



InJoy Motion Corp.

DIDO KART MDX Service Manual

InJoy – DIDO KART MDX

OPERATOR Service Manual

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1. INTRODUCTION

Thank you for purchasing the *Injoy-DIDO KART MDX* “@Motion System” developed by *Injoy* that are well distributed in many markets and territories. This manual will guide you through the set-up and operation of *Injoy- DIDO KART MDX*, an ultimate game motion system for arcade environments. This unit is different from any other machines of its kind you have ever owned. A fully interactive coin- and swipe card-operated motion simulator, *Injoy-DIDO KART MDX* creates a virtual reality environment and provides a truly unique game experience for players. Capable of any motion through 2.0 degrees of freedom (also known as D.O.F.) movement (pitch and roll), this system enables realistic simulation needed for any software program. Rather than pneumatic or hydraulic actuators that require much more maintenance and have been used to power most motion simulators in the past, *Injoy- DIDO KART MDX* is powered by electric motors and with *IMON’s* patented design, a powerful, mini-motion based platform with physics-based motion dynamics, known as the Hex-Glider. Players will experience realism to an extent that they can “feel” all the exciting actions in a synchronized way as they indulge in the game.

IMON/Injoy is devoted to offer you the most advanced cost-economical and rewarding motion arcade system available. You are welcome to contact us for any questions you may have or for any service we can be of.

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2. SPECIFICATIONS

An *InJoy-DIDO KART MDX* includes a complete **Motion Base**.

The dimensions given below are *InJoy-DIDO KART MDX*'s installed footprint.

InJoy-DIDO KART MDX @Motion System Unit

US & GB: 120.90" x 65.35"

Minimum Installed Footprint

Metric: 3.07m x 1.66m

2.1 INJOY-DIDO KART MDX MOTION BASE

<i>InJoy-DIDO KART MDX</i> Motion Base Simulator (single)		
No	Item	Specification
1	Installed Dimensions / Weight (LxWxH)	<ul style="list-style-type: none"> ● 120.90" x 65.35" x 81.90" ● 307cm x 166cm x 208cm
2	Motion system	<ul style="list-style-type: none"> ● 2.0 degree motion (D.O.F.) mini-motion based: AC powered, Motor Driven Actuators
3	Control inputs/feedback	<ul style="list-style-type: none"> ● Steering Wheel ● Gear ● Fuel Pedal ● Brake Pedal ● Start / Turbo Yellow Button ● View Red Button ● Motion Stop Switch
4	Player Weight Limit	<ul style="list-style-type: none"> ● 150 kgs
5	Center of Gravity	<ul style="list-style-type: none"> ● Directly over 2 axis
6	Motors	<ul style="list-style-type: none"> ● 3Φ220VAC x 2 motors
7	Power Requirements – Plugs located at the bottom of the motion base behind the monitor.	<ul style="list-style-type: none"> ● Power requirements in USA: 110 VAC, 24.6 Amps, 50/60 Hz (Transformer needed) ● Power requirements in EURO: 220 VAC, 12.3 Amps, 50/60 Hz.
8	Maximum Watt Consumed Rated Watt Consumed	<ul style="list-style-type: none"> ● 1707 W ● 1365 W
9	Audio	<ul style="list-style-type: none"> ● 30 watts Speakers x 2, 4 ohm ● 1 Sub-Woofers ● 2 Super Sub-Woofers under seat
10	Monitor	<ul style="list-style-type: none"> ● 42" LCD Monitor ● 15 pin DB Connection
11	Computer System	<ul style="list-style-type: none"> ● Windows Embedded Operating System ● High Resolution Graphics Accelerator Card.



3. INSTALLATION

3.1 SERVICE KIT

The following items should be included with the shipment of your *Injoy-DIDO KART MDX*:

Service Kit	
<i>Description</i>	Qty
<i>Injoy-DIDO KART MDX</i> Service Manual	1
Maintenance Box Key	1
Coin Box Key	1
Special Wrench	1

3.2 SET UP INSTRUCTIONS

3.2.1 PRE-INSTALL PREREQUISITES/CAUTIONS

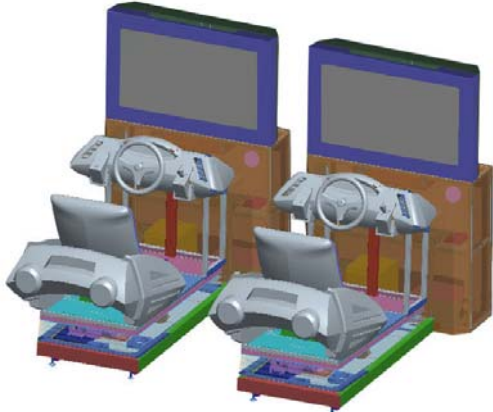
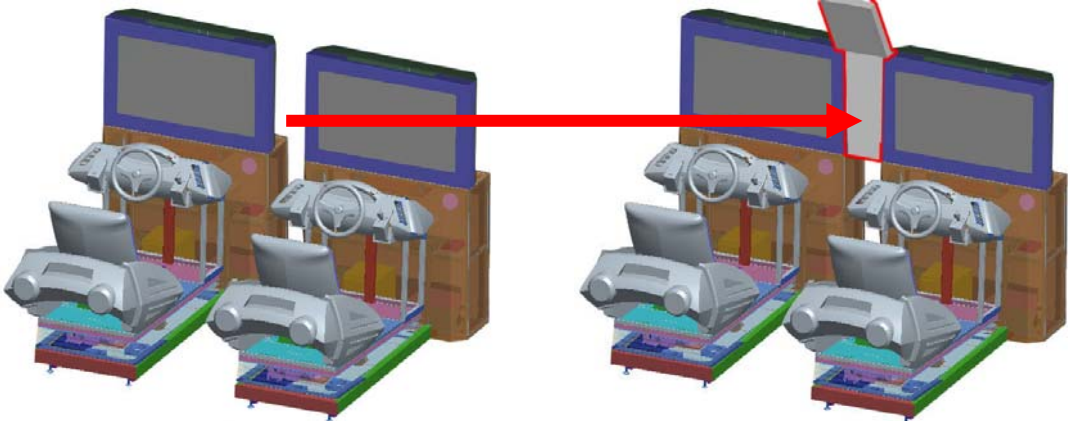
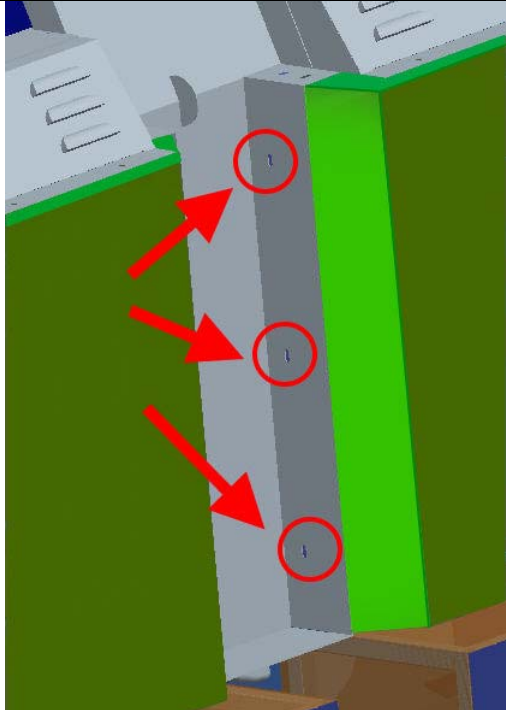
Injoy-DIDO KART MDX is designed for indoor use only. To ensure trouble-free and safe operation, the following conditions are recommended:

1. The motion system must be located out of direct exposure to sunlight, high humidity, dust, salt mist, high heat, or extreme cold. If installed in an extremely hot location, allow additional clearance between ventilation slots in the game and any structure or object that would tend to restrict air circulation.
2. The motion system produces tremendous forces onto the motion base, which may be moved around on the floor if not properly installed. Before placing *DIDO KART MDX* motion system on the ground, make sure the floor space is flat and before operating the game, make sure the brackets are tightly installed. If you have questions regarding any installation requirements, contact our tech support (+886-2-2267-6317 Ext. 283 or E-mail: support@imon.com.tw) at *Injoy* before proceeding.



3.2.2 INSTALL CENTER PLATE

Please follow the steps to install Center Plate.

Step	Description & Diagram
1	<p data-bbox="347 353 722 387">Move two units side by side.</p> 
2	<p data-bbox="347 833 1082 902">Place the plate in the center of two DIDO KART MDX. Adjust the gap of two units, if the plate can't install.</p> 
3	<p data-bbox="347 1339 1042 1373">Fix the two sides of the plate by fastening the screws.</p> 



4

Plug in Center Acrylic Sheet (Figure A), and then fix it by four screws (Figure B).

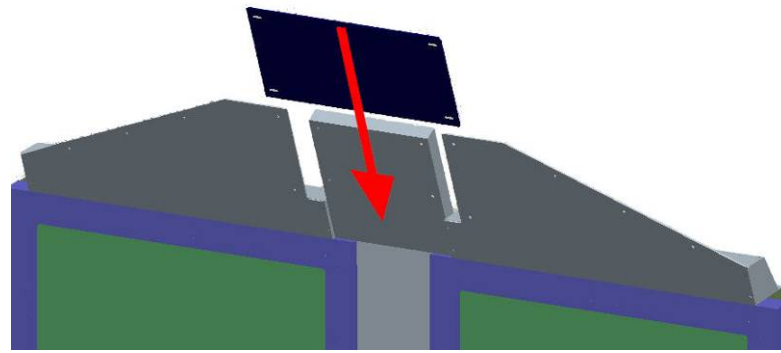


Figure A

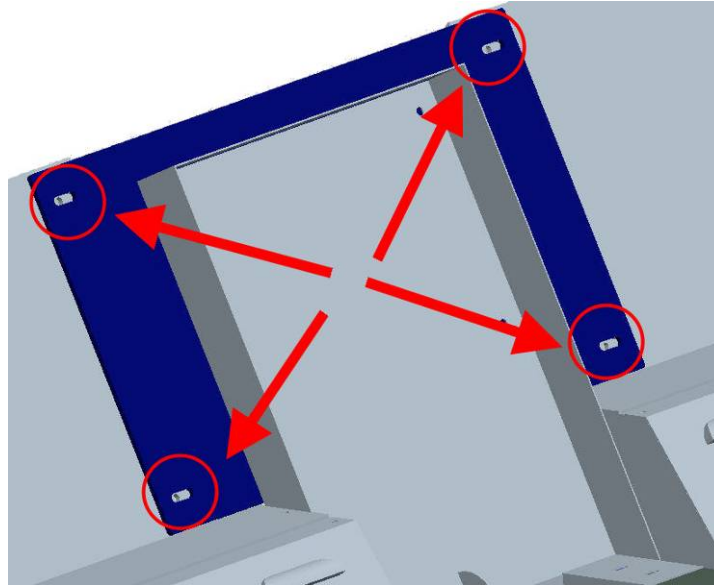
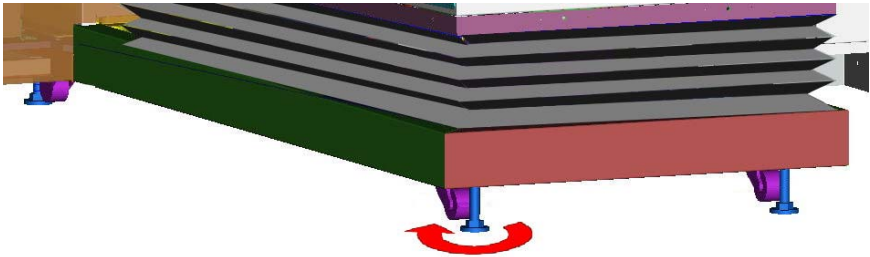
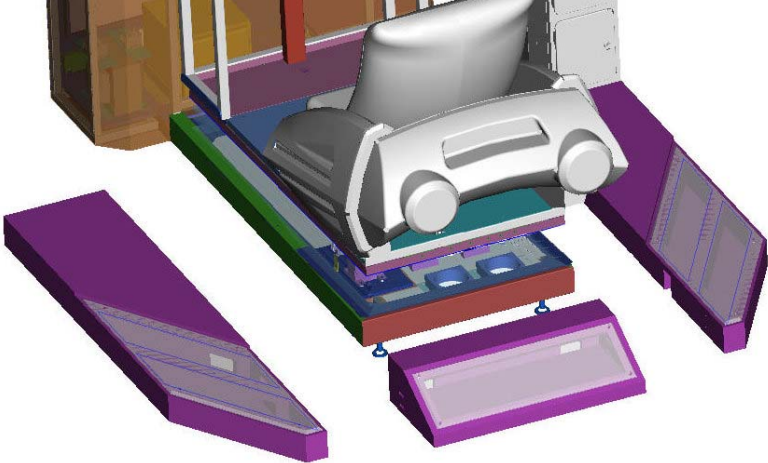
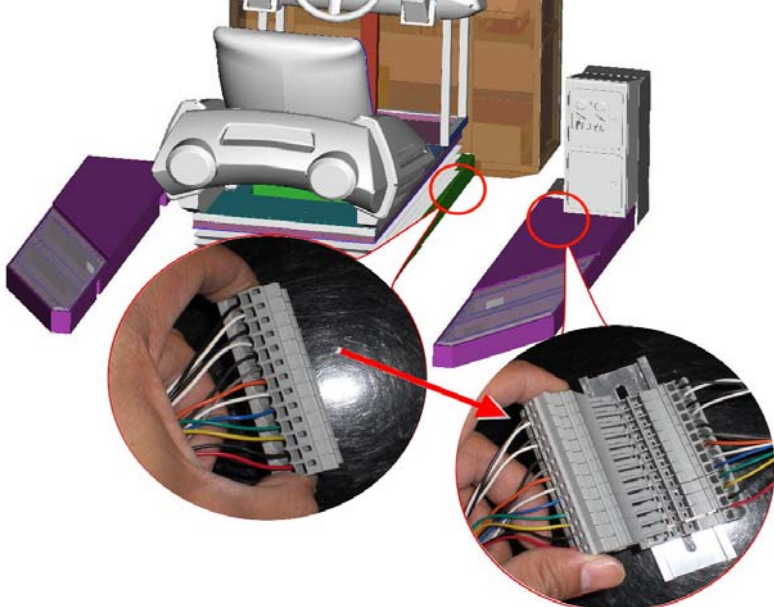


