

DIESEL GENERATING SETS

GMS750CS



NOISE LEVEL: 74.3dBA@7m

⊘ Your Partner for Power...

Contents

Manufacturing standards and environmental conditions	01
Product Features	02
Product configuration	05
Optional	06
Genset specification	07
Control system (PLC-8610,PLC-7320,)	08
Maintenance	10
Common maintenance and repair parts (optional)	11



Manufacturing standards and environmental conditions

Design Standards

The designs and the productions are in conformity with:

- Conformite Europeenne (CE)
- China Compulsory Certification (CCC)
- ISO8528-1995
- GB/T2820-1997

Environmental Operating Conditions

- Installation place: Outdoors or indoors (well ventilated).
- Ambient temperature: -25°C to 40°C.The coolant heater is needed when the temperature is below 5°C
- Humidity: Less than 80%.
- Altitude: Below one thousand (1000) meters above sea Level.

Factory Inspection

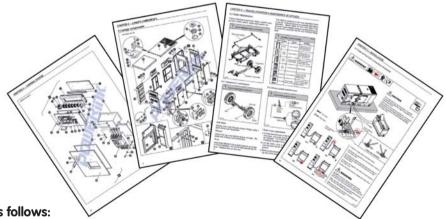
- Inspection items.
- Protection devices working test.
- Starting ability in normal temperature.
- 50% rated power load moment capability.
- Voltage deviation and speed variation: 0%, 25%, 50%, 75%, 100%, 110% Load.

Painting Process

- Painting process specifications and colors are based on the manufacturer' s standard.
- The customer could also choose the color which the manufacturer offers.

Relevant materials with the genset as follows:

- Certificate of Conformity
- Test Report
- Maintenance Manual
- Warranty Service Manual
- Installation Manual of Genset
- Circuit Diagram of Genset
- Certificate of Origin of Diesel Engine
- Installation and Maintenance Manual of Diesel Engine
- Installation and Maintenance Manual of Alternator



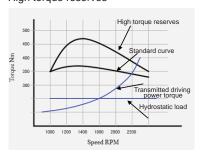
Optional technical materials for genset as follows:

- Three-view Drawing of Genset
- Technical Specifications
- Parts Manual of Genset
- Parts Manual of Diesel Engine
- Operation Instructions of Control System Module

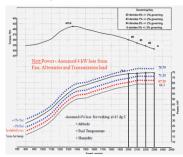
POWERLINK also provides parts list, specifications, engineer handbook etc. Contact POWERLINK for complete information or technical support through the website, phone, fax, or email if you encounter a problem when using your product or product documentation.



High torque reserves



Ultra-low power loss



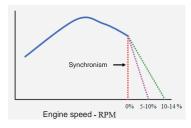
HIGH QUALITY STEEL AND PAINT PROCESS

The canopies are made of high quality steel and powder coated. The paint is highly endurable against erosion and scratch, and strongly rustproof.

ADVANCED WATERPROOF AND DUSTPROOF DESIGN

The control panel, service doors and canopy board adopt waterproof design and effectively stop rain and dust intrusion.

Excellent speed governing control



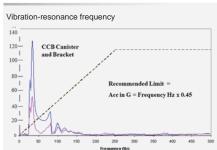
COMPACT STRUCTURE

Compact structure, small size, and longer service life.

EXCELLENT ANTI-VIBRATION DEVICES

- Anti-vibration mountings between the engines, alternators and the base significantly reduce the vibrations during operation, ensuring stable operation.
- All movable devices are fixed firmly, and therefore help reduce vibration.

Scientific suspension system design













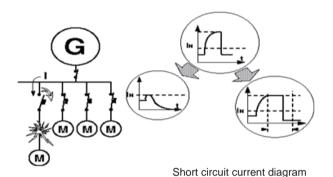




Enhanced Safety

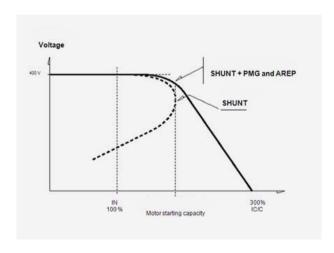
ELECTRIC SAFETY

- The double protection for the cable connection panel lowers the probability of leakage caused by unintended touch or rain falling.
- Three-dimensional CABLING design for all the generator cables, providing reasonable, accurate and perfect protection.
- Automatic turn-on circuit breaker with undervoltage protection system inside maximally avoids human misoperation.
- Automatic control module for multi-directional monitoring meets multilevel demands and considerate protection of or for customers.



