

D & D Fabrications, Inc.

*215 Aluminum V-8 Specialist
Since 1973*



Custom Automotive Fabrication

Visa, MasterCard & Discover Accepted

*8005 Tiffany Drive
Almont, Michigan 48003*

(810) 798-2491

(810) 798-2777 Fax

www.aluminumv8.com

Business Hours: 8 am to 5 pm E.S.T. 2005 Edition

MGB Swap Kit Components

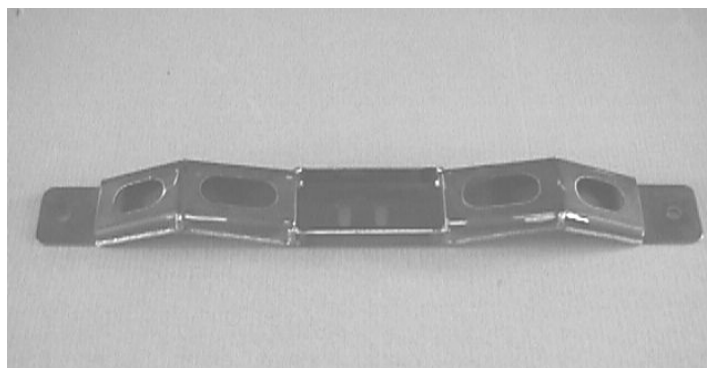
\$ 8.00	2264-AM	<u>Adapter Fitting</u> – To install 18 mm MG temperature sender in V-8 intake manifold.
42.00	4339	<u>Air Cleaner</u> – 14” chrome, very low profile, fits under MGB hood with ¼ to ½” to spare. Fits on AFB’s, Edelbrock & Holley carbs.
80.00	7780-SBR4	<u>A/C Compressor Bracket</u> – B.O.P. cylinder head with G.M. R-4 Compressor, Serpentine Belt drive.
80.00	7780-SRR4	<u>A/C Compressor Bracket</u> – Rover cylinder head with G.M. R-4 Compressor, Serpentine Belt drive.
80.00	7780-SBSA	<u>A/C Compressor Bracket</u> – B.O.P. cylinder head with Sandon Compressor, Serpentine Belt drive.
80.00	7780-SRSA	<u>A/C Compressor Bracket</u> – Rover cylinder head with Sandon Compressor, Serpentine Belt drive.
80.00	7780-VBR4	<u>A/C Compressor Bracket</u> – B.O.P. cylinder head with G.M. R-4 Compressor, V-Belt drive.
80.00	7780-VRR4	<u>A/C Compressor Bracket</u> – Rover cylinder head with G.M. R-4 Compressor, V-Belt drive.
80.00	7780-VBSA	<u>A/C Compressor Bracket</u> – B.O.P. cylinder head with Sandon Compressor, V-Belt drive.
80.00	7780-VRSA	<u>A/C Compressor Bracket</u> – Rover cylinder head with Sandon Compressor, V-Belt drive.
50.00	7780-14-BL	<u>Alternator Bracket</u> – B.O.P. cylinder head, left side, V-Belt drive, for MG’s without air conditioning.
60.00	7780-14-RL	<u>Alternator Bracket</u> – Rover cylinder head, left side, V-Belt drive, for MG’s without air conditioning.
75.00	7780-14-BR	<u>Alternator Bracket</u> – B.O.P. cylinder head, right side, V-Belt drive, for MG’s, mandatory with air conditioning.
75.00	7780-14-RR	<u>Alternator Bracket</u> – Rover cylinder head, right side, V-Belt drive, for MG’s, mandatory with air conditioning.
75.00	7780-14-BS	<u>Alternator Bracket</u> – B.O.P. cylinder head, Serpentine Belt, for MG’s.
75.00	7780-14-RS	<u>Alternator Bracket</u> – Rover cylinder head, Serpentine Belt, for MG’s.
50.00	7176-14	<u>Alternator Bracket</u> – B.O.P. cylinder head, V-Belt drive, slightly lower than bracket # 7780-14-BL.
75.00	7780-14-300-L	<u>Alternator Bracket</u> – Buick 300 head, left side, V-Belt drive.
260.00	690527	<u>Bellhousing</u> – Mates the 215 to Camaro/Firebird, Muncie & other G.M. transmissions.
260.00	690527-F	<u>Bellhousing and Adapter Plate</u> – Mates ‘95 & earlier T-5 transmissions to 215 engines.
25.00	48170	<u>Braided Stainless Oil Line</u> – From oil pump to junction block on firewall.
35.00	609004	<u>Braided Stainless Steel Clutch Hose</u> – Replaces steel line that runs down the wrong side of the transmission tunnel when your installing a V-8 engine, includes banjo fitting.
45.00	1000-HT	<u>Braided Stainless Steel Throttle Cable</u> – With dual chrome return springs and laser cut mounting bracket.
50.00	369439	<u>Bumper Brackets</u> – Convert your rubber bumper MG to a chrome bumper, price per pair.
55.00	4505-4	<u>Chassis Brackets</u> – For ‘74 & earlier MGB’s, genuine British heritage.
20.00	690527-P	<u>Close-off Panel</u> – For the front side of our # 690527 bellhousing, includes bolts.
40.00	7780-21	<u>Crossmember</u> – Original style, straight.
80.00	7780-21-NS	<u>Crossmember</u> – New style with relief’s for extra exhaust pipe room.
80.00	7780-21-C	<u>Crossmember and Transmission Mount</u> – For Camaro/Firebird B/W T-5, includes wedge shaped bracket, new transmission mount & original crossmember.
80.00	7780-21-M	<u>Crossmember and Transmission Mount</u> – For Mustang B/W T-5, includes adapter bracket, new transmission mount & original crossmember.
225.00	3111	<u>Driveshaft</u> – New 2½” prop shaft of proper length for our engine location, for GM T-5 & MG or S-10 rear ends.
250.00	3111-S	<u>Driveshaft</u> – New 2½” prop shaft, special length.
12.00	1480-A	<u>Element, Air Cleaner</u> – Replacement element for 4339 Air Cleaner.