Figure B



3.2.3 INSTALL SIDE STEPS

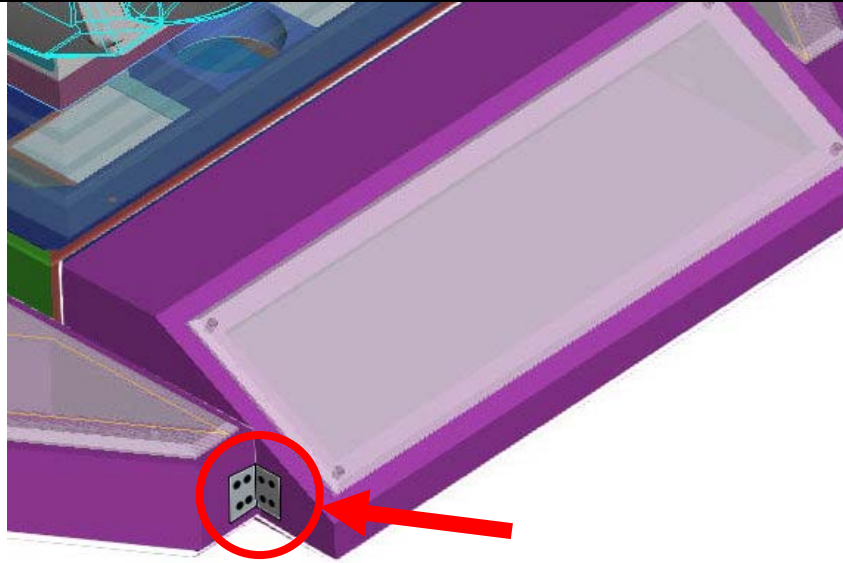
Please follow the steps to install Side Step.

Step	Description & Diagram
2	<p data-bbox="347 376 1453 465">Adjust unit stands by Hex wrench to make sure DIDO KART MDX motion system is placed flat on the ground and the brackets tightly installed.</p> 
3	<p data-bbox="347 775 1393 853">Place the two side steps and the back lamp near the base, and then connect Light connectors.</p> 
4	<p data-bbox="347 1350 1445 1480">Find the two connectors, one is located under the motion base in the front right hand side. The other connector is located in the right side of the side step (under coin box). Then connect it.</p> 



Push the two side steps and the back lamp close to the base, and then fix it by L type plate

5

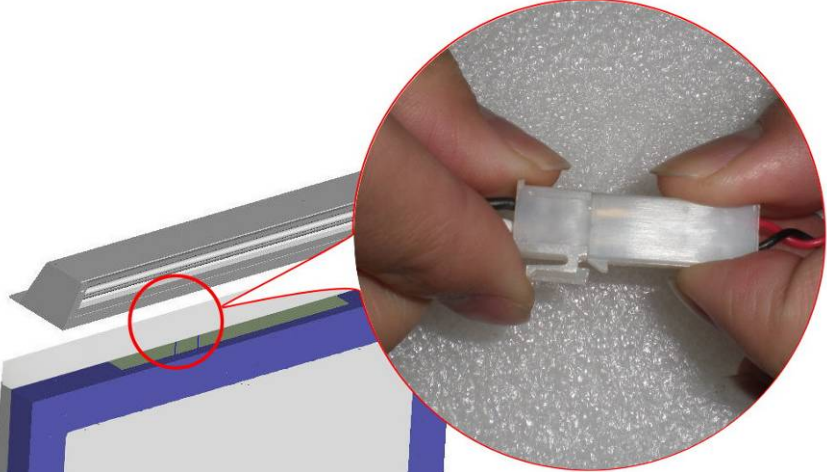
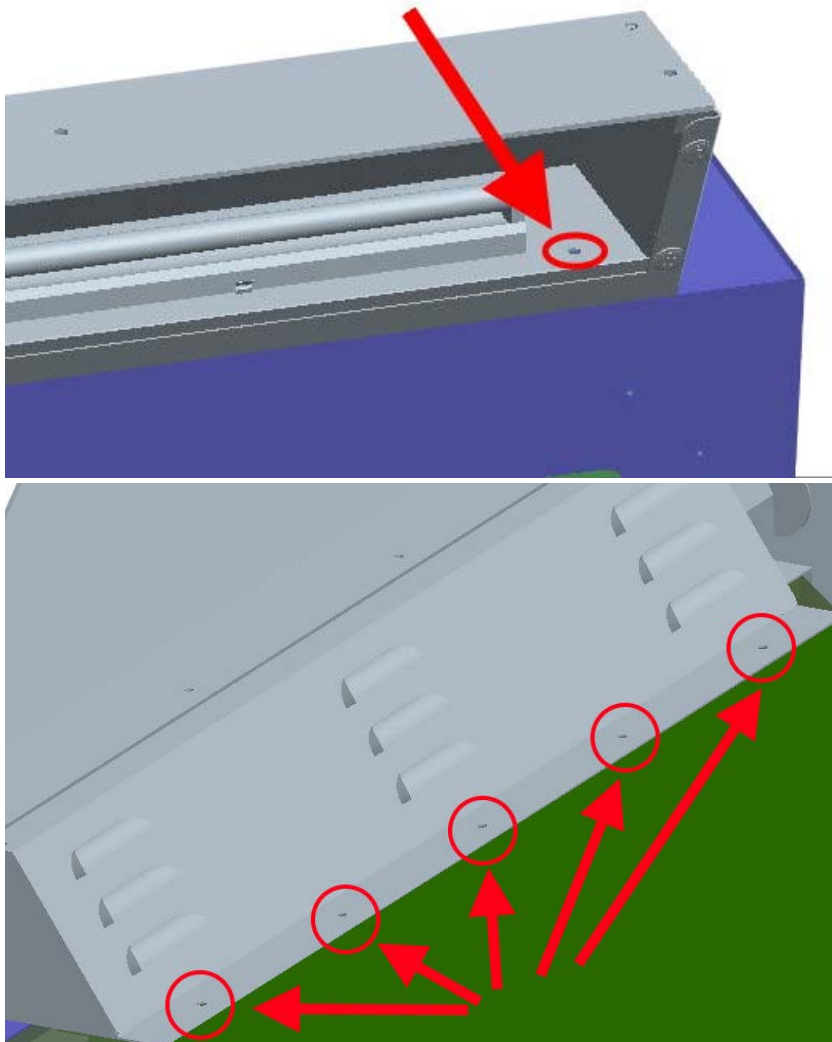




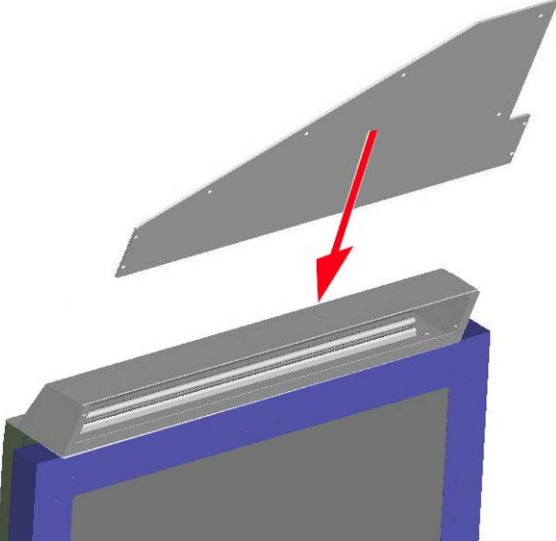
3.2.4 INSTALL HEAD LAMP

Please follow the steps to install the Head Lamp.

Note: Be careful when installing the Acrylic Sheet, please don't damage it.

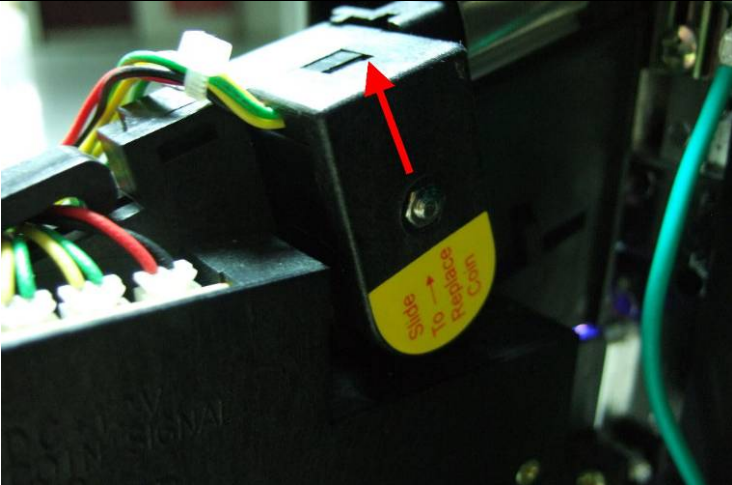
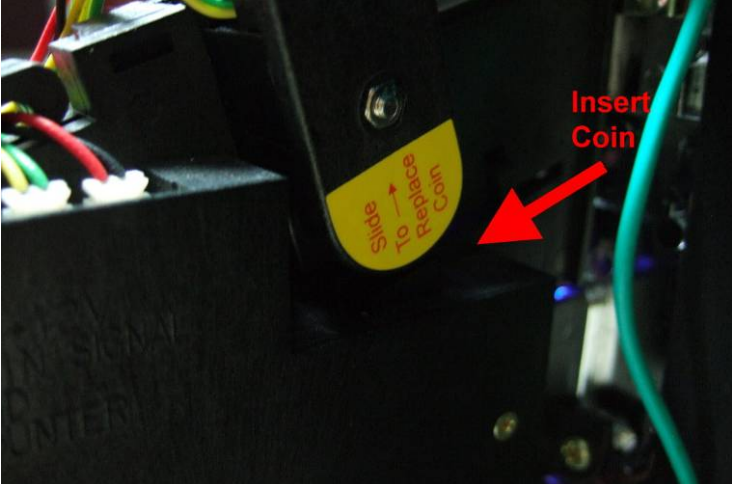
Step	Description & Diagram
1	Connect the power connectors of the Head Lamp as shown in Figure 
2	Place the Head Lamp on the top of the LCD screen, and then fasten it by fix screws as shown in Figure A and Figure B 



3	<p>Place the Acrylic Sheet on the Light Box, and then fix it by four fix screws.</p> 
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3.2.5 SETCOIN ACCEPTOR


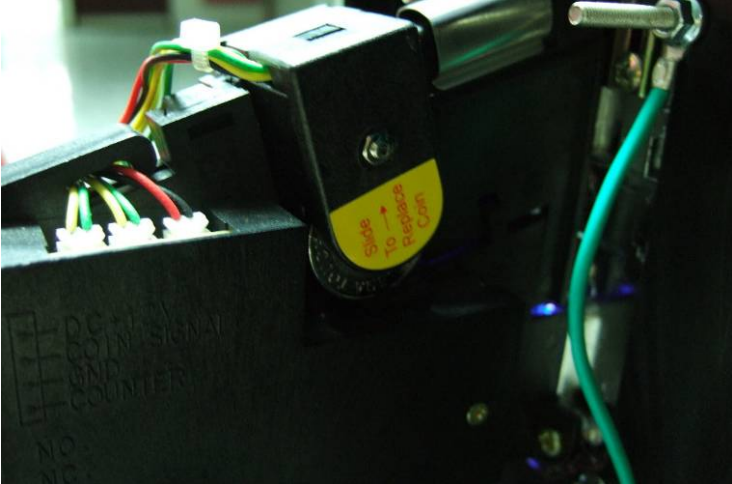
Please follow the steps to set up the coin acceptor.

