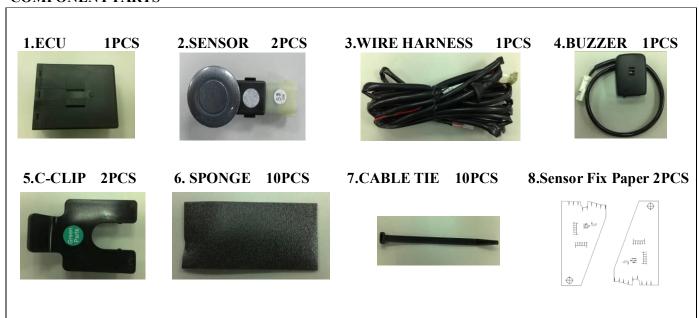


INSTALLATION MANUAL REAR PARKING SENSOR SYSTEM

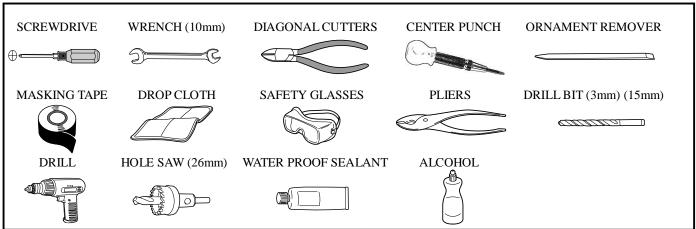
Thank you for your purchase of MITSUBISHI genuine * PARKING SENSOR SYSTEM * This manual explains the procedure for fitting * PARKING SENSOR SYSTEM * . Read this manual before installation to ensure correct installation .

PART NUMBER	APPLICABLE MODEL	
MZ380467EX	i-MiEV	

COMPONENT PARTS



Tools necessary for installation





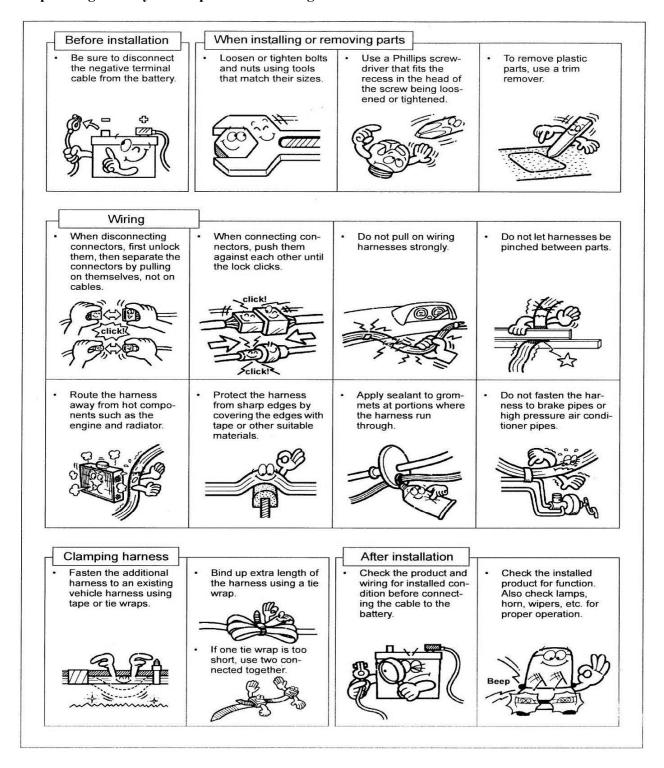
Precautions

- 1. This system is designed to assist the driver with parking the vehicle. The system operates by detecting ultrasonic waves that are reflected by obstacles behind the vehicle. This system is an aid for backing up only and is not a substitute for your visual confirmation.
- 2. Due to the time requirement of the ultrasonic waves to be sent out and reflected while moving backwards, please use speeds under 10km/h to move backward.
- 3. While using this system to move backward, please turn down the volume of the radio, so as not to drown out the sound of the warning.
- 4. Prevent brute force or high-pressure washes from directly impacting the sensor. It is easy to damage the sensor device.
- 5. Snow, mud, water droplets, foreign matter, etc. covering the sensor device may cause the device to falsely detect. The device should be kept clean at all times.
- 6. The following obstacles are known to cause difficulty in detection, please note:
 - **%Sharply angled barriers.**
 - **%Cotton, snow, etc are apt to absorb the object of the sound wave.**
- 7. The following situations may lead to a false detection by the sensor, please note:
 - *While moving backward in a road full of bumps and holes. Reversing on a gravel road, grass road or up a road with a slope.
 - *When the height of the automobile's rear shortens because of a heavy load.
 - *When ultrasonic waves from another vehicle are present nearby.
 - **%There is an environmental noise (40KHZ).**
- 8. This system is only suitable for a vehicle using 12V.
- 9. The product is composed of two center back sensors. Please pay attention when reversing the car.
- 10. After installing, please hand over the manual to the customer.