MGB Swap Kit Components

\$ 20.00	27650	Exhaust Header Gaskets – Priced per pair.
35.00	1715	Fan Blade 15" – Steel/Aluminum six blade, correct offset to clear everything.
50.00	28461	Heater Hose Kit – Molded hoses to go from 3/4" on water pump to 1/2" on heater, clamps & fittings included.
30.00	11951	Heater Water Valve Adapter – CNC machined aluminum with stainless steel bolts & gaskets as needed. Bolts to rear of intake manifold.
38.00	1032	Hose Kit – For remote oil filter mounting part # BHH998 Oil Pump Cover or # 1420 Cover, 24" long.
80.00	7780-13	Motor Mounts and Brackets – Includes with new rubber mounts - specify engine.
120.00	966639	Oil Filter Adapter – No longer necessary to run a remote filter. This component is adjustable, it swivels, allowing filter to hang between steering rack and sway bar, filter included.
185.00	BHH998	Oil Pump Cover – British made oil pump cover with relief valve & ports for remote mounted oil filter. Requires Hose Kit # 1032 & Oil Filter Mount # 1028.
28.00	1420	Oil Filter By-Pass Adapter – Spin on oil filter adapter with ports coming out on the sides of the casting instead of out the ends. Requires Hose Kit # 1032 & Oil Filter Mount # 1028.
24.00	1028	Oil Filter Mount - Remote – For Oil Pump Cover # BHH998 or Oil Filter By-Pass Adapter # 1420, mounts on inner fender panel or on the right side wheelhouse.
38.00	9604	Pulley – Mandatory with 300 style & 215 Buick short water pumps, chrome plated.
375.00	7780-22	Radiator – All new construction brass & copper, mounts off original MGB support brackets, 18" wide x 15" high, 4 rows of 1/2" tubes.
375.00	7780-22A	Radiator – Same as above except upper outlet is curved for A/C compressor clearance.
550.00	7780-22AL	Radiator – All new construction made of aluminum, 18" wide x 16" tall. 2 rows of 1" tubes spaced .40" apart. Only weighs 13 lbs.
30.00	20840	Radiator Hoses – Molded upper & lower hoses - price per pair.
55.00	4515-4	Radiator Side Panels – For '76 & earlier MGB's, genuine British heritage.



Aluminum Radiator 7780-22AL



Contoured Crossmember with relief's 7780-21NS

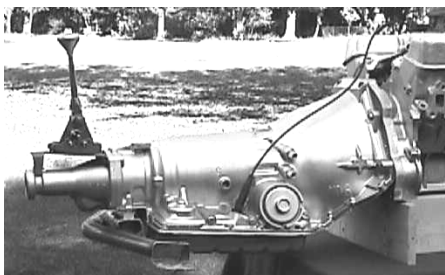
70.00	616327-11	Speedometer Angle Drive 90° – With 1-1 ratio.
85.00	616327-73	Speedometer Angle Drive 90° – With .73 - 1 ratio.
40.00	616327	Speedometer Cable – To connect B/W T-5 G.M. transmission to M.G. speedometer. Fits 1977 - 1980, 5/8 - 18 thread at speedo.
45.00	616327-E	Speedometer Cable – To connect B/W T-5 G.M. transmission to M.G. speedometer. Fits 1976 & earlier, 10 mm thread.
65.00	616327-F	Speedometer Cable – To connect B/W T-5 Ford transmission to M.G. speedometer, includes speedo gear. Must specify year of vehicle.

Adapter Plates, Bellhousings, Clutches, Rear Ends, Starters, Transmissions, etc.

\$ 260.00	810163	Starter – For Buick & Olds engines, a very lightweight gear reduction mini-starter for 215's. Weighs 9.65 lbs.
260.00	810164	Starter – For Rover engines, a very lightweight gear reduction mini-starter for 215's. Weighs 9.65 lbs.
15.00	7780-21-CM	Transmission Mount – Rubber.
25.00	7780-21-CW	Transmission Tail Housing Bracket – Wedge shaped.
60.00	3150	Water Pump – Buick 300 style rebuilt pump, mandatory on A/C equipped cars. Outright, no core exchange required.
40.00	3150-X	Water Pump – Buick 300 style rebuilt pump, mandatory on A/C equipped cars. Exchanged, core required.
\$ 150.00	7176-A-10-F	Adapter Plate – Same as used on # 609527-F bellhousing. To use if you already have a 215 three-speed bellhousing.
210.00	7176-A-10-FT	Adapter Plate – Same as above except .400 thicker for 1996 & newer Ford T-5.
150.00	7176-A-10-C	Adapter Plate – Bolt a late model Chevy V-8 automatic transmission to your 215 engine with this plate.
200.00	7176-A-10-B	Adapter Plate – Same as above except fits Buick, Olds, Pontiac & Toronado transmissions.
150.00	7176-A-10-V	Adapter Plate – Same as above except fits Vega transmission - more compact.
370.00	S-10700R4K	Adapter Plate – Bolt a S-10 or Camaro V-6 700R4 transmission to your 215 with this kit. Includes adapter plate, flex Plate, drive coupler, drive spider & bolts.
295.00	1400/1420	Bearing - Hydraulic Throw-Out – Improved version no longer has banjo fittings that at times caused leakage. Fits most G.M. Transmissions.
295.00	1400/1422	Bearing - Hydraulic Throw-Out – Same as above for Rover 5-speed & G.M. 6-speed transmissions.
320.00	1400/1430-1439	Bearing - Hydraulic Throw-Out – Same as above for Ford transmissions.
40.00	614018	Bearing -Throw-Out – Stock Buick/Olds for # CA-0154 above.
40.00	1697-C	Bearing -Throw-Out – Stock type G.M. bearing for diaphragm pressure plates.
260.00	690527	Bellhousing – Our after market aluminum housing to mate 215 engine to Borg-Warner T-10, T-50, T-5, Muncie & Saginaw transmissions. Set up for push rod or hydraulic clutch forks.
280.00	690527-V	Bellhousing – Same as above, except it's set up for cable style clutch forks (Vega).
260.00	1354866	Bellhousing – For factory 4 speed, has removable bottom cover for throw-out bearing access. Little more compact than # 690527 bellhousing.
260.00	690527-F	Bellhousing and Adapter – Mates the 215 engine to 95 & older Ford T-5 transmissions. Please specify .590 or .670 pilot hole.
320.00	690527FT	Bellhousing and Adapter – Same as above except .400 thicker, for 1996 & newer Ford T-5 transmissions. Please specify .590 or .670 pilot hole.
450.00	215T56	Bellhousing – Mates 215 & Rover engines to G.M. T-56 six-speed transmission. Customer must supply O.E.M Camaro, Firebird, T-56 G.M. bellhousing. We fabricate a bellhousing to fit your 215 or Rover engine out of the O.E.M. one you supplied.
35.00	1875	Block Spacer Plate – Required on all 1989 & newer Rover blocks because pilot bearing protrudes too far.
20.00	690527-P	Close-Off Panel – Front close-off panel for our after market bellhousings listed above.
35.00	1354867	Close-Off Panel – Lower bellhousing cover for factory 3 speed & 4 speed bellhousing - made of fiberglass.
95.00	260240	Clutch Disc – 10.4", heavy duty, spline count 1-1/8 - 10, for Muncie & B/W T-10.
95.00	260270	Clutch Disc – 10.4", heavy duty, spline count 1-1/8 - 26, for G.M. T-5.
65.00	CD-4152	Clutch Disc – 10.4" standard duty, spine count 1 1/8 – 26 remanufactured.
75.00	CD-1056	Clutch Disc – 10.4" heavy duty, spine count 1 1/8 – 26 re-manufactured.
95.00	260230	Clutch Disc – 10.4", for Ford T-5.
95.00	260220	Clutch Disc – 10.4", for Mopar & TR-8.
140.00	260876	Clutch Disc – 10" diameter composite material with 1-1/8 - 26 spline hub.
45.00	CD-0152	Clutch Disc – Stock 9 1/2" for pressure plate # CA-0154. Sold as exchange only.
56.00	3737454	Clutch Fork and Ball Stud - To use with # 690527-V Bellhousing.
110.00	7176-A-12	Flex-Plate – A modified 215 flex-plate required when installing a late model G.M. automatic transmission to a 215. Specify converter bolt pattern. Exchange only.