Step	Description & Diagram
1	<p>Pull up the slider of the coin acceptor</p> 
2	<p>Insert the coin into the coin acceptor.</p> 



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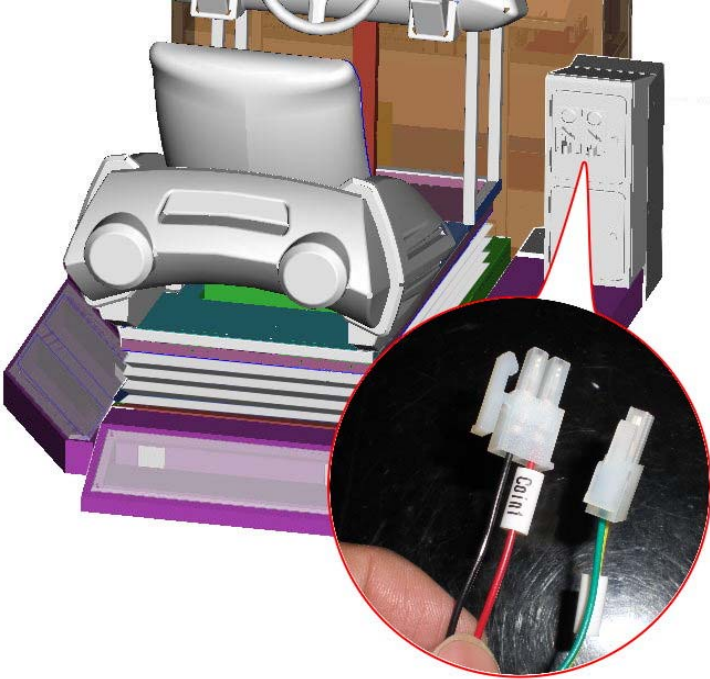

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3	<p>Push down the slider to fix the coin acceptor.</p> 
4	<p>The coin acceptor is set up then, and can take the coin you want.</p> 



3.2.7 DEBIT CARD INSTALL

If unit need to install Debit card or other device, Figure 4 below illustrates the connection of the debit card reader.

Steps	Description & Diagram
1	<p data-bbox="373 405 1061 439">Find “Coin 1” connector located inside the Coin Box</p>  <p>The diagram shows a 3D rendering of a kart seat with a coin box mounted on the side. A red line indicates the connection path from the coin box to the debit card reader. A circular inset provides a close-up view of the 'Coin 1' connector, which is a white plastic plug with a red wire and a green wire. The connector is labeled 'Coin 1'.</p>
2	<p data-bbox="373 1171 1209 1205">Follow the signal connection as shown in below figure to install.</p>  <p>The image shows a close-up of the debit card reader connector. A red dashed box labeled 'Debit card Reader' is drawn around the connector. Red lines indicate the connection path from the coin box to the debit card reader. The connector is labeled 'Coin 1'.</p>



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3.2.7 POWER INPUT

DIDO KART MDX has a single power cord. The motion base requires one dedicated (25-Amp) circuit for (1 Φ 210~230VAC) power source.



Note: 1. AC Power Wire Diameter must be greater then 2.0mm

2. No other appliance or game should share this power source on this circuit, otherwise *DIDO KART MDX* will break down.



4. GAME INTRODUCTION AND SETTING

4.1 GAME SETTING (OPERATOR MENU)

To access OPERATOR MENU, after the Power is switched ON and the screen shows “insert coin”, find the OPERATOR SWITCH located inside the coin box door and move it to “ON” position (Figure 4-1), and continue in the OPERATOR MENU (Figure 4-2).

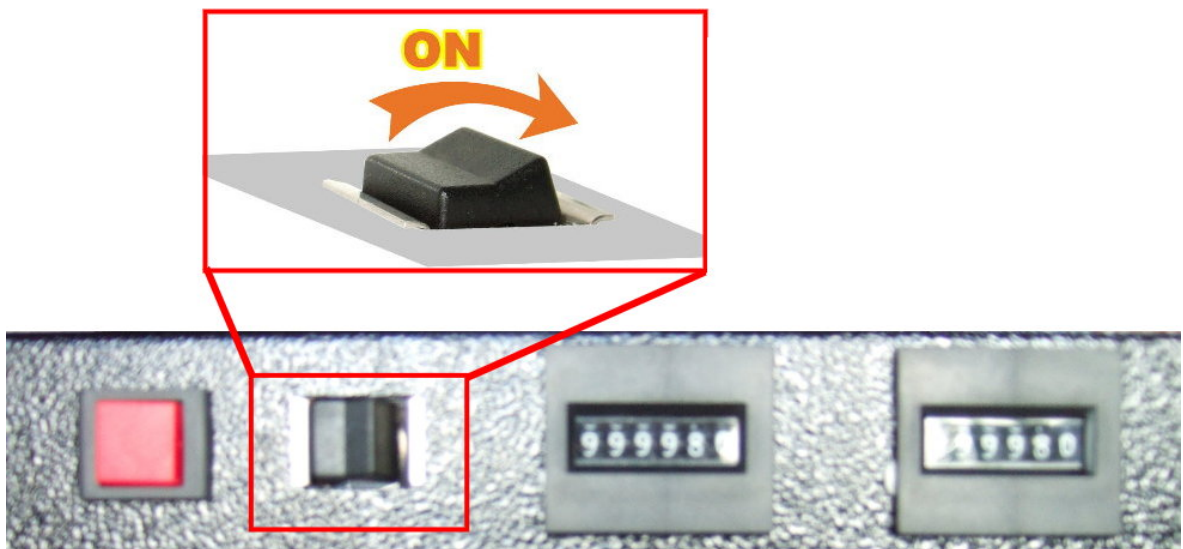


Figure 4-1 Operator Switch

From the OPERATOR MENU, you have direct access to game and operator settings. From sub-menus (listed below), you have access to general game control settings. The definitions of the Operator Menu and its sub-menu are detailed below:



Figure 4-2 Operator Menu



4.1.1 COIN OPTIONS

The “*Coin Options*” sub-menu allows you to set all coin options on your *InJoy- DIDO KART MDX* (Figure 4-3).

1. “*Coins per Play*” allows you to set how many coins it will take for a player to start a game. The factory default setting value is 4 coins per play.
2. “*Coins per Continue*” allows you to charge a different price for continue-play from the first game play. The factory default setting value is 4 coins per play.
3. “*Currency Type*” is not to select the currency of a country, but allows selection of the forms of currency i.e. coins or bills you wish your *InJoy- DIDO KART MDX* accepts. The factory default setting is Coin (combined into one setting) and another setting is the Bill Acceptor or Debit Cards. The coin acceptor is an industrial standard product.
4. “*Coins per Pulse (Coin Acceptor 1)* (Figure 4-4)” allows you to adapt different currency acceptors that are pulse specific to your *InJoy- DIDO KART MDX*. The default value is 1.
5. “*Coins per Pulse (Coin Acceptor 2)* (Figure 4-4)” allows you to adapt different currency acceptors that are pulse specific to your *InJoy- DIDO KART MDX*. The default value is 1.
6. “*Winner Continue*” allows you to setup if Winner wants to continue game, inset coin to continue or free to continue. This setup is for single player.
7. “*Winner Continue (Net)*” allows you to setup if Winner wants to continue game, inset coin to continue or free to continue. This setup is for single player.

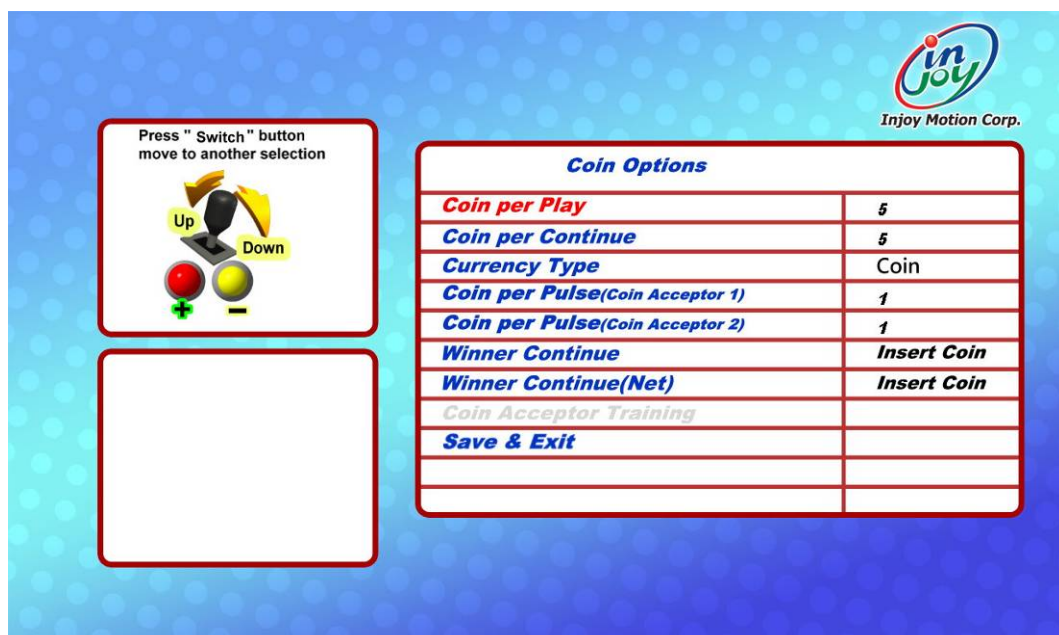


Figure 4-3 “*Coin Options*” sub-menu



Figure 4-4 Coin Acceptor Number

4.1.2 GAME OPTIONS

“*Game Options*” sub-menu offers settings that you can adjust for each individual software title installed on your *InJoy- DIDO KART MDX* (Figure 4-5).

1. “*Continue Timer Length*” adjusts the amount of time for the player to decide to continue playing after their game has ended. This can be adjusted by using the “+” or “-” buttons as shown in Figure 4-5.
2. “*Game Show Operation*” enables free game play by pressing “Switch” button.
3. “*Clear High Scores*” deletes all high scores and returns to the default settings. (Figure 4-6)



Figure 4-5 “*Game Options*” sub-menu

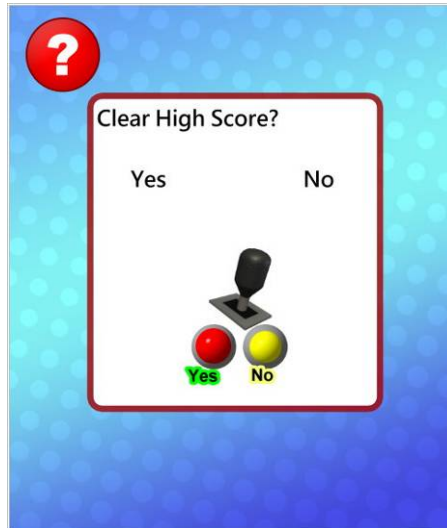


Figure 4-6 “Clear High Scores” Window

4.1.3 PEDAL SETTING

To calibrate the Throttle, follow the directions on the screen and go through these steps (Figure 4-7 ~ Figure 4-10):

1. Hold the “Calibrate” button on the Panel to calibrate the pedal and brake.
2. Release the Brake and Pedal, then press “Next” button.
3. Press the Brake and Pedal to limit and then press “Next” button.
4. After finished the calibration, press “Exit” button to exit calibrate.

