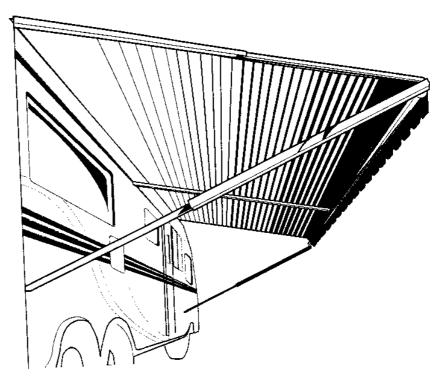
Model: Dometic A&E 8500 Awning

Australia's Favorite Awning

For great looks and long life, more RVers choose the A&E Imperial 8500 than any other brand or model. Its heavy-duty premium vinyl canopy has the rich vibrant Horizon stripe color pattern on top and bottom with color-matched weathershield.

The dependable, easy-operating A&E Universal Hardware is available in straight or curved models to fit virtually any vehicle.

- Large torsion assembly for dependability, long life and smooth, effortless operation
- Patented anti-slack rafter pivot keeps fabric tinder tension when moving arms between pivot and carport positions
- A&E's heaviest polyester reinforced vinyl fabric side hems for added durability
- Exclusive Permaloop pull strap makes it easier to open awning



- Lengths 8ft to 25ft in one foot increments
- Full approx. 8ft extension
- 12 Months Warranty Australia wide.
- Easiest-to-use ergonomic lock knobs
- A&E Universal hardware

A&E 8500 Colours



CODE DX

The color in this chart should be used as a guide only. For exact fabric color, see A&E's fabric sample kit.



RECORD THIS INFORMATION FOR FUTURE REFERENCE BEFORE INSTALLING THE UNIT:

Model Number
Serial Number
Date Purchased
Place of Purchase

838000D, 838100D, 839000D, 840000, 8410000, 8471000, 8472000, 8474000, 8475000, 8480000, 8481000, 8481003, 8490000, 8491000, Series Universal Hardware for use with

8500, 9000

Fabric Roller Tube Assembly

USA

The Dometic Corp.

Dometic PTY Clayton Vic

AWARNING

This manual must be read and understood before installation, adjustment, service, or maintenance is performed. This unit must be installed by a qualified service technician. Modification of this product can be extremely hazardous and could result in personal injury or property damage.

AVERTISSEMENT

Lire et comprendre ce manuel avant de procéder à l'installation, à des réglages, de l'entretien ou des réparations. L'installation de cet appareil doit être effectuée par un réparateur qualifié. Toute modification de cet appareil peut être extrêmement dangereuse et entraîner des blessures ou dommages matériels.

INSTALLATION INSTRUCTIONS

838000D, 838100D, 839000D, 840000, 8410000, 8471000, 8472000, 8474000, 8475000, 8480000, 8481000, 8481003, 8490000, 8491000, SERIES UNIVERSAL HARDWARE

REVISION

Form No. 3103837.070 6/02 (Replaces 3103837.062) (French 3108060.017) ©2002 Dometic Corporation LaGrange, IN 46761

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SAFETY INSTRUCTIONS

This manual has safety information and instructions to help users eliminate or reduce the risk of accidents and injuries.

RECOGNIZE SAFETY INFORMATION



This is the safety-alert symbol. When you see this symbol in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating instructions.

UNDERSTAND SIGNAL WORDS

A signal word, **WARNING** OR **CAUTION** is used with the safety-alert symbol. They give the level of risk for potential injury.

WARNING: means if the safety information is not followed someone could be injured or killed and/or damage to equipment could occur.

CAUTION: means if the safety information is not followed someone might be injured and/or damage to equipment might occur.

Read and follow all safety information and instructions.



INSTALLATION

COVERED BY PATENT 4,524,791; 5,351,736; 5,566,918; 5,383,346; D353,473, others pending

Application

The A&E awning with "Universal Hardware" is designed and intended for use on motorhomes, mini-motorhomes, 5th wheels and travel trailers with straight or curved sides. For curved sides, please see the separate Hardware List in the Dealer Service Manual for the appropriate model.

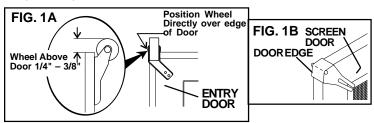
IMPORTANT: Read and understand ALL of the following steps before beginning installation.

The Dometic Corporation reserves the right to modify appearances and specifications without notice.

Installation of A&E Awnings will briefly require three people. Use the following procedure to assure a properly installed, and properly functioning awning.

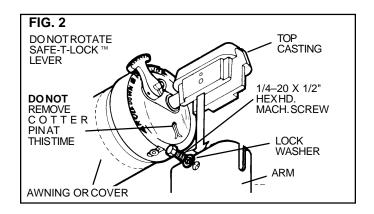
1. Where the awning is mounted above the entry door, the door roller must be installed on the outside of the door in the extreme upper corner above the door handle.

(FIG. 1A)



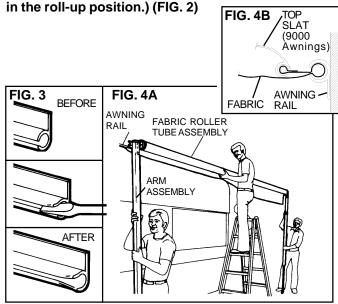
A door screen edge guard must be installed on the outside of the screen door in the extreme upper corner opposite the door hinges. (FIG. 1B)

When the entry or screen door is opened while the awning fabric is extended low, the door roller or edge-guard (instead of the sharp door corner) contacts the underside of the fabric.



2. Carefully lay the fabric roller tube assembly on "V" troughs or other well protected surface to prevent fabric damage. Secure arm assemblies to the respective top castings using 1/4–20 x 1/2" hex. hd. machine screws and 1/4" lock washers. (FIG. 2)

CAUTION: DO NOT REMOVE the cotter pins at this time and DO NOT attempt to rotate the Safe-T-Lock™ Lever until installation is complete. (Lever is pre-set

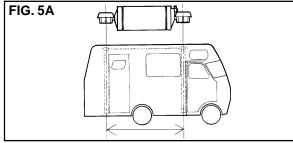


- Prepare the awning rail to accept the awning roller cover. Select the end from which the awning shall be fed, then widen that end of the rail with a flat screwdriver and file off any sharp edges. (FIG. 3)
- 4. With one person grasping each support arm, carefully lift the entire assembly upright. Keep the two arm assemblies **Parallel** to each other to avoid damage due to twisting Carry the awning to the prepared awning rail end. (FIG. 4A & B)

Feed the roller cover into the awning rail while standing on a stepladder, (third person) while two carry the awning assembly to the desired position.

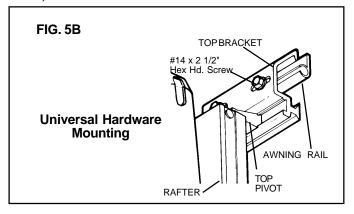
5. Install Top Brackets

After the complete awning assembly has been threaded into the awning rail, check to be sure that its position allows for solid mounting of the top and bottom brackets and that support arms are in desired location (not restricting use of doors, access doors, egress windows, etc.). (FIG. 5A)



Place top pivot in position over awning rail from below as shown in FIG. 5B. Align pivot directly behind and centered with the main support arm. (Rotate the Class-A pivot onto the rail by lifting up and out on the rafter.)

Pull the main support arm away from the top bracket and rafter. Mark the top bracket position and predrill the two holes (use a 3/16" drill bit in steel.) Install top bracket over the awning rail. Apply sealant to the threads of the two #14x2-1/2" hex. hd. screws and where the screws enter the coach with clear silicone. Secure the top bracket. Place main support arm on the top pivot.(FIG. 5B).

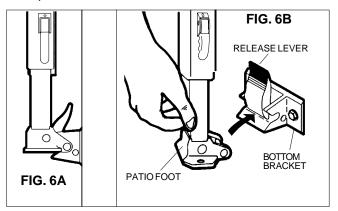


! WARNING

After the top bracket has been mounted, do not pull the bottom of the arm assembly away from the side of the vehicle, with the Safe-T-Lock in the roll-up position. Damage to the torsion lock can occur, which may cause the torsion to malfunction.