Adapter Plates, Bellhousings, Clutches, Rear Ends, Starters, Transmissions, etc.

\$220.00	215-300-A	Flex-Plate – Required when installing a 300 crank in a 215 block & using a late model G.M. automatic transmission. Specify torque converter bolt pattern.
260.00	467050	Flywheel – Steel billet drilled for 9.5" Rover, 10.0", 10.4", 10.5" G.M. or 10.0" & 10.5" long clutches. Weighs 24 lbs.
440.00	567050-AL	Flywheel – Forged aluminum with steel insert drilled for 9.5" Rover, 10.0", 10.4", 10.5" G.M. or 10.0" & 10.5" long clutches. Weighs 11 lbs.
265.00	467025	Flywheel – Steel billet made especially for 215's with 300 crankshafts installed - standard version. Weighs 26 lbs.
320.00	467020	Flywheel – Same application as above, lighter version. Weighs only 22 lbs.
260.00	467100	Flywheel – Steel Billet for Buick 300 cubic inch engines.
420.00	567100	Flywheel – Aluminum for Buick 300 cubic inch engines.
150.00	1350947	Flywheel – Good used factory stick flywheel, specify Buick or Olds.
6.50	S-1123	Flywheel Bolts – Pack of six, specify pressure plate number.
160.00	360703	Pressure Plate – 10.4", 2400-lbs. pressure, blow up proof.
95.00	CA-1675	Pressure Plate – 10.4", standard duty, remanufactured.
100.00	CA-0056	Pressure Plate – 10.4", heavy duty, remanufactured.
155.00	360116	Pressure Plate – 10" diaphragm with bolt pattern for stock 215 flywheel.
70.00	CA-0154	Pressure Plate – Stock Buick-Olds, 9 1/2" long style. Sold as exchange only.
10.00	S-1120	Pressure Plate Bolts – Pack of six, specify clutch.
15.00	656-C	Pilot Bearings – Just about any O.D. & I.D. Please specify.
500.00	S-10POSI	Posi-traction Unit – Made by Auburn Gear, new & installed in our rear axle assembly. See following description of rear axle.
1,200.00	S-10	Rear Axle – A brand new rear axle narrowed to stock MG width & with stock MG wheel bolt pattern. Has correct spring pads, anti roll bar brackets, limiter strap, studs & brake line tabs. Uses stock MG u-bolts, 3:08 ratio open differential. Posi-traction disc brakes & other ratios available at an additional cost. Price includes a parking brake cable kit.
75.00	T-5S	Shifter – Borg-Warner/GM T-5 shifter re-worked with stick & knob. Exchange only.
1,100.00	BW T-5	Transmission – Freshly rebuilt Borg-Warner T-5 transmission with modified shifter so lever points straight up, not at a 20° angle. Includes 6 1/2" billet aluminum stick & 5-speed knob. Speedometer drive gears to suit your axle.
Call for Quote	S-10700R4	Transmission Kit – A freshly rebuilt 700R4 transmission with heavy-duty V-8 parts & everything to fit in a MGB. Kit includes a new Locar shifter, flexible dipstick & tube, crossmember, driveshaft, torque converter lock-up kit, transmission cooler, lines, fittings, TV cable, bracket, etc.



Part # S-10700R4



Part # S-10

Alternators, Ignition Systems and Spark Plugs

\$ 100.00	7127-RB	Alternator – New chrome plated, 1 wire, Delco - 80 amps.
100.00	7127-RA	Alternator – New chrome plated, 3 wires, Delco - 80 amps. Use this to make your idiot lights work.
100.00	1111007	Distributor – Rebuilt, complete with cap, rotor, points, condenser & vacuum.

Alternators, Ignition Systems and Spark Plugs

\$ 200.00	1111008	Distributor – Rebuilt Delco with copper contact cap, quality rotor, vacuum advance & a Pertronix Electronic conversion kit installed. Requires #40001 ignition coil.
Call for Quote	NPN	Distributors – MSD & Mallory Distributors also available.
80.00	1181	Distributor Electronic Conversion Kit – For Delco distributors made by Pertronix, very reliable. Requires #40001 ignition coil.
80.00	ML-181	Distributor Electronic Conversion Kit – To convert Mallory Uni-lite to Pertronix. Requires #40001 ignition coil.
80.00	LU-181	Distributor Electronic Conversion Kit – To convert Lucas to Pertronix. Requires #40001 ignition coil.
30.00	1892082	Distributor Driven Gear – For Delco & Lucas.
65.00	839018	Distributor Driven Gear – High performance, bronze material.
40.00	40001	Ignition Coil – Chrome plated Pertronix, 40,000 volt -1.5 ohms.
40.00	9187-TD	Ignition Coil – Chrome plated 40,000 volt - 0 ohms.
2.50	R43FS	Spark Plugs – AC brand - ½” reach, for Olds, Buick & pre 85 Rover, price per plug.
3.00	BPR6HS	Spark Plugs – NGK brand - ½” reach, for Olds, Buick & pre 85 Rover, price per plug.
3.00	BP6E513	Spark Plugs – NGK brand - ¾” reach, for 86 & newer Rover, price per plug.
3.00	WRBDC	Spark Plugs – Bosch brand - ¾” reach, for Rovers, price per plug.