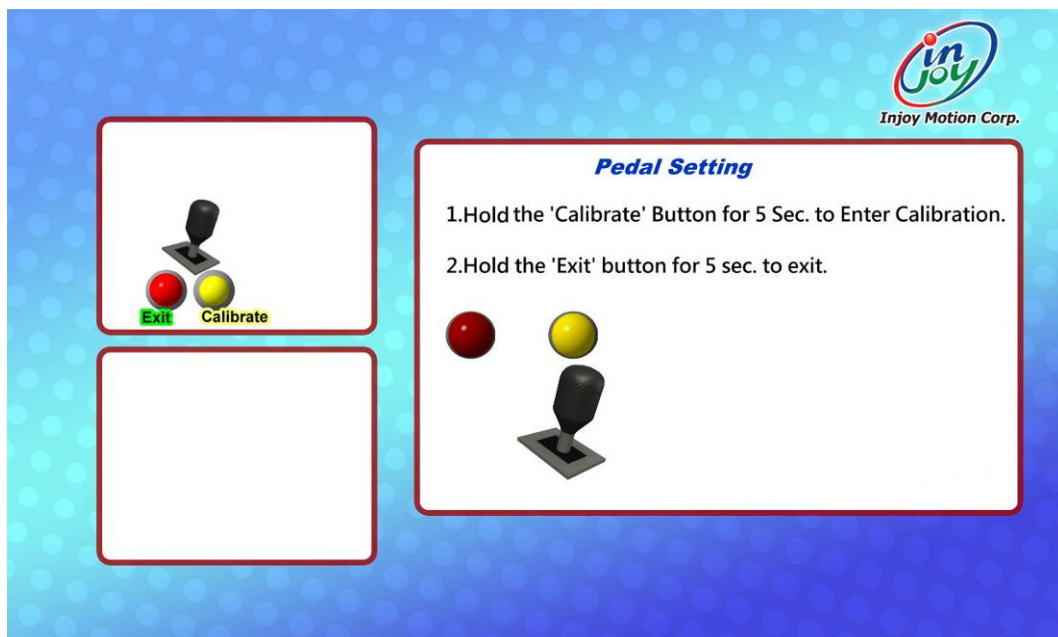


Figure 4-7 Pedal Setting

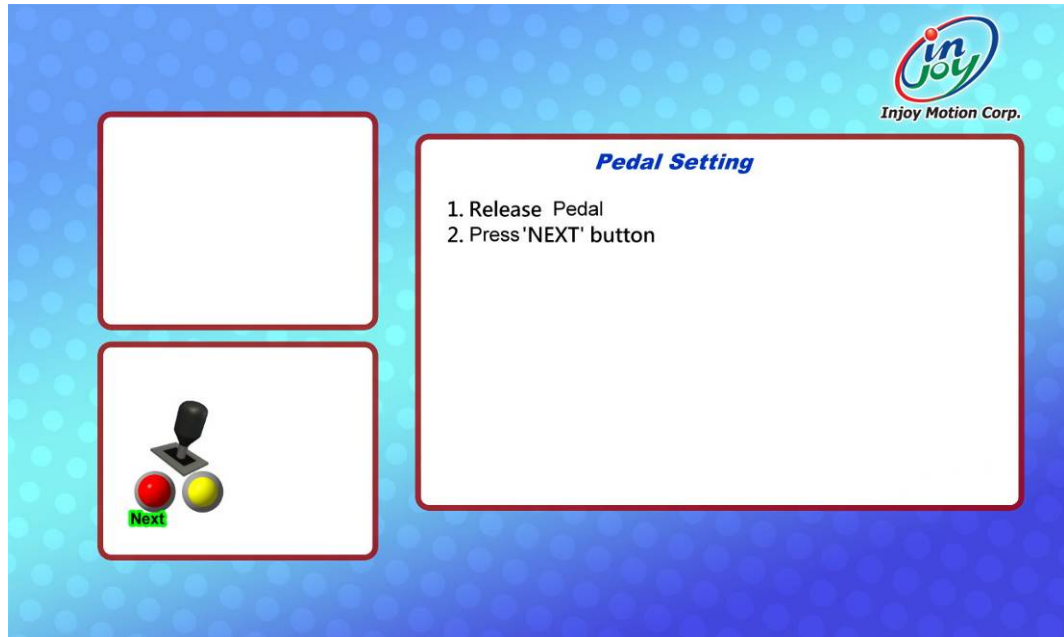


Figure 4-8 Calibrate Pedal

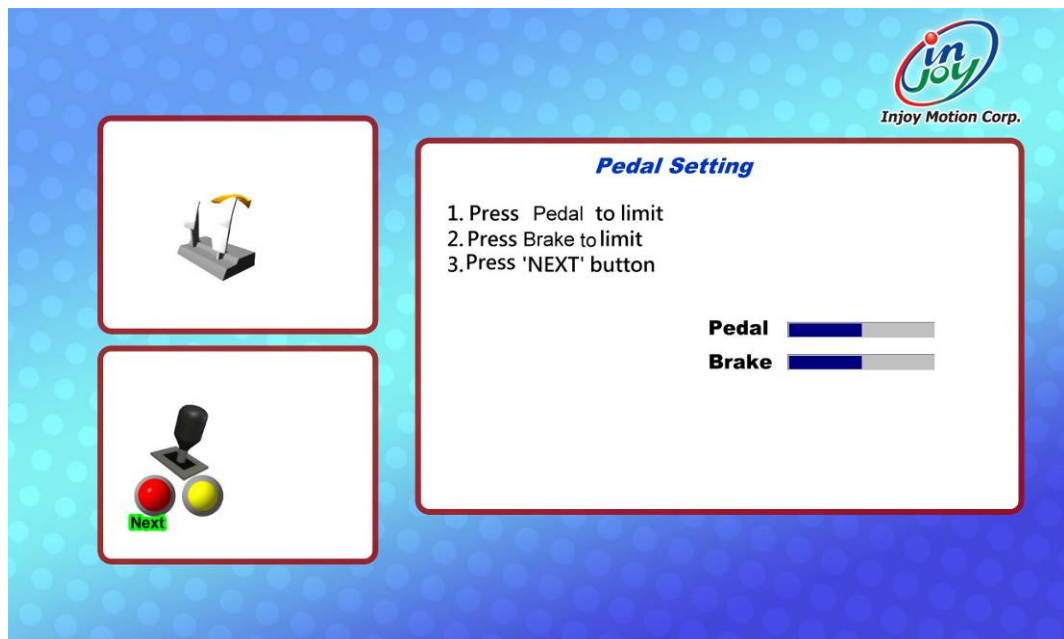


Figure 4-9 Calibrate Pedal

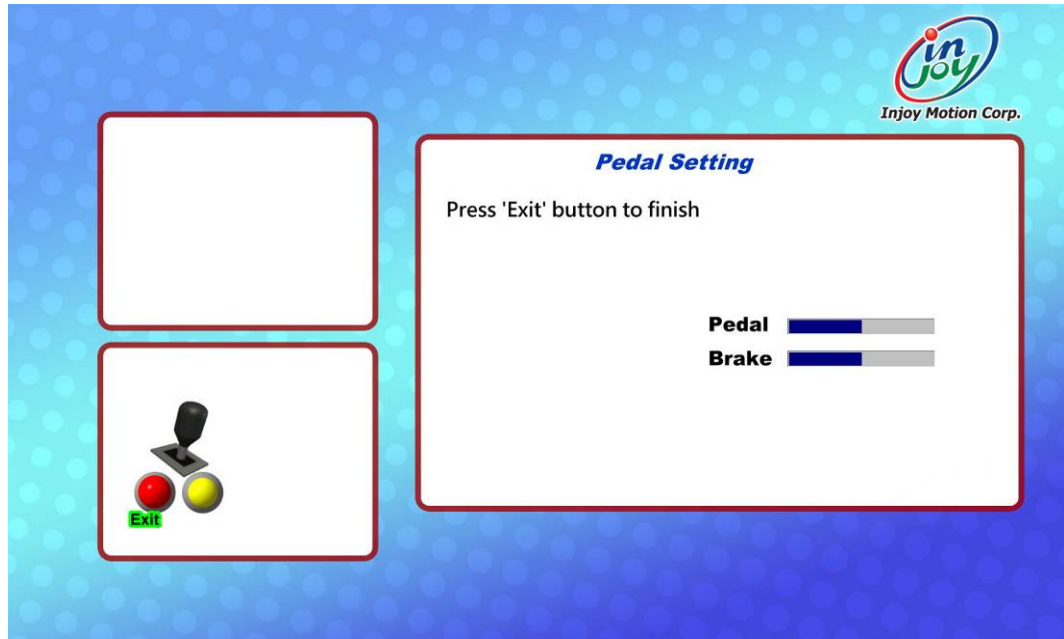


Figure 4-10 Finish calibration

4.1.4 LANGUAGE SETTING

Language can be adjusted using the “+” or “-” buttons (Figure 4-11) to change game language. Currently, English and Chinese are available.

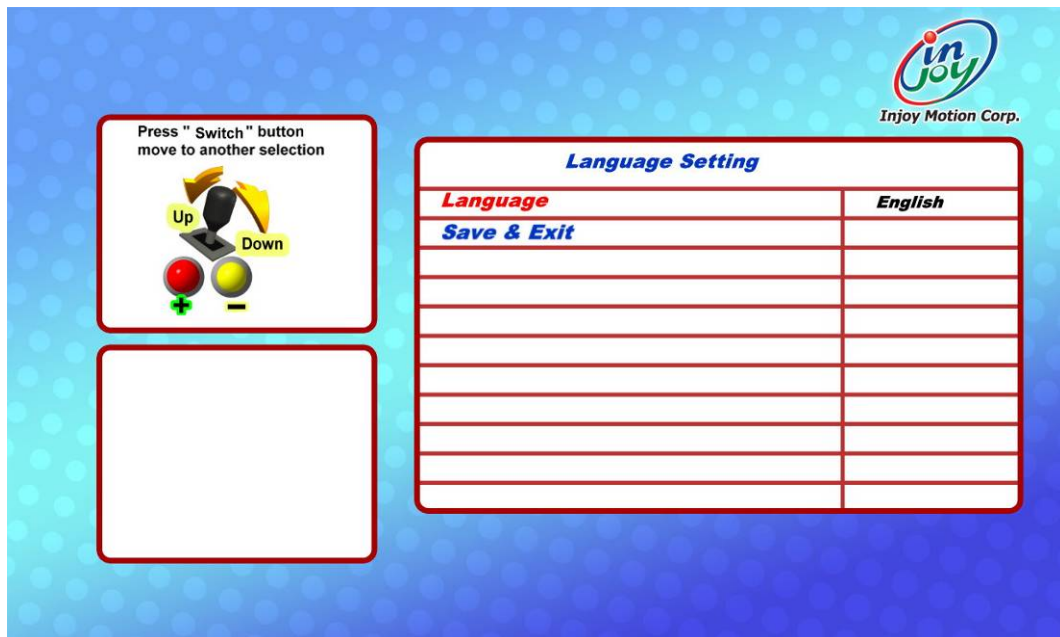


Figure 4-11 “Language Setting” sub-menu



4.1.5 SYSTEM TIME SETTING

Setting the system time can be accomplished using the “switch” button to choose, followed by the “+” or “-” buttons (Figure 4-12) to change date or time. Time is displayed in 24 hour or military time.

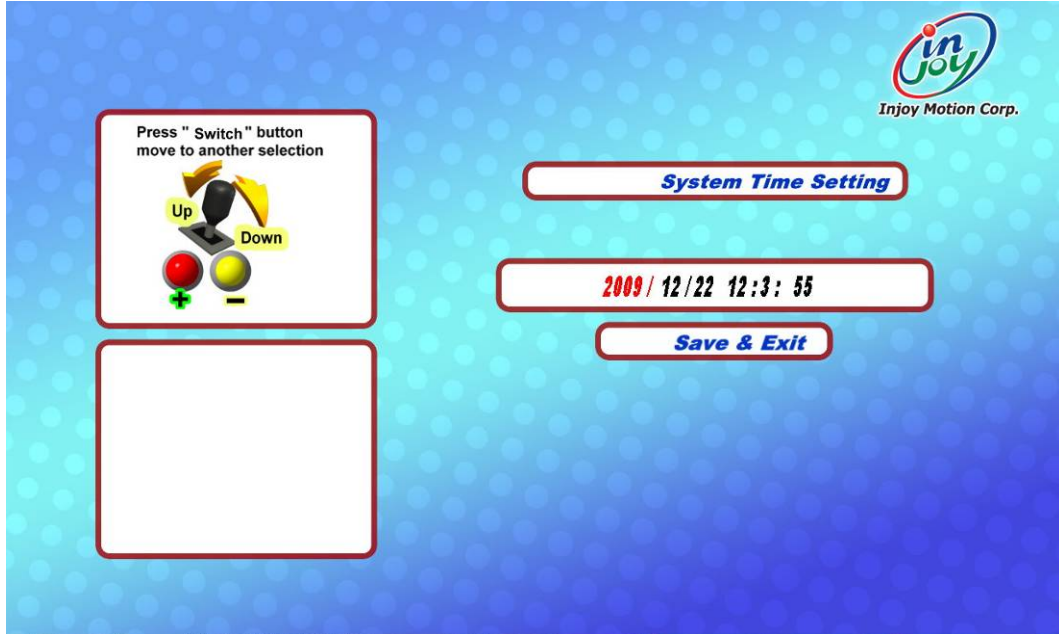


Figure 4-12 “System time Setting” sub-menu

4.1.6 VOLUME SETTING

“Volume setting” can adjust the system volume (Figure 4-13).

