SERVICE MANUAL

No.PD120508

Models

WAD009AL3ZAR-L WAD012AL3JAR-L WAD018GL3JAR-L WAD024GL3JAR-L



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IMPORTANT NOTICE

This service manual is intended for use by individuals possessing adequate backgrounds of electrical, electronic and mechanical experience. It is to be installed and service by a licensed HVAC technician. Any attempt to repair the appliance may result in personal injury and property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

The information, specifications and parameter are subject to change due to technical modification or improvement without any prior notice. The accurate specifications are presented on the nameplate label.

How to order spare parts

To have your order filled promptly and correctly, please furnish the following information:

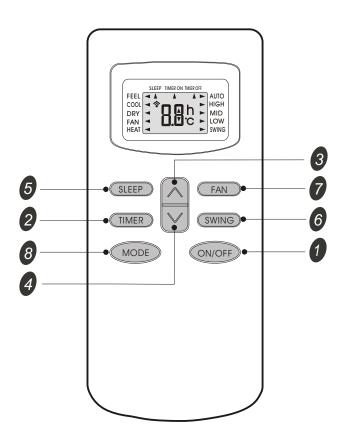
- 1. Model No. with Indoor or Outdoor
- 2. No. in the Explosion View
- 3. Part Name
- 4. The quantity you ordered

Operation Details

Remote controller



The remote controller transmits signals to the system.



ON/OFF button
Used to start and stop operation

when pressed.

- **2 TIMER button**Used to select TIMER operation.
- UP button (TOO COOL button)
 Used to increase the set room temperature and time.
- **DOWN button (TOO WARM button)**Used to decrease the set room temperature and time.
- 5 SLEEP button
 Used to set or cancel sleep mode operation.
- 6 VANE control button
 Used to adjust airflow direction.
- 7 FAN SPEED control button
 Used to select the indoor fan motor speed:
 Auto, High, Mid and Low.
- WODE button Used to select the type of operation mode: Feel, Cooling, Dry, Fan and Heating(Only for Heat Pump).

Note: Each mode and relevant function will be further specified in following pages.

Remote Control

The remote controller is not preset as Cooling Only Air Conditioner or Heat Pump by manufacturer. Each time after the remote controller replace batteries or is energized, the arrowhead will flash on the front of "Heat" or "Cool" on LCD of the remote controller.

User can preset the remote controller type depending on the air conditioner type you have purchased as follows:

Press any button when the arrowhead flashes on the front of "Cool", Cooling Only is set. Press any button when the arrowhead flashes on the front of "Heat", Heat Pump is set.

If you don't press any button within 10 seconds, the remote controller is preset as Heat Pump automatically.

Note:

If the air conditioner you purchased is a Cooling Only one, but you preset the remote controller as Heat Pump, it doesn't matter. But if the air conditioner you purchased is a Heat Pump one, and you preset the remote controller as Cooling Only, then you CAN NOT preset the Heating operation with the remote controller.

REMOTE CONTROLLER

The four types of remote controller is as follow:



Note: The function of remote controller above is the same.

Electronic Controller

1. Safety Control

- (1) Time Delay Safety Control
 - 3 minutes delay for compressor—The compressor is ceased for 3minutes to balance the pressure in the refrigeration cycle in order to protect the compressor.
 - 2 minutes delay for 4-way valve---The 4-way valve is ceased for 2 minutes to prevent the refrigerant-gas abnormal noise when the HEATING operation is OFF or switch to the other operation mode.
- (2) Indoor Pipe Temperature Sensor Frost Prevention Control

When the indoor pipe temperature sensor reads 32°F or below for 5 minutes, the indoor pipe temperature sensor frost prevention control starts. The compressor and outdoor fan stop and indoor fan operates at high speed for 3 minutes. After that, if the indoor pipe temperature sensor reads less than 41°F this control prolonged until the indoor pipe temperature sensor reads 41°F or more.

(3) High Temperature Protection Control

During HEATING operation, the outdoor fan motor and compressor are controlled by the indoor pipe temperature to prevent the high temperature of compressor.

Outdoor fan OFF: when the indoor pipe temperature is ≥ 122 °F

Outdoor fan ON: when the indoor pipe temperature is ≤ 118.4 °F

Compressor OFF: when the indoor pipe temperature is ≥ 143.6 °F

Compressor ON: when the indoor pipe temperature is ≤ 118.4 °F

2. "I Feel" Mode Operation

- (1) When the "I Feel" mode is selected, the operation mode and initial set temperature are determined by the initial room temperature at start-up of the operation except to turn off the air conditioner and operates it again.
- (2) If the mode is change to "I Feel" mode from other mode, the "I Feel" mode doesn't operate until compressor stop for more than 3 minutes.

Mode	Initial room temperature	Initial set temperature
COOLING	78.8°F or more	75. 2°F
DRY	68°F to 77°F	64. 4°F
HEATING for Heat Pump Type FAN for Cooling Only Type	Less than 68°F	73.4°F

• In the "I Feel" mode, when the controller receives the up or down single of temperature, the set temperature can adjust by 33.8°F upper or lower. The biggest you can adjust by 35.6°F upper or lower.