Bearings, Balancers and Crankshafts

\$ 140.00	567674-B	Harmonic Balancer – Re-Vulcanized balancer for Rover & Buick engines, exchange, extra charge for core.
100.00	578784	Harmonic Balancer – Re-Vulcanized balancer for Olds engines, exchange only.
70.00	1358524	Harmonic Balancer – Good used, for Buick’s.
110.00	1254811	Harmonic Balancer – New Buick 300.
400.00	BU-1BV6-7	Harmonic Balancer – B.H.J. Billet Steel Harmonic Balancer for long stroke V-8 or sustained high R.P.M. use. For internally balanced engines.
440.00	BU-EBV6-7	Harmonic Balancer – B.H.J. Billet Steel Harmonic Balancer for long stroke V-8 or sustained high R.P.M. use. For externally balanced engines.
135.00	4096M	Main Bearings – Standard, 10 & 20 under available, Federal Mogul brand.
100.00	MB589	Main Bearings – Standard, 10 & 20 under available, King brand.
100.00	STC4299	Main Bearings – Rover 4.0 - 4.6 standard size only, genuine Rover.
70.00	4264M	Main Bearings – Buick 300 & Rover 4.0 - 4.6 blocks which have been align bored. Standard, 10 & 20 under available.
39.00	1421 or B11	Cam Bearings – We suggest you not change them unless they are damaged, Federal Mogul or Dura-Bond brand available.
58.00	AEC 5088	Cam Bearings – For Rovers, A-E brand.
35.00	2500-RAA or CB-610P	Rod Bearings – Standard, 10, 20 & 30 under, Federal Mogul or Cleivite brand.
125.00	2020	Rod Bearings – Narrowed for modified Chevy rods.
110.00	1193645	Crankshaft – Reground 10-10 stock 215.
425.00	215-300-C	Crankshaft – 300” crank, ground & polished to fit 215 block.
12.00	HB-4133	Repair Sleeve – For 215 & 300 balancers that have damaged seal surface.

Blocks, Front Covers and Heads

\$ 100.00	NPN	Block – Buick or Olds, includes main caps, otherwise bare. No cracks or broken off bolts. Specify casting number. \$25.00 crate charge extra.
400.00	NPN	Block – Rover 4.0 - 4.6, includes cross-bolted main caps, otherwise bare, 94mm bore. The best for high horsepower applications, no cracks or broken off bolts. \$25.00 crate charge extra.
400.00	NPN	Complete Engines – For rebuilding, as removed from cars. With carb, starter, water pump, etc. Price starting at \$400.00, depends on what you really want.

Blocks, Front Covers and Heads

\$ 75.00	NPN	Cylinder Head – For rebuilding, comes with valves, springs, etc. Priced each, specify casting number.
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Call for Quote	NPN	Cylinder Heads – Re-conditioned, includes valves, springs, etc. Ready to bolt on, specify casting number.
Call for Quote	NPN	Cylinder Heads – Ported, flowed, big valves, & heavy springs. Ready to bolt on, specify casting number.
15.00	21442	Freeze Plug Kit – All the plugs needed to rebuild a 215, includes cam plug.
75.00	675-100	Head Bolt Kit – New black oxidized bolts & washers for Buicks & pre 95 Rovers.
100.00	6154	Head Bolt Kit – Torque to yield bolts for 1996 & newer 4.0 - 4.6 Rovers.
1.00	NPN	Head Bolts – Used, Good, You Get To Clean Them. Specify application & quantity, price per bolt.
160.00	184-4002	Head Stud Kit – 190,000 PSI. Studs, nuts & washers for Olds heads.
135.00	124-4003	Head Stud Kit – Same as above for Buick & Rover heads.
20.00	1362078	Motor Mounts – Stock replacement 215 rubber isolators, price per mount.
70.00	124-5401	Main Stud Kit – For all aluminum V-8's.
70.00	1194233	Timing Chain Cover – Used, bare 215 Cover, clean, glass beaded, oil pump gear cavity checked for depth.
70.00	1358076	Timing Chain Cover – Used, clean 300 Cover, to use with 300 crank installations. Timing tab location is different than 215's.

Cams, Lifters, Chain Sets and Push Rods

\$ 135.00	CS-364	Camshaft – Production for all Olds & Buick 215's except '63 Skylark.
175.00	50228	Camshaft – Best replacement cam for the 200 HP "Skylark" Cam that is no longer available, made by Crower.
175.00	50232	Camshaft – Excellent street/strip high performance Cam. Idles at 700 RPM, made by Crower.
175.00	50227	Camshaft – Made by Crower - 246° - 402 lift.
175.00	50228	Camshaft – Made by Crower - 250° - 424 lift.
175.00	50229	Camshaft – Made by Crower - 258° - 430 lift.
175.00	50230	Camshaft – Made by Crower - 260° - 446 lift.
175.00	50231	Camshaft – Made by Crower - 270° - 451 lift.
175.00	50232	Camshaft – Made by Crower - 276° - 488 lift.
		Our Favorite – No Question!
175.00	50233	Camshaft – Made by Crower - 280° - 488 lift.
175.00	50234	Camshaft – Made by Crower - 284° - 512 lift.
85.00	602159	Gear – Distributor drive on end of cam. All Buick, Olds & early Rover.
105.00	614188	Gear – Distributor drive - approximately 1989 & newer Rover.
40.00	359-S	Timing Chain Set – Includes chain, iron cam sprocket & crank sprocket. Silent link type.
80.00	PG-3132	Timing Chain Set – True double roller, the best, has a three position crank sprocket.
4.00	48000	Push Rods – Stock replacement for Olds motors, price per rod.
4.00	48003	Push Rods – Stock replacement for Buick & Rover motors, price per rod.
160.00	AR54A-J	Push Rods – Adjustable, just about any length, call for specifications, price per set.
4.50	427703	Rear Cam Plug – A tough part to find when you're rebuilding a 215.
96.00	HT-896	Valve Lifters – Complete set of 16 lifters can be used with any cam, Federal Mogul brand.
130.00	66050	Valve Lifters – Complete set of 16 lifters, genuine Crower brand.

