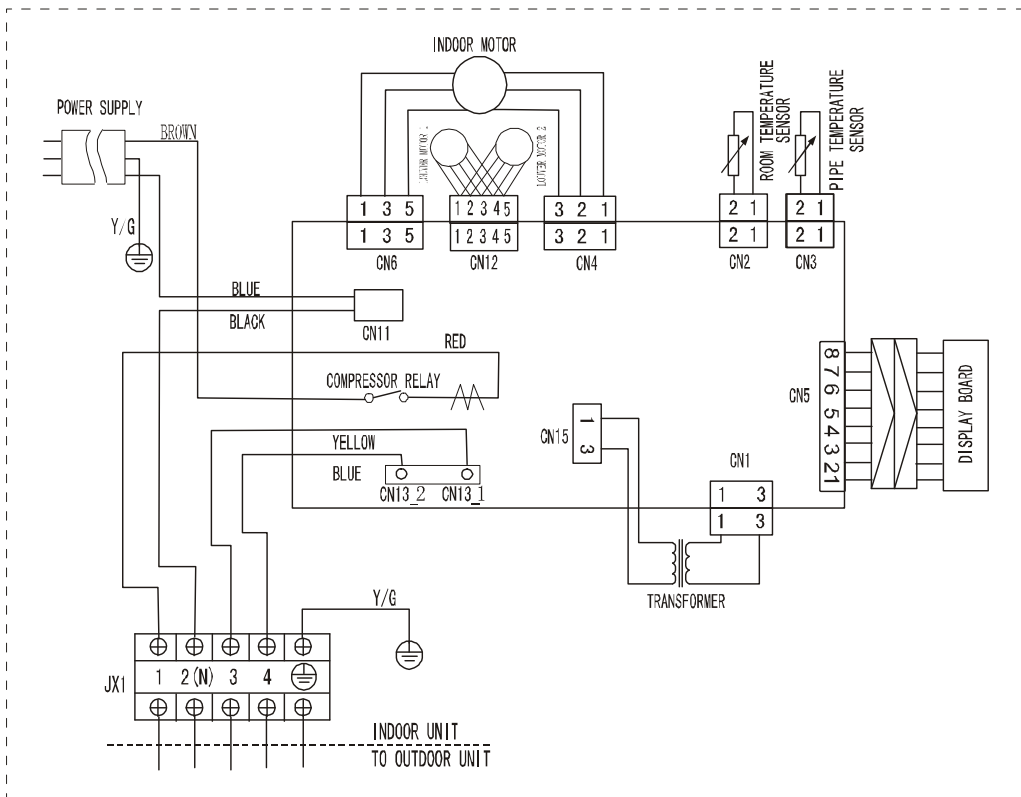


7.2.2 Heating/cooling

7.2.2.1 GHM07N, GHM09N GHM12N



7.2.2.2GHM18N



8 Electronic function

8.1 Electric Control working environment

8.1.1 input voltage: 175~253V

8.1.2 Input power frequency:50Hz

8.1.3 Ambient temperature: -7°C~+43°C

8.1.4 Indoor fan normal working amp is less than 1A,

8.1.5 Outdoor fan. Normal working amp is less than 1.5A

8.1.6 Four-way valve normal working amp is less than 1A.

8.1.7 Swing motor: DC12V.

8.1.8 Compressor: single-phase power supply. Its normal working amp is less than 15A

8.2 Proper symbols and their meanings:

TA: Indoor ambient temperature

TE: Indoor evaporator temperature

TS: Setting temperature through the remote controller

I_{3sec}: Self-protection amp of compressor, continue three seconds until turns off the compressor.

I_{5MIN}: Self-protection amp of compressor, continue five minutes until turns off the compressor.

I_{FAN}: Self-protection amp of outdoor fan/indoor fans when they change from higher wind to lower wind.