Lift the arm handle (releasing lock button) and **CARE-FULLY** extend the inner arm to the ground to support the awning. (FIG. 6B).

Repeat for the other side.



6. Install Bottom Brackets

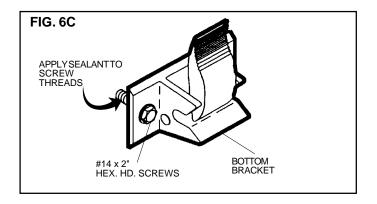
Snap the patio foot on the bottom of the inner arm into the bottom bracket. (FIGS. 6A & 6B). Insure the arm top casting is resting on the top pivot. Lift the main arm handle and slide the inner arm up to the desired mounting position. Select the best supporting structure, i.e. mount directly into the floorline, molding, etc.

Release the handle and slide the inner arm down until the handle lock button snaps into a hole. Close the travel latch.

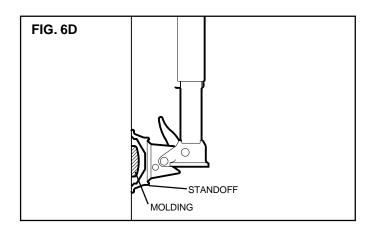
Mark position of bottom bracket holes into the floorline. Pre-drill two 3/16" dia. holes through the marked loca tions. (Drill 7/32" dia. into steel).

Disconnect bottom bracket from patio foot and secure it to the coach using two #14 x 2" hex head screws. Apply sealant to the threads of the two #14x2-1/2" hex. hd. screws and where the screws enter the coach with clear silicone. (FIG. 6C). Snap the foot back into the bracket.

Repeat for other side.



NOTE: If installing over a molding, **A&E Standoff Kit 3104781** must be used (See Fig. 6D).



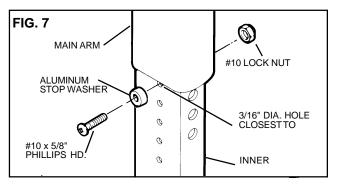
7. Install Stop Plugs.

ACAUTION

This step is essential for the proper functioning of all A&E Awnings.

Using the lift handle, **RAISE THE MAIN ARM UP BY ONE HOLE ONLY**.

Install an aluminum stop washer on the inner arm face, through the hole closest to the bottom of the main arm with a $\#10 \times 5/8$ " phillips screw and a #10 lock nut (FIG. 7).

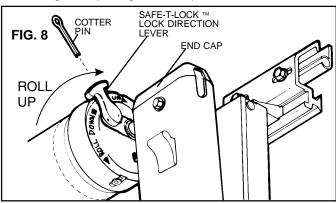


THE MAIN SUPPORT ARM SHOULD NOW CLEAR THE TOP PIVOT WHEN THE AWNING CLOSES.

Repeat for other side.

8. Release Pre-Set Tension.

Move the Safe-T-Lock[™] lever to the roll down position. Remove cotter pin that is holding factory pre-set torsion. The cotter pin is found in the roller tube end cap (FIG. 8). For easier removal, twist the roller tube as if unrolling awning while pulling on cotter pin.



! WARNING

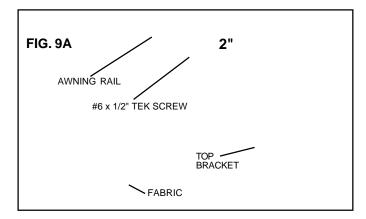
When cotter pins are removed, springs are under tension. The awning will attempt to close. Keep body clear of hardware and roller tube.

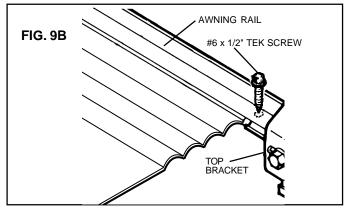
Discard pin and repeat for other side.

9. Secure Awning to Awning Rail

Open and close awning a few times to allow for natural self adjustment of awning.

Secure by installing a #6 x 1/2" Tek screw into the rail. (FIG. 9A & 9B) Repeat at other end.

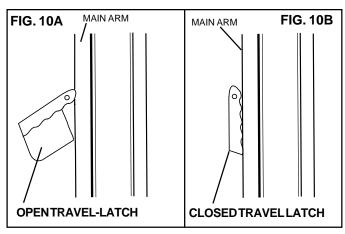




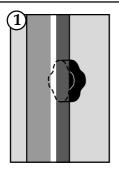
10. Operate awning according to the Operating Instructions to check that all parts function properly.

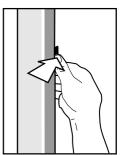
11. Secure Awning for Travel.

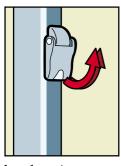
For added security and rattle-free travel, tighten rafter knobs, secure travel latches and insure torsion lock is in the roll up position. (FIGS. 8, 10A & 10B).

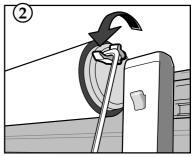


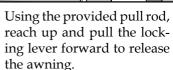
Back to index

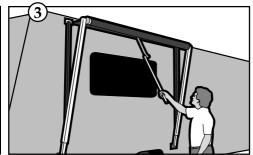












Hook the rod into the loop of the pull strap, and pull the awning all the way out.

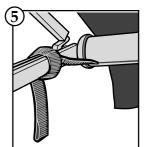
Loosen the black adjustment knob behind each main arm.

• Sunchaser Awnings: push travel latch tab toward center of arm to disengage.

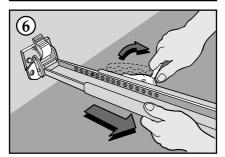
• 8500/9000/ Awnings: Flip travel lock latches up.



Slide one rafter arm up until it snaps into place. Pull down and out on the sliding rafter to remove slack from the fabric, and tighten the black adjustment knob. Repeat for other side.



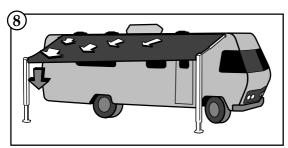
Slide the pull strap to the right end of the roller, and wrap it around the main arm.



Pull up on the lift handle and raise the arm assembly to the desired height. Swing handle in and allow the lock button to snap into one of the holes. Repeat for other side.



Lower arm to shortest position. Press the release lever at the bottom end of main arm, pull the arm assembly outward to a vertical position and adjust height. Repeat for other side. Drive stakes through holes of each patio foot into the ground. Stake kits are available from your awning retailer.

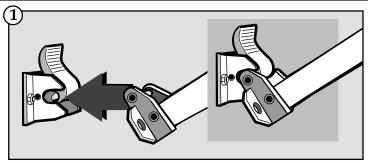


During rain, lower the end furthest from the door to allow water to flow off.

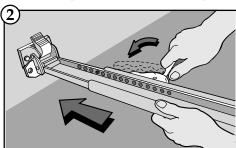
A CAUTION

Whenever heavy or prolonged rain or wind is anticipated, or you will leave the awning unattended, it is best to close the awning. Damage as a result of weather is not covered by warranty.

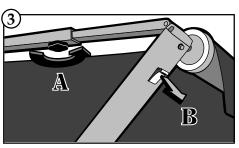
TO CLOSE AWNING:



Pull stakes from the ground, lower arm to the shortest position, swing arm toward the vehicle, and snap the patio foot into the bracket. Repeat for other side and proceed to next step.



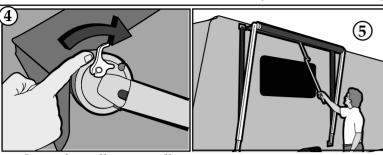
Raise the lift handle to release the lock button. Lower main arm to the stop plug. Swing the handle in to engage the lock button in a hole. Repeat for other side.