Carburetors, Fuel Pumps and Intake Manifolds

\$ 42.00	4339	Air Cleaner – Very low profile 14" chrome air cleaner. For Edelbrock, Holley & AFB Carbs. Clears the hood on MGB's by ¼ to ½".
55.00	1486	Calibration Kit – Edelbrock # 1403 & # 1404 Carbs.
28.00	300	Carb Kit – For Buick 4GC carbs.
28.00	358-A	Carb Kit – For Olds 4GC carbs.
24.00	250	Carb Kit – For all 2GC carbs.

34.00	902-317A	Carb Kit – For Carter AFB's.
38.00	1477	Carb Kit – For Edelbrock.
350.00	9400	Carburetor – Carter AFB 400 CFM, best replacement rebuilt carb for stock 215's. Bolts to stock 215 intakes, has electronic choke & out performs Holley carbs.
265.00	1404	Carburetor – Edelbrock 500 CFM with manual choke & optimized jetting for use on aluminum V-8's, brand new. This carb has reduced primaries for excellent throttle response.
325.00	1403	Carburetor – Edelbrock 500 CFM with electronic choke & optimized jetting for use on aluminum V-8's, brand new. This carb has reduced primaries for excellent throttle response.
250.00	4GC	Carburetor – Rochester 4-Barrel, rebuilt original equipment, specify tag number.
125.00	2GC	Carburetor – Rochester 2-Barrel, rebuilt original equipment, specify tag number.
60.00	1478	Electronic Carburetor Choke Kit – For Edelbrock carb # 1404.
36.00	40001	Fuel Pump – Rebuilt for Buick & Olds.
52.00	M-3643	Fuel Pump – New Carter mechanical for Buick & Olds 215's.
70.00	P-4070	Fuel Pump – New rotary vane electric Carter. Quiet - Not Like A Holley.
52.00	M-4641	Fuel Pump – New Carter mechanical high volume for Buick 300/340.
3.00	1384207	Fuel Pump Plate – Block-off plate, plain plated.
6.50	692058	Fuel Pump Plate – Block-off plate, finned & chromed.
Call for Quote	NPN	Intake Manifold – Cross - Ram Weber Manifold, fabricated steel tube for four 45 DCOE Weber Carbs. Can be fitted with linkage, carbs, air cleaners & fuel lines.
230.00	2198	Intake Manifold – Edelbrock 4 -Barrel Manifold, the latest technology in 215 intakes, it's the best street/strip intake available. 0.62 taller than a factory manifold.
135.00	7177-28	Intake Manifold – Factory 4 -Barrel Manifold, used, clean, glass beaded, excellent manifold for street driving, good power to 4500 RPM.
135.00	1359122	Intake Manifold – Factory 4 -Barrel Aluminum Manifold for Buick 300 engines.
450.00	HC-14	Intake Manifold – Harcourt 4 -Barrel Manifold, best Hi-RPM race manifold.
780.00	HC-42	Intake Manifold – Harcourt Four-Down Draft Weber Manifold, Vintage Sports Car & Street Rod owners love these.
230.00	5165	Intake Manifold – Offenhauser 4 -Barrel Manifold, single plane manifold, works best from 3000 - 7000 RPM, .20 taller than a factory manifold.
245.00	5164	Intake Manifold – Offenhauser 2 - 2 Barrel Manifold, a favorite of Boat Racers & Street Rodders.

Cooling System

\$ 30.00	11951	Adapter - Water Valve – Made of billet aluminum with stainless steel bolts & gaskets. Bolts on rear of intake manifold. MG water valve bolts to it.
38.00	9604	Pulley – A chrome plated pulley, required on pump # 1353-A & # 3150, if you originally had a long pump.
30.00	3995631	Pulley – Painted version of pulley # 9604.
10.00	6129	Pulley Shims – Packaged in sets of 3 to solve misalignment on water pump pulley.
375.00	7780-22	Radiator – All new construction brass & copper, mounts off original MGB support brackets, 18" wide x 15" high, 4 rows of 1/2" tubes.
375.00	7780-22A	Radiator – Same as above except has curved upper outlet for A/C compressor.
550.00	7780-22AL	Radiator – All new construction made of aluminum, 16" wide x 18" tall. 2 rows of 1" tubes spaced .40" apart. Only weighs 13 lbs.
550.00	7780-22ALA	Radiator – Same as above except has curved upper outlet for A/C compressor.
30.00	20840	Radiator Hoses – Pair as required, molded.

Cooling System

\$ 25.00	84853	Thermostat Housing – Hose connection is straight up, this helps in some engine swaps. Made of cast iron - new.
25.00	1194041	Thermostat Housing – Hose connection points to the right, this helps in some engine swaps. Made of aluminum, O.E. - used.
60.00	1353	Water Pump – Long style, used on most 215's. Outright, core exchange not required.
40.00	1353-X	Water Pump – Long style, used on most 215's. Core exchanged required.

60.00	1353-A	Water Pump – Short style, used on A/C equipped Buick's & where space is a problem on MG's & Vega's. Outright, core exchange not required.
40.00	1353-A-X	Water Pump – Short style, used on A/C equipped Buick's & where space is a problem on MG's & Vega's. Core exchange required.
50.00	1286	Water Pump – Short style, used on A/C equipped Olds.
60.00	3150	Water Pump – Buick 300 style. Mandatory on MGB's with air conditioning. Outright, core exchange not required.
40.00	3150-X	Water Pump – Buick 300 style. Mandatory on MGB's with air conditioning. Core exchange required.