I_{RESTORE}: Amp self-protection return value

TH_{DEFROST}: High wind, defrosting temperature difference

TM_{DEFROST}: Middle wind, defrosting temperature difference

TL_{DEFROST}: Low wind, defrosting temperature difference

TE1: Anti-cold wind, from Fan Off to Breeze temperature

TE2: Anti-cold wind, from Breeze to Setting Fan Speed temperature

TE3: Anti-cold wind, from Setting Fan Speed to Breeze temperature

TE4: Anti-cold wind, from Breeze to Fan Off temperature

TE5: Evaporator low temperature protection entering temperature

TE6: Evaporator low temperature protection restoring temperature

TE7: Evaporator high temperature protection, compressor off temperature

TE8: Evaporator high temperature protection, fan off temperature

TE9: Evaporator high temperature protection, restoring temperature

8.3 Functions

Remote receiving

Testing and forced running

Position set for indoor unit wind vane

LED displaying and alarm

On or off Timer

Protection for the compressor

Current protection

High temperature protection of indoor heat exchanger at heating mode

Auto defrosting and heating recovery at heating mode

Anti cold air at heating mode

Anti frozen at cooling mode

8.4 Protection

8.4.1 3 minutes delay at restart for compressor.

8.4.2 Sensor protection at open circuit and breaking disconnection

8.4.3 Fan Speed is out of control. When Indoor Fan Speed is too high(higher than High Fan+300RPM)or too low(lower than 400RPM), the unit stops and LED displays failure information and can't returns to normal operation automatically.

8.4.4 Cross Zero signal error warning. If there is no Cross Zero signals in 4 minutes, the unit stops and LED displays failure information and can't returns to normal operation automatically.

8.4.5 The current protection of the compressor

| | Condition | Indoor fan | Compressor | Outdoor fan | Remark |
|--------------|-----------------------------|------------|------------|-------------|-----------------|
| Current up | $I < I_{RESTORE}$ | On | On | On | |
| | $I_{RESTORE} < I < I_{FAN}$ | On | On | Off | Heating mode |
| | | Low speed | On | On | On |
| | $I_{FAN} < I < I_{5MIN}$ | | Off | Off | After 5 Minutes |
| | $I_{5MIN} < I < I_{3SEC}$ | | Off | Off | After 3 Seconds |
| Current down | $I_{5MIN} < I < I_{3SEC}$ | | Off | Off | After 3 Seconds |
| | $I_{FAN} < I < I_{5MIN}$ | | Off | Off | After 5 Minutes |
| | $I_{RESTORE} < I < I_{FAN}$ | On | On | Off | Heating mode |
| | | Low speed | On | On | On |
| | $I < I_{RESTORE}$ | On | On | On | |

If compressor turns off for continuously 4 times due to current protection in 5 minutes from Compressor On, the unit stops and LED displays failure information and can't returns to normal operation automatically.

8.5 Fan-only mode

Fan speed is high/mid/low/ Auto

8.6 Cooling mode

The 4-way valve is closed at cooling mode.

The action of the compressor and the outdoor fan:

| | Condition T=Indoor Temp. Ts=Setting Temp. | Compressor | Outdoor fan |
|-----------------|---|------------|-------------|
| Room temp. up | $T > Ts + 1$ | On | On |
| | $T < Ts + 1$ | Off | Off |
| Room temp. down | $T > Ts$ | On | On |
| | $T < Ts$ | Off | Off |

Auto fan at cooling mode:

| | Condition T=Indoor Temp.-Setting Temp. | Indoor fan speed |
|-----------------|---|------------------|
| Room temp. up | $T < 4 \square$ | Low |
| | $4 \square < T < 5 \square$ | Med. |
| | $T > 5 \square$ | High |
| Room temp. down | $T > 4 \square$ | High |
| | $1 \square < T < 4 \square$ | Med. |
| | $T < 1 \square$ | Low |

Anti-freezing control to indoor evaporator at cooling mode(T: evaporator temp.)

| | Condition | | Compressor | Outdoor fan |
|-----------------------|-----------|------------|------------|-------------|
| | Temp. | Time | | |
| Evaporator Temp. up | T > TE6 | | On | On |
| | T < TE6 | >5 Minutes | Off | Off |
| Evaporator Temp. down | T > TE5 | | On | On |
| | T < TE5 | >5 Minutes | Off | Off |

8.7 Dehumidifying mode

8.7.1 The 4-way valve is off in dehumidifying mode

8.7.2 Compressor and Indoor Fan actions in dehumidifying mode

| NO | Conditions | Indoor Fan | Compressor and Outdoor Fan |
|----|---------------------|---------------|-----------------------------|
| 1 | $TA \geq TS+2$ | LOW BREEZE | ON 6minutes OFF 4minutes |
| 2 | $TS \leq TA < TS+2$ | LOW BREEZE | ON 5minutes OFF 5minutes |
| 3 | $TA < TS$ | LOW BREEZE | ON 4minutes OFF 6minutes |

Repeat on and off cycle.