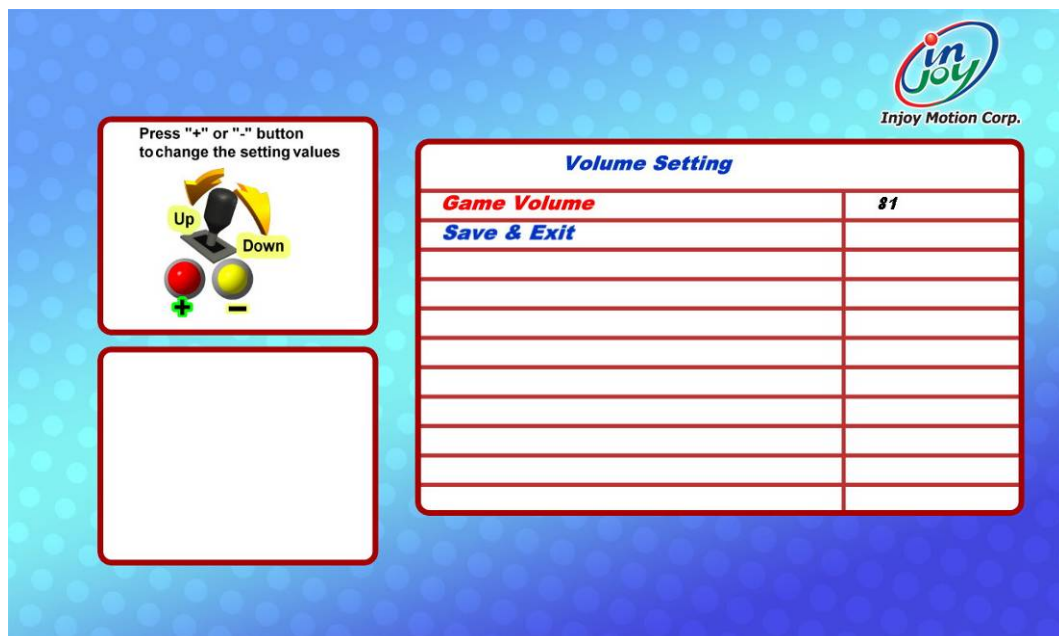


Figure 4-13 “Volume Setting” sub-menu



4.1.7 DEVICE TEST

“Device Test” tests whether “Coin Acceptor, Free Play button” can work or not (Figure 4-14).

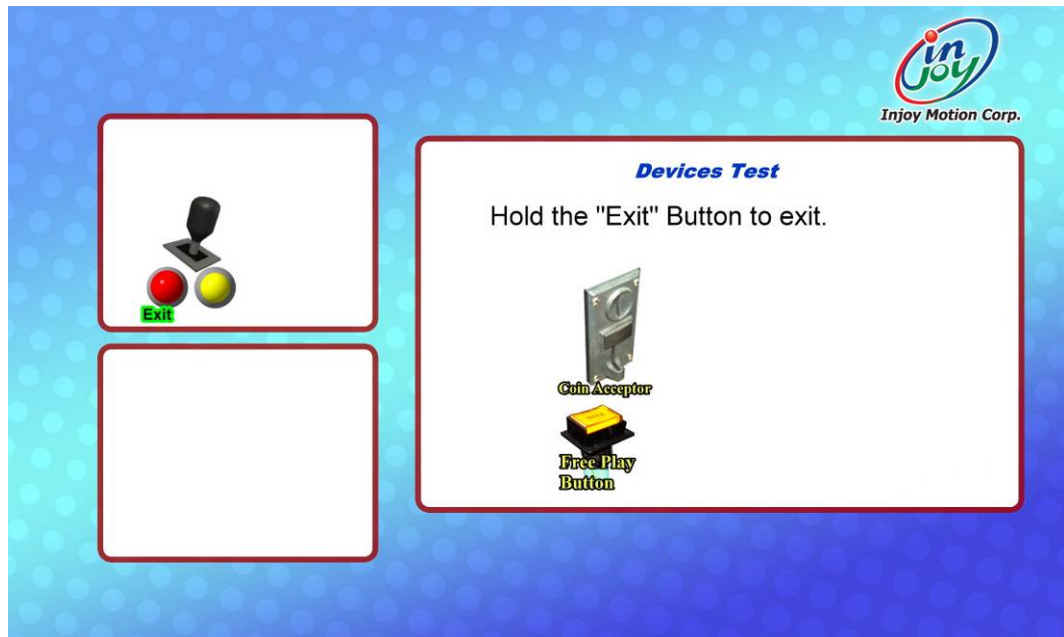


Figure 4-14 “Device Test” sub-menu

4.1.8 SOFTWARE UPGRADE

Any software upgrades and/or new software game titles will be downloaded to your *InJoy - DIDO KART MDX* through the use of USB Flash Disk provided by *InJoy* or your distributor. The following explains this simple procedure, found in the Operator Menu.

1. Unfasten the screws (arrows as shown in the Figure 4-15), and then remove the case (Figure 4-16).

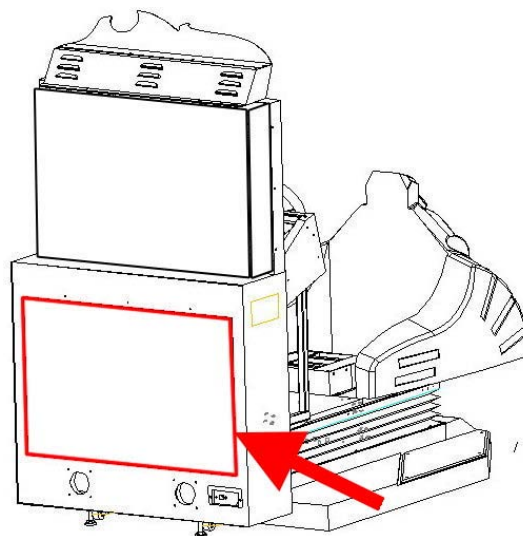


Figure 4-15 unfasten the screws

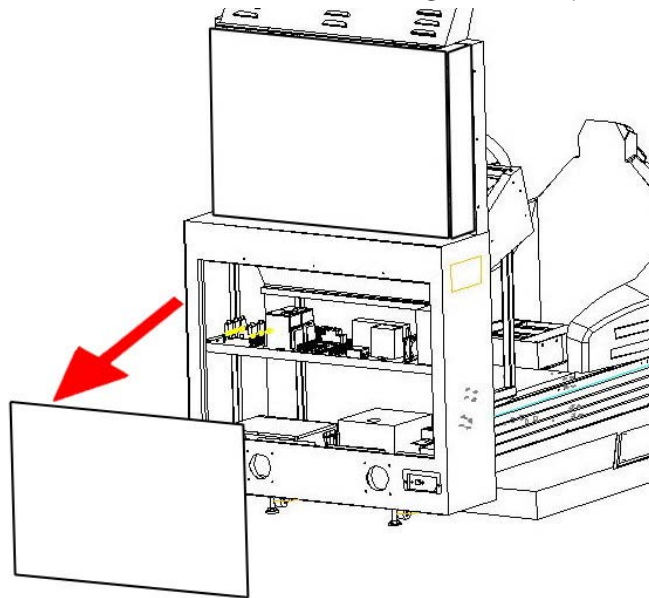


Figure 4-16 Remove the case

2. Locate the system's PC (Industrial PC): Referring to Figure 4-17, open the front case of the chassis located at the bottom of the motion base. You can see the PC is installed at the left corner.

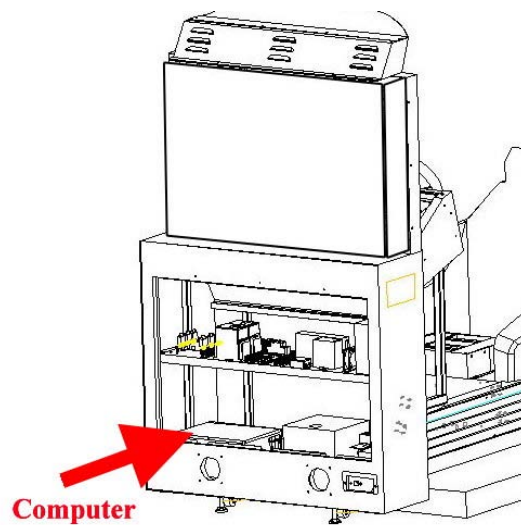


Figure 4-17 Locate the system's PC (Computer)

3. Plug in the USB Flash Disk. (Only use the USB Flash Disk provided by **InJoy** or your distributor to upgrade/download the software. The USB Flash Disk from unauthorized sources might seriously damage the system.)
4. On Operator Menu, press the “*select*” button on the panel (please refer to Figure 4-2) to select “*Software Upgrade*” sub-menu.
5. Press the “*upgrade*” button on the panel (Figure 4-18), and your software system will begin to upgrade/download the software automatically (Figure 4-19).

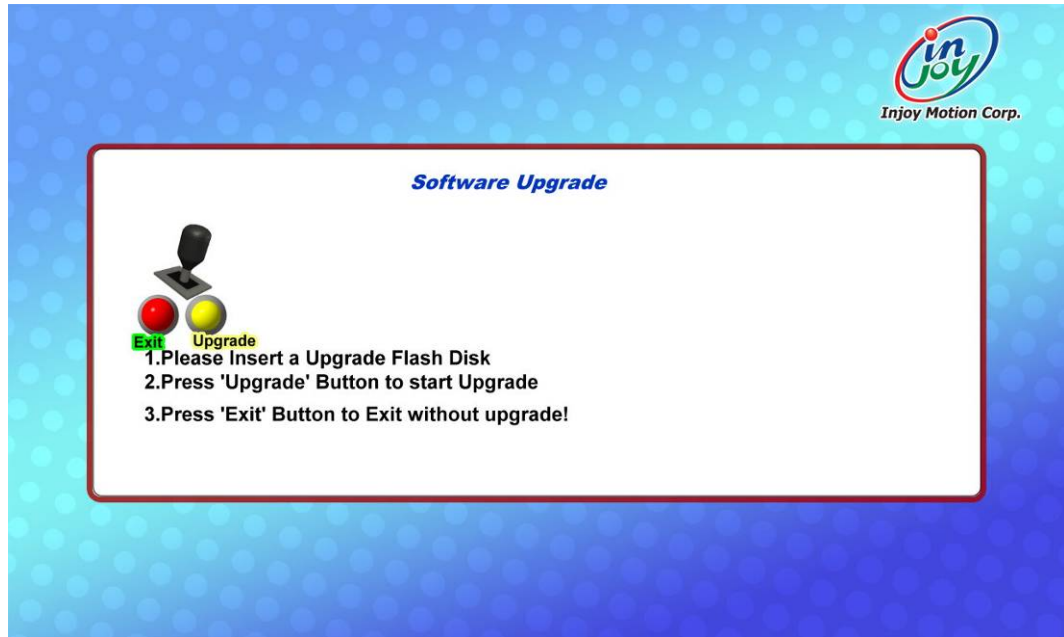


Figure 4-18 “Software Upgrade” sub-menu

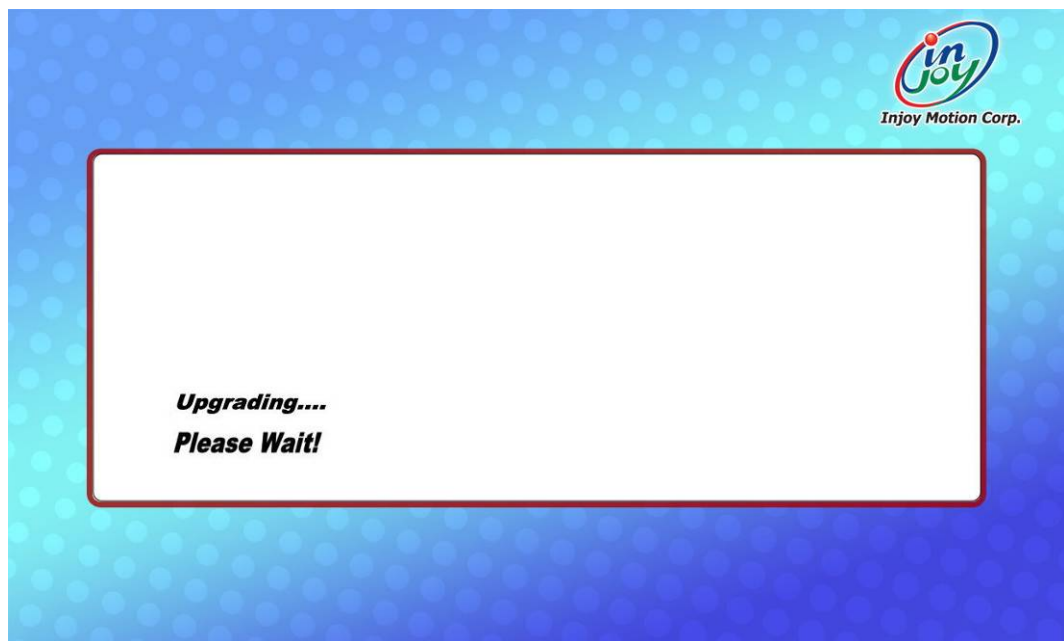


Figure 4-19 “Software Upgrading” Window

Progress will be indicated on screen and you will be notified when download is complete (Figure 4-20). (If you didn't plug the USB Flash Disk onto the PC, it will display an “*Upgrade fails*” window (Figure 4-21).