3. "COOLING" Mode Operation

- (1) When the COOLING mode is selected without setting temperature, the system will set the set temperature at 78.8°F automatically with the AUTO FAN speed.
- (2) When selecting the COOLING mode operation, the system will operate according to the setting by the remote controller and the operation is as following:

Room Temp.			<u></u>		<u> </u>
Set TEMP. +1.8°F					
Set TEMP. −1.8°F					
Time	More than 2 min				
Indoor Fan	Set Speed				
Compressor	ON	OFF	ON	OFF	ON
Outdoor Fan	ON	OFF	ON	OFF	ON

4. "DRY" Mode Operation

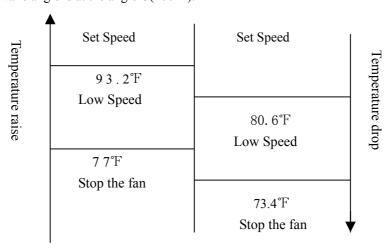
- (1) The system for DRY operation used the same refrigerant circle as the cooling circle.
- (2) When the system operates in DRY mode ,at first it operates in cooling mode at 60. 8°F or 64. 4°F for 3 minutes. And then, the system operates in cooling mode with low speed that regards the temperature of the room temperature sensor reads decrease 35.6°F as the set temperature. During the course of this, the fan speed set operation is failing but the vane motor can be controlled.

5. "HEATING" Mode Operation (Only available for Heat Pump)

- (1) When the HEATING mode is selected without setting temperature, the system will set the temperature at 73. 4°F automatically with the AUTO FAN speed.
- (2) When selecting the HEATING mode operation, the system will operate according to the setting by the remote controller and the operation is as following:

Set Temp. +1.8°F			<u></u>		\langle
Set Temp. −1.8°F					
Room Temp.					
Time	More than 2 min				
					more than 2 mm
Compressor	ON	OFF	ON	OFF	ON

- (3) In HEATING mode, the indoor fan motor speed is controlled by Cold Air Prevention Control.
- (4) Cold Air Prevention Control
 - The function is intend to prevent cold air from being discharged when the heating operation starts or when defrosting.
 - The indoor fan speed will be controlled as following.
 - The vane angle is at the angle $C(100^{\circ})$.



• During the heating operation, if the compressor stops that it will adjust the indoor fan speed, after 30 seconds to stop the fan.

(5) Defrost

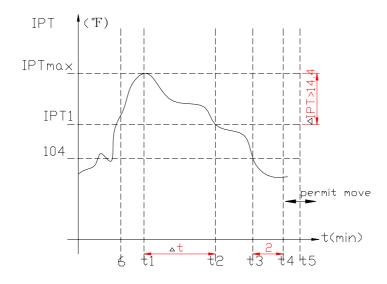
Defrosting of the outdoor heat exchange is controlled by the microprocessor with detection by the indoor pipe temperature sensor.

Defrost control type is according to the JC on the PCB whether is connected.

When the JC is connect on the PCB

When one of the conditions of A, Band C is satisfy, the defrosting operation stars.

A. IPT--- indoor pipe temperature



In the condition A, it must satisfy the conditions a), b)and c) then into defrosting operation.

- a) IPT1 satisfy IPT1=IPT_{MAX} $-\triangle$ IPT (14.4°F)
- b) $t5 \ge 50$ minutes (the compressor cumulative operation time ≥ 50 minutes, t5 is permitted move and lower than t1 too).
- c) IPT<104°F, and keep 2 minutes.

According to the condition A enter the defrosting operation, the first defrosting operation time is 8 minutes; After defrosting operation one cycle, and then judge and regulate the defrosting operation time.

- **B.** After the compressor cumulative operation time exceeds 120 minutes and the temperature of the IPT is less than 95°F for 2 minutes. When the defrosting operation time on this condition exceeds 8 minutes, it will terminate.
- **C.** After the compressor operates continuously for 20 minutes and the IPT is less than 73.4°F or from the last time of defrosting operation is 50 minutes or more interval. When the defrosting operation time on this condition exceeds 10 minutes, it will terminate.

• When the JC isn't connected on the PCB

When the conditions of a) or b) is satisfy, the defrosting operation starts.

- a) Under the heating operation, the compressor cumulative operation time exceeds 50 minutes and the temperature of the outdoor pipe temperature sensor reads lower than -14.4°F
- b) Under the heating operation, the compressor cumulative operation time exceeds 50 minutes, if the indoor pipe temperature sensor reads lower than 104°F continuously for 2 minutes.

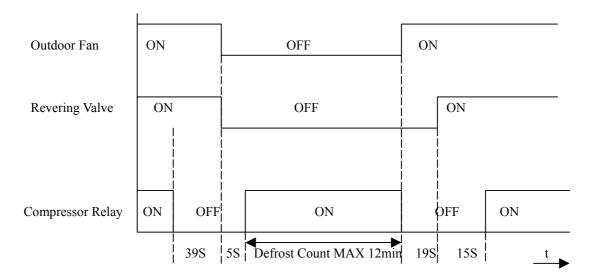
Note: If haven't the outdoor pipe temperature sensor that uses the condition b) to defrost, against use the condition a).

Defrost terminating conditions

When the condition c) or d) is satisfy, the defrosting operation will terminate.

- c) The outdoor defrost sensor reads 68°F or more.
- d) The defrosting time exceeds 10 minutes.

Defrosting time chart



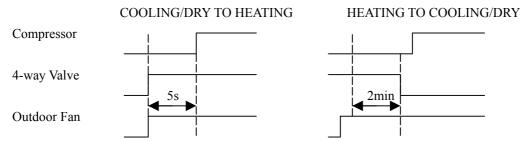
6. "FAN" mode operation

The indoor fan motor always turns on at the set speed and the vane motor turns on at the set fettle.

