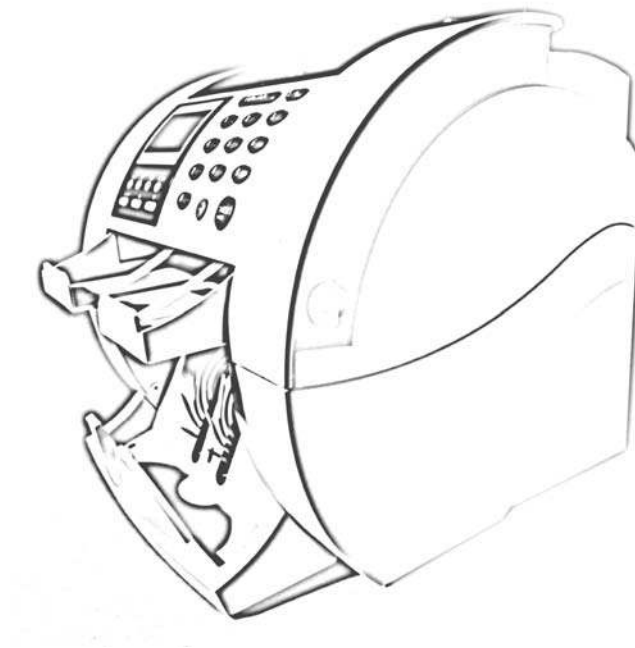


Leading Image Processing Technology
We've been there when you needed

SB-1100

Currency Discrimination Counter

Service Manual



SBM Co., Ltd.
Ver. 1.03

Important Safety Information

Always be careful when using the machine. To reduce the risk of fire electrical shock, and other injuries, keep these safety considerations in mind when installing, using, and maintaining your machine:

Stability. Place the machine on a secure, stable surface. The machine can be seriously damaged if it falls.

Power Supply. Provide correct power to the machine, as listed on the back of the machine. If you are not sure of the type of power that is supplied to your office, call your electric company.

Grounding. If the plug has three prongs, it must be plugged into a grounded (three hole) outlet. Grounded plugs and outlets are designed for your safety - do not try to make a three-prong plug fit into a two-prong outlet by modifying the plug or outlet in any way. If you cannot insert the plug into your wall outlet easily, then the outlet should be inspected by a qualified electrician.

Overload. Do not plug too many electrical devices into a wall outlet or an extension cord. An overloaded outlet could be a reason of a fire and electrical shock hazard.

Cleaning. Before cleaning the machine, unplug it from the power outlet. Clean exposed parts with a soft cloth slightly dampened with water. Do not use aerosol cleaners.

Gas Leaks. Never use any machine close to a gas leak. If you think gas is leaking, call the gas company immediately. A small electrical spark in the machine could cause a fire or explosion.

Precaution

When using the machine, these precautions should always be followed.

1. Never push objects of any kind into your machine through the case or cabinet openings.
2. Do not use your machine near water, in wet locations, or outdoors.
3. Do not allow anything to rest on the power cord, line cord, or PC interface cable.
Do not locate your machine where the cords can be damaged by persons walking on them.
4. Do not allow pets to chew on the power cord or PC interface cable.
5. Use supplies or cleaning materials only as directed. Keep all supplies and materials out of the way of children.
6. The power supply turns this machine on and off. Make sure that your machine is installed near an outlet and is easily accessible.
7. Never remove covers or guards that require a tool for removal. There are no operator serviceable areas inside your machine. Refer servicing to authorized service personnel.
8. Never defeat interlock switches. This machine is designed to restrict operator access to unsafe areas. Covers, guards and interlock switches are provided to ensure that the machine will not operate with covers opened.

9. Avoid direct viewing of the image sensor lights. The lamps are bright and, while not harmful, they may cause an annoying afterimage. Always keep the rear cover closed during operation and storage.

Safety Notes

Your machine and the supplies are designed and tested to meet strict safety requirements. Included are safety agency examination and approval and compliance to established environmental standards.

Please read the following instructions carefully before operating your machine, and refer to them as needed to ensure the continued safe operation of your machine.

FCC Warning

This device complies with part 15 of FCC rules. Operation is subject to the following conditions; this device must accept any interference received, including interference that may cause undesired operation.

Battery Warning

Risk of explosion, If battery is replaced by an incorrect type dispose of used batteries according to the instructions.

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1**Installation****Unpacking List**

- | | |
|--|--------|
| 1. SB-1100 | 1 Unit |
| 2. AC Power Code | 1 pc. |
| 3. SB-1100 User's Guide | 1 pc. |
| 4. Cleaning Brush | 1pc. |
| 5. Glass Cleaning Cloth | 1 pc. |
| 6. Serial Cable (Connection between SB-1100 & PC) (option) | 1 pc. |
| 7. Printer Cable (used in connecting a printer) (option) | 1 pc. |

Choosing a Location

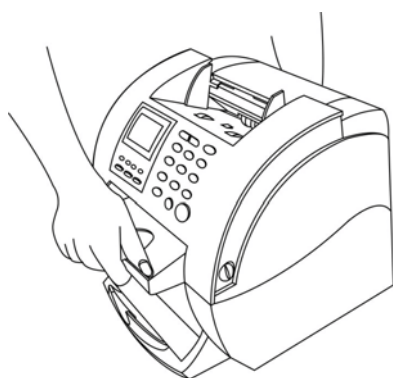
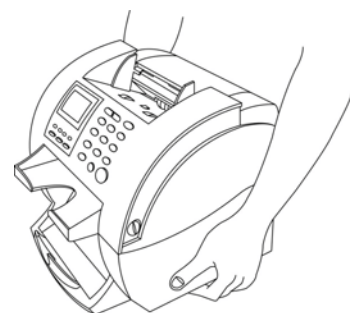
To help guarantee the trouble-free operation of your machine, place it on a flat, stable surface near your workstation.

Do not place your machine:

- In direct sunlight.
- Near heat sources or air conditioners.
- In dusty or dirty environments.

Handling the Machine

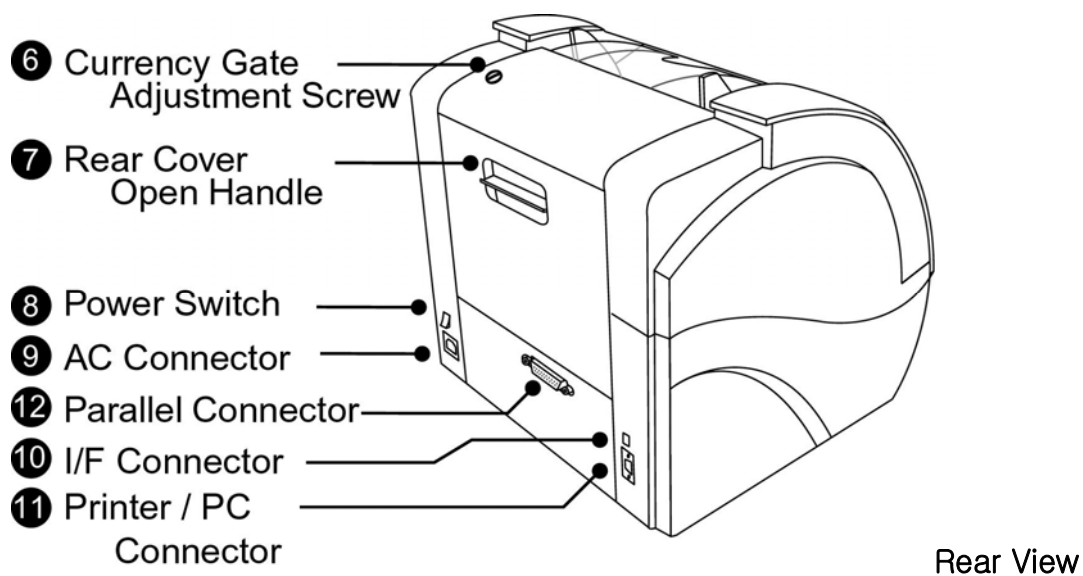
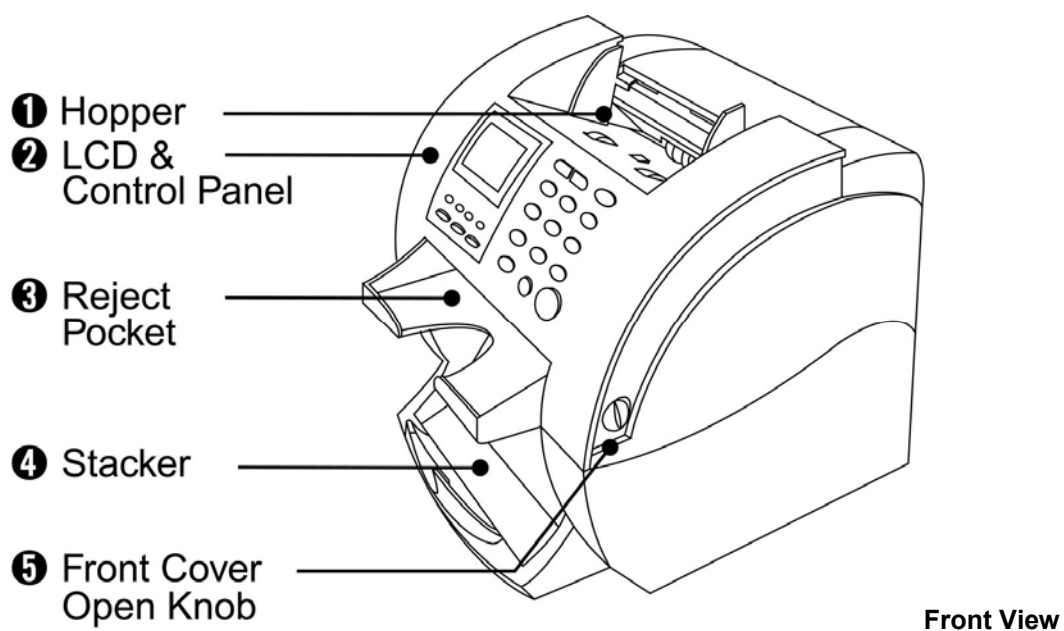
When handling or moving the machine, do not lift with grasping the Reject Pocket. The picture shows how to lift the machine correctly.

**(X)****(X)****(O)**

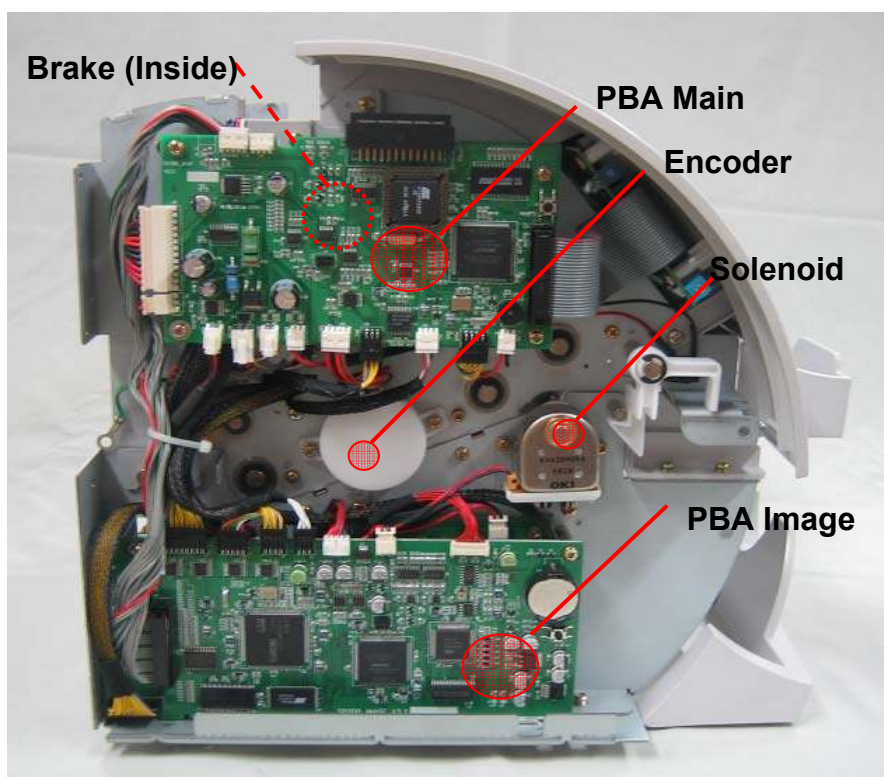
2

Description of the Parts

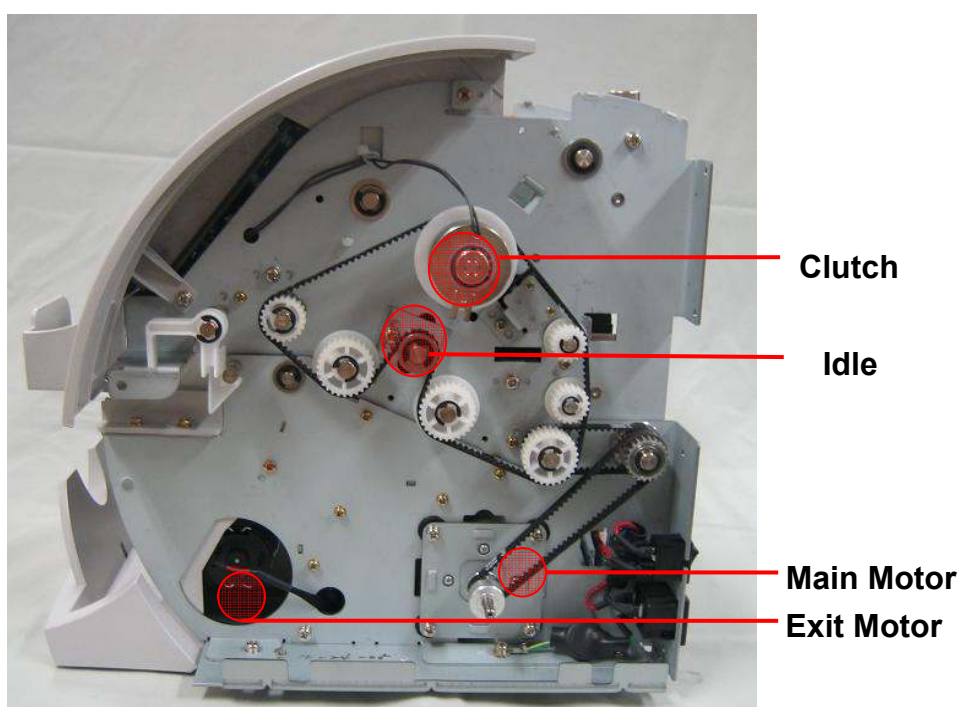
Outside



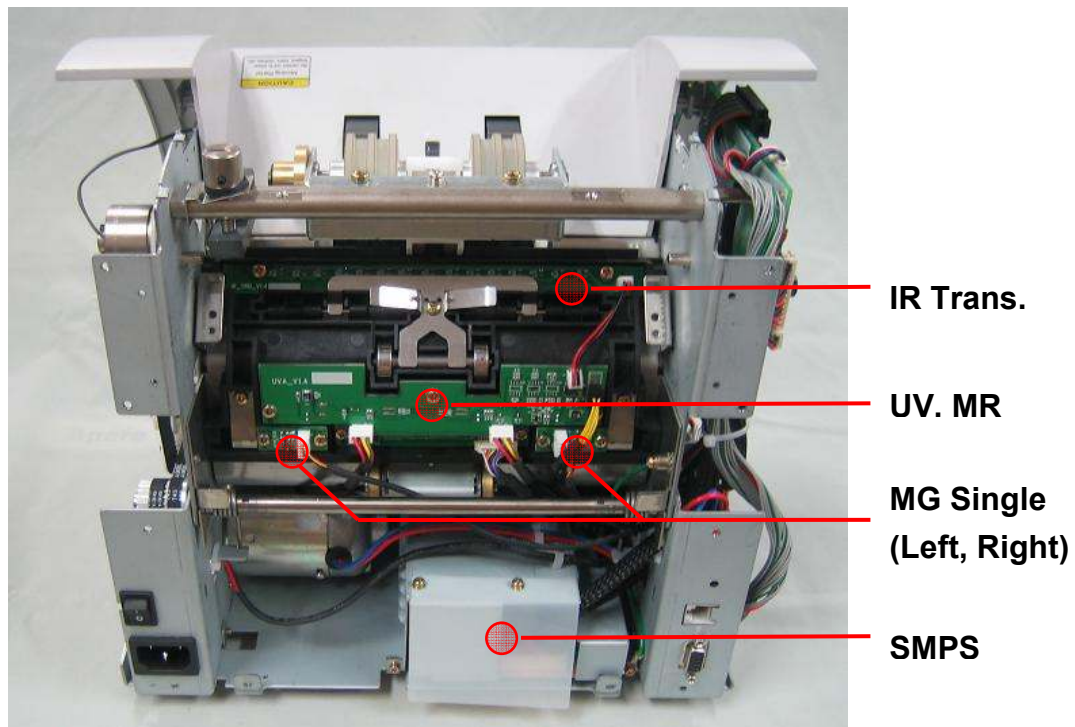
Inside (Left)



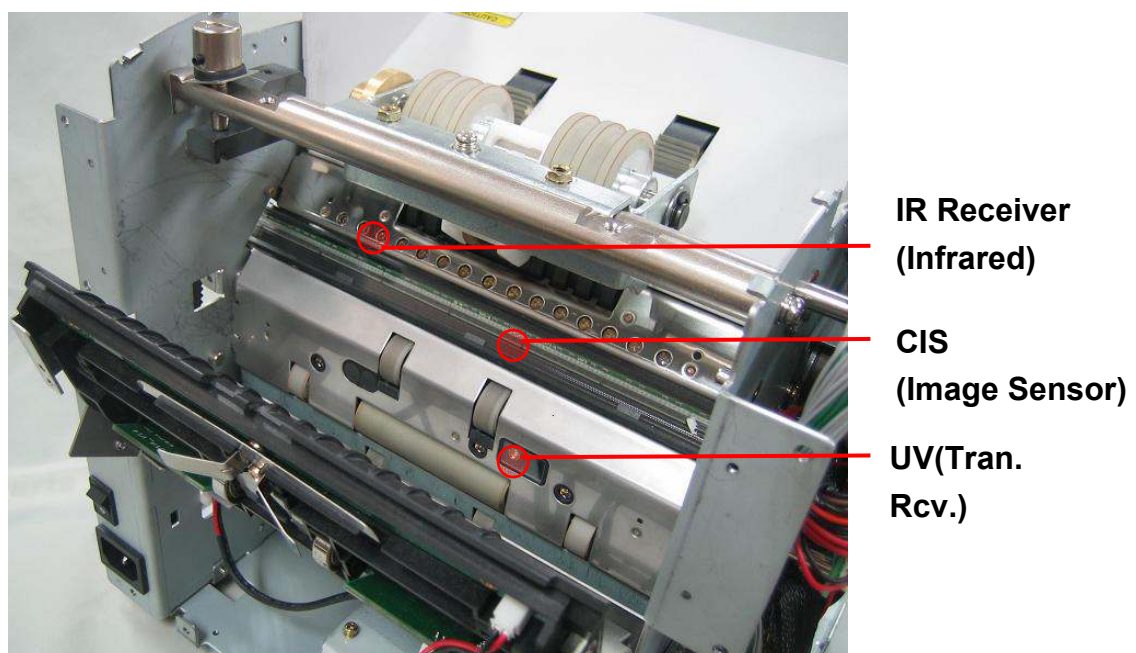
Inside (Right)



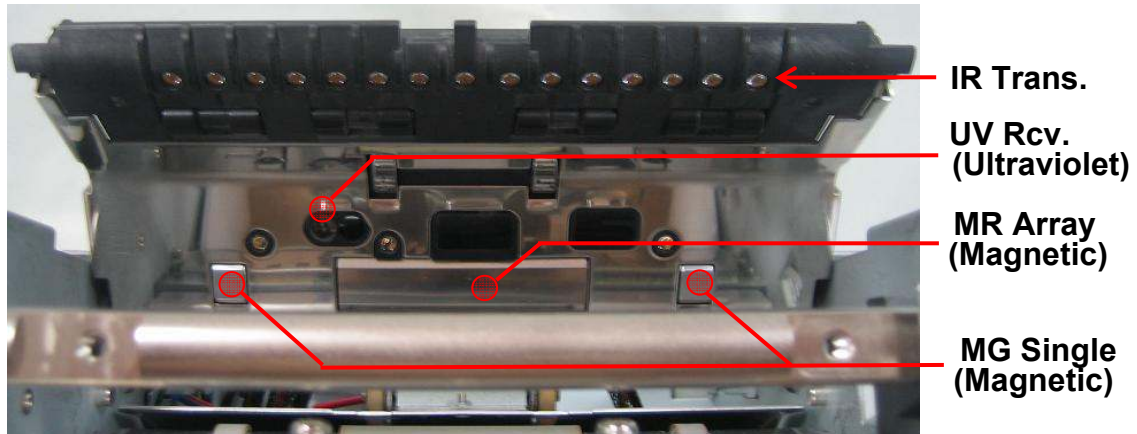
Inside (Rear-1)



