SHARP SERVICE MANUAL



No. S60G440LE812E

LCD COLOUR TELEVISION

LC-40LE812E LC-40LE822E LC-46LE812E LC-46LE822E LC-40LX812E LC-52LE822E LC-46LX812E LC-40LU822E LC-46LU822E

MODELS

In the interests of user-safety (Required by safety regulations in some countries) the set should be restored to its original condition and only parts identical to those specified should be used.

This Service Manual covers the differences from LC-40/46LE810E, LC-40/46LX810E and LC-40/46/52LE820E, LC-40/46LU820E. For other technical information, refer to the LC-40/46LE810E, LC-40/46LX810E (No. S30E940LE810E) Service Manual and LC-40/46/52LE820E, LC-40/46LU820E (No. S30F240LE820E) Service Manual.

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Parts marked with " Δ " are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

OUTLINE AND DIFFERENCES FROM BASE MODEL

OUTLINE

This Service Manual covers the differences from LC-40/46LE810E, LC-40/46LX810E and LC-40/46/52LE820E, LC-40/46LU820E.

For other technical information, refer to the LC-40/46LE810E, LC-40/46LX810E (No. S30E940LE810E) Service Manual and LC-40/46/52LE820E, LC-40/46LU820E (No. S30F240LE820E) Service Manual.

DIFFERENCES FROM BASE MODEL (LC-40LE812E/LX812E)

Ref No.	Description	LC-40LE810E/LX810E (No. S30E940LE810E)	LC-40LE812E/LX812E (No. S60G440LE812E)	Interchangeability	Note	
PRINTE	WIRING BOARD ASSEMBLIES					
N	MAIN Unit	DKEYDF455FM03	DKEYDF455FM06		Changed	
N	R/C, LED Unit	DUNTKF494FM02	←	_	No change	
N	ICON Unit	DUNTKF493FM03	←	_	No change	
N	TOUCH SENSOR Unit	RUNTKA692WJQZ	←	_	No change	
N	POWER/LED CONTROL Unit	RUNTKA685WJQZ	←	_	No change	
N	LCD CONTROL Unit	RUNTK4512TPZC	←	_	No change	
LCD PAN	IEL					
N	40" LCD Panel Module Unit	R1LK400D3LWF2Y	←	_	No change	
CABINET	Γ AND MECHANICAL PARTS					
Please re	efer to a Parts Guide					
SUPPLIE	SUPPLIED ACCESSORIES					
Please re	Please refer to a Parts Guide					
PACKING	PACKING PARTS (NOT REPLACEMENT ITEM)					
Please re	efer to a Parts Guide					

DIFFERENCES FROM BASE MODEL (LC-46LE812E/LX812E)

Ref No.	Description	LC-46LE810E/LX810E (No. S30E940LE810E)	LC-46LE812E/LX812E (No. S60G440LE812E)	Interchangeability	Note	
PRINTE	WIRING BOARD ASSEMBLIES					
N	MAIN Unit	DKEYDF455FM03	DKEYDF455FM06		Changed	
N	R/C, LED Unit	DUNTKF494FM02	←	_	No change	
N	ICON Unit	DUNTKF493FM03	←	_	No change	
N	TOUCH SENSOR Unit	RUNTKA692WJQZ	←	_	No change	
N	POWER/LED CONTROL Unit	RUNTKA686WJQZ	←	_	No change	
N	LCD CONTROL Unit	RUNTK4437TPZE	←	_	No change	
LCD PAN	IEL					
N	46" LCD Panel Module Unit	R1LK460D3LWA2Y	←	_	No change	
CABINE	Γ AND MECHANICAL PARTS					
Please re	efer to a Parts Guide					
SUPPLIE	SUPPLIED ACCESSORIES					
Please refer to a Parts Guide						
PACKING	PACKING PARTS (NOT REPLACEMENT ITEM)					
Please re	efer to a Parts Guide					

	Interchangeability				
A:	Completely interchangeable	OLD = NEW	C:	Interchangeable from NEW to OLD	NEW → OLD
B:	Interchangeable from OLD to NEW	OLD → NEW	D:	Not interchangeable	NEW × OLD

DIFFERENCES FROM BASE MODEL (LC-40LE822E/LU822E)

Ref No.	Description	LC-40LE820E/LU820E	LC-40LE822E/LU822E	Interchangeability	Note	
Kei No.	Description	(No. S30F240LE820E)	(No. S60G440LE812E)	interchangeability	Note	
PRINTED	WIRING BOARD ASSEMBLIES					
N	MAIN Unit	DKEYDF455FM01	DKEYDF455FM07		Changed	
N	R/C, LED Unit	DUNTKF494FM02	←	_	No change	
N	ICON Unit	DUNTKF493FM03	←	_	No change	
N	LOGO Unit	DUNTKF493FM04	←	_	No change	
N	TOUCH SENSOR Unit	RUNTKA690WJQZ	←	_	No change	
N	POWER/LED CONTROL Unit	RUNTKA685WJQZ	←	_	No change	
N	LCD CONTROL Unit	RUNTK4512TPZC	←	_	No change	
LCD PAN	IEL					
N	40" LCD Panel Module Unit	R1LK400D3LWF0Y	←	_	No change	
CABINET	Γ AND MECHANICAL PARTS					
Please re	efer to a Parts Guide					
SUPPLIE	SUPPLIED ACCESSORIES					
Please re	Please refer to a Parts Guide					
PACKING	PACKING PARTS (NOT REPLACEMENT ITEM)					
Please re	efer to a Parts Guide					

DIFFERENCES FROM BASE MODEL (LC-46LE822E/LU822E)

Ref No.	Description	LC-46LE820E/LU820E (No. S30F240LE820E)	LC-46LE822E/LU822E (No. S60G440LE812E)	Interchangeability	Note	
PRINTE	WIRING BOARD ASSEMBLIES					
N	MAIN Unit	DKEYDF455FM01	DKEYDF455FM07		Changed	
N	R/C, LED Unit	DUNTKF494FM02	←	_	No change	
N	ICON Unit	DUNTKF493FM03	←	_	No change	
N	LOGO Unit	DUNTKF493FM04	←	_	No change	
N	TOUCH SENSOR Unit	RUNTKA690WJQZ	←	_	No change	
N	POWER/LED CONTROL Unit	RUNTKA686WJQZ	←	_	No change	
N	LCD CONTROL Unit	RUNTK4437TPZE	←	_	No change	
LCD PAN	NEL					
N	46" LCD Panel Module Unit	R1LK460D3LWA0Y	←	_	No change	
CABINE	T AND MECHANICAL PARTS					
Please re	efer to a Parts Guide					
SUPPLIED ACCESSORIES						
Please refer to a Parts Guide						
PACKING	G PARTS (NOT REPLACEMENT ITE	EM)				
Please re	Please refer to a Parts Guide					

	Interchangeability				
A:	Completely interchangeable	OLD = NEW	C:	Interchangeable from NEW to OLD	$NEW \rightarrow OLD$
B:	Interchangeable from OLD to NEW	$OLD \rightarrow NEW$	D:	Not interchangeable	NEW × OLD

$LC\text{-}40/46LE812E,\ LC\text{-}40/46LX812E,\ LC\text{-}40/46/52LE822E,\ LC\text{-}40/46LU822E\ (1st\ Edition)$

DIFFERENCES FROM BASE MODEL (LC-52LE822E)

Ref No.	Description	LC-52LE820E (No. S30F240LE820E)	LC-52LE822E (No. S60G440LE812E)	Interchangeability	Note	
PRINTE	WIRING BOARD ASSEMBLIES					
N	MAIN Unit	DKEYDF455FM01	DKEYDF455FM07		Changed	
N	R/C, LED Unit	DUNTKF494FM02	←	_	No change	
N	ICON Unit	DUNTKF493FM03	←	_	No change	
N	LOGO Unit	DUNTKF493FM04	←		No change	
N	TOUCH SENSOR Unit	RUNTKA690WJQZ	←	_	No change	
N	POWER/LED CONTROL Unit	RUNTKA694WJQZ	←	_	No change	
N	LCD CONTROL Unit	RUNTK4512TPZC	←	_	No change	
LCD PAN	IEL					
N	52" LCD Panel Module Unit	R1LK520D3LWA0Y	←	_	No change	
CABINET	Γ AND MECHANICAL PARTS					
Please re	efer to a Parts Guide					
SUPPLIED ACCESSORIES						
Please refer to a Parts Guide						
PACKING	PARTS (NOT REPLACEMENT ITEM	M)				
Please re	efer to a Parts Guide		_	•		

	Interchangeability				
A:	Completely interchangeable	OLD = NEW	C:	Interchangeable from NEW to OLD	NEW → OLD
B:	Interchangeable from OLD to NEW	OLD → NEW	D:	Not interchangeable	NEW × OLD

SAFETY PRECAUTION

IMPORTANT SERVICE SAFETY PRECAUTION

Service work should be performed only by qualified service technicians who are thoroughly familiar with all safety checks and the servicing guidelines which follow:

■ WARNING

- For continued safety, no modification of any circuit should be attempted.
- 2. Disconnect AC power before servicing.

CAUTION:

FOR CONTINUED PROTECTION AGAINST A RISK OF FIRE REPLACE ONLY WITH SAME TYPE FUSE.

40 inch model: F7000, F7001 (3.15A/250V) 46/52 inch model: F7000, F7001 (5A/250V)

■ BEFORE RETURNING THE RECEIVER (Fire & Shock Hazard)

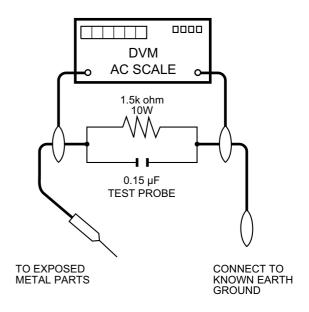
Before returning the receiver to the user, perform the following safety checks:

- Inspect all lead dress to make certain that leads are not pinched, and check that hardware is not lodged between the chassis and other metal parts in the receiver.
- Inspect all protective devices such as non-metallic control knobs, insulation materials, cabinet backs, adjustment and compartment covers or shields, isolation resistor-capacitor networks, mechanical insulators, etc.
- To be sure that no shock hazard exists, check for leakage current in the following manner.
- Plug the AC cord directly into a 220~240 volt AC outlet.
- Using two clip leads, connect a 1.5k ohm, 10 watt resistor paralleled by a 0.15μF capacitor in series with all exposed metal cabinet parts and a known earth ground, such as electrical conduit or electrical ground connected to an earth ground.

- Use an AC voltmeter having with 5000 ohm per volt, or higher, sensitivity or measure the AC voltage drop across the resistor.
- Connect the resistor connection to all exposed metal parts having a return to the chassis (antenna, metal cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor.

All checks must be repeated with the AC cord plug connection reversed. (If necessary, a nonpolarized adaptor plug must be used only for the purpose of completing these checks.)

Any reading of 1.05 V peak (this corresponds to 0.7 mA peak AC.) or more is excessive and indicates a potential shock hazard which must be corrected before returning the monitor to the owner.



SAFETY NOTICE

Many electrical and mechanical parts in LCD color television have special safety-related characteristics.

These characteristics are often not evident from visual inspection, nor can protection afforded by them be necessarily increased by using replacement components rated for higher voltage, wattage, etc.

Replacement parts which have these special safety characteristics are identified in this manual; electrical components having such features are identified by "

" and shaded areas in the Replacement Parts List and Schematic Diagrams.

For continued protection, replacement parts must be identical to those used in the original circuit.

The use of a substitute replacement parts which do not have the same safety characteristics as the factory recommended replacement parts shown in this service manual, may create shock, fire or other hazards.

Precautions for using lead-free solder

■Employing lead-free solder

• "PWBs" of this model employs lead-free solder. The LF symbol indicates lead-free solder, and is attached on the PWBs and service manuals. The alphabetical character following LF shows the type of lead-free solder.

Example:





Indicates lead-free solder of tin, silver and copper.

Indicates lead-free solder of tin, silver and copper.

■Using lead-free wire solder

When fixing the PWB soldered with the lead-free solder, apply lead-free wire solder. Repairing with conventional lead wire solder may cause damage or accident due to cracks.

As the melting point of lead-free solder (Sn-Ag-Cu) is higher than the lead wire solder by 40 °C, we recommend you to use a dedicated soldering bit, if you are not familiar with how to obtain lead-free wire solder or soldering bit, contact our service station or service branch in your area.

■Soldering

As the melting point of lead-free solder (Sn-Ag-Cu) is about 220 °C which is higher than the conventional lead solder by 40 °C, and as it has poor
solder wettability, you may be apt to keep the soldering bit in contact with the PWB for extended period of time. However, Since the land may be
peeled off or the maximum heat-resistance temperature of parts may be exceeded, remove the bit from the PWB as soon as you confirm the
steady soldering condition.

Lead-free solder contains more tin, and the end of the soldering bit may be easily corroded. Make sure to turn on and off the power of the bit as required.

If a different type of solder stays on the tip of the soldering bit, it is alloyed with lead-free solder. Clean the bit after every use of it.

When the tip of the soldering bit is blackened during use, file it with steel wool or fine sandpaper.

• Be careful when replacing parts with polarity indication on the PWB silk.

Lead-free wire solder for servicing

Part No.	*	Description	Code
ZHNDAi123250E	J	φ0.3mm 250g (1roll)	BL
ZHNDAi126500E	J	φ0.6mm 500g (1roll)	BK
ZHNDAi12801KE	J	φ1.0mm 1kg (1roll)	BM

End of life disposal



Attention: Your product is marked with this symbol. It means that used electrical and electronic products should not be mixed with general household waste. There is a separate collection system for these products.

A. Information on Disposal for Users (private households)

1. In the European Union

Attention: If you want to dispose of this equipment, please do not use the ordinary dust bin!

Used electrical and electronic equipment must be treated separately and in accordance with legislation that requires proper treatment, recovery and recycling of used electrical and electronic equipment. Following the implementation by member states, private households within the EU states may return their used electrical and electronic equipment to designated collection facilities free of charge*. In some countries* your local retailer may also take back your old product free of charge if you purchase a similar new one.

*) Please contact your local authority for further details.

If your used electrical or electronic equipment has batteries or accumulators, please dispose of these separately beforehand according to local requirements.

By disposing of this product correctly you will help ensure that the waste undergoes the necessary treatment, recovery and recycling and thus prevent potential negative effects on the environment and human health which could otherwise arise due to inappropriate waste handling.

2. In other Countries outside the EU

If you wish to discard this product, please contact your local authorities and ask for the correct method of disposal.

For Switzerland: Used electrical or electronic equipment can be returned free of charge to the dealer, even if you don't purchase a new product. Further collection facilities are listed on the homepage of www.swico.ch or www.sens.ch.

B. Information on Disposal for Business Users

1. In the European Union

If the product is used for business purposes and you want to discard it:

Please contact your SHARP dealer who will inform you about the take-back of the product. You might be charged for the costs arising from take-back and recycling. Small products (and small amounts) might be taken back by your local collection facilities.

For Spain: Please contact the established collection system or your local authority for take-back of your used products.

2. In other Countries outside the EU

If you wish to discard of this product, please contact your local authorities and ask for the correct method of disposal.



The battery supplied with this product contains traces of Lead.

For EU: The crossed-out wheeled bin implies that used batteries should not be put to the general household waste! There is a separate collection system for used batteries, to allow proper treatment and recycling in accordance with legislation. Please contact your local authority for details on the collection and recycling schemes.

For Switzerland: The used battery is to be returned to the selling point.

For other non-EU countries: Please contact your local authority for correct method of disposal of the used battery.

OUTLINE

MAJOR SERVICE PARTS

■PWB UNIT

Ref No.	Parts Code	Description
N	DKEYDF455FM06	MAIN Unit (LC-40/46LE812E, LC-40/46LX812E) (*1)
N	DKEYDF455FM07	MAIN Unit (LC-40/46/52LE822E, LC-40/46LU822E) (*1)
N	DUNTKF494FM02	R/C, LED Unit
N	DUNTKF493FM03	ICON Unit
N	DUNTKF493FM04	LOGO Unit (LC-40/46/52LE822E, LC-40/46LU822E)
N	RUNTKA690WJQZ	TOUCH SENSOR Unit (LC-40/46/52LE822E, LC-40/46LU822E) (*2)
N	RUNTKA692WJQZ	TOUCH SENSOR Unit (LC-40/46LE812E, LC-40/46LX812E)
N	RUNTKA685WJQZ	POWER/LED CONTROL Unit (LC-40LE812E/LX812E, LC-40LE822E/LU822E)
N	RUNTKA686WJQZ	POWER/LED CONTROL Unit (LC-46LE812E/LX812E, LC-46LE822E/LU822E)
N	RUNTKA694WJQZ	POWER/LED CONTROL Unit (LC-52LE822E)
N	RUNTK4512TPZC	LCD CONTROL Unit (LC-40LE812E/LX812E/LE822E/LU822E, LC-52LE822E)
N	RUNTK4437TPZE	LCD CONTROL Unit (LC-46LE812E/LX812E/LE822E/LU822E)

NOTE: (*1) Replace MAIN Unit (DKEYDF455FM06, DKEYDF455FM07) in case of IC8401 or IC3302 failure.

(*2) TOUCH SENSOR Unit (RUNTKA690WJQZ) reuse will be impossible, once it is stuck on front cabinet and exfoliates.

Therefore, please exchange of a TOUCH SENSOR Unit in the case of front cabinet exchange.

■OTHER UNIT

Ref No.	Parts Code	Description
N	R1LK400D3LWF0Y	40" LCD Panel Module Unit (LC-40LE822E/LU822E)
N	R1LK400D3LWF2Y	40" LCD Panel Module Unit (LC-40LE812E/LX812E)
N	R1LK460D3LWA0Y	46" LCD Panel Module Unit (LC-46LE822E/LU822E)
N	R1LK460D3LWA2Y	46" LCD Panel Module Unit (LC-46LE812E/LX812E)
N	R1LK520D3LWA0Y	52" LCD Panel Module Unit (LC-52LE822E)

■IC FOR EXCLUSIVE USE OF THE SERVICE

Ref No.	Parts Code	Description	Q'ty
IC501	RH-iXD108WJQZS	IC 24LC21AT-I/SN	1
IC2002	RH-iXC786WJNJQ	IC R5F364A6NFB	1

■SERVICE JIGS

Ref No.	Parts Code	Description	Q'ty
N	QCNW-G616WJQZ	Main Unit to LCD Control Unit (LW)	1
N	QCNW-G625WJQZ	Main Unit to Power Unit (PL)	1
N	QCNW-H184WJQZ	Main Unit to Power Unit (PD)	1
N	QCNW-H185WJQZ	Main Unit to Power (LED Drive) Unit (LB)	1
N	QCNW-K594WJQZ	Main Unit to R/C, LED Unit (RA)	1
N	QCNW-K595WJQZ	Main Unit to Speaker (SP)	1
N	QCNW-K596WJQZ	Main Unit to Icon Unit (RL) (LC-40/46/52LE822E, LC-40/46LU822E)	1
N	QCNW-K597WJQZ	Main Unit to Woofer (SB)	1

CHAPTER 1. SPECIFICATIONS

[1] SPECIFICATIONS

			LCD COLOUR TV (40 "/102 cm), LC-40LE822E, LC-40LU822E, LC-40LE812E, LC- 40LX812E	LCD COLOUR TV (46 "/117 cm), LC-46LE822E, LC-46LU822E, LC-46LE812E, LC- 46LX812E	LCD COLOUR TV (52 "/132 cm), LC- 52LE822E	
LCD panel	LCD panel			117 cm (46 ") X-Gen panel	132 cm (52 ") X-Gen panel	
Resolution			1,920 x 1,080 x 4 dots			
Video colour system		PAL/SECAM/NTSC 3.58/	NTSC 4.43/PAL 60			
TV function	TV-standard Analogue		CCIR (B/G, I, D/K, L/L')			
		Digital	DVB-T (2K/8K OFDM), DVB-C, DVB-S/S2			
	Receiving	VHF/UHF	IR A ch-E69 ch (Digital), E2-E69 ch, F2-F10 ch, I21-I69 ch, IR A-IR J ch			
	channel	CATV	Hyper-band, S1-S41 ch			
		Satellite	950-2150 MHz*3			
	TV-tuning system			Nordic [DTV]), Auto Preset Auto Label, Auto Sort, Aut		
	STEREO/BILING	UAL	NICAM/A2			
Audio amplifier			10 W x 2/15 W x 1			
Speaker			(234 mm x 22 mm) x 2/Ø	110 mm		
Terminals	Antenna		UHF/VHF 75 Ω Din type (analogue & digital), Satellite 75 Ω F type (DVB-S/S2)			
	RS-232C		D-Sub 9 pin male connector			
	EXT 1		SCART (AV input, Y/C input, RGB input, TV output)			
	EXT 2		RCA pin (AV input/AUDIC	L/R)		
	EXT 3		15 pin mini D-sub			
	HDMI 1 (EXT 4)		HDMI (ARC)			
	HDMI 2 (EXT 5)		HDMI			
	HDMI 3 (EXT 6)		HDMI			
	HDMI 4 (EXT 7)		HDMI			
	USB		USB			
	ETHERNET (10/100)		Home network connector	(only the 822 model series)	
	HDMI 2/EXT 3 AU	JDIO (L/R)	Ø 3.5 mm jack*1			
	DIGITAL AUDIO	OUTPUT	Optical S/PDIF digital aud	lio output		
	C. I. (Common Int	terface)	EN50221, R206001, CI P	lus specification		
	OUTPUT/Headph	iones	RCA pin (AUDIO R/L)/Ø	3.5 mm jack (audio output)		
OSD language		Hungarian, Italian, Latvian	nglish, Estonian, Finnish, Fi , Lithuanian, Norwegian, Po , Swedish, Turkish, Ukrain	lish, Portuguese, Russian,		
Power requireme	ent		AC 220-240 V, 50 Hz			
Power consump	tion (method	822 models	127 W (0.2 W standby*2)	147 W (0.2 W standby*2)	159 W (0.2 W standby*2)	
IEC62087)		812 models	127 W (0.2 W standby*2)	147 W (0.2 W standby*2)		
Weight		822 models	19.5 kg (without stand), 23.5 kg (with stand)	24.5 kg (without stand), 30.0 kg (with stand)	30.0 kg (without stand), 35.0 kg (with stand)	
		812 models	16.0 kg (without stand), 19.5 kg (with stand)	20.5 kg (without stand), 26.0 kg (with stand)		
Operating temper	erature		0 °C to + 40 °C			

^{*1} The HDMI 2 and EXT 3 terminals can both use the same audio input terminal.