7. 4-way Valve control

HEATING ON COOLING/DRY OFF

The 4-way valve reverses for 5 seconds right before start-up of the compressor as following chart:



8. "SLEEP" mode

When the SLEEP button is pressed, the SLEEP mode is selected as following:

- The indoor fan speed is set at the low speed, the power lamp and the sleep lamp is on, the temperature off after 5 minutes.
- When selecting COOLING/DRY operation with SLEEP mode, the set temperature will be raised by 1.8°F 1 hour later and by 3.6°F 2 hour later.
- When selecting HEATING operation with SLEEP mode, the set temperature will be dropped by 1.8°F 1 hour later and 3.6°F 2 hour later.
- After the System operates in SLEEP mode for 8 hours, it will stop automatically.

9. Fan motor control

(1) Rotational frequency feedback control

The indoor fan motor is equipped with a rotational frequency sensor, and outputs signal to the microprocessor to feedback the rotational frequency. Comparing the current rotational frequency with the target rotational frequency, the microprocessor adjusts fan motor electric to make the current rotational frequency close to the target rotational frequency. With this control, when the fan speed is switched, the rotational frequency changes smoothly.

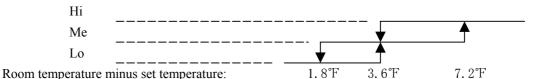
(2) When the rotational frequency feedback signal has not output for 5 seconds (or when the microprocessor can't detect the signal for 5 seconds), the fan motor is regarded locked-up. Then the electric current to the fan

motor is shut off. 10 seconds later, the electric current is applied to the fan motor again. During the fan motor lock-up, the POWER indicator lamp flashes on and off 6times/cycle or E6 to show the fan motor abnormality.

10. Auto Fan Speed Control

- (1) When the auto fan speed is selected, the indoor fan motor speed is automatically controlled by the room temperature and the set temperature.
- (2) In COOLING mode, the indoor fan motor operates as following:

Fan Speed



(3) In HEATING mode, the indoor fan motor operates as following;

Fan Speed



11. Auto Vane Operation control

(1) Vane motor drive

The unit is equipped with a stepping motor for the vane. The rotating direction, speed, and angle of the motor are controlled by pulse signal transmitted from indoor microprocessor.

(2) Positioning

The vane is once pressed to the vane stopper below to confirm the standard position and then set to the desired angle. The positioning is decided as follows:

- When the ON/OFF button is pressed.
- When the vane control is change from AUTO to MANUAL.
- When the SWING is finished.
- When the test run starts.
- When the power supply turns ON.
- (3) The auto vane changes as follows by pressing the VANE CONTROL button.
- (4) VANE AUTO mode

In vane auto mode, the microprocessor automatically determines the vane angle and operation to make the optimum room-temperature distribution.

(5) SWING mode

When presses the SWING button, the vane swings.

12. TIMER Operation

- (1) To activate the air conditioner at the desire time, follow the procedure specified below(the remote control and air conditioner are switched off):
 - Press the Timer button.
 - Select the desired mode by pressing the Mode button.
 - Select the desired temperature by pressing the ▲ ▼ button(only possible when the 'cool' or 'heat' mode is selected).
 - Select the ventilator speed (low, medium or high) or automatic mode(only possible when the feel, Cool
 or Heat mode is selected) by pressing the Fan button.
 - The ventilator always operates in the Auto mode when the Dry mode is selected.
 - Select Swing or no Swing by pressing the Swing button.

- Press the Timer button('h' flashes).
- Use the ▲ ▼ button to select the time at which the air conditioner must activate (between 0 and 10 hours can be set at every half hour-between 10 and 24 hours can be set at every hour).
- Press the Timer button ('h' stops flashing) and the preset time appears in the display.
- Press the Timer button again to delete the selected data from the memory.

Note: If no buttons are pressed during the programming of the timer function, thee remote control will switch off automatically after 10 seconds.

- (2) To switch the air conditioner off at the desired time, follow the procedure specified below (the remote control and air conditioner are switched off):
 - Press the timer button.
 - Use the ▲ ▼ button to select the time at witch.

13. EMERGENCY Operation

When the EMERGENCY Operation switch is pressed once, COOLING mode is selected and if in 3 seconds the EMERGENCY Operation switch is pressed again, mode is selected. Then pressed once again, the unit is switch off.

When the remote controller is missing, has failed or the batteries run down, press the EMERGENCY Operation switch on the front of the indoor unit. The unit will start.

The first 30 minutes of operation will be the test run operation. The operation is for servicing. The indoor fan runs at high speed and the system is in continuous operation. The thermostat is ON and the timer is reset to normal.

After 30 minutes of test run operation the system shifts to AUTO COOLING/HEATING mode, and the indoor fan runs in automatic speed. The operation continues unit the EMERGENCY operation switch is pressed or a button on the remote controller is pressed and normal operation will start.

NOTE: Do not press the EMERGEMCY Operation switch during normal operation.

14. AUTO RESTART Function(Option)

1. When the indoor unit is controlled with the remote controller, the operation mode, set temperature, and the fan speed are memorized by the indoor electric control PCB. The AUTO RESTART function sets to work the moment power has restored after power failure. Then, the unit will restart automatically.

- 2. How to set the AUTO RESTAR function.
- Press the emergency switch and power supply to the PCB following, hold 10 seconds and the buzzer will beep three times. The AUTO-RESTAR is set.
- Do the operation again, the buzzer will beep four times and the AUTO-RESTAR function is cancelled.