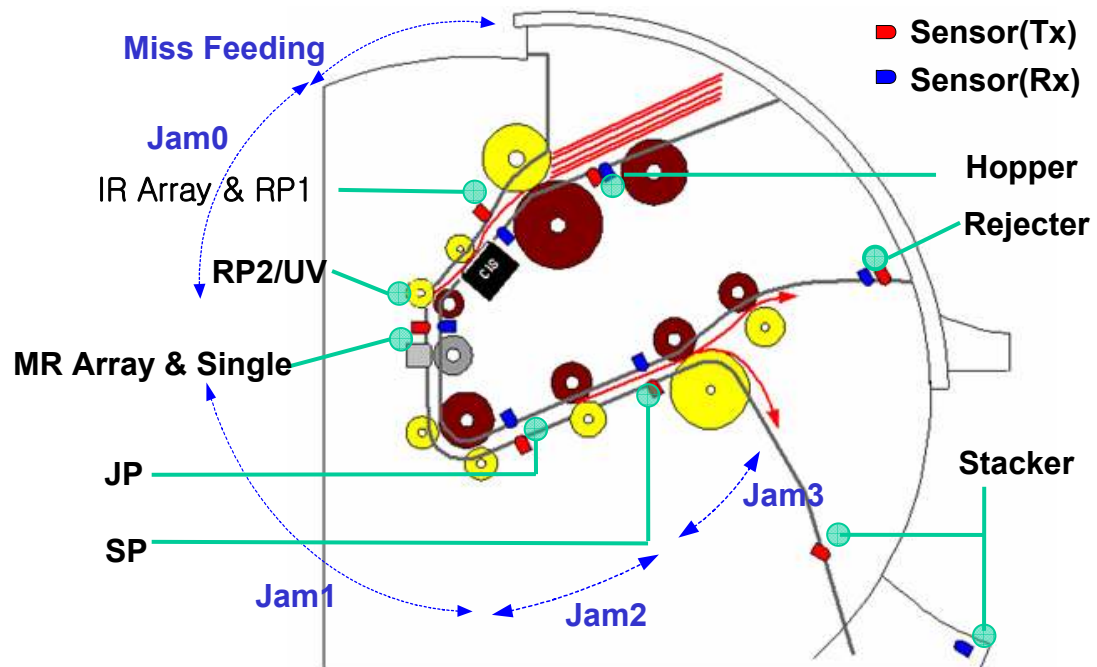
Inside (Rear-2)



Inside (Rear-3)



Transfer Path & Sensors



3 Function of each Board

Main Board

- The part controlling on MAIN board is same as the following.
- Control & Processing
 - ❖ Operation Panel : LCD Displaying, Key In
 - ❖ Sensors : Hopper, RP1, RP2, JP, SP, Reject, Stacker, Front Cover, Encoder
 - ❖ Mechanism Control : Main Motor, Exit Motor, Brake, Clutch, Solenoid

Important parts on Main Board

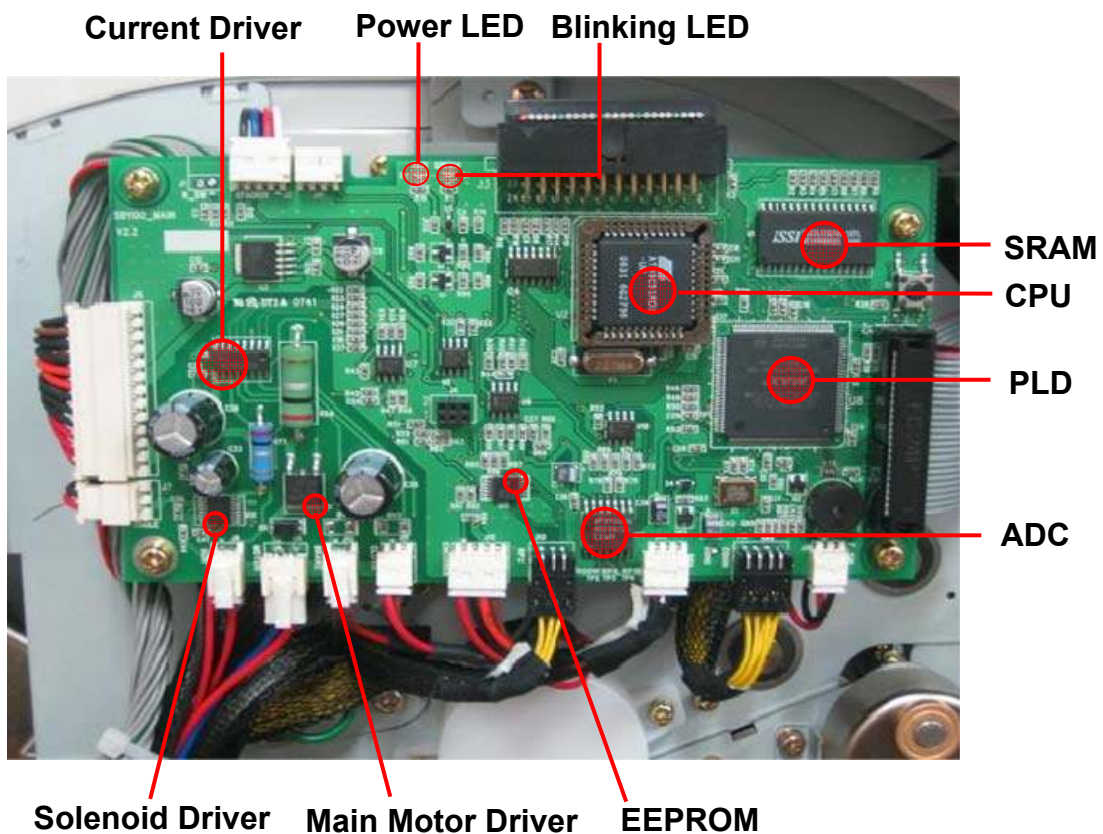
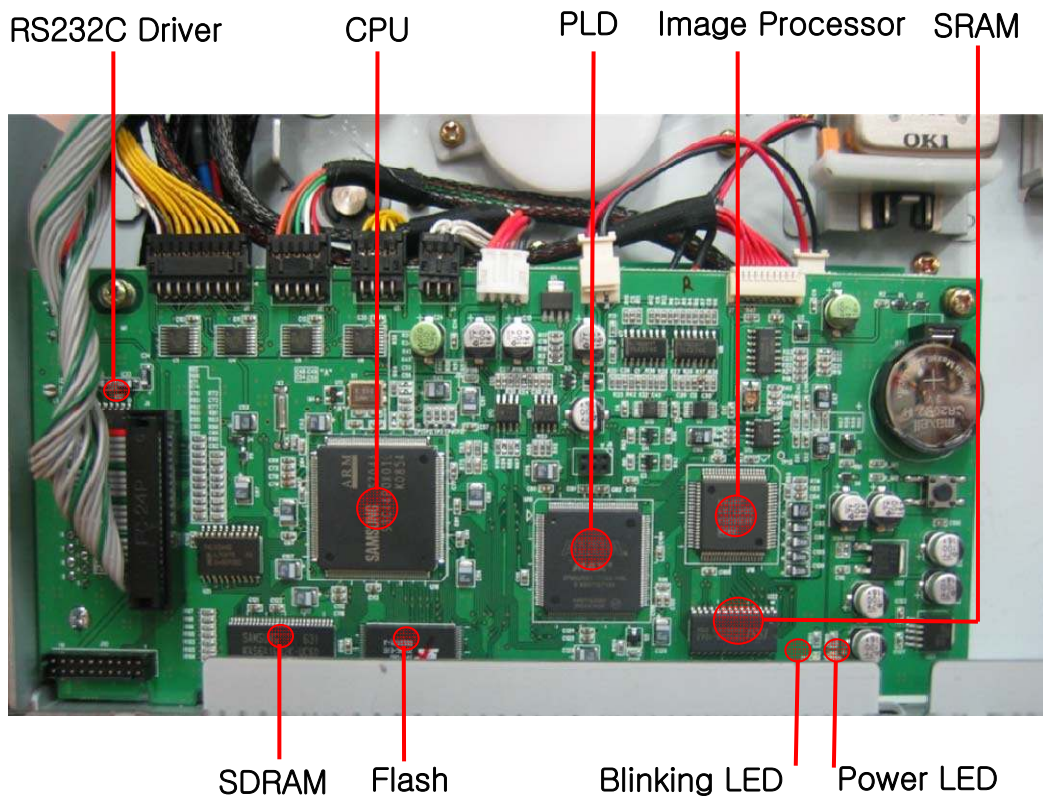


Image Board

- The part controlling on Image board is same as the following.

- Control & Processing
 - ❖ CIS : Image Processing
 - ❖ UV, MR Array, MR_L/R, IR : Counterfeit Detection
 - ❖ Printer : Serial Printer, Parallel Printer

Important parts on Image Board



Amp. Board

- ❖ Input : MR Array(6 Channel), MG Single L/R
- ❖ Function : Amplification
- ❖ Output : to Image B'd

OPE Board

It operates all of the working process and display the operating condition.

Conn. Board

It connects 'CLUTCH', 'JP/SP Rx Sensors', 'REJECT Rx/Tx Sensors' with MAIN B'd.

4 Interface between SB1000 and other units

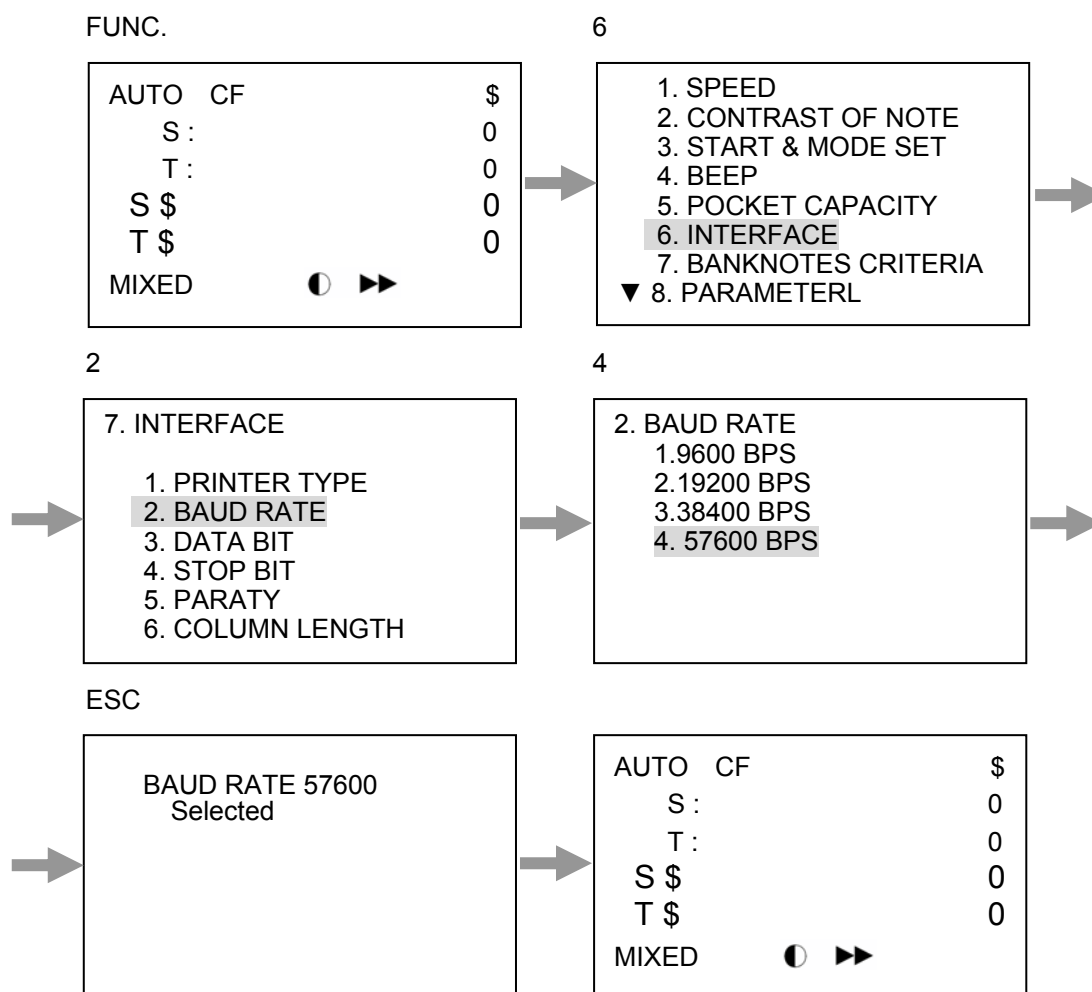
Connect with PC

It should be connected with Com.1 port of PC.

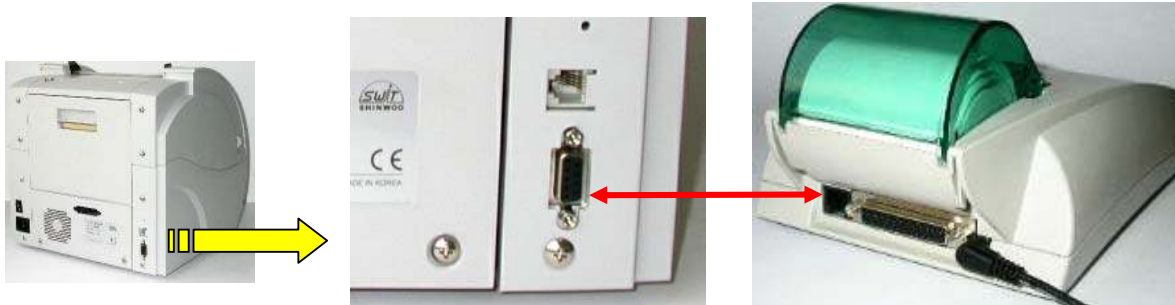


Check the 'Baud rate'

(Press 'FUNC.' → '6. INTERFACE' → '2. BAUD RATE' → '4. 57600 BPS' → 'ESC')

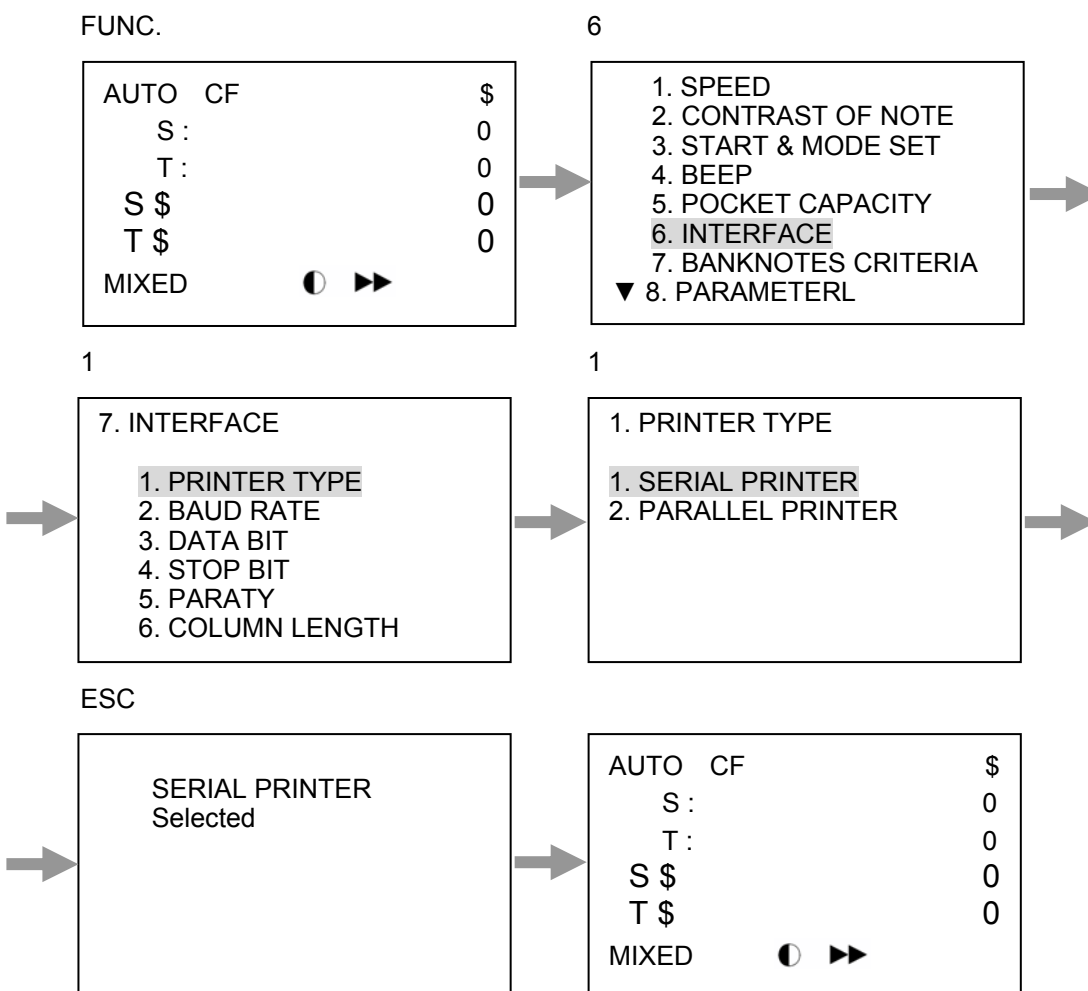


Connect with Serial Printer



Check that the Printer type was set as 'Serial Printer'

(Press : 'FUNC.' → '6.INTERFACE' → '1.PRINTER TYPE' → '1.SERIAL PRINTER' → 'ESC')



Before connecting a printer to SB1100, please check the settings of the printer as below:

1. CR mode
Set to CR/LF

2. Communication Mode

Xon/Xoff

SB1000 Printer Interface Setting

SB1100 supports only the below interface specification if the printer is set to Serial in Interface Menu. Please refer to Set Function and Its Parameters (Ch. 7 Setup Interface and Print results') in User's Guide.

1. BAUD : 9600
2. DATA : 8
3. STOP : 1
4. PARITY : NONE
5. PROTOCOL : XON/XOFF

The column size can be set to one of 30, 40, 60, and 80.

CITIZEN iDP3550/3551 Printer setting

1. Set the CR mode to CR+LF following the instruction of the User's Manual of the printer. In case of iDP3550 Model, #5 of DIP Switch 1 must be set to OFF or waste print paper.
2. Set the communication mode to Xon/Xoff by setting #4 of DIP Switch 2 to OFF.
3. Check whether the other parameters are set to the same value as SB1000's.
4. Below figures show one example of the DIP Switch settings of iDP3550 (If you try to print "test print", you can check all settings)

DS1 (DIP Switch 1)

	1	2	3	4	5	6	7	8	9	0
On		O	O	O				O		
Off	O				O	O	O		O	O

DS2 (DIP Switch 2)

	1	2	3	4	5	6	7	8
On	O	O	O		O	O		
Off				O			O	O

5. Other parameters (recommended)

- Baud Rate : 9600 bps
 Data Bit : 8 bits
 Parity : None
 Handshake : XON/XOFF

STAR SP200F Series Printer

Please check the settings are as like below:

Command mode : STAR
 Control Code CR : Invalid
 International Character Set: USA
 Data Transmission Rate: 9600bps
 Data Bit Length : 8 bits
 Parity Check : None

Connect with Parallel Printer

Printer Protocol to print 'Banknote serial number' require SBM designed thermal printer and must be purchased from SBM.



Check that the Printer type was set as "Parallel Printer"

(Press 'FUNC.' → '6.INTERFACE' → '1.PRINTER TYPE' → '2.PARALLEL PRINTER' → 'ESC')

FUNC.