8.7.3 Low room temperature protection:

When room temperature decreases to below 10°C, compressor and outdoor fan will stop(indoor fan is Breeze). Dehumidifying operation will be resumed when room temperature restores to over 13°C.

8.7.4 At dehumidifying mode, the anti-freezing function of the indoor heat exchanger is the same as that of cooling mode.

8.7.5 At dehumidifying mode, the action of fans of indoor is the same as that of air-only mode.

8.8 Heating mode

8.8.1 Generally, the 4-way valve is open in heating mode, but it is closed in defrosting mode. 4-way valve must delay 2 minutes compared with compressor if the compressor changed into non-heating mode or turned off. 4-way valve doesn't delay in dehumidifying mode.

8.8.2 Generally, the outdoor fan is turned off with the on-off action of compressor in heating mode, except for the defrosting mode or the end of defrost.

8.8.3 Action of compressor and outdoor fan motor at heating mode: compressor must run for 7 minutes after starting and then judge temperature. Meanwhile other protections are still valid.

| | Condition | Compressor | Outdoor fan |
|-----------------|-----------------|------------|-------------|
| Room temp. up | $T > T_s + 3^*$ | Off | Off |
| | $T < T_s + 3^*$ | On | On |
| Room temp. down | $T < T_s + 2^*$ | On | On |
| | $T > T_s + 2^*$ | Off | Off |

* This parameter can be changed from 0 to 3.

8.8.4 Indoor Fan actions at heating mode

Indoor Fan can be set at HIGH/MID/LOW/AUTO by using a remote controller, but Anti-cold wind function prevails.

Optional 1:

Anti-cold wind control function at heating mode

| | Condition T= Indoor exchanger temp. | Indoor fan speed |
|-----------------------------|--|-------------------|
| Indoor exchanger temp. up | $T < TE1$ | Off |
| | $TE1 < T < TE2$ | Breeze |
| | $T > TE2$ | Setting fan speed |
| Indoor exchanger temp. down | $T > TE3$ | Setting fan speed |
| | $TE3 < T < TE4$ | Breeze |
| | $T < TE4$ | Off |

Option 2:

Indoor fan changes breeze when compressor stop, after 127 second, indoor fan stop.

8.8.5 Auto wind at heating mode

| | Condition T=Indoor Temp.-Setting Temp. | Indoor fan speed |
|-----------------|---|------------------|
| Room temp. up | $T < 2 \square$ | High |
| | $T > 2 \square$ | Med. |
| Room temp. down | $T > 0 \square$ | Med. |

| | | |
|--|------|------|
| | T<0□ | High |
|--|------|------|

8.8.6 Indoor evaporator high-temperature protection at heating mode

| | Condition T= Indoor exchanger temp. | Compressor | Outdoor fan |
|-----------------------------|--|------------|-------------|
| Indoor exchanger temp. up | T<TE8 | On | On |
| | TE8<T<TE7 | On | Off |
| | T>TE7 | Off | Off |
| Indoor exchanger temp. down | T>TE9 | Off | Off |
| | T<TE9 | On | On |

8.8.7. The louver opens to Standard Angle ANGLHEAT when power is on for the first time

8.9 Defrosting operation (Available for heating only).

8.9.1 Defrosting condition: Defrosting starts when either of the following ①&②:

① A and B are satisfied:

A: The compressor keeps running for 40 minutes or more.