15. Failure Display and Handling

a) Failure Display

When the controller has failure, the buzzer will sound long for three times, and displays the failure from the failure lamp.

b) Failure Code

If have the digital pipe that displays the failure code for digital pipe, or display for the run lamp.

Type of failure	The lamp flash	Display of digital pipe
The failure of room temperature sensor	Once/cycle	E1
The failure of indoor pipe temperature sensor	Twice/cycle	E2
The failure of indoor fan motor	6 times/cycle	E6

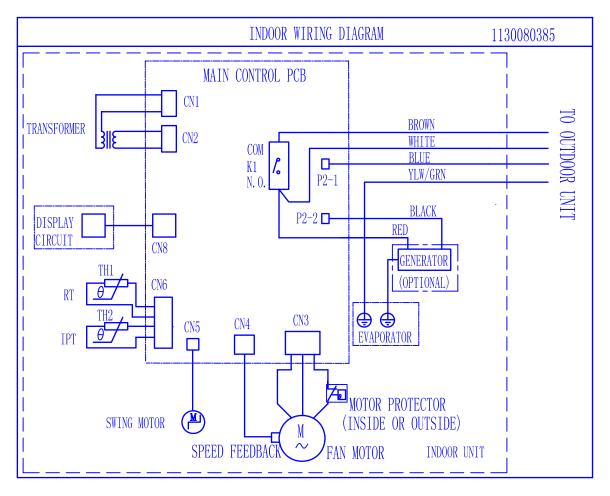
c) Failure Handling

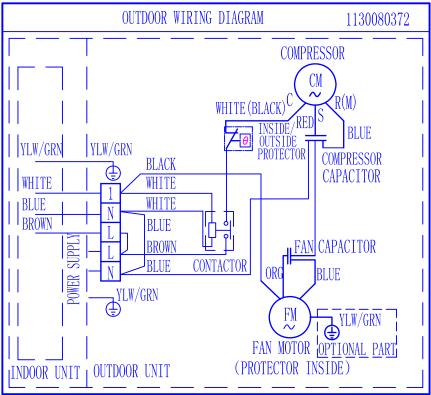
When the room temperature sensor or the indoor pipe temperature sensor has a failure, the system will be shut off, the compressor will be OFF, and the outdoor fan and the indoor fan will be OFF. The system doesn't receive the signal of remoter controller except the signal of shut off it. When the failure disappear, the controller can operate in normal mode. before this, presses the "ON/OFF" to start the system, and it will operate in COOLING or HEATING for 30 minutes, and follows shut off. During

- this, it displays the failure and the protection is failing. You must power off/on to operate it. In the failure, you can operate the FAN mode.
- When the outdoor protects in the COOLING or DRY, the outdoor unit stops, the indoor fan operates in set speed; and in the HEATING, the outdoor unit stops, the indoor fan operates in cold air prevention control. The system doesn't receive the signal of remoter controller except the signal of shut off. When the system checks the voltage is 220V and the delay control is finished, it operates at normal again.
- When the indoor fan motor is failure, the compressor is stopped, the outdoor fan and indoor fan is stopped and display the failure. The system doesn't receive the signal of remoter controller except the signal of shut it off.
- When indoor display pcb show a failure code which havn't mentoned, please replace the display pcb and main pcb directly.
- d) Display Of The Control In the display board the lamp from left is the POWER lamp(Red), the SLEEP lamp(Yellow), the TIMER lamp(Yellow), the RUN lamp(Green).
- e) When it gives the control power, the buzzer sounds long for 0.3 second per cycle.