⁵² Standby power consumption applies when the TV is set to not receive EPG data.

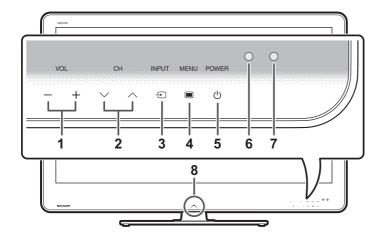
The satellite channel's frequency may vary according to satellites and antennas.

As a part of our policy of continuous improvement, SHARP reserves the right to make design and specification changes for product improvement without prior notice. The performance specification figures indicated are nominal values of production units. There may be some deviations from these values in individual units.

CHAPTER 2. OPERATION MANUAL

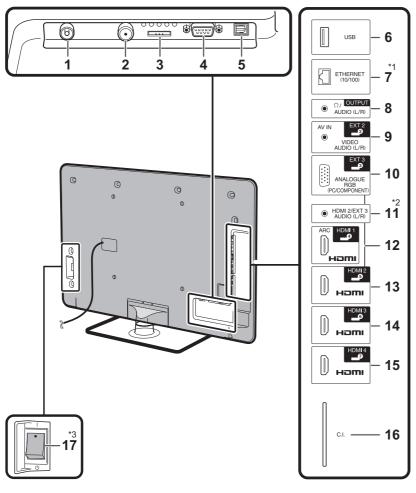
[1] OPERATION MANUAL

TV (front view)



- 1 **VOL** -/+ (Volume buttons)
- 2 CH ✓/ (Programme [channel] buttons)
- 3 INPUT ⊕ (Input source button)
- 4 MANU (Menu button)
- 5 **POWER** () (Power button)
- 6 OPC sensor
- 7 Remote control sensor
- 8 Illumination LED

TV (rear view)



- 1 Antenna terminal
- 2 Satellite antenna terminal
- 3 EXT 1 (RGB) terminal
- 4 RS-232C terminal
- 5 DIGITAL AUDIO OUTPUT terminal
- 6 USB terminal
- 7 ETHERNET (10/100) terminal
- 8 OUTPUT (Headphones/AUDIO (L/R)) terminal
- 9 EXT 2 (AV IN/VIDEO/AUDIO (L/R)) terminal
- 10 EXT 3 (ANALOGUE RGB (PC/COMPONENT)) terminal
- 11 HDMI 2/EXT 3 AUDIO (L/R) jack
- 12 HDMI 1 (HDMI/ARC) terminal
- 13 HDMI 2 (HDMI) terminal
- 14 HDMI 3 (HDMI) terminal
- **15** HDMI 4 (HDMI) terminal
- 16 OL (COMMON INTERES ACE)
- 16 C.I. (COMMON INTERFACE) slot
- 17 MAIN POWER switch

WARNING

- Excessive sound pressure from earphones and headphones can cause hearing loss.
- Do not set the volume at a high level.
 Hearing experts advise against extended listening at high volume levels.

- *1 This terminal is not available for the 812 model series.
- The HDMI 2 and EXT 3 terminals can both use the same audio input terminal (HDMI 2/EXT 3 AUDIO (L/R)). However, the proper item must be selected in the Audio select menu.
- When the MAIN POWER switch is turned off ((b)), the amount of electric power consumed will be reduced to 0.01 W or less. However, unlike when unplugging the AC cord, the power is not completely disconnected.

CHAPTER 3. ADJUSTMENT

[1] ADJUSTMENT PROCEDURE

1. Adjustment method after PWB and/or IC replacement due to repair

The unit is set to the optimum at the time of shipment from the factory.

If any value should become improper or any adjustment is necessary due to the part replacement, make an adjustment according to the following procedure.

1. Procure the following units in order to replace the main unit

MAIN UNIT: DKEYDF455FM06 (LC-40/46LE812E, LC-40/46LX812E)
DKEYDF455FM07 (LC-40/46/52LE822E, LC-40/46LU822E)

NOTE: [Caution when replacing ICs in the main unit (IC501, IC2002)]

The above ICs are EEPROMs storing the EDID data of PC, and Monitor microcomputer.

Before replacing the relevant part, procure the following parts in which the data have been rewritten.

IC501 RH-iXD108WJQZS PC EDID

IC2002 RH-iXC786WJNJQ Monitor microcomputer

NOTE: [Caution when replacing ICs in the main unit (IC8401, IC3302)]

When replacing either IC8401 or IC3302, exchange MAIN units for DKEYDF455FM06/07

Each part should not be individually exchanged.

IC8401 RH-iXC147WJQZQ Flash
IC3302 RH-iXC951WJQZQ Main CPU

NOTE: HDMI ROM Writing

After replacing IC1504, execute "HDMI EDID WRITE" on the page 5/21

Please execute it after checking MODEL NAME & INCH SIZE. are correct.

IF MODEL NAME & INCH SIZE. are not correct, set them previously. (Refer to 2)

The ROM data based on information of MODEL NAME & INCH SIZE

- 1) Enter the process adjustment mode in TV.
- Use the cursor keys (▲/▼) and CH keys (△/▽) of R/C to select the item [HDMI EDID WRITE] on the page 5/21.
- 2. After replacing the LCD panel or LCD control/MAIN UNIT, check MODEL NAME in the following procedure.
 - 1) Enter the process adjustment mode in TV.
 - 2) Use the cursor keys ($\blacktriangle/\blacktriangledown$) and CH keys (\frown/\smile) of R/C to select the item [MODEL NAME] on the page 21/21.
 - 3) Verify that the Model name is displayed.
 - 4) If the Model name doesn't match, select the values of the Model name with the VOL keys (+/-).
 - 5) After selection in Step 4), press the OK key, and it is completed with OK displayed.
 - 6) Use the cursor keys ($\blacktriangle/\blacktriangledown$) and CH keys ($\rlap{\sim}/\leadsto$) of R/C to select the item [PANEL_SIZE] on the page 21/21.
 - 7) Verify that the panel size is displayed.
 - 8) If the size doesn't match, select the values of the panel size with the VOL keys (+/-).
 - 9) After selection in Step 8), press the OK key, and it is completed with OK displayed.
- 3. After replacing the LCD panel or LCD control PWB, adjust the VCOM in the following procedure.
 - 1) Enter the process adjustment mode.
 - 2) Use the cursor keys (▲/▼) and CH keys (⋌/√) of R/C to select the item [VCOM ADJ] on the page 10/21.
 - 3) Press the OK key to verify that the adjustment pattern is displayed.
 - 4) Use VOL keys (+/-) of R/C to adjust the flicker in the center of the screen to minimum.
 - 5) When the optimal state is achieved in Step 4, press the OK key to turn the pattern to OFF.

2. Notes of Touch sensor unit (LC-40/46/52LE822E, LC-40/46LU822E)

Touch sensor unit (RUNTKA690WJQZ) is fixed directly in the module glass.

The unit cannot never be recycled when exfoliated from the module glass.

Therefore, please exchange the touch sensor units when the module glass is changed.

Please note the adhesion and mixing of dust for the module glass when the module glass and the touch sensor unit are exchanged.

Module glass

40inch: CPNLHA019WE11 46inch: CPNLHA020WJ11 52inch: CPNLHA021WJ11

3. Method of shuts down for Power supply

Please execute the following procedures to shut down Power supply from the state of normal operation.

- 1) Keep touching the power supply key on the set for 5 seconds from the state of watching.
 - * The screen disappears when power supply key is touched, but Keep pushing the power supply key.
- 2) A central icon lights between 500ms when the power supply shuts down.

Please separate the finger from the power supply key when lighting of a central icon is confirmed

4. Entering and exiting the adjustment process mode

Please execute the following procedures to enter the adjustment process mode when the power supply shuts down.

- 1) While holding down the "VOL (-)" and "INPUT" keys on the set at once, touch the power supply key on the set.
 - Please separate the fingers from key on the set when boot-up is confirmed with lighting of a central icon etc.
 - After a while, The letter "K" appears on the screen. This state is in **Inspection mode**.
- 2) Next, hold down the "VOL (-)" and "CH (\subseteq)" keys on the set at once.
 - Multiple lines of blue characters appearing on the screen indicate that the set is now in the adjustment Process mode.
 - If you fail to enter the adjustment process mode (the display is the same as normal startup), retry the procedure.
- 3) To exit the adjustment process mode after the adjustment is done, unplug the AC power cord to force off the power.
 - (When the power is turned off with the remote controler, once unplug the AC power cord and plug it in again. In this case, wait for 10 seconds or so after unplugging.)

CAUTION: Use due care in handling the information described here lest the users should know how to enter the adjustment process mode. If the settings are tampered with in this mode, unrecoverable system damage may result.

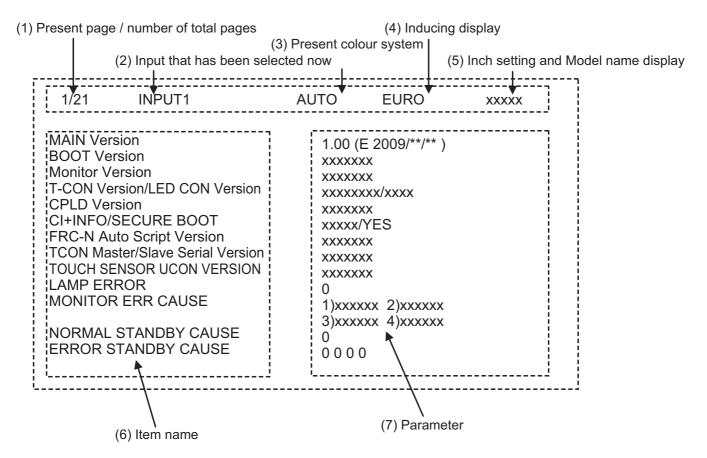
5. Remote controler key operation and description of display in adjustment process mode.

1. Key operation

Remote controler key Main unit key Remote controler key Main unit key Function		Remote controler key Main unit key Function
CH keys (\land / \lor) CH (\land / \lor)		Moving an item (line) by one (UP/DOWN)
VOL keys (+/-)	VOL (+/-)	Changing a selected item setting (+1/-1)
Cursor (▲/▼)	_	Turning a page (PREVIOUS/NEXT)
Cursor (◀/▶)	_	Changing a selected line setting (+10/-10)
INPUT	INPUT	Input source switching (toggle switching) (TV→EXT1~9, USB)
OK	_	Executing a function
RETURN	_	Returning to a present page

Input mode is switched automatically when relevant adjustment is started so far as the necessary input signal is available.

6. Description of display



No.	Description	Display specification
(1)	Present page/number of total pages	2char/2char Decimal Number mark.
(2)	Input that has been selected now	TUNER/DTV/INPUT1/INPUT2/INPUT3/INPUT5/INPUT6/INPUT7
(3)	Present colour system	AUTO/N358/N443/PAL/SECAM/480i/580i/1080i/50 etc. ···
(4)	Inducing display	EUROPE
(5)	Inch setting and Model name display	Inch setting and Model name display
(6)	Item name	Max. 30 char
(7)	Parameter	Max. 60 char

7. Adjustment process mode menu

The character string in brackets [] will appear as a page title in the adjustment process menu header.

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
1/21	Line	item	Description	Remarks (aujustment detail, etc.)
1/21	1	MAIN Version	1xxx (xxxxx)	Main software version
	2	BOOT Version	XXXXXXX	BOOT Version.
	3	Monitor Version	XXXXXXX	Monitor software version
	4	T-CON Version/LED CON Version	xxxxxxxx/xxxx	T-CON/H.264 Version
	5	CPLD Version	XXXXXXX	CPLD Version.
	7	CI+INFO/SECURE BOOT	xxxxx/YES	CI+ Key Information/SECURE BOOT
	8	FRC-N Auto Script Version	XXXXXXXX	CIT NO INIOINIALION/CEGORE BOOT
	9	TCON Master/Slave Serial Version	XXXXXXX	
	10	TOUCH SENSOR UCON VERSION	XXXXXXX	
	11	LAMP ERROR	0	Number of termination due to lamp error.
	12	MONITOR ERR CAUSE	1) xxxxxx 2) xxxxxx	Last error standby cause.
	12	MONTON ENIX CAUSE	3) xxxxxx 4) xxxxxx	Last error standby cause.
	13	NORMAL STANDBY CAUSE	0	Situation that became standby at the end. (Excluding the error)
	14	ERROR STANDBY CAUSE	0000	Error standby cause
2/21				
	1	INDUSTRY INIT	Enter	Initialization to factory settings execution.
	2	INDUSTRY INIT (-Public)	OFF	Initialization to factory settings execution.
				(Public mode is excluded)
	3	PUBLIC MODE	OFF	Public mode ON/OFF setting
	4	Center Acutime	_	Main operating hours.
	5	RESET	OFF	Main operating hours reset.
	6	Backlight Acutime	_	Backlight operating hours.
	7	RESET	OFF	Backlight operating hours reset.
	8	LAMP ERROR RESET	OFF	Lamp error reset.
	9	ADJ PARAM SET	Enter	ADJ PARAM SET
	10	VIC XPOS	0	X-coordinate setting for VIC READ
	11	VIC YPOS	0	Y-coordinate setting for VIC READ
	12	VIC SIGNAL TYPE	MAIN	Signal type setting for VIC READ
	13	VIC READ	OFF	Picture level acquisition function
				(Level appears in green on the upper right)
3/21				T=
	1	TUNER ADJ	Enter	TUNER auto adjustment execution
	2	PAL+TUNER ADJ	Enter	PAL TUNER auto adjustment execution
	3	TUNER ADJ (SMPTE)	Enter	TUNER auto adjustment execution (SMPTE)
	4	PAL+TUNER ADJ (SMPTE)	Enter	PAL TUNER auto adjustment execution (SMPTE)
	5	TUNER ADJ (SMPTE CH57)	Enter	TUNER auto adjustment execution (SMPTE CH57)
	6	PAL+TUNER ADJ (SMPTE CH57)	Enter	PAL TUNER auto adjustment execution (SMPTE CH57)
	7	TUNER CONTRAST A_GAIN	16	TUNER signal level adjustment
	8	TUNER CONTRAST D_GAIN	2073	TUNER signal level adjustment
4/04	9	TUNER CONTRAST OFFSET	256	TUNER signal level adjustment
4/21		DAL AD I		I DALL III A
	1	PAL ADJ	Enter	PAL adjustment
	2	SECAM ADJ	Enter	SECAM adjustment
	3	N358 ADJ	Enter	N358 adjustment
	4	PAL CONTRAST A_GAIN	14	PAL contrast adjustment
	5	PAL CONTRACT DEFORT	2149	PAL contrast adjustment
	6	PAL CONTRAST OFFSET	255	PAL contrast adjustment
	7	SECAM CONTRAST A_GAIN	14	SECAM contrast adjustment
	8	SECAM CONTRAST D_GAIN	2123	SECAM contrast adjustment
	9	SECAM CONTRAST OFFSET	256	SECAM contrast adjustment
	10	N358 CONTRAST A_GAIN	14	N358 contrast adjustment
	11	N358 CONTRAST D_GAIN	2192	N358 contrast adjustment
	12	N358 CONTRAST OFFSET	255	N358 contrast adjustment

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
5/21	1	HDMI CEC TEST	Coto-	HDMI CEC toot
-	1	HDMI CEC TEST	Enter	HDMI CEC test
-	2	INSPECT USB TERM	Enter	Reading inspection of USB memory terminal
-	3	HDMI EDID WRITE	Enter OFF	HDMI EDID WRITING MONITOR Temperature/OPC Acquisition tool.
-	4	MONIDATA READ [TEMP/OPC]		· · · · · · · · · · · · · · · · · · ·
-	5	CAUSE RESET	Enter	Reset of standby cause SD CARD TEST
	6	SD CARD TEST	Size 1	(*This item is LC-40/46/52LE822E, LC-40/46LU822E only
-	7	SD CARD REC SIZE	XX	SD CARD REC SIZE
	,	3D CARD REC SIZE	^^	(*This item is LC-40/46/52LE822E, LC-40/46LU822E only)
-	8	RESET	OFF	SD CARD RESET
	Ü			(*This item is LC-40/46/52LE822E, LC-40/46LU822E only
6/21			L	,
	1	COMP15K ALL ADJ	Enter	Component 15K picture level adjustment
•	2	COMP15K MAIN Y GAIN	141	Y GAIN adjustment value
•	3	COMP15K MAIN CB GAIN	150	Cb GAIN adjustment value
•	4	COMP15K MAIN CR GAIN	150	Cr GAIN adjustment value
•	5	COMP15K Y OFFSET	64	Y OFFSET adjustment value
•	6	COMP15K CB OFFSET	128	Cb OFFSET adjustment value
•	7	COMP15K CR OFFSET	128	Cr OFFSET adjustment value
7/21				
	1	HDTV ADJ	Enter	HDTV video level adjustment
•	2	HDTV Y GAIN	141	HDTV Y GAIN adjustment value
•	3	HDTV CB GAIN	150	HDTV Cb adjustment value
•	4	HDTV CR GAIN	150	HDTV Cr adjustment value
•	5	HDTV Y OFFSET	64	HDTV Y OFFSET adjustment value
•	6	HDTV CB OFFSET	128	HDTV Cb OFFSET adjustment value
•	7	HDTV CR OFFSET	128	HDTV Cr OFFSET adjustment value
8/21				,
	1	ANALOG PC ADJ	Enter	DVI ANALOG video level adjustment
-	2	ROFFSET	64	R CUTOFF adjustment value
-	3	G OFFSET	64	G CUTOFF adjustment value
-	4	B OFFSET	64	B CUTOFF adjustment value
-	5	R GAIN	44	R DRIVE adjustment value
-	6	G GAIN	44	G DRIVE adjustment value
-	7	B GAIN	44	B DRIVE adjustment value
9/21	-			D D I W T a d Judam o M T a la d
	1	SCART RGB ADJ	Enter	SCART RGB level adjustment
•	2	SCART R CUTOFF	64	SCART R CUTOFF adjustment value
-	3	SCART G CUTOFF	64	SCART G CUTOFF adjustment value
•	4	SCART B CUTOFF	64	SCART B CUTOFF adjustment value
•	5	SCART R GAIN	44	SCART R GAIN adjustment value
•	6	SCART G GAIN	44	SCART G GAIN adjustment value
•	7	SCART B GAIN	44	SCART B GAIN adjustment value
10/21			L	<u> </u>
•	1	VCOM ADJ	0	Common bias adjustment
11/21	i			• • • • • • • • • • • • • • • • • • •
•	1	R GAIN (LO)	0	R DRIVE adjustment value
-	2	G GAIN (LO)	0	G DRIVE adjustment value
-	3	B GAIN (LO)	0	B DRIVE adjustment value
-	4	R GAIN (HI)	0	R DRIVE adjustment value
-	5	G GAIN (HI)	0	G DRIVE adjustment value
-	6	B GAIN (HI)	0	B DRIVE adjustment value
		()	_ · _ ·	= @@g@@ 10000
12/21				
12/21	1	MONITOR TIME OUT	ON	Monitor and the main communication time-out setting
12/21	1 2	MONITOR TIME OUT	ON 45	Monitor and the main communication time-out setting MONITOR MAX temperature setting
12/21	2	MONITOR MAX TEMP	45	MONITOR MAX temperature setting
12/21	2	MONITOR MAX TEMP MONITOR EEP READ/WRITE	45 WRITE	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution
12/21	2 3 4	MONITOR MAX TEMP MONITOR EEP READ/WRITE MONITOR EEP ADR	45 WRITE 0x 0	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution MONITOR EEPROM arbitrary addressing
	2	MONITOR MAX TEMP MONITOR EEP READ/WRITE	45 WRITE	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution
12/21	2 3 4 5	MONITOR MAX TEMP MONITOR EEP READ/WRITE MONITOR EEP ADR MONITOR EEP DATA	45 WRITE 0x 0 0x 0	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution MONITOR EEPROM arbitrary addressing MONITOR EEPROM arbitrary data specification
	2 3 4 5	MONITOR MAX TEMP MONITOR EEP READ/WRITE MONITOR EEP ADR MONITOR EEP DATA LCD TEST PATTERN	45 WRITE 0x 0 0x 0	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution MONITOR EEPROM arbitrary addressing
	2 3 4 5	MONITOR MAX TEMP MONITOR EEP READ/WRITE MONITOR EEP ADR MONITOR EEP DATA LCD TEST PATTERN LCD TEST PATTERN 1	45 WRITE 0x 0 0x 0 OFF	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution MONITOR EEPROM arbitrary addressing MONITOR EEPROM arbitrary data specification
	2 3 4 5	MONITOR MAX TEMP MONITOR EEP READ/WRITE MONITOR EEP ADR MONITOR EEP DATA LCD TEST PATTERN	45 WRITE 0x 0 0x 0	MONITOR MAX temperature setting MONITOR EEPROM READ/WRITE Setting/execution MONITOR EEPROM arbitrary addressing MONITOR EEPROM arbitrary data specification