A: Loosen black adjustment knob. **B:** Lift slider catch. **C:** Slide the rafter arm down to the bottom of the main arm. Leave black adjustment knob loose. Repeat for other side.

TO CLOSE AWNING (Continued):

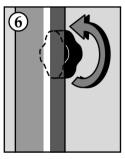


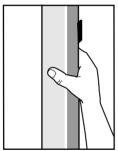
Grasp the pull strap, pull toward you, and flip the locking lever up to the ROLL UP position.

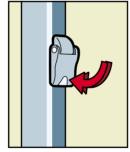
▲ CAUTION

Do not release the awning pull strap now. It is under tension and could snap back against the vehicle side. Slide the pull strap to the center, and using it to control speed, allow the awning to return to the vehicle side.

Note: Allow the strap to wind diagonally to prevent a bulge in the fabric.







Tighten black adjustment knob.

- Sunchaser Awnings: Squeeze rafter into arms to engage latch.
- 8500 & 9000: Flip travel lock latch down.

Repeat other side. Your awning is now ready for travel.

A&E ACCESSORIES FOR COMFORT AND CONVENIENCE:

- A&E Slide TopperTM protects your slideout unit.
- A&E Patty O'MatTM under your awning looks great and keeps dirt from being tracked into your RV.
- A&E Window Awnings keep your RV cooler and protect your furnishings from sun damage.

Ask your RV dealer to show you these quality accessories and more from A&E.

HELPFUL HINTS FOR AWNING CARE

- Whenever the awning is wet while rolled up, as soon as conditions allow, roll it
 out and let it dry before rolling it up again. This will help prevent mildew and
 rotting.
- Mildew does not form on the fabric itself, but on the accumulated dust, dirt and grime. Periodically clean vinyl or woven acrylic. Refer to cleaning instructions below for fabric care.
- Always make sure the awning is extended high enough before opening the entry door.
- Apply silicone spray lubricant as needed to keep the awning's moving parts operating smoothly. For ease of operation on hardware, rub candle wax on all sliding surfaces.

A&E 8500 and SUNCHASER:

Abrasion, weather and long hours in the sun are vinyl's worst enemies. To avoid
these problems, you will need to keep your awning clean. Use a mixture of 1/4
cup dish soap, 1/4 cup bleach and five gallons of fresh water. Soap the open
awning with this mixture, then roll it up and let stand for five minutes. Rolling
up of the awning will apply the mixture to the underside of the fabric. Unroll the
awning and hose off the top and bottom with clean water. Repeat if necessary
and allow to completely dry.

A&E 9000:

- In addition to its beauty and soft translucence, woven acrylic fabric offers the
 advantages of strength and breathability. It is water repellent; but because it is
 a woven cloth, it is not water proof. To keep your acrylic awning clean, simply
 hose it off occasionally and let it dry. Do Not Scrub.
- Avoid touching the underside of the 9000 canopy when it is wet. To do so will
 break the surface tension of the water and encourage seepage through the fabric.
- Because woven acrylic is of a much lighter weight than vinyl, shifting may occur if the awning and pull strap are not centrally aligned with the fabric roller tube while the awning is being rolled up. If necessary, roll the awning out and adjust the alignment.

WHEN TO GET MORE HELP:

 If malfunctions occur that cannot be corrected by reviewing this user's guide, contact a qualified Dometic service technician.

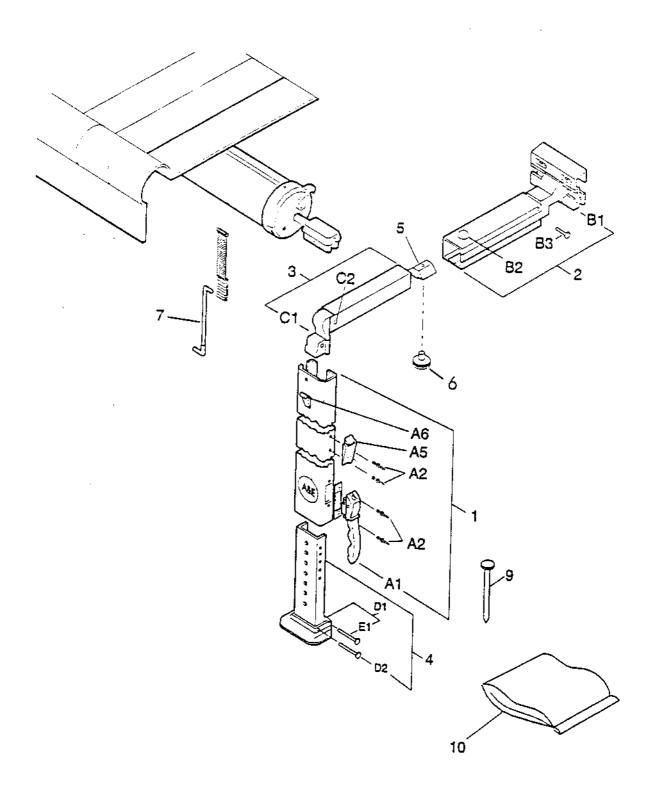


Note: A slight "travel line" may appear where the door roller contacts the awning fabric. This is considered normal and does not affect the integrity of the awning.

REVISION

Form No. 3108608.013 5/01 (Replaces 3108608.005) (French 3109197.016)

Model: Dometic A&E 8500/9000 Awning

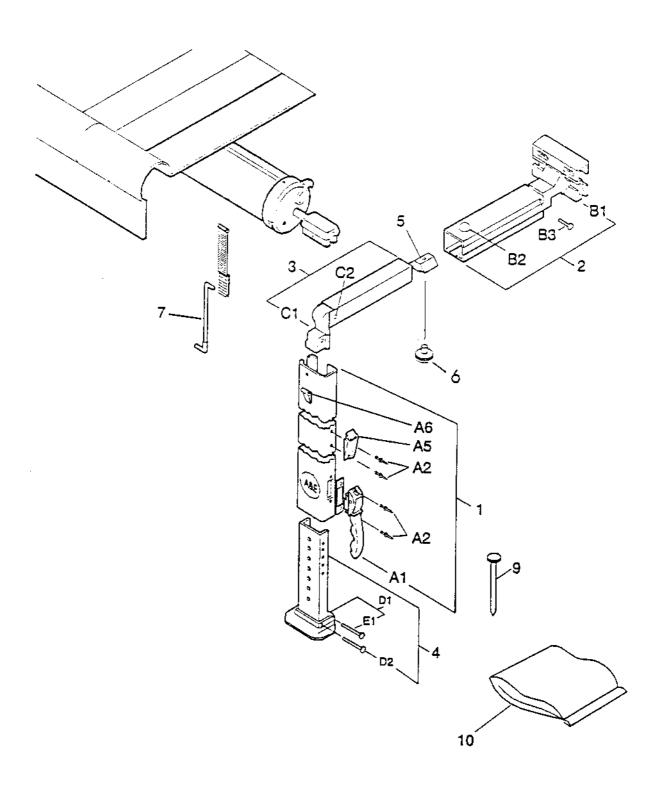


Model: Dometic A&E 8500/9000 Awning

SATIN HARDWARE

ITEM No.	DESCRIPTION	TALL	SHORT
1	Arm, main (A1-A6) (2 req.) A1 Handle. lift (G1-G2) A2 Pop Rivet (4 req.) A5 Safety lock A6 Catch, slider (pair)	8482003.001 3104502.293S 830644 308171.020 830587.001 830472.002	8483003.002 3104502.301S 830644 308171.020 830587.001 830472.002
2	Rafter, main (B1 -B3) (2 req.) B1 Bracket asm. B2 Bumper, rubber B3 Rivet. semi-tube	830295.536S 830333 141031 143002.053	830295.537S 830333 141031 143002.053
3	Rafter, secondary (C1-C2) (2 req.) C*. Slider asm. C2 Rivet. semi tube	830463.511S 830463 143002.055	830463.512S 830463 143002.055
4	Arm asm adj. (D1-D2) (2 req.) D1 Foot E1 Rivet. semi tube D2 Rivet. semi tube	830466.516S 3108708.342 143002.059 143002.058	830466.516S 3108708.342 143002.059 143002.058
5 6 7 9 10	Nut special (2 req.) Knob (2 req.) EZ pull rod Stake. tent (4 req.) Kit hardware STD Kit hardware screw, includes Washer (2 req.) Screw (2 req.) Screw (2 req.) Screw (2 req.) Nut lock (2 req.) Washer, stop (2 req.) Screw (4 req.) Screw (4 req.)	3104652.007 3105421.014 830152.102 3104257.005 3104125.020 3104852.003	3104652.007 3105421.014 830152.102 3104257.005 3104125.020 3104852.003