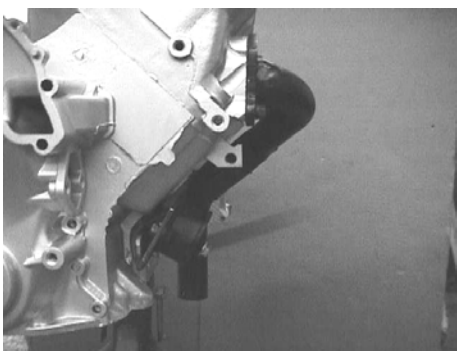
Gaskets

\$ 5.00	9755	Carburetor Base Gasket
12.00	90013	Exhaust Manifold Gaskets – All
10.00	49532	Front Crankshaft Seal – Neoprene for Buick & Olds engines.
12.00	ERR-6490	Front Crankshaft Seal – Neoprene for Rover engines.
20.00	27650	Header Gaskets – All
26.00	MS-96002	Intake Manifold Gasket – Fel-Pro.
55.00	ERR-7306	Intake Manifold Gasket – Rover black composite material, does not radiate as much noise as the Fel-Pro gasket, fits all engines.
10.00	30665	Oil Pan Gasket – For Buick & Olds aluminum V-8's.
12.00	17011	Oil Pan Gasket – For Rover V-8's.
2.00	24501259	Oil Suction Tube Gasket.
145.00	CG-915	Overhaul Set – For Rover engines, complete set.
75.00	FS-7984PT	Overhaul Set – For Buick engines (intake gasket not included) Fel-Pro brand.
83.00	FS-7995PT	Overhaul Set – For Olds engines (intake gasket not included) Fel-Pro brand.
17.00	611409	Rear Seal – For Rover, one piece.
3.00	12994	Thermostat Housing Gasket
10.00	13001	Timing Cover Gaskets – For all engines, includes rope seal.
75.00	6280462	Top End Set – Buick 300 conversion top end set racing gaskets, includes die cut silicone rubber valve cover set, die cut intake side seals, thermostat, 4 bbl carb, exhaust header & heater by-pass connector.
11.00	12346191	Sealer - GM Engine Sealant – Perfect for all aluminum engines.
10.00	LUN-000010	Seals - Rear Main Cap Side – Rover V-8's only, "T" shaped.
12.00	13055	Valve Cover Gaskets – For Olds aluminum V-8's, has 5 holes.
12.00	12993	Valve Cover Gaskets – For Buick & Rover V-8's, has 4 holes.
Individual Head Gaskets – Priced each.		
14.00	GUG-702538	Head Gasket – .016 embossed for 3.5" bore Buick or Rover.
20.00	ETC-7819	Head Gasket – .018 embossed for 3.7" bore Rover.
46.50	ERR-7217	Head Gasket – .050 composition for 3.7" bore Rover.
18.00	8172-PT	Head Gasket – .040 composition for 300" Buick.
15.00	1174-BS	Head Gasket – .040 composition for 3.5 bore Buick or Rover.
20.00	7984-PT	Head Gasket – .040 composition for 3.5 bore Buick or Rover.
27.00	7995-PT	Head Gasket – .040 composition for 3.5 bore Olds.

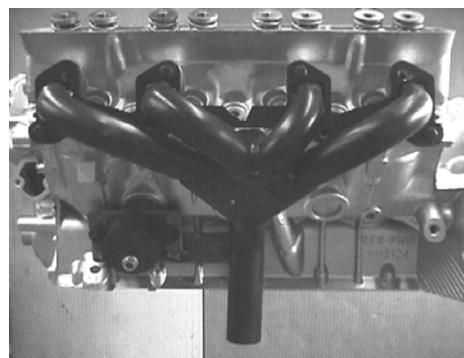
Headers, Header Kits w/Gasket & Header Flange Kit

\$ 260.00	7780-20	Headers – Block hugger style, mild steel, painted.
400.00	7780-20C	Headers – Block hugger style, ceramic coated & media tumbled for a chrome like finish.
440.00	RV-8	Headers – RV-8 style, 1 ½ " primary tubes with 2" collector, made of mild steel, painted, extension pipes, bolts & gaskets included.
640.00	RV-8C	Headers – RV-8 style, 1 ½ " primary tubes with 2" collector, made of mild steel. Extension pipes, bolts & gaskets included. Ceramic coated & media tumbled for a chrome like finish.
525.00	RV-8-BT	Headers – RV-8 style, same as above but with 1 5/8" primary tubes. Painted, bolts & gaskets included.

725.00	RV-8-BTC	Headers – RV-8 style, with 1 5/8" primary tubes, bolts & gaskets included. Ceramic coated & media tumbled for a chrome like finish.
900.00	RV-8-SS	Headers – RV-8 style, all stainless steel construction, superb quality. 1 1/2" primary tubes, extension pipe, bolts & gaskets included.
200.00	39800	Headers – Hedman brand, 4 into 1, painted black, 1 1/2" primary tubes, includes bolts, gaskets & collectors, for Land Rover & Range Rover.
90.00	7177-37	Header Flange Kit – Laser cut individual flanges for each port. Eliminates head bolt or dipstick clearance problems, includes 1 1/2" transition tubes to go from rectangular port to round tubing, header bolts & gaskets included. You weld.
140.00	7780-20-Y	Y-Pipe – Couples headers together & terminates at rear of transmission, to be used with block hugger style headers part # 7780-20.
200.00	7780-20-YC	Y-Pipe – Couples headers together & terminates at rear of transmission. Ceramic coated & media tumbled for a chrome like finish, to be used with block hugger style headers part # 7780-20C.
100.00	SS-YP	Y-Pipe – Stainless steel Y-Pipe includes clamps, to be used with RV-8 style headers part # RV-8-SS.



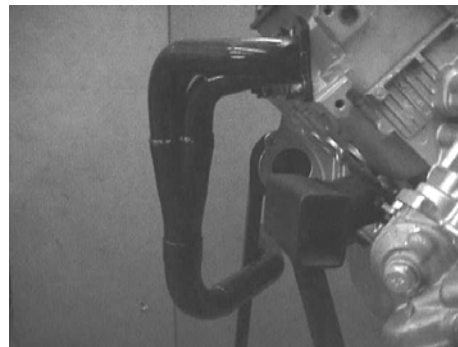
Block Hugger Style Part # 7780-20



Block Hugger Style Part # 7780-20



RV-8 Style Part # RV-8 & RV-8BT



RV-8 Style Part # RV-8 & RV-8BT

Oiling System Parts

\$ 38.00	1032	Hose Kit – For Remote Oil Filter Mount # BHH998 cover or # 1420 cover, 24" long.
10.00	45932	Neoprene Front Cover Seal – Direct replacement for the troublesome rope seal. No machining required.
30.00	30135	Neoprene Rear Main Seal – Two piece neoprene lip seal to replace the troublesome rope rear seal.
90.00	215-300-S	Neoprene Rear Main Seal Spacer Kit – For use when installing a 300 crank in a 215 block. Machined aluminum spacer, neoprene seal, sealant, applicator & instructions included. No block machining required. Specify Buick/Olds or Rover block.
30.00	1257771	Oil Dipstick and Tube – Brand new.
8.00	46501	Oil Fill Cap – Stock, push on type for Olds.