OPERATION SAFETY

- The radiator and high-voltage parts are guarded to avoid accidents caused by touch.
- The control panel is lockable. Current changeover switch, voltage regulator and circuit breakers are installed behind the door.
- Anti-vibration rubbers are installed in the two sides of the doors to avoid damage to the machines when open the doors.
- Lockable fuel filling cap.



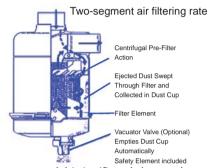
Genset overload diagram



Environmental

POWERFUL ENGINES

- Adopts world-famous engines, with low noise and low emission.
- Rigid structure ensures lowest vibration.



- Common rail system: (for some models) significantly lowers the combustion temperature, and also leads to cleaner exhaust.
- For the turbocharged machines, the carbon dioxide (CO₂) emission is reduced.

EXCELLENT SILENCERS

Silencer and muffler pipe system dramatically reduce the noise during operation, and therefore cause less effect on daily life.

HIGH QUALITY SOUND ABSORBING MATERIAL

The interior is lined with new type fire retardant and sound absorbing cotton, and the door is airproof with rubber specific for car doors use only, which helps absorb massive noise and heat during the operation.

FULLY-CLOSED NOISE REDUCTION

Soundproof gense

Besides applying airproof rubber around the doors, the concept of noise reduction has also been fully integrated into the inlet/outlet and other aspects.

Emission-Noise (routine sound value)

Forest Library Office Truck Jet aircraft

20 40 60 80 00 120 140

do pain threshold



Easy to Operate

CONTROL SYSTEM

- Micro-processor cored digital system.
- Multiple languages for option, automatic control.
- Connected with the mains through ATS, which can help realize automatic transfer between the mains and the generators. Also, multiple generators can be paralleled for bigger power need.

CONVENIENT REFUELING AND WATERING INSTALLATIONS

- Outer filling fuel port.
- 8-12 hours base fuel tank in soundproof generator sets prevent against leakage and fuel spray when cleaning the interior. The fuel tank abides by European environment protection standards
- Drainage outlet.
- Water feeder is located on top of the canopy;

CONVENIENT CONNECTION

- Terminal connection lugs (L1, L2, L3, and LN) make connection and wiring more simple and well-ordered.
- Emergency stop provides convenient operation in emergent situation and when servicing.

EASY TO TRANSPORT

- The machines below 500kVA have holes for forklift and dragging in the base for easy transport.
- Lifting eyes located on top of the canopy make easier move by cranes.

EASY TO MAINTAIN

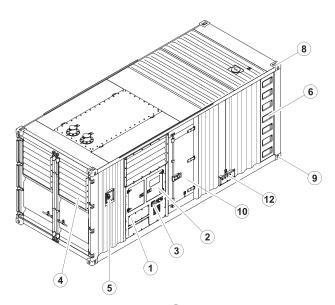
- The daily maintenance work can be performed on both sides of the machine, and wide door allows you easily get in touch with the machine.
- An integral waste drainage outlet located at the bottom of the machine makes easier regular maintenance.
- For generators above 300kVA, a ladder for climbing is equipped. It makes easier to check and service.







Product configuration—GMS750CS



- 7 Muffler
- 6 Ladder
- 5 Fuel inlet
- 4 Air inlet
- 3 Emergency stop switch
- 2 Control cabinet
- 1 Cable trench

- (14) Alternator
- (13) Engine
- (12) External fuel inlet/return hose fitting Coolant/Oil drain hose fitting
- (11) Radiator
- (10) Access door
- 9 Fixing lug
- 8 Lifting lug

Dry weight	12100kg
Fuel tank capacity	1150L
Dimensions L x W x H	6058x2438x2730mm

- 21 Canopy
- 20 Air cleaner
- 19 Fuel tank
- 18 Fuel inlet pump
- (17) Fuel inlet pump control box

1/) Fuel inlet pump control box
16) Fuel-water seperator
15 Fire extinguisher 20
21 18 19

11)