Wiring diagram

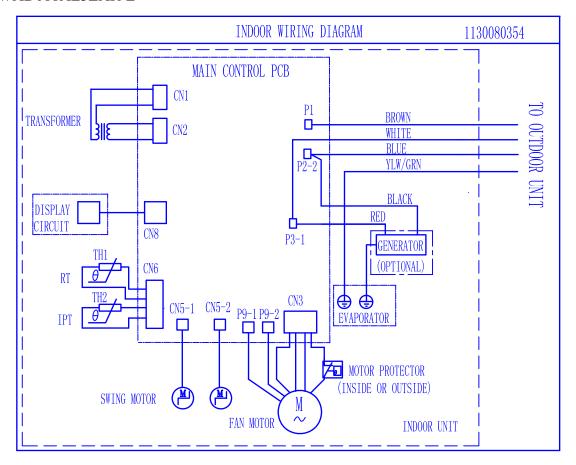
Model:WAD009AL3ZAR-L WAD012AL3ZAR-L

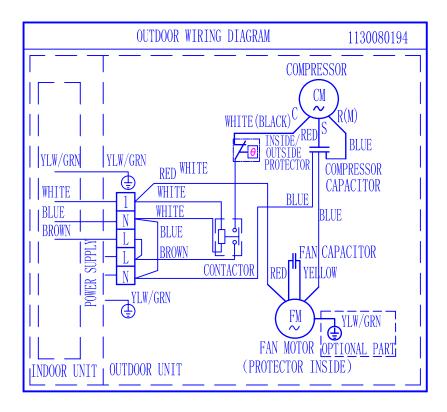




Wiring diagram

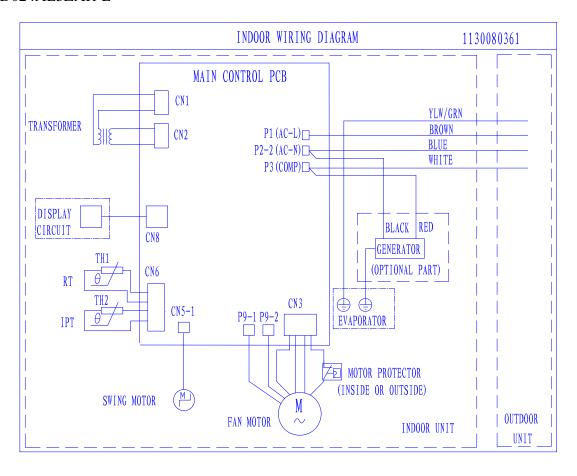
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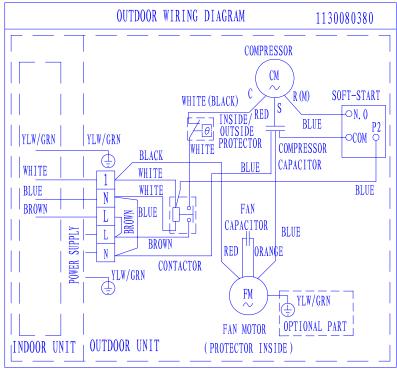