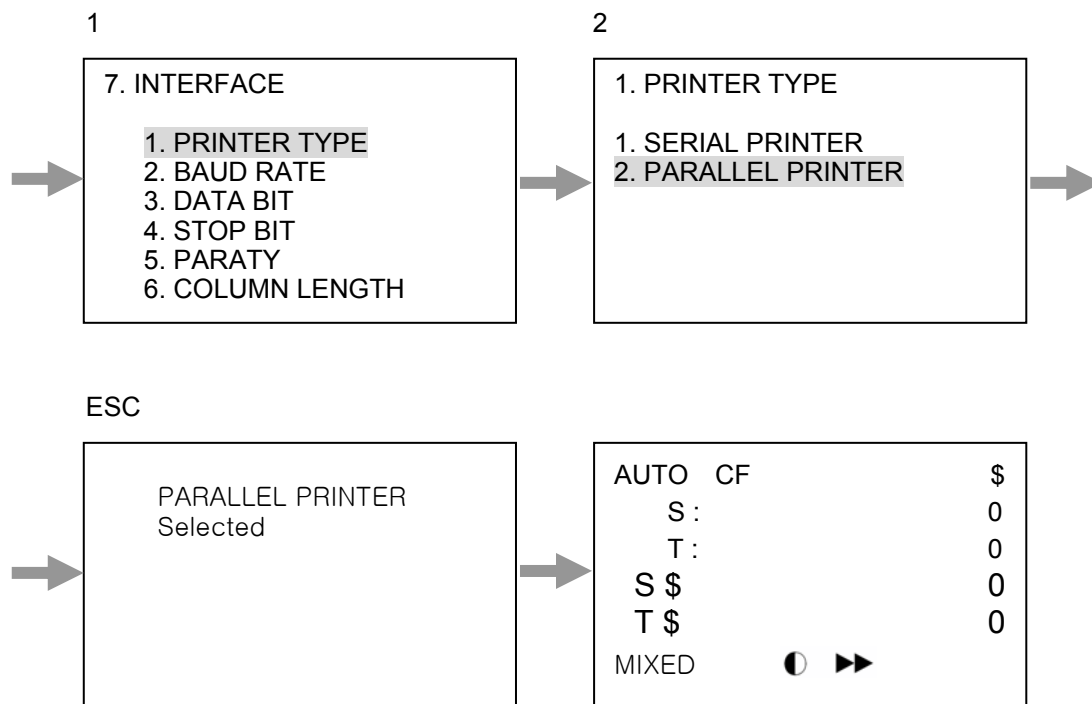
6

AUTO	CF	\$
S :		0
T :		0
S \$		0
T \$		0
MIXED	● ►►	



1. SPEED
2. CONTRAST OF NOTE
3. START & MODE SET
4. BEEP
5. POCKET CAPACITY
6. INTERFACE
7. BANKNOTES CRITERIA
▼ 8. PARAMETERL





Connect with Customer Display (Model : SV-110)

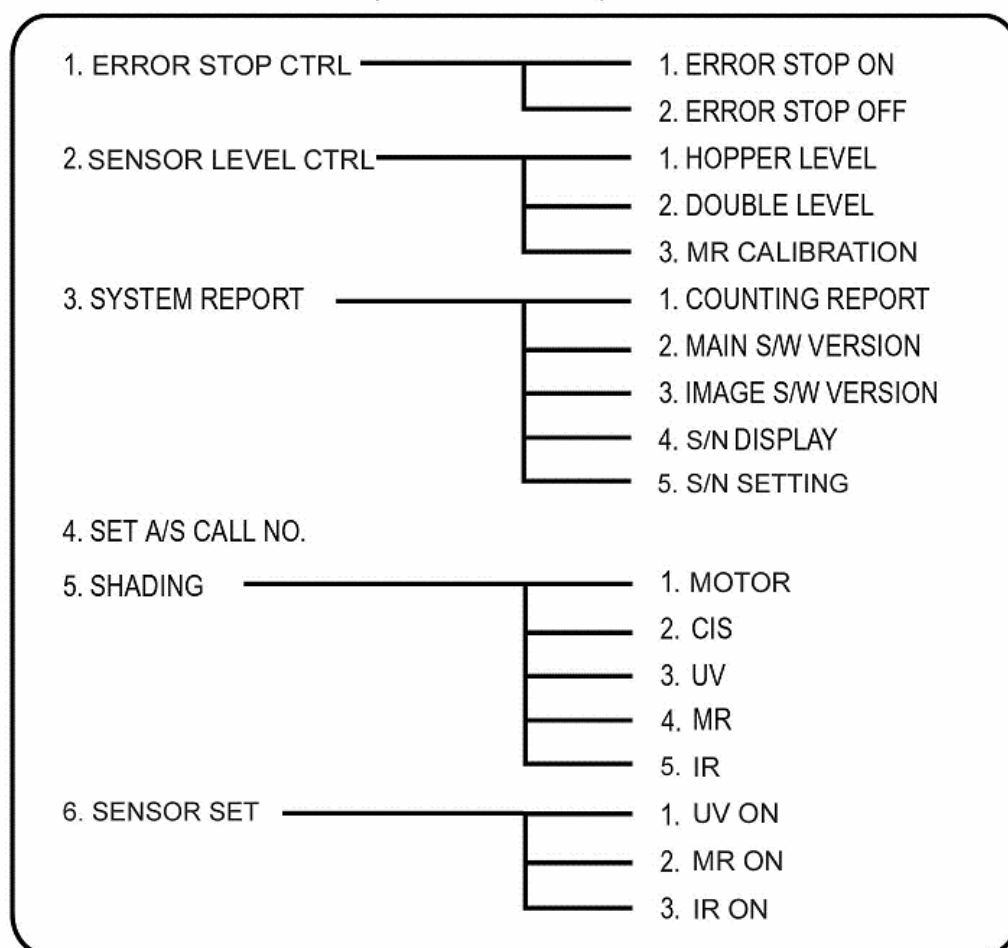


5 Technical Function to Setup and Test

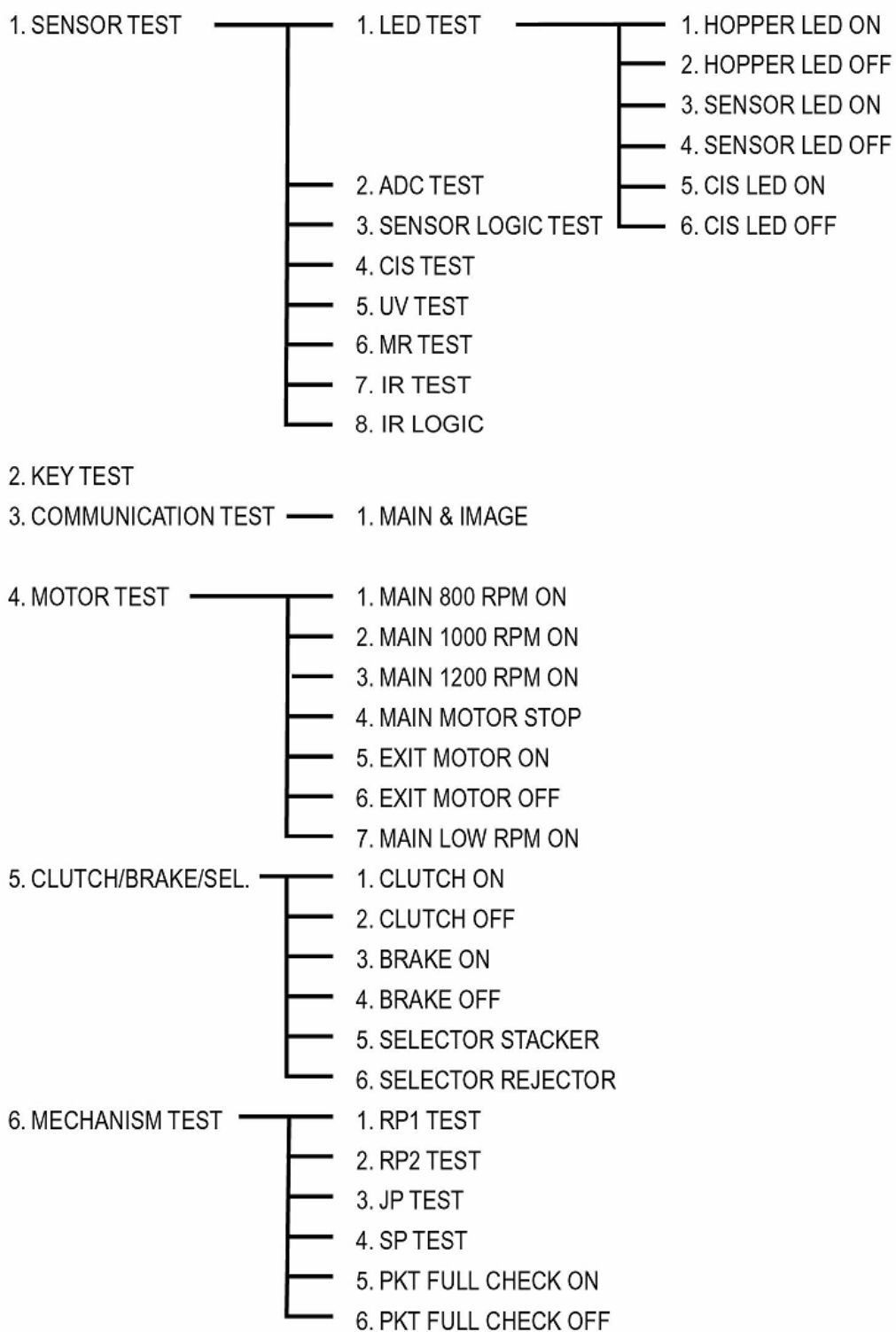
To enter the Test Mode, press FUNCTION -> BATCH key then input the password "55757" and now you enter into the Control Mode. You can move to any technical mode by pressing CF key (Test Mode) or DENOM. key (Control Mode).

Press 'UP/DOWN' key or press directly a corresponding numeric key to select a function of the technical mode. To exit from the current function, press FUNCTION key, and to exit completely from the Technical Mode, press CLEAR key.

CONTROL MODE(DENOM. KEY)



TEST MODE(CF KEY)



Control Mode Function

1. Error Stop Control

Sometimes there is need to prevent from stopping the machine even though some error is occurred when you test the machine. If you want to do this, select "ERROR STOP OFF". But after the test, it must be restored to "ERROR STOP ON"

2. Sensor Level Control

In this mode, you can adjust the reference levels of the Hopper sensor, Double detection level, and MR sensitivity level. To change the level, press UP/DOWN key and START key to save the change then exit from the menu by pressing FUNCTION key.

3. System Report

Counting Report

In this mode, you can see the total number of the notes to be counted and the total error occurrence. The hexadecimal code is used to express the number.

S/W version

You can check the version of Main and Image S/W.

S/N Display

You can check the serial no. of the unit with this function

S/N Setting

You can input the serial no. on the unit with this function

4. A/S Call No

While initializing process after the power is turned on, A/S call no. is displayed on LCD. In this mode, you can set the telephone no of your local service provider. The number is available up to 20 characters including '-' character. Input the number using numeric keys and then press START/ENTER key to store it.

In input mode, MODE key is used as LEFT key, GT key as RIGHT, and DISPLAY key as "-".

5. Shading

In order that a system may analyze a signal with a reference level, the system should know the full swing of a waveform of a signal. Shading means that making a full swing reference waveform to read the full level of a signal. If the machine rejects too many notes when it works in Mixed mode or CF detection mode, then there is a possibility that the system cannot analyze the input waveform. With this function, you can make a standard waveform for a system.

For more detailed information, please see chapter 8.

6. Sensor set

When you want to turn on only one kind of counterfeit sensor, you can select in this menu. (THE PASS WORD: 35719)

Test Mode Functions

1. Sensor Test

There's no need to have a LED Test.

2. ADC Test

In this test mode, the machine will display the level of the sensors, RP1 (Left and Right) and Hopper. This function is useful to check the sensitivity of the Hopper sensor when the machine cannot start well even if the notes are placed correctly. If the Hopper level is changed from 4 to 12 when a note is placed on the Hopper sensor and removed, you had better set the reference level to 8. Please refer to the Control Mode Functions -> Sensor Level Ctrl to see how to set the reference level. The sensor level is ranging from 1 to 14. In case of RP1 sensor, if rear panel is open then the level must go down to 0. If the level is 0 although the rear panel is closed, then there must be something wrong. If RP1 sensors are not working correctly, the errors like Jam0, Double are occurred continuously.

RP1 R	32
RP1 L	32
HOPPER	3

3. Sensor Logic Test

In this test mode, you can check the detected logic status of each sensor and thus you can examine the failure of the sensors. The table below shows the logic status when the sensor is open or covered by a note.

Sensors	Open	Covered
RP1	H	L
RP2	H	L
JP	H	L
SP	H	L
Front COVER Open	L (Cover is closed)	H(Open)

Stacker	H	L
Rejecter	H	L

	LEFT	RIGHT
RP1 :	H	H
RP2 :	H	H
JP :	H	H
SP :	H	H
COVER:	L	L
ST&RE:	H	H

There's no need to have a CIS Test, UV Test, MR/MR Array Test, IR Test and IR Logic Test.

4. Key Test

In this test mode, you can examine whether the machine detects the key input correctly. Every time you press a key, the display will show the name of the key but CLEAR and FUNCTION key are not displayed and just work.

5. Communication Test

Main & Image

If communication between Main and Image PBA do not work, it is not possible to detect denomination or counterfeit money. In this test mode, these two PBA will try to communicate each other and the result will be displayed.

6. Motor Test

In this test mode, you can run the main motor in various speeds. And also you can check the condition of the exit motor that turns the wheel.

7. CLUTCH/BRAKE/SEL.

In this test mode, you can examine the work of the clutch, brake and selector. After making the main motor run, try to turn the clutch on, then the pickup roller and the ADF roller will turn. But when you test the brake, please do not forget to turn off the clutch before turning on the brake. The selector changes the note path to the Rejecter pocket or Stacker pocket. The selector is located above the wheels.

8. There's no need to have a Mechanism Test.

6 Adjustment

CIS SENSOR

When you exchange the CIS Sensor or PBA Image, you have to adjust CIS level with 'R39(Variable Resistor)' on the PBA Image

Please perform the 'CIS Shading'.(Please refer to chapter '8. Shading-CIS'.)

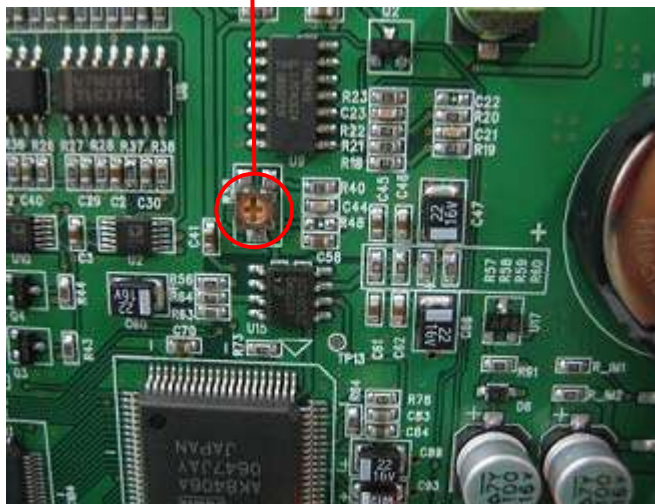
Please adjust 'the R39 (variable resistor)' and perform the 'CIS shading' till above number in red reaches to 0.98~1.09.

IMAGE SHADING				
	MIN	MAX	AVR	UNI
B	0.03	0.03	0.03	-
W	0.90	1.05	0.98	91%

Pk = 1.05V, DPk = 0.70V

OK

Acceptable range
(0.98~1.09)

R39

LCD Contrast

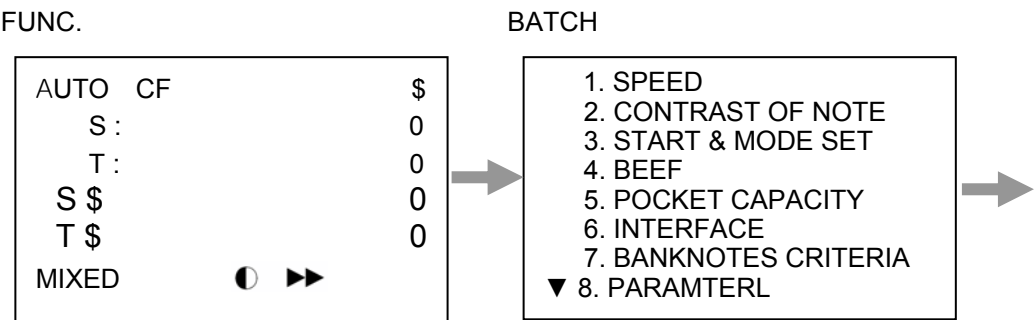
You can adjust the contrast of LCD display with 'VR2'(Variable Resistor).

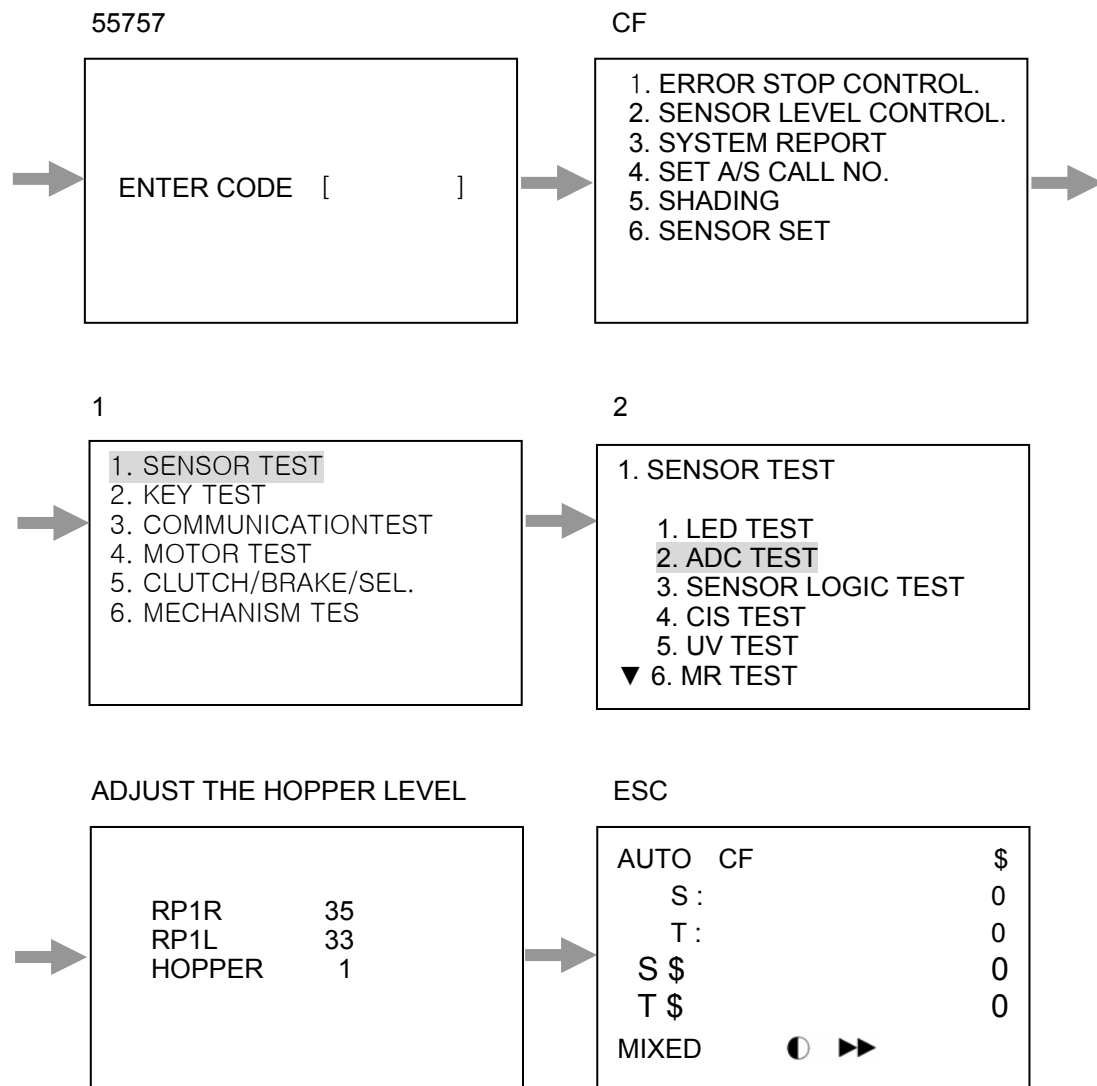


Hopper Sensor

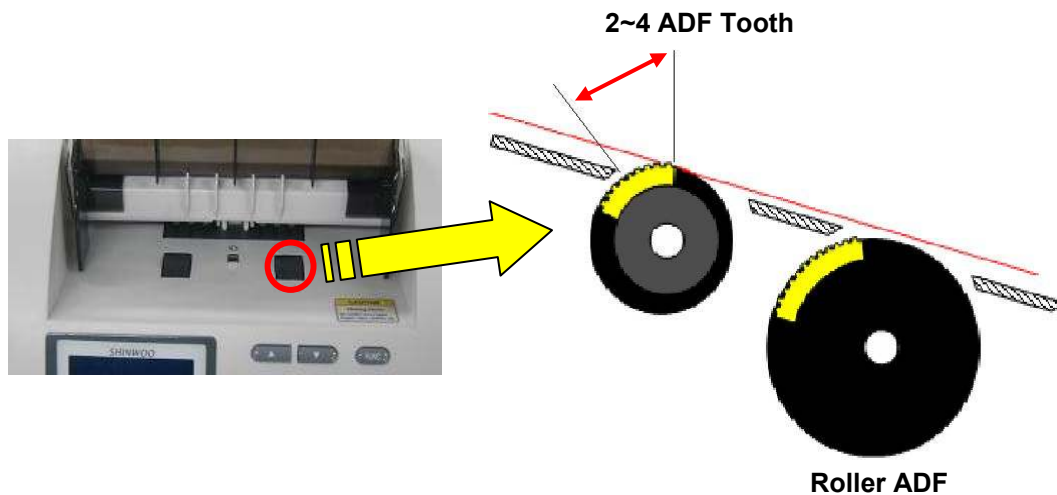


'FUNC.'→'BATCH'→ '55757' → 'CF' → '1 . SENSOR TEST' → '2.ADC TEST' → 'ESC'

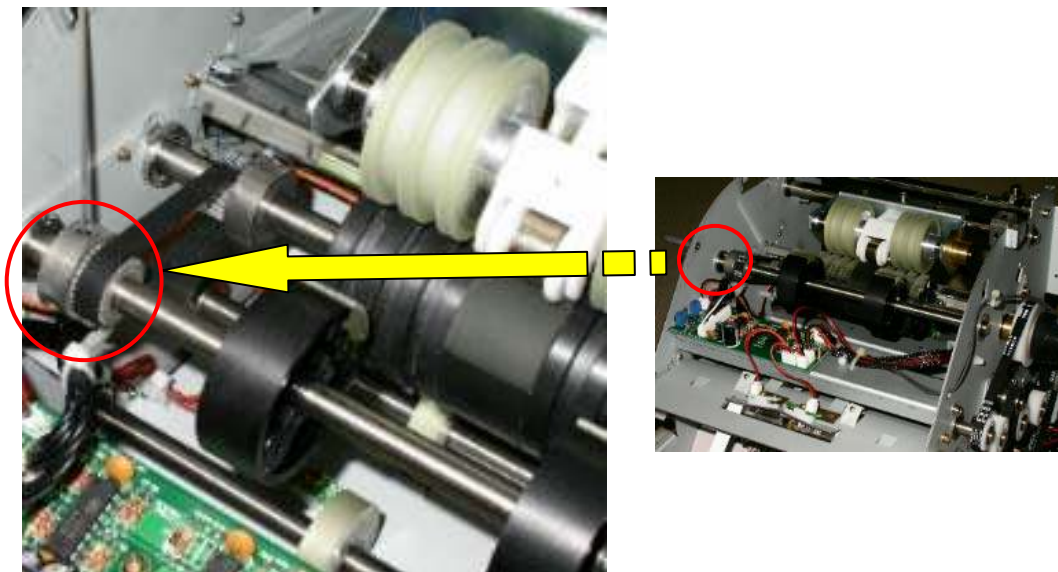




Timing between ADF and Pickup Roller

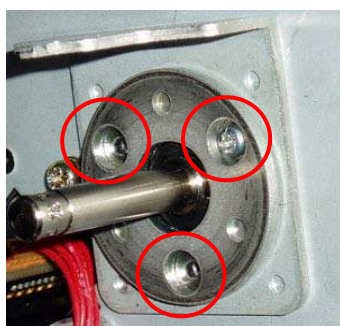
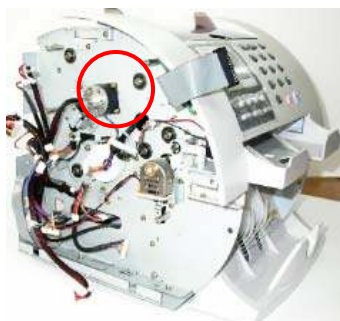


