

Haier SERVICE MANUAL

Order No.

Front Load Washing Machine

MODEL:HW70-1202D HW60-1202D HW60-1002D HW50-1202D





This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death

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Chapter 1 General Information 1-1. General Guidelines

When servicing, observe the original lead dress. If a short circuit is found, replace all parts which are overheated or damaged by the short circuit. After servicing ,see to it that all the protective devices such as insulation barriers , insulation papers shields are properly installed .Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the service places serviced or not. And be sure safety of that.

Chapter 2 Product Feature

2-1. Features

(1). 320mm diameter porthole, door may be open at a 175 degrees.

Facilitate view of wash process, facilitate unloading and easy to use with large port.

(2). Class A energy-saving

Scientific design for tub can reduce the use of water heavy during washing, consequently upgrade the energy efficiency class to A,also use scientific washing

(3). Multi-gear speed controller

According to different costuming, you can select corresponding spin speed, from 0 to 1400 rpm.

(4). Unique gasket design featuring no residual water hidden inside.

By the unique gasket, washing machine can left no residual water hidden between outer drum and front board.

(5). Delay time adjustive.

According to different costuming, you can select delay time, from 0.5h to 24h.

2-2. Specification

Energy lab	elling for electrical clo	thes was	hing mach	ines for hou		0-1202D
	Summar	ry of Test∣	Poculte			
Capacity (cotton)	Gainnai	kg	(courto	6.	0	
Energy Efficiency Index		ку %		54.		
		Class		А		
Annual Electric Energy Cons	umption	kwh/year		175		
Low power mode Energy Col	•	Kwh/year		6.2		
Total Annual Energy Consun	•	Kwh/year		181		
Washing Performance		i (Will y Cal		1.0		
Spin Drying Performance		%		59		
opin Drying r enormance		Class				
Spin speed		rpm		120		
shii sheed		ipin				
Annual water Consumption		L/year		848	2.6	
Main Wash		L		12	.9	
Length of cycle		min		16	7	
	Tes	t Conditio	ns			
Installation:				e with manufact	turer's instruct	ion
Programme controller:			electronic			
Tested programme:				60• ;6.0kg,120	00rpm• intens	e
Supply voltage during test:			230 V ± 1 %			
THD for power supply			0.66%			
Supply frequency during test			50 Hz ± 1 %			
Measured room temperature			21.5°C~23.5			
Supply water:	-measured temperature		15.5°C~16.0	°C		
	-measured hardness		240ppm			
	-measured pH-value		7.3~7.6			
	-pressure		240Kpa			
	-hardness preparation		IEC 60734 ty			
Detergent:	-type		reference detergent	base detergent IEC-A*	sodium perborate	TAED
	-amount		112g	86.2g	22.4g	3.36g
	-batch/production date		9	167-513(7-2010)	-	NO2357600
	-supplier			WfK	WfK	WfK
Textiles:	-conditioned mass in kg		6.0kg			
	-average age (number of us		42			
	-supplier	,	WfK			
	-composition (number of pie			wcases,25towe	ls	
Test strips:	-batch number		108-31			
	-supplier		EMPA			
	-number of strips		nartial lode	B full load• 6		

HW60-1202D							202D			
Energ	y label	ling for e	lectrical c	lothes was	shing mac	hines for	household	d use		
Cycle data,parameters and res	ults									
Cycle:		1	2	3	4	5	6	7	Average	standaro deviatio
data of cycle	yr.m.d	2011-2-14	2011-2-14	2011-2-15	2011-2-15	2011-2-16	2011-2-17	200-2-18	$\mathbf{\times}$	\times
Base Load	\succ	Part A	Part B	Part B	Part A	Full load	Full load	Full load	\bigtriangledown	$\overline{}$
Measured Programme	\bigtriangledown	cotton 40℃	cotton60°C	cotton40℃	cotton60°C		cotton60℃	Į	\bigtriangledown	\mathbf{i}
Main wash cold water consumption	L	10.6	11.2	11.3	11.4	15.1	15.7	15.1	12.9	2.255
Main wash hot water consumption	L	\ge	\ge	\ge	\ge	\times	\times	\ge	\ge	\times
Total hot water onsumption	L	\bigtriangledown	\mathbf{i}	\bigtriangledown	\mathbf{i}	$\boldsymbol{\succ}$	$\boldsymbol{\succ}$	\square	\mathbf{i}	\ge
Total cold water onsumption	L	31.8	33.8	33.5	34.4	45.4	46.5	44.5	38.6	6.537
Total water onsumption	L	31.8	33.8	33.5	34.4	45.4	46.5	44.5	38.6	6.537
Unit water consumption	L/kg	5.3	5.6	5.6	5.7	7.6	7.8	7.4	6.4	1.089
Annual water consumption for total 220 cycles (AWc)	L			•		8483		•	•	
Main wash duration	min	123	144	123	144	145	140	140	137	9.764
Heating time	min	12	21	11	22	22	23	23	19	5.273
Programme time	min	152	171	153	171	174	174	174	167	10.000
Electrical energy consumption (for programme)	kWh	0.562	0.876	0.557	0.878	0.865	0.904	0.881	0.79	0.157
Total cold water correction energy	kWh	0.006	0.007	0.007	0.007	0.009	0.018	0.014	0.010	0.005
Total hot water correction energy	kWh					N/A				
Total energy consumption(Wt)	kWh	0.568	0.883	0.564	0.885	0.874	0.922	0.895	0.799	0.160
Unit energy consumption	Kwh/kg	0.095	0.147	0.094	0.147	0.146	0.154	0.149	0.133	0.027
Energy consumption for s	ingle L	.ow powe	er mode	in total	220 cycle	s				
Energy consumption for (LU)		•	=		0.08					kwh
Energy consumption for (LO)			=		3.06					kwh
Energy consumption for (O)			=			3.07				
Energy consumption for to	tal 220	cycles								
Energy consumption for programme running			Wt*220				175.68			kwh
Annual energy consumption for total 220 cycles (AEc)	A	$E_C = W_{total} \times 220$	$0 + \left\{\frac{P_o}{1.000} \times \left[\frac{525.600 - ((t_r + t_{mLU}) \times 2)}{2 \times 60}\right]\right\}$		$\frac{P_{LU} \times 220}{1.000} \right] + \left\{ \frac{P_{LO}}{1.000} \times \left[\frac{525.600 - ((t_t + t_{nLU}) \times 220)}{2 \times 60} \right] \right\} + \left[\frac{P_{LU}}{1.000} \times \frac{(t_{nLU} \times 220)}{60} \right] + \left[\frac{P_{LU}}{1.000} \times \frac{(t_{nLU} \times 220$			$\times \frac{(t_{mLU} \times 220)}{60}$		
		AEc	:	=	181.89					kwh
Energy consumption for SAEc		AEc		=		333.70				kwh
Energy Efficiency Index		EEI	:	=			54.5			%
Energy Efficiency Class		A+++]	A++]	.∎ A+		A]	
		В		С		D		\geq		