	Genset Model	GMS750CS
	4 stroke water-cooled Diesel engine	•
Engine	Industrial Silencer	•
	Switch in the Negative Pole	•
	Oil Sump Pump	•
	Water Jacket Preheater 220/240V	0
	Oil Preheater	0
	Standard Air Filter	•
	PMG	0
	Anti-condensing Heater	0
	Winding Temperature Measuring Instrument	0
Altarnator	IP23 Single Bearing,Class H insulation	•
	Alternator Preheater	0
	AVR	•
	Radiator for 45°C	•
Cooling	Coolant Integrated with genset	•
Systems	Coolant Protection Port	•
	Shelter of Water Tank	•
	Start-up and Charging	•
Starting Systems	Batteries with cables and Switch	•
oyotomo	Protecting Jacket of Solenoid Terminal	•
	Battery Charger	0
ntrol Systems	Key Start	•
ntroi systems	AMF	0
	Paralleling	0
Fuel Systems	Automatic Refueling	•
ruei əyətems	Breather Valve	•

	Genset Model	GMS750CS
	Fuel Level Sensor	•
Fuel Systems	Fuel T-valves	0
	Outside Refueling	•
	Outside Watering	•
	Rainhat of Hush Pipe	•
	Lifting Lugs	•
	Labbers	•
	Shock Absorbers	•
anopy and	Emergency stop button Outlaid	•
Coundproof	Control Cabinet with windows and doors	•
Configuration	No-skid Floor	•
	Air Inlet	•
	Air Outlet	•
	Silencer	•
	Fire Extinguisher	•
	Emergency Light	•
	Rest Room	•
	Base Fuel Tank	•
	Holes for Forklift	•
Bases	Pulling slots	•
	Wiring hole	•
	Earthed Protection	•
	Drain Outlet	•
Materials with	Parts Manual	•
	Operation manual	•
ensets	Warranty manual	•
	Records notebook of Maintenance	•



Optional

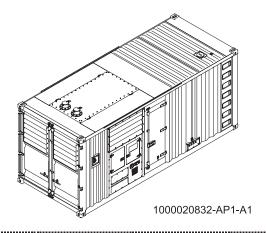
Engine	Alternator	Generator Set	Fuel System	Canopy
Water Jacket PreheaterOil Preheater	Winding Temperature Measuring Instrument Alternator Preheater PMG Anti-damp and anti-corrosion treatment Anti-condensation heater	Tools with the machine	Low fuel level alarm Automatic fuel feeding system Fuel T-valves	

Lubricating System	Exhaust System	Cooling System	Control Panel	Voltages
Oil with the machine	Protection board from hotness	 Front heat protection Coolant (-30°C) 	 Remote control panel PLC-7320 PLC-8610 ATS 	 415/240V 400/230V 380/220V 220/127V 200-115V



Genset specification

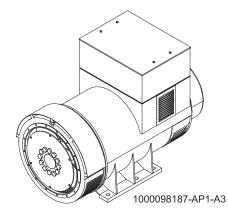
■ General technical data



Model	GMS750CS
Structure type	C
Tank capacity	1150L
Dry weigh	12100kg
Noise level @7m	N/A
Dimensions L×W×H	6058x2438x2730mm
Standby Power	825kVA/660kW
Prime Power	750kVA/600kW
	T T

Voltage	380V	400V	415V
Ampere	1139.5A	1082.6A	1043.4A

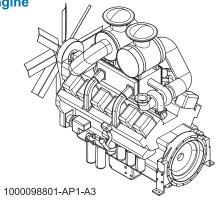
Alternator



Alternator Manufacturer/Brand	Stamford
Alternator Model	LVI634B
Exciter	Brushless

Cooling Fan Cast alloy aluminum
Windings100% copper
Insulation ClassH
Winding Pitch2/3
Terminals
Drip Proof
Altitude≤1000m
Overspeed
Air Flow2.18m³/s(50Hz),2.63m³/s(60Hz)
Voltage Regulation±0.5%
Total Harmonic TGH / THCat no load < 1.5 % - on load < 5%
Telephone InterferenceTHF<2%:TIF<50

■ Diesel engine



Engine Manufacturer/Brand	Cummins
Engine Model	KTA38G2
Dimensions L×W×H	2260.5×1338.9×2332.7mm
Dry Weigh (approx.)	3723kg
Number of Cylinders	12
Bore	159mm
Stroke	159mm