Adjusting method

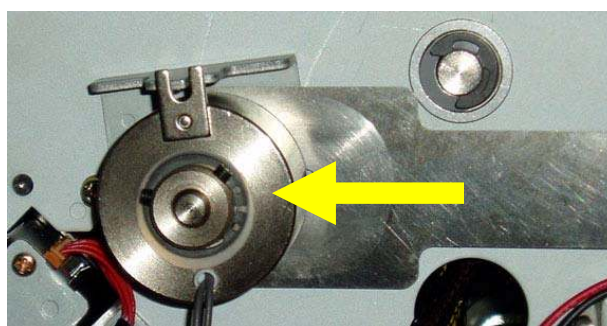


Drive a 'Set screw' with 'L-Wrench' after Alignment

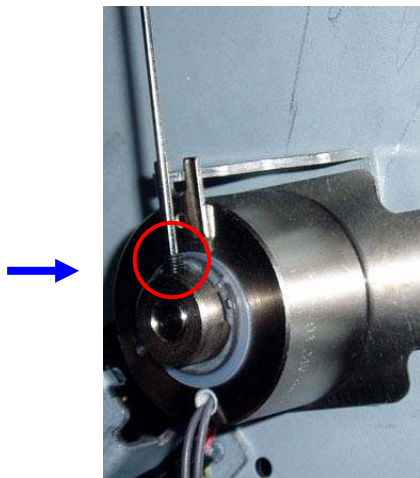
Gap Adjustment: Brake



1. Screw as same as on the picture

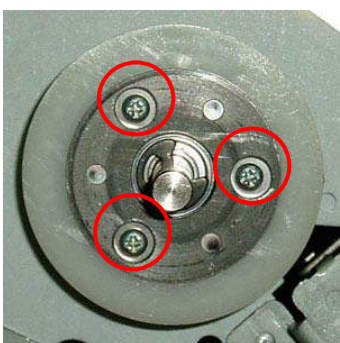
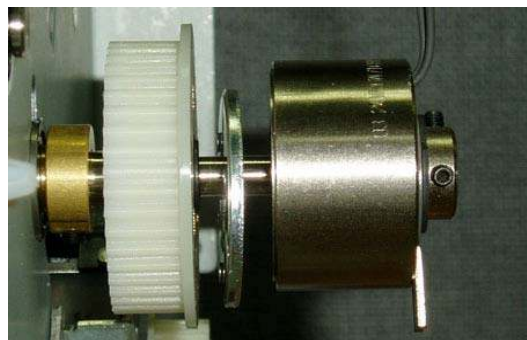


2. Insert Gap Gauge (0.3~0.4mm)



3. Tighten Set Screw (2 Point)

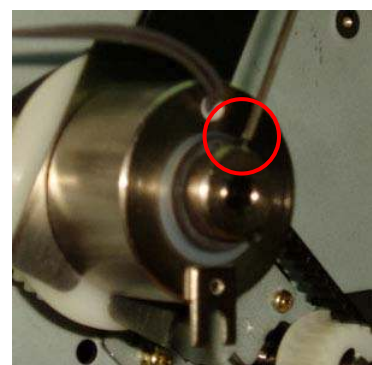
Gap Adjustment: Clutch



1. Screw as same as on the picture



2. Insert Gap Gauge
(0.3~0.4mm)



3. Tighten Set Screw

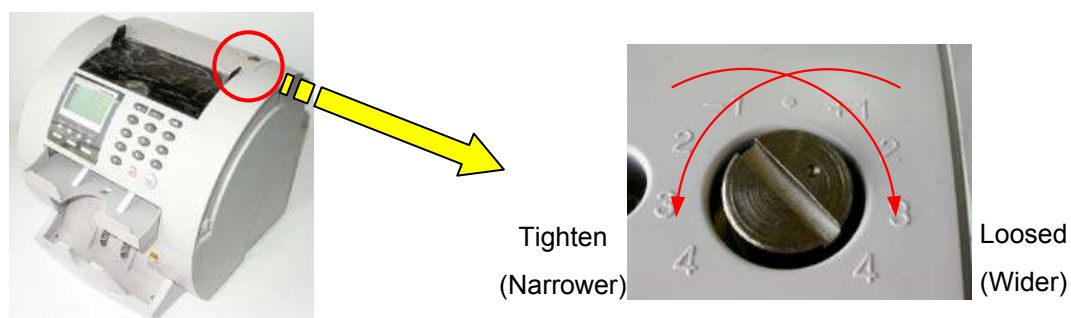
Gap of ADF

If too Wide → 'Double Feeding' or 'Over Run'

If too Narrow → 'Miss Feeding' or 'Jam0'



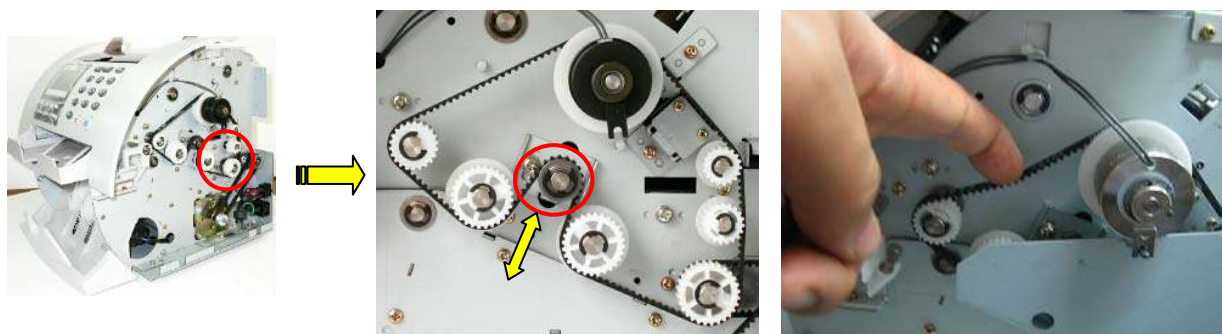
- The gap should not be too wide to get overlapped 2 number of banknote input into it.
- Adjust gap for tightly go in and easily out.



Timing Belt

If too loose tension → Leap of pulley tooth

If too tight tension → Over load



7

Shading

CAUTION: Before you make shading, please load default parameter

(Press 'FUNC' → '8. PARAMETER' → '1. LOADING DEFAULT' → 'ESC')

✓ **What is Shading?**

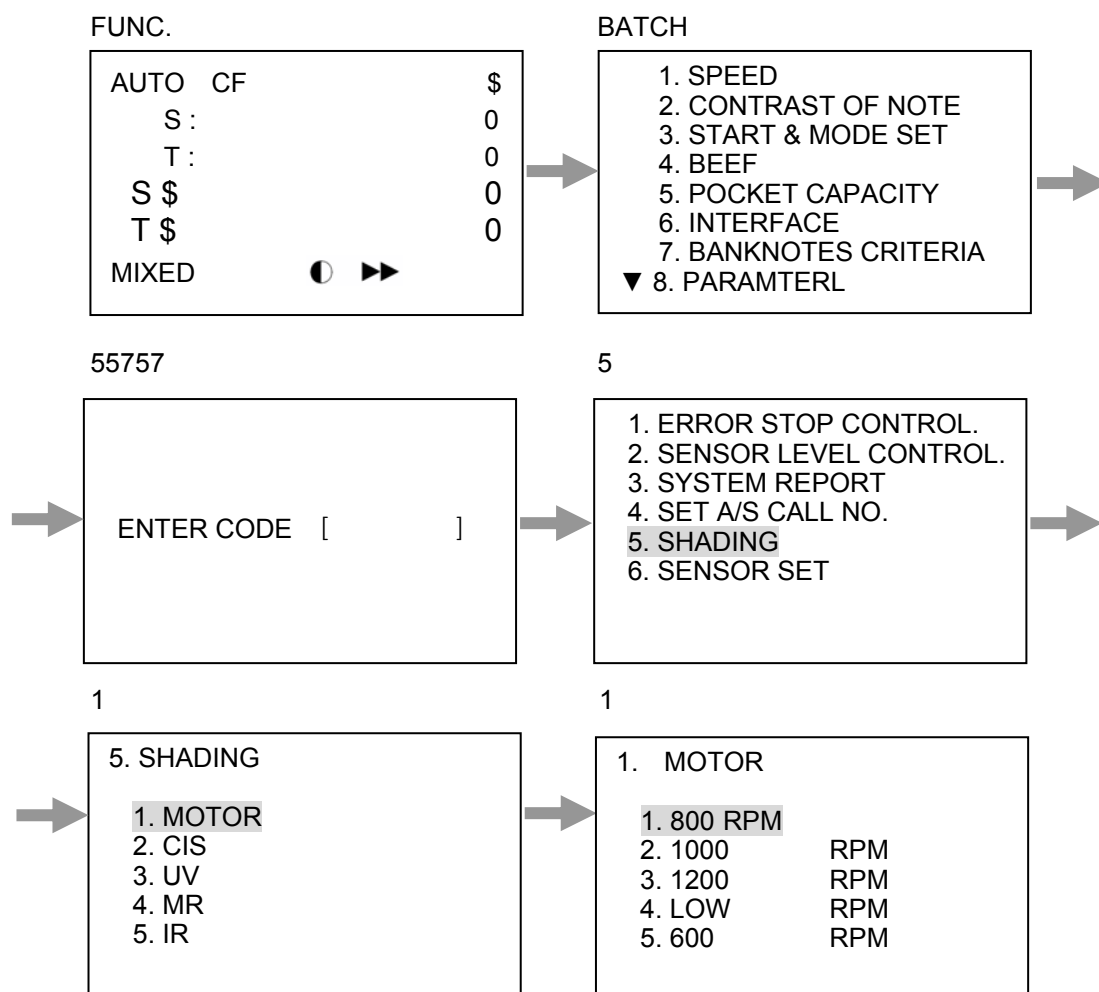
Distortion caused by artifacts and difference of characteristic.

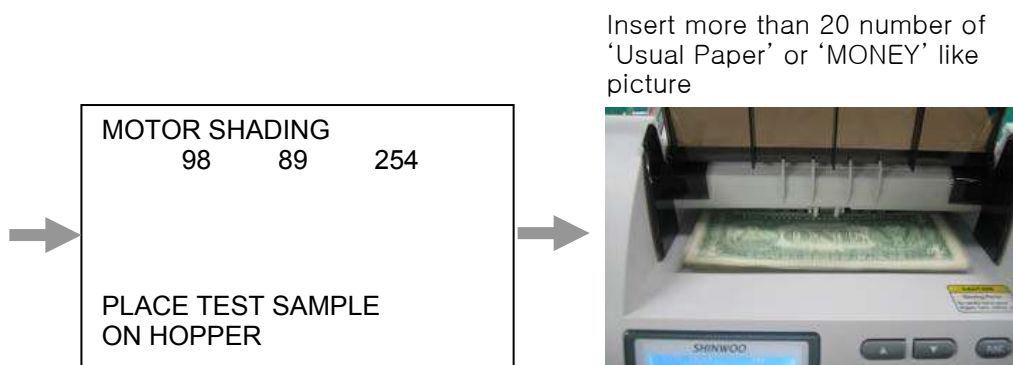
✓ **Why need Shading data.**

Compensate the distortion for accurate processing.

Motor Shading

'FUNC.' → 'BATCH' → '55757' → '5' → '1' → '1' → Insert test Sheet → 'ESC'

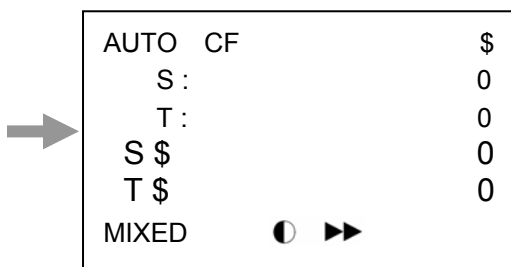




If displayed 'NG', please put on again until displayed 'OK'.
Machine will automatically decrease or increase the motor speed.



ESC

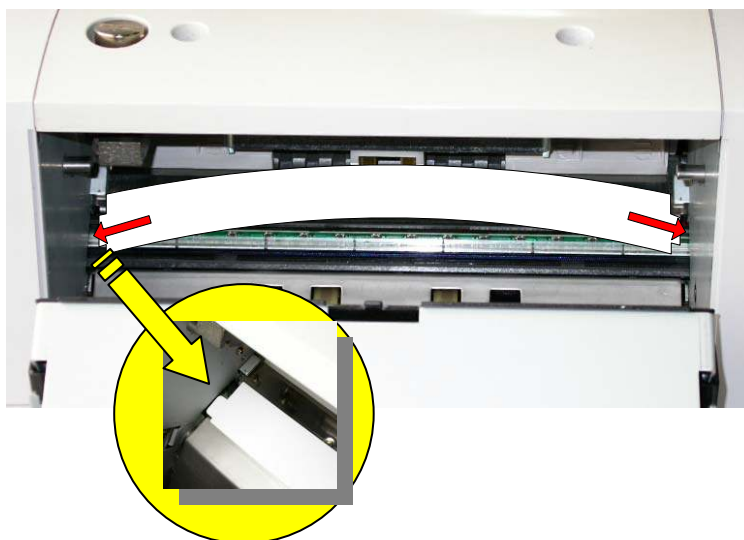
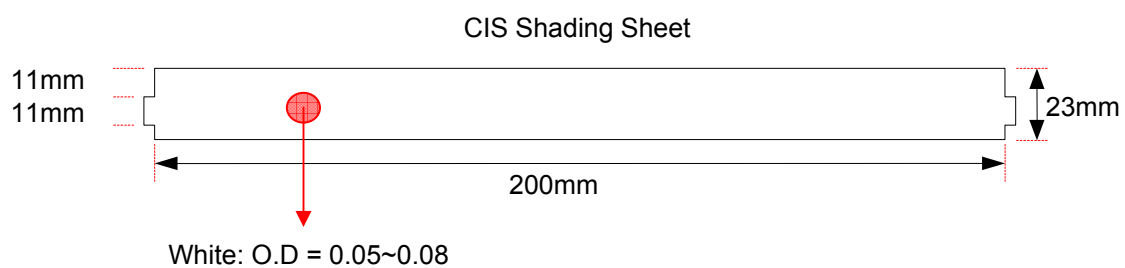


If the machine has 'Serial Number Printing Function', please make a '4. Low RPM Motor Shading' also.

CIS Shading

If Image PCB is replaced with a new one or there are lots of rejected notes from failure of recognition (NO I.D), it is recommended to make a new CIS Shading.

1. Open rear cover
2. Place the shading sheet on the surface of the scanner referring to the picture
3. Close the rear cover. Start CIS shading process.



'FUNC.' → 'BATCH' → '55757' → '5' → '2' → 'ENTER' → 'ESC'

FUNC.

```

  AUTO  CF          $
    S :           0
    T :           0
  S $          0
  T $          0
  MIXED          0
  ● ►►
  
```

BATCH

1. SPEED
2. CONTRAST OF NOTE
3. START & MODE SET
4. BEEP
5. POCKET CAPACITY
6. INTERFACE
7. BANKNOTES CRITERIA
- ▼ 8. PARAMETERL

55757

ENTER CODE []

5

1. ERROR STOP CONTROL.
2. SENSOR LEVEL CONTROL.
3. SYSTEM REPORT
4. SET A/S CALL NO.
5. SHADING
6. SENSOR SET

2

5. SHADING

1. MOTOR
2. CIS
3. UV
4. MR
5. IR

ENTER

WARNING
FOR PROPER SHADING
REFER TO THE SVC
MANUAL

PRESS ESC TO CANCEL
PRESS ENTER TO GO

WAIT

IMAGE SHADING

WAIT . . ABOUT 5 SEC

If displayed 'OK', press 'ESC'

IMAGE SHADING

	MIN	MAX	AVR	UNI
B	0.04	0.04	0.04	-
W	1.05	1.23	1.22	85%

Pk = 1.23V, DPk = 0.83V

OK

```

  AUTO  CF          $
    S :           0
    T :           0
  S $          0
  T $          0
  MIXED          0
  ● ►►
  
```

After Shading, please remove the shading sheet
and turn the machine off and on.

[NG code]

NG(1): if Black Average $> 0.15V$

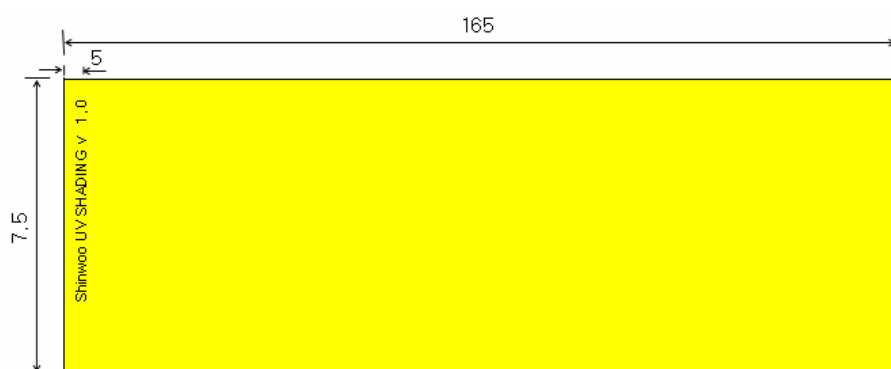
NG(2): if (Black Max – Black Min) > 0.10