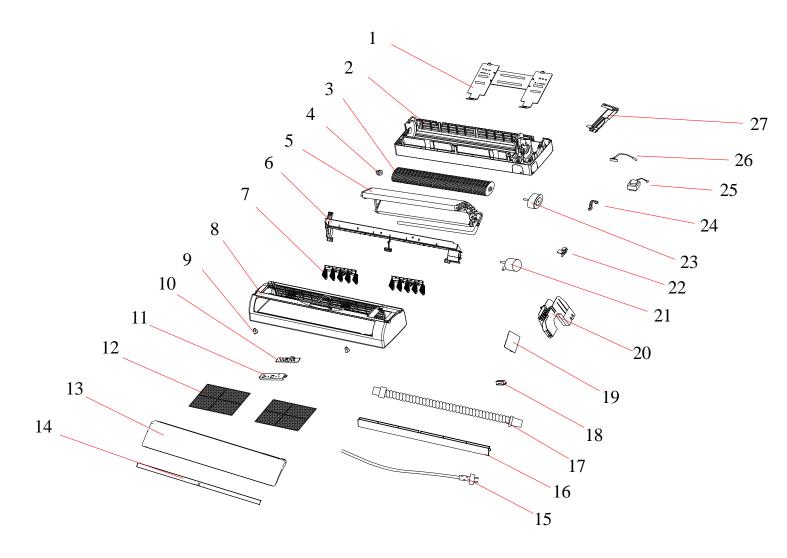
Wiring diagram

Model:WAD024AL3ZAR-L

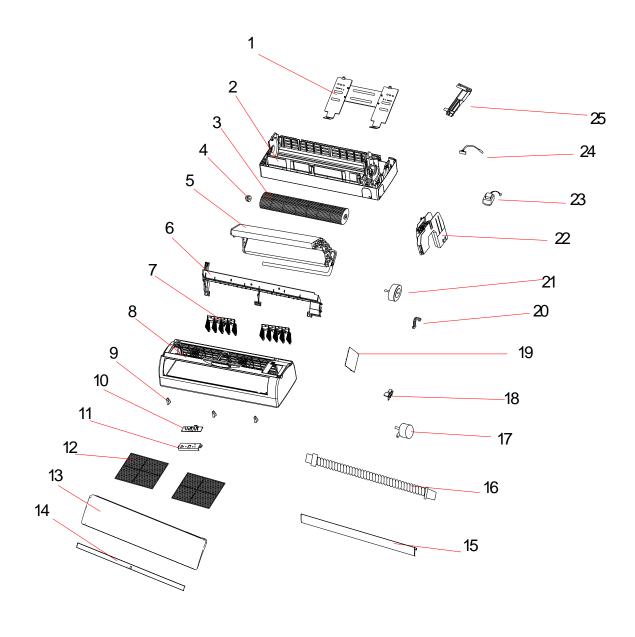




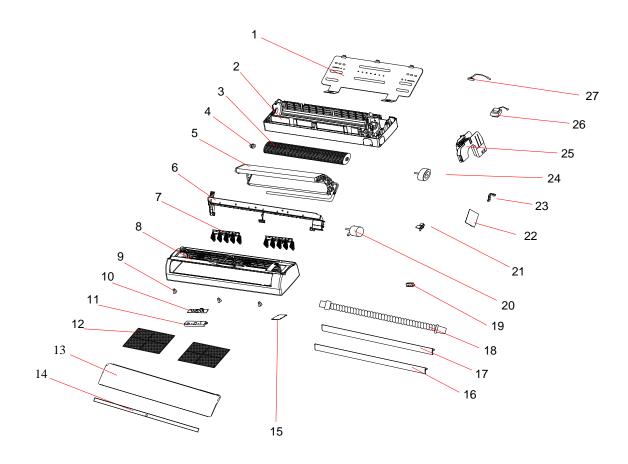
Model: WAD009AL3ZAR-L WAD012AL3JAR-L



Model: WAD018GL3JAR-L



Model: WAD024GL3JAR-L



Model: WAD009AL3ZAR-L

No.	Part No.	Part Name	Q'ty	Remark
1	1080030003	Installation Plate	1	
2	1210250103	Base	1	
3	1070020028	Cross Fan	1	
4	1070100010	Bearing Mount	1	
5	1210230101	Evaporator	1	
6	1070250414	Water Drainage Assembly	1	
7	1070320440	Vertical Vane Assembly	10	
8	1070250419	Face Frame	1	
9	1070320112	Screw Cover	2	
10	1090251109	Display PCB	1	
11	1070250425	Display PCB Box	1	
12	1070250106	Air Filter	2	
13		Front Panel	1	Option
14	1070250667	Display PCB Cover	1	
15	1170120042	Power Supply Cord	1	
16	1070250416	Vane	1	
17	1070110011	Drainage Hose	1	
18	1070320114	Cable Clamp	1	
19	1080250434	Main PCB	1	
20	1070320113	Electrical Box	1	
21	1170020011	Vane Motor	1	
22	1073010501	Sensor Holder	1	
23	1170030047	Indoor Motor	1	
24	1070320111	Indoor Motor Clamp	1	
25	1170240001	Transformer	1	
26	1170230001	Indoor Sensor Assembly	1	
27	1070320101	In And Out Pipe Fixer	1	
28		Remote Controller	1	Not shown in
29	1070060003	Remote Controller Supporter	1	Explosion
30	1190060007	Indoor Carton	1	view
31	1191990104	Left Foaming	1	
32	1191990105	Right Foaming	1	

Model: WAD012AL3JAR-L

No.	Part No.	Part Name	Q'ty	Remark
1	1080030008	Installation Plate	1	
2	1210320107	Base	1	
3	1070020026	Cross Fan	1	
4	1070100010	Bearing Mount	1	
5	1110050947	Evaporator	1	
6	1070320437	Water Drainage Assembly	1	
7	1070320440	Vertical Vane Assembly	10	
8	1070320445	Face Frame	1	
9	1070320112	Screw Cover	2	
10	1090500124	Display PCB	1	
11	1070250425	Display PCB Box	1	
12	1070320109	Air Filter	2	
13		Front Panel	1	Option
14	1070320657	Display PCB Cover	1	
15	1170120043	Power Supply Cord	1	
16	1070320439	Vane	1	
17	1070110011	Drainage Hose	1	
18	1070320114	Cable Clamp	1	
19	1090450004	Main PCB	1	
20	1070320113	Electrical Box	1	
21	1170020011	Vane Motor	1	
22	1073010501	Sensor Holder	1	
23	1170030047	Indoor Motor	1	
24	1070320111	Indoor Motor Clamp	1	
25	1170240001	Transformer	1	
26	1170230001	Indoor Sensor Assembly	1	
27	1070320101	In And Out Pipe Fixer	1	
28		Remote Controller	1	Not shown in
29	1070060003	Remote Controller Supporter	1	Explosion view
30	1190060010	Indoor Carton	1	
31	1301990135	Left Foaming	1	
32	1301990136	Right Foaming	1	

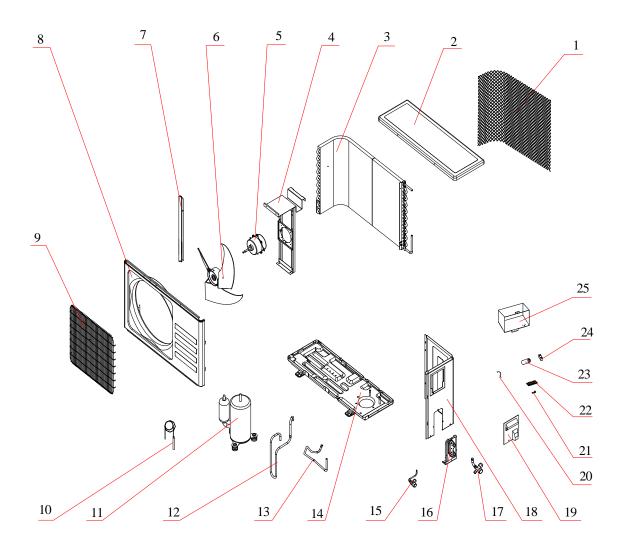
Model: WAD018GL3JAR-L

No.	Part No.	Part Name	Q'ty	Remark
1	1080030021	Installation Plate	1	
2	1070350243	Base	1	
3	1070020024	Cross Fan	1	
4	1070100010	Bearing Mount	1	
5	1110060951	Evaporator	1	900- I K9-1.5
6	1070350137	Water Drainage Assembly	1	
7	1070350141	Vertical Vane Assembly	12	
8	1070500250	Face Frame	1	
9	1070350135	Screw Cover	3	
10	1090500124	Display PCB	1	
11	1070500390	Display PCB Box	1	
10	1070310003	Left Air Filter	1	
12	1070310004	Right Air Filter	1	
13	1070451088	Front Panel	1	
14		Display PCB cover	1	option
15	1070350140	Vane	1	
16	1070110011	Drainage Hose	1	
17	1170020041	Vane Motor	1	
18	1073010501	Sensor Holder	1	
19	1090430106	Main PCB	1	
20	1070350152	Indoor Motor Cover	1	
21	1170030065	Indoor Motor	1	
22	1070350119	Electrical Box	1	
23	1170240001	Transformer	1	
24	1170230001	Indoor Sensor Assembly	1	
25	1070350245	In And Out Pipe Fixer	1	
26	1090050954	Remote Controller	1	Not shown in
27		Remote Controller Supporter	1	Explosion view
28	1190700915	Indoor Carton	1	
29	1190060054	Left Foaming	1	
30	1190060055	Right Foaming	1	
31	1190060057	Middle Pasteboard Supporter	1	