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
14/21				
	1	FRV-N Firmware Version	XXXXX	
	2	FRC-N Boot Script Version	XXXXX	
	3	FRC-N Device Version	XXXXX	
	4	TCON FPGA1 Serial Flash Version	XXXXX	
	5	TCON FPGA2 Serial Flash Version	XXXXX	
	6	TCON FPGA1 Config Rom Version	XXXXX	
	7	TCON FPGA2 Config Rom Version	XXXXX	
15/21				
	1	POWER LED BRIGHTNESS	0	
	2	MENU LED BRIGHTNESS	0	
	3	INPUT LED BRIGHTNESS	0	
	4	CH UP LED BRIGHTNESS	0	
	5	CH DOWN LED BRIGHTNESS	0	
	6	VOL UP LED BRIGHTNESS	0	
	7	VOL DOWN LED BRIGHTNESS	0	
	8	LOGO LED BRIGHTNESS	99	
	9	ICON LED BRIGHTNESS	99	
	10	ICON LED BRIGHTNESS (STANDBY)	30	
16/21			•	
	1	POWER KEY SENSITIVITY	0	
	2	MENU KEY SENSITIVITY	0	
	3	INPUT KEY SENSITIVITY	0	
	4	CH UP KEY SENSITIVITY	0	
ľ	5	CH DOWN KEY SENSITIVITY	0	
	6	VOL UP KEY SENSITIVITY	0	
	7	VOL DOWN KEY SENSITIVITY	0	
17/21			•	
	1	KEY STRENGTH GET MODE	Enter	
	2	POWER KEY STRENGTH		
	3	MENU KEY STRENGTH		
		INPUT KEY STRENGTH		
	4	CH UP KEY STRENGTH		
	5	CH DOWN KEY STRENGTH		
	6	VOL UP KEY STRENGTH		
	7	VOL DOWN KEY STRENGTH		
18/21				
	1	READ/WRITE	READ	Read/Write
	2	SLAVE/ADDRESS	SLAVE0	Slave address
	3	REGISTER ADDRESS	0x 0	Register address
			0x 0	
	4	WRITE DATA	0x 0	Writing data
			0x 0	
	5	READ DATA	0x 0	Reading data
			0x 0	
19/21				
Ī	1	RF AGC BG	6	RF-AGC BG adjustment execution
Ī	2	RF AGC DK	5	RF-AGC DKG adjustment execution
Ī	3	RF AGC I	6	RF-AGC I adjustment execution
	4	RF AGC L/L'	4	RF-AGC L/L' adjustment execution
20/21				
ſ	1	ERROR STANDBY CAUSE 1	NO RECORD	ERROR STANDBY CAUSE
ļ	2	ERROR STANDBY CAUSE 2	NO RECORD	
ļ	3	ERROR STANDBY CAUSE 3	NO RECORD	
ļ	4	ERROR STANDBY CAUSE 4	NO RECORD	
ļ	5	ERROR STANDBY CAUSE 5	NO RECORD	
F	6	STANDBY CAUSE RESET	OFF	Reset stand by cause.

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
21/21				·
	1	EEP SAVE	OFF	Writing setting values to EEPROM.
	2	EEP RECOVER	OFF	Reading setting values from EEPROM.
	3	MONITOR ERROR CAUSE RESET	OFF	Reset of monitor error cause
	4	MODEL NAME	LE705	MODEL NAME
	5	PANEL SIZE	40	Panel size setting. (40/46/52)
	6	SHORT CHECK MODE	Enter	Check LED Back light
	7	SHORT CHECK CURRENT	60	
	8	CURRENT SW	LOW	
	9	PRODUCT EEP ADR	0x 0	Don't touch when serving (for producer of factory)
	10	PRODUCT EEP DATA	0x 0	Don't touch when serving (for producer of factory)
	11	PRODUCT FACTORY	1	Don't touch when serving (for producer of factory)

8. Special features

1. NORMAL STANDBY CAUSE (Page 1/21)

Display of a cause (code) of the last standby.

The cause of the last standby is recorded in EEPROM whenever it is possible.

Checking this code will be useful in finding a problem when you repair the troubled set.

2. EEP SAVE (Page 21/21)

Storage of EEP adjustment value

3. EEP RECOVER (Page 21/21)

Retrieval of EEP adjustment value from storage area.

4. MONITOR ERR CAUSE (Page 1/21)

Display of a cause (code) of Error from sub-Microcomputer.

The cause of Error is recorded in EEPROM whenever it is possible.

Checking this code will be useful in finding a problem when you repair the troubled set.

1) This displays Error code and time when the error occurred.

The latest error is displayed on "1)"

The error that happens ahead of "1)" is displayed on "2)".

- 2) The character depends on the way how to acquire Time Information
 - T: Time is acquired from digital broadcasting

 This doesn't contain "Time offset" which is considered.

This doesn't contain "Time offset" which is considered a time difference and Daylight-Saving Time, etc. ...

- U: Time is acquired from analog broadcasting (teletext)
- B: Accumulation time of Backlight

In the case that Time information cannot be acquired, "B" is displayed.

Example) In this example, it is shown that the error occurred 3 times.

1) 16 T07/01/01 12:03	Error code: 16 (lamp error) Time: 07/01/01 12:03
	* It is latest Error.
	* Time is acquired from digital broadcasting.
	* Time is UTC which doesn't have Time offset.
2) 16 U01/01/01 04:07	Error code: 16 (lamp error) Time: 07/01/01 04:07
	* It is Error that happens ahead of "1)".
	* Time is acquired from analogue broadcasting.
3) 16 B00000004:11	Error code: 16 (lamp error) Accumulation time: It is displayed that 4:11 have passed after Backlight driving.
	* It is Error that happens ahead of "2)".
4) 00 0000000000000	No error ("00" shows that the error is not occurred.)

9. Lamp Error detection

1. Function

This LCD colour TV set incorporates a Lamp error detection feature that automatically turns off the power for safety under abnormal lamp or lamp circuit conditions. If by any chance anything is wrong with the lamp or lamp circuit or if the lamp error detection feature is activated for some reason, the following will result.

1) The power is interrupted in about 500ms after it is turned on.

(A central icon on the front of the TV flash on and off.: ON for 400ms and OFF for 1600ms.).

2) If the above phenomenon 1) occurs 5 times, it becomes impossible to turn on the power.

(A central icon keep flashing on/off.)

2. Measures

1) Set the lamp error detection to OFF

Enter the adjustment process mode, referring to "4. Entering and exiting the adjustment process mode."

The adjustment process mode can ignore "5 times count", so If the above phenomenon 1) occurs 1~4 times, the lamp will go out.

If Lamp Error detection pin (6pin of LB: P9602) is "High" by a trouble with the lamp and lamp circuit, it can boot-up by the adjustment process mode.

Please execute "Lamp Error detection off-mode".

While holding down the "VOL (-)" and "CH (\()" keys on the set at once, touch the power supply key on the set.

After a central icon flash off, separate the fingers from key on the set.

Touch the power supply key on the set again, so the power will boot-up.

Then, you can check the operation to see if the lamp and lamp circuit are in trouble.

If you fail boot-up, retry the procedure.

2) Resetting the lamp error count

After the lamp and lamp circuit are improved from a trouble, reset the lamp error count.

(Because the power cannot be turned on, if a lamp error is detected 5 consecutive times)

- a) Enter the adjustment process mode, referring to "4. Entering and exiting the adjustment process mode."
- b) Using the cursor (▲/▼) key, move to the cursor to [LAMP ERROR RESET], Line 8 on adjustment process mode service page 2/21.
- c) With the cursor (◀/▶) keys, select the [LAMP ERROR RESET] value.

Finally press the cursor (OK)., the count is reset.

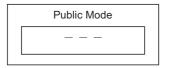
Check LAMP ERROR Count on adjustment process mode Page 2/21.

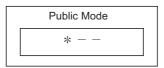
Table of contents of adjustment process mode Page 2/21

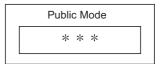
INDUSTRY INIT INDUSTRY INIT (-PublicI) Public MODE Center Acutime RESET Backlight Acutime RESET LAMP ERROR RESET ADJ PARAM SET VIC XPOS VIC YPOS VIC SIGNAL TYPE VIC READ	Enter OFF OFF OFF OFF Enter O MAIN OFF
---	--

10. Public Mode

- 1. Starting the Public Mode
 - · There are two following ways to display the PUBLIC Mode setting screen.
 - 1) Method of needing password
 - a) Turn off the power, refer to "3. Method of shuts down for Power supply"
 - b) While holding down the "INPUT" and "Volume (+)" keys on the set at once, touch the power supply key on the set. Please separate the finger from the power supply key when boot-up is confirmed with lighting of a central icon etc. After a while, value of Public Mode appears on the screen.
 - c) Display the Pass Word input screen.







Operation procedure

- · The initial input position is the digit at the left end.
- For the numeric keys "0" to "9" of R/C, key input is accepted.
 Input of the other keys is prohibited.
- · Change "—" to " * " by inputting the numeric key at the input position, and shift the input position rightward one digit.
- · When three digits are completely input, the Pass Word is judged.
- d) Check the Pass Word by inputting three digits.

If the Pass Word "0" "2" "7", it shifts to the PUBLIC Mode setting screen.

In another case, the screen is erased, and it operates in the ordinary mode.

- 2. Exiting the Public Mode Setting screen
 - · There are two following ways to exit the Public Mode setting screen.
 - 1) Turn off the power.
 - 2) Select "Execution" in the PUBLIC_Mode to execute it.

Activate the restart under the set content.

Here, the START input SOURCE setting is excluded since this item is referred to only when the power is turned on.

- 3. Set value of the Public Mode
 - When the shipment setting is done, a set each value in Public Mode is initialized.

(PUBLIC MODE in the process mode Setting of a flag is also initialized)

- Separately, the shipment beginnings when all except for each set value in Public Mode is initialized are provided for a process mode. (INDUSTRY INIT (-Public))
- · Only when turning on the PUBLIC MODE item, each setting is effective.
- · After it decides it with EXECUTE, it AC OFF/ON it to reflect a set value.

4. Basic operation in the Public Mode

Vol (+/-) or Cursor (◀/►)	Change or execution of the set value.
CH (∕ / ∨) or Cursor (▲ / ▼)	Movement to the selected item.
Decision (ok)	Execution (Used by the items "Execution" and "RESET".)

Public Mode setting screen.

Public Mode	
POWER ON FIXED	[VARIABLE]
SHUT DOWN MODE	[NORMAL]
MAXIMUM VOLUME	[60]
VOLUME FIXED	[VARIABLE]
VOLUME FIXED LEVEL	[20]
RC BUTTON	[RESPOND]
PANEL BUTTON	[RESPOND]
MENU BUTTON	[RESPOND]
AV POSITION FIXED	[VARIABLE]
ON SCREEN DISPLAY	[YES]
INPUT MODE START	[NORMAL]
INPUT MODE FIXED	[VARIABLE]
LOUD SPEAKER	[ON]
RC PATH THROUGH	[OFF]
232C POWON	[DISABLE]
PUBLIC MODE	[ON]
RESET	
EXECUTE	

5. Operation after "RESET"

Select "RESET" in the PUBLIC Mode, and it operates as follows when it is executed (refer to the basic operation).

- The set contents in the PUBLIC mode are initialized.
- · It does not exit the PUBLIC mode.
- If "EXCUTE" is not executed, the content that does RESET is not reflected.
- 6. Setting items (* Item names and selective items are expressed in English.)
 - 1) Power ON fixed [POWER ON FIXED]

Option	"VARIABLE", "FIXED_ALL", "FIXED_BODYKEY" or "RCRESPOND" (loop enabled)
Default	"VARIABLE"
Function	 VARIABLE : "POWER/RECEPTION" key on TV unit or remote control is enabled. FIXED_ALL" : "POWER/RECEPTION" key on TV unit or remote control is disabled. FIXED_BODYKEY : only the "MAIN POWER" key on TV unit is disabled (the remote control is enabled). RC RESPOND : the main unit's POWER switch toggles between ON and Standby (the same operation by the remote control).
Key disabled when set other than default	OFF TIMER (SLEEP) (* Only when setting to FIXED_ALL)
Remarks	When selecting to "FIXED_ALL", function related standby factors (see below) doesn't work. and not selecting OFF TIMER (Sleep) No operation OFF No signal OFF (including the power management) These items does not exist according to the model.

If the power button is pressed in the ordinary mode in setting to "FIXED_ALL" and "FIXED_BODYKEY", the caution is displayed for 5 seconds.

When power button on the main unit is pressed

When power button on R/C is pressed

No Power off by power button.

No Power off by remote control.

* The OSD display is an example.

If another ODS is previously displayed, the status is reset (MENU or similar).

2) Instantaneous current shutdown setting in turning off the power [SHUT DOWN MODE]

Option	"NORMAL" or "QUICK"	
Default	NORMAL	
Function	This function decides whether scanning digital tuner is enabled or disabled when the power is standby.	
	NORMAL : Scanning digital tuner is enabled when the power is standby.	
	QUICK : Scanning digital tuner is disable	
	It is possible to put into the standby state instantaneously due to power off input, when the	
	power is standby.	
	Immediately, state is a complete standby.	
Remarks	In selecting "QUICK", the function does not work for the following items (selection impossible.)	
	ON TIMER, QUICK START, DIGITAL FIXED, etc.	
	* These items does not exist according to the model.	

3) Volume maximum level [MAXIMUM VOLUME]

Option	0~60 (loop disabled)
Default	60
Function	The volume cannot be increased more than the adjusted value (the main unit's speaker only).
Remarks	 When setting to 59 or less, only the figure is displayed in the normal mode; the volume bar is not displayed. The volume of the headphones is limited. or monitor output The setting is impossible when VOLUME FIXED is set to FIXED.

4) Volume fixed [VOLUME FIXED]

Option	"VARIABLE", "FIXED", "ACCTRL" or "AC/RCCTRL" (loop enabled)
Default	"VARIABLE"
Function	VARIABLE : The volume is not fixed.
	FIXED : The volume is fixed to the value adjusted in the volume fixed level.
	AC CTRL The unit starts at the volume specified in the volume fixed level, when power is turned on in the case of the AC-ON only.
	• AC/RC CTRL : The unit starts at the volume specified in the volume fixed level, when power is turned on in any case. (AC→ON, remote control→ON, main unit's key→ON)
Exception	In the adjustment process, the volume can be set to any level regardless of this setting.
Disabled key when setting	VOLUME UP/DOWN [both remote control and main unit]
to FIXED	• MUTE
Remarks	[MAXIMUM VOLUME] has priority to [VOLUME FIXED]
	* When setting to FIXED, Maximum volume is fixed.
	The volume of the headphones is fixed.
	When setting to "FIXED", the volume is not displayed in operating Disabled key
	In menu operation, the main unit's keys (Vol (+/-)) are enabled.

5) Volume fixed level [VOLUME FIXED LEVEL]

	•
Option	0~60 (loop disabled)
Default	20
Function	The volume is fixed to the adjusted value (the main unit's speaker only).
Exception	In the adjustment process, the volume can be set to any level regardless of this setting.
Remarks	When [VOLUME FIXED] is set to "VARIABLE", the setting cannot be changed.

6) Remote control operation [RC BUTTON]

Option	"RESPOND", "NORESPOND" or "LIMITED" (loop enabled)
Default	"RESPOND"
Function	The operation of the remote control's keys is set.
	RESPOND : the remote control's keys in the normal state are enabled.
	NO RESPOND : the remote control's keys in the normal state are disabled.
	The POWER key (RECEPTION/STANDBY key) is also disabled.
	LIMITED : only a part of keys (CHANNEL, etc.) is enabled and other keys are disabled.
Exception	In the adjustment process mode, inspection mode are enabled regardless of this setting.
	All the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public Mode setting screen.
Remarks	The enable keys when setting to "LIMITED" are depended on keys of controler for Public. It is different according to Model.

7) Main Unit Operation [PANEL BUTTON]

Option	"RESPOND" or "NORESPOND" (loop enabled)
Default	"RESPOND"
Function	RESPOND : The main unit's keys are enabled.
	NO RESPOND : The main unit's keys are disabled excluding the POWER key (RECEPTION/STANDBY key).
Exception	 The start operation in the adjustment process mode, inspection mode are enabled regardless of this setting. All the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public Mode setting screen. For the models with the MENU key on the main unit, menu operation is possible regardless of the setting during the initial setting when the power is turned on for the first time.

8) Menu operation [MENU BUTTON]

Option	"RESPOND" or "NO RESPOND" (loop enabled)
Default	"RESPOND"
Function	The MENU key on the main unit and remote control is decided whether it is enabled or disabled.
Exception	RESPOND : The menu key is enabled.
	NO RESPOND : The menu key is disabled.
	: The start operation in the adjustment process mode, inspection mode is enabled regard-less of this setting.
	 All the keys are enabled regardless of this setting while entering the process mode, inspec- tion mode or Public Mode setting screen.
Disabled key excluding	All the direct transition keys to menu display (AUTO PRESET, MANUAL MEMORY and others)
Menu key when setting to not default	* These keys does not exist according to the model.
Remarks	When setting to "NO RESPOND"
	For the models with the MENU key on the main unit, menu operation is possible regardless of the setting while the initial setting when the power is turned on for the first time

9) AV position fixed [AV POSITION FIXED]

Option	"VARIABLE" or "FIXED" (loop enabled)
Default	"VARIABLE"
Function	VARIABLE : AV position is not fixed.
	FIXED : AV position is fixed.
	: The image/sound adjustment items in the menu are fixed in the selected state.
	: When receiving "AV POSITION" of the remote control, only the actual state is displayed, and setting is not changed.
Remarks	 When receiving the sound select direct keys (AV POSITION key, OPC, DOLBY key, etc.), only the actual state is displayed; no setting is changed. * These keys does not exist according to the model. • The settings for the Public mode are retained after the personal data is initialized, each item for the AV position and image/sound adjustment are not initialized.

10)OSD display [ON SCREEN DISPLAY]

Option	"YES", "NO" or "LIMITED" (loop enabled)
	"LIMITED" is looped only in case of need (destination).
Default	"YES"
Function	YES : OSD is displayed
	NO : the following OSD is not displayed.
	Registration, setting, adjustment menu, channel call, volume bar, and input select
	LIMITED : only a part of OSD (CH call: "New Information" etc) is not displayed.
Key which may be enabled (Example of the confusing key)	It is OK in the case that simple input select occure or the original state returns soon automatically.
Disabled key when setting to not default	When setting to "NO", the keys which is related to visibility of the screen and sound cannot be used. STILL IMAGE, SCREEN DISPLAY, OFF TIMER, AV POSITION, BRIGHTNESS SENSOR, SCREEN SIZE SELECT, AUTO PRESET, MANUAL MEMORY, IMAGE SELECT, SOUND SELECT, LANGUAGE, Closed caution Disabled keys dependeds on the models.
Remarks	When setting to "NO", ON TIMER (Watching reservation) is cleared. OFF TIMER "SLEEP" is cleared. * These items does not exist according to the model. When setting to "NO", These Displays (Version-up, Public mode setting screen, Pass Word input screen of Public Mode, the adjustment process mode, K mark of inspection mode) are enabled regardless of this setting.