_				_		70-1202D		
Energy lat	belling for electrical clot	thes was	hing machir	nes for hou	isehold use			
	Summai	ry of Test	Results					
Capacity (cotton)		kg		7	.0			
Energy Efficiency Index		%		4	8			
		Class		Α	++			
Annual Electric Energy Cor	•	kwh/year		181	1.04			
Low power mode Energy C	•	Kwh/year		3.	29			
Total Annual Energy Consu	Imption	Kwh/year			1.33			
Washing Performance				1.	02			
Spin Drying Performance		%		5	5%			
		Class			С			
Spin speed		rpm		13	46			
Annual water Consumption		L/year		930	9.1			
Main Wash		L		15	5.4			
Length of cycle		min		18	81			
	Tes	st Conditio	ons					
Installation:			in accordance	with manufac	turer's instruct	tion		
Programme controller:			electronic					
Tested programme:				60℃ 1400rpm	1, intense,disp	lav2:38 2:58		
Supply voltage during test:			230 V ± 1 %	00 0,1 1001ph				
THD for power supply			0.65%					
Supply frequency during test	st.		50 Hz ± 1 %					
cupply nequency during tes	51.		22.5°C~23.6 °C					
Supply water:	-measured temperature		15.5°C~16.4 °					
	-measured hardness		235ppm~250ppm					
	-measured pH-value		7.3~7.5					
	-pressure		240Kpa~250Kpa					
	-hardness preparation		IEC 60734 typ	-				
			reference	base detergent	sodium			
Detergent:	-type		detergent	IEC-A*	perborate	TAED		
	-amount		124	95.48	24.8	3.72		
	-batch/production date			296-779	SPB4.217-338	NO23576003		
	-supplier			WfK	WfK	WfK		
Textiles:	-conditioned mass in kg		7.0kg					
	-average age (number of us	ses)	31					
-supplier			WfK					
	-composition (number of pie	eces)	2sheet,12pillo	wcases,25tow	vels			
To at at the	hatabar 1		100.01					
Test strips:	-batch number		108-31					
	-supplier		EMPA	.				
	-number of strips		partial lod: 4	tull load: 7				
	-deadline of use		2011-9-31					

Front Load Washing Machine

Cycle data, parameters and results standard Cycle: 1 2 3 4 5 6 7 Average deviatior 2011.04.12 2011.04.12 2011.04.13 2011.04.14 data of cycle 2011.04.11 2011.04.11 2011.04.15 vr.m.d Part A Part B Part B Part A Full load Full load Full load Base Load Measured Programme otton 40℃ cotton60℃ cotton40°C cotton 60°C cotton60°C Main wash cold water L 12.5 13.0 13.2 12.5 18.8 18.7 18.9 15.4 3.218 consumption Main wash hot water consumption Т L Total hot water onsumption 42.3 2.933 Total cold water onsumption L 41.0 41.6 39.7 39.9 47.6 41.3 45.1 Total water onsumption L 41.0 41.6 39.7 39.9 47.6 41.3 45.1 42.3 2.933 Unit water consumption L/kg 5.9 5.9 5.7 5.7 6.8 5.9 6.4 6.0 0.419 Annual water consumption for 9309 L total 220 cycles (AWc) Main wash duration 10.212 116 137 117 137 137 138 138 131 min Heating time min 12 20 12 20 21 21 21 18 4.220 Programme time min 166 188 166 188 187 185 187 181 10.296 Electrical energy consumption kWh 0.624 0.897 0.623 0.880 0.858 0.879 0.880 0.81 0.125 (for programme) 0.013 0.019 0.004 Total cold water correction energy kWh 0.013 0.017 0.015 0.025 0.017 0.017 N/A Total hot water correction energy kWh Total energy consumption (Wt) 0.896 0.899 0.126 kWh 0.637 0.910 0.640 0.895 0.883 0.823 0.091 0.130 0.091 0.126 0.128 0.128 0.018 Unit energy consumption Kwh/kg 0.128 0.118 Energy consumption for single Low power mode in total 220 cycles 0.05 Energy consumption for (LU) = kwh = 1.61 Energy consumption for (LO) kwh = Energy consumption for (0) 1.63 kwh Energy consumption for total 220 cycles Energy consumption for =Wt*220 181.04 kwh programme running $AE_{C} = W_{total} \times 220 + \left\{ \frac{F_{O}}{1.000} \right\}$ $\times \left[\frac{525.600 - ((t_t + t_{uLU}) \times 220)}{2 \times 60}\right] \right\} + \left\{\frac{P_{LO}}{1.000} \times \left[\frac{525.600 - ((t_t + t_{uLU}) \times 220)}{2 \times 60}\right] \right\} + \left[\frac{P_{LU}}{1.000} \times \frac{(t_{uLU} \times 220)}{60}\right] + \left[\frac{P_{LU}}{1.000} \times \frac{(t_{uLU} \times 220)}{6$ Annual energy consumption for total 220 cycles (AEc) AEc = 184.33 kwh SAEc 380.70 Energy consumption for SAEc = kwh EEI 48.4 **Energy Efficiency Index** = % 1 A+++ A+ Α A++ **Energy Efficiency Class** В С D

Energy labelling for electrical clothes washing machines for household use

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Front Load Washing Machine

	Summa	rv of Tes	t Results					
Capacity (cotton)		kg				5.0		
Energy Efficiency Index		%				53.46		
		Class				A+		
Annual Electric Energy Cons	umption	kwh/year			1	46.55		
Low power mode Energy Co		Kwh/year				6.71		
Total Annual Energy Consun	•	Kwh/year				53.26		
Washing Performance		,				1.02		
Spin Drying Performance		%				58%		
		Class				C		
Spin speed		rpm				1181		
Annual water Consumption		L/year			7	370.0		
Main Wash		Ĺ				10.9		
Length of cycle		min				152		
	Tes	st Condi	tions					
Installation:				nce with	n manufa	cturer's instruction	ı	
Programme controller:			electronic					
Tested programme:			Cotton, st display2:28		, 40℃/6	0℃, 1200rpm, ir	ntense,	
Supply voltage during test:			230 V ± 1 9					
THD for power supply			0.66%					
Supply frequency during test	:		50 Hz ± 1 9	%				
Measured room temperature				~ 24	°C			
Supply water:	-measured temperature		16 ℃ ·		°C			
	-measured hardness		235 ppm	~ 255	ppm			
	-measured pH-value		7.3~7.6					
	-pressure		240Kpa	tuno P				
	-hardness preparation		IEC 60734 reference	туре в IEC	-A*	sodium perborate	TAED	
Detergent:	-type		detergent					
	-amount -batch/production date		100 g	167 512	лд (7-2010)	20.0 g SPB4.227-564	3.0 g NO23576003	
	-supplier			Wfł		WfK	WfK	
Textiles:	-conditioned mass in kg		5.0kg					
	-average age (number of us	ses)	39					
	-supplier	•	WfK					
	-composition (number of pie	eces)	2sheet,6pil	lowcase	es,20tow	vels		
Test strips:	-batch number		108-31					
	-supplier		EMPA					
	-number of strips		partial lod:	2 6.1	llood 4	-		