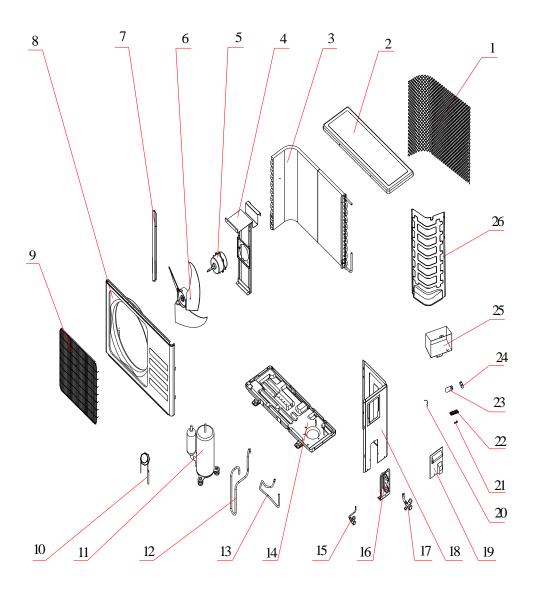
Model: WAD024GL3JAR-L

No.	Part No.	Part Name	Q'ty	Remark
1	1080030001	Installation Plate	1	
2	1213090101	Base	1	
3	1070020014	Cross Fan	1	
4	1070100010	Bearing Mount	1	
5	1110050321	Evaporator	1	1035- II K7-1.5
6	1213090102	Water Drainage Assembly	1	
7	1073090106	Vertical Vane Assembly A	14	
7	1073090107	Vertical Vane Assembly B	2	
8	1070500312	Face Frame	1	
9	1073090111	Screw Cover	3	
10	1090500501	Display PCB	1	
11	1070500512	Display PCB Box	1	
10	1073090112	Left Air Filter	1	
12	1073090113	Right Air Filter	1	
13	1070500343	Front Panel	1	
14	1300501650	Display PCB Cover	1	
15	1073090114	Electrical Box Cover	1	
16	1073090108	Vane A	1	
17	1073090125	Vane B	1	
18	1070110011	Drainage Hose	1	
19	1074060118	Cable Clamp	1	
20	1170020011	Vane Motor	2	
21	1073010501	Sensor Holder	1	
22	1090700113	Main PCB	1	
23	1073090120	Indoor Motor Cover	1	
24	1170030054	Indoor Motor	1	
25	1073090121	Electrical Box	1	
26	1173090107	Transformer	1	
27	1170230001	Indoor Sensor Assembly	1	
28		Remote Controller	1	Not shown in
29	1070060003	Remote Controller Supporter	1	Explosion view
30		Indoor Carton	1	
31	1190060070	Left Foaming	1	
32	1190060069	Right Foaming	1	
33	1190060002	Middle Pasteboard Supporter	1	
34	1190060021	Middle Foaming Supporter	1	

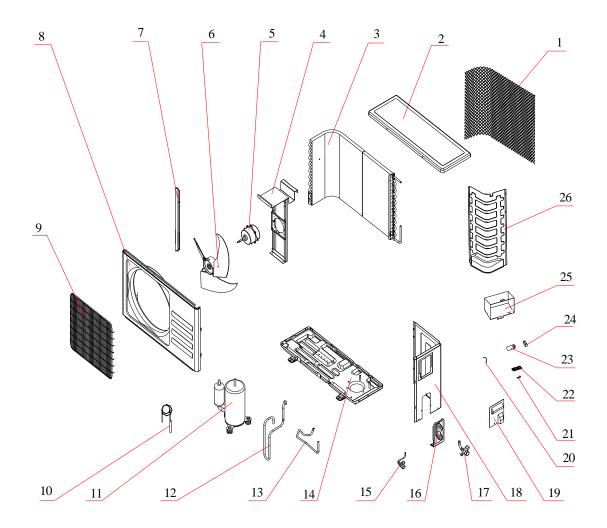
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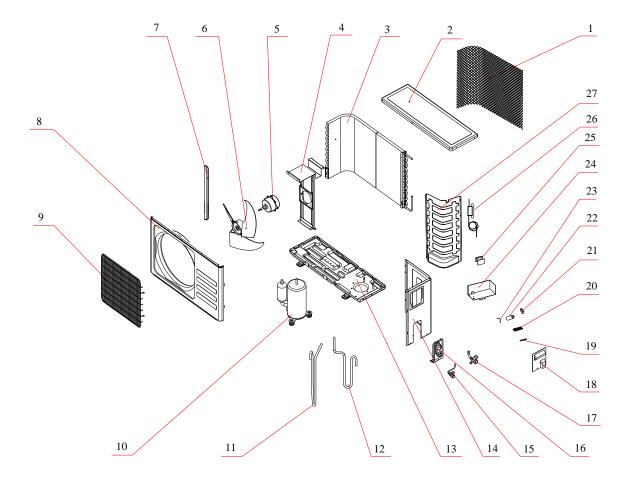
Model: WAD012AL3JAR-L