8.00	46502	Oil Fill Cap – Stock, twist on type for Buick.
20.00	46503	Oil Fill Cap – Stock, screw on type for Rover.
120.00	966639	Oil Filter Adapter – Perfect for MGB - 215's.
28.00	1420	Oil Filter By-Pass Adapter – Spin on oil filter adapter with ports coming out on the sides of the casting instead of out the ends. Requires Hose Kit # 1032 & Oil Filter Mount # 1028.
70.00	1120	Oil Filter Kit - Remote – Includes oil pump base with fittings coming straight out, remote mount, 24" hoses & fittings.
24.00	1028	Oil Filter Mount - Remote – For Oil Pump Cover # BHH998 & Oil Filter By-Pass Adapter #1420, mounts on the inner fender panel or on the right side wheel housing.
70.00	1347480	Oil Pan – Stock replacement if yours is beyond hope.
Call for Quote	NPN	Oil Pan – Steel or aluminum special made custom dry sump for road racing, etc.
24.00	25505644	Oil Pick-Up Tube & Screen – Big bore.
185.00	BHH998	Oil Pump Cover – British made oil pump cover with relief valve & ports for remote mounted oil filter. Requires Hose Kit # 1032 & Oil Filter Mount # 1028.
45.00	7177-14	Oil Pump Cover – Late Buick V-6 modified to provide a fitting for oil pressure sender or line use. Lays the small metric filter horizontally.
76.00	614037	Oil Pump Gears – For Rovers, 1.050 long, price per pair.
24.00	201	Oil Pump Repair Kit – Comes with gears, gasket, relief springs & valve.
60.00	201HV	Oil Pump Repair Kit – Same as above except 25% more volume.
20.00	224-518 TP	Thrust Plate – Provides a new wear surface for worn or scored cover housing.

Pistons, Rings and Rods

\$ 25.00	1193362	Connecting Rod – Stock 215 rod, re-conditioned, price per rod.
280.00	215-266-F	Connecting Rod – Modified & re-conditioned 215 rod for use with # 302NP-F, # 1193-S & # H497-P-F pistons, price per set.
280.00	215-266-C	Connecting Rod – Modified & re-conditioned 215 rod for use with # 804NP-F & # P401-B pistons, price per set.
360.00	283-266-C	Connecting Rod – Modified & re-conditioned small journal Chevy rod to use with # 804NP-F & # P-401-B pistons, price per set.
360.00	283-266-F	Connecting Rod – Modified & re-conditioned small journal Chevy rod to use with # 1193-S, H497-P-P & 302NP-F pistons.
450.00	1342	Piston – Cast 9.00 compression for 3.9 Rovers, .020 oversized, includes rings.
275.00	1718	Piston – Cast 9.00 compression for Buick & Rover 3.5, specify standard, .020, .030, .040 or .060 oversize.
300.00	9598	Piston – Cast 9.60 compression for Buick & Rover 3.5, specify standard, .020, .030, .040 or .060 oversize.
300.00	2152	Piston – Cast 10.25 compression for Buick & Rover 3.5, specify standard, .020, .030, .040 or .060 oversize.
300.00	2153	Piston – Cast with valve relief's for Olds, specify standard, .020, .030, .040 or .060 oversize.

Pistons, Rings and Rods

\$ 250.00	804P-F	Piston – Cast for use with modified rods & 300 crank (See Piston - Rod - Compression Options Chart).
250.00	P-401-B	Piston – Cast for use with modified rods & 300 crank. (See Piston - Rod - Compression Options Chart).
250.00	1193-S	Piston – Cast Hypereutectic for use with modified rods & 300 crank. (See Piston - Rod - Compression Options Chart).
250.00	H497-P-F	Piston – Cast for use with modified rods & 300 crank. (See Piston - Rod - Compression Options Chart).
250.00	302NP-F	Piston – Cast for use with modified rods & 300 crank. (See Piston - Rod - Compression Options Chart).
250.00	478-P	Pistons – Cast Hypereutectic for use in big bore stroker engines.
Call for Quote	NPN	Piston – Forged, custom made to order. Any compression ratio or dome configuration you want. Takes approximately 12 weeks.
70.00	2M652	Rings – Premium set, Moly filled top ring, for all pistons except #1193-S,

		# H497-P-F & # 478-P, specify standard, .020, .030, .040 or .060 oversize.
110.00	2M5762	Rings – Premium set, Moly filled top ring, for #1193-S & # H497-P-F pistons.
120.00	2M4289	Rings – Premium set, Moly filled top ring, for SD-1 & TR-8.
70.00	2M5618	Rings – Premium set, Moly filled top ring, for # 478-P pistons.
120.00	2M4930	Rings – Premium set, Moly filled top ring, for 3.9 & 4.2 ltr.
125.00	2C4998	Rings – Premium set, Moly filled top ring, for 4.0 - 4.0 Rovers
65.00	124-6001	Rod Bolts – 190,000 PSI bolts & nuts, made by A.R.P.

Rocker Assemblies, Valves, Valve Guides and Valve Springs

\$ 175.00	BU-33	Rocker Arm Assembly – Complete pair for Buick.
175.00	OL-77	Rocker Arm Assembly – Complete pair for Olds.
325.00	611660	Rocker Arm Assembly – Complete pair, new genuine Rover.
35.00	BU-33-S	Rocker Arm Shaft Only – Buick, price per shaft.
45.00	OL-77-S	Rocker Arm Shaft Only – Olds, price per shaft.
16.00	S-2357	Valve – Buick intake, price per valve.
18.00	S-2358	Valve – Buick exhaust, price per valve.
16.00	V-2369	Valve – Olds 2-Barrel intake, price per valve.
18.00	S-2368	Valve – Olds 2-Barrel exhaust, price per valve.
20.00	V-2362	Valve – Olds 4-Barrel intake, price per valve.
20.00	S-2361	Valve – Olds 4-Barrel exhaust, price per valve.
16.00	1703	Valve – Buick 300 intake, price per valve.
16.00	1702	Valve – Buick 300 exhaust, price per valve.
14.00	34938	Valve – Rover intake, price per valve.
16.00	34940	Valve – Rover exhaust, price per valve.
4.00	VG-585	Valve Guide – Stock replacement for all Buick's, price per valve guide.
4.00	G-876	Valve Guide – Stock replacement for Olds - intake only, price per valve guide.
4.00	G-877	Valve Guide – Stock replacement for Olds - exhaust only, price per valve guide.
5.00	50919	Valve Guide – Rover, price per valve guide.
48.00	VS-521	Valve Springs – Stock 215 Buick, price per set.
95.00	VS-842	Valve Springs – Stock 215 Olds, price per set.
65.00	99849	Valve Springs – A must with all Crower cams, will raise valve float point to approximately 6500 RPM with production cams. For Buick & Rover heads, coil bind at 1.090", price per set.
95.00	VS-813	Valve Springs – Same set as above except for use on Olds heads.
125.00	625626	Valve Springs – For cams with more than .500 lift on Buick & Rover engines, price per set.