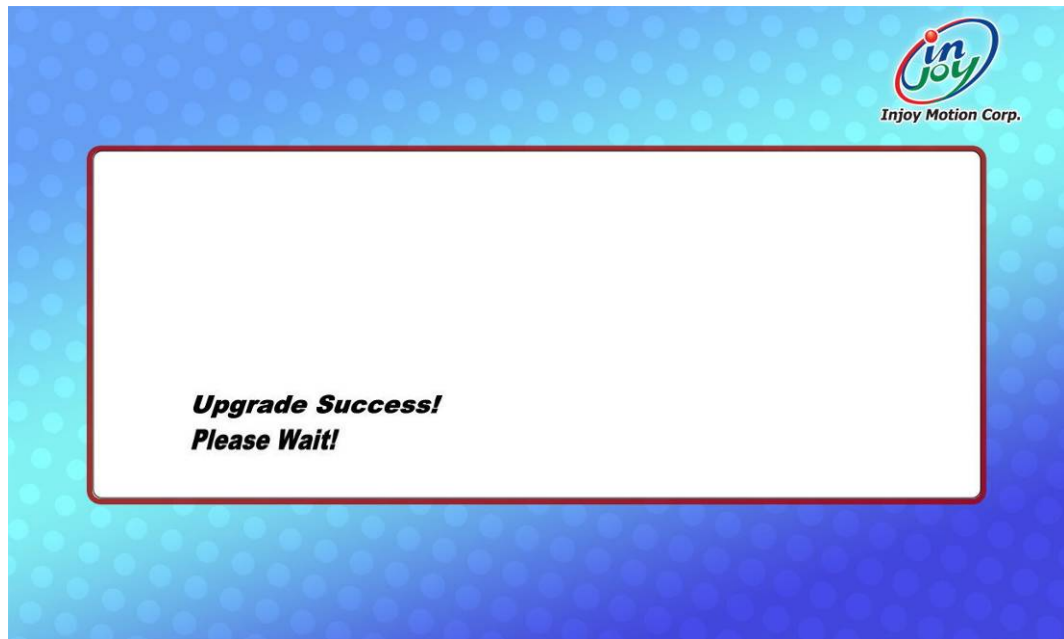


Figure 4-20 “*Upgrade Success*” Window

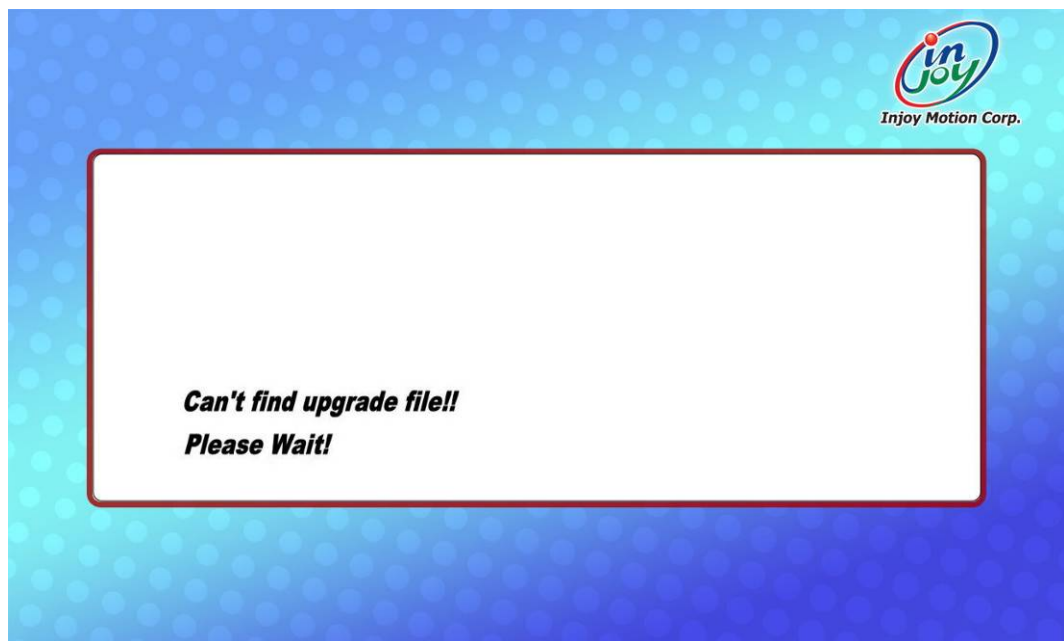


Figure 4-21 Upgrade fails

6. If you wish to cancel upgrade process, press the” Exit” button (Figure 4-18) to exit “*Software Upgrade*” sub-menu.

If the screen shows “Can’t find upgrade file” when you have upgraded the file, please pull out the motion card USB cable. Then pull out the USB disk and try again.



4.1.9 STATISTIC

The information related to playing game is given (Figure 4-22) as follows:

1. “Coin Count” to show the amount of coins inserted.
2. “Free Play Count” to show the number of times the Free Play has been pressed.
3. “Total Play” to show the number of times the game has been played (Total Play = Starts + Continues).
4. “Starts” to show the number of time the game has started.
5. “Continues” to show the number of time the game has been continued.
6. “Average Time per Credit” to show the average time per one coin.
7. “Average Time per Player” show the average time per one player.
8. “Clear Statistic” to clear information in “Statistic” (all value is zero after clearing)

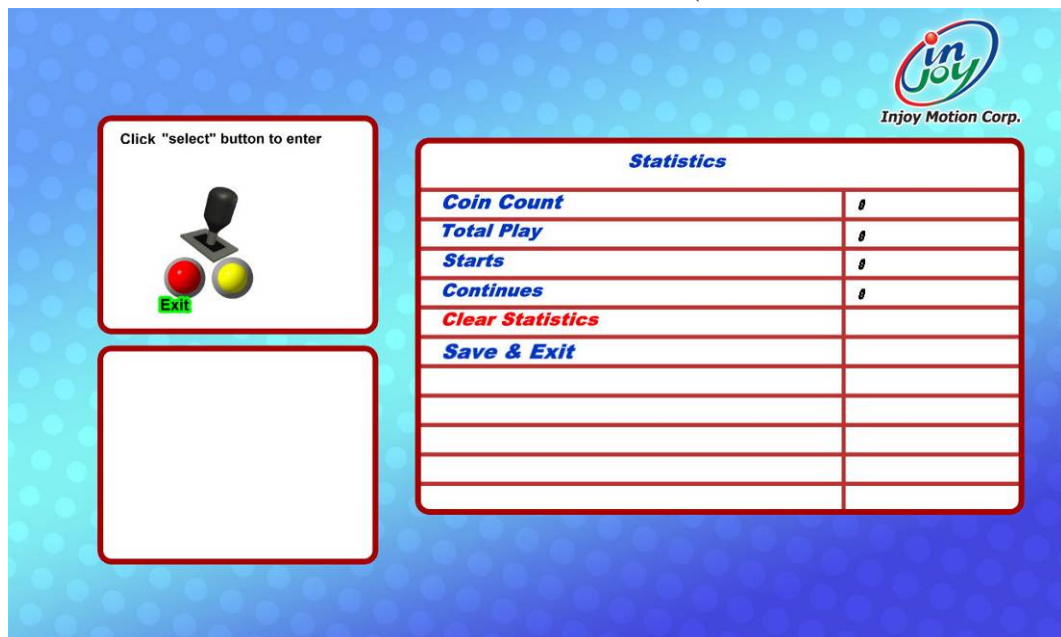


Figure 4-22 “Statistic” sub-menu



4.1.10 SAVE & EXIT

After the setup is completed, the system needs to exit. Please select “Save & Exit”, and then the screen will prompt “Yes” or “NO”. If you press “YES” (Figure 4-23), the system will show” Shutdown....!! Please turn the Operator switch to OFF position.” (Figure 4-24)

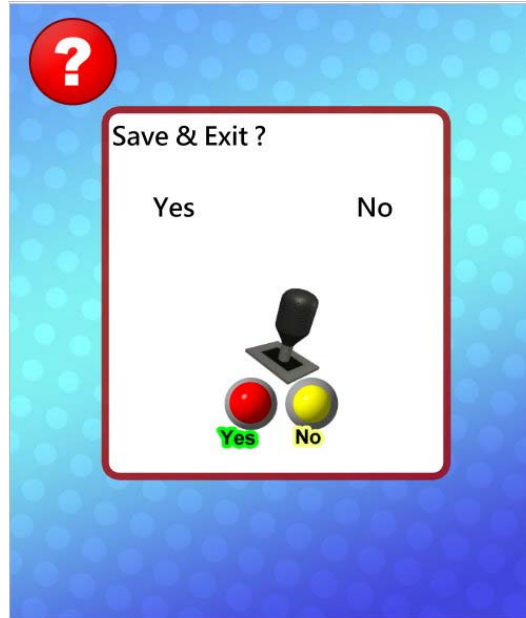


Figure 4-23 Save & Exit window

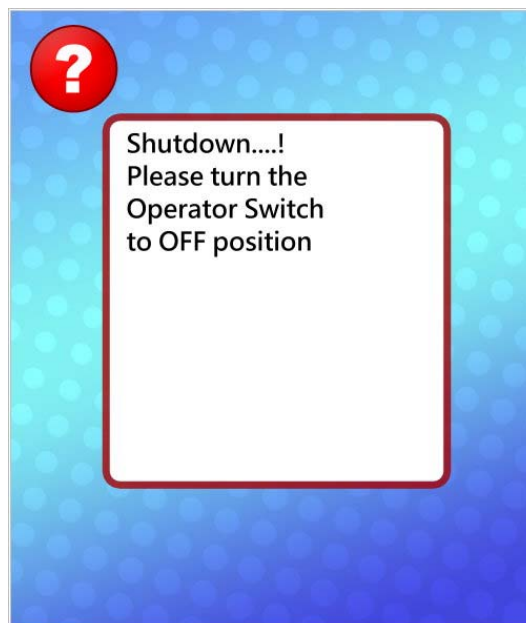


Figure 4-24 Shutdown prompt



4.2 GAME INTRODUCTION



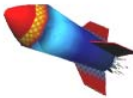
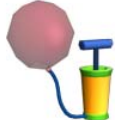
4.2.1 GAME CONTROL

The player uses the steering wheel, throttle and buttons (Figure 4-25) to control the boats. Click the yellow button to start the game. While playing, click the yellow button to turbo and click the red button to through game item.



Figure 4-25 Game control interfaces






Game Item List

Item icon	Introduction
 Jumbo Meat	Changes car styles and accelerates for 10 seconds.
 Power Meat	Changes car styles and accelerates for 5 seconds.
 Missile	Flies aimlessly after being fired and stops or slows down the opponent that is hit.
 Balloon Bomb	Slows down passing opponent with Balloon Bombs.



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Balloon Bomb	
 Bubble Gun	Freezes opponents in bubbles or ice cubes by firing Bubble Gun.
 Paint Bomb	Blurs opponent's view by throwing Paint Bomb.
 Jack's Flower Pot	Throws Flower Pot to grow huge rattan and blocks opponents.
 Power Magnet -	Leans forward with Power Magnet and shortens distance between opponents.
 Shark Missile	Trails and stops or slows down opponents by throwing Shark Missile.



5. MAINTENANCE

5.1 CHASSIS ELECTRONIC COMPONENTS

Figure 5-1 ~ Figure 5-3 are the electronic components of the chassis.