Model: Dometic A&E 8500/9000 Awning



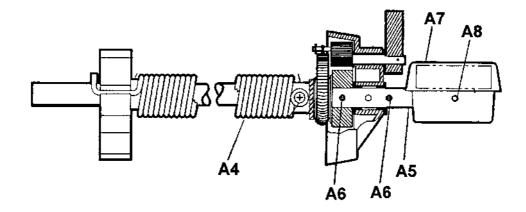
Model: Dometic A&E 8500/9000 Awning

WHITE	HARD	WARE
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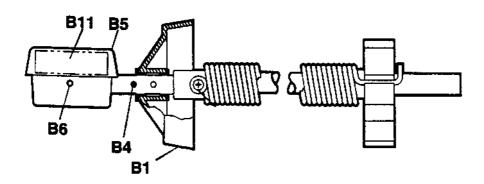
ITEM No.	DESCRIPTION	TALL	SHORT
		8483003.401B	8483003.402B
1	Arm, main (A1-A6)(2 req.) A1 Handle, lift (G1-G2) A2 Pop Rivet (4 req.) A5 Safety lock A6 Catch, slider	3104502.293B 830644 308171.020 830587.001 830472.002	3104502.301B 830644 308171.020 830587.001 830472.0O2
2	Rafter, main (B1-B3) (2 req.)	830295.536B	830295.537B
	B1 Bracket asm.	830333	830333
	B2 Bumper, rubber	141031	141031
	B3 Rivet. semi-tube	143002.053	143002.053
3	Rafter, secondary (CI -C2) (2 red.)	830463.511B	830463.512B
	C1 Slider asm.	830463	830463
	C2 Rivet, semi tube	143002.055	143002.055
4	Arm asm., adj. (D1-D2) (2 req.)	830466.516B	830466.516B
	D1 Fact	3108708.342	3108708.342
	E1 Rivet, semi tube	143002.059	143002.059
	D2 Rivet. semi tube	143002.058	143002.058
5	Nut. special (2 req.)	3104652.007	3104652.007
6	Knob (2 req.)	3105421.014	3105421.014
7	EZ pull rod	830152.102	830152.102
9	Stake, tent (4 req.)	3104257.005	3104257.005
10	Kit hardware STD Kit hardware. screw, includes Washer (2 req.) Screw (2 req.) Nut lock (2 req.) Washer, stop (2 req.) Screw (4 req.) Screw (4 req.)	3104125.020 3104852.003	3104125.020 3104852.003

Model: Dometic A&E 8500/9000 Torsion Assemblies

Part No.: 3108399.035 TORSION ASSEMBLY - RIGHT-HAND



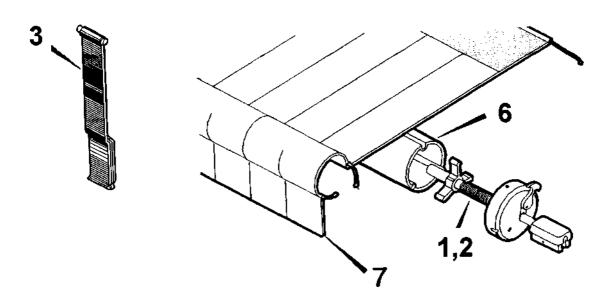
Part No.: 3108399.019 TORSION ASSEMBLY - LEFT-HAND



Model: Dometic A&E 8500/9000 Torsion Assemblies

ITEM No.	PART No.	DESCRIPTION
A4 A5 A6 A7 A8	730013.001 730297.001 3104384.031 830567.005 3104384.023	Spring, torsion Rod, torsion Pin, drive 1/8 (2 req.) Top casting, painted w/Warning Label Pin, drive 5/32
B1 B2 B4 B5 B6	830496.012 730013.002 3104384.031 830567.005 3104384.023	End cap asm., painted Spring, torsion Pin, drive lock 1/8" Top casting, painted w / Warning Label Pin, drive lock 5/32

Model: Dometic A&E 8500/9000 Awning



ITEM No.	PART No.	DESCRIPTIO	N			
1	3108399.001	Torsion Asm,	RH			
2	3108399.019	Torsion Asm,	LH			
3	940001	Pull Strap				
6	3108340.008	Roller tube	8'			
	3108340.009	Roller tube	9'			
	3108340.010	Roller tube	10'			
	3108340.011	Roller tube	11'			
	3108340.012	Roller tube	12'			
	3108340.013	Roller tube	13'			
	3108340.014	Roller tube	14'	7.	Fabric Assembly	
	3108340.015	Roller tube	15'		R3108049(Colour Code).508	8'
	3108340.016	Roller tube	16'		R3108049(Colour Code).509	9'
	3108340.017	Roller tube	17'		R3108049(Colour Code).510	10'
	3108340.018	Roller tube	18'		R3108049(Colour Code).511	11'
	3108340.019	Roller tube	19'		R3108049(Colour Code).512	12'
	3108340.020	Roller tube	20'		R3108049(Colour Code).513	13'
	3108340.021	Roller tube	21'		R3108049(Colour Code).514	14'
	3108340.022	Roller tube	22'		R3108049(Colour Code).515	15'
	3108340.023	Roller tube	23'		R3108049(Colour Code).516	16'
	3108340.024	Roller tube	24'		R3108049(Colour Code).517	17'
	3108340.025	Roller tube	25'		R3108049(Colour Code).518	18'
					R3108049(Colour Code).519	19'
					R3108049(Colour Code).520	20'
					R3108049(Colour Code).521	21'
					R3108049(Colour Code).522	22'
					R3108049(Colour Code).523	23'
					R3108049(Colour Code).524	24'
					R3108049(Colour Code).525	25'

Colour Code: SEE INDEX FOR CORRECT COLOUR CODES

8300 8500 9000 REPLACEMENT OF TORSION ASSEMBLY

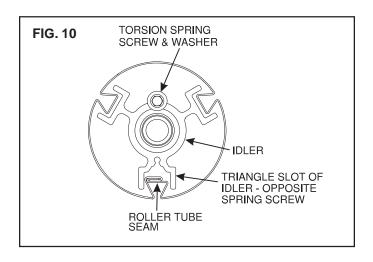
1. Insert the leg of the idler opposite the torsion spring screw and washer over the seamed groove of the roller tube. See FIG. 10.

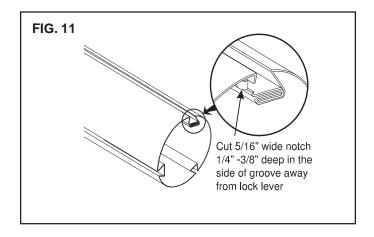
NOTE: The idler leg opposite the torsion spring screw has a triangle shape.

2. Installation of a new roller tube may require a notch cut in the side of the groove away from lock lever for each poly rope. See FIG. 11.

NOTE: Insert torsion idler into roller tube before the poly rope is stretched. See Section E. Step 1.

3. Use pliers to stretch the poly rope 1/4" – 1/2" and tuck it into the notch and place off to the side. See FIG. 13A-13G. Repeat Steps 1 and 2 on opposite end.