Main Checkpoints

***** Before Installation:

Start and stop the engine and check if the power system functions properly, such as door locks and the power ignition system. Open the rear tail-gate.



Disassembly and installation instructions

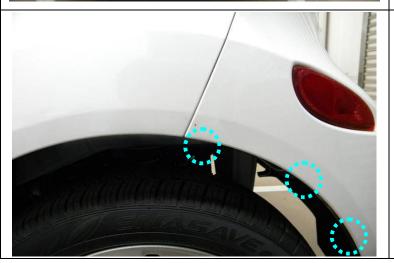
1. Put the left Sensor template on bumper as shown in the picture.

Mark the pilot-hole locations with a punch. (the left template can be flipped over for the right side)

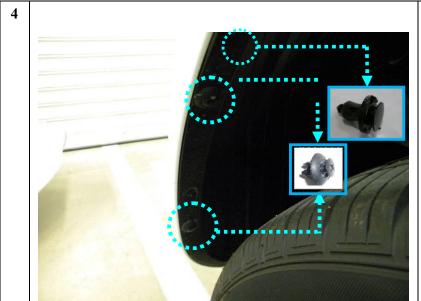


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2. Remove the rear bumper fasteners (9 locations)



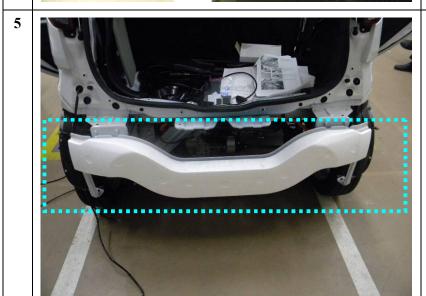
3. Remove fasteners (3 locations) inside both of the rear fenders.(The picture shows the left side only)



4. After removing the fender fasteners on both the right and left side, the rear bumper can be removed.

CAUTION:

- (1)Disconnect the light harness before fully removing the bumper.
- (2)Add masking tape to the edge of fender to protect the paint when removing the bumper.

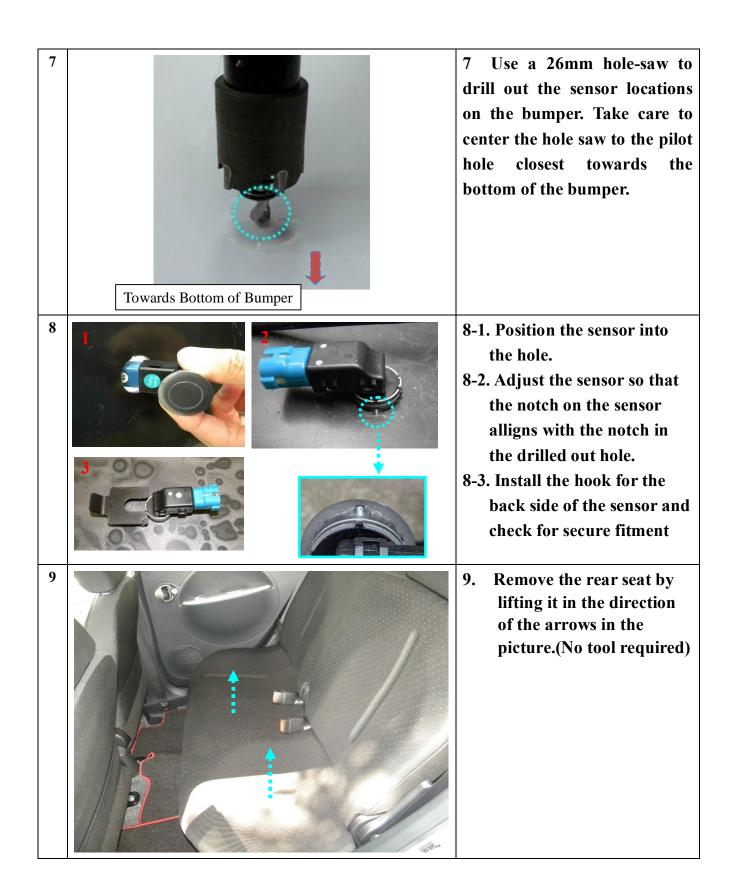


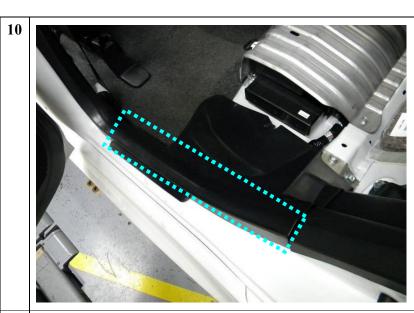
5. Remove the inside bumper styrofoam.