NG(12): if White Avg $> 1.22V$ or White Avg $< 0.85V$

NG(13): if White Uniformity $< 70\%$

UV Shading

UV SHADING Sheet V1.0



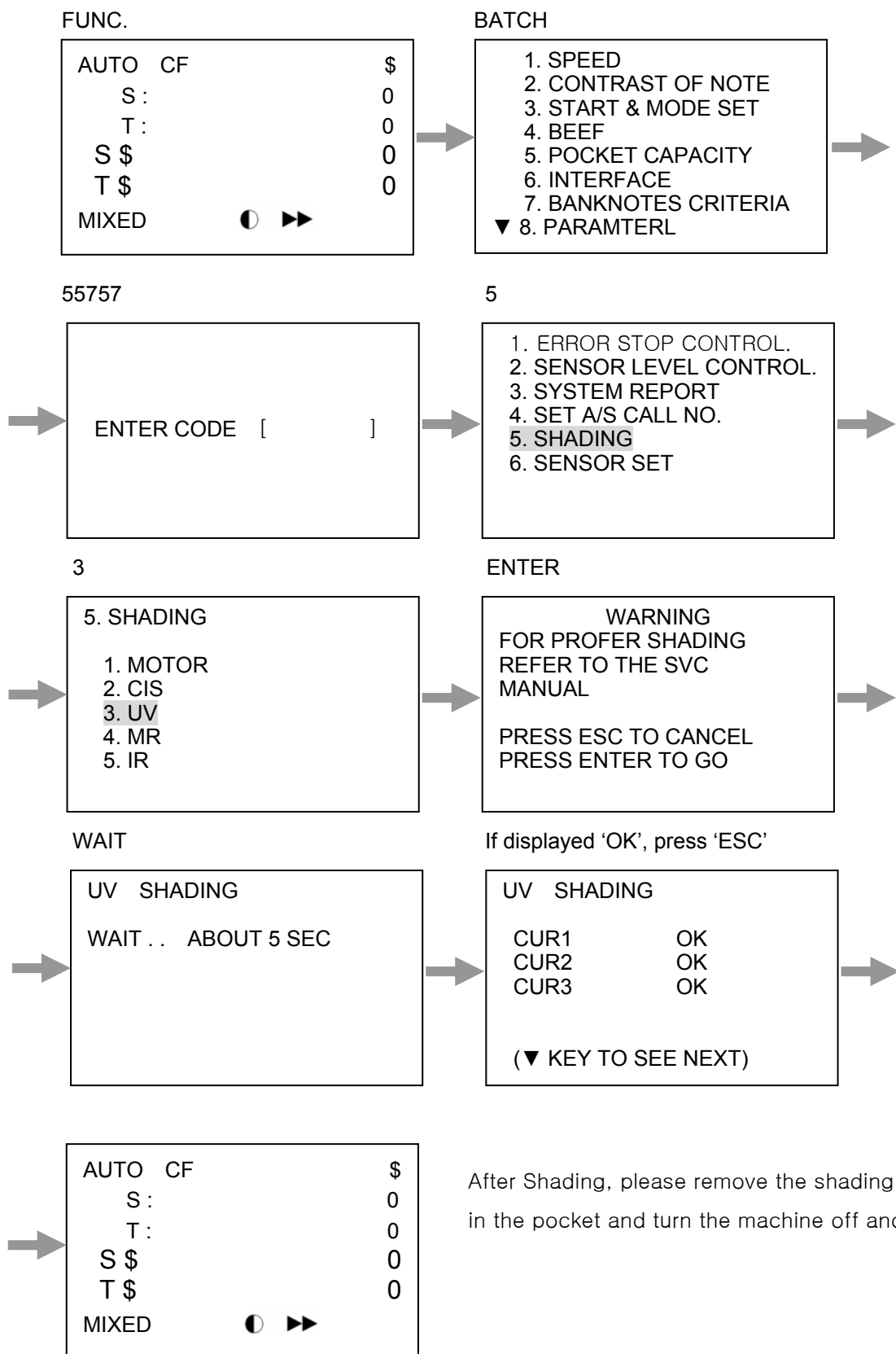
1. Open the rear cover



2. Insert 'UV SHADING SHEET' and close.



'FUNC.' → **'BATCH'** → **'55757'** → **'5'** → **'3'** → **'ENTER'** → **'ESC'**

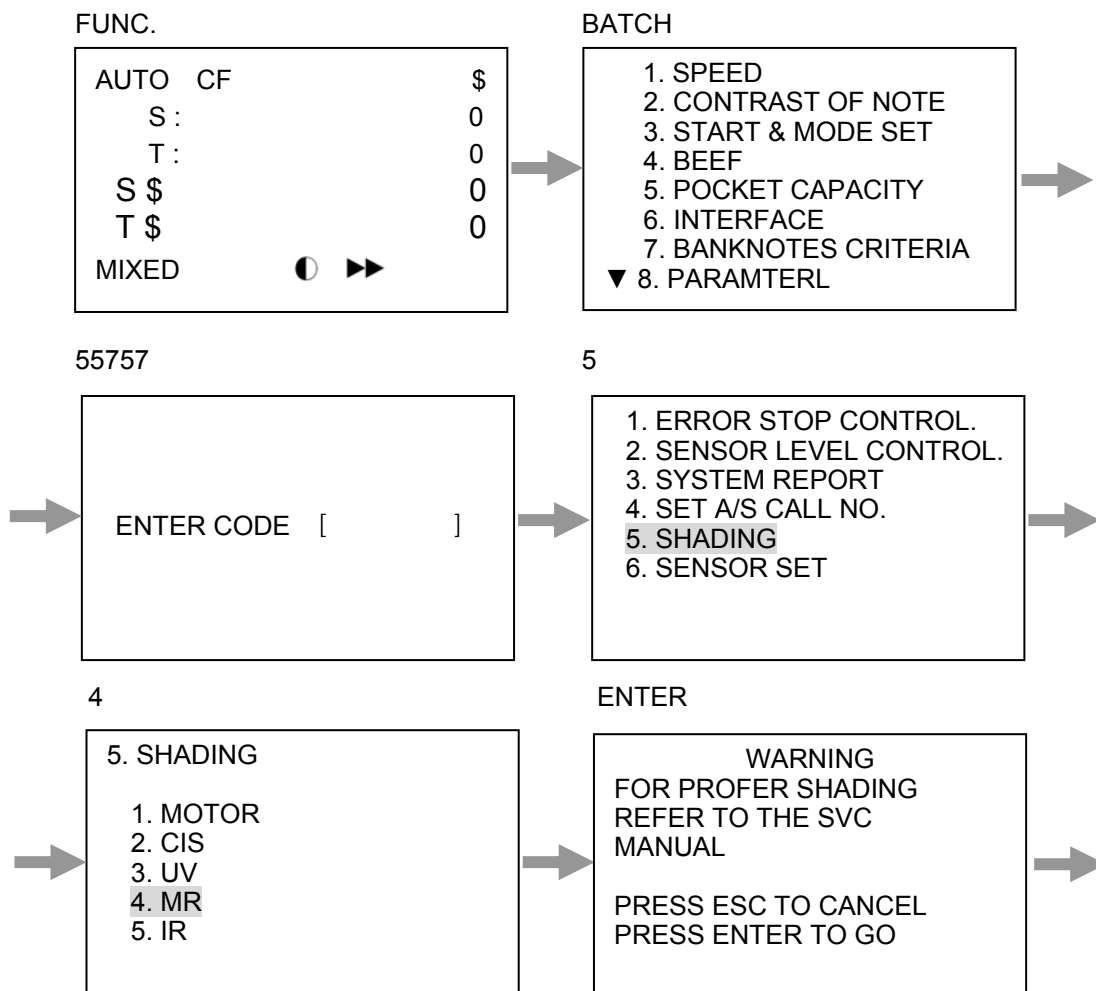


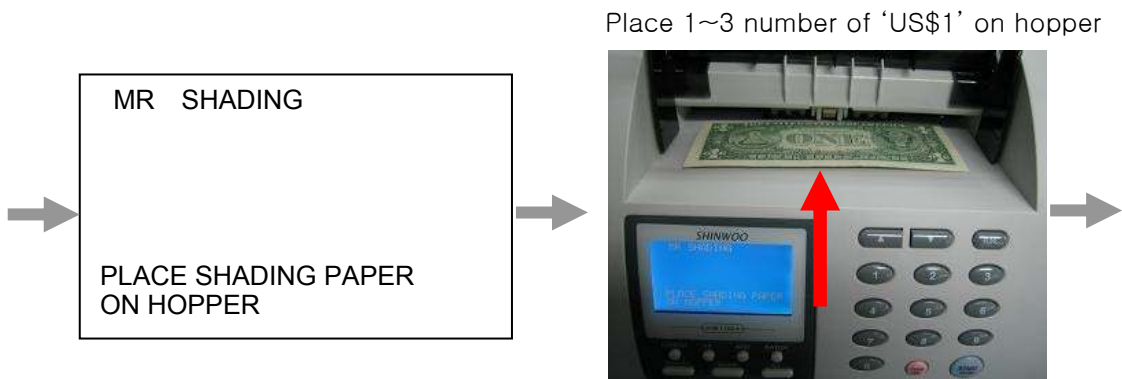
MR Shading

MR SHADING SHEET : USE US \$1 (Rear Banknote)

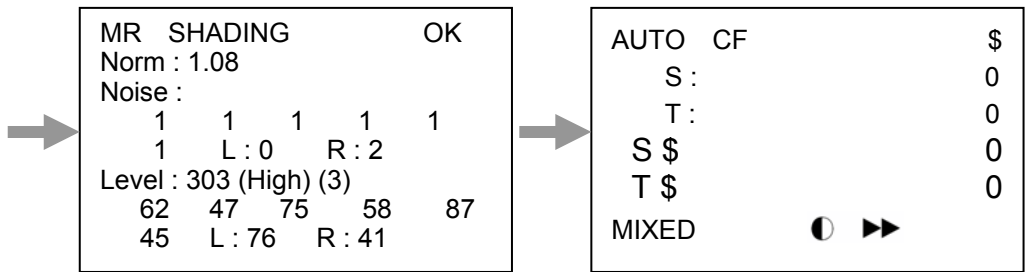


'FUNC.' → 'BATCH' → '55757' → '5' → '4' → 'ENTER' → 'ESC'



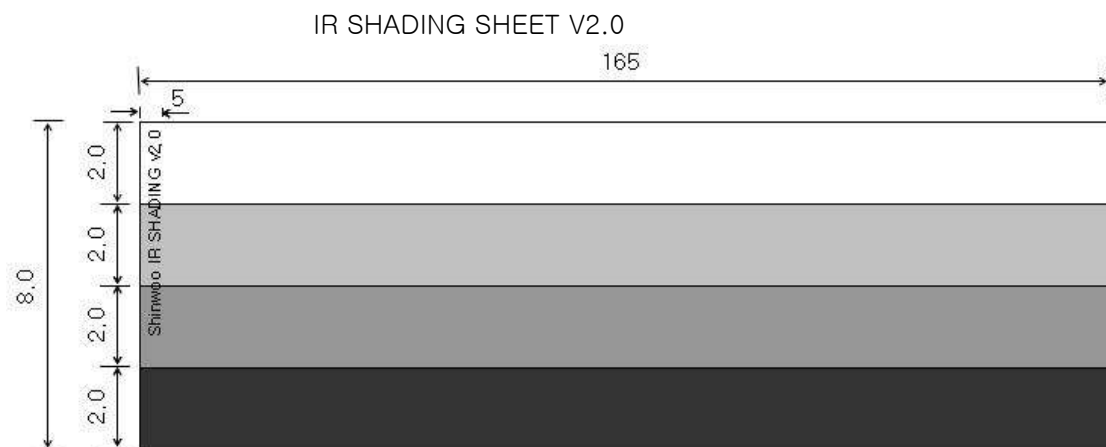


If displayed 'OK', please press 'ESC'



After Shading, please remove the shading sheet
in the pocket and turn the machine off and on.

IR Shading.



'FUNC.' → 'BATCH' → '55757' → '5' → '5' → 'ENTER' → 'ESC'

FUNC.

AUTO	CF	\$
S :		0
T :		0
S \$		0
T \$		0
MIXED		

BATCH

1. SPEED
2. CONTRAST OF NOTE
3. START & MODE SET
4. BEEF
5. POCKET CAPACITY
6. INTERFACE
7. BANKNOTES CRITERIA
- ▼ 8. PARAMTERL

55757

ENTER CODE []

5

1. ERROR STOP CONTROL.
2. SENSOR LEVEL CONTROL.
3. SYSTEM REPORT
4. SET A/S CALL NO.
5. SHADING
6. SENSOR SET

5

5. SHADING

1. MOTOR
2. CIS
3. UV
4. MR
5. IR

ENTER

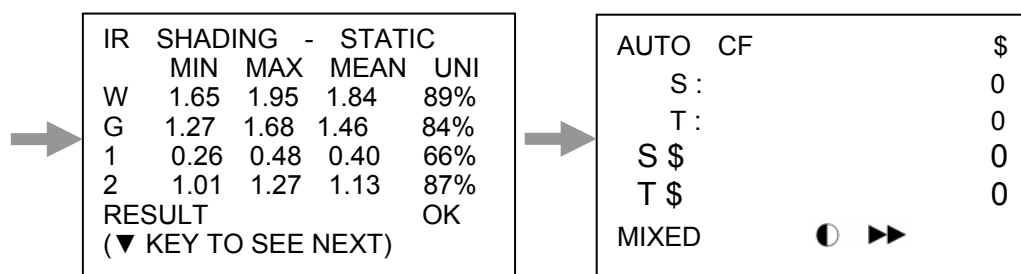
WARNING
FOR PROFER SHADING
REFER TO THE SVC
MANUAL

PRESS ESC TO CANCEL
PRESS ENTER TO GO

Place 'IR SHADING SHEET' on hopper



If displayed 'OK', please press 'ESC'



After Shading, please remove the shading sheet in the pocket and turn the machine off and on.

8 Upgrading

Main S/W Upgrading

▪ Getting start

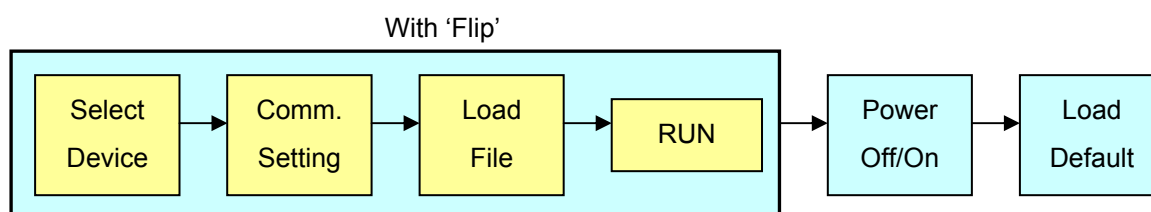


1. Press deep switch before turn on the power switch using needle as picture.
2. Turn on the power switch and wait 2~3 Sec.
3. Take out the needle.
4. The LCD will display nothing except back Light.

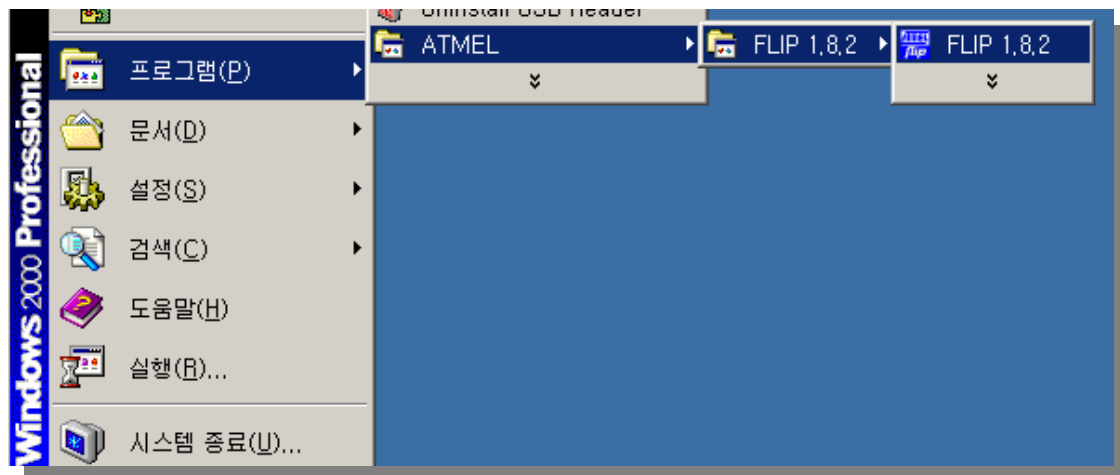
▪ Programming

※ Please visit below web-site to down load “flip 2.4.6” to upgrade main software.

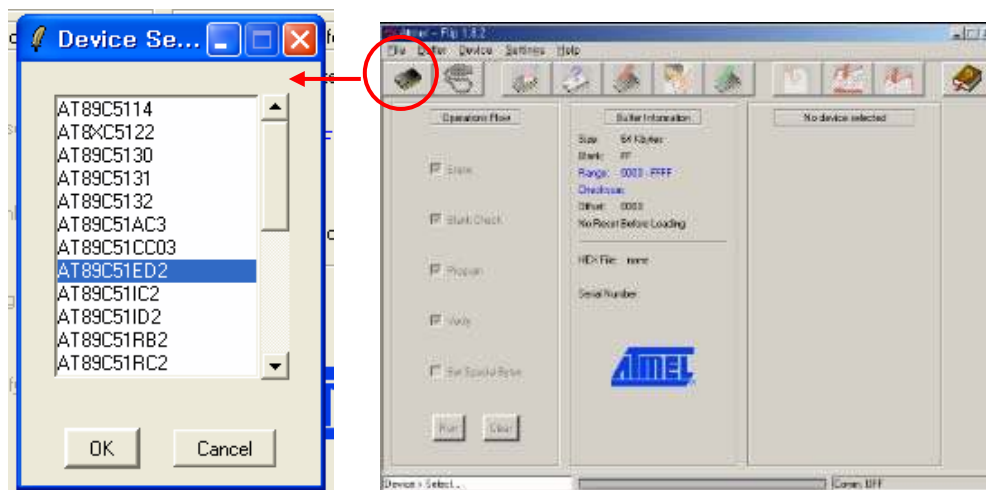
http://www.atmel.com/dyn/products/tools_card.asp?tool_id=3886



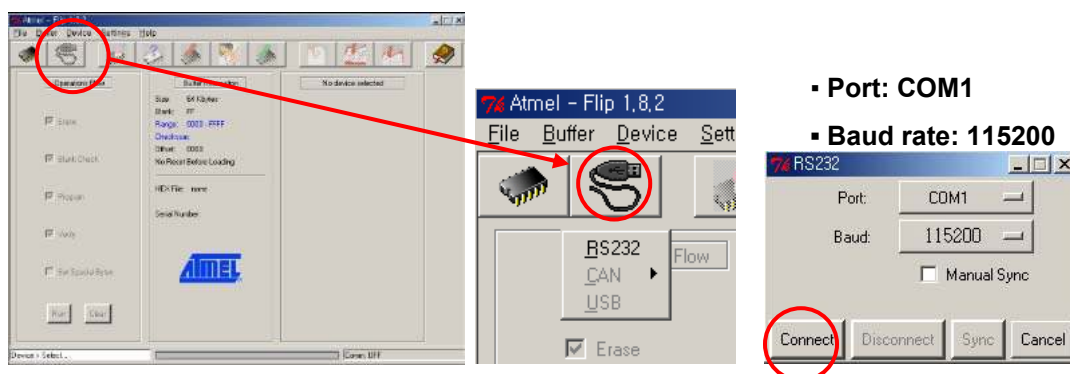
1. Execute the Programmer ('Flip')



2. Select Device: AT89C51RD2 or AT89C51ED2



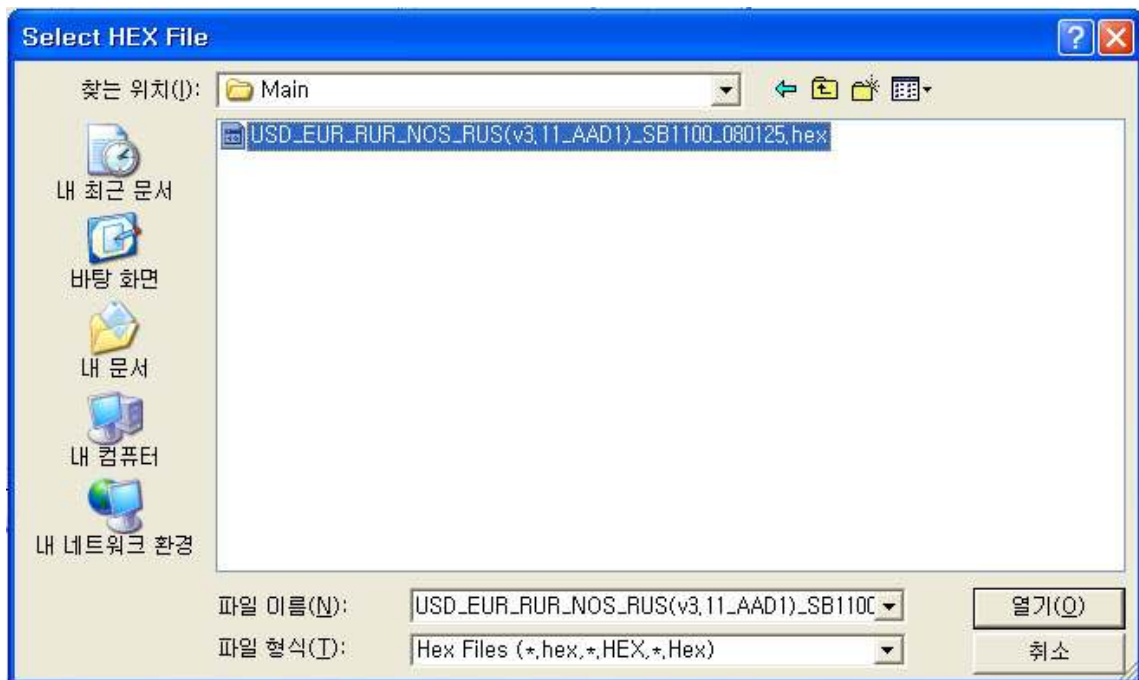
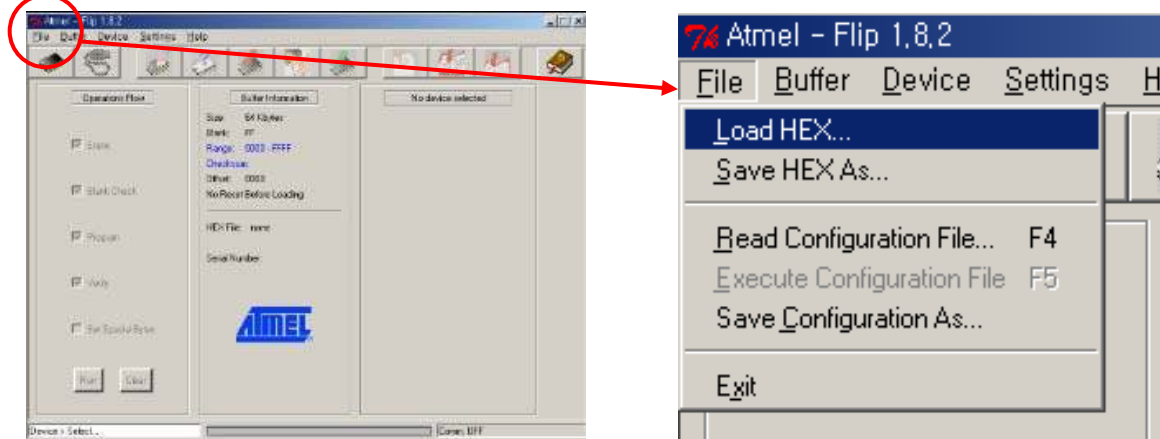
3. Set Communication Port and Baud rate