HW50-1202D

Energy labelling for electrical clothes washing machines for household use ${ m HW50-1202D}$								202D		
Cycle data,parameters and resu	ilte									
Cycle:		1	2	3	4	5	6	7	Average	standard deviation
data of cycle	yr.m.d	2011-4-18	2011-4-18	2011-4-19	2011-4-19	2011-4-20	2011-4-21	2011-4-22	$\mathbf{\succ}$	$\mathbf{\succ}$
Base Load	$\mathbf{ imes}$	Part A	Part B	Part B	Part A	Full load	Full load	Full load	$\mathbf{\mathbf{\nabla}}$	$\mathbf{\mathbf{X}}$
Measured Programme	\mathbf{X}	cotton 40℃	cotton60℃	cotton40℃	cotton60℃		cotton60℃	1	$\mathbf{\mathbf{\nabla}}$	$\mathbf{\mathbf{X}}$
Main wash cold water consumption	L	9.2	9.1	8.9	9.6	13.3	13.2	13.3	10.9	2.184
Main wash hot water consumption	L	\ge	\times	\ge	\ge	\ge	\times	\ge	\ge	\times
Total hot water onsumption	L	\bigtriangledown	$\boldsymbol{\succ}$	\bigtriangledown	\bigtriangledown	\bigtriangledown	$\boldsymbol{\succ}$	$\mathbf{\mathbf{\nabla}}$	$\mathbf{\overline{\mathbf{X}}}$	\mathbf{i}
Total cold water onsumption	L	27.7	27.6	27.2	29.6	41.7	39.9	40.8	33.5	6.890
Total water onsumption	L	27.7	27.6	27.2	29.6	41.7	39.9	40.8	33.5	6.890
Unit water consumption	L/kg	5.5	5.5	5.4	5.9	8.3	8.0	8.2	6.7	1.378
Annual water consumption for total 220 cycles (AWc)	L					7370				
Heating time	min	10	17	10	18	18	18	18	16	3.823
Main wash duration	min	125	144	124	147	144	144	145	139	9.967
Programme time	min	152	171	151	174	73	173	173	152	36.441
Electrical energy consumption (for programme)	kWh	0.505	0.712	0.505	0.725	0.721	0.715	0.718	0.66	0.104
Total cold water correction energy	kWh	0.006	0.007	0.008	0.009	0.009	0.011	0.011	0.009	0.002
Total hot water correction energy	kWh					N/A				
Total energy consumption (Wt)	kWh	0.511	0.719	0.513	0.734	0.730	0.726	0.729	0.666	0.105
Unit energy consumption	Kwh/kg	0.102	0.144	0.103	0.147	0.146	0.145	0.146	0.133	0.021
Energy consumption for si	ngle L	ow powe	er mode	in total	220 cycle	s			•	
Energy consumption for (LU)		•	=				0.09			kwh
Energy consumption for (LO)			=		3.30					kwh
Energy consumption for (O)			=		3.32					kwh
Energy consumption for tot	tal 220	cyclos								
Energy consumption for to	iai 220		Wt*220				146.55			kwh
programme running										
Annual energy consumption for total 220 cycles (AEc)	$AE_{C} = W_{\text{instal}} \times 220 + \left\{ \frac{P_{O}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right\} \\ + \left\{ \frac{P_{LO}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right\} \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right\} \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220)}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{525.600 - ((t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{90.600 - (t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{90.600 - (t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{90.600 - (t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] \\ + \left[\frac{P_{LU}}{1.000} \times \left[\frac{90.600 - (t_{t} + t_{\text{int},U}) \times 220}{2 \times 60} \right] \right] $						$\left \frac{20}{1000}\right $ + $\left[\frac{P_{LU}}{1000}\right]$	$\left(\frac{(t_{mLU} \times 220)}{60}\right)$		
		AEc =			153.26					kwh
Energy consumption for SAEc		AEc	=	=	286.70					kwh
Energy Efficiency Index		EEI	-	=			53.5			%
Energy Efficiency Class		A+++		A++]	A+		A]	
		В		С		D		\succ		

Chapter 3 Matters needing attention

3-1. Safety

BEFORE SWITCHING THE APPLIANCE ON FOR THE FIRST TIME

DO	•	•	
----	---	---	--

- ... Make sure that the transportation bolt(T1,T2&T3) are removed.
- ... Use a separate earthed socket for the power supply.
- ... Make sure that the plug is accessible.
- ... Hold the plug and not the electric cable when unplugging the power supply.
- ... Make sure that the fuses in the power circuit are rated for 13A.
- ... Keep away from heat sources and direct sun light to prevent plastic and rubber components from aging.
- ... Make sure that the power cord is not caught under or in the appliance and avoid damage to the power cable.
- ... Check that hose joints and connections are firm and no water can leak. If joints are loose or there is leakage, turn off the water supply and refix. Do not use the
 - washing machine until the hoses are properly fixed.
- _¬DO NOT ...
 - ... Touch or use the appliance when barefoot or with wet or damp hands or feet.
- \neg ... Use flammable detergent or dry cleaning agent.
- Use any flammable sprays in close vicinity to the appliance.
 - ... Remove or insert the plug in the presence of flammable gas.
- Allow children or infirm persons to play with the appliance or packing materials.
 - Install the appliance outdoors in a damp place, or in an area which may be prone to water leaks such as under or near a sink unit. In the event of a water leak allow the machine to dry naturally.
 - ☐ ... Place the washing machine directly on a carpet, or close to a wall or furniture.

DURING DAILY USE OF THE APPLIANCE

DO ...

- ... Pull up zips and fix loose threads to prevent the items from being entangled. If necessary, put small items into a net bag or pillow.
- ... Turn off the machine after each wash program and switch it off at the mains to save electricity and for safety. Wipe clean the lower part of the porthole.
- ... Keep the door slightly open when the washing machine is not in use to prevent formation of odours.
- ... Let the power cord be replaced by the manufacturer, his service agent or other accordingly qualified persons, in case it is damaged.
- ... Ensure that the appliance is not used by persons(including children) with reduced physical, sensory or mental capabilities, lack of experience and knowledge without supervision or instruction by a person responsible for their safety.
- ... Supervise children to ensure that they do not play with the appliance.