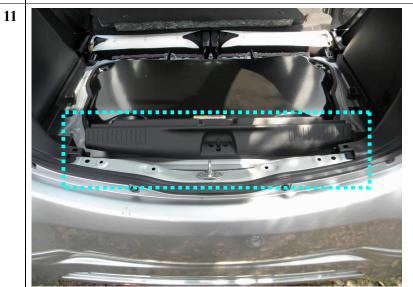


6. On the removed bumper, drill a 3mm pilot hole at the locations previously marked with the punch.



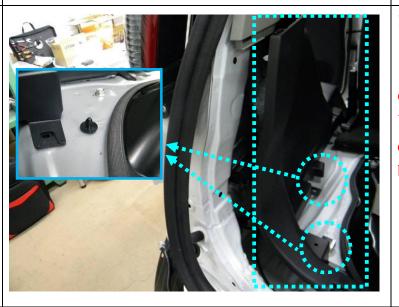


10. Dismantle the left rear Side scuff plate.



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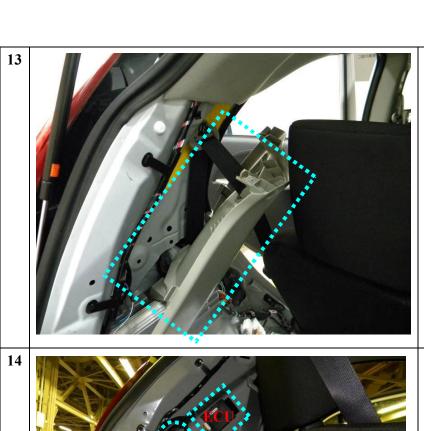
11. Remove the clips and fasteners from the rear end trim in the picture.



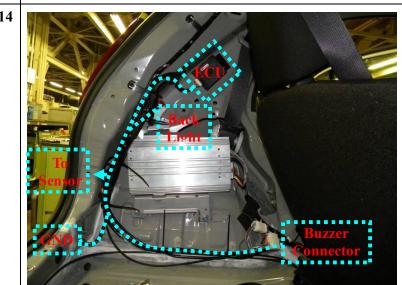
12. Dismantle the lower left quarter trim panel.

CAUTION:

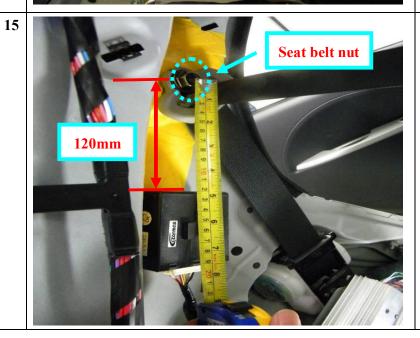
Use a drop cloth to cover the top edge of the quarter trim panel before removing.



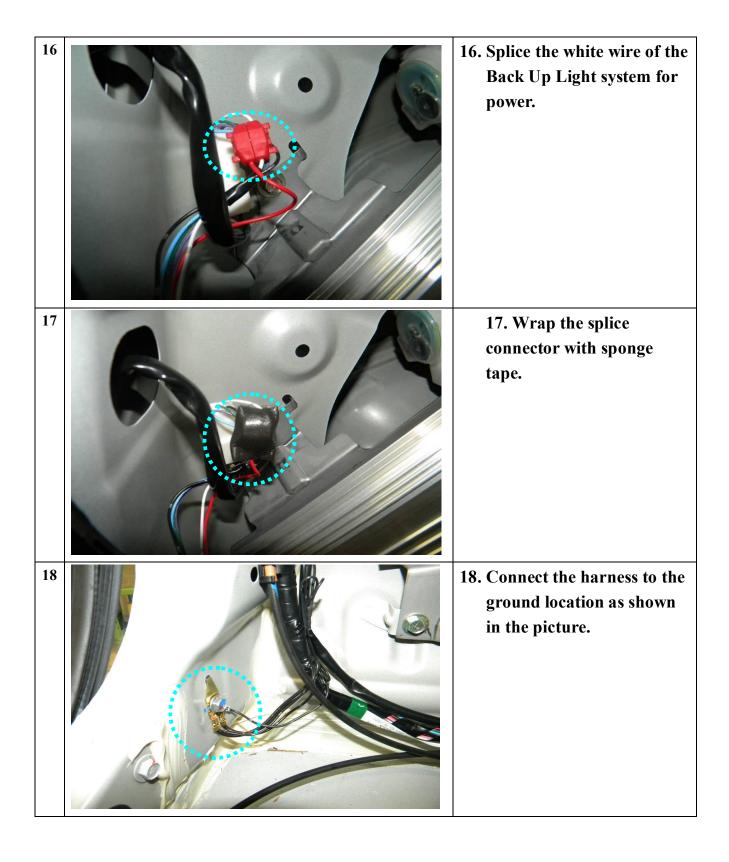
13. Dismantle the upper left quarter trim panel.