11)Start mode [INPUT MODE START]

Option	"NORMAL" or "Input source 1 (input selection or channel)" (loop enabled)
Default	"NORMAL"
Function	which kinds of input source or channel is decided when the power turning on.
	NORMAL : the content of the last memory is followed.
Remarks	When setting to not Normal, ON TIMER (Watching reservation) has priority.
	When setting to "NORMAL", [INPUT MODE FIXED] is set to "VARIABLE". and [INPUT MODE FIXED] is prohibited to select. (selection impossible.)

Example of option: "NORMAL"

12)Input fixed [INPUT MODE FIXED]

Option	"VARIABLE" "FIXED", "ACCTRL" or "AC/RCCTRL" (loop enabled)		
Default	VARIABLE		
Function	VARIABLE : If [INPUT MODE START] is set to Normal, input mode is not fixed.		
	FIXED : when "INPUT MODESTART" is active, it is impossible to switch to another channel or source.	input	
	AC CTRL : when "INPUT MODESTART" is active the unit starts at the input mode which is select when power is turned on in the case of the AC-ON only.	:ed	
	AC/RC CTRL : when "INPUT MODESTART" is active the unit starts at the input mode which is select when power is turned on in any case (AC→ON, remote control→ON, main unit's key–		
Disabled key when setting CHANNEL (+/-), DIRECT CHANNEL buttons, FLASHBACK, INPUT SELECT, TV/VIDEO, A		IUAL	
to "FIXED"	MEMORY, i.LINK, DIRECTINPUTSELECT, ATV, DTV, EPG, RADIO etc		
Remarks	If [INPUT MODE START] is Normal, this function cannot be set.		
	Set to "VARIABLE" automatically.		
	When setting to "FIXED",		
	The item related to the channel setting and input selection in Menu are not displayed.		
	ON TIMER (Watching reservation) is not active.		
	* These items does not exist according to the model.		

[&]quot;TVD (002TV)", "INPUT1", "INPUT2", "INPUT3", "HDMI1", "HDMI2", "HDMI3", "HDMI4".

13)Speaker ON/OFF selection [LOUD SPEAKER]

Option	"ON" or "OFF" (loop enabled)	
Default	ON	
Function	ON : The sound from the speakers is output.	
	OFF : The sound from the speakers is not output even if the headphones are not used.	
Remarks	When the VOL (+/-) key is pressed, the mute icon is displayed for 4 seconds.	
	For the MUTE key and sound-related keys, caution is displayed.	
	For the headphones, normal operation is possible.	

14)Remote control path through [RC PATH THROUGH]

Option	"OFF", "ON: TVRCE" or "ON: TVRCD" (loop enabled)	
Default	OFF	
Function	The item decide whether the signal received by the remotecontrol' slight-receiving section is output to the blankpin (9pin) of RS232C. OFF : this function is not active.	
	ON: TVRCE : this function is active, and remote control is active, too ON: TVRCD : this function is active, but remote control is not active	
Exception	 In the case of "ON:TV RCD", the start operation in the adjustment process mode, inspection mod are enabled regardless of this setting. In the case of "ON: TV RCD", all the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public mode setting screen. 	
Remarks	* Remote control path through does not exist according to the model.	

15)232C power ON control [232C POWON]

Option	"ENABLE" or "DISABLE" (loop enabled)	
Default	DISABLE	
Function	The item decide whether Power ON by the 232C command is enabled/disabled in the standby state.	
	The same function as 232C command "RSPW".	
	ENABLE : POWR0001 is always enabled.	
	DISABLE : Start-up may be impossible at POWR0001.	
	(If the 232C command reception module is set to OFF, the command is invalid.)	

16)Public mode setting [PUBLIC MODE]

Option	"OFF" or "ON" (loop enabled)	
Default	OFF	
Function	The item decide whether Public mode setting menu are enabled or disabled. The same item as [PUBLIC MODE] in the adjustment process menu. OFF : Public mode is not active ON : Public mode is active	
Remarks	Each operation of the Public mode is impossible unless this item is set to ON.	

11. Video signal adjustment procedure

The adjustment process mode menu is listed in Section 5.

Signal generator level adjustment check (Adjustment to the specified level)

• Composite signal PAL/SECAM : 0.7Vp-p ± 0.02Vp-p (Pedestal to white level)

• RGB signal : $0.7\text{Vp-p} \pm 0.02\text{Vp-p}$

• 15K component signal (50 Hz) : Y level : 0.7Vp-p ± 0.02Vp-p (Pedestal to white level)

: PB, PR level : $0.7\text{Vp-p} \pm 0.02\text{Vp-p}$

 $\bullet \quad \text{33K component signal (50 Hz)} \qquad : \text{Y level} \qquad : 0.7 \text{Vp-p} \pm 0.02 \text{Vp-p (Pedestal to white level)}$

: PB, PR level : 0.7Vp-p \pm 0.02Vp-p

• ANALOG RGB signal : RGB level : $0.7Vp-p \pm 0.02Vp-p$

11.1. Entering the adjustment process mode

Enter the adjustment process mode according to Section 4.

11.2. PAL signal adjustment

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] PAL Full field colour bar composite signal	Feed the PAL full field colour bar signal (75% colour saturation) to EXT1 SCART IN. [VIDEO input signal]
		[Terminal] EXT1 SCART IN	100% white—→ Black
2	Auto adjustment performance	Adjustment process [PAL ADJ] page 4/21	Bring the cursor on [PAL ADJ] and press [OK]. [PAL ADJ OK] appears when finished.

^{*} ATTENTION: Please execute [3. TUNER adjustment] afterwards if you adjust [2. PAL signal adjustment] after all adjustments are completed.

11.3. TUNER adjustment

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] PAL split field colour Bar RF signal UV [Terminal] TUNER	 Feed the PAL Split Field colour bar signal (E-12ch) to TUNER. Make sure the PAL colour bar pattern has the sync level of 7:3 with the picture level. Signal level: 55 dB μV ± 1dB (75Ω LOAD) [E-12CH]
2	Auto adjustment performance	Adjustment process [TUNER ADJ] page 3/21	Bring the cursor on [TUNER ADJ] and press [OK]. [TUNER ADJ OK] appears when finished.

11.4. SECAM adjustment

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] SECAM Full field colour Bar Signal	Feed the SECAM full field colour bar signal (75% colour saturation) to EXT1 SCART IN. [VIDEO input signal]
		[Terminal] EXT1 SCART IN	100% white ← Black
2	Auto adjustment performance	Adjustment process [SECAM ADJ] page 4/21	Bring the cursor on [SECAM ADJ] and press [OK]. [SECAM ADJ OK] appears when finished.

11.5. ADC adjustment (Component 15K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] COMP15K, 50Hz 100% Full field colour bar Signal [Terminal] EXT3 COMPONENT IN	Feed the COMPONENT 15K 100% full field colour bar signal (100% colour saturation) to EXT3 COMPONENT IN. 100% white Black
2	Auto adjustment performance	Adjustment process [COMP15k ALL ADJ] page 6/21	Bring the cursor on [COMP15k ALL ADJ] and press [OK] [COMP15k ALL ADJ] [OK] appears when finished.

11.6. ADC adjustment (Component 33K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] COMP33K, 50Hz 100% Full field colour bar Signal [Terminal] EXT3 COMPONENT IN	Feed the COMPONENT 33K 100% full field colour bar signal (100% colour saturation) to EXT3 COMPONENT IN. 100% white Black
2	Auto adjustment performance	Adjustment process [HDTV ADJ] page 7/21	Bring the cursor on [HDTV ADJ] and press [OK]. [HDTV ADJ OK] appears when finished.

11.7. PC signal adjustment (ANALOG RPG)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] XGA, 60Hz 100% Full Field Colour Bar Signal [Terminal] EXT3 PC IN	Feed the XGA 60Hz 100% full field colour bar signal (100% colour saturation) to EXT3 PC IN. 100% white Black
2	Auto adjustment performance	Adjustment process [ANALOG PC ADJ] menu page 8/21	Bring the cursor on [ANALOG PC ADJ] and press [OK]. [ANALOG PC ADJ OK] appears when finished.

11.8. RGB (SCART) adjustment (RGB 15K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] RGB 15K, 50Hz 100% Full field colour bar signal [Terminal] EXT1 SCART RGB IN	Feed the RGB 15k 50Hz 100% full field colour bar signal (100% colour saturation) to EXT1 SCART IN. 100% white Black
2	Auto adjustment performance	Adjustment process [SCART RGB ADJ] menu page 9/21	Bring the cursor on [SCART RGB ADJ] and press [OK]. [SCART RGB ADJ OK] appears when finished.

12. White Balance Adjustment

For white balance adjustment, adjust the offset values on pages 11/21.

[Condition of the unit for inspection] : Modulated light (+16), Colour temperature (High)

AV MODE: DYNAMIC Active Backlight: OFF

OPC: OFF

Asing Time: Min,60 minute
[Input signal condition] : HDMI 1080i 15IRE (LO), 78IRE (HI)

[Adjustment reference device] : Minolta CA-210

[Adjustment procedure]

1) Display the current adjustment status at R/G/B_GAIN (HI). (Page 11/21 of process adjustment)

The signal of 78IRE is input.

- 2) Read the value of the luminance meter. x = 0.272, y = 0.277
- 3) Change R_GAIN (HI)/B_GAIN (HI) (Adjustment offset value) on page 11/21 of process adjustment so that the values of the luminance meter approach x = 0.272 and y = 0.277.

(Basically, G is not changed. If adjustment fails with R and B, change G. When G is lowered, the weaker of R or B must be fixed.)

4) Display the adjustment status of the current R/G/B_GAIN (LO).

The signal of 15IRE is input.

Change R_GAIN (LO)/B_GAIN (LO) (adjustment offset value) on page 11/21 of process adjustment so that the values of the luminance meter approach x = 0.272 and y = 0.277.

5) Both HI and LO are repeating the step from 1 to 4 until becoming an aim value.

[Adjustment reference standard value]

Adjustment spec \pm 0.002 Inspection spec \pm 0.004 (point LO) Adjustment spec \pm 0.001 Inspection spec \pm 0.002 (point HI)

6) After completing adjustments, set EEP SAVE (21/21) to ON in the process menu to save the white balance adjustment value.

13. Confirmation item

1. HDMI-CEC Inspection

After repairing the CEC function, check the operation about HDMI-CEC circuit

2. CI card Inspection

After repairing the CI function, check that the DTV signal is received in the UK setting by inserting CAM

And check the KEY certification by inserting CAM which is prepare for CI+

3. LAN Inspection

After repairing the LAN function, check the communication by connecting PC and LAN terminal.

14. Initialization to factory settings

CAUTION: When the factory settings have been made, all user setting data, including the channel settings, are initialized. (The adjustments done in the adjustment process mode are not initialized.) Keep this in mind when initializing these settings.

	Adjustment point	Adjustment conditions	Adjustment procedure	
1	Factory settings	ends by turning off the	[Factory setting with adjustment process mode]	
		MAIN POWER key.	Enter the adjustment process mode.	
		(See to below caution)	Move the cursor to [INDUSTRY INIT] on page 2/21.	
			Use the R/C key to select a region from [EUROPE/RUSSIA] and press the [OK] key.	
			"EXECUTING" display appears.	
			After a while, "SUCCESS" display appears, the setting is completed.	
			When succeeding: Background colour (green)	
			When failing: Background colour (red)	
			The following items are initialized in the factory setting.	
			1) User settings	
			2) Channel data (e.g. broadcast frequencies)	
			3) Maker option setting	
			4) Password data	

After adjustments, exit the adjustment process mode.

To exit the adjustment process mode, unplug the AC power cord from the outlet to forcibly turn off the power.

When the power is turned off with the remote control, unplug the AC power cord and plug it back in (wait approximately 10 seconds before plugging in the AC power cord)

Please execute the initialized in the factory setting again when you turn on the power supply after the initialized in the factory setting is set.

15. Upgrading the software

- 1. Turn on the AC power.
- 2. Insert the upgrading USB flash memory for upgrade into the service slot.

(After a while, an external input changes into USB automatically.)

- Use the Menu button and cursor keys (◄/►/▲/▼), CH keys (ハ / ∨) of R/C or on the set to select Menu Setup Information Software update on OSD menu.
- 4. The message (Insert the USB memory device contains the software update file) shows up.

Push OK when if there is no problem.

5. After a while, if software update file is detected in the USB memory device, the following screen shows up.

Select OK when if there is no problem.

NOTE: If there is no software update file in the USB memory device, caution shows up.

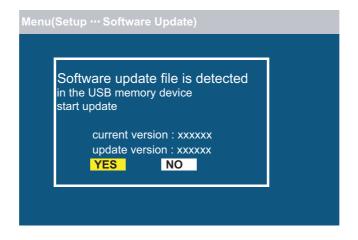
Please insert the correct file and retry software update.

NOTE: If software update file in the USB memory device doesn't mutch this model, caution shows up.

Please insert the correct file and retry software update.

NOTE: If software update file in the USB memory device is already installed, caution shows up.

Please reconfirm the software version and reinstall (if necessary).



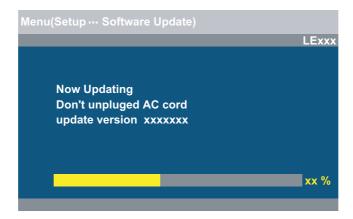
- 6. The caution for update showes up.
 - · The picture will temporary go dark until the software update display apeeares
 - · Wait several minutes and don't unplug the AC cord

Select OK when if there is no problem.

7. Software update starts.

Please wait for a while until the bar shows 100%

NOTE: Do not take out the USB memory device during updating.

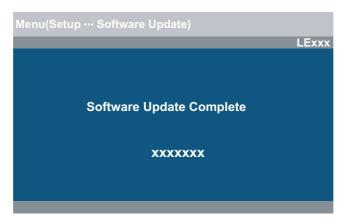


8. When all the procedures are complete, the following upgrade success screen shows up.

The new software version can be confirmed on screen.

After a while, Turn off power and boot-up automatically.

NOTE: TV is restarted automatically, the AC code need not be pulled out.



9. After boot-up, the following caution shows up.

Select OK when if there is no problem.

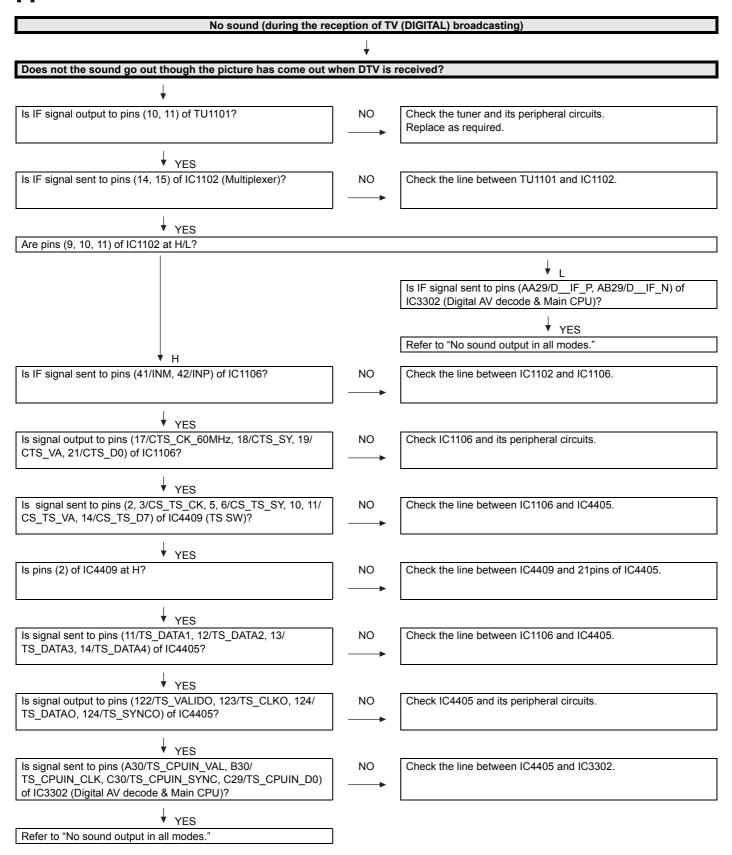
Software update is completed, please remove the USB memory device.

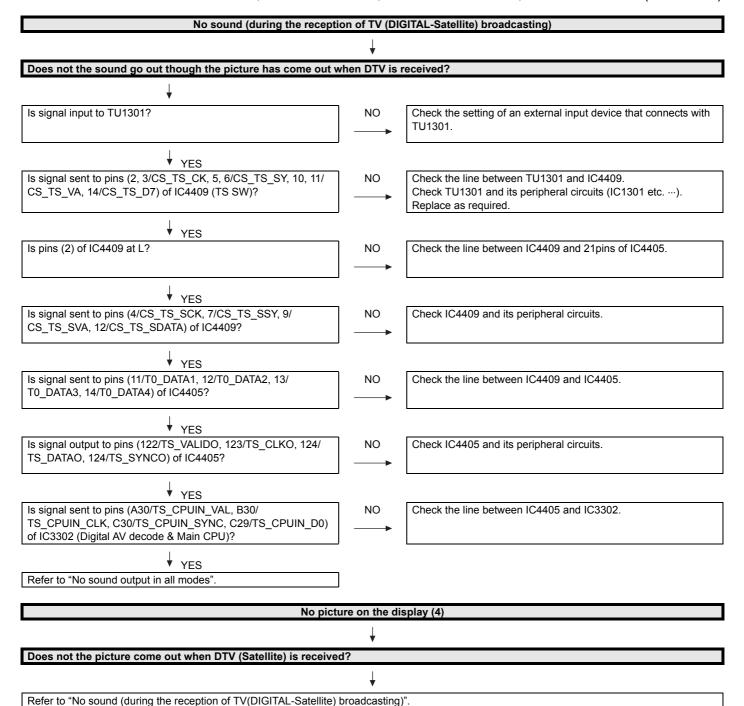


NOTE: Then get the set started and call the process adjustment screen 1/21 to check the main software version.