B: The temperature difference of evaporator and room temperature meets one of the following:

| | Temp. of evaporator---room temp. |
|-------------------|----------------------------------|
| □ | |
| Fan speed is high | ≤TH _{DEFROST} |
| Fan speed is mid | ≤TM _{DEFROST} |
| Fan speed is low | ≤TL _{DEFROST} |
| Breeze | Meet only if it is Breeze |

② Calculate from the end of latest defrost, evaporator high temp. protection only closes outdoor fan with the compressor still running. Add up to 90 minutes.

8.9.2 Defrosting time

If the temp. difference condition ① is satisfied for less than 40 minutes, this can be regarded as severe frosting. The defrosting time is 10 minutes.

If the temp. difference condition ② is satisfied for more than 40 minutes, the defrosting time is 6 minutes.

If the temp. difference condition ① is satisfied out of 40 minutes, generally the defrosting time is 6 minutes, after three continuous 6-minute defrost, the fourth should be 10 minutes defrost. The circulation is as following:

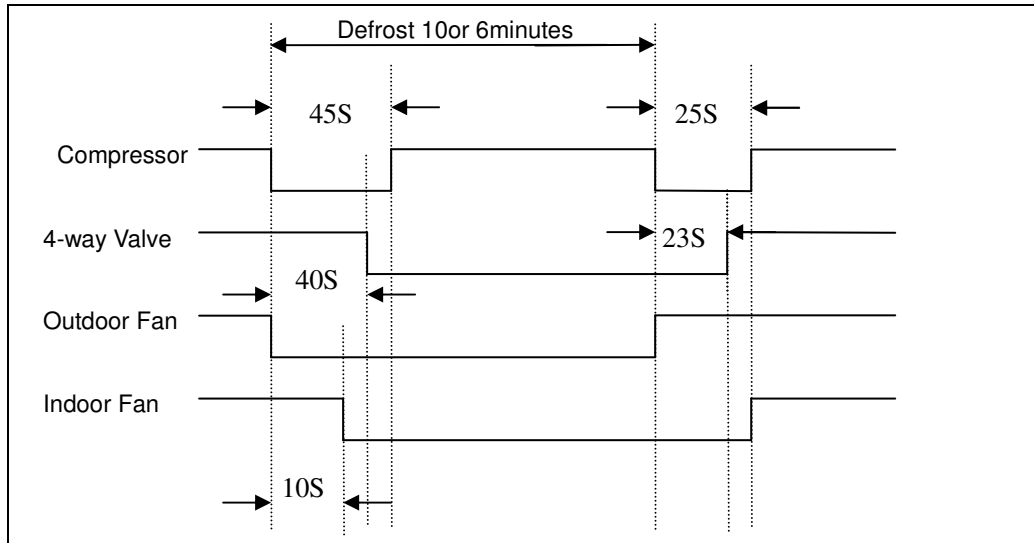
| →7.5-minute defrost → 7.5-minute defrost→7.5-minute defrost→10-minute defrost→ |

8.9.3 Ending condition of defrosting

If one of following conditions is satisfied, end the defrost and turn into heating mode:

- A. The defrost time has reached to 7.5 or 10 minutes.
- B. The compressor current has reached to $I_{DEFROST}$ or above, $I_{DEFROST}$ differs in different models.

8.9.4 Defrosting Actions:



8.10 Automatic operation mode

8.10.1 The air conditioner automatically selects one of the following operation modes: cooling, heating or fan only according to the temp. difference between room temp. (TA) and set temp. (TS).

| TA—TS | Operation mode |
|---|--|
| $TA - TS > 2 \square$ | Cooling |
| $-1 \square \leq TA - TS \leq +2 \square$ | Fan-only |
| $TA - TS < -1 \square$ | Heating (air-only for cooling only type) |

8.10.2 The indoor fan blows automatically in corresponding selected mode.

8.10.3 The motion of indoor fan's blade should accord with the selected operation mode.

8.10.4 One mode should be carried out for at least 15 minutes once selected. If the compressor cannot start for 15 minutes, reselect the operation mode according to the room temp. and set temp., or reselect when the set temp. varies.

8.11 Forced cooling function

8.11.1 Select forced cooling function with the forced cooling button or the switch.

8.11.2 The compressor is unconditionally turned on, after 30 minutes cooling operation whose fan mode is set as low, the A/C operates at the DRY mode with a set temp. of 24°C.