__DO NOT ...

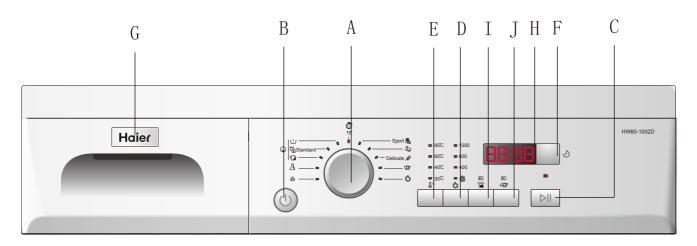
- ... Touch the washer door during the washing process it gets hot!
- ... Place heavy objects or sources of heat or damp on top of the appliance.
- $\stackrel{-}{\neg}$... Hot wash foam rubber or sponge-like materials.
- ... Open the detergent distribution drawer during the wash
 cycle.
- ... Force the washer door open. The door is fitted with a self-lock device and will open shortly after the washing procedure is ended.
- Open the washer door if the water level is visibly over the porthole.
- ... Cover the washing machine with plastic cover so that inside dampness cannot be kept in.

Program knob

Α

Power Switch

в



D	Spinning Speed	Setting button E Washing temperature button F Delay Button
G	Detergent distril	bution drawer H Display I Intense button J Extra rinse button
A	ר Program knob	_By turning the knob clockwise/counterclockwise, the required program can be selected. There are 11 programs available. After a program is selected, the corresponding light will go on.
В	⊐ Power Switch	_ Press this button to switch on the washing machine. Press it again to switch it off.
С	⊐ Start/Pause Button	_ When the washing machine is connected to the power socket and a program is selected, lightly touch this button to start operation. During a wash cycle, touch it lightly operation will stop and the digits on the screen start blinking. Touch it again to resume operation. To cancel a wash program during a wash cycle, touch this button, when the digits on the screen start blinking, press the Power switch, the program will be cancelled.
D	¬ Spinning Speed Setting	_ Touch this button lightly to select the desired speed. When a speed is set, it will be displayed on the indicator.

С

Start/Pause button

Setting
ButtonNote: Different water temperatures and spinning speeds can be set
for different laundries. Wash using the default settings if there is no
special requirement.

E ¬ Washing _ Touch this button lightly, the washing temperature will be displayed on temperature the indicator. Select a temperature according to the type of laundry. button

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F	⊐ Delay Button	_Touch this button lightly, the washing machine will start operation after a period of time
		and the corresponding indicator will go on. The range is 0.5-24 hours; each touch of this
		button increases a half hour. After the button is set, press the Start/Pause button to start
		countdown of the set time (the time is displayed on the screen until the program ends).
		Note: The delay time must be longer than the program time; otherwise, the washing machine will start the wash program directly.
G	¬ Detergent distribution	_Open the drawer, three compartments can be seen:
	drawer	Compartment 1: Prewash detergent
		Compartment 2: Detergent for programs 1 to 10. Compartment 3: Softener, conditioning agent, perfume, etc.
Н	⊐ Display	_Information as remaining wash time and error messages will be shown here.
		Note: After power is switched on, the display will go on and the remaining wash time decreases. As the water pressure and temperature may differ, the remaining time maybe adjusted accordingly. When the laundry is not balanced during spinning, the time may be automatically prolonged. These are normal phenomena.
I	¬ Intense button	_If the laundry is heavily soiled, press this button before starting the program. When the button is pressed, the washing time increases.
J	¬ Extra rinse button	Press this button, the washing machine will perform additional rinses. Press the button once to select one additional rinse. The display will show"P-1". Press the button repeatedly and the screen will display "P-2"or "P-3", indicating two or three additional selected rinses. The "extra rinse light" is activated and flashes during the performance. "P-1/2/3" is displayed alternating with the remaining time. The light turns off and the display disappears when the extra rinse ends.

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Chapter 5 Program Introduction

DETERGENT COMPARTMENTS

					2		 Detergent compart Detergent compart 		ish mode	
						S	3 Compartment for s			
							other additives		set spin speed	
		Maximum		¥	V	¥			HW50-1202D	
Progra	am	Temperature	Preset	2	3	1	Recommended Laundry	HW70-1202D	HW60-1202D	HW60-1002D
1	Wool	to 40 °C	30°C	\checkmark		\boxtimes	Woolen fabrics	400rpm	500rpm	400rpm
2	Synthetic	to 60 °C	40°C	\checkmark		\square	Slight-soil cotton, linen and synthetic fabrics	1000 rpm	1000 rpm	1000 rpm
3 (Cotton Eco	to 90 °C	40°C	\checkmark		\boxtimes	Cotton fabrics	1000 rpm	1000 rpm	1000 rpm
	Cotton standard	to 90 °C	40°C	\checkmark		\boxtimes	Cotton fabrics	1000 rpm	1000 rpm	1000 rpm
	Prewash	to 90 °C	40°C	\checkmark		\checkmark	Heavy soiling	1000 rpm	1000 rpm	1000 rpm
6	Quick	to 30 °C	30°C	\checkmark		\square	Slight-soiling	800 rpm	1000 rpm	1000 rpm
7 s	sport	to 40 °C	30°C	\checkmark		\boxtimes	Sports wear	1000 rpm	1000 rpm	1000 rpm
8	Mix	to 60 °C	40°C	\checkmark		\square	Cotton or synthetic	1000 rpm	1000 rpm	1000 rpm
9	Delicate	to 40 °C	30°C	\checkmark		\square	easy wear abrasion fabric	1000 rpm	1000 rpm	1000 rpm
10	Rinse			\square		\boxtimes	/	1000 rpm	1200 rpm	1000 rpm
11 9	Spin			\square	\boxtimes	\square	/	1000 rpm	1200 rpm	1000 rpm

Ves Yes

🖂 No

Optional

Chapter 6 Washing Mathods

6-1. Loading

Open the door,put in the laundry piece by piece and then tightly close the door.

Notes:

1) When first using the washing machine, let it run unloaded for one program to prevent the laundry from being tainted by oil or dirty water from the washing machine.

 Do not overload the washing machine.

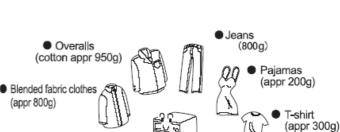


Shirts

(cotton appr 300g)

Jackets (cotton)

appr 800g)



Woolen

blankets (appr 3000g)

Load Reference

6-2. Adding detergent

Slide out the detergent drawer and put the required detergent and softening agent into the corresponding boxes. Push back the drawer gently.

Caution:

 Do not add liquid detergent to compartment 1 and 2.
 For prewashing program, detergent should be added to both compartments 1 and 2. For other programs, do not add detergent to compartment 1.