14. Route the harness as shown below (positions of ECU, Buzzer, GND, Back Light Splice)

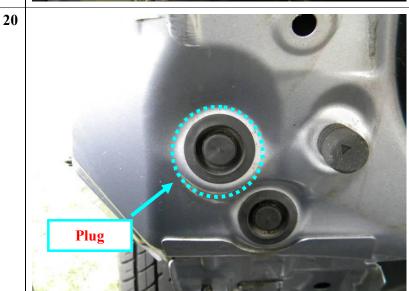


15. Install the ECU in the location as shown, using the adhesive tape on the back of the ECU.



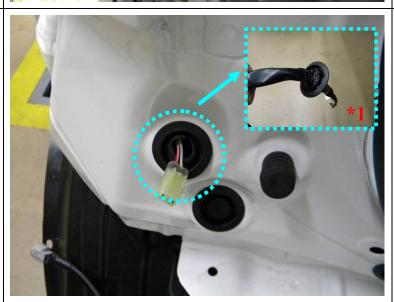


19. Zip-tie the harness in the locations as shown. (8 locations)



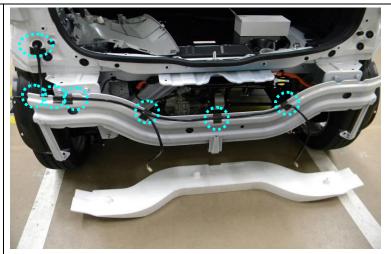
21

20. For vehicles without rear end harnesses, make a small cross slit on the plug with a knife to allow the "Sensor harnesses B" to fit through it.



- 21. Route "Sensor harnesses B" through the plug and along the rear of the vehicle.
- *1: Water-proof sealant has to be applied to the plug after routing the harnesses through it.



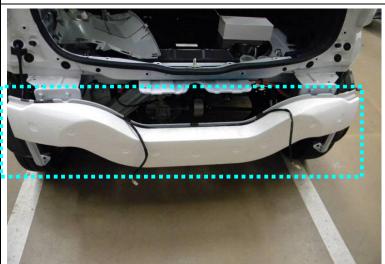


22. Route the harness as shown below and tape the harness at the circled locations (7 location)

CAUTION:

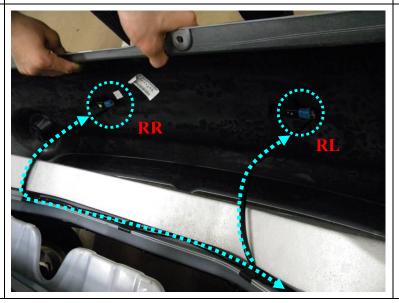
Make sure to clean the afflicted areas with alcohol before applying tape.

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23. Restore the inside bumper Styrofoam.

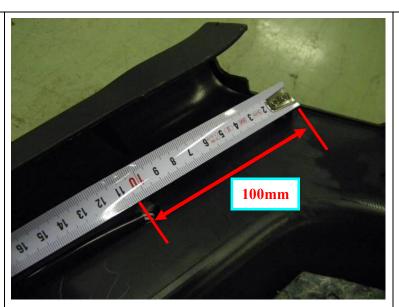
24



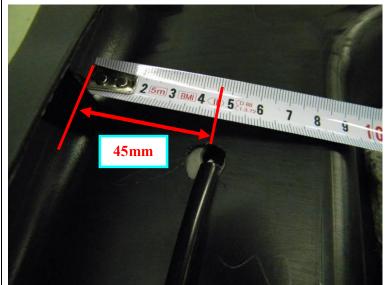
- 24-1. Connect the sensors in the rear bumper to the harness.
- 24-2. Restore the rear bumper.