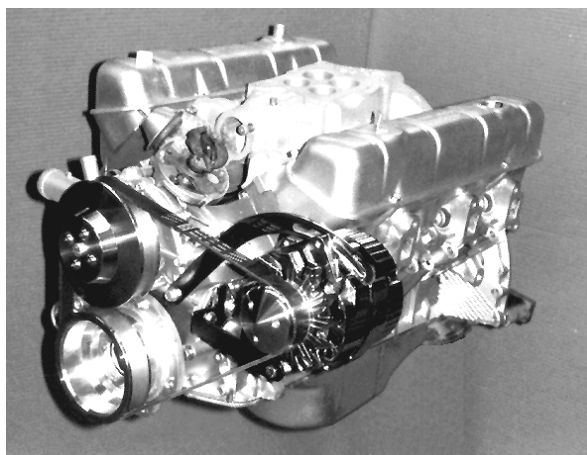
***NOTE – We also have individual rocker arm parts - please call for quote.**

Starters and Noses

\$ 120.00	107266	Starter – Complete, rebuilt with solenoid. Outright, no core exchange required.
65.00	1107266-X	Starter – Complete, rebuilt with solenoid. Core exchange required.
260.00	810163	Starter – For Buick & Olds engines, a very lightweight gear reduction mini-starter for 215's. Weighs 9.65 lbs.
260.00	810164	Starter – For Rover engines, a very lightweight gear reduction mini-starter for 215's. Weighs 9.65 lbs.
200.00	101490	Starter – New Rover production starter, made by Bosch - not Lucas, will not fit MG swaps.
60.00	7177-17	Starter Nose – Modified to rotate the solenoid down & under the starter body. Eliminates chassis interference on MGB's & Vega's. Specify iron or aluminum. Exchange only, core required.

Dress-Up Goodies

\$ 450.00	6061-T6	Billet Aluminum Pulley System – Not Taiwan cast. Complete with all brackets, bolts, belt & a new 1 or 3 wire Delco chrome plated alternator.
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Billet Aluminum Pulley System Part # 6061-T6

10.00	2069	Breather Cap – Chrome plated, for Offy valve covers.
10.00	2065	Breather Cap – Chrome plated twist-in, with a hole in the top for a PCV valve. Comes with a grommet. You provide the Chevy PCV valve.
200.00	5189	Valve Covers – Offenhauser Cast Aluminum - for Buick, finned & polished, very impressive look.
200.00	5188	Valve Covers – Offenhauser Cast Aluminum - for Olds, finned & polished, very impressive look.
325.00	330489	Valve Covers – MGB V-8 Repro, by Clive Wheatley, includes ugly red oil cap.

Priced Each, Location & Quantity Required

*** See Notes**

\$	2.00	29336	Chrome Plated Fasteners – Intake Manifold - 10	
	2.50	29340	Chrome Plated Fasteners – Intake Manifold - 2	
	1.50	29272	Chrome Plated Fasteners – Oil Pan - 18	
	1.50	29214	Chrome Plated Fasteners – Water Pump - 5	
	3.00	11310	Chrome Plated Fasteners – Water Pump - 4	# 2
	1.60	29286	Chrome Plated Fasteners – Timing Cover - 4	# 1
	2.00	29298	Chrome Plated Fasteners – Timing Cover - 1	
	2.00	29330	Chrome Plated Fasteners – Distributor - 1	
	2.50	29376	Chrome Plated Fasteners – Motor Mount - 4	
	1.50	29280	Chrome Plated Fasteners – Intake Seal - 2	# 1

Dress-Up Goodies

\$1.20 each, Location & Quantity Required

*** See Notes**

\$	1.50	29212	Chrome Plated Fasteners – Valve Cover - 8	# 3
	1.50	29121	Chrome Plated Fasteners – Valve Cover - 10	# 4
	1.50	29208	Chrome Plated Fasteners – Valve Cover - 8	# 5
	1.50	29208	Chrome Plated Fasteners – Valve Cover - 10	# 6
	1.50	29280	Chrome Plated Fasteners – Thermostat - 2	
	1.50	29210	Chrome Plated Fasteners – Heater Hose Connection - 2	
	1.50	29218	Chrome Plated Fasteners – Oil Pump Cover - 5	# 1
	1.50	29220	Chrome Plated Fasteners – Oil Pump Cover - 1	
	1.50	29220	Chrome Plated Fasteners – Oil Pump Cover, high volume - 5	# 1
	1.50	29222	Chrome Plated Fasteners – Oil Pump Cover, high volume - 1	
	1.50	29274	Chrome Plated Fasteners – Fuel Pump Block Off - 2	
	1.50	29284	Chrome Plated Fasteners – Fuel Pump Block Off - 2	
	2.00	12330	Chrome Plated Fasteners – Headers - 16	# 7
	2.00	29275	Chrome Plated Fasteners – Fan - 4	
	2.00	29330	Chrome Plated Fasteners – Headers - 16	

*** Notes for Chrome Plated Fasteners:**

- 1) May need to shortened 1/8"
- 2) Hex Head – not 12 point
- 3) Fits Offy Cover for Buick
- 4) Fits Offy Cover for Olds
- 5) Fits stock cover for Buick
- 6) Fits stock cover for Olds
- 7) Allen Head

12.00	01902	<u>Grille Badge V-8</u> – Gold or Silver.
15.00	330489	<u>Grille Badge Backer</u> – Plinth.

Books

\$ 35.00	NPN	<u>Factory Service Manual</u> – We try to keep on hand clean, service manuals for all years Buick & Olds.
40.00	115351AE	<u>Hi-Performance Book - The Rover V-8 Engine</u> – by David Hardcastle. A very interesting hardbound book with over 200 pages, including many photographs.
28.00	129104	<u>How to Give Your MGB V-8 Power</u> – by Roger Williams, 128 pages.
28.00	129984	<u>How to Improve Your MGB, MGC & MGB V-8</u> – by Roger Williams, 126 pages.
30.00	LRP3WH	<u>Rover Engine Overhaul Manual</u> – Covers 3.5, 3.9, 4.0, 4.2 & 4.6 engines, printed by Land Rover.

We still build components to put the 215 in Vega's, that's what got us started over 30 years ago so if you have one you want to convert please call and/or visit our web site @ www.aluminumv8.com

Lastly - We don't try to order your parts after you call, 98 times out of 100 it's on the shelf; in fact some of this stuff has been on our shelves for years!!!