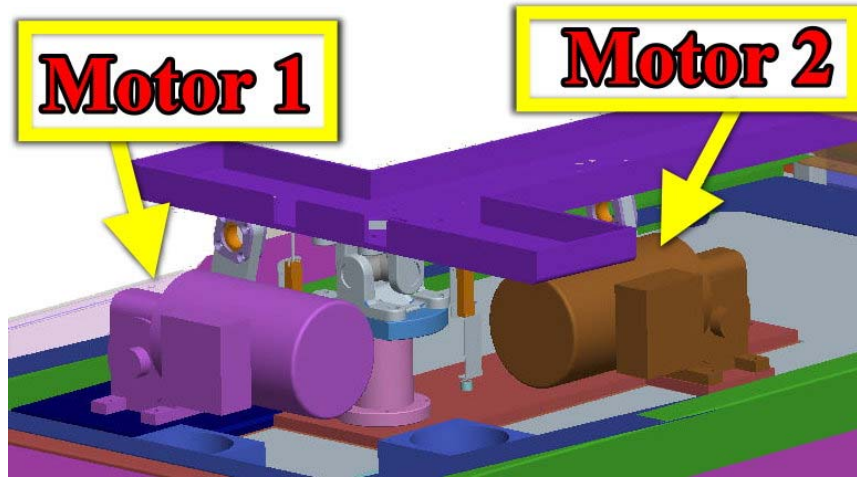


Figure 5-1 Chassis Electronic Components-1

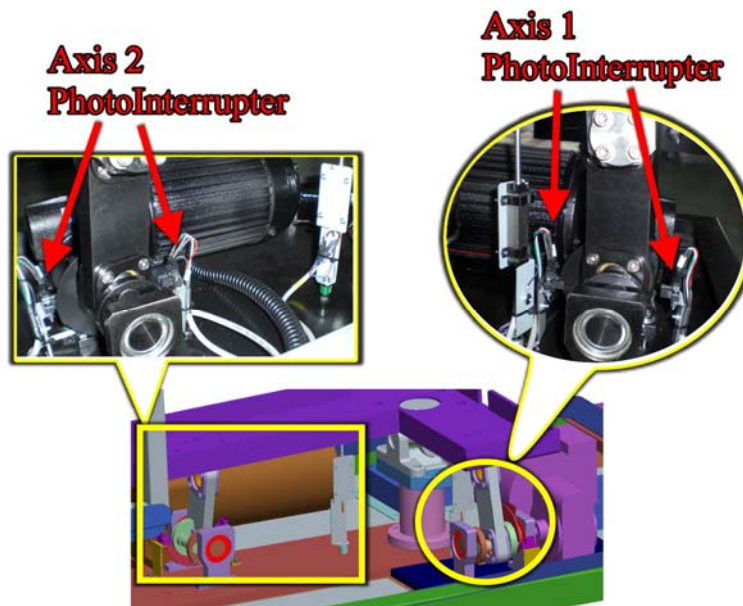


Figure 5-2 Chassis Electronic Components-2



**Axis 2
Linear Potentiometer**

**Axis 1
Linear Potentiometer**

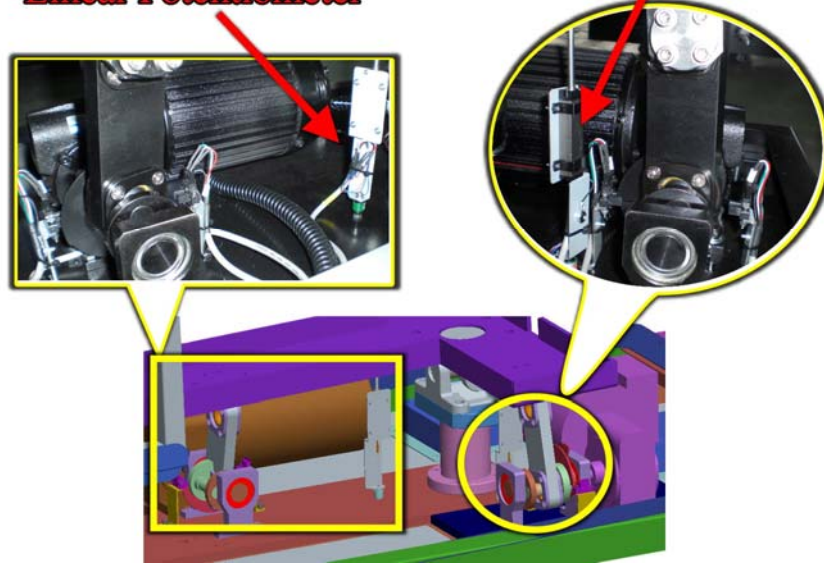


Figure 5-3 Chassis Electronic Components-3

5.2 CABINET ELECTRONIC COMPONENTS

Figure 5-4 are the Cabinet electronic component.

Figure 5-5 are the LCD screen electronic components.

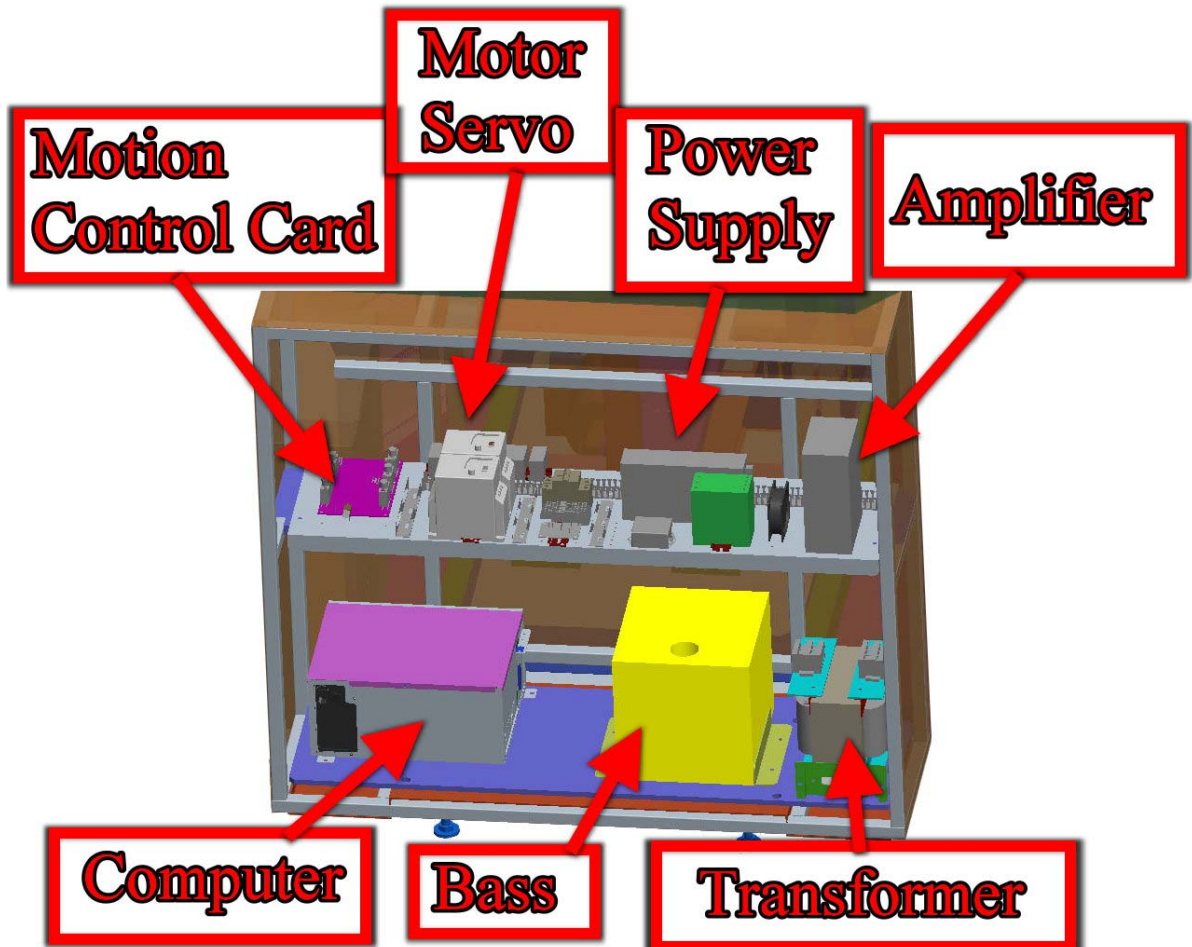


Figure 5-4 Cabinet electronic components

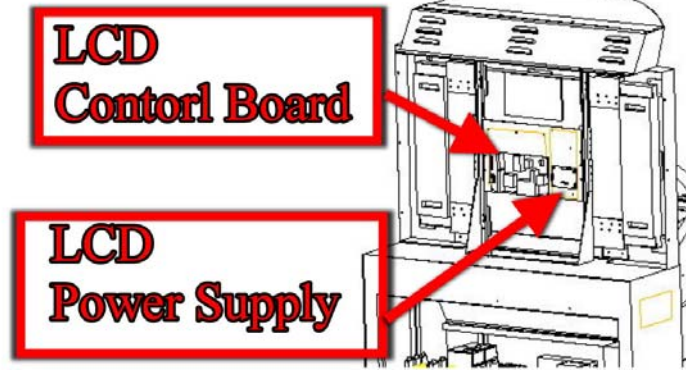


Figure 5-5 LCD electronic devices

5.3 COCKPIT ELECTRONIC COMPONENTS

Figure 5-6 ~ Figure 5-7 are the cockpit electronic components.

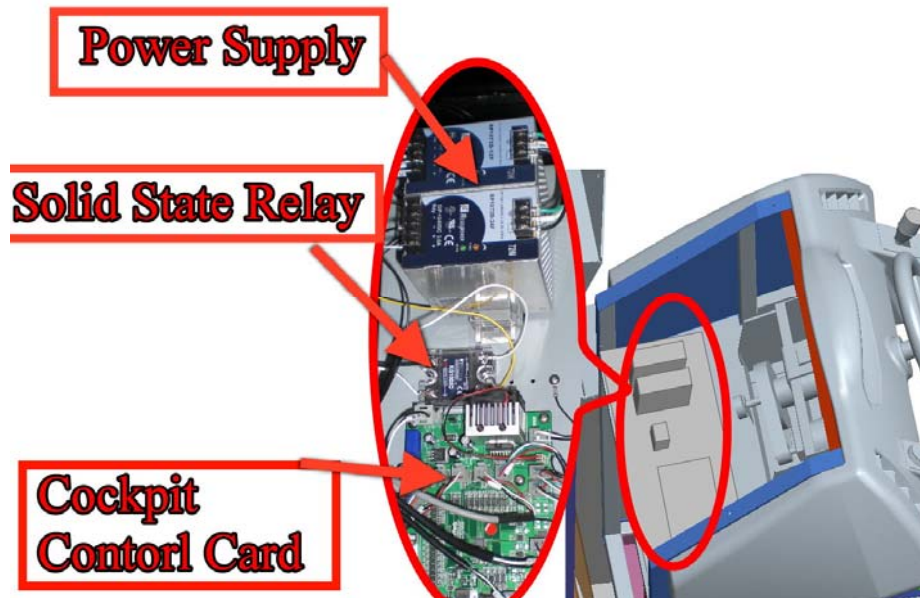


Figure 5-6 Cockpit electronic components-1

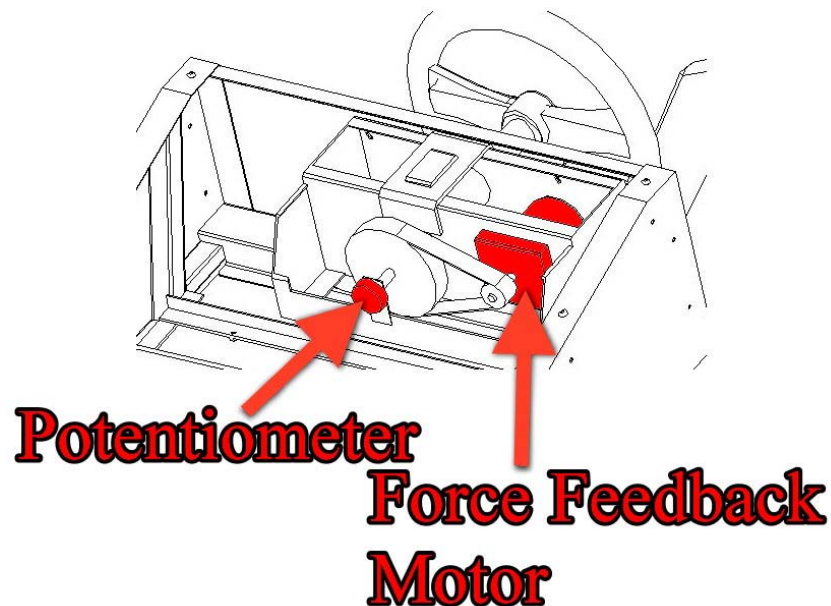


Figure 5-7 Cockpit electronic components-2



5.4 MAINTENANCE

Figure 5-8 shows the chassis of the DIDO KART MDX, also known as the “Rotation Point” which needs to be lubricated every half-year.

“Rotation Point” is the rotation axis. When the motion starts up, the rotation axis will produce friction, and need lubrication semi-annually.