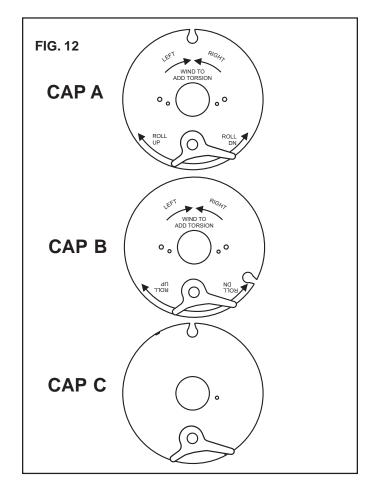


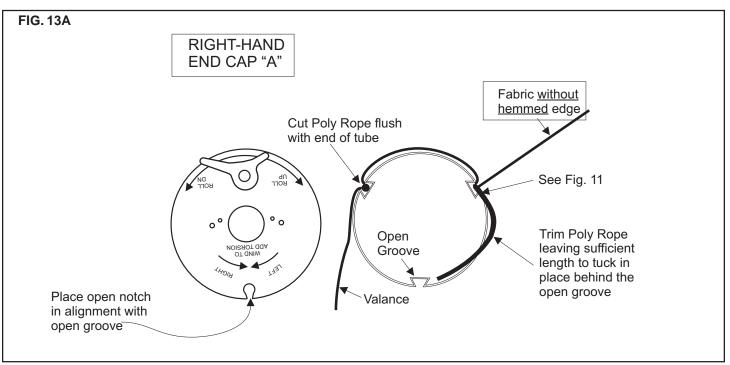


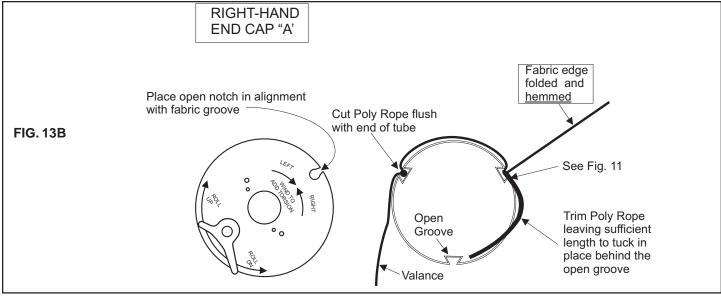
 Slide torsion assembly into roller tube. Identify the end cap "A", "B" or "C" (refer to FIG. 12). Position the Safety-T-Lock™ Lever as shown in FIGS. 13A–13F.

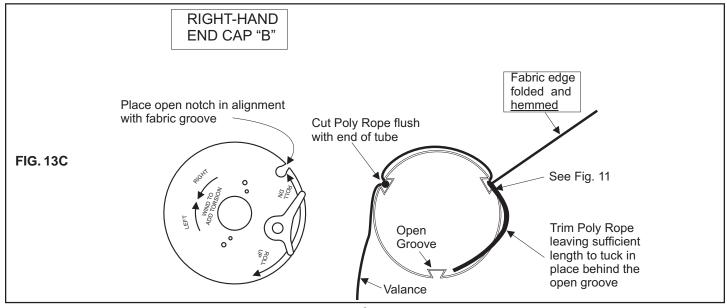
The left-hand end cap is always positioned with the open notch over the open groove. See FIG. 13G.

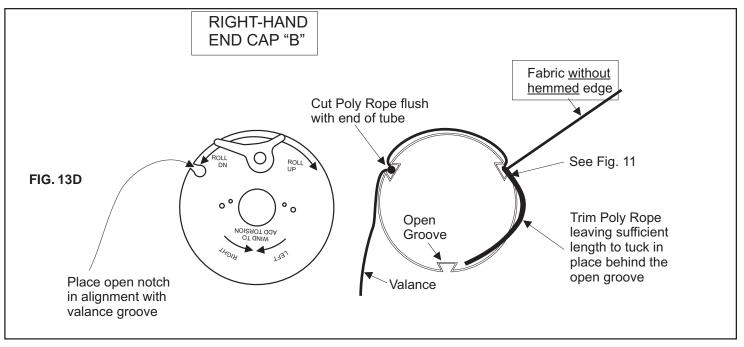
- 5. Mark the location of rivet holes in the end cap on roller tube. Drill 3/16" hole. Remove any drill burrs from inside roller tube.
- 6. Attach end cap to roller tube with two 3/16" x 3/8" poprivets. Repeat on opposite end.

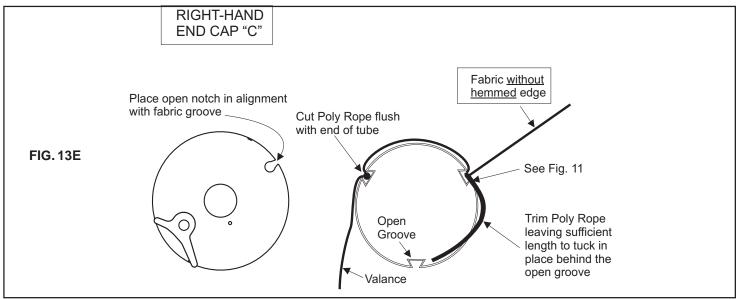


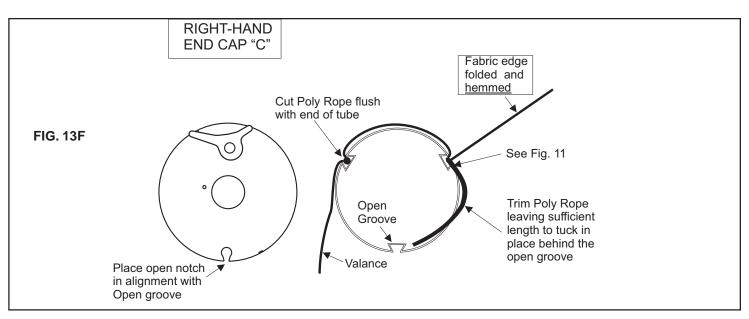


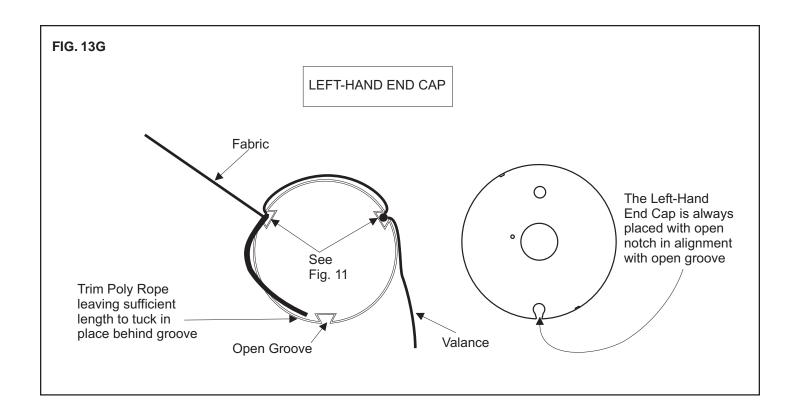






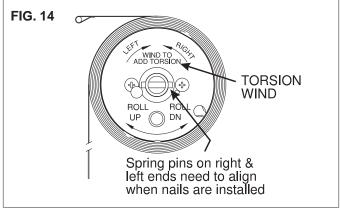






F. WINDING TORSIONS

- 1. Insert torsion winding tool into torsion rod. See FIG. 7.
- 2. Always have the speed wrench handle at the 6 O-clock positions and turn towards the side of the coach. Left handlend cap is turned clock-wise and right handlend cap is turned counter-clock-wise to add tension.



NOTE: Right hand torsion must have Safe-T-Lock™ lever in the roll-down position.

AWNINGLENGTH	ROLLEDUP TURNS*	EXTENDED TURNS*
8'	5	11
9'	5	11
10'	5	11
11'	5	11
12'	5	11
13'	6	12
14'	6	12
15'	7	13
16'	7	13
17'	9	15
18'	9	15
19'	10	16
20'	10	16
21' AND ABOVE	10	16

- * Add 6 additional turns to torsion spring when awning is fully extended.
- 3. After torsion spring is wound to proper number of turns, insert a steel pin in the end cap to prevent rapid spin-off when reinstalling on coach. See FIG. 3, Page 2.
- 4. Reinstall awning per the Operating and Installation Manual. If the awning is not removed from the coach, reverse disassembly procedure.