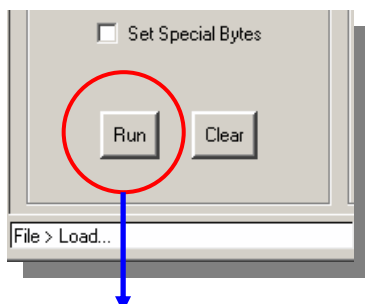
• Port: COM1

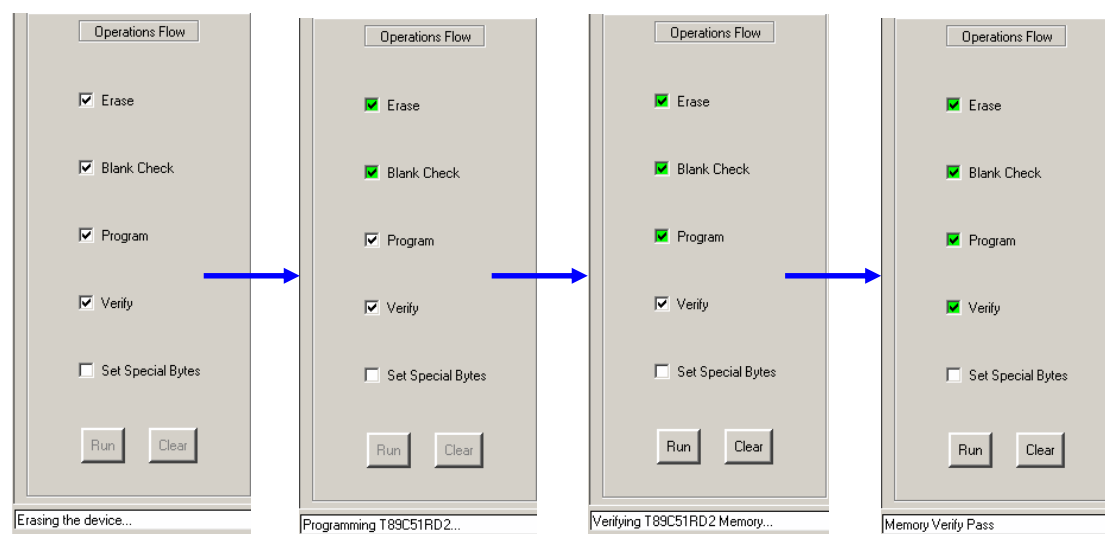
• Baud rate: 115200

4. Load HEX File to install



5. Run programming by Clicking 'Run' button

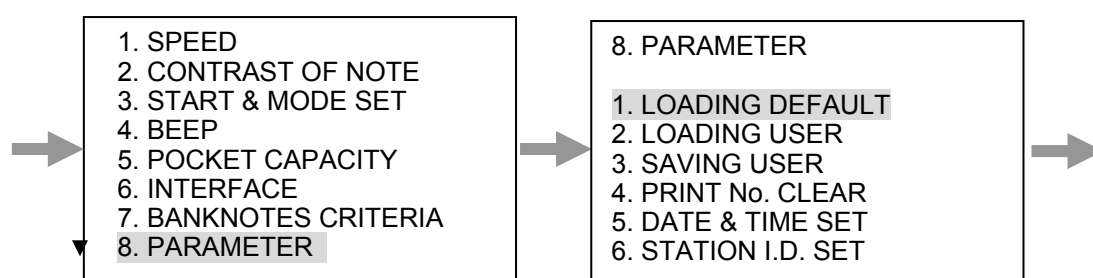




6. Power off & on

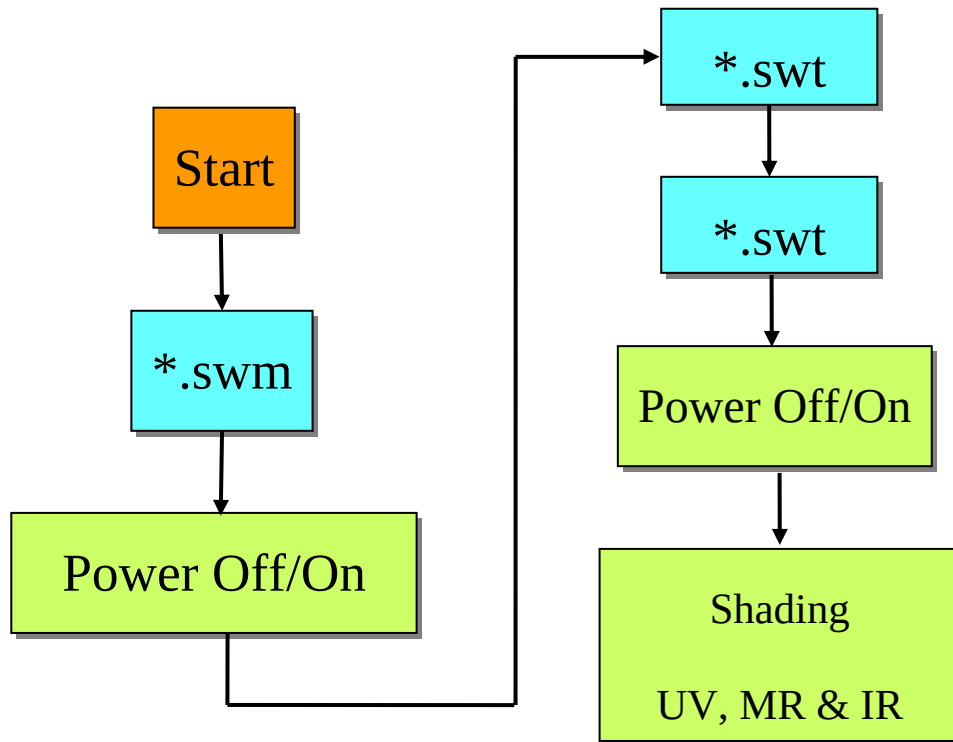
7. Load default parameter

'FUNC.' → '8' → '1' → 'ESC'

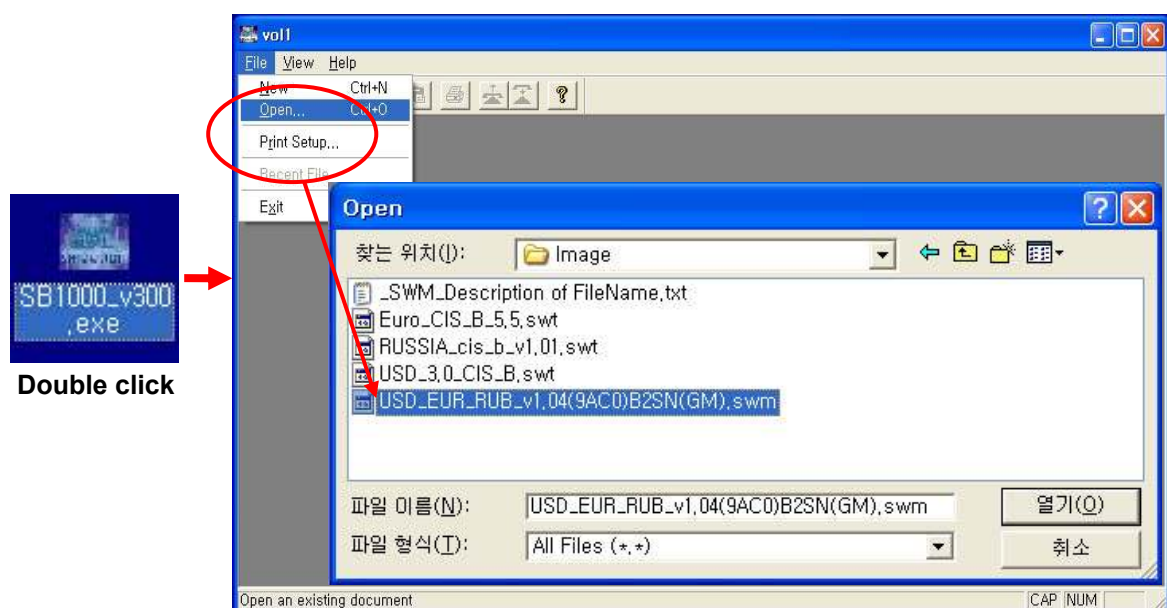


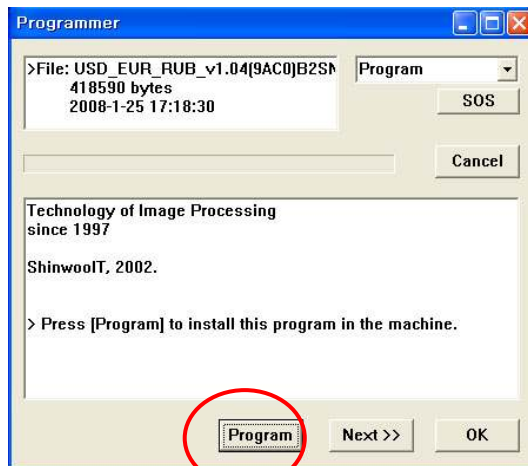
9. Power off & on

Image S/W Upgrading

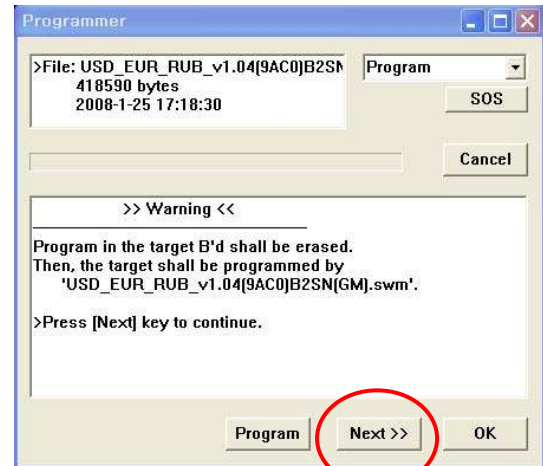


1. Execute '**sb1000_v300.exe**' (or '**V310**') by double clicking.
2. Open the [~. swm] File

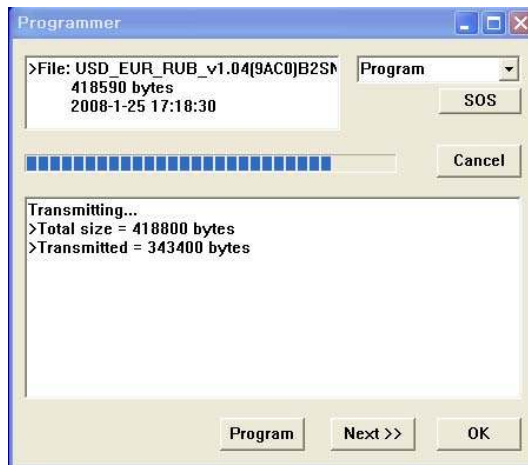




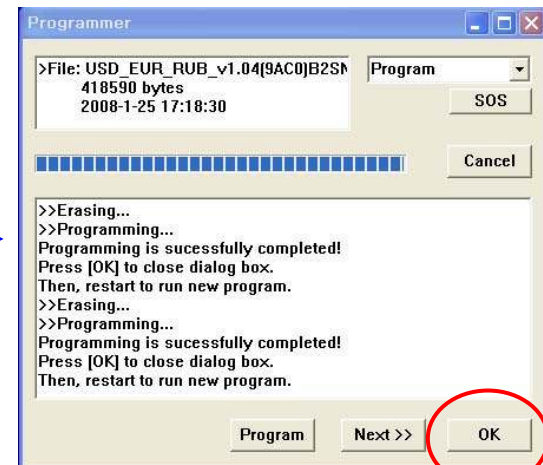
3. Press [Program] button



4. Press [Next >>] button



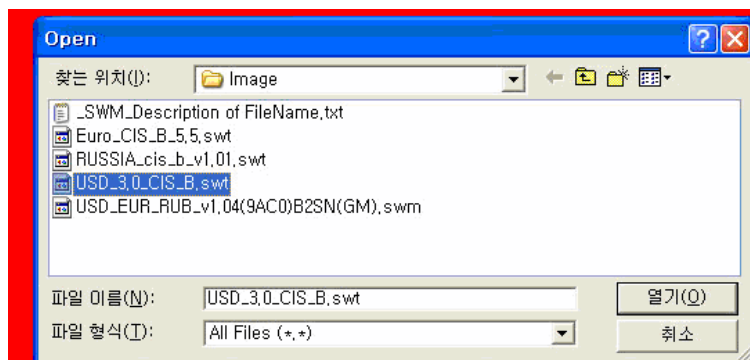
5. Wait until automatically finished.



6. Close Programmer Dialog box(Press OK)

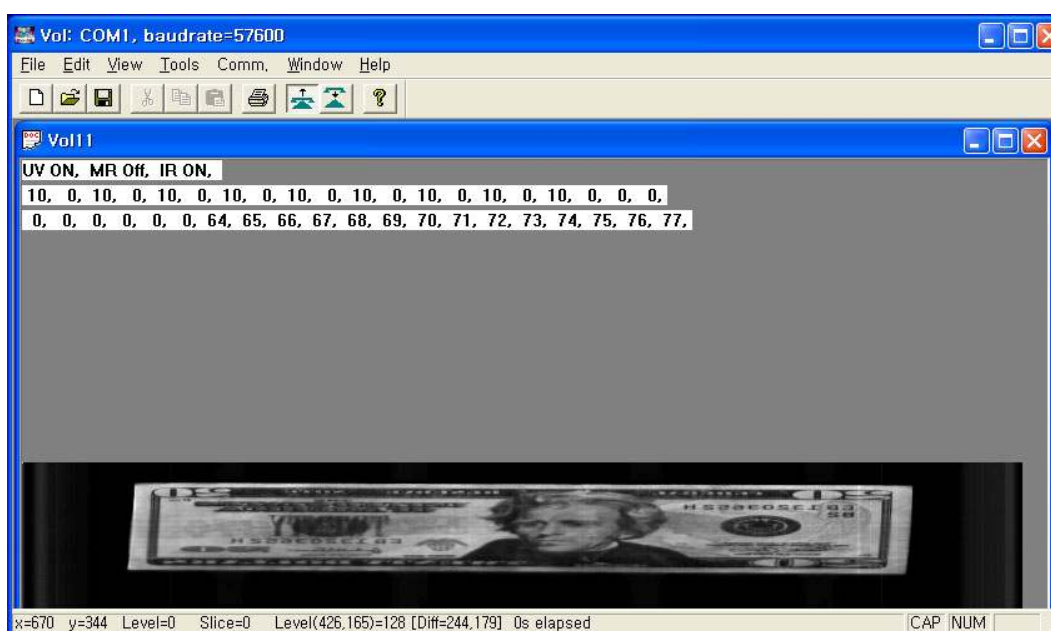
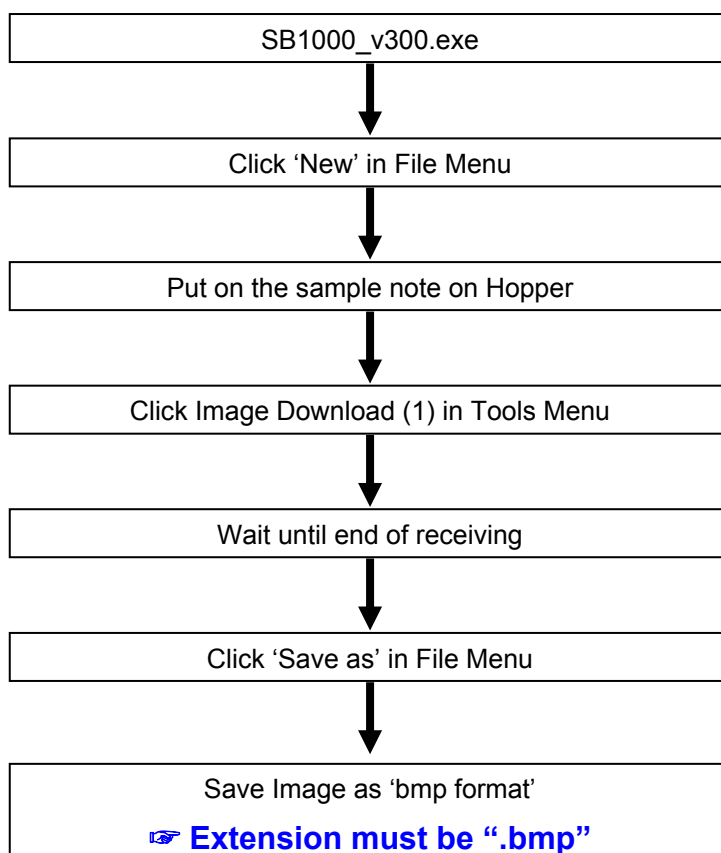
7. Power off & on

8. Open the [~. swt] File



Repeat step3~step6 (Install the remained *.SWT files with same method)

How to download image of banknote



The steps for getting LOG data

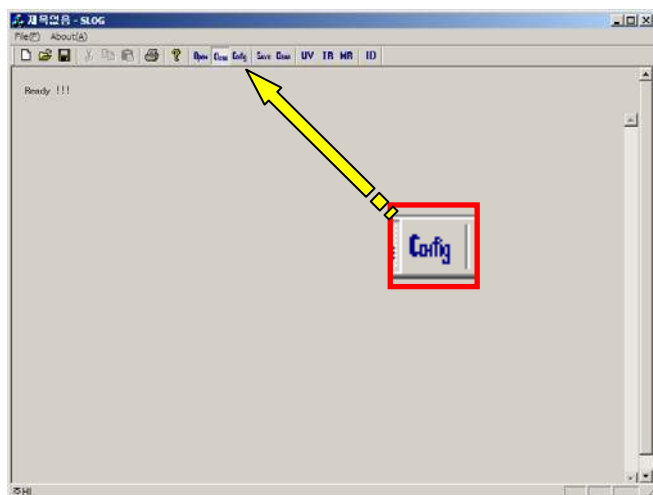
You can get the LOG data of real banknote or counterfeit using the '**SLOG.exe**' program
Please get and collect the sensor data as many as possible of the counterfeit can't detected and the real banknotes detected as counterfeit by SB-1100 and send to us, SBM. These data is important and big help to revise the program.

1. After you connect the serial cable between SB-1100 and PC, turn on the SB-1100
(The below picture shows the connected situation with serial and USB cable between the notebook and SB-1100)
Turn on the SB-1100 and CF function.

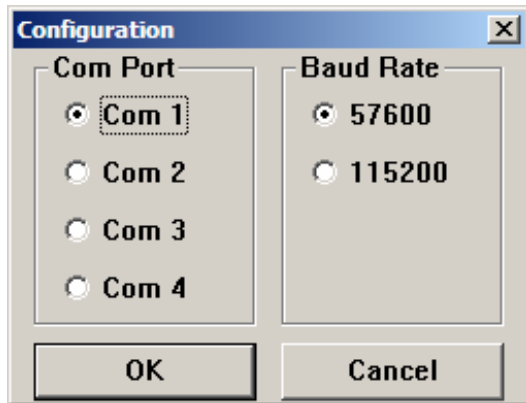
1. Connect with 'Com.1' port of PC



2. Make the 'SLOG.exe' activate on computer



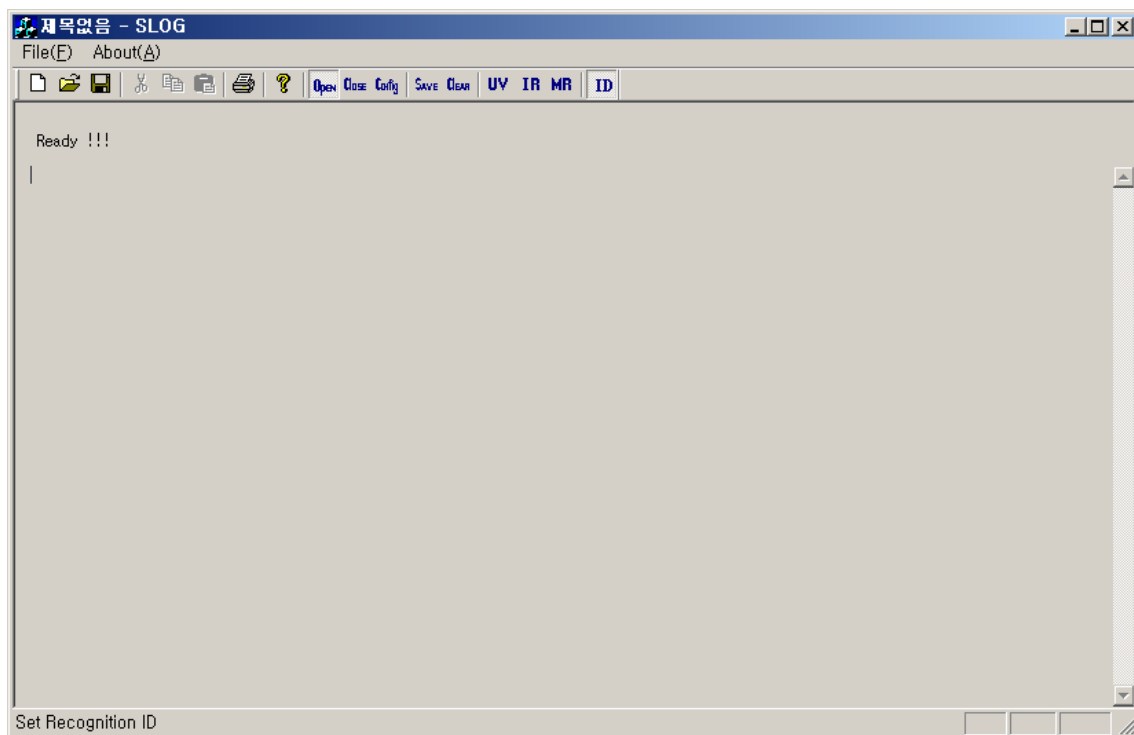
3. After you press the '**Config**' icon, select the Comport connected SB-1000 The Baud Rate should be 57600.



4. Press '**open**' icon, and open the comport

If it fails to open, make activate till become OK changing the comport no. of No.3.

5. It succeeds to open, press '**ID**' icon, and make getting LOG data Mode



6. Put the banknotes (or Counterfeits) on the Hopper.

After get the LOG data of real banknotes,

Surely press "**SAVE**" and save the downloaded data with appropriate file name and then test.



7. You can find the below screen when the SB-1000 counts the banknotes

계측결과 - SLOG

File(F) About(A)

Open Close Config Save Clear UV IR MR ID

Done !!!

38	7	K10	GB	118	1	0	564	80	3	27	4	28	24	42	45	4
39	7	K10	GB	123	-2	0	564	80	3	37	4	29	30	47	45	4
40	7	K10	GB	119	0	0	569	59	3	37	11	47	35	50	45	11

No.	Code	Note	Face	Shift	Skew	Sort	length	Height	CF	d1(1)	d1(2)	d2	d3	d4	t	
41	7	K10	GB	120	0	0	564	81	3	19	4	22	29	37	45	4
42	7	K10	GB	126	-11	0	565	80	3	38	4	25	25	38	47	4
43	7	K10	GB	117	4	0	567	80	3	38	11	50	39	65	45	11
44	7	K10	GB	118	2	0	568	59	3	33	11	46	55	33	46	11
45	7	K10	GB	118	4	0	569	81	3	29	11	31	35	40	46	11
46	7	K10	GB	115	9	0	568	81	3	36	11	28	37	47	48	11
47	7	K10	GB	116	4	0	566	80	3	24	11	27	33	42	46	11
48	7	K10	GB	119	-2	0	566	59	3	28	4	21	29	63	44	4
49	7	K10	GB	117	-3	0	571	59	3	31	11	27	39	60	45	11
50	7	K10	GB	120	2	0	568	59	3	27	11	39	39	60	46	11

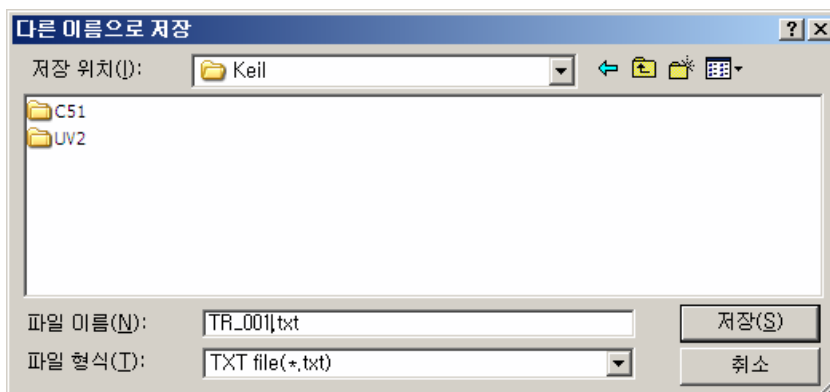
No.	Code	Note	Face	Shift	Skew	Sort	length	Height	CF	d1(1)	d1(2)	d2	d3	d4	t	
51	7	K10	GB	118	-3	0	569	59	3	31	11	23	38	40	45	11
52	7	K10	GB	124	-12	0	567	80	3	44	4	29	30	63	47	4
53	7	K10	GB	123	-3	0	565	59	3	31	4	42	35	33	45	4
54	7	K10	GB	118	-2	0	570	80	3	40	11	30	29	40	45	11
55	7	K10	GB	120	-4	0	567	59	3	38	4	36	44	38	45	4
56	7	K10	GB	121	-8	0	567	80	3	29	11	30	28	49	46	11
57	7	K10	GB	116	0	0	568	59	3	39	11	36	39	63	44	11
58	7	K10	GB	117	0	0	567	59	3	28	11	39	50	56	44	11
59	7	K10	GB	112	4	0	567	80	3	27	11	42	34	62	46	11

*Total=59(Ok=59,NC=0) / AUST590 : T_avg=45.2[msec], D_avg=34, SD=7.2

준비

8. After test as much as you want to test Press '**Save**' button.

When the below screen shows and save as the file name that you want.