8.11.3 All protections of remote control cooling are available at forced cooling operation.

8.12 Forced Auto function

Select forced auto function with the forced auto button or the switch.

In forced auto status the A/C operates at remote control mode with a set temp. of 24°C.

8.13 Timer Function

8.14 Sleep mode

8.14.1 The sleep function is available at cooling, heating or auto mode.

8.14.2 Cooling:

The set temperature rise 1°C per hour. Two hours later, the set temperature will maintain as a constant and the fan speed is kept at low speed.

The total time is 7 hours, after 7 hours the unit stops.

8.14.3 Heating:

The set temperature decrease 1°C per hour. Two hours later, the set temperature will maintain as a constant and the air circulation is kept at low speed (Cold air proof function takes precedence over all).

The total time is 7 hours, after 7 hours the unit stops.

8.14.4 Auto:

The economic running function operates in accordance with selected running mode by auto mode.

The total time is 7 hours, after 7 hours the unit stops.

8.15 Auto restart function

In case of a sudden power failure, this function automatically sets the unit to previous settings before the power failure when power returns.

8.16 PLASMA (optional):

Starts with indoor fan.

Note: Plasma and Anion can be use together.

8.17 Anion (optional)

Starts with indoor fan.

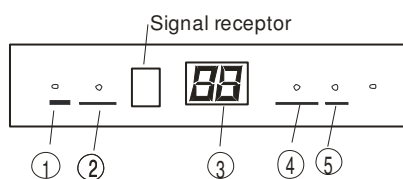
Note: Plasma and Anion can be use together.

8.18 Models and Parameters

| Model | GCM-07N | GHM-07N | GCM-09N | GHM-09N | GCM-12N | GHM-12N |
|-----------------------|---------|---------|---------|---------|---------|---------|
| I3SEC | 7.5A | 7.5A | 10.0A | 10.0A | 12.0A | 12.0A |
| I5MIN | 6.2A | 6.2A | 7.5A | 7.5A | 8.5A | 8.5A |
| IFAN | 5.2A | 5.2A | 5.5A | 5.5A | 7.5A | 7.5A |
| IRESTORE | 4.2A | 4.2A | 4.5A | 4.5A | 6.5A | 6.5A |
| IDEFROST | | 3.2A | | 3.5A | | 5.0A |
| TE1 | | 28□ | | 28□ | | 34□ |
| TE2 | | 32□ | | 32□ | | 37□ |
| TE3 | | 30□ | | 30□ | | 33□ |
| TE4 | | 26□ | | 26□ | | 22□ |
| TE5 | 4□ | 4□ | 4□ | 4□ | 3□ | 3□ |
| TE6 | 10□ | 10□ | 10□ | 10□ | 10□ | 10□ |
| TE7 | | 60□ | | 60□ | | 63□ |
| TE8 | | 53□ | | 53□ | | 53□ |
| TE9 | | 50□ | | 50□ | | 50□ |
| ANGLCOOL | 200° | 200° | 200° | 200° | 155° | 155° |
| ANGLHEAT | | 0° | | 0° | | 10° |
| ANGLOFF | 124° | 124° | 124° | 124° | 124° | 124° |
| TH _{DEFROST} | | 17°C | | 17°C | | 20°C |
| TM _{DEFROST} | | 18°C | | 18°C | | 23°C |
| TL _{DEFROST} | | 19°C | | 19°C | | 26°C |

9. Troubleshooting

9.1 Display board



- ① **AUTO indicator**
This indicator illuminates when the air conditioner is in AUTO operation.
- ② **DEFROST indicator (For Cooling & Heating models only)**
This indicator illuminates when the air conditioner starts defrosting automatically or when the warm air control feature is activated in heating operation.
- ③ **TEMPERATURE indicator**
Displays the temperature settings when the air conditioner is operational.
- ④ **OPERATION indicator**
This indicator flashes after power is on and illuminates when the unit is in operation.
- ⑤ **TIMER indicator**
This indicator illuminates when TIMER is set ON/OFF.