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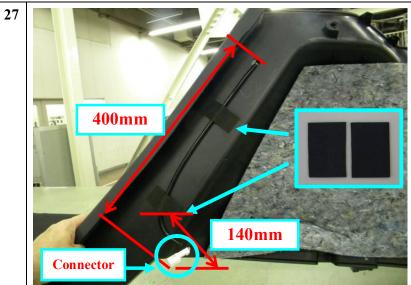


25. Make a ø15 mm hole at the location specified in the picture on the left, lower rear quarter panel that was perviously removed.



26. Route the buzzer harness through the ø15mm hole, and attach the buzzer to the trim, as shown in the figure.

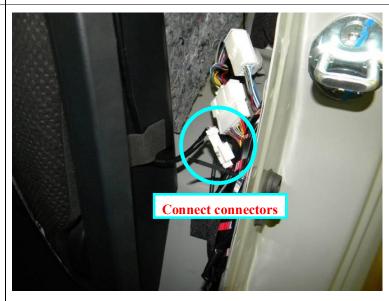




27. Tape the harness to the trim as shown in the picture.

The amount of harness left loose from the last piece of tape is 140mm.

28



- 28-1. Connect the 2-pin connectors of the buzzer and of the main harnesses together
- 28-2. Restore the upper trim panel.
- 28-3. Restore the lower quarter trim panel.

Reminder:

- 1. After installing the sensor system, please confirm that the system functions properly.
- 2. Please make sure to check if the original electronic devices of the vehicle work properly before re-assembling the removed parts.
- 3. Restore Cargo side trim (LH), Rear scuff plate (LH), rear seat cushion, rear trim, luggage tray, rear combination lamps, and fasten all bolts and fasteners of rear bumper.
- 4. Reconnect the (-) cable to the battery.

Product specification

Items	Specification	
Rated Voltage	DC 12.0V	
Operation Voltage	DC 9.6V~ 16V	
Operation Temp	-30°C ~ 80°C	
Storage Temp	-40°C ~ 85°C	

Sensor specification

Items	Specification	
Rated Voltage	DC 8V	
Operation Voltage	DC 7V~ 9V	
Operation Temp	-30°C ~ 80°C	
Storage Temp	-40°C ~ 85°C	
Activate Frequency	40KHz ± 2KHz	
Sensor Type	Flat type , 18 ϕ , SENSOR ANGLE 0°	
Sensor Sensibility	100cm (600*480 ACRYLIC PLATE)	

Function Inspection—Troubleshooting

Symptom	Possible Cause	Confirmation Method	Solution
When the gear is	The buzzer plug has not	Confirm whether the	Insert the buzzer plug
shifted to "R", the alert	been inserted.	buzzer plug is inserted.	correctly.
does not beep.	Tail light power wire	Check if reverse lights	Splice the thick white
	has not been spliced	are on or that the thick	wire.
	correctly.	white wire has been	
		spliced.	
	The fuse to the ECU	Check whether the fuse	Replace the fuse with a
	may have blown.	has been blown.	new one.
	ECU is damaged.	Confirm whether the	Replace ECU with a
		ECU is damaged.	new one.
When the gear is	One or more of the	Confirm whether the	Connect the plug of
shifted to "R", the alert	sensors is not	sensors are properly	each sensor properly.
beeps twice, not once.	connected properly.	connected.	
	One of the sensors may	Confirm whether each	Replace any damaged
	be damaged.	sensor functions	sensor with a new one.
		properly.	
When the gear is	Two of the sensors are	Confirm whether the	Connect the plug of
shifted to "R", the alert	not connected properly	sensors are properly	each sensor properly
beeps three times.	or may be damaged.	connected and whether	and replace any
		each sensor functions	damaged sensors with
		properly.	a new one.
When the gear is	Three or more of the	Confirm whether the	Connect the plug of
shifted to "R", the alert	sensors are not	sensors are properly	each sensor properly
beeps four times.	connected properly or	connected and whether	and replace any
	may be damaged.	each sensor functions	damaged sensors with
		properly.	a new one.
	The sensor's harness	Confirm whether the	Connect the plug of the
	has not been	harness has been	harness to the ECU.
	connected to the ECU.	connected properly.	
The gear is in "R" but	One of the sensors is	Confirm whether each	Replace any damaged
the warning does not	damaged.	sensor functions	sensor with a new one.
go off although there		properly.	
are objects behind the	The objects are outside	Refer to the service	(The warning does not
vehicle.	the range of detection.	manual for the range of	go off when objects are
		detection.	outside the detection
			area).
	ECU is damaged.	Confirm whether the	Replace ECU with a
		ECU is damaged.	new one.

he sensor Id see if it normally.
normally.
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