9. Repeat the above No.6-No.8.

10. Send the saved '*.txt' file to us, SBM by email.

9 Parts List

Parts List Ver. 1.0

No.	CODE	PART NAME	Q'TY
1	1A00X1003A	PBA_ENCODER	1
2	1A00X1004A	PBA_HOPPER	1
3	1A00X1011A	PBA_JP/SP_R	4
4	1A00X1012A	PBA_JP/SP_T	4
5	1A00X1026A	PBA_REJECT_R	1
6	1A00X1027A	PBA_REJECT_T	1
7	1A00X1035A	PBA_STACKER_R	1
8	1A00X1036A	PBA_STACKER_T	1
9	1A00X2003A	ASS'Y_CIS	1
10	1A00X2005A	ASS'Y_COVER_TOP	1
11	1A00X2025A	ASS'Y_POCKET_UPPER	1
12	1A00X2026A	ASS'Y_PRESS_ROLLER	1
13	1A00X2038A	ASS'Y_SEPARATOR_A	1
14	1A00X2041A	ASS'Y_TRANSFER_ROLLER	1
15	1A00X2052A	ASS'Y_PINCH_ROLLER_EXIT	1
16	1A00X2053A	ASS'Y_PINCH_ROLLER	2
17	1A00X2054A	ASS'Y_POCKET_LOWER	1
18	1A00X2055A	ASS'Y_PINCH_ROLLER_FDR2	1
19	1A00X2064A	ASS'Y_WING_STACKER	1
20	1A00X2066A	ASS'Y_SHAFT_ADF_ADJUST	1
21	1A00X2067A	ASS'Y_REAR_PINCH_ROLLER	1
22	1A00X2070A	ASS'Y_PLATE_BASE	1
23	1A00X2072A	ASS'Y_BKT_IDLE	1
24	1A00X2078A	ASS'Y_COVER_SIDE_UPPER_L	1
25	1A00X2079A	ASS'Y_COVER_SIDE_UPPER_R	1
26	1A00X2080A	ASS'Y_ROLLER_PICK_UP	1
27	1A00X2081A	ASS'Y_REJECT_BAR	2
28	1A00X2082A	ASS'Y_PLATE_GUIDE_LOWER_2	1
29	1A00X2083A	ASS'Y_BKT_MOTOR_STACKER	1
30	1A00X3044A	ASS'Y_MOTOR_MAIN	1
31	1A00X3045A	ASS'Y_MOTOR_STACKER	1

32	1A00X3046A	ASS'Y_SELECTOR	1
33	1A00X3047A	ASS'Y_SOLENOID	1
34	1A00X3048A	ASS'Y_FRONT_COVER_SWITCH	1
35	1A00X3050A	ASS'Y_CLUTCH	1
36	1A00X3065A	ASS'Y_STACKER_SENSOR	1
37	1A01X1037A	PBA_CF_AMP_V1.2	1
38	1A01X1038A	PBA_IMAGE_V3.3	1
39	1A01X1039A	PBA_IR_TRN_V1.4	1
40	1A01X1040A	PBA_IR_RCV_V1.3	1
41	1A01X1041A	PBA_MAIN_V2.2	1
42	1A01X1042A	PBA_MRS6_V1.5	2
43	1A01X1043A	PBA_MRA60MU_V1.3	1
44	1A01X1044A	PBA_OPE_V1.1	1
45	1A01X1045A	PBA_PARALLEL_V1.2	1
46	1A01X1046A	PBA_UVA_V1.4	1
47	1A01X1047A	PBA_UVB_V1.4	1
48	1A01X1048A	PBA_SMPS_Rev.001	1
49	1A01X1049A	PBA_CONN_V1.1	1
50	1A01X2056A	ASS'Y_COVER_PANEL_B	1
51	1A01X2057A	ASS'Y_GUIDE_IN_LOWER_2	1
52	1A01X2058A	ASS'Y_GUIDE_IN_UPPER_2	1
53	1A01X2059A	ASS'Y_REAR_HINGE_B	1
54	1A01X2060A	ASS'Y_ROLLER_ADF_2	1
55	1A01X2062A	ASS'Y_REAR_CASE	1
56	1A01X2063A	ASS'Y_REAR_OPEN_HINGE_1_B	1
57	1A01X2068A	ASS'Y_SHAFT_PRESS_IDLE_ROLLER_2	1
58	1A01X2071A	ASS'Y_GUIDE_UPPER_2	1
59	1A01X2084A	ASS'Y_GUIDE_SENSOR_UV	1
60	1A01X3061A	ASS'Y_BRAKE_2	1
61	1A01X3069A	ASS'Y_SMPS_UNIT	1
62	6200A001XA	RUBBER_KEY_PAD	1
63	6200B002XA	RUBBER_TENSION_RING	1
64	6400B001XA	KSG255	1
65	6600G002XA	SUV_FILTER	1
66	6600G005XA	UV_FILTER(N)	1
67	6600H003XA	CIS	1

68	6800A001XA	CR_2032H	1
69	7000A008XA	HARNESS_PH_01	1
70	7000A009XA	HARNESS_PH_02	1
71	7000A011XA	HARNESS_PH_05	1
72	7000A021XA	HARNESS_PH_13	1
73	7000A025XA	HARNESS_PH_19	1
74	7000A026XA	HARNESS_PH_20	1
75	7000A028XA	HARNESS_PH_23	1
76	7000A029XA	HARNESS_PH_24	1
77	7000A031XA	HARNESS_PH_27	1
78	7000A036XA	HARNESS_PH_32	1
79	7000A038XA	HARNESS_PH_36	1
80	7000A039XA	HARNESS_PH_38(F)	1
81	7000A040XA	HARNESS_PH_38(M)	2
83	7000C037XA	HARNESS_PH_35	1
84	7000C046XA	SERIAL_CABLE	1
85	7001A048XA	PH_17(2p Front Cover SW, Clutch)	2
87	7001A049XA	PH_18(2p main-conn clutch)	1
88	7001A050XA	PH_22(4P 1100 JP_SP TRN)	2
89	7001A051XA	PH_42(11p MR_Array)	1
90	7001A052XA	PH_43(4+5p MRS_Left)	1
91	7001A053XA	PH_44(5+4p MRS_Right)	1
92	7001A054XA	PH_33(2p IR TRN Power)	1
93	7001A055XA	PH_25(4p 1100 Image-SMPS)	1
94	7001A056XA	PH_51(8p 1100 UVA b'd)	1
95	7001A057XA	PH_52(8p 1100/1800 CONN b'd)	1
96	7001A058XA	PH_53(10p 1100 CFAMP b'd)	1
97	7001A059XA	PH_59(2p CFAMP Power)	1
98	7001A060XA	PH_54(10p 1100 CIS)	1
99	7001A061XA	PH_60(20p Parallel)	1
100	7001A062XA	PH_66(4P 1100 STACKER)	1
101	7001A063XA	PH_67(18+3P 1100 IR RCV)	1
102	7001A064XA	PH_68(4P 1100 ENCODER)	1
103	7001A065XA	PH_69(12+6+6P 1100 UVB B'D)	1
104	7001A066XA	PH_74(2p 1100 Brake)	1
105	720000100A	BUSH_STACKER_MOTOR	2

107	720000300A	COVER_ENCODER_WHEEL	1
108	720000400A	COVER_PANEL	1
109	720000500A	COVER_REAR_LOWER	1
110	720000600A	COVER_REAR_UPPER	1
111	720000700A	COVER_SIDE_LOWER_L	1
112	720000800A	COVER_SIDE_LOWER_R	1
113	720000900A	COVER_SIDE_UPPER_L	1
114	720001000A	COVER_SIDE_UPPER_R	1
115	720001100A	COVER_TOP	1
116	720001200A	COVER_TOP_ENTRANCE	1
117	720001300A	GEAR_BILL_GUIDE	1
118	720001400A	GUIDE_BILL_L	1
119	720001500A	GUIDE_BILL_R	1
120	720001900A	GUIDE_PRESS_ROLLER	1
121	720002100A	GUIDE_RPS	10
124	720002300A	GUIDE_SELECTOR	1
125	720002400A	GUIDE_TRANSFER_ROLLER	1
126	720002500A	HOOK_OPEN_L	1
127	720002600A	HOOK_OPEN_R	1
128	720002700A	KEY_CLEAR	1
129	720002800A	KEY_FUNCTION	1
130	720002900A	KEY_MAIN	1
131	720003000A	KEY_START	1
132	720003100A	KNOB_OPEN_HOOK	2
134	720003200A	POCKET_LOWER	1
135	720003300A	POCKET_UPPER_B	1
136	720003400A	PULLEY_ADF	1
137	720003500A	PULLEY_FEED_1	1
138	720003600A	PULLEY_FEED_1_2	1
139	720003700A	PULLEY_FEED_2	1
140	720003800A	PULLEY_FEED_3	2
141	720003900A	PULLEY_REJECT	1
142	720004200A	PULLEY_PICK_UP	2
144	720004300A	TRAY_BILL_IN_GUIDE	1
145	720004301A	WINDOW_HOPPER	1
146	720004302A	WING_STACKER	2

147	720104303A	REAR_CASE	1
148	720104304A	GUIDE_SENSOR_IR	1
149	720104305A	GUIDE_SENSOR_UV	1
150	740000200A	BKT_CIS_L	1
151	740000300A	BKT_CIS_R	1
152	740000400A	BKT_ENCODER	1
153	740000500A	BKT_HINGE_STOPPER	1
154	740000600A	BKT_IDLE	1
155	740000800A	BKT_PCB_MOUNT	1
156	740000900A	BKT_PINCH_EXIT	1
157	740001100A	BKT_PINCH_FDR_2	1
158	740001200A	BKT_PINCH_ROLLER	1
159	740001300A	BKT_POWER	1
160	740001500A	BKT_REAR_COVER	1
161	740001600A	BKT_REJECT_BAR	2
162	740001700A	BKT_SELECTOR	1
163	740001800A	BKT_SEPARATOR	1
164	740001900A	BKT_STACKER	2
166	740002000A	BKT_STACKER_SENSOR	1
167	740002200A	PLATE_BASE	1
168	740002900A	PLATE_REAR_OPEN_HANDLE	1
169	740003300B	PLATE_REAR_OPEN_HINGE_2	1
170	740003400A	PLATE_SIDE_LOWER_L	1
171	740003500A	PLATE_SIDE_LOWER_R	1
172	740003800A	PLATE_SPRING	1
173	740003900A	PLATE_SPRING_ADF	1
174	740004100A	SUPPORT_LOWER_PLATE	1
175	740004200A	UPPER_SUPPORT_1	1
176	740004300A	UPPER_SUPPORT_2	1
177	740104400A	BKT_BRAKE_2	1
178	740104500A	BKT_PULLEY_COVER_2	1
179	740104800A	PLATE_GUIDE_IN_LOWER_2_B	1
180	740105000A	PLATE_GUIDE_IN_UPPER_2	1
181	740105100A	PLATE_GUIDE_LOWER_2	1
182	740105200A	PLATE_GUIDE_UPPER_2	1
183	740105400A	PLATE_REAR_HINGE_B	1

184	740105600A	PLATE_REAR_OPEN_HINGE_1_B	1
185	740105700A	PLATE_SIDE_UPPER_L_2	1
186	740105800A	PLATE_SIDE_UPPER_R_2	1
187	740105900A	PLATE_SPRING_CIS	1
188	740106000A	PLATE_SPRING_MR	2
189	7600A001XA	COIL_SPRING_REAR_OPEN_HANDLE	2
190	7600A002XA	COIL_SPRING_PINCH	3
193	7600A003XA	COIL_SPRING_PINCH_1	1
194	7600B004XA	TORSION_SPRING_PINCH_L	1
195	7600B005XA	TORSION_SPRING_PINCH_R	1
196	7600B006XA	TORSION_SPRING_ADF	1
197	7600B007XA	TORSION_SPRING_MAIN_HINGE_L	1
198	7600B008XA	TORSION_SPRING_MAIN_HINGE_R	1
199	7600B009XA	TORSION_SPRING_OPEN_HOOK_L	1
200	7600B010XA	TORSION_SPRING_OPEN_HOOK_R	1
201	7800A010XA	SHAFT_ADF_ADJUST	1
202	7800A011XA	SHAFT_HINGE_MAIN	1
203	7800A012XA	SHAFT_HINGE_TOP	1
204	7800A014XA	SHAFT_PINCH_ROLLER	3
207	7800A015XA	SHAFT_PINCH_R_U_POCKET	1
208	7800A017XA	SHAFT_PRESS_ROLLER	1
209	7800A018XA	SHAFT_SELECTOR_CONN	1
210	7800A019XA	SHAFT_STACKER	1
211	7800A020XA	SHAFT_TRANSFER_ROLLER	1
212	7800B002XA	BUSH_GROUND	1
213	7800B003XA	BUSH_ONEWAY_BEARING	1
214	7800B004XA	BUSH_STOPPER	1
215	7800C001XA	ARM_ADF_ADJUST	1
216	7800D005XA	PULLEY_HINGE	1
217	7800D006XA	PULLEY_MOTOR	1
218	7800E008XA	ROLLER_PRESS	2
219	7800E009XA	ROLLER_PRESS_IDLE	4
220	7800F021XA	SPECIAL_SCREW_LOWER	1
221	7800F022XA	SPECIAL_SCREW_UPPER	1
222	7800G023XA	UV_DUMMY	1
223	7800G024XA	COLOR_SENSOR_DUMMY	1

224	7800G025XA	UV_FILTER_DUMMY	2
225	7801A026XA	SHAFT_PRESS_IDLE_ROLLER_2	2
226	7801A027XA	SHAFT_REAR_PINCH_ROLLER	1
227	7801A029XA	GLASS_UV_REFLECT	1
228	800000500A	ROLLER_FEED_2	1
229	800000600A	ROLLER_FEED_3	1
230	800000700A	ROLLER_FEED_4	1
231	800000800A	ROLLER_PICK_UP	1
232	800000900A	ROLLER_PINCH	8
236	800001000A	ROLLER_PINCH_EXIT	2
237	800001100A	ROLLER_REJECT	1
238	800001200A	ROLLER_SEPARATOR_A	1
239	800101400A	ROLLER_ADF_2	1
240	800101500A	ROLLER_FEED_MR_A	1
241	800101700A	ROLLER_FEED_1_C	1
242	8200A001XA	BEARING_L_1360ZZ	2
243	8200A004XA	BEARING_LF_1360ZZ	6
247	8200A005XA	BEARING_LF_1680ZZ	18
256	8200B006XA	BELT_PICK_UP	1
257	8200B007XA	BELT_IDLE	1
258	8200B008XA	BELT_MOTOR	1
259	8200B009XA	BELT_MAIN	1
260	8201A010XA	BEARING_L_1950ZZ	2
261	8400A001XA	E_RING_Ø2(2x6x0.4)_Fe_ZB	
262	8400A002XA	E_RING_Ø4(4x11x0.6)_Fe_ZB	
265	8400A003XA	E_RING_Ø5(5x11x0.6)_Fe_ZB	
274	8400A004XA	E_RING_Ø6(6x12x0.8)_Fe_ZB	
289	8400A005XA	E_RING_Ø7(7x14x0.8)_Fe_ZB	
290	8400B006XA	HEX_SUPPORT_M3X6_Fe_Ni	
291	8400C007XA	HEX_NUT_M3X0.5_Fe_Zy	
292	8400C008XA	HEX_NUT_M4X0.7_Fe_Zy	
293	8400C037XA	HEX_NUT_M2.6X0.5_Fe_Zy	
295	8400D009XA	PAPER_WASHER	
300	8400D010XA	PLASTIC_WASHER_Ø6(6.2x10x_0.5T)	
301	8400D011XA	PLASTIC_WASHER_Ø8(8.2x13x0.5T)	
305	8400D012XA	RUBBER_WASHER_Ø4(4.5x12x3)	

311	8400D036XA	TOOTH_LOCK_WASHER_TD_B_Ø4_Fe_Zy	
312	8400D038XA	PLASTIC_WASHER_Ø8(8.2x13x_0.25T)	
317	8400D039XA	PLASTIC_WASHER_Ø6(6.2x10x_0.25T)	
319	8400E014XA	SCREW_M/C_FH_M2.6X5_Fe_Ni	
323	8400E016XA	SCREW_M/C_FH_M3X10_Fe_Ni	
324	8400E017XA	SCREW_M/C_FH_M3X6_Fe_Ni	
325	8400E019XA	SCREW_M/C_PH_M2x8_Fe_Zy	
326	8400E020XA	SCREW_M/C_PH/SW_M3X8_Fe_Zy	
330	8400E021XA	SCREW_M/C_PH/SWW_M3X6_Fe_Zy	
366	8400E023XA	SCREW_M/C_PH/SWW_M4X10_Fe_Ni	
368	8400E025XA	SCREW_M/C_PH/SWW_M4X8_Fe_Ni	
378	8400E026XA	SCREW_M/C_RH_M4x6_Fe_Ni	
385	8400E027XA	SCREW_M/C_RH_M4x8_Fe_Ni	
386	8400E028XA	SCREW_SET_SIH_FP_M3x6_Fe_ZB	
390	8400E029XA	SCREW_SET_SIH_FP_M4x6_Fe_ZB	
391	8400E030XA	SCREW_SET_SIH_FP_M5x6_Fe_ZB	
393	8400E031XA	SCREW_T/P_FH_M4x10_Fe_Ni	
396	8400E032XA	SCREW_T/P_PH_T2_Ø2.6x6_Fe_Zy	
397	8400E033XA	SCREW_T/P_PH_T2_Ø3X6_Fe_Zy	
409	8400E042XA	SCREW_M/C_PH_M2.5X4	
412	8600A001XA	MAIN_MOTOR	1
413	8600A003XA	STACKER_MOTOR	1
414	8600B002XA	SOLENOID	1
415	8600C007XB	CLUTCH_CYT_N	2
417	8800A003XA	BAR_REJECT_B	2
418	8800A007XA	FILM_GUARD_SMPS	1
419	8800A008XA	FILM_IMAGE	1
420	8800A009XA	FILM_MAIN	1
421	8800B021XI	WINDOW_LCD_SB1100	1
422	8800B024XA	WIRE_SADDLE_SMALL	
425	8800B025XB	WIRE_SADDLE_LARGE	1
427	8800C005XA	ELECTRO_BRUSH_1	3
428	8800C006XA	ELECTRO_BRUSH_2	2
429	8800D012XA	RUBBER_FOOT	4
433	8800E011XA	REFLECT_MIRROR	1
434	8801A026XA	FILM_POWER_3	1

435	8801B028XA	CIS_SHADING_TAPE	1
436	9000C013XA	LABEL_WARNING_L(ENG)	1
437	9000C015X	LABEL_WARNING_S(ENG)	2
438	9000F020XA	SNOW_BOX	1
439	9001A021XA	CARTON_BOX_SB1100(ENG)	1
440	9001C022XA	LABEL_SERIAL_SB1100(ENG)	1

10 Trouble Shooting

LCD Error Messages

Display	Meaning
FRONT COPEN	Front Cover is opened.
REAR COPEN	Rear Cover is opened
MAIN MOTOR	Main Motor stopped.
HOPPER EXIST	Notes exist in the Hopper.
DOUBLE	Double Feeding Error
CHAIN	Chain Error
HALF	Half Error
FEEDING	Miss-feeding Error
JAM0	Jam Error near RP1 sensor
JAM1	Jam Error near RP2 sensor
JAM2	Jam Error near JP sensor
JAM3	Jam Error near SP sensor

Notes : Please refer to the figures on "Chapter 3" to see the position of the sensors.