9.2 For all heat pump model

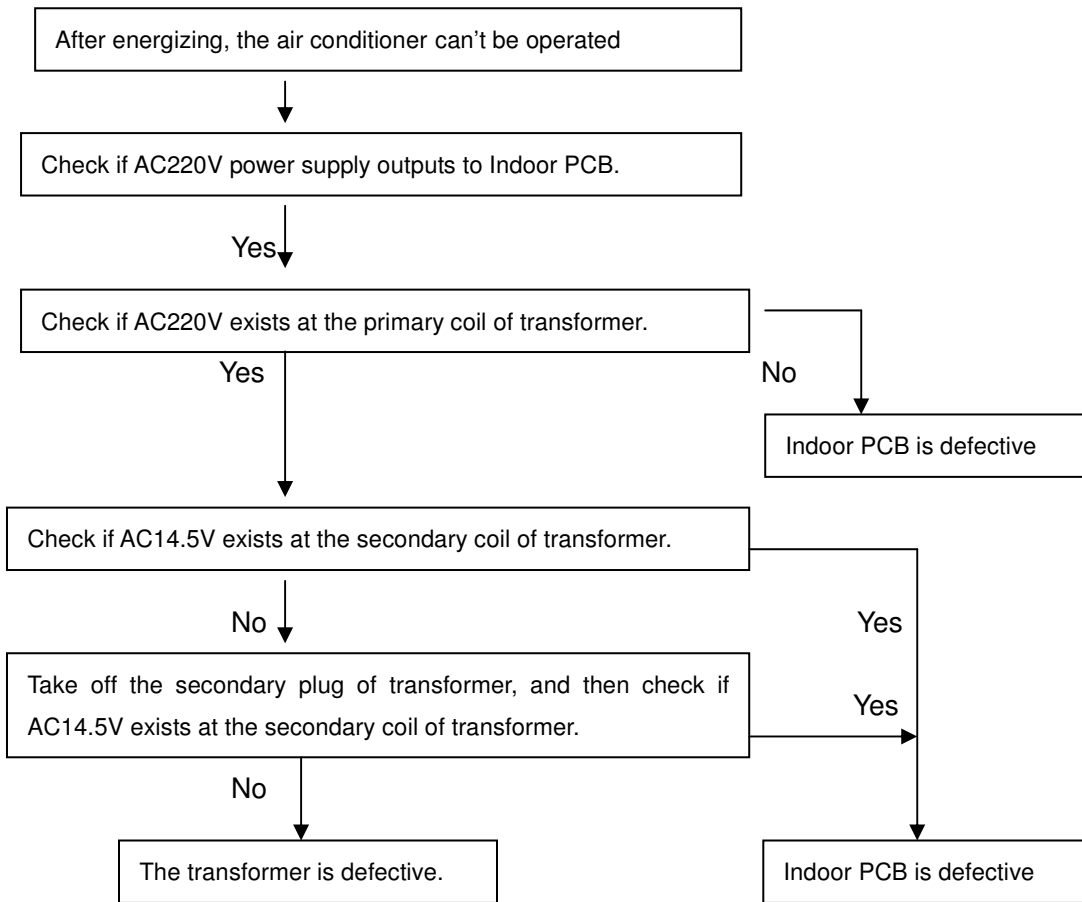
| Failure phenomenon | Operation lamp | Timer lamp |
|---|----------------|------------|
| Indoor fan speed has been out of control for over 1 minute | ☆ | X |
| Indoor room temp. or evaporator sensor is open circuit or short circuit | ☆ | On |
| Over current protection of the compressor occurs 4 times | X | ☆ |
| EEROM error | On | ☆ |
| No over-zero signal | ☆ | ☆ |