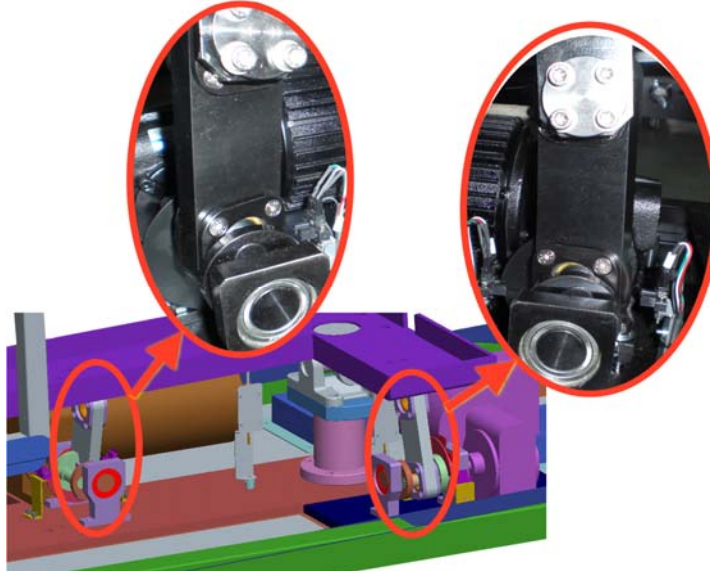
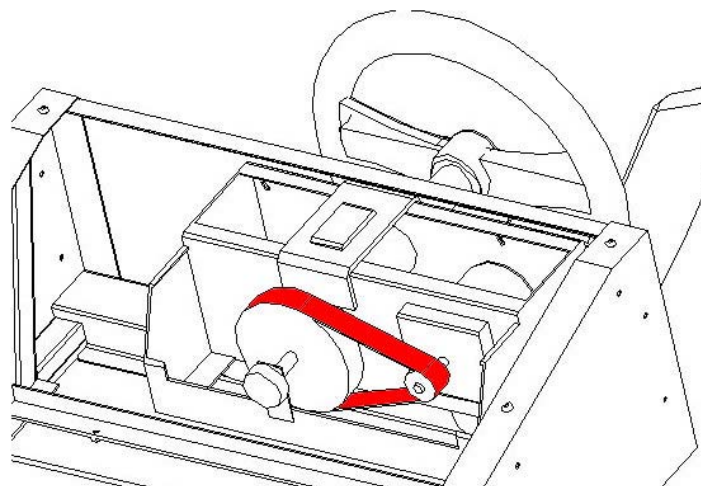


Figure 5-8 Rotation point

Figure 5-9 shows the transmission belt of the force feedback. It needs to check the status every half-year. If the force feedback decreases, please check the belt.

When the game starts, it will simulate the real steering wheel.



Transmission Belt

Figure 5-9 Transmission belts

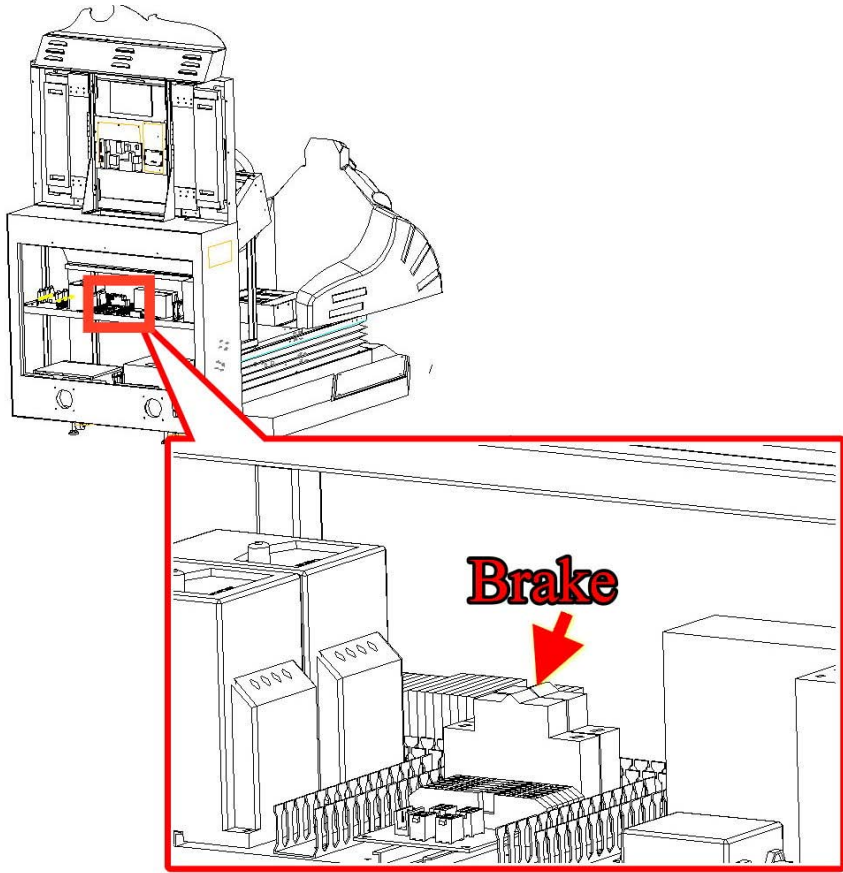


6. TROUBLE SHOOTING

After Unit Power on, the system will follow these steps to start up.

Step	Symptom
1	Computer boot-up, steering wheel rotates to left limit, and rotate to right limit.
2	After 40 seconds, base starts “Homing (base starts rotating and then returns to the center position)”.
3	When system finishes Homing, screen will show “Loading...”
4	After Loading is finished, screen will display animation video

1. Power on fail

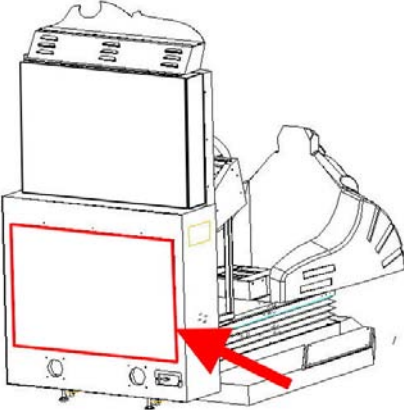
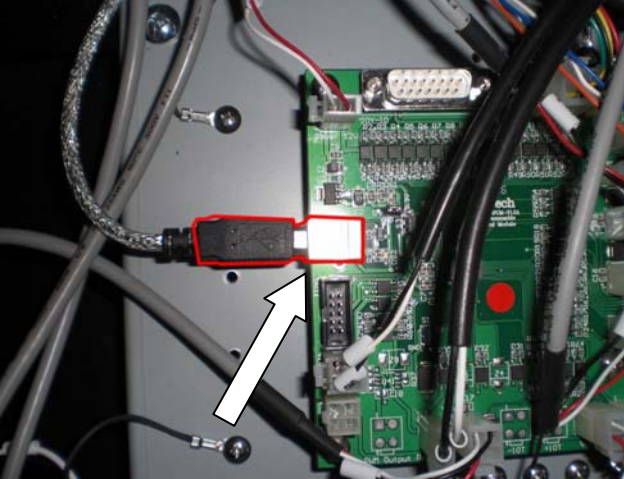
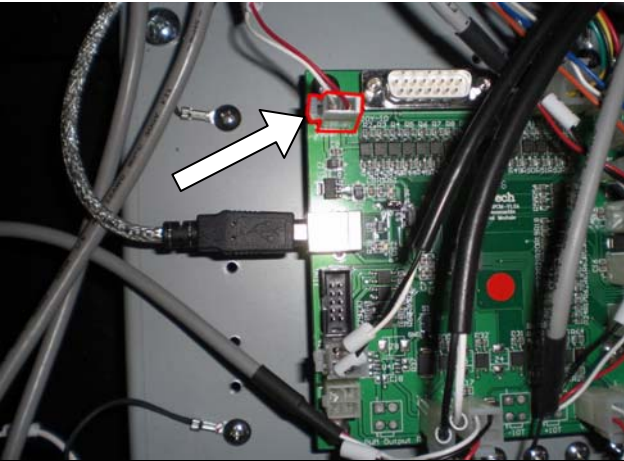
Step	Trouble shooting Guide
1	Please check the Power Source if 220V AC or not?
2	Please unload the “footrest cover” of the base, and check the power breaker. If the breaker is OFF, please turn it to ON. 
3	If the Power Source has 220V AC, and the breaker didn't OFF but the unit is still without Power, Please check if the power wire break off or not?



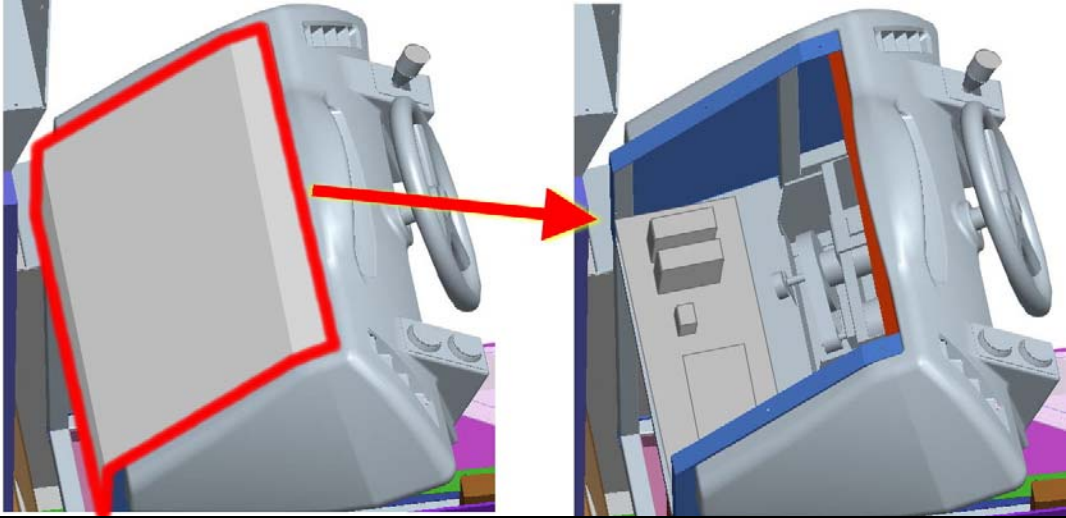
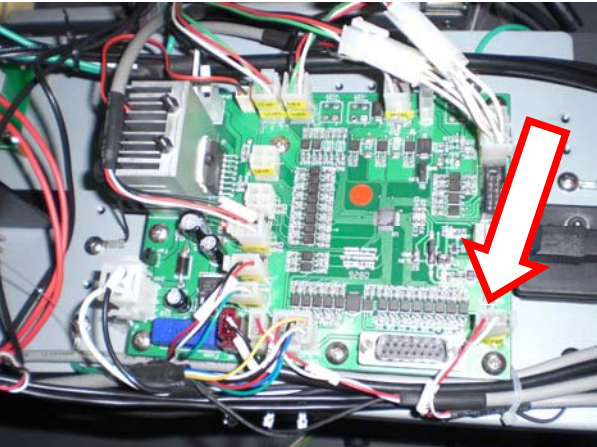
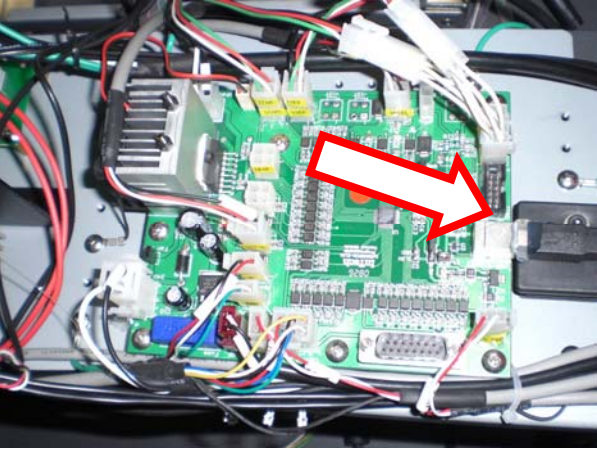
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2. After Power ON, PC boot up, but base not homing after 40 seconds.

Step	Trouble shooting Guide
1	<p>Please unload the “back cover” of the Cobinet (please don’t power OFF), and check the motion control card.</p> 
2	<p>If the control card doesn’t have the green light, please check the USB connector.</p> 
3	<p>If the control card doesn’t have the red light, please check the input power connector.</p> 
4	<p>If the problem persists, please contact our Tech Support at: support@imon.com.tw</p>

3. Control interface no respond

Step	Trouble shooting Guide
1	<p>Please unload the back cover of the LCD (Please don't power off the game)</p> 
2	<p>Please check the cockpit control board if it has Red light or not? If not, please check the wire and the connectors. If broken or damaged, replace it with new (parts to be provided by INJOY). If found ok, reconnect the wire connectors located on the control board and computer power supply.</p> 
3	<p>Please check the cockpit control board if it has Green light or not? If not, please check the USB connector or reconnect the wire connectors located on the computer USB port.</p>  <p>If the problem persist, please replace a new USB wire (length:3M)</p>



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4	<p>If the problem persists, please make sure no other game shares this power source.</p> <ul style="list-style-type: none">1. AC Power Wire Diameter must be greater than 2.0mm2. Earth connect must be indeed3. No other appliance or game should share this power source on this circuit, otherwise <i>DIDO KART MDX</i> will break down.
5	<p>Please contact our Tech Support at: support@imon.com.tw, if the problem persists.</p>