Displacement	37.8L
Compression Ratio	14.5
Type of injection	Direct injection
Intake System	Turbocharged
Intake Resistance	≤6.23KPa
Cooling System	Water cooled
Fan	Pusher
Battery Voltage	24V
Type of Fuel	No.2 or ASTM D975
Type of Oil	APICD/SE or CCMCD4
Oil Capacity	135L
Type of Coolant	Glycol mixture
Coolant Capacity	210L
Back Pressure	≤10KPa
Standby Power	731kW
Continuous Power	664kW
Fuel Consumption(100%load)	167L/h



Control System

PLC-8610

With control module, you can parallel several sets for supplying power with wider range output. The basic functions include: automatic closing and tripping, automatic paralleling and splitting, automatic load share and distribution, and remote control for one set. Also you can choose an ATS to realize automatic switch between the mains and generator sets, In case mains fails, generater set can start automatically and supply power, is quite intelligent this operation. Several gensets can meet requirement of remote control.

Description

- By using inbuilt device with synchronization, power matching and paralleling functions, the controller can be synchronized with the mains, uninterruptedly return when reaching the zenith:
- Parallel with 16 generator sets at most.

KEY FEATURES

- · Comprehensive loadshare capabilities
- Configurable inputs (11)
- Configurable outputs (8)
- Voltage measurement
- Built-in governor and AVR control
- kW overload alarms
- · Comprehensive electrical protection
- Magnetic pick-up
- · Electronic engine capability
- RS232 & RS485 remote communications
- Modbus RTU
- PLC functionality
- Multi event exercise timer
- Back-lit LCD 4-line text display
- Multiple display languages
- Automatic start/Manual start
- Audible alarm
- Fixed and flexible LED indicators
- Event log (250)
- Engine protection
- Fault condition notification to a designated PC
- Front panel mounting
- Protected front panel programming
- PC configuration
- · Configurable alarms and timers
- Configurable start and stop timers
- SMS alert messaging
- Remote monitoring
- Compatible with DSE8700 Series



KEY BENEFITS

- RS232 & RS485 can be used at the same time
- DSENet connection for system expansion
- PLC functionality
- Auto voltage sensing
- Five step dummy load support
- Five step load shedding support
- High number of inputs and outputs
- Worldwide language support
- Configuration Suite PC software
- Direct USB connection to PC
- Ethernet monitoring
- USB host
- · Data logging & trending

EXPANSION DEVICES

- DSE2548 LED Expansion Module
- DSE2130 Input Expansion Module
- DSE2157 Output Expansion Module
- DSE124 CAN/MSC Extender