✕ Extinguish

☆ Flash at 5Hz

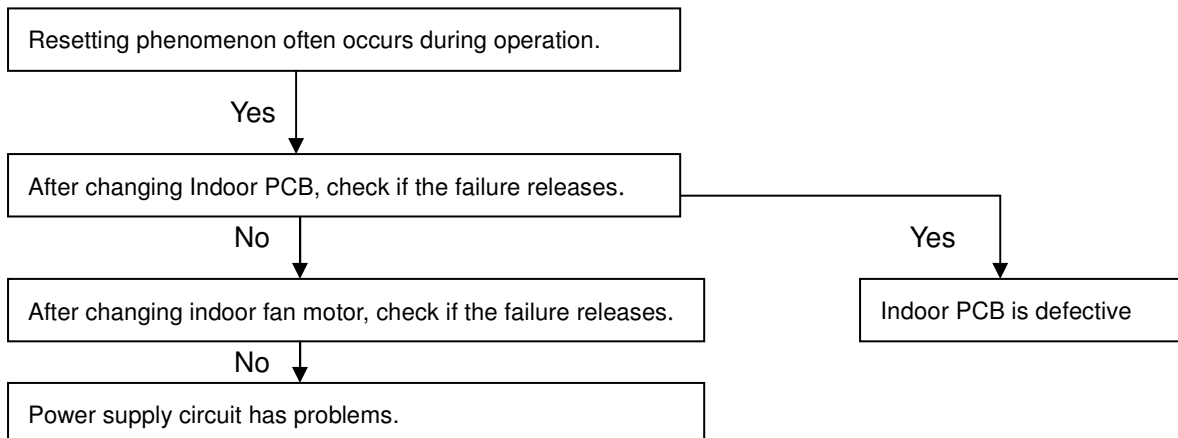
9.3 Diagnostic Chart

9.3.1 After energizing, no indicator is lighted and the air conditioner can't be operated.



9.3.2 Resetting phenomenon often occurs during operation. (That is automatically entering to the status when power is on.)

The reason is that the instantaneous voltage of main chip is less than 4.5V. Check according to the following procedure:



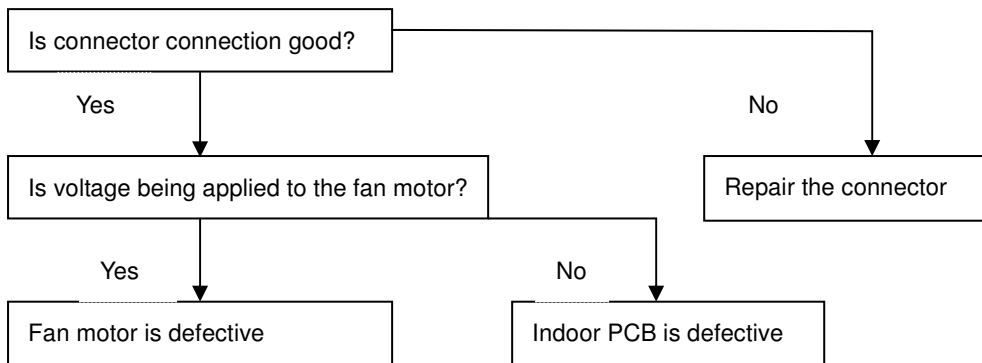
9.3.3 Failure phenomenon

| Failure phenomenon | Operation lamp | Timer lamp |
|---|----------------|------------|
| Indoor fan speed has been out of control for over 1 minute | ☆ | X |
| Indoor room temp. or evaporator sensor is open circuit or short circuit | ☆ | On |
| Over current protection of the compressor occurs 4 times | X | ☆ |
| EEROM error | On | ☆ |
| No over-zero signal | ☆ | ☆ |