CHAPTER 4. TROUBLESHOOTING TABLE

[1] TROUBLESHOOTING TABLE





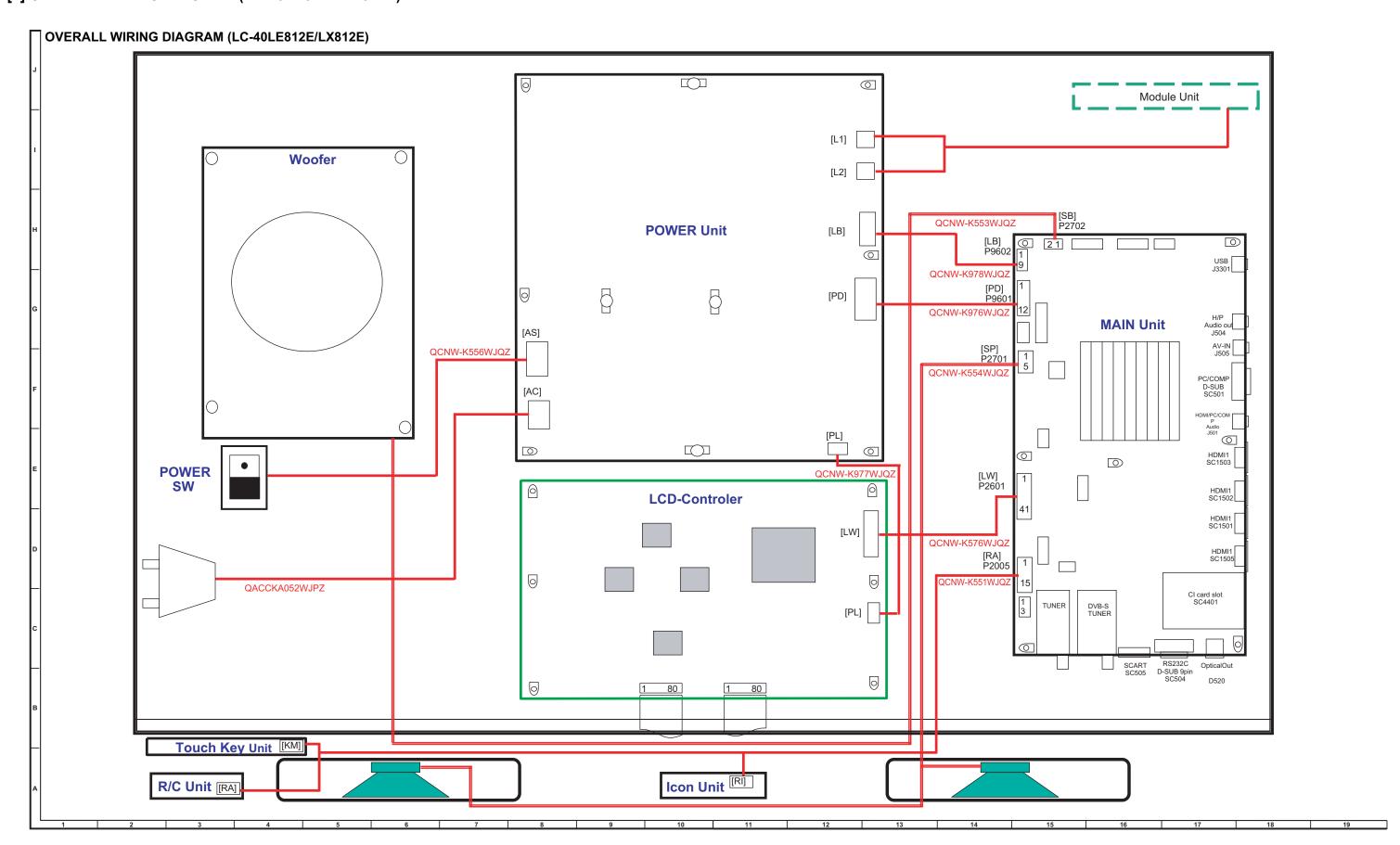
CHAPTER 5. MAJOR IC INFORMATIONS

[1] MAJOR IC INFORMATIONS

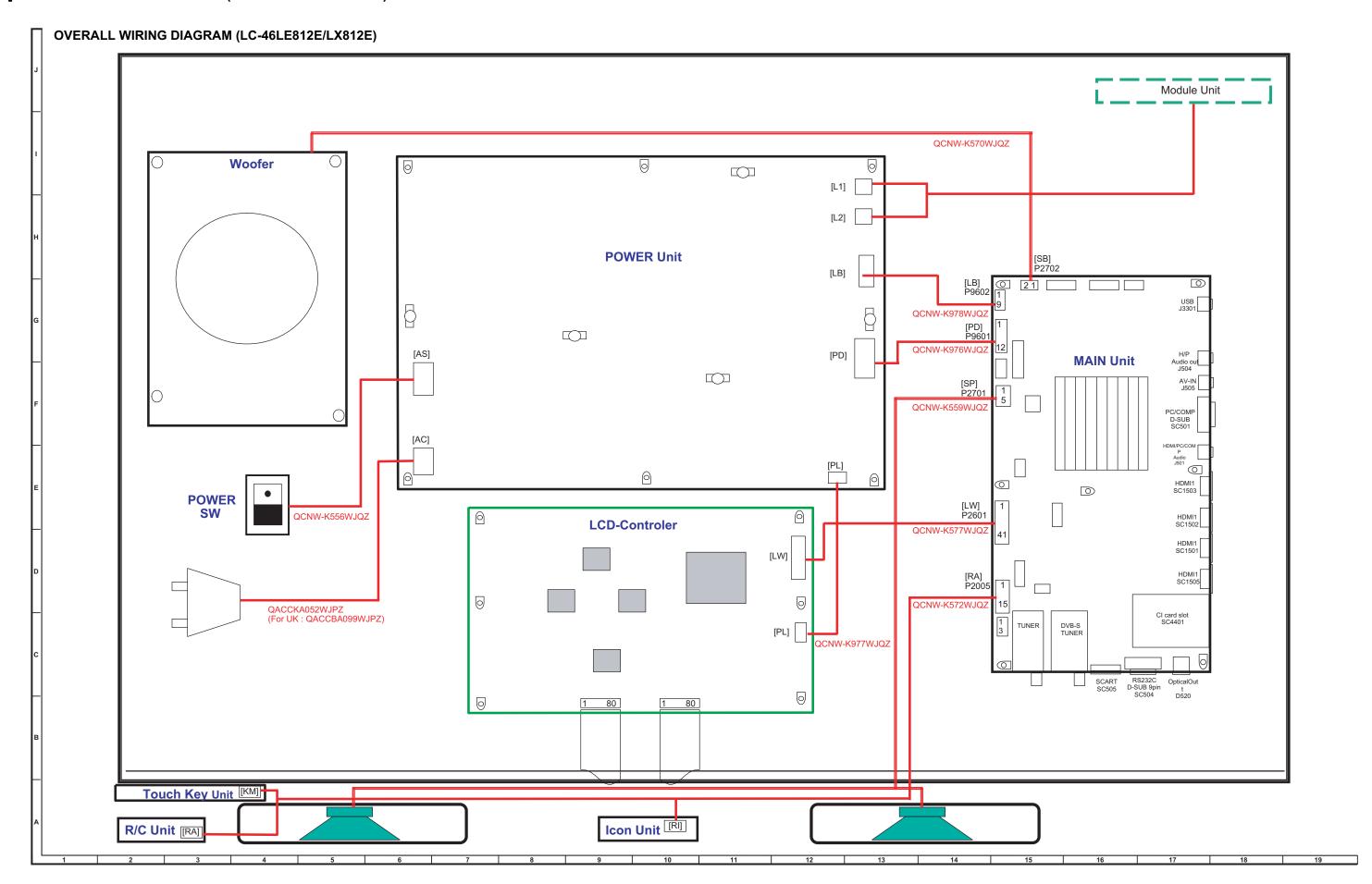
REF NO	Name	Part Code	Description
[MAIN UNIT]			
IC8401	RH-iXC147WJQZQ	Flash	This IC is 512MB NAND flash memory. This IC stores the software data that processes the system of TV such as the graphic processing, the LCD controls, and backlights etc.
IC3302	RH-iXC951WJN1Q	Main CPU	This IC is Video Processor & MAIN CPU. In this IC, the decode processing and the video signal processing are done. Moreover, OSD is generated here and added to a picture signal.
IC2002	RH-iXC786WJQZQ for service (RH-iXC786WJNJQ)	UCOM	The monitor microprocessor is intended to communicate with the main CPU and to operate the system. It also controls power of the entire system.
IC3501/3502	RH-iXC754WJQZQ	DDR	This IC is 1GB DDR2 SDRAM. This IC operates as a memory of IC3302 (Video Processor). ***
IC501	VHi24LC21AT-1Y for service (RH-iXD108WJQZS)	1K bit E2PROM	This IC is a 1Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. The EEPROM chip stores the EDID data of PC input. This data is controlled through I2C signals.
IC8455	VHiR24064AS-1Y	64K bit E2PROM	The BR24S64W is a 64Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. This IC stores the menu data and the adjustment value data of adjustment process mode etc. The data is given out by commands from the main microprocessor.
IC506	VHiM3221EIP-1Y	RS232C-DRIVER	The MAX3221E is a single driver, single receiver RS-232 solution operating from a single Vcc supply. The RS-232 pins provide IEC G1000-4-2 ESD Protection. The device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controler and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 3V to 5.5V supply.
IC4405	VHiMT8295AE-1Q	CI controler	This is a control IC for PCMCIA cards. This controls information on IC cards inserted into the PCMCIA card slot (SC4401) or information on software version upgrade cards saved on flash memories to transfer the data to CPUs and memories.
IC2004	VHiR24002AS-1Y	2K bit E2PROM	This is a 2Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. This IC stores the menu data and the adjustment value data of adjustment process mode etc. The data is given out by commands from the main microprocessor.
IC1504	VHiSii9287+-1Q	HDMI_Port _Processor	 The Sil9287 HDMI port processor is the second generation of HDMI devices that support revision 1.3 of the HDMI specification. The main feature is as follows. 1) 4-input, 1-output HDMI port processor. 2) Integrated TMDS receiver and transmitter cores capable of receiving and transmitting at 2.25Gbps. 3) Supports video resolutions up to 1080p, 60Hz, 12bit or 720p/1080i, 120Hz,12bit. 4) Receiver fully comply with DVI1.0, HDCP1.1 and HDMI1.3 specifications.
IC1106	VHiSTV0297E-1Q	COFDM	The STV0297E's demodulator is a complete QAM (quadrature amplitude modulation) demodulation and FEC (forward error correction) solution that performs IF to transport stream block processing of QAM signals. It is intended for the digital transmission of compressed television, sound, and data services over cable.
IC9501 (LC-40/46/52LE822E, LC-40/46LU822E)	VHiKSZ8041T-1Y	Ethernet Bus Interface	This IC is a single supply 10Base-T/100Base-TX Physical Layer Transceiver, which provides MII/RMII/SMII interfaces to transmit and receive data.
IC2701	VHiYSS951VZ-1Y	Sound processor	This IC is the Sound processing LSI with built-in two DSP (MDSP/SDSP) and FM (frequency modulation) oscillators. This IC process sound signal and sent it to AMP for Speaker and Woofer
IC2702/2703	VHiYDA164QZ-1Y	Audio-AMP	This IC is digital audio power amplifier with digital audio interface. The power-supply voltage is corresponded to A.8V~18V and the maximum output is 20Wx2ch.
IC1301	RH-iXC563WJQZ	LNB supply and control	It is IC for amplifying the feeble electric wave sent from satellite broad- casting on the level which can treat a decoder, and changing and pro- cessing signal.

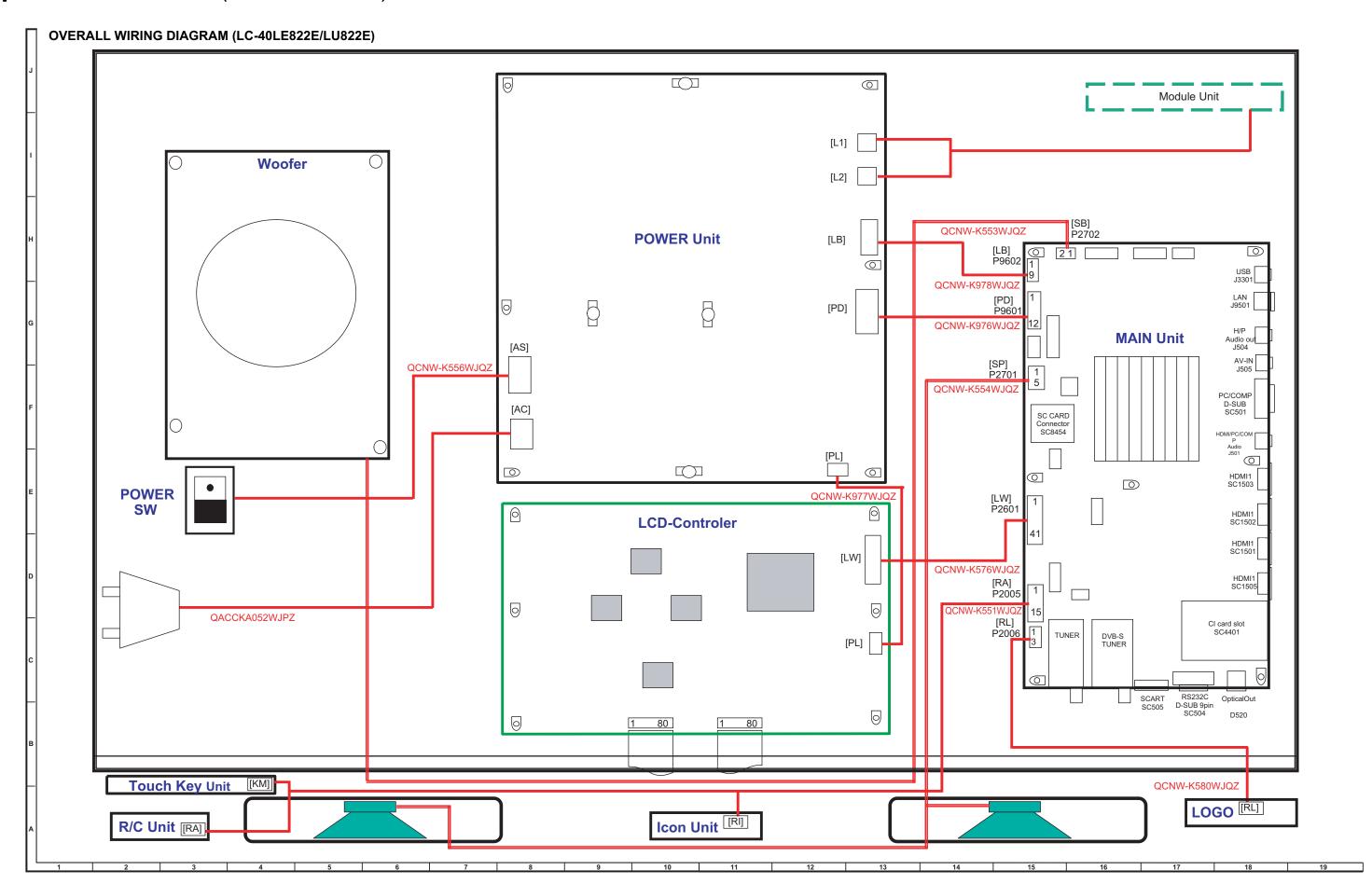
CHAPTER 6. OVERALL WIRING/BLOCK DIAGRAM

[1] OVERALL WIRING DIAGRAM (LC-40LE812E/LX812E)

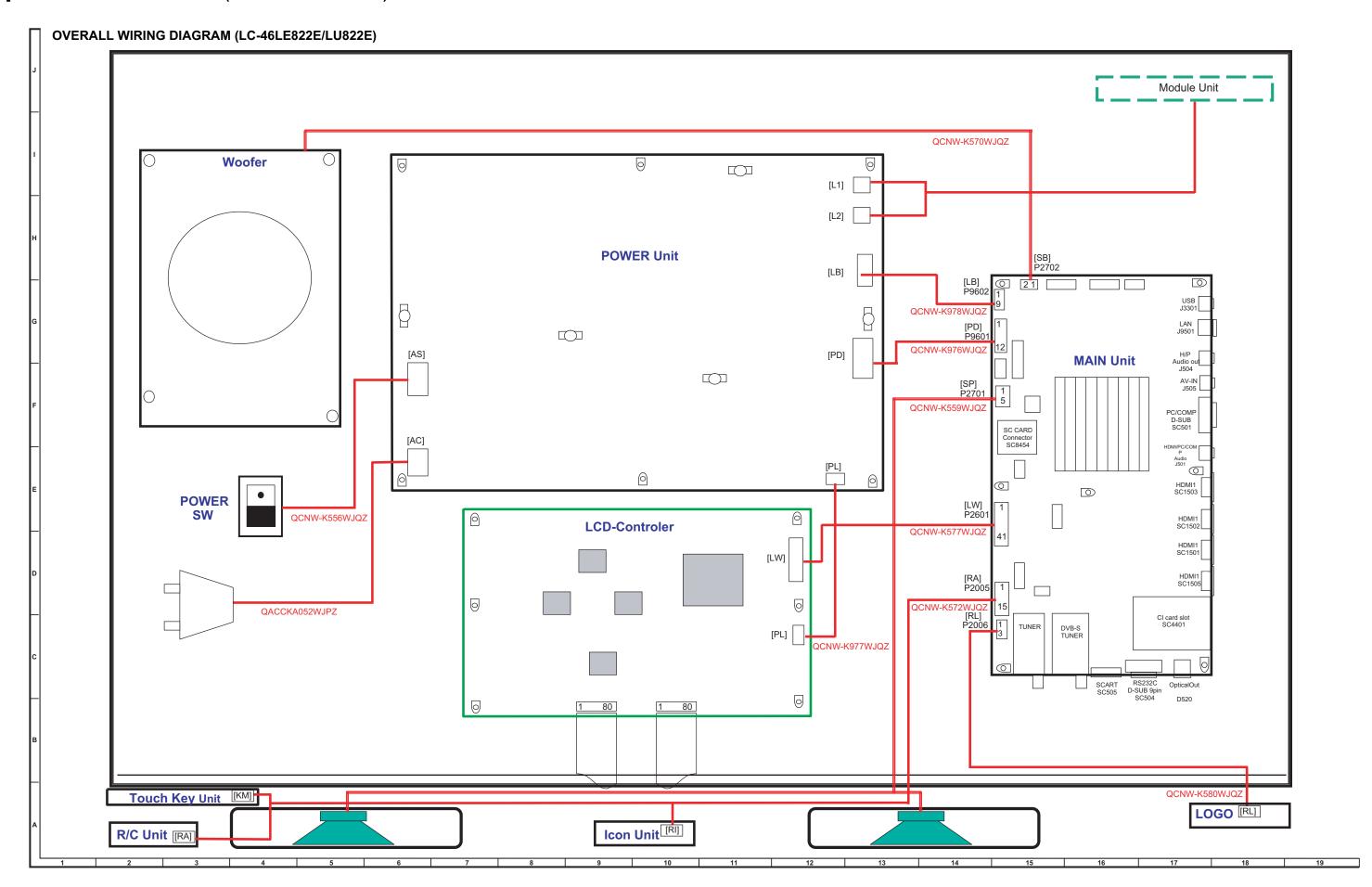


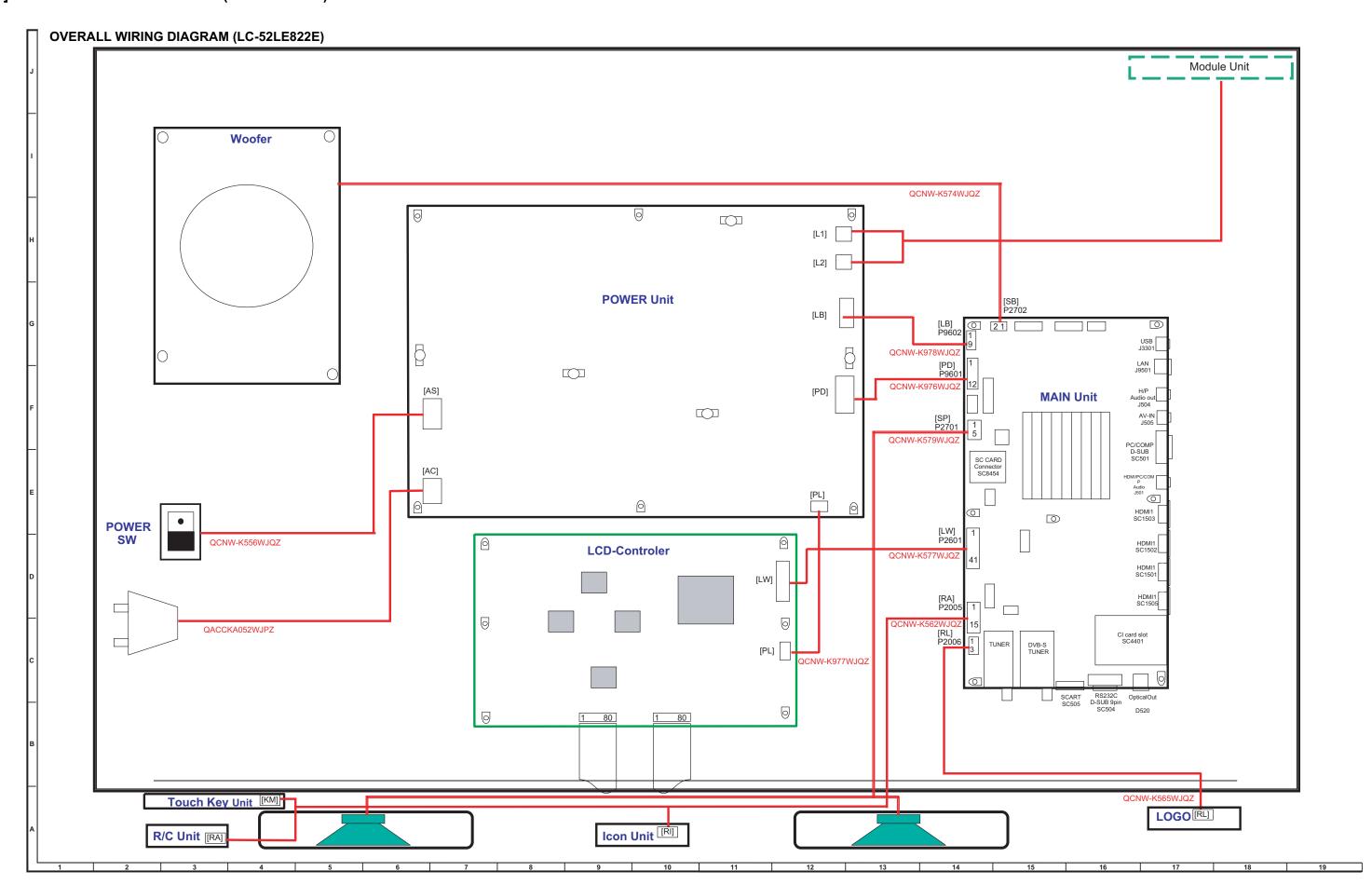
[2] OVERALL WIRING DIAGRAM (LC-46LE812E/LX812E)