This program will address the most common system problems associated with the A&E Patio Awnings supplied by The Dometic Corporation. Our intent is to provide you with a guideline of checks to make, should you encounter one of the following symptoms.

Y	MPTOM	CAUSE	REFER TO
1.	Black adjustment knob will not tighten	Nutsert Washer Stack-up	1.1 1.2
2.	Fabric leaks at the roller tube	Stitches	2.10
3.	Main support arms will not extend	Push button assembly Adjustable arm assembly	1.3 1.4
4.	Awning has bulges or wrinkles where pull strap rolls up	Operation	3.1
5.	Awning fabric will not roll up straight	Fabric position Out of square	2.1 2.2
6.	Weatherguard wrinkled	Seams Vehicle sidewall Tek screws Weatherguard Out of square	2.4 4.2 2.12 2.3 2.2
7.	Fabric does not hang well	Out of square Tube deflection Tek screws Seams Vehicle sidewall Stitches	2.2 2.6 2.12 2.4 4.2 2.10
8.	Must lift main arm(s) to open or close the awning	Stop plug Bottom mounting brackets	1.7 1.6
9.	Awning arm(s) stay up against side of coach when trying to open awning	Top mounting bracket Fabric position Operation Travel lock	1.5 2.1 3.1 3.4
10	Awning will not roll up	Rafters Cam Black adjustment knob Torsions	1.8 2.9 1.9 2.8
11	Awning will not stay in rolled down position	Cam	2.9
12	Awning billows out when traveling down the road	Cam	2.9
13	Awning stops at guard when rolling up	Rafters Stop plug Operation Torsions Awning rail Top mounting brackets	1.8 1.7 3.2 2.8 4.3 1.5

SYMPTOM	CAUSE	REFER TO
14. Water leaks through guard	Operation Guard Tube deflection	3.3 2.5 2.6
15. Water drips down the side of coach	Awning rail Rubber seal	4.1 2.7
16. Water leaks through fabric	Fabric	2.11

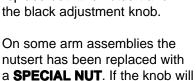
NUTSERT

SECTION 1 HARDWARE COMPONENTS

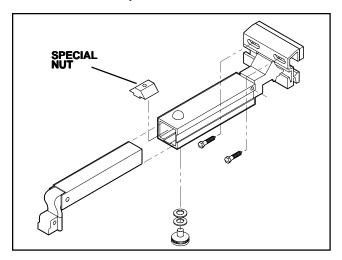
1.1 NUTSERT OR SPECIAL NUT

The **nutsert** is simply a threaded fastening device used to tighten down the black adjustment knob. If

the knob will not tighten, first remove the secondary rafter assembly from the hardware. Turn the knob to determine if the nutsert is stripped or spinning. If so, replace the nutsert. If you cannot turn the knob it will be necessary to replace both the nutsert and the black adjustment knob.



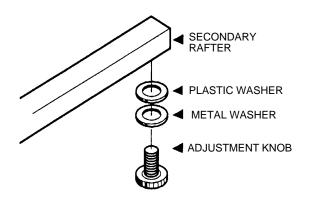
not tighten, first separate the rafter assembly. Turn the knob to determine if the special nut is stripped. If so, replace the special nut. If you cannot turn the knob, it will be necessary to replace both the special nut and the back adjustment knob.



NOTE: The special nut could be a large hex nut as well as the one shown.

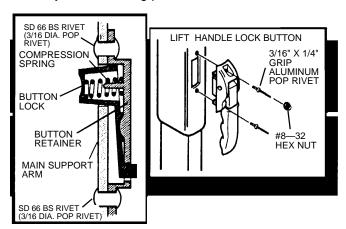
1.2 WASHER STACK-UP

Washer stack-up merely means the proper positioning of the washers on the stud of the black adjustment knob. Remove the knob and check for proper washer position. The plastic washer should be against the main rafter, and backed by the metal washer for stiffness. If the stack-up is not proper it should be corrected.



1.3 PUSH BUTTON ASSEMBLY

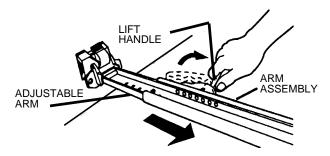
The push button assembly locks the main support arm to the adjustable arm assembly and controls the height of the awning in the open position. To check it, open the awning to full extension. Look inside the main support arm, and activate the push button to see if the locking pin is moving in and out of the hole in the adjustable arm assembly. If the locking pin does not move, or has been



broken off, the push button assembly must be replaced. At times the lock pin of the push button assembly can break off and jam between the push button housing and the adjustable arm assembly, making it difficult to extend the main support arm.

1.4 ADJUSTABLE ARM ASSEMBLY

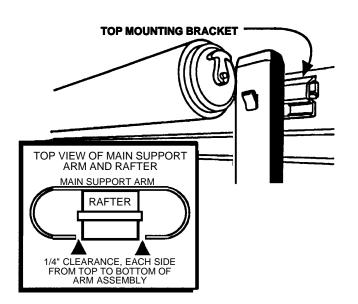
The adjustable arm assembly allows for telescoping height adjustment of the main support arm, and it connects to the bottom mounting bracket to support the weight of the awning. If the main support arm cannot be extended freely, the adjustable arm assembly should be checked. Remove the adjustable arm assembly and check for nicks, burrs, bends or twists. If any deflection is noted, the adjustable arm assembly must be replaced. For ease of operation apply GO-EASY, a special lubricant.



NOTE: GO-EASY is available from your distributor.

1.5 TOP MOUNTING BRACKETS

The top mounting bracket supports the main rafter assembly to hold the awning in the open extended position, and allows the rafter to pivot into the "C" channel of the main support arm. Each top mounting bracket should be mounted directly over the awning rail so the screws go through the "C" portion of the rail.



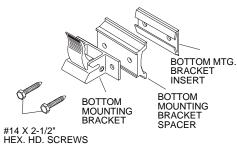
On the Series 9000 awning the top mounting bracket can be mounted lower when possible. If the top mounting bracket is mounted above center of the awning rail, the aluminum guard may not cover the fabric completely in the closed position. If this is the case, relocate the top mounting bracket accordingly.

The top mounting brackets have slotted holes for the mounting screws, allowing them to be adjusted side to side. To adjust the brackets, close the awning and sight down the main support arm and the main rafter. The clearance on each side of the rafter should be approximately 1/4 inch. If clearance is not appropriate, adjust the top mounting bracket(s) as necessary.

1.6 BOTTOM MOUNTING BRACKETS

The bottom mounting brackets are screwed to the floor line of the unit, and they support the weight of the awning. They also provide a quick release to set up the

awning in



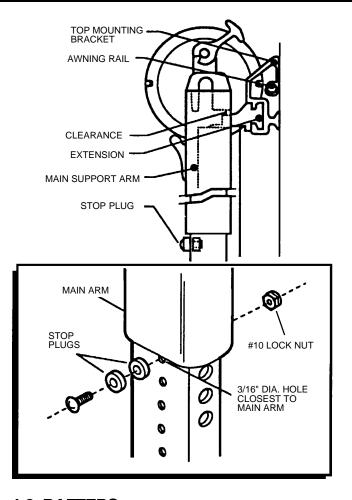
the patio position. If a bottom mounting

bracket settles, sags, or becomes loose it can reduce the clearance between the top casting of the torsion and the extension of the top mounting bracket, making operation difficult.

Check the bottom mounting bracket for looseness or settling, and tighten or reposition it accordingly for proper operation.

1.7 STOP PLUG

The stop plug is a mechanical stop that supports the main arm when opening and closing the awning. It controls the clearance between the top casting of the torsion to the extension of the top mounting bracket. This clearance should be 1/4 inch to 1 inch. To adjust the clearance, raise or lower the stop plug as needed. On the 9000 and 9500 Series awning the clearance should be kept to a minimum for best operation.