	MO	DEL	PLC-8610	PLC-7320
2	AVR		•	•
General accessory		ctronic Governing w plug control	•	×
ral ac	Сус	le Cranking	•	•
Sener		ODBUS) Networking	•	•
9	_	lt History nual start/stop	•	•
		n/remote start	•	•
gy.		ular Test	•	•
terfac		o operation LED nual operation LED	•	•
tor In		nmon Shutdown LED	•	•
Operator Interface		nmon warning LED	•	•
		to start LED ergency stop(local)	•	•
		hanumeric screen	•	•
		note start input active LED	•	•
	Fau	lt reset oil pressure	•	•
		Water Temperture	•	•
	Engine	Engine Speed Hours Run	•	•
		Number of Starts	•	•
		Battery Voltage	•	•
tion		Exhaust Coolant Temperature 3PhaseL-L Voltage&Frequency	•	•
nenta		3phase Current	•	•
strur		Frequency	•	•
Measurement and Instrumentation	ator	kWh Apparent Power	•	•
ment	Altamato	Active Power and Inactive Power	•	•
sure		Power Factor	•	•
Mea		Per PhasekVA,KW Per Phase Kva	•	•
		Phase Voltage	•	•
		Output Power	•	•
	ssion	Grid Wire Voltage Grid Phase Voltage	•	•
	lains Expressior	Grid Frequency	•	•
	ains		•	•
	ž	Low Fuel Level	•	•
		High Fuel Level	0	0
ation	a.	Low Oil Pressure High Water Temperature	•	•
Indic	Emg	Failure to Stop	•	•
Shutdown Protection and Indication		Failure to Start	•	•
ectio		Controlable start circles/times Overspeed	•	•
Prol		Under&Over Voltage	•	•
rtdow	itor	Under&Over Frequency	•	•
Shu	ltamato	Overcurrent Earth Leakage	0	•
	_	Reverse Power	•	×
	Lou	Reverse Var Oil Pressure	•	×
		Water Temperature	0	0
5	Hig	h Water Temperature	•	•
reshold Warning&Indication		r Water Level r/High Battery Voltage	•	•
lg&lu		ure to Charge	•	•
Varni		rcurrent rload	•	•
Vblor		ruau set under/over Voltage	•	•
Threst	Gen	set under/over Power	•	•
		er/over Speed h Engine Temperature	•	•
	Eart	th Leakage	•	•
bility		chroscope(Independent Wire)	•	×
Capal		ive and Inactive Power Transfer Function chroscope(Shared Wire)	•	×
Paralleling Capability	Syn	chronization Dector	•	×
Parall	Pea	k Lopping	0	×
	Aut	omatic Transfer	•	•
	Har	d Closed Transition	•	•
ction		t Closed Transtion /Mains Breaker	• ×	×
er Fun	Gen	/Mains Breaker Status Protaction	×	•
ransf		ed/Voltage Control ver Indication	•	×
Power Transfer Function		ver Indication l&solenoid valve Control	•	•
_G	Sta	rtor Control	•	•
		heating ns Transfer Switch (Standard)	0	0
		ns Transfer Switch (Emergency)	•	•
ent		pient temperature (-40°C -70°C)	•	•
ironm		oient humidity (-25°C -45°C) nidity≤80%	•	•
Env			•	•
		l Over/Under Voltage Control	•	•
		l Over/Under Frequency Control troller Input/ Output(Warning/No-load)	•	•
5	Opt	ional Eletrical Appliances Output	•	•
uncti		gram Distance Control with all functions ine Instrument Monitoring	•	•
ring F		rne instrument Monitoring rnator Output Instrument Monitoring	•	•
Monitoring Function	Con	nection Point with all-round Setting for 8 Users	•	•
Σ		ers input Connection Point Light Control of Low Light Operation Environment	•	•
		e PIN Code	•	•
		rface RS232/485	•	•
		trol Panel with all-function Button including guage Selection	•	•
		ti-Language Function	•	•
_		● Standard ○ Op	tional V	Impossible



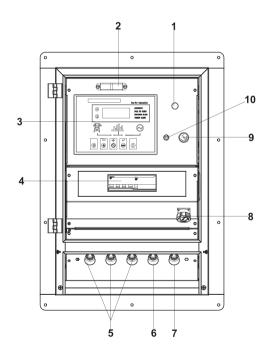
Control System

Digital, intelligent control system allows easier operation.

PLC-7320

Powerlink PLC-7320 generator controllers integrating digital, intelligent and network techniques are used for automatic control system of diesel generator. It can carry out functions including automatic start/stop, data measure and alarming.

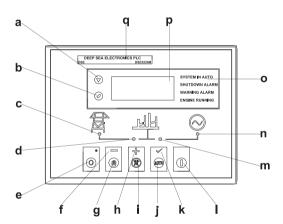
Upon detection of a mains (utility) failure the module automatically starts the generating set. Once the mains (utility) power has been restored it instructs the generating set to stop.



- 1 Charge indicator
- 2 Control cabinet lamp
- 3 Control module
- 4 Main circuit breaker
- 5 Live wire terminals
- 6 Neutral wire terminal
- 7 Ground wire terminal
- 8 ATS connector
- 9 Key switch
- 10 Control cabinet lamp switch