3) Do not overuse softener; otherwise, it will damage the artificial fibers.

6-3. Selecting washing program

To get the best washing effect, an appropriate washing program should be selected according to the laundry type.

Underwear

(appr 70g)

Socks (blended fabrics appr 50g)

Single bed sheets

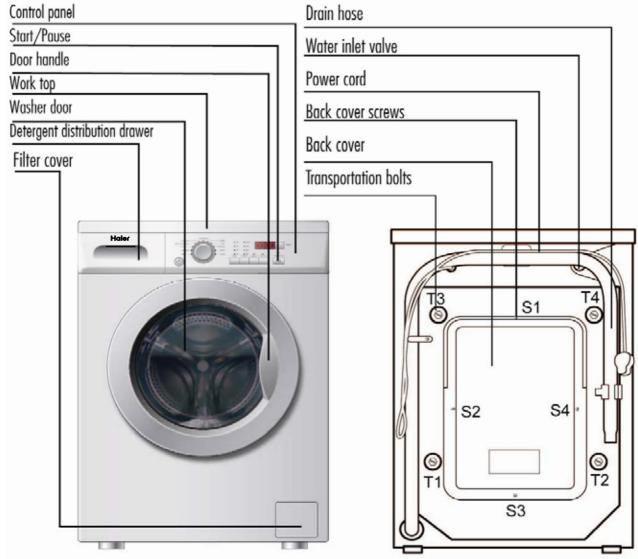
(cotton appr 800g)

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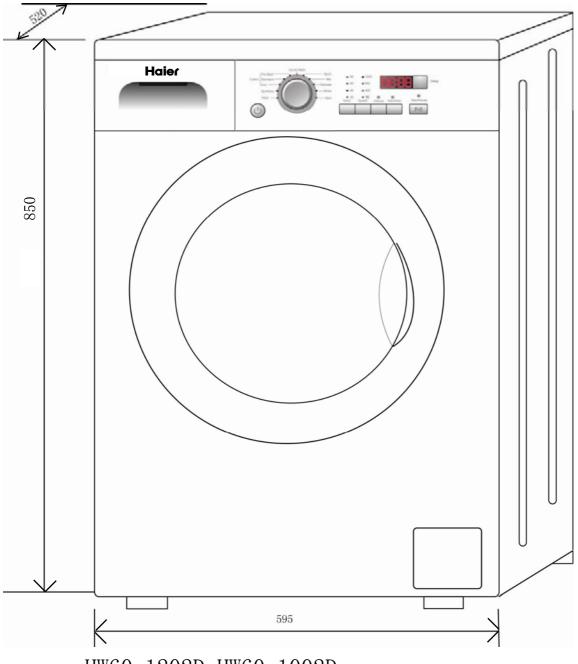
HW70-1202D HW60-1202D HW60-1002D HW50-1202D

Chapter 7 Appearance brief introduction

7-1. Name of parts



7-2. Net dimension



HW60-1202D HW60-1002D

(height :850 X width:595X depth:520)mm HW50-1202D (height:850 X width:595X depth:450)mm HW70-1202D (height:850X width:595 X depth:600)mm

Chapter 8 Disassembly and Installation 8-1. Remove packing materials

Remove all the packing materials (including the foam base) to prevent vibration during use, as shown in Fig. 1.

Upon opening of the package, water drops may be seen on the plastic bag and the porthole. This is normal phenomenon resulting from water test in the factory

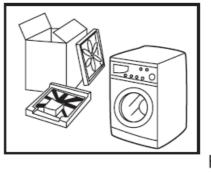


Fig.1

8-2. Dismantle packing bolts

- Dismantle the packing bolts as shown in Fig. 2. The packing bolts are designed for clamping antivibration components inside of the washing machine during the transportation process. Before use:
- 1. Remove the back plate;

2. Remove the ^{four} packing bolts on the back plate and take out the rubber hose;

3. Replace the back plate;

4. Fill the holes left by the packing bolts with plastic plugs.

(Attention: The packing bolts and rubber hose should be kept in a safe place for later use)

8-3. Adjusting the washing machine

There are adjustable feet under the bottom of the washing machine. Before use, the washing machine should be adjusted, as shown in Fig. 3, so that it is level.

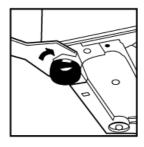


Fig. 2

Fig.3

INLET HOSE

- 1. Connect the nut on the inlet hose to the connector on the water valve.
- 2. Attache the hose to the cold water tap. Do not connet to the hot water supply

Note: Connect to the water supply using new hose sets, old hose-sets should not be reused. DRAIN HOSE

1. Use the drain hose bracket to secure the drain hose and prevent the outflow of water. Don't extend the length of the drain hose; if an extended hose is required, please consult an engineer.

2. The height of the drainage outlet must be 80-100 cm. Fix the drain hose to the clip at the back of the washing machine to prevent it from dropping off.

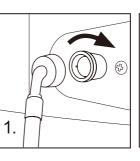
Note: The drain hose should not be submerged in water and should be securely fixed and leak-free. If the drain hose is placed on the ground or if the pipe is at a height of less than 80cm, the washing machine will continuously drain while being filled (self-siphoning).

CONTINENTAL WIRING

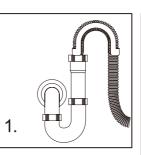
Before connecting to the power supply, check:

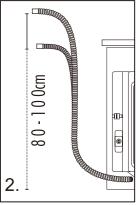
 \neg The socket is adequate for the maximum power of the washing machine (For safety, fuses in the power circuit should be rated for no less than 15 A).

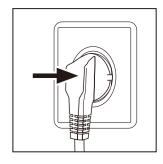
- \neg The voltage should be 220-240V 50~Hz
- \neg The power outlet should be capable of accepting the washing machine plug.
- \neg Connect the machine to an earthed socket outlet.









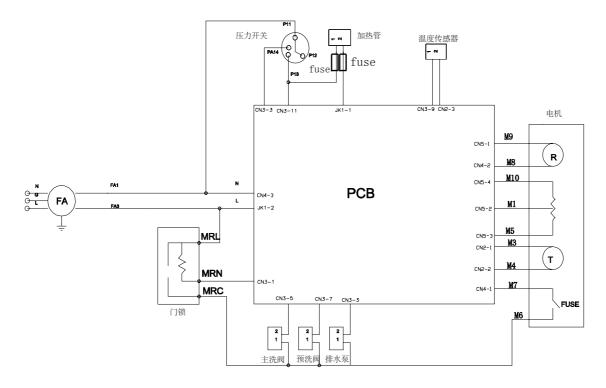


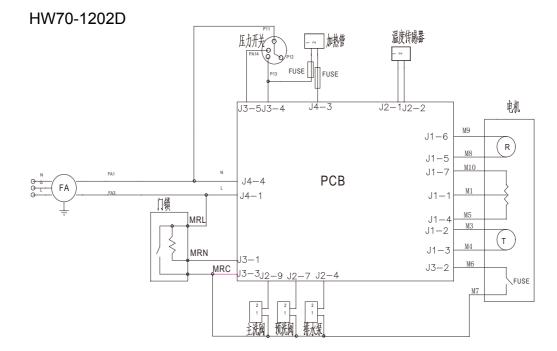
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Chapter 9 Wiring circuit and Self check 9-1. Wiring circuit

HW60-1202D HW60-1002D HW50-1202D





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9-2. Self check

Self check

1.How to start

Press the "speed" and "intense" button at the same time, then put the plug in to the socket, wait for about 3 seconds, the LED will display "TEST" and the model of the machine ,then you can press "start/pause" to let washing machine start test function. 2. Test item

1) when the door switch is closed for three seconds, 88:88 will be displayed.