1.8 RAFTERS

The rafters telescope from the top mounting brackets to the main support arms to provide tension on the fabric in the full open position. If the rafters are bent or twisted, this will hinder the operation of the awning. Open the awning and remove the secondary rafter from the main support arm. Now sight down the main and secondary rafters and check for any bends, twists or deflection. If one or the other rafter is not true it should be replaced.

1.9 BLACK ADJUSTMENT KNOB

The black adjustment knob tightens the secondary rafter to the main rafter to keep the fabric taut in the full open position.

When closing the awning, the knob should not be tightened down until after the awning is rolled up and the travel lock is engaged.

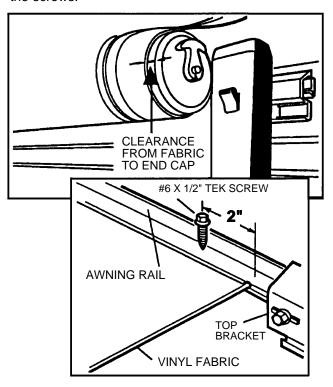
Attempting to open the awning without first loosening the black adjustment knobs can damage the slider of the secondary rafter, making it difficult to open the awning.

SECTION 2 FABRIC ROLLER TUBE ASSEMBLY (FRTA)

2.1 POSITION

For the awning to operate properly the fabric must be positioned properly in the awning rail and on the roller tube.

Open the awning and check the position of the fabric between the top mounting brackets. If the fabric is not centered, remove the tek screws, center it, and replace the screws.



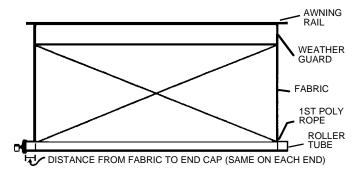
When the fabric is properly positioned, next check the position of the fabric on the roller tube. The clearance from the end cap of the torsion assembly to the edge of the fabric must be the same on each end. If it is not, adjust the fabric on the tube as necessary.

On the Elite 9000 and 9500 awning the fabric is held in place to the weatherguard with 1/8" pop rivets. Check the position of the fabric at each end of the weatherguard. If the fabric has shifted, remove the pop rivets, center the fabric and re-rivet.

2.2 SQUARE

If the fabric on the awning is out of square, it could cause the fabric to telescope in one direction when rolling up, or to not hang properly in the open position.

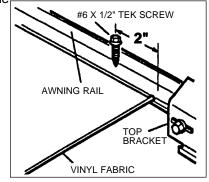
To check fabric for square, measure from the top right hand corner of the fabric (not the weatherguard) to the bottom left hand corner at the poly rope. Now measure from the top left hand corner to the bottom right hand corner as shown below.



In this check, the difference of the two dimensions should be no more than one inch. If it is more, the fabric is out of square, and replacement would be necessary.

2.3 WEATHERGUARD

The weatherguard is the last 15 inches of the awning that encloses the fabric in the rolled up position. It protects the striped fabric from the environment and elements. The weatherguard is a heavy 17 oz. vinyl fabric.



When the vinyl weatherguard or fabric has

excessive wrinkles, it will be necessary to stretch the weatherguard or fabric. Open the awning and allow the fabric to warm up. Remove one Tek screw, grasp the weatherguard, stretch it, and resecure the screw. Repeat this procedure for the other end, making sure to stretch each side an equal distance, keeping the fabric centered between the top mounting brackets.

Close and reopen the awning three times. If wrinkles are still present, repeat the above stretching procedure. This may have to be done 4 or 5 times before all wrinkles disappear.

2.4 SEAMS

The seams of the vinyl awning are electronically welded together with a heat seal. The welded seams are the strongest part of the fabric. If the fabric has wrinkles or sags, it may be due to improper seam welding. A close inspection may reveal the seams to be the source of the problem. If so, fabric replacement would be needed. Whenever wrinkles are detected in the fabric, stretching of the weatherguard should be performed before the fabric is condemned for bad seams. See 2.3 for stretching instructions.

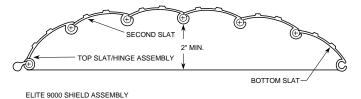
2.5 ALUMINUM GUARD

The aluminum guard on the Elite 9000 and 9500 is the last 15 inches of the awning that encloses it in the rolled up position, and protects the woven acrylic fiber fabric from the environment and elements.

On 9000 awnings that have the hinge slat which fits into the awning rail:

When the awning is fully extended, the aluminum guard should have an arch of at least 2 inches. The arch helps water to run off rather than between the sections of the guard.

NOTE: The aluminum guard is not waterproof.



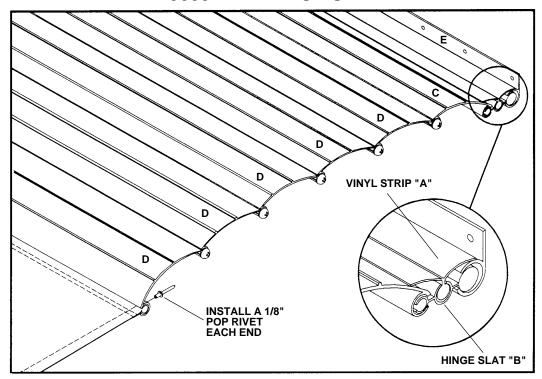
To check the aluminum guard for proper arch, open the awning to full extension, making sure the fabric is taut. Hold a flat edge to the bottom of the guard and measure from the flat edge to the inside of the arch at its highest point. If the measurement is less than 2 inches, the guard should be replaced.

On both 9000 and 9500 awnings that DO NOT have the hinge slat:

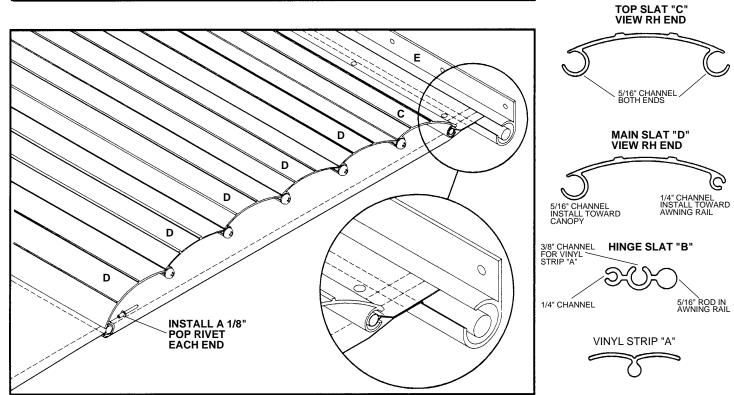
The arch of the aluminum guard is not important as the fabric goes under the aluminum guard and attaches the awning to the awning rail.

2.6 ROLLER TUBE

9000 WITH HINGE SLAT



- A VINYL STRIP
- **B-HINGE SLAT**
- C-TOP SLAT
- D MAIN SLAT
- **E-AWNING RAIL**



9000 AND 9500 WITHOUT HINGE SLAT

The roller tube is a 3-1/2 inch diameter tube. It has three symmetrical grooves to retain the poly ropes of the awning fabric.

If the fabric appears to have more than normal sag, the roller tube deflection must be taken into consideration. Depending on the length of the awning, the roller tube can deflect from one to five inches with the awning in the open position.

Installing a tension rafter will usually remove 80 per cent of sag and roller tube deflection. All awnings 22 feet and longer should be installed with heavy duty hardware which includes a center tension rafter, a center supporter, and heavy duty adjustable arm assemblies.

If the roller tube is bent, it will bounce up and down when opening and closing the awning. On the 9000 Series this can cause the aluminum guard to leak, because the guard assembly may not be tight.

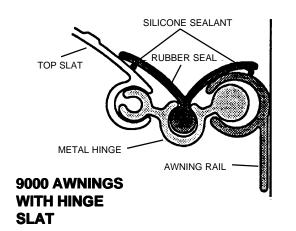
2.7 RUBBER SEAL

On the 9000 Series awning(see Section 2.5), an extruded black rubber seal is located at the awning rail of the coach. The seal slides into the metal hinge which connects the aluminum guard to the awning rail. This seal is designed to prevent water from running down the side of the coach.