FEATURES

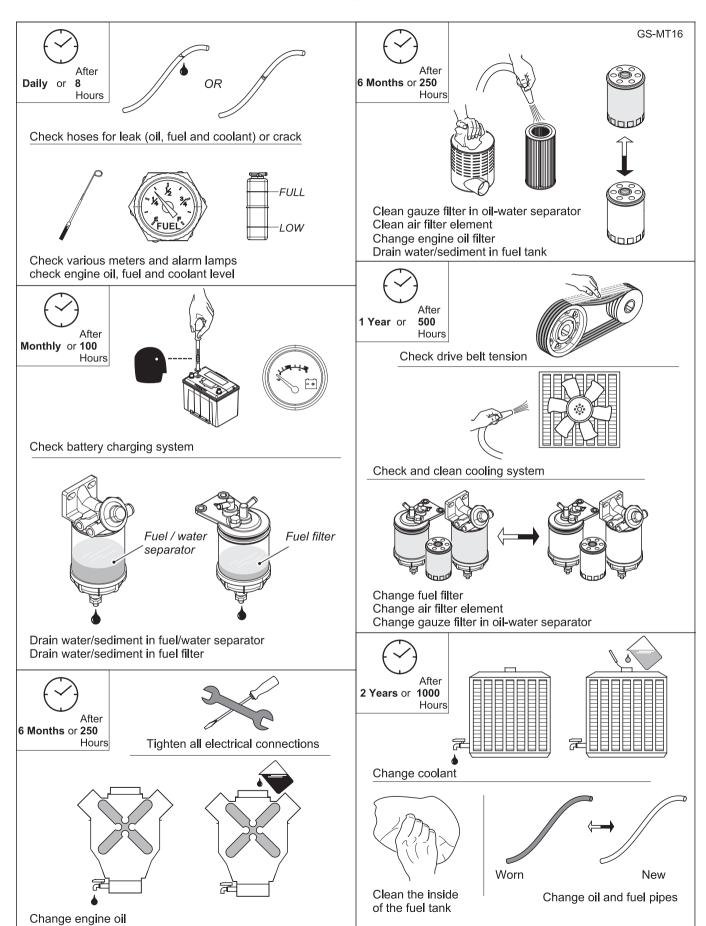
- Microprocessor control, with high stability and credibility.
- Mains supply and generator operation monitoring.
- Indicating operation status and fault conditions.
- Multiple protections; multiple parameters display, such as pressure, temperature.
- Manual and automatic work mode selectable.
- Real time clock for time and date display, overall runtime display, 99 log entries.
- Overall power output display.
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed.
- Communication with PC via RS485 or RS232 interface, using MODBUS protocol.
- Engine ECU is available.
- Common USB cable is usable for parameter configuration.
- Multi-language is available. It can be translated for only one time and imported in forever. The idiom can also be changed after translation, eq. "Failure" to be "Malfunction".



- a Scroll button
- b Information button(Change the display page)
- c Mains supply available LED
- d Mains supply on load LED
- e Stop/Reset button
- f Decrease (Configuration mode only)
- 9 Manual button (Manual control mode)
- h Increase (Configuration mode only)
- i Test button (Test mode)
- j Auto button (Auto mode)
- k Accept (Configuration mode only)
- I Start button
- m Genset on load LED
- n Genset available LED
- Text insert
- p LCD display
- q Control module name



Routine Maintenance Diagram





Common Maintenance and Repair Parts (optional)

POWERLINK also provides spare parts such as filters, water-oil separators, oil filters or any other part if necessary.







The following lists are optional by the needs of customers.

Engine Model:KTA38-G2								
Minor	Minor Repair / 1000 hrs optional							
No.	Part Name	Part No.	Q'ty	Remark				
1	CARTRIDGE,LUB	3889310=LF670	16					
2	ELEMENT,LUBOIL FILTER	3889311=LF777	8					
3	FILTER,FUEL	3313306=FF202	8					
4	CORROSION RESISTOR	3100308=WF2075	16					
5	CLEANER, AIR	3018042	8					
6	BELT,V, FAN	3003341	2	IMPORT				
7	BELT,V, MULTI-SLOT	3031485	2	IMPORT				
8	BEARING,CONNECTING	AR12250	1					
9	SET,MAIN BEARING	3047390	12					
10	NOZZLE, PISTION COOLING	3007517	6					
11	OIL PRESSURE SENSOR	3015237	1					
12	WATER TEMP, SENSOR	3015238	1	IMPORT				
13	PICKUP ,MAGNETIC	3034572	1					
14	BUSHING	3043909	1	IMPORT				
15	SWITCH, MAGNETIC	3050692	1					
16	SET,UPPER ENGINE GSK	3800730	1	IMPORT				
17	SET,LOWER ENGINE GSK	3804301	1	IMPORT				