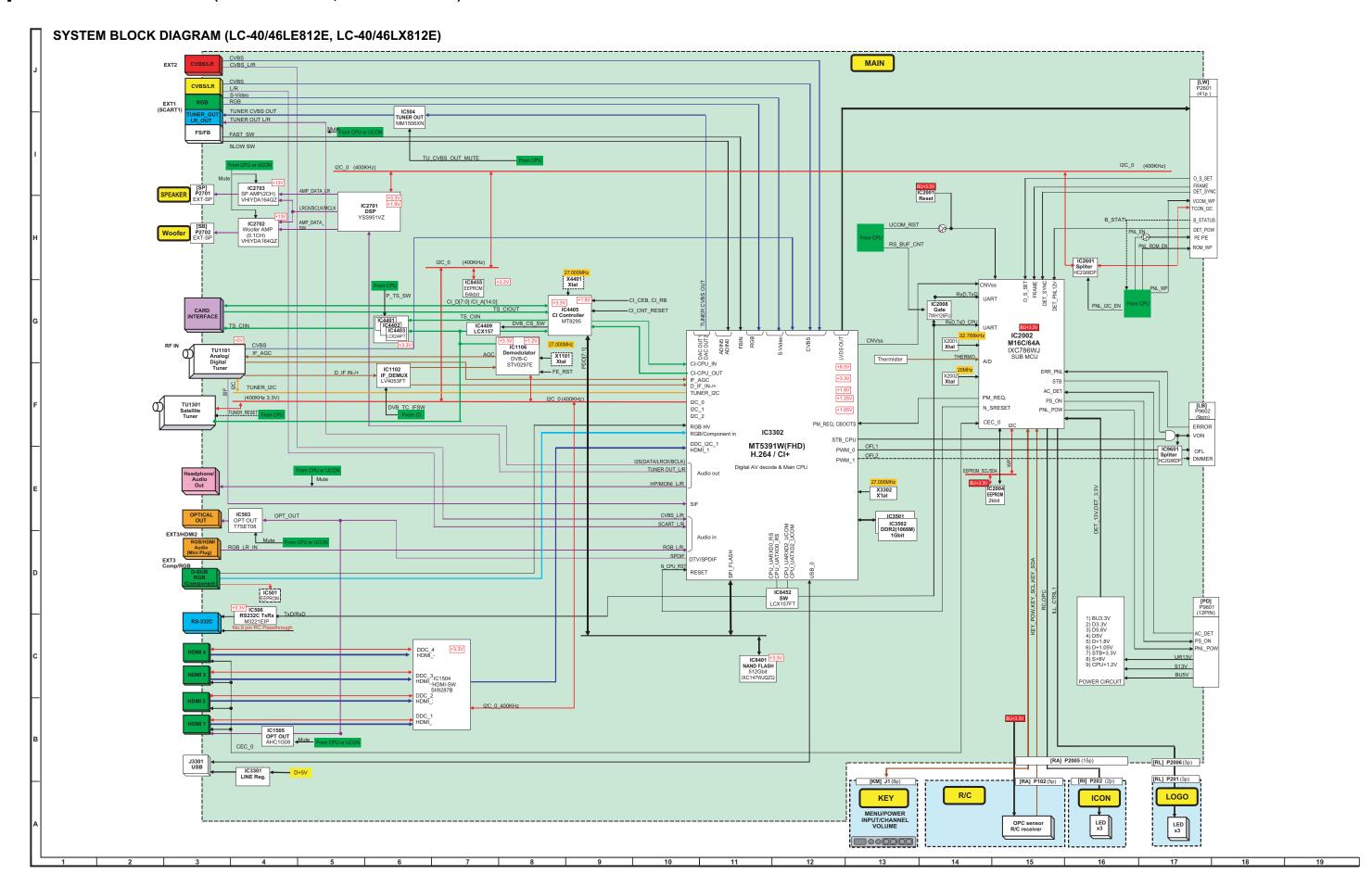


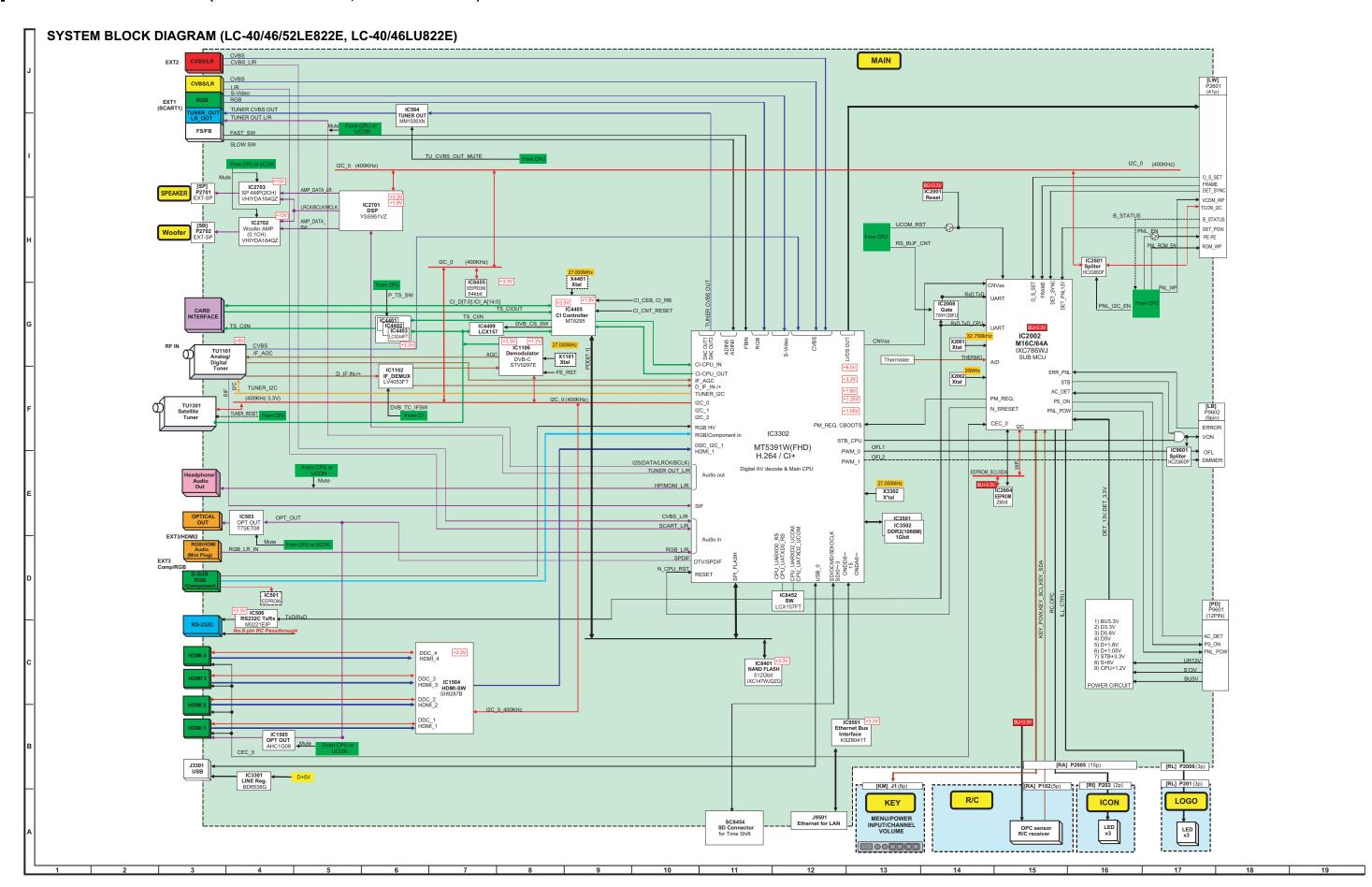
[4] OVERALL WIRING DIAGRAM (LC-46LE822E/LU822E)





[6] SYSTEM BLOCK DIAGRAM (LC-40/46LE812E, LC-40/46LX812E)





SHARP PARTS GUIDE

No. S60G440LE812E



LCD COLOUR TELEVISION

LC-40LE812E LC-40LE822E LC-46LE812E LC-46LE822E LC-40LX812E LC-52LE822E LC-46LX812E LC-40LU822E LC-46LU822E

MODELS

CONTENTS -

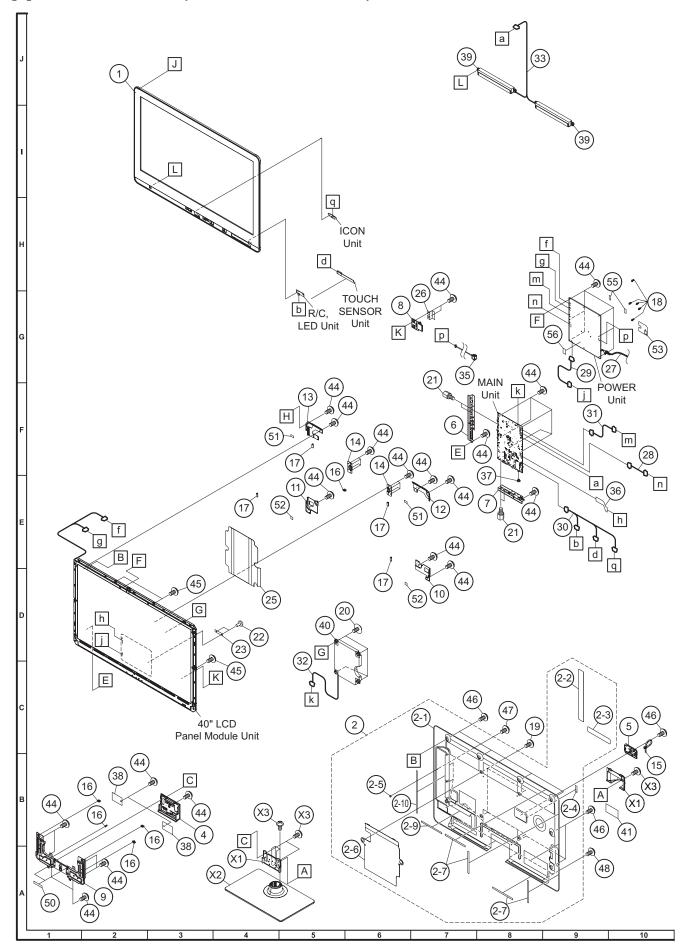
- [1] PRINTED WIRING BOARD ASSEMBLIES
- [2] LCD PANEL MODULE
- [3] CABINET PARTS (LC-40LE812E/LX812E)
- [4] CABINET PARTS (LC-46LE812E/LX812E)
- [5] CABINET PARTS (LC-40LE822E/LU822E)
- [6] CABINET PARTS (LC-46LE822E/LU822E)
- [7] CABINET PARTS (LC-52LE822E)

- [8] SUPPLIED ACCESSORIES
- [9] PACKING PARTS
 (NOT REPLACEMENT ITEM)
 (LC-40LE812E/LX812E/LE822E/LU822E)
- [10] PACKING PARTS
 (NOT REPLACEMENT ITEM)
 (LC-46LE812E/LX812E/LE822E/LU822E)
- [11] PACKING PARTS
 (NOT REPLACEMENT ITEM)
 (LC-52LE822E)
- [12] SERVICE JIGS (USE FOR SERVICING)

Parts marked with "..." are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

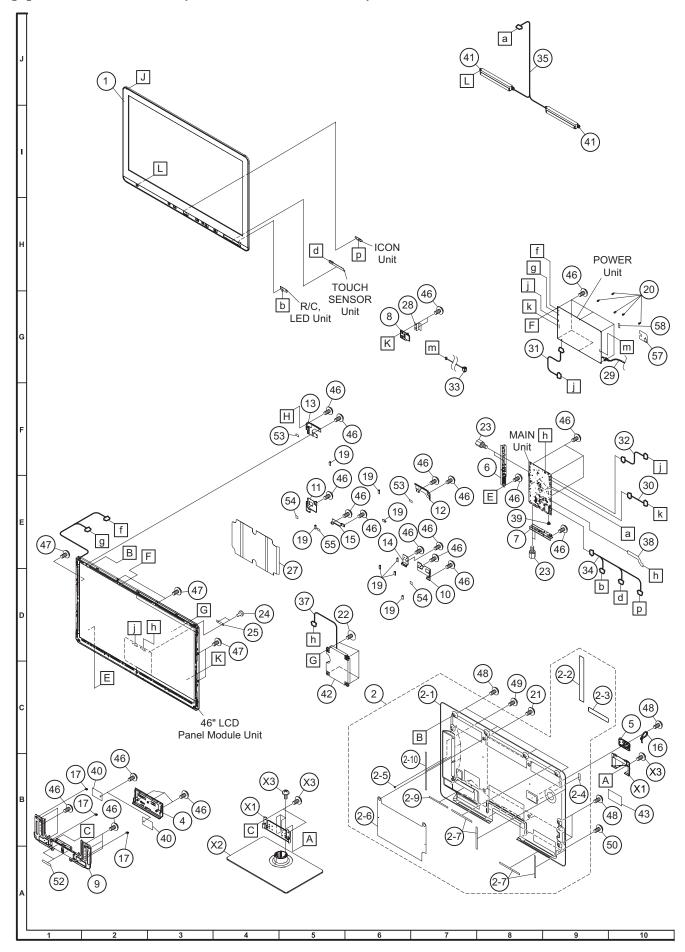
	NO.	PARTS CODE	PRICE RANK		PART DELIVERY	DESCRIPTION						
	[1] PRINTED WIRING BOARD ASSEMBLIES											
	N	DKEYDF455FM06		N	Р	MAIN Unit (LC-40/46LE812E, LC-40/46LX812E)						
	N	DKEYDF455FM07		N	Р	MAIN Unit (LC-40/46/52LE822E, LC-40/46LU822E)						
	N	DUNTKF494FM02		N	Р	R/C, LED Unit						
	N	DUNTKF493FM03		N	Р	ICON Unit						
	N	DUNTKF493FM04		N	Р	LOGO Unit (LC-40/46/52LE822E, LC-40/46LU822E)						
L	N	RUNTKA690WJQZ		N	Р	TOUCH SENSOR Unit (LC-40/46/52LE822E, LC-40/46LU82						
L	N	RUNTKA692WJQZ		N	Р	TOUCH SENSOR Unit (LC-40/46LE812E, LC-40/46LX812E)						
Λ	N	RUNTKA685WJQZ		N	Р	POWER/LED CONTROL Unit (LC-40/46/52LE822E, LC-40/46LU822E)						
\triangle	N	RUNTKA686WJQZ		N	Р	POWER/LED CONTROL Unit (LC-40/46LE812E, LC-40/46LX812E)						
Λ	N	RUNTKA694WJQZ		N	Р	POWER/LED CONTROL Unit (LC-52LE822E)						
	N	RUNTK4512TPZC	CA	N	Р	LCD CONTROL Unit (LC-40LE812E/LX812E/LE822E/LU822E, LC-52LE822E)						
	N	RUNTK4437TPZE	CM	N	Р	LCD CONTROL Unit (LC-46LE812E/LX812E/LE822E/LU822E)						
	[2] LCD	PANEL MODULE										
	N	R1LK400D3LWF0Y		N	Р	40" LCD Panel Module Unit (LC-40LE822E/LU822E)						
	N	R1LK400D3LWF2Y		N	Р	40" LCD Panel Module Unit (LC-40LE812E/LX812E)						
	N	R1LK460D3LWA0Y		N	Р	46" LCD Panel Module Unit (LC-46LE822E/LU822E)						
L	N	R1LK460D3LWA2Y		N	Р	46" LCD Panel Module Unit (LC-46LE812E/LX812E)						
	N	R1LK520D3LWA0Y		N	Р	52" LCD Panel Module Unit (LC-52LE822E)						

[3] CABINET PARTS (LC-40LE812E/LX812E)



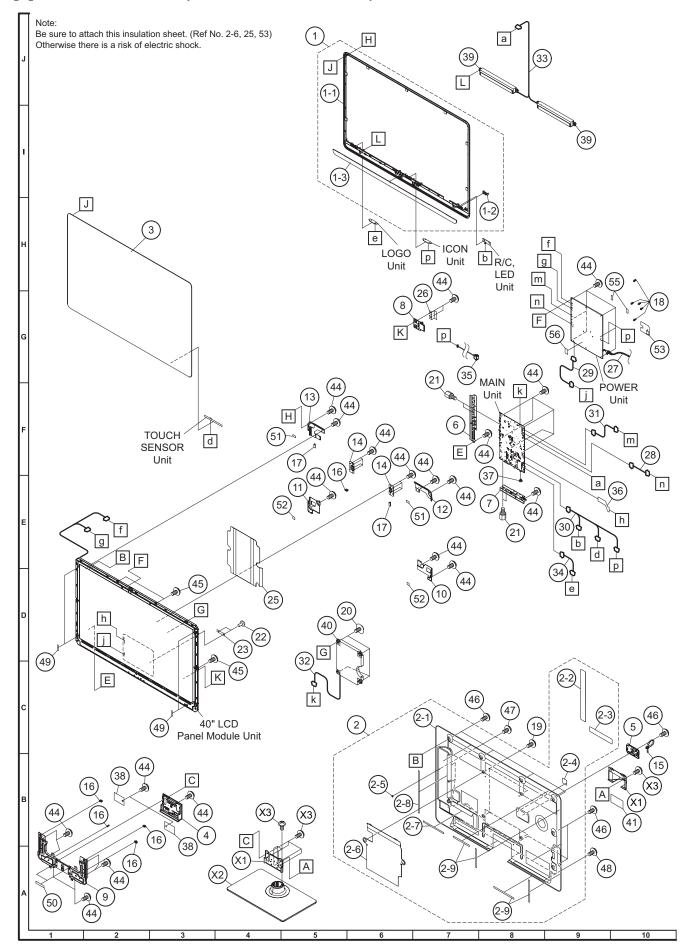
ı	NO.	PARTS CODE	PRICE RANK		PART DELIVERY	DESCRIPTION
[3	3] CAB	SINET PARTS (LC-40L	E812E	/LX81	2E)	
	1	CCABAC527WJ11		N	Р	Front Cabinet Ass'y (LC-40LE812E)
	1	CCABAC527WJ13		N	Р	Front Cabinet Ass'y (LC-40LX812E)
	2	CCABBB698WJ14		N	Р	Rear Cabinet Ass'y
	2-1	Not available	-	N		Rear Cabinet
	2-2 2-3	Not available Not available		N N		Terminal Label (Side) Terminal Label (Bottom)
-	2-4	Not available	_	N	_	Himeron
	2-5	Not available	-		-	Spacer
	2-6	Not available	-	N	-	Insulation Sheet
	2-7	Not available	-	N	-	Himeron, x4
	2-9	Not available	-	N	-	Himeron
	2-10 4	Not available GCOVAD696WJ1A		N N	- Р	Himeron Stand Cover
	5	GCOVAD696WJ1A		N	P	AC Cord Cover
	6	GCOVAD710WJSA		N	P	Terminal Angle (Side)
	7	GCOVAD711WJSA		N	P	Terminal Angle (Bottom)
	8	GCŌVAD709WJ1A		N	Р	ECO Switch Cover
	9	LANGKC719WJM1		N	P	Stand Angle
	10	LANGKC743WJFW		N	Р	LCD Angle (Bottom-L)
	11 12	LANGKC744WJFW LANGKC745WJFW		N N	P P	LCD Angle (Bottom-R) LCD Angle (Top-L)
	13	LANGKC745WJFW		N	P	LCD Angle (Top-E)
	14	LANGKC775WJM1		N	P	VESA Angle, x2
	15	LHLDKA011WJKZ	AD		J	AC Cord Band
	16	LHLDWA143WJKZ	AC		J	Wire Holder, x5
	17	LHLDWA294WJUZ	AC		J	Wire Holder, x4
	18	LHLDZA587WJKZ	AC		J	Spacer, x5
	19 20	LX-BZA170WJF9 LX-BZA364WJF7	AC AB		J	Screw (for VESA/Rear Cabinet Ass'y), x4 Screw (for Woofer), x4
	21	NSFTZA362WJFW	AD	N	P	Shaft (for PWB/Angle), x4
	22	PCL i CA 0 0 4 W J K Z	AC	.,	J	Nylon Rivet, x2
	23	PMLT-A636WJZZ		N	Р	Gasket
	25	PZETKA548WJKZ		N	Р	Insulation Sheet (Power)
, —	26	PZETKA556WJKZ		N	Р	Insulation Sheet (ECO)
1\	27	QACCKA052WJPZ	4.0	N	Р	AC Cord
-	28 29	QCNW-K976WJQZ QCNW-K977WJQZ	AG AE	N N	J	Connecting Cord (PD) Connecting Cord (PL)
-	30	QCNW-K551WJQZ	ΛL	N	P	Connecting Cord (RA)
	31	QCNW-K978WJQZ	AF	N	J	Connecting Cord (LB)
	32	QCNW-K553WJQZ		N	Р	Connecting Cord (SB)
	33	QCNW-K554WJQZ		N	Р	Connecting Cord (SP)
<u>^</u>	35	QCNW-K556WJQZ		N	Р	Connecting Cord (AS)
-	36 37	QCNW-K576WJQZ QEARZ0057CEFW	AB	N	P J	Connecting Cord (LW) Earth Spring
-	38	QEARZA186WJZZ	AD	N	P	Conductive Tape, x2
	39	RSP-ZA474WJZZ		N	P	Speaker (L/R), x2
	40	RSP-ZA476WJZZ		N	Р	Speaker (Woofer)
	41	TLABNC117WJZZ		N	Р	Model Label
	44	XBPS730P06WS0	AA		J	Screw (for PWB/Angle/LCD/Cabinet), x39
-	45 46	XBPS730P10WS0	AA		J	Screw (for Panel Angle), x3
-	46 47	XBPS830P06WS0 XBPS830P14WS0	AA	N	J P	Screw (for Rear Cabinet Ass'y), x13 Screw (for Rear Cabinet Ass'y)
	48	XEBS840P10000	AF		J	Screw (for Speaker), x4
		PSPAZC492WJKZ		N	P	Spacer, x2
	51	PSPAGA889WJKZ	ΑE		J	Spacer, x2
	52	PSPAGA891WJKZ	AD		J	Spacer, x2
-	53	PZETKA563WJKZ		N	Р	Insulation Sheet (AC) Rubber Bush. x2
-	55 56	PCUSGA142WJKZ PSPAZC494WJKZ		N N	P P	Cooling Sheet
-	57	TLABZC453WJZZ		N	P	Panel Label
	58	PMLT-A637WJQZ		N	P	Gasket
	59	RCŌRFA023WJZZ	AK		J	Core
	60	TLABZC596WJZZ		N	Р	Label (LC-40LX812E)