Model: WAD018GL3JAR-L



Model: WAD024GL3JAR-L



Model: WAD009AL3ZAR-L

No.	Part No.	Part Name	Q'ty	Remark
1	1083510901	Grille	1	
2	1080050065	Top Cover	1	
3	1110060110	Condenser	1	I K7-1.8
4	1081990018	Outdoor Motor Supporter	1	
5	1170040057	Outdoor Motor	1	
6	1070030033	Propeller Fan	1	
7	1080050062	Left Grille Suppoeter	1	
8	1080050066	Front Plate	1	
9	1071990044	Fan Guard	1	
10	1120230547	Capillary Assembly	1	
11	1100080031	Compressor And It Accessories	1	
12	1120230541	Discharge Pipe	1	
13	1120230546	Suction Pipe	1	
14	1081990203	Base	1	
15	1120120008	Two-way Valve	1	
16	1080050064	Valve Supporter	1	
17	1120130011	Three-way Valve	1	
18	1080050063	Right Plate	1	
19	1073521301	Electrical Box Cover	1	
20	1070040002	Capacitor Strip	1	
21	1070040002	Cable Clamp	1	
22	1170500130	Terminal	1	
23	1170100014	Compressor Capacitor	1	
24	1170100031	Fan Motor Capacitor	1	
25	1080020001	Electrical Parts Box	1	
26	1190070014	Base Carton	1	Not shown in the
27	1190130903	Cabinet Carton	1	Explosion view.
28	1190070016	Base Forming	1	
29	1190070015	Cover Foaming	1	

Model: WAD012AL3JAR-L

No.	Part No.		Q'ty	Remark
1	1071990039	Grille	1	Optional
2	1080320105	Top Cover	1	
3	1110061018	Condenser	1	
4	1080050004	Outdoor Motor Supporter	1	
5	1170040072	Outdoor Motor	1	
6	1070030016	Propeller Fan	1	
7	1080050001	Left Grille Supporter	1	
8	1080320113	Front Plate	1	
9	1080320112	Fan Guard	1	
10	1120251706	Capillary Assembly	1	
11	1100080029	Compressor And It Accessories	1	
12		Discharge Pipe	1	Optional
13		Suction Pipe	1	Optional
14	1080070020	Outdoor Base	1	
15	1120120016	Two-way Valve	1	
16	1080050003	Valve Supporter	1	
17	1120130021	Three-way Valve	1	
18	1080050002	Right Plate	1	
19	1073551103	Electrical Box Cover	1	
20	1080010002	Capacitor Strip	1	
21	1070040002	Outdoor Cable Clamp	1	
22	1170500130	Outdoor terminal	1	
23	1170100014	Compressor Capacitor	1	
24	1170100010	Fan Motor Capacitor	1	
25	1080020001	Outdoor electrical Parts Box	1	
26	1071990016	Partition plate	1	
27	1190070017	Outdoor Base Carton	1	
28	1190070001	Outdoor Cabinet Carton	1	Not shown in the
29	1190070019	Base Foaming	1	Explosion view.
30	1190070018	Cover Forming	1	

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No.	Part No.	Part Name	Q'ty	Remark
1	1080050026	Grille	1	Optional
2	1080050011	Top Cover	1	
3	1110060951	Condenser	1	760- I K9-1.5
4	1080050004	Outdoor Motor Supporter	1	
5	1170040069	Outdoor Motor	1	
6	1070030038	Propeller Fan	1	
7	1080050001	Left Grille Supporter	1	
8	1080050009	Front Plate	1	
9	1080320112	Fan Guard	1	
10	1120501197	Capillary Assembly	1	
11	1100020009	Compressor And It Accessories	1	
12	1120501014	Discharge Pipe	1	Optional
13	1120501013	Suction Pipe	1	Optional
14	1080090046	Outdoor Base	1	
15	1120120016	Two-way Valve	1	
16	1080050003	Valve Supporter	1	
17	1120130024	Three-way Valve	1	
18	1080050002	Right Plate	1	
19	1073551103	Electrical Box Cover	1	
20	1080010006	Capacitor Strip	1	
21	1070040003	Outdoor Cable Clamp	1	
22	1170500130	Outdoor Terminal	1	
23	1170100022	Compressor Capacitor	1	
24	1170100027	Fan Motor Capacitor	1	
25	1081990010	Outdoor electrical Parts Box	1	
26	1080170001	Partition plate	1	
27	1190070020	Base Carton	1	
28	1190070002	Outdoor Cabinet Carton	1	Not shown in the
29	1190070022	Base Foaming	1	Explosion view.
30	1190070021	Cover Forming	1	

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No.	Part No.	Part Name	Q'ty	Remark
1	1071990041	Grille	1	Optional
2	1081990038	Top Cover	1	
3	1110060448	Condenser	1	
4	1081990042	Outdoor Motor Supporter	1	
5	1170040067	Outdoor Motor	1	
6	1170120146	Propeller Fan	1	
7	1081990040	Left Grille Supporter	1	
8	1081990047	Outdoor front Plate	1	
9	1081990048	Fan Guad	1	
10	1100030056	Compressor And It Accessories	1	
11		Suctiong pipe	1	
12		Discharge pipe	1	Optional
13	1081990178	Outdoor Base	1	
14	1081990039	Right Plate	1	
15	1120120011	Two-way Valve	1	
16	1081990041	Valve Supporter	1	
17	1120130013	Three-way Valve	1	
18	1070500455	Outdoor electrical Box Cover	1	
19	1074060118	Cable Clamp	1	
20	1170200054	Outdoor Terminal	1	
21	1170100030	Fan Motor Capacitor	1	
22	1170100022	Compressor Capacitor	1	
23	1080010006	Compressor Capacitor Strip	1	
24	1081990049	Outdoor lectrical Parts Box	1	
25	1170700103	AC Contactor	1	
26	1120640200	Capillary Assembly	1	
27	1081990050	Partition plate	1	
28	1174561802	Outdoor Sensor	1	Not ob and in the
29		Cabinet Carton	1	Not show in the explosion
30	1190070052	Upper Carton	1	