2) when the main wash valve allows water to let in for 3 seconds, 77:77 will be displayed.

3) when the prewash valve allows water to let in for 3 seconds, 77:77 will be displayed.

4) when the softy water valve allows water to let in for 3 seconds, 77:77 will be displayed.

5) when the main wash valve, the prewash valve and also the softy water valve allow water to let in for 3 seconds at the same time, 77:77 will be displayed.

6) Heater runs for ten seconds, 66:66 will be displayed.

7) the drain pump runs for about 1 mins, 55:55 will be displayed

8) the motor runs for 10 seconds with the spin speed 400rpm, then for ten seconds with the spin speed 1000rpm, 44:44 will be displayed

Model selection

1. Press the extra rinse button and then put the plug in to the

socket at the same time for 4 seconds, and it will enter the model-selection mode.

2.The default display shows 1060. Press the speed button to choose 1060/1050/0960/0950/0860/0850/0760/0750/0660/0650/1460/1450/1260/1250 till the needed model.Then press the temperature key and the model can be stored. The model can not be changed after storage.

3.If you want to change the model again after storage, you can cut off the NTC and do the cycle adjustment.

4.Model HW60-1202D you should choose 1260 Model HW60-1002D you should choose 1060

Model HW50-1202D you should choose 1250

Model HW70-1202D you should choose 1270

5. Press On/Off button gently for 2 seconds to switch off the machine as buttons are soft touch sensitive.

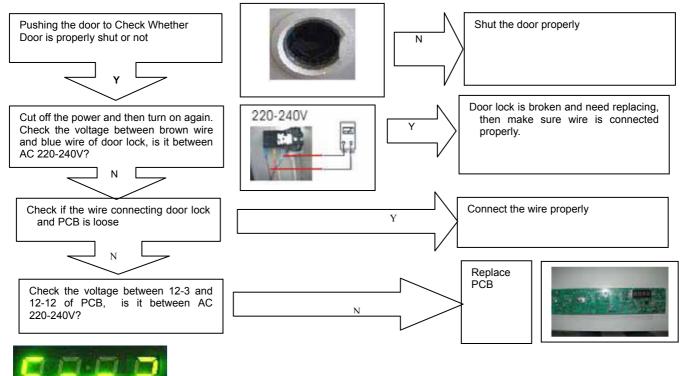
Chapter 10 Error Display and troubleshooting

10-1. **Error Display**

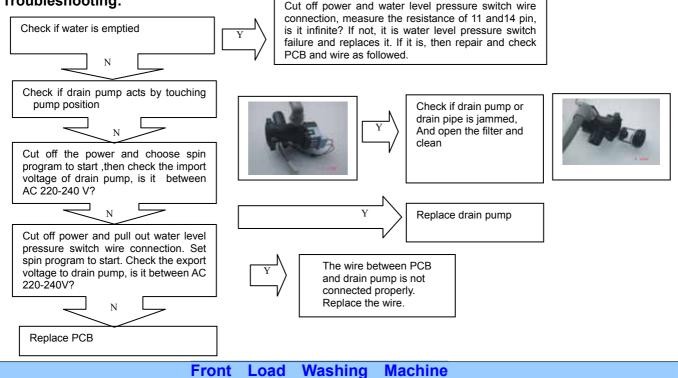


Error message: Door is not properly shut 20s after program is started.

Troubleshooting:



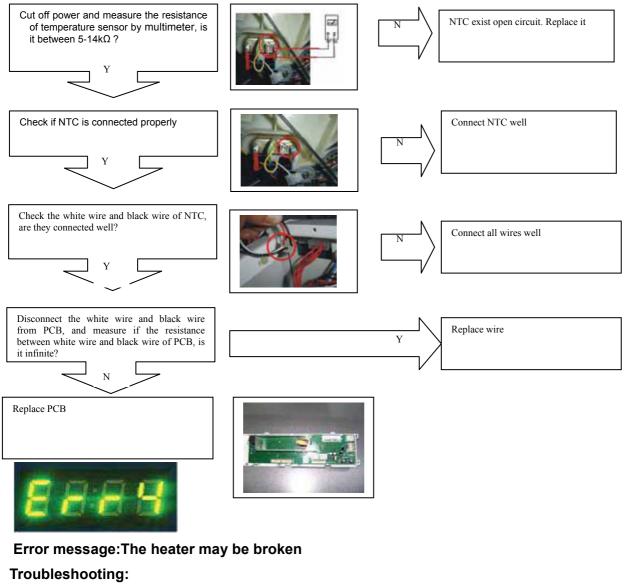
Error message: Drainage error, water not emptied within 4 min.

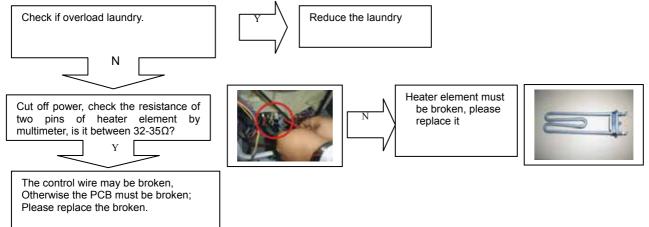




Error message: Temperature sensor is not properly connected or damaged (display at the end of a

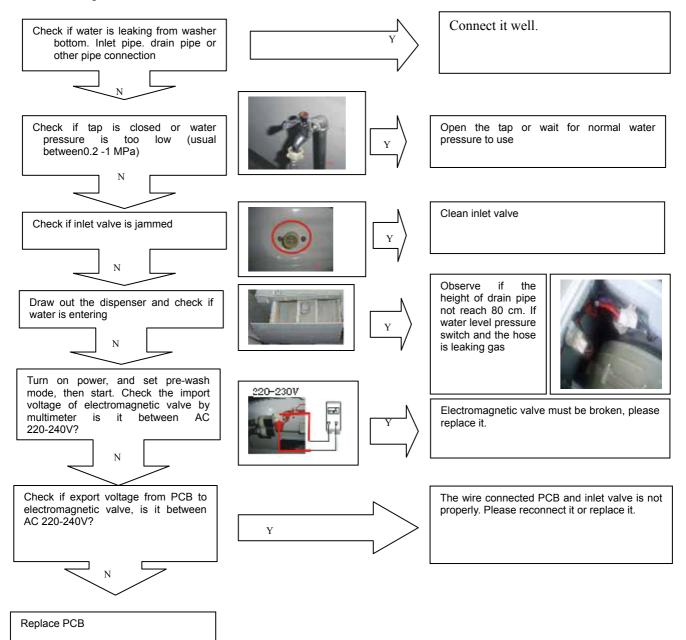
program).