✕ Extinguish

☆ Flash at 5Hz

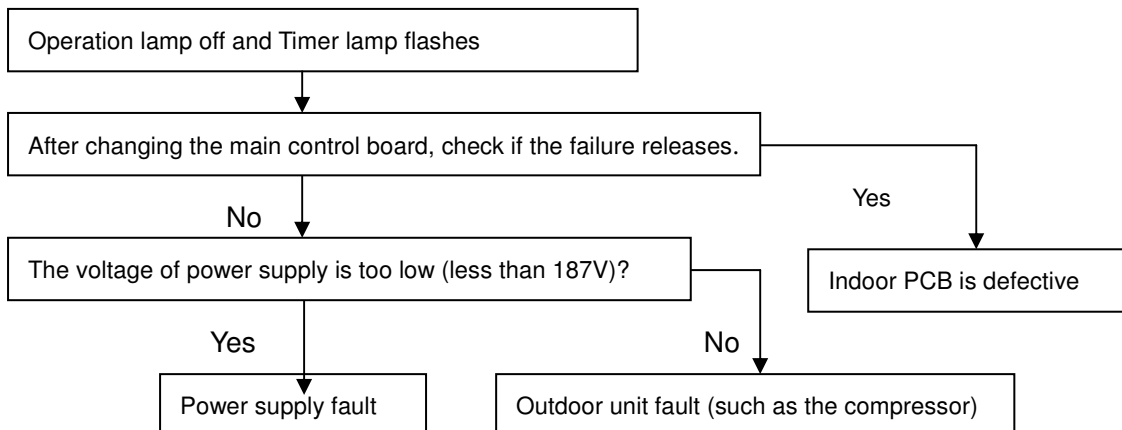
9.3.3.1 Operation lamp flashes and Timer lamp off.



9.3.3.2 Operation lamp flashes and Timer lamp on.



9.3.3.3 Operation lamp off and Timer lamp flashes



9.3.3.4 Operation lamp on and Timer lamp flashes

EEROM error, indoor PCB is defective.

9.3.3.5 Operation lamp flashes, Timer lamp flashes .

This is alarm signal when the main chip can't detect over-zero signal. When such failure occurs, the main control board must have fault.

10. Characteristic of temp. sensor

| Temp.□ | Resistance KΩ | | Temp.□ | Resistance KΩ | | Temp.□ | Resistance KΩ |
|--------|---------------|--|--------|---------------|--|--------|---------------|
| -10 | 62.2756 | | 17 | 14.6181 | | 44 | 4.3874 |
| -9 | 58.7079 | | 18 | 13.918 | | 45 | 4.2126 |
| -8 | 56.3694 | | 19 | 13.2631 | | 46 | 4.0459 |
| -7 | 52.2438 | | 20 | 12.6431 | | 47 | 3.8867 |
| -6 | 49.3161 | | 21 | 12.0561 | | 48 | 3.7348 |
| -5 | 46.5725 | | 22 | 11.5 | | 49 | 3.5896 |
| -4 | 44 | | 23 | 10.9731 | | 50 | 3.451 |
| -3 | 41.5878 | | 24 | 10.4736 | | 51 | 3.3185 |
| -2 | 39.8239 | | 25 | 10 | | 52 | 3.1918 |
| -1 | 37.1988 | | 26 | 9.5507 | | 53 | 3.0707 |
| 0 | 35.2024 | | 27 | 9.1245 | | 54 | 2.959 |
| 1 | 33.3269 | | 28 | 8.7198 | | 55 | 2.8442 |
| 2 | 31.5635 | | 29 | 8.3357 | | 56 | 2.7382 |
| 3 | 29.9058 | | 30 | 7.9708 | | 57 | 2.6368 |
| 4 | 28.3459 | | 31 | 7.6241 | | 58 | 2.5397 |
| 5 | 26.8778 | | 32 | 7.2946 | | 59 | 2.4468 |
| 6 | 25.4954 | | 33 | 6.9814 | | 60 | 2.3577 |
| 7 | 24.1932 | | 34 | 6.6835 | | 61 | 2.2725 |
| 8 | 22.5662 | | 35 | 6.4002 | | 62 | 2.1907 |
| 9 | 21.8094 | | 36 | 6.1306 | | 63 | 2.1124 |
| 10 | 20.7184 | | 37 | 5.8736 | | 64 | 2.0373 |
| 11 | 19.6891 | | 38 | 5.6296 | | 65 | 1.9653 |
| 12 | 18.7177 | | 39 | 5.3969 | | 66 | 1.8963 |
| 13 | 17.8005 | | 40 | 5.1752 | | 67 | 1.830 |
| 14 | 16.9341 | | 41 | 4.9639 | | 68 | 1.7665 |
| 15 | 16.1156 | | 42 | 4.7625 | | 69 | 1.7055 |
| 16 | 15.3418 | | 43 | 4.5705 | | 70 | 1.6469 |