[4] CABINET PARTS (LC-46LE812E/LX812E)



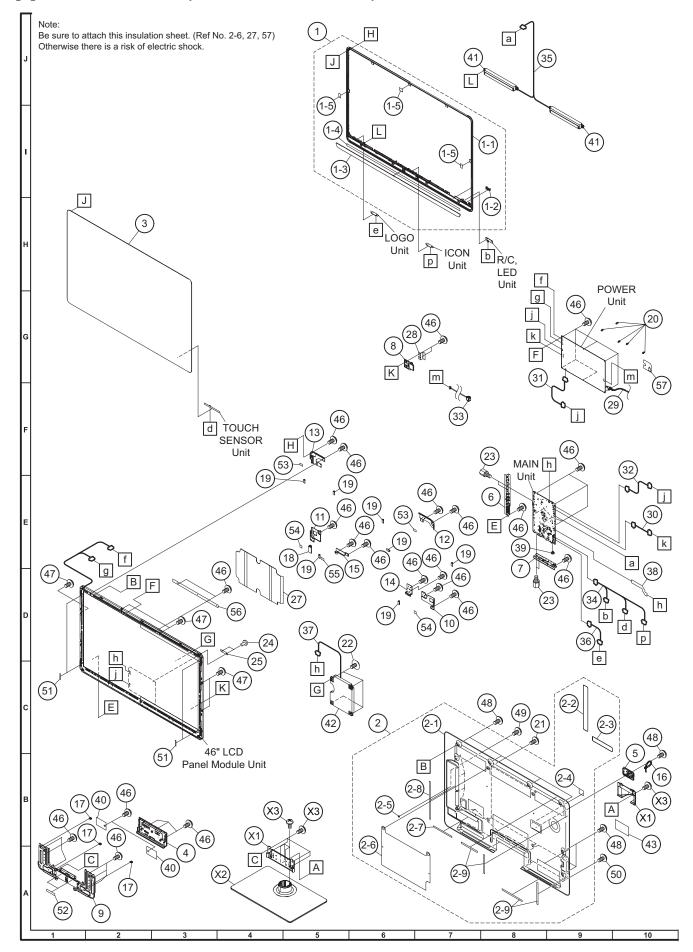
	NO.	PARTS CODE	PRICE RANK			DESCRIPTION
	[4] CAB	BINET PARTS (LC-46	SLE812E	/LX81	2E)	
	1	CCABAC528WJ11		N	Р	Front Cabinet Ass'y (LC-46LE812E)
	1	CCABAC528WJ13		N	Р	Front Cabinet Ass'y (LC-46LX812E)
	2	CCABBB699WE14		N	Р	Rear Cabinet Ass'y
	2-1	Not available	_	N	-	Rear Cabinet
	2-2	Not available	-	Ν	-	Terminal Label (Side)
	2-3	Not available	_	N	-	Terminal Label (Bottom)
	2-4	Not available		N	-	Himeron
	2-5	Not available	-		-	Spacer
	2-6	Not available	-	N N	_	Insulation Sheet
-	2-7 2-9	Not available Not available	+ -	N		Himeron, x4 Himeron
-	2-10	Not available	_	N	_	Himeron
-	4	GCOVAD816WJ1A		N	Р	Stand Cover
	5	GCOVAD699WJ1A		N	P	AC Cord Cover
	6	GCOVAD710WJSA		N	P	Terminal Angle (Side)
	7	GCOVAD711WJSA		N	P	Terminal Angle (Bottom)
	8	GCŌVAD709WJ1A		N	Р	ECO Switch Cover
	9	LANGKC720WJFW		N	Р	Stand Angle
	10	LANGKC743WJFW		N	Р	LCD Angle (Bottom-L)
	11	LANGKC744WJFW		N	Р	LCD Angle (Bottom-R)
	12	LANGKC745WJFW		N	P	LCD Angle (Top-L)
<u> </u>	13			N	Р	LCD Angle (Top-R)
	14	LANGKC747WJFW		N	P	LCD Angle (B-C-A)
	15		A D	N	Р	LCD Angle (B-C-B)
	16		AD		J	AC Cord Band
-	17 19	LHLDWA143WJKZ LHLDWA294WJUZ	AC AC		J	Wire Holder, x3 Wire Holder, x8
-	20	LHLDZA587WJKZ	AC		J	Spacer, x5
	21	LX-BZA170WJF9	AC		J	Screw (for VESA/Rear Cabinet Ass'y), x4
-	22	LX-BZA364WJF7	AB		Ĵ	Screw (for Woofer), x4
	23	NSFTZA362WJFW	7,5	N	P	Shaft (for PWB/Angle), x4
	24	PCL i CA004WJKZ	AC	- ''	J	Nylon Rivet, x2
	25	PMLT-A636WJZZ		N	P	Gasket
	27	PZETKA541WJKZ		N	Р	Insulation Sheet (Power)
	28	PZETKA556WJKZ		N	Р	Insulation Sheet (ECO)
î	29	QACCKA052WJPZ		Z	Р	AC Cord
	30	QCNW-K976WJQZ	AG	N	J	Connecting Cord (PD)
	31	QCNW-K977WJQZ	AE	N	J	Connecting Cord (PL)
. 🖳	32	QCNW-K978WJQZ	AF	N	J	Connecting Cord (LB)
î\	33	QCNW-K556WJQZ		N	Р	Connecting Cord (AS)
	34	QCNW-K572WJQZ		N	P	Connecting Cord (RA)
	35	QCNW-K559WJQZ	AK	N	J	Connecting Cord (SP)
<u> </u>	37	QCNW-K570WJQZ	AG	N	J	Connecting Cord (SB)
-	38 39	QCNW-K577WJQZ	AR AB	N	J	Connecting Cord (LW)
-	40	QEARZ0057CEFW QEARZA186WJZZ	AD	N	J P	Earth Spring Conductive Tape, x2
-	40	RSP-ZA474WJZZ		N	P	Speaker (L/R), x2
	42	RSP-ZA476WJZZ		N	P	Speaker (Woofer)
	43	TLABNC117WJZZ		N	P	Model Label
	46		AA	- ',	J	Screw (for PWB/Angle/LCD/Cabinet), x37
	47		AA		Ĵ	Screw (for Panel Angle), x5
	48	XBPS830P06WS0	AA		J	Screw (for Rear Cabinet Ass'y), x17
	49	XBPS830P14WS0		N	Р	Screw (for Rear Cabinet Ass'y)
	50		AF		J	Screw (for Speaker/Rear Cabinet Ass'y), x4
	52	PSPAZC492WJKZ		N	Р	Spacer, x2
	53	PSPAGA889WJKZ	AE		J	Spacer, x2
	54	PSPAGA891WJKZ	AD		J	Spacer, x2
	55	PSPAGA892WJKZ	AD		J	Spacer
	57	PZETKA563WJKZ		N	P	Insulation Sheet (AC)
	58			N	Р	Rubber Bush
<u> </u>	59	TLABZC453WJZZ		N	P	Panel Label
	60	PMLT-A637WJQZ	A N.I	N	Р	Gasket
-	61		AN		J	Core
	62 63	RCŌRFA023WJZZ TLABZC596WJZZ	AK	N	J P	Core Label (LC-46LX812E)
	03	ILADZOSSWIZZ		IN	ľ	LADEI (LO-TOLAO IZL)

[5] CABINET PARTS (LC-40LE822E/LU822E)



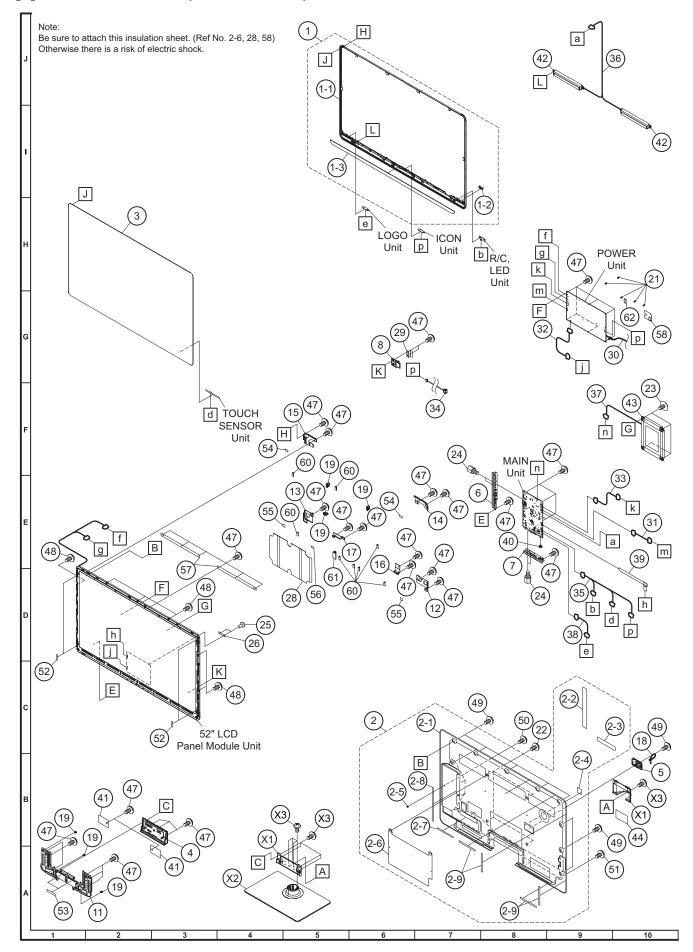
N	О.	PARTS CODE	PRICE RANK	NEW MARK		DESCRIPTION
[5]	CAB	INET PARTS (LC-40)	LE822E	/LU82	2E)	
	1	CCABAC522WJ11		N	Р	Front Cabinet Ass'y (LC-40LE822E)
	1	CCABAC522WJ12		N	Р	Front Cabinet Ass'y (LC-40LU822E)
	1-1	Not available	-	N N	_	Front Cabinet
	1-2 1-3	Not available Not available	-	N	_	R/C Decoration Cover Front Decoration
	1-4	PSPAGA906WJZZ		N	Р	Spacer
		PSPAZC495WJZZ		Ň	P	Spacer, x5
		PSPAHC201WJZZ		N	Р	Himelon, x4
	2	CCABBB698WJ13		N	Р	Rear Cabinet Ass'y
		Not available	-	N	- D	Rear Cabinet
		HiNDPD710WJSA HiNDPD727WJSA		N N	P P	Terminal Label (Side) Terminal Label (Bottom)
		PSPAHC152WJ1Z		N	P	Himelon
		PSPAZC461WJZZ	ΑE		J	Spacer
	2-6	PZETKA570WJKZ		N	Р	Insulation Sheet
	2-7	PSPAHC159WJZZ		N	Р	Himelon
		PSPAHC160WJZZ		N	Р	Himelon
-	2-9 3	PSPAHC194WJZZ CPNLHA019WE11	1	N N	P P	Himelon, x4 Glass Front Panel Ass'y
	4	GCOVAD696WJ1A		N	P	Stand Cover
	5	GCOVAD699WJ1A		N	P	AC Cord Cover
	6	GCOVAD706WJSA		N	Р	Terminal Angle (Side)
	7	GCŌVAD711WJSA		N	Р	Terminal Angle (Bottom)
-	8	GCOVAD709WJ1A LANGKC719WJM1		N N	P P	ECO Switch Cover Stand Angle
		LANGKC719WJM1		N	P	LCD Angle (Bottom-L)
		LANGKC744WJFW		Ň	P	LCD Angle (Bottom-R)
	12	LANGKC745WJFW		N	Р	LCD Angle (Top-L)
	13	LANGKC746WJFW		N	Р	LCD Angle (Top-R)
		LANGKC775WJM1	A D	N	Р	VESA Angle, x2
		LHLDKA011WJKZ LHLDWA143WJKZ	AD AC		J	AC Cord Band Wire Holder, x5
	17	LHLDWA294WJUZ	AC		J	Wire Holder, x3
	18	LHLDZA587WJKZ	AC		J	Spacer, x5
	19	LX-BZA170WJF9	AC		J	Screw (for VESA/Rear Cabinet Ass'y), x4
		LX-BZA364WJF7	AB	NI	J P	Screw (for Woofer), x4
		NSFTZA362WJFW PCLiCA004WJKZ	AC	N	J	Shaft (for PWB/Angle), x4 Nylon Rivet, x2
	23	PMLT-A636WJZZ	7.0	N	P	Gasket
	25	PZETKA548WJKZ		N	Р	Insulation Sheet (Power)
,		PZETKA556WJKZ		N	P	Insulation Sheet (ECO)
<u>i</u> Z	27 28	QACCKA052WJPZ QCNW-K976WJQZ	AG	N N	P J	AC Cord Connecting Cord (PD)
	29	QCNW-K977WJQZ	AE	N	J	Connecting Cord (PL)
		QCNW-K551WJQZ	, , L	Ň	P	Connecting Cord (RA)
	31	QCNW-K978WJQZ	AF	N	J	Connecting Cord (LB)
	32	QCNW-K553WJQZ		N	Р	Connecting Cord (SB)
	33 34	QCNW-K554WJQZ		N N	P P	Connecting Cord (SP)
<u>, </u>	35	QCNW-K580WJQZ QCNW-K556WJQZ	1	N N	P	Connecting Cord (RL) Connecting Cord (AS)
<u>i\</u>	36	QCNW-K576WJQZ		N	P	Connecting Cord (LW)
	37	QEARZ0057CEFW	AB		J	Earth Spring
	38	QEARZA186WJZZ		N	Р	Conductive Tape, x2
		RSP-ZA474WJZZ		N	Р	Speaker (L/R), x2
-		RSP-ZA476WJZZ TLABNC117WJZZ	 	N N	P P	Speaker (Woofer) Model Label
		XBPS730P06WS0	AA	IN	J	Screw (for PWB/Angle/LCD/Cabinet), x39
		XBPS730P10WS0	AA		J	Screw (for Panel Angle), x3
	46	XBPS830P06WS0	AA		J	Screw (for Rear Cabinet Ass'y), x13
	47	XBPS830P14WS0		N	Р	Screw (for Rear Cabinet Ass'y)
		XEBS840P10000	AF	N.	J	Screw (for Speaker), x4
-		PSPAGA888WJZZ PSPAZC492WJKZ		N N	P P	Spacer, x4 Spacer, x2
-	51	PSPAZC492WJKZ PSPAGA889WJKZ	AE	IN	J	Spacer, x2
	52	PSPAGA891WJKZ	AD		J	Spacer, x2
	53	PZETKA563WJKZ		N	Р	Insulation Sheet (AC)
	55	PCUSGA142WJKZ		N	Р	Rubber Bush, x2
-		PSPAZC494WJKZ		N N	P	Cooling Sheet
-	57 58	PSPAKA474WJKZ TLABZC585WJZZ	1	N N	P P	Spacer Quattron Label
-		TLABZC453WJZZ		N	P	Plane Label
		PMLT-A637WJQZ		N	P	Gasket
	61	RCORFA023WJZZ TLABZC597WJZZ	AK	N	J P	Core Label (LC-40LU822E)

[6] CABINET PARTS (LC-46LE822E/LU822E)



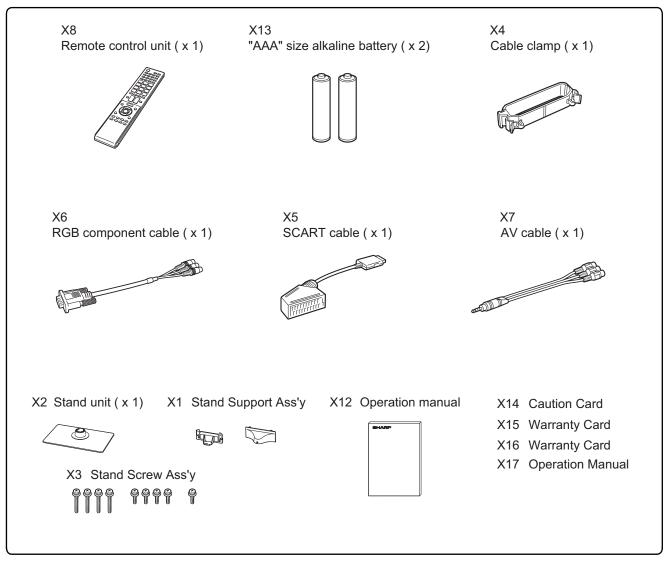
NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION
[6] CA	BINET PARTS (LC-46	LE822E	/LU82	2E)	
1	. CCABAC523WJ11		N	Р	Front Cabinet Ass'y (LC-46LE822E)
1			N	Р	Front Cabinet Ass'y (LC-46LU822E)
1-1		-	N	-	Front Cabinet
1-2			N		R/C Decoration Cover
1-3		_	N N	<u>-</u> Р	Front Decoration Spacer
1-5			N	P	Double Side Tape, x3
1-6			N	P	Himeron, x4
	CCABBB699WE13		N	P	Rear Cabinet Ass'y
2-1	. Not available	-	N	-	Rear Cabinet
2-2			N	Р	Terminal Label (Side)
2-3			N	Р	Terminal Label (Bottom)
2-4		A.F.	N	Р.	Himelon
2-5		AE	N	J P	Spacer Insulation Sheet
2-7			N	P	Himelon
2-8			N	P	Himelon
2-9	PSPAHC194WJZZ		N	P	Himelon, x4
	GPNLHA020WJ11		N	Р	Glass Front Panel Ass'y
	GCOVAD816WJ1A		N	Р	Stand Cover
5		ļ	N	Р	AC Cord Cover
- 6	GCOVAD711WISA	-	N	P P	Terminal Angle (Side)
8	5.5 5 7 7 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7		N N	P	Terminal Angle (Bottom) ECO Switch Cover
	LANGKC720WJFW	+	N	P	Stand Angle
10			N	P	LCD Angle (Bottom-L)
11	LANGKC744WJFW		N	P	LCD Angle (Bottom-R)
12			N	Р	LCD Angle (Top-L)
13			N	Р	LCD Angle (Top-R)
14			N	Р	LCD Angle (B-C-A)
15		4.0	N	Р.	LCD Angle (B-C-B)
16		AD AC		J	AC Cord Band Wire Holder, x3
18		AC		J	Wire Holder
19		AC		J	Wire Holder, x6
20		AC		J	Spacer, x5
21		AC		J	Screw (for VESA/Rear Cabinet Ass'y), x4
22		AB		J	Screw (for Woofer), x4
23		1.0	N	P	Shaft (for PWB/Angle), x4
24		AC	N	J	Nylon Rivet, x2
25			N N	P P	Gasket Insulation Sheet (Power)
28			N	P	Insulation Sheet (Fower)
<u>↑</u> 29			N	P	AC Cord
30		AG	N	J	Connecting Cord (PD)
31		ΑE	N	J	Connecting Cord (PL)
32		AF	N	J	Connecting Cord (LB)
<u>∧</u> 33			N	Р	Connecting Cord (AS)
34			N	Р	Connecting Cord (RA)
35		AK	N	J	Connecting Cord (SP)
36		A.C.	N N	P J	Connecting Cord (RL) Connecting Cord (SB)
38		AG AR	N N	J	Connecting Cord (SB) Connecting Cord (LW)
39		AB		J	Earth Spring
40		1	N	P	Conductive Tape, x2
41	RSP-ZA474WJZZ		N	Р	Speaker (L/R), x2
42			N	Р	Speaker (Woofer)
43			N	P	Model Label
46		AA		J	Screw (for PWB/Angle/LCD/Cabinet), x39
47		A A A A		J	Screw (for Panel Angle), x5 Screw (for Rear Cabinet Ass'y), x17
49		AA	N	P	Screw (for Rear Cabinet Ass'y), x17 Screw (for Rear Cabinet Ass'y)
50		AF	.,	J	Screw (for Speaker/Rear Cabinet Ass'y), x4
51			N	P	Spacer, x4
52			N	Р	Himelon, x2
53		AE		J	Spacer, x2
54		AD		J	Spacer, x2
55		AD	NI	J	Spacer RL Chassis Support Angle
56			N N	P P	BL Chassis Support Angle Insulation Sheet (AC)
59		+	N	P	Spacer
60			N	P	Quattron Label
61			N	P	Plane Label
62	PCUSGA142WJKZ		N	Р	Rubber Bush
63			N	P	Gasket
64		AN		J	Core
65		AK	N	J P	Core Label (LC-46LU822E)
66	TLABZC597WJZZ		IN	٢	Lauci (LO-40LU022E)