To check, inspect the full length of the seal for proper positioning, and for cuts, tears or wrinkles. If any of these problems are found, the seal should be repaired or replaced.

On some units it may be necessary to silicone seal the lips of the rubber seal to the awning rail and the top slat of the aluminum guard as shown, to prevent water from running down the side of the RV.

2.8 TORSION

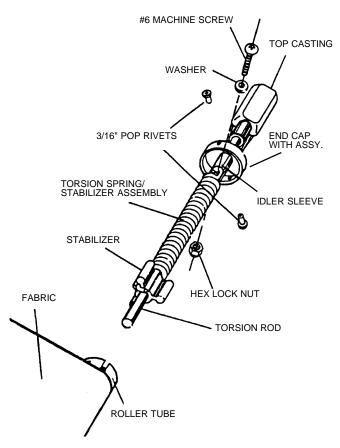


The torsion assembly has a wound coil spring which

provides tension on the roller tube to roll the awning up into the travel position.

The right hand torsion end cap contains a cam assembly which prevents the awning from billowing or unrolling during travel. It also allows one-person set-up of the awning by preventing rollback.

When difficulties are experienced in rolling the awning up, the tension on the torsion should be checked. In



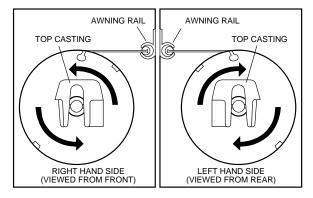
most cases adding a few turns of torque to each end will correct the problem. If all tension has been lost, refer to the following chart and apply the specified number of turns as indicated. This must be done with the awning extended two feet away from the coach.



TORSION ASSEMBLY TORQUE SPECIFICATIONS				
	Number of Turns			
			MODEL NUM	BER
Awning Length (Ft.)	5000	7000	7500 8000 8500 9000	9500 Grande Pavillion
8	6	-	8	
9	6	-	8	-
10	6	8	8	=
10' 8"	6	8	8	=
11	6	8	8	-
12	6	8	8	-
13	7	9	9	-
14	7	9	9	-
15	8	10	10	-
16	8	10	10	6
16'6"	-	-	12	-
17	10	12	12	6
18	10	12	12	7
19	11	13	13	7
19'6"	-	-	13	-
20	11	13	13	-
21	11	13	13	8
22	12	-	///////	8
23	12	-		8
24	12	-	\/////	9
25	12	-		9

SPRING IDENTIFICATION CHART					
	Standard	Heavy Duty			
Wire Dia.	.120	.140			
RH	Painted red cap end and no paint on stabilzier end.	Painted red cap end and white on stabilzier end.			
LH	No paint on either end.	Painted white on cap end and no paint on stabilizer end.			
Length	TURNS OF	TENSION			
22' 23' 24' 25'	14 14 14 14	8 8 8 8			

See Spring Indentification Chart for No. of Turns



When winding the torsion, be sure to wind in the proper direction.

SEVERE INJURIES CAN RESULT FROM THE SPINNING TOP CASTING. USE VISE GRIPS® (NEVER BARE HANDS) TO GRASP TOP CASTING WHILE LOADING TORSION.

Note: Rewinding must be done with the Awning Fabric extended two feet away from the coach.

2.9 CAM

The cam assembly locks the roller tube from turning in

one direction or the other according to which way the cam lock lever is flipped.

To check the cam lock on the A&E awning, unlock the main support arms. Hook the pull rod into the pull strap and try to open the awning. Be sure the cam lock lever is in the roll-up position. If the roller tube rotates 1/2 turn or more the cam lock must be repaired or replaced.

To check the roll-down position of the cam lock, open the awning to full extension. Grasp the roller tube with your hands and try to turn the tube in the direction it will roll up. If the tube can be rotated 1/2 turn or more the cam lock must be repaired or replaced.

2.10 STITCHES

The side hems and poly ropes of the awning are stitched in with a sewing machine. At times the stitches can allow water to leak through to the inside of the roller tube. On vinyl awnings the stitches should be sealed with seam sealer, available at sporting goods stores. This will stop the water from running down the inside of the roller tube. For the woven acrylic fabric of the 9000, 9500 Series awning, Acrylife is an approved sealant.

When sewing in the poly ropes of the fabric, if a straight line is not followed it could cause the fabric to hang

improperly. A close inspection of the stitching could reveal the cause of a sag or pucker.

2.11 FABRIC A. 9000 AND 9500

The awning fabric is woven acrylic, not vinyl. It is water resistant but not waterproof. Once a year it should be cleaned with Canopy-Clean and resealed to maintain its water resistance. Acrylife is an approved sealant for the 9000, 9500 fabric. Follow the directions for application of Canopy-Clean and Acrylife.

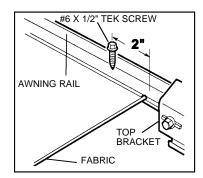
NOTE: Avoid touching the underside of the awning fabric when it is wet, as this breaks the surface tension of the water causing it to seep through.

B. 8500 AND GRANDE PAVILLION

The awning fabric is vinyl. It is waterproof. Once a year it should be cleaned with Canopy-Clean and treated with Vinyl Formula 201 to protect and extend the life of the fabric. Follow the directions for application for Canopy-Clean, and Vinyl Formula 201. Contact your distributor for these products.

2.12 TEK SCREWS

The Tek screws are the two screws installed through the awning rail of the coach. They keep the aluminum guard from shifting in the awning rail. On vinyl and some acrylic awnings (see Sec. 2.5) they keep the fabric from shrinking with age. If one Tek screw is missing, the fabric will pull toward the remaining Tek screw causing the fabric to wrinkle.

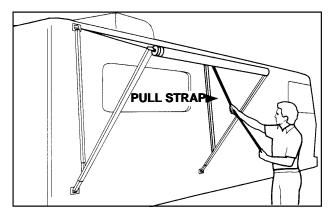


SECTION 3 OPERATION

3.1 PULL STRAP

When closing the awning the pull strap must be rolled up at an angle from the center of the roller tube. This will keep the awning from telescoping forward or rearward, and will prevent a bulge from forming in the area where the strap is rolled up. If the pull strap is rolled up at one end of the awning, it can cause the fabric to telescope in that direction during roll-up, and create a bulge or wrinkles at that end. This could cause the awning arm to stay against the side of the coach when trying to open.

3.2 CLOSING



On the 9000 and 9500 Series, when rolling up the awning, the roller tube assembly should not be slowed down before reaching the aluminum guard. This could cause the roller tube to stall at the guard.

3.3 TAUTNESS

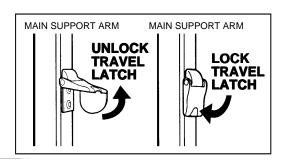
On 9000 Sereis awnings that utilize a hinge slat (see

Sec. 2.5): To minimize water leakage through the aluminum guard, the fabric must be taut when the awning is extended. This will keep the sections of the aluminum guard tight against each other. Before tightening the black adjustment knob, be sure to apply enough downward force on the main support arm to pull the fabric taut.

3.4 TRAVEL LOCK

The travel lock must be fully released before trying to open the awning.

SECTION 4



AWNING RAIL

4.1 LEAKAGE

When water drips down the side of the coach, the seal between the coach and the awning rail must be checked. If improper seal is detected, reseal the awning rail.

4.2 STRAIGHT

Before condemning the fabric for sags or wrinkles, the awning rail should be checked. Open the awning and sight down the rail to see if the rail or sidewall varies up, down, inward or outward. This must be taken into consideration when checking a fabric.

4.3 TYPE

There are three types of awning rail used in the RV industry. Of these, type A and B (see below) are acceptable for use on the 9000 Series awning that utilizes a hinge slat (see Sec.2.5) . Type C should never be used on the 9000 Series that utilizes a hinge slat (see Sec. 2.5) as it could cause a binding problem on the aluminum guard assembly, but it is acceptable on the vinyl awnings.