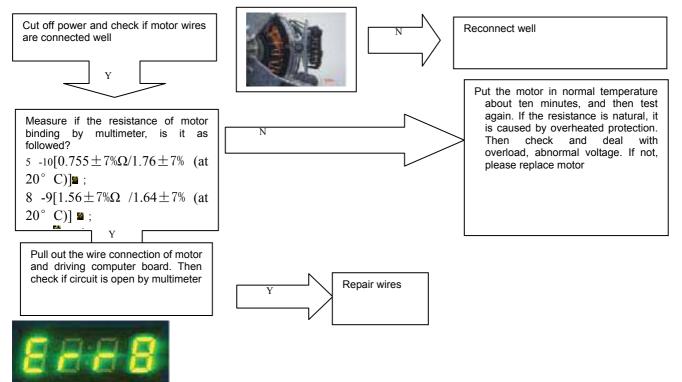
Error message: The required water level is not reached within 8 min,



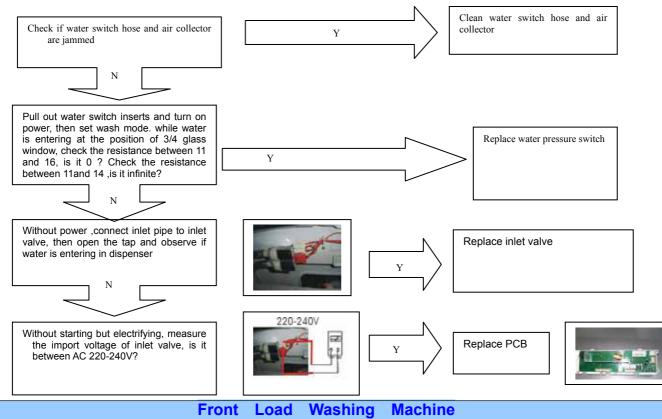


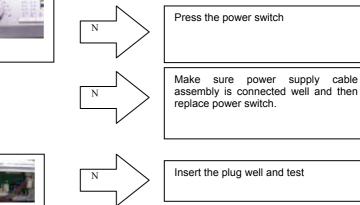
Error message. Motor overheat protection or is damaged.

Troubleshooting:



Error message. Water level exceeds protection value.





Replace PCB

10-2-2. No water inletting

Press power switch and check the

voltage between two pins of power

switch. Is there 220-240V AC

Y

Cut off power and check if plugs are

connected well by pulling the plug of

Y

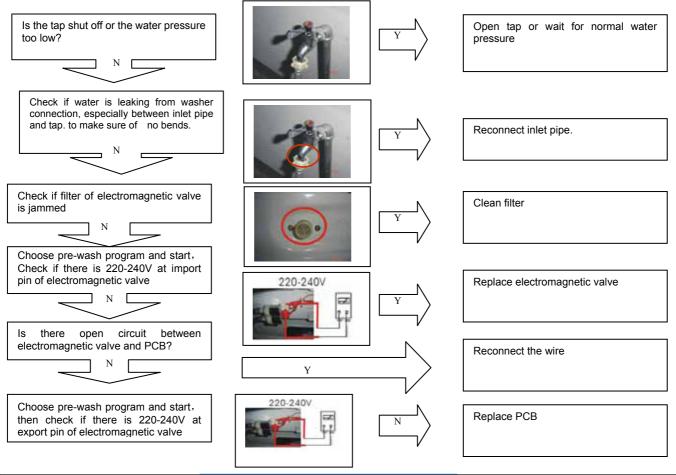
Check if power plug exists 220V-240V

AC voltage at the import pin

voltage?

PCB

Troubleshooting:

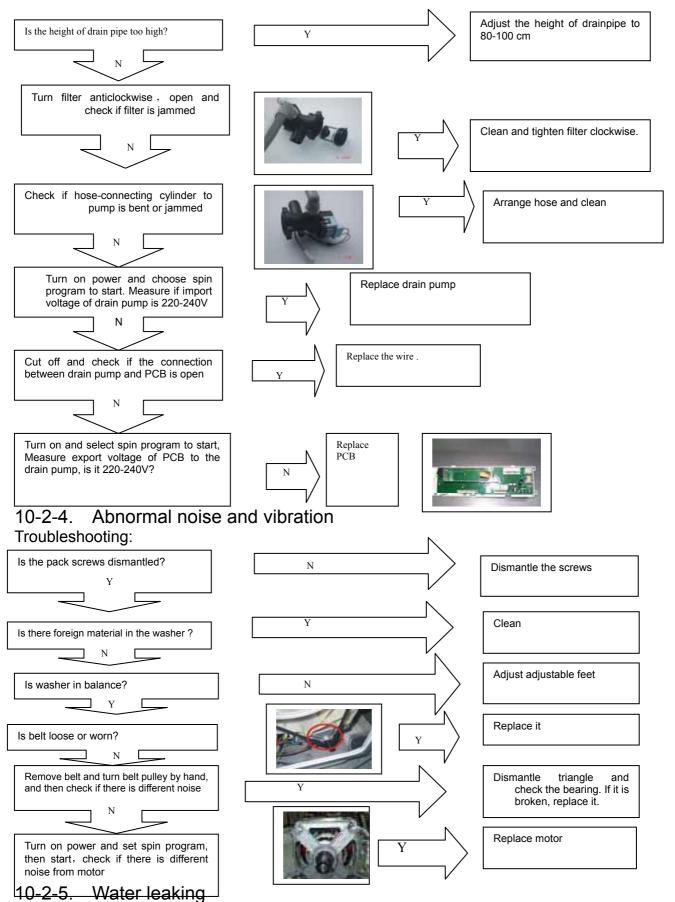


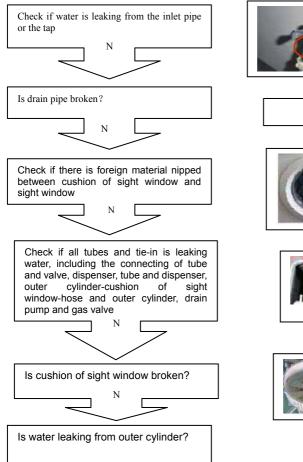
Washing

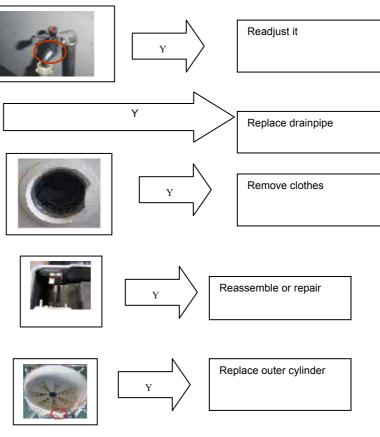
Machine

Front Load

10-2-3. No draining







Chapter 11 Maintenance WATER INLET VALVE AND INLET VALVE FILTER

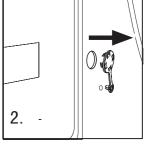
To prevent blockage to the water supply by ingress of foreign substances, clean the water inlet valve filter regularly.

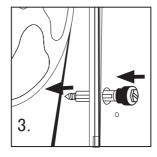
MOVING THE MACHINE

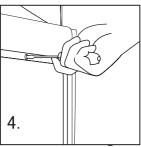
If the machine is to be moved to a different location, replace the transportation bolts removed before installation to prevent damage as shown below.

- 1. Remove the back cover
- 2. Remove the blanking plugs.
- 3. Insert the synthetic stabilisers and the transportation bolts and tighten the bolts with a spanner.
- 4. Replace the back cover.



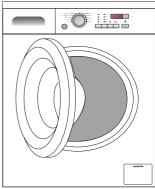






LONG PERIODS OF DISUSE

If the washing machine is left idle for a long period, pull out the electrical plug and turn off the water supply. Open the washer door to prevent formation of moisture and odours. Let the door open while not used.



DISPLAY CODES AND SPECIAL FUNCTIONS

CODES	CAUSES	SOLUTIONS
Err1	¬ Door is not properly shut.	_ Shut the door properly.
Err2	\neg Drainage error, water not emptied within 6 minutes.	_ Clean the filter and check the drain hose for blockage. If error still exists, please contact the maintenance personnel.
Err3	¬ Temperature sensor not properly connected or damaged.	_ Contact the maintenance personnel.
Err4	\neg Heater error (Appears at the end of a cycle).	_ Contact the maintenance personnel.
Err5	¬Water level not met in 8 minutes.	$_$ Make sure that tap is turned on, and water pressure is normal. If problem still exists, please contact the maintenance personnel.
	¬The height of the drain hose is below 80 cm.	_ Install drain hose within 80-100 cm of height.
	¬ The drain hose is in water.	_ Make sure the drain hose is not in water.
Err6	¬ Motor error.	_ Contact the maintenance personnel.
Err7	¬ Motor error.	_ Contact the maintenance personnel.
Err8	¬ Water exceeds protective level.	_ Contact the maintenance personnel.
End	\neg End of wash cycle.	
1:25	¬The remaining time is 1 hour 25 minutes.	
19:25	¬Status information:Preset time for delayed operati	on.
Unb	After the last rinsing cycle finishes, spinning fails	Add clothes or run a spinning program again.
	completely due to unbalance of the laundry.	

 \neg Control panel lock function: Press the "Delay" and the "Start/Pause" buttons simultaneously for 3 seconds after starting a program. It can no longer be changed by operating buttons or knobs. To unlock press the "Delay" and "Start/Pause" buttons again for 3 seconds. The display shows "CLOK ".

 \neg Power-off memory function: In case of abrupt power failure or the need to cut off the power during a program cycle, the present settings will be saved and the preset operation will resume when the power is on again.

 \neg To cancel a program

Press the "Start/Pause" button, then switch off the power and the program is automatically cancelled. Turn the program selector again to choose another program. If control panel lock function is of use, the program can not be cancelled.

Alarm sound can be cancelled if it is needed.Please follow the instruction as below:

Switch on the washing machine and turn the program knob to spin cycle, then press the "Delay" and "Extra rinse" button, hold on for 3 seconds. The "bEEP OFF" will be displayed on the screen which indicates that alarm sound has been canceled. To operate the above steps again so the alarm sound can be recovered and the display will show "bEEP ON".

TROUBLESHOOTING

The following circumstances do not constitute problems. Do not contact the Service Center until the problem has been confirmed.

PROBLEM	CAUSES	SOLUTIONS
Washing machine fails to operate.	 ¬ Poor connection to the power supply. ¬ Power failure. ¬ The washer door is not properly closed. ¬ Machine has not been switched on. 	 Check connection to the power supply. Check the power supply. Close the washer door properly. Make sure the machine is switched on.
Washing machine cannot be filled with water.	 The "Start/Pause" button is not pressed. Water tap is not turned on. Water pressure is less than 0,03 MPa. The inlet hose is kinked. Water supply failure. The program knob is not properly set. The washer door is not properly closed. The inlet hose filter is blocked. 	 press the "Start/Pause" button. Turn on the water tap. Check water pressure. Check the inlet hose. Ensure the water supply. Set the program knob properly. Close the washer door properly. Unblock the inlet hose filter.
Machine is draining while being filled.	\neg The height of the drain hose is below 80 cm. \neg The drain hose is in water.	_ Install drain hose within 80-100 cm of height. _ Make sure the drain hose is not in water.
Drainage failure.	 ¬ Drain hose is blocked. ¬ Drain hose end is higher than 100 cm above the floor level. ¬ The filter is blocked. 	 Unblock the drain hose. Make sure the drain hose end is lower than 100 cm above floor level. Unblock the filter.
Strong vibration while spinning.	 ¬ Not all transportation bolts have been removed. ¬ Washing machine is located on an uneven surface or is not level. ¬ Machine load is over 7/6/5kg. 	 Remove all transportation bolts. Make sure the washing machine is on an even surface and levelled. Reduce amount of laundry in the drum.
Operation stops before completing wash cycle.	¬ Water or electricity failure.	_ Check the power supply or water supply.
Operation stops for a period of time.	 ¬ Washing machine gives an error message. ¬ Washing machine is in soaking cycle? 	 Check display codes. Press the rinse hood button or the Start/pause button again to cancel it.
Excessive foam in the drum, which is spilled to the distribution drawer.	 ¬ The detergent is not a low-foaming type or for manual wash. ¬ Excessive use of detergent. 	 Check if your detergent is appropriate. Reduce amount of detergent in the distribution drawer.
Automatic adjustment of the washing time.	\neg The washing program duration will be adjusted	_ This is normal and doesn't affect the functionality.
Spinning fails	\neg Unbalance of the laundry	Add clothes or run a spinning program again.

Sincere Forever