[7] CABINET PARTS (LC-52LE822E)



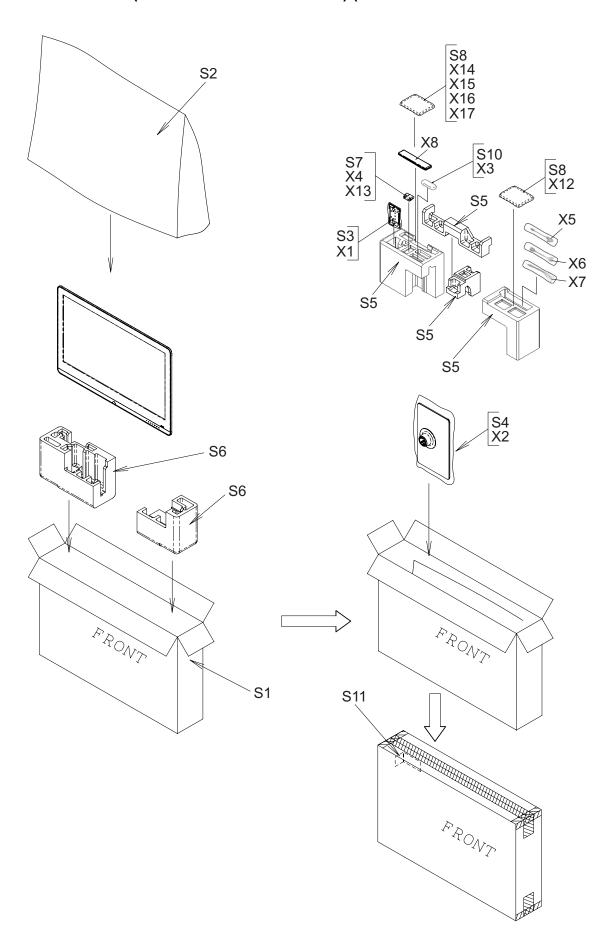
	NO.	PARTS CODE		NEW MARK		DESCRIPTION
[7] CAB	SINET PARTS (LC-52	2LE822E	E)		
	1	CCABAC524WJ31		N	Р	Front Cabinet Ass'y
	1-1	Not available	_	N	-	Front Cabinet
L	1-2	Not available	-	N	-	R/C Decoration Cover
	1-3	Not available		N	_ _	Front Decoration
	1-4 1-5	PSPAGA908WJZZ PSPAZC528WJZZ		N N	P P	Spacer Spacer, x4
-	1-6	PSPAHC201WJZZ		N	P	Himeron, x4
	2	CCABBB700WE12		N	P	Rear Cabinet Ass'y
	2-1	Not available	-	N	-	Rear Cabinet
L	2-2	HiNDPD710WJSA		N	P	Terminal Label (Side)
	2-3 2-4	HINDPD727WJSA		N N	P P	Terminal Label (Bottom)
-	2-4	PSPAHC152WJ1Z PSPAZC461WJZZ	AE	IN	J	Himelon Spacer
	2-6	PZETKA569WJKZ	7.2	N	P	Insulation Sheet
	2-7	PSPAHC159WJZZ		N	Р	Himelon
L	2-8	PSPAHC160WJZZ		N	P	Himelon
	2-9 2-10	PSPAHC194WJZZ PSPAHA565WJZZ		N N	P P	Himelon, x4 Himelon
-	3	CPNLHA021WJ11		N	P	Glass Front Panel Ass'y
	4	GCOVAD816WJ1A		N	P	Stand Cover
	5	GCOVAD699WJ1A		N	P	AC Cord Cover
	6	GCOVAD706WJSA		N	P	Terminal Angle (Side)
<u> </u>	7 8	GCOVAD711WJSA GCOVAD709WJ1A		N N	P P	Terminal Angle (Bottom) ECO Switch Cover
-	11	LANGKC720WJFW		N N	P	Stand Angle
	12	LANGKC743WJFW		N	P	LCD Angle (Bottom-L)
	13	LANGKC744WJFW		N	Р	LCD Angle (Bottom-R)
	14	LANGKC745WJFW		N	Р	LCD Angle (Top-L)
	15 16			N N	P P	LCD Angle (Top-R) LCD Angle (B-C-A)
	17	LANGKC747WJFW		N	P	LCD Angle (B-C-A)
	18	LHLDKA011WJKZ	AD	- ' '	J	AC Cord Band
	19	LHLDWA143WJKZ	AC		J	Wire Holder, x6
	21	LHLDZA587WJKZ	AC		J	Spacer, x5
	22 23	LX-BZA170WJF9 LX-BZA364WJF7	AC AB		J	Screw (for VESA/Rear Cabinet Ass'y), x4 Screw (for Woofer), x4
	24	NSFTZA362WJFW	7.0	N	P	Shaft (for PWB/Angle), x4
	25	PCLiCA004WJKZ	AC		J	Nylon Rivet, x2
	26	PMLT-A636WJZZ		N	P	Gasket
	28 29	PZETKA541WJKZ PZETKA556WJKZ		N N	P P	Insulation Sheet (Power) Insulation Sheet (ECO)
\wedge	30	QACCKA052WJPZ		N	P	AC Cord
	31	QCNW-K976WJQZ	AG	N	J	Connecting Cord (PD)
	32	QCNW-K977WJQZ	ΑE	N	J	Connecting Cord (PL)
ا ؞	33	QCNW-K978WJQZ	AF	N	J	Connecting Cord (LB)
1\	34 35	QCNW-K556WJQZ		N N	P P	Connecting Cord (AS)
-	36	QCNW-K562WJQZ QCNW-K579WJQZ	AK	N	J	Connecting Cord (RA) Connecting Cord (SP)
	37	QCNW-K574WJQZ	AF	N	J	Connecting Cord (SB)
	38	QCNW-K565WJQZ	ΑE	N	J	Connecting Cord (RL)
<u> </u>	39	QCNW-K577WJQZ	AR	N	J	Connecting Cord (LW)
-	40 41	QEARZ0057CEFW QEARZA186WJZZ	AB	N	J P	Earth Spring Conductive Tape, x2
	42	RSP-ZA474WJZZ		N	P	Speaker (L/R), x2
	43	RSP-ZA475WJZZ		N	Р	Speaker (Woofer)
	44	TLABNC117WJZZ		N	P	Model Label
<u> </u>	47 48	XBPS730P06WS0 XBPS730P10WS0	A A A A		J	Screw (for PWB/Angle/LCD Angle/Cabinet), x43 Screw (for LCD/Front Cabinet Ass'y), x6
-	48 49		AA		J	Screw (for Raer Cabinet), x19
	50	XBPS830P14WS0	,,,,	N	P	Screw (for Rear Cabinet)
	51	XEBS840P10000	AF		J	Screw (for Speaker/Rear Cabinet Ass'y), x4
	52	PSPAGA888WJZZ		N	P	Spacer, x4
-	53 54	PSPAZC492WJKZ PSPAGA889WJKZ	AE	N	P J	Himelon, x2 Spacer, x2
<u> </u>	55	PSPAGA891WJKZ	AD		J	Spacer, x2
1		PSPAGA892WJKZ	AD		J	Spacer
	56			N	P	BL Chassis Support Angle, x2
	57	LANGFA776WJFW				
	57 58	LANGFA776WJFW PZETKA563WJKZ	^^	N	P	Insulation Sheet (AC)
	57 58 60	LANGFA776WJFW PZETKA563WJKZ LHLDWA294WJUZ	AC AC	N	J	Wire Holder, x6
	57 58	LANGFA776WJFW PZETKA563WJKZ	AC AC	N N		
	57 58 60 61 62 63	LANGFA776WJFW PZETKA563WJKZ LHLDWA294WJUZ LHLDWA176WJUZ PCUSGA142WJKZ PSPAKA474WJKZ		N N	J J P	Wire Holder, x6 Wire Holder Rubber Bush Spacer
	57 58 60 61 62 63 64	LANGFA776WJFW PZETKA563WJKZ LHLDWA294WJUZ LHLDWA176WJUZ PCUSGA142WJKZ PSPAKA474WJKZ TLABZC586WJZZ		N N N	J J P P	Wire Holder, x6 Wire Holder Rubber Bush Spacer Quattron Label
	57 58 60 61 62 63 64 65	LANGFA776WJFW PZETKA563WJKZ LHLDWA294WJUZ LHLDWA176WJUZ PCUSGA142WJKZ PSPAKA474WJKZ TLABZC586WJZZ TLABZC453WJZZ		N N N	J P P P	Wire Holder, x6 Wire Holder Rubber Bush Spacer Quattron Label Panel Label
	57 58 60 61 62 63 64	LANGFA776WJFW PZETKA563WJKZ LHLDWA294WJUZ LHLDWA176WJUZ PCUSGA142WJKZ PSPAKA474WJKZ TLABZC586WJZZ		N N N	J J P P	Wire Holder, x6 Wire Holder Rubber Bush Spacer Quattron Label

[8] SUPPLIED ACCESSORIES



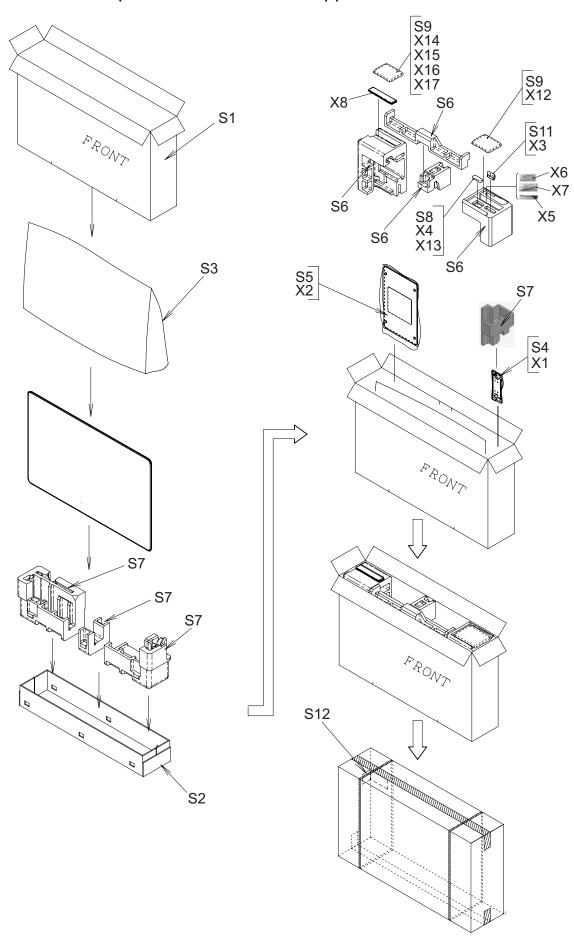
NO.	PARTS CODE	PRICE RANK		PART DELIVERY	DESCRIPTION						
[8] SUP	[8] SUPPLIED ACCESSORIES										
X1	CANGKC707WJ01		N	Р	Stand Support Ass'y (LC-40LE810E/LX810E/LE822E/LU822E)						
X1	CANGKC708WJ01		N	Р	Stand Support Ass'y (LC-46LE812E/LX812E/LE822E/LU822E, LC-52LE822E)						
X2	CDAi-A653WJ01		Ν	Р	Stand Unit (LC-40LE812E/LE822E)						
X2	CDAi-A653WJ04		N	Р	Stand Unit (LC-40LX812E/LU822E)						
X2	CDA i - A 6 5 4 W J 0 2		N	Р	Stand Unit (LC-46LE812E/LE822E, LC-52LE822E)						
X2	CDAi-A654WJ04		Ν	Р	Stand Unit (LC-46LX812E/LU822E)						
X3	CX-BZA363WJ01		N	Р	Stand Screw Ass'y						
X4	LHLDWA298WJKA	AD	Ν	J	Cable Clamp						
X5	QCNWGA158WJPZ		Ν	Р	SCART Cable						
X6	QCNWGA159WJPZ		N	Р	RGB Component Cable						
X7	QCNWGA160WJPZ		Ν	Р	AV Cable						
X8	RRMCGA841WJSA		Ν	Р	Remote Control Unit (LC-40/46/52LE822E, LC-40/46LU822E)						
X8	RRMCGA857WJSA		N	Р	Remote Control Unit (LC-40/46LE812E, LC-40/46LX812E)						
X12	TiNS-E678WJZZ		N	Р	Operation Manual						
X13	Not available	-		-	"AAA" size alkaline battery, x2						
X14	TCAUSA034WJZZ		N	Р	Caution Card						
X15	TGAN-B078WJZZ		Ν	Р	Warranty Card						
X16	TGAN-B079WJZZ		Ν	Р	Warranty Card						
X17	TiNS-E679WJZZ		N	Р	Operation Manual						

[9] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-40LE812E/LX812E/LE822E/LU822E)



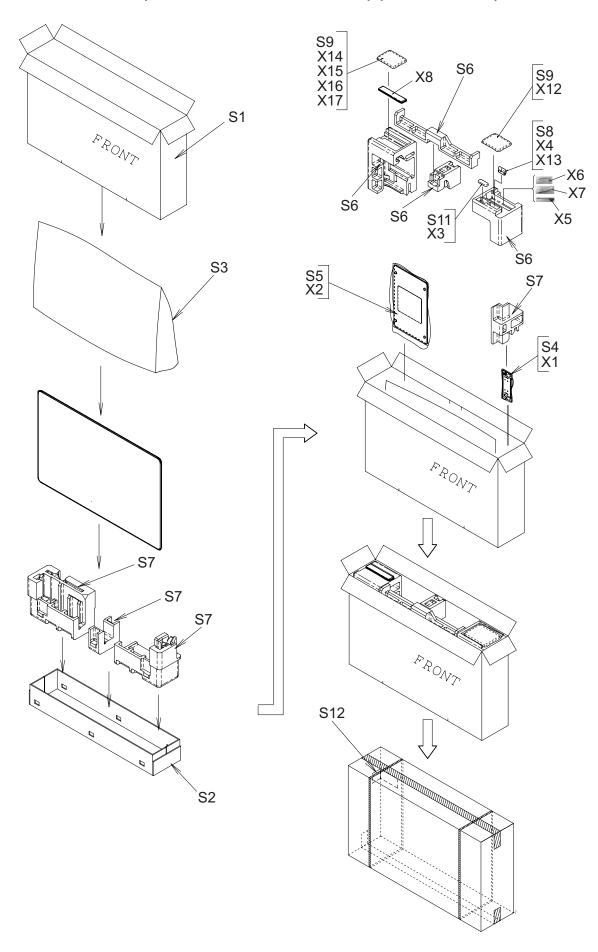
NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION						
[9] PAC	[9] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-40LE812E/LX812E/LE822E/LU822E)										
S1	SPAKCF708WJZZ	-	N	_	Packing Case (LC-40LE822E/LX822E)						
S1	SPAKCF712WJZZ	-	N	-	Packing Case (LC-40LE812E/LX812E)						
S2	SPAKPB475WJZZ	_	N	_	Wrapping Paper						
S3	SPAKPB526WJZZ	-	N	-	Wrapping Paper, x2						
S4	SPAKPB528WJZZ	_	N	-	Wrapping Paper (LC-40LE812E)						
S4	SPAKPB561WJZZ	-	N	-	Wrapping Paper (LC-40LX812E)						
S5	SPAKXC920WJZZ	-	N	-	Packing Add. (Top)						
S6	SPAKXC925WJZZ	1	Ν	1	Packing Add. (Bottom)						
S7	SSAKAA009WJZZ	-	N	-	Polyethylene Bag						
S8	SSAKAA111WJZZ	-	N	-	Polyethylene Bag, x2						
S10	SSAKKA008WJZZ	-	N	1	Polyethylene Bag						
S11	TLABM5584BMZZ	_	N	_	Case No. Label						

[10] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-46LE812E/LX812E/LE822E/LU822E)



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION						
[10] PA	[10] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-46LE812E/LX812E/LE822E/LU822E)										
S1	SPAKCF707WJZZ	_	N	-	Packing Case (Top) (LC-46LE812E/LX812E)						
S1	SPAKCF711WJZZ	-	Ν	-	Packing Case (Top) (LC-46LE812E/LX812E)						
S2	SPAKCF496WJZZ	-	Ν	-	Packing Case (Bottom)						
S3	SPAKPB477WJZZ	-	Ν	1	Wrapping Paper						
S4	SPAKPB527WJZZ	-	Ζ	-	Wrapping Paper, x2						
S5	SPAKPB529WJZZ	-	Ν	-	Wrapping Paper (LC-46LE812E)						
S5	SPAKPB562WJZZ	-	Ν	-	Wrapping Paper (LC-46LX812E)						
S6	SPAKXC921WJZZ	-	Ζ	-	Packing Add. (Top)						
S7	SPAKXC926WJZZ	-	Ν	-	Packing Add. (Bottom)						
S8	SSAKAA009WJZZ	-	Ν	-	Polyethylene Bag						
S9	SSAKAA111WJZZ	-	Ζ	-	Polyethylene Bag, x2						
S11	SSAKKA008WJZZ	_	N	-	Polyethylene Bag						
S12	TLABM5584BMZZ	-	N	-	Case No. Label						

[11] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-52LE822E)



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION						
[11] PA	[11] PACKING PARTS (NOT REPLACEMENT ITEM) (LC-52LE822E)										
S1	SPAKCF706WJZZ	-	N	-	Packing Case (Top)						
S2	SPAKCF497WJZZ	-	Ν	-	Packing Case (Bottom)						
S3	SPAKPB478WJZZ	-	N	-	Wrapping Paper						
S4	SPAKPB527WJZZ	-	N	_	Wrapping Paper, x2						
S5		-	N	-	Wrapping Paper						
S6	SPAKXC922WJZZ	-	N	-	Packing Add. (Top)						
S7	SPAKXC927WJZZ	-	N	-	Packing Add. (Bottom)						
S8	SSAKAA009WJZZ	-	N	-	Polyethylene Bag						
S9	SSAKAA111WJZZ	-	N	-	Polyethylene Bag, x2						
S11	SSAKKA008WJZZ	-	N	-	Polyethylene Bag						
S12	TLABM5584BMZZ	-	N	-	Case No Label						
[12] SEI	RVICE JIGS (USE FO	R SER	VICING))							
N	QCNW-G616WJQZ	BK		J	Main Unit to LCD Control Unit (LW)						
N	QCNW-G625WJQZ	AP		J	Main Unit to Power Unit (PL)						
N	QCNW-H184WJQZ	AX		J	Main Unit to Power Unit (PD)						
N	QCNW-H185WJQZ	ΑV		J	Main Unit to Power (LED Drive) Unit (LB)						
N	QCNW-K594WJQZ		N	J	Main Unit to R/C, LED Unit (RA)						
N	QCNW-K595WJQZ		N	J	Main Unit to Speaker (SP)						
N	QCNW-K596WJQZ		N	J	Main Unit to Icon Unit (RL) (LC-40/46/52LE822E, LC-40/46LU822E)						
N	QCNW-K597WJQZ		N	J	Main Unit to Woofer (SB)						

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