Fixing Problems

'FRONT COPEN'

1. Press Front Cover until it clicks in place.
2. Press CLEAR.

'HOPPER EXIST'

1. Remove the banknotes on the Hopper.
2. Press CLEAR.

'MAIN MOTOR', 'DOUBLE', 'FEEDING', 'JAM0', 'JAM1', 'JAM2', and 'JAM3'*

1. Remove banknotes on the Hopper.
2. Press CLEAR.

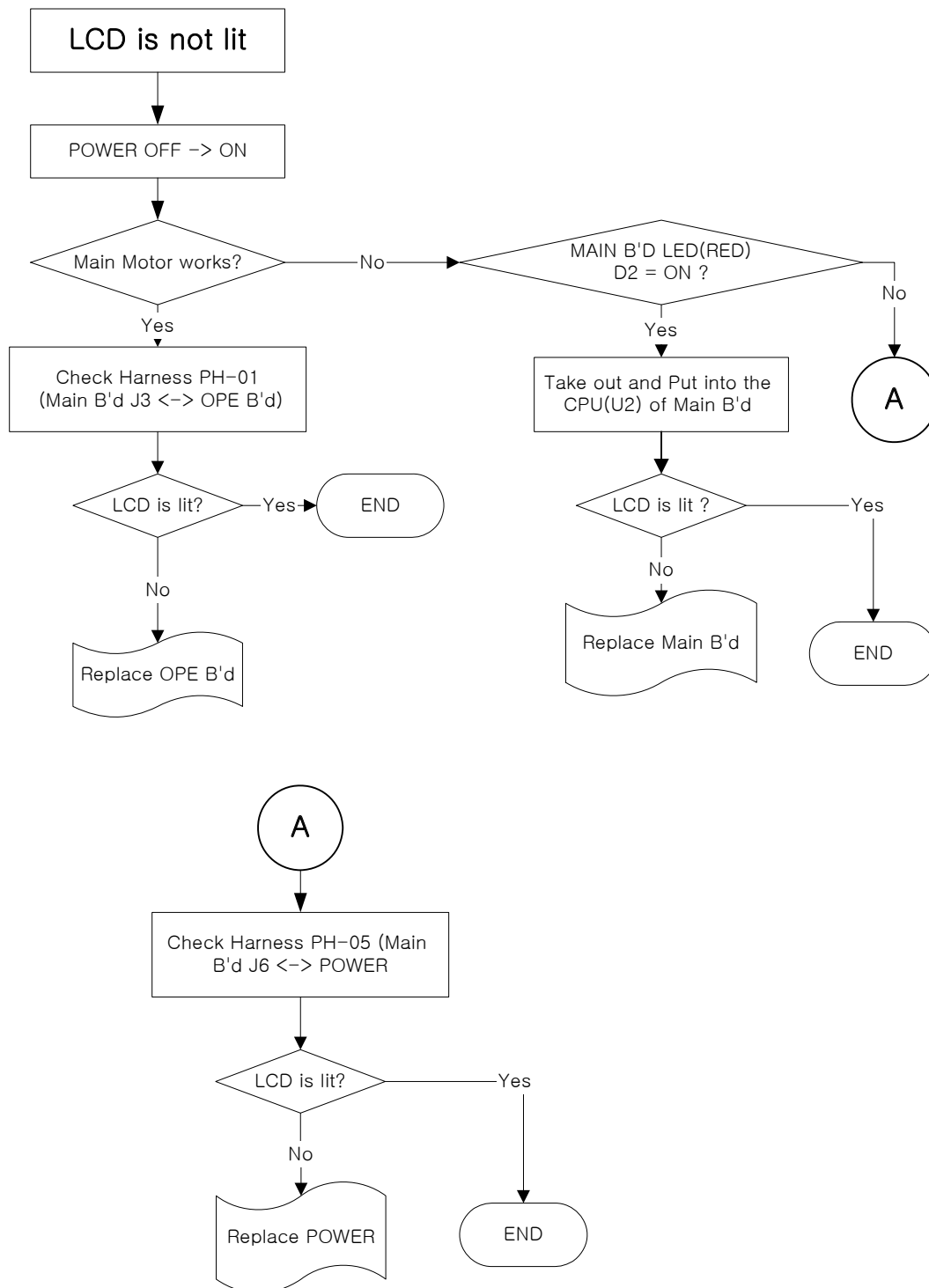
*) **Caution :**

In occurrence of JAM3, it is recommended that a user open the front cover and check the inside of the machine then remove notes before pressing CLEAR key.

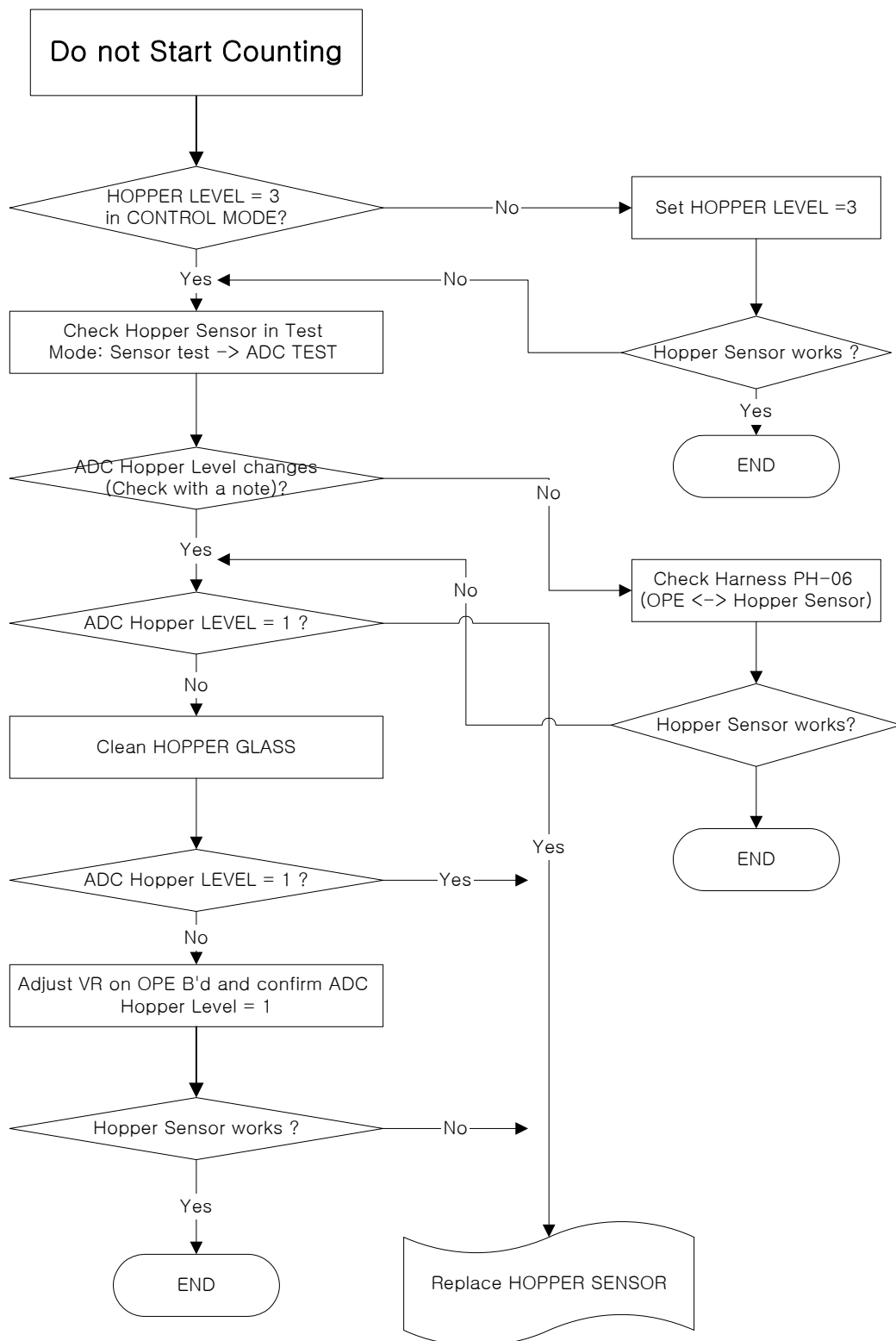
Trouble Shooting Flow Chart List

1. LCD is not lit
2. Do not start counting
3. Error: "Image M Not Working"
4. Error: Jam0 without actual jamming
5. Error: Jam1 without actual jamming
6. Error: Jam2/Jam3 without actual jamming
7. Cannot check Reject Pocket Full
8. Cannot check Stacker Empty

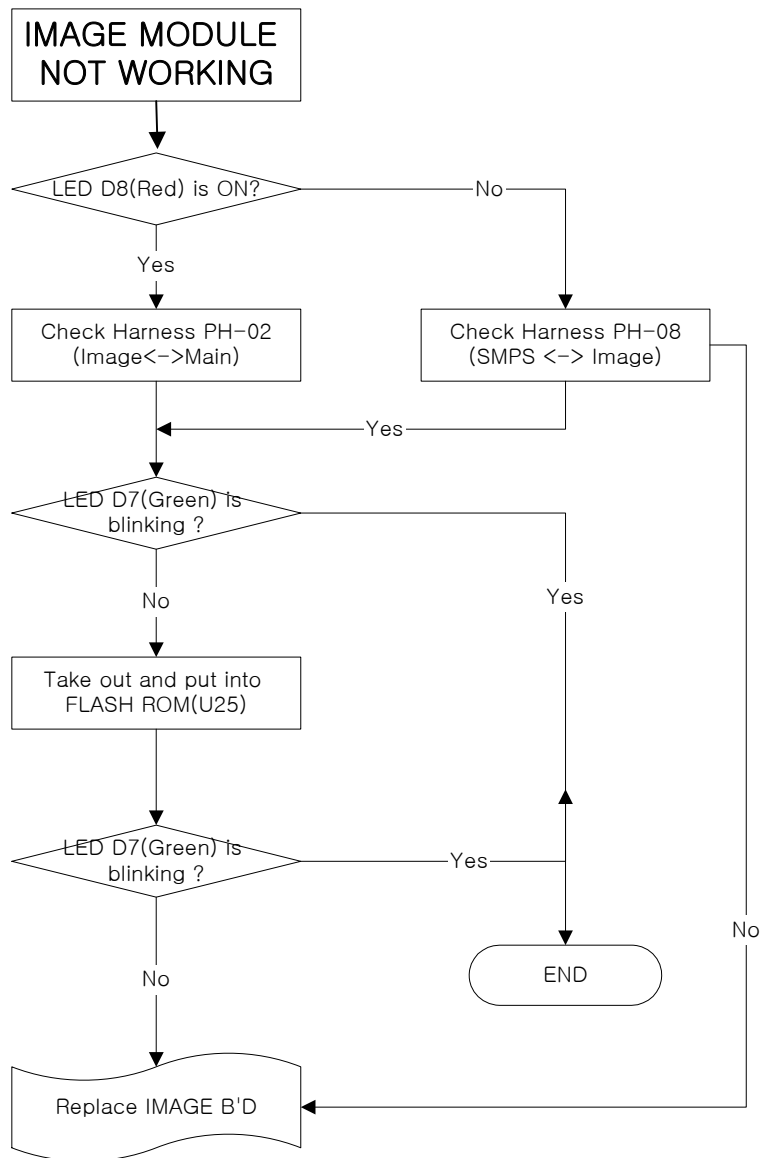
11-1 LCD is not lit



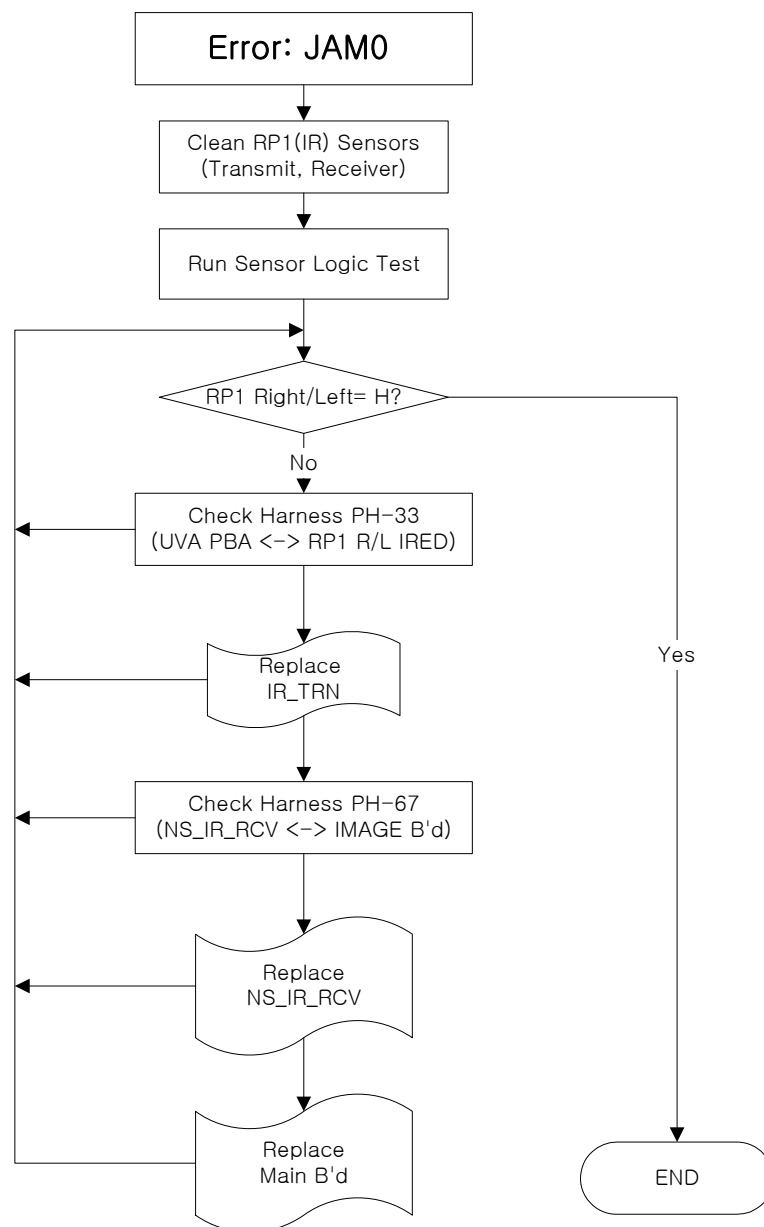
11-2 Do not start counting



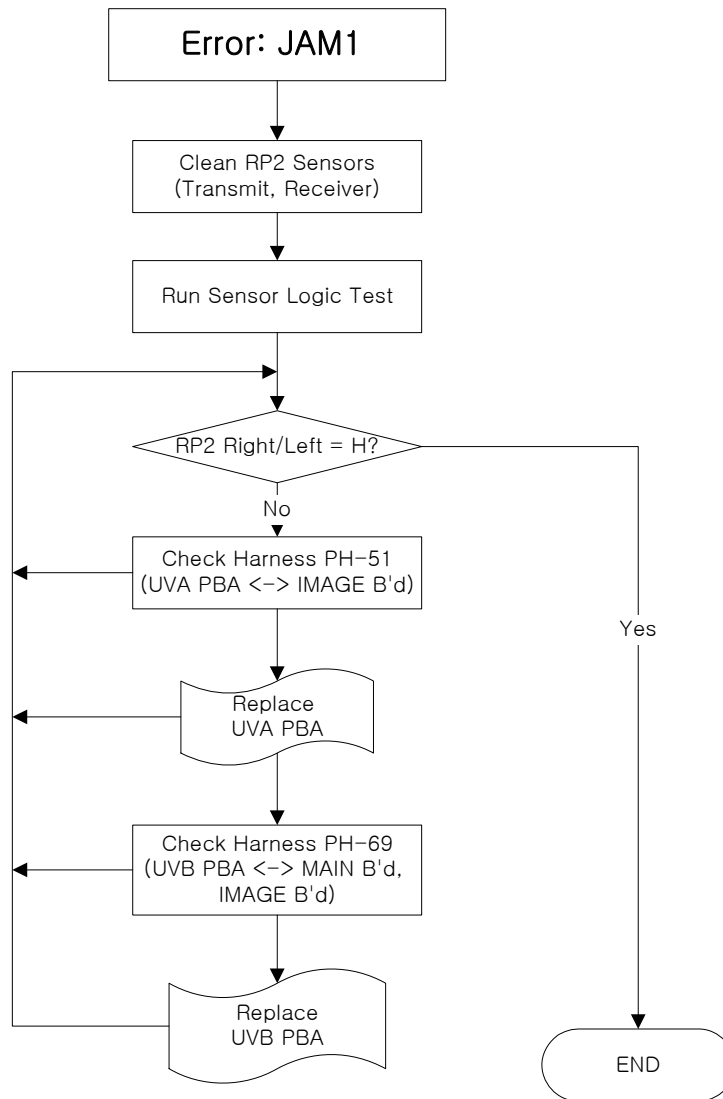
11-3 Error: Image M not Working



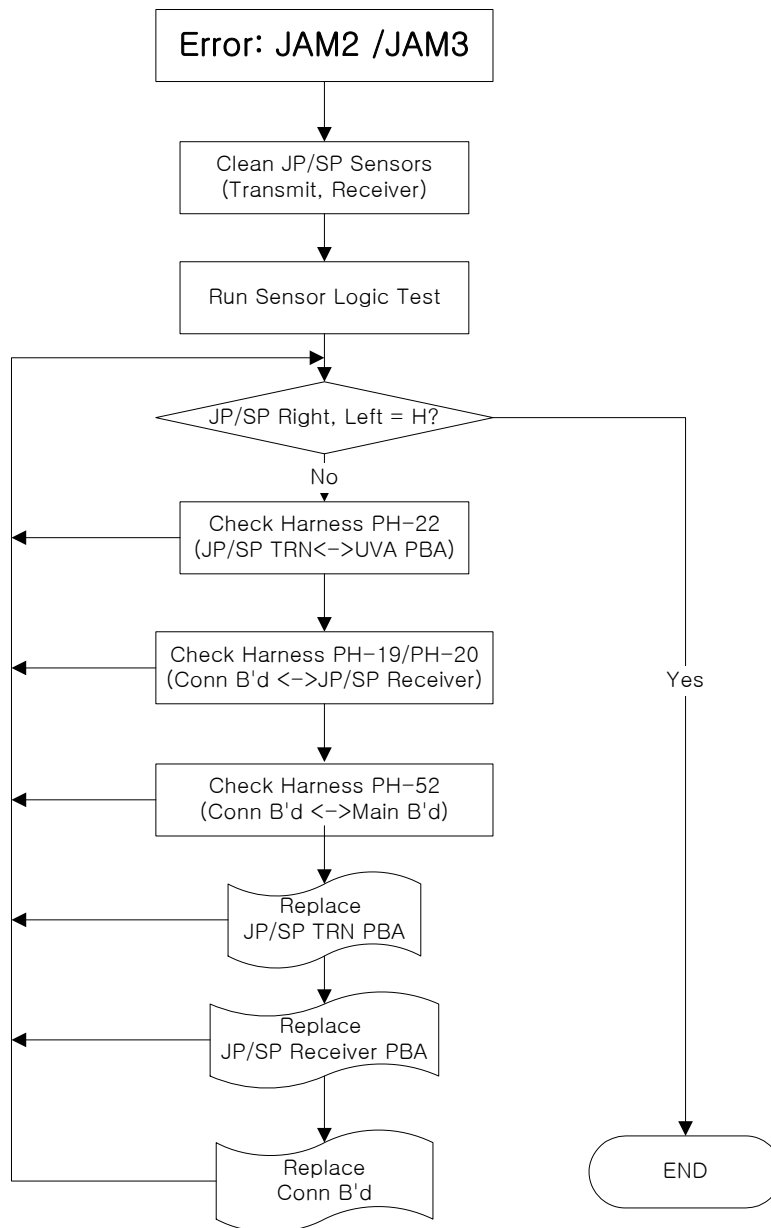
11-4 Error: Jam0 without actual jamming



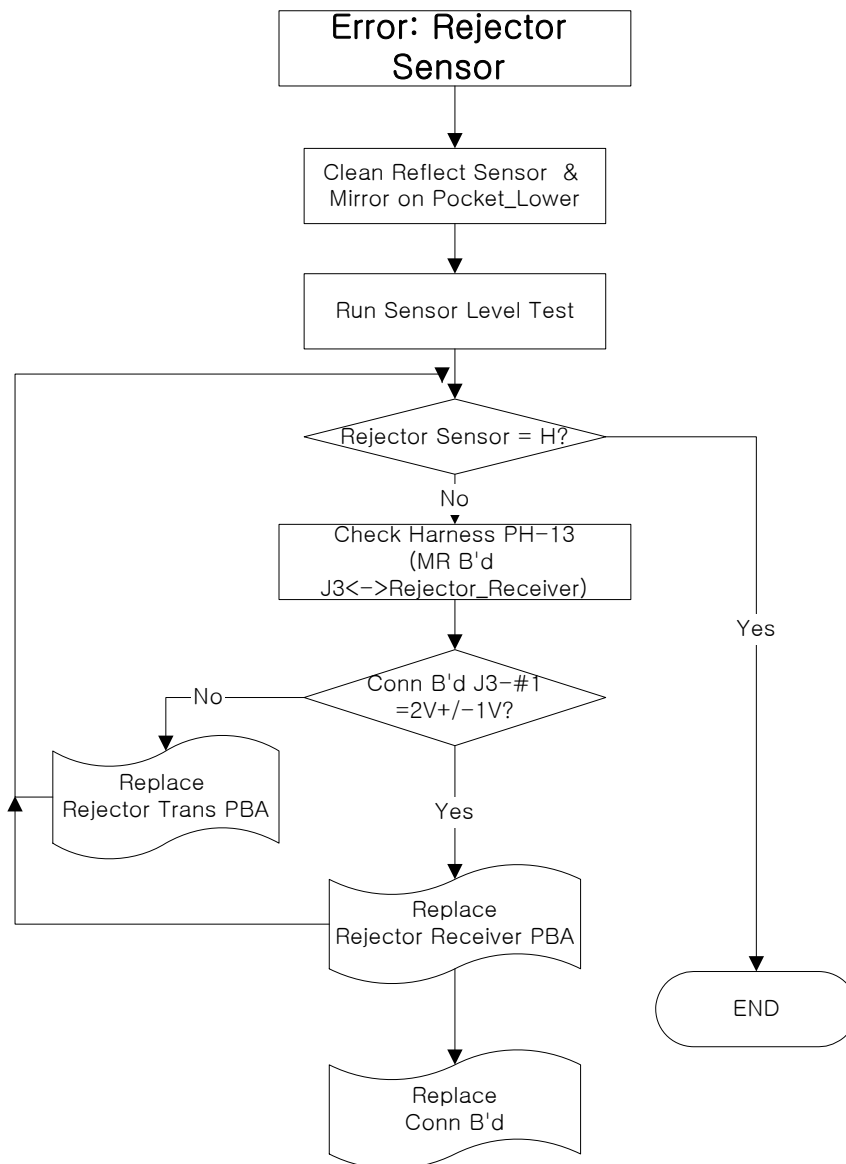
11-5 Error: Jam1 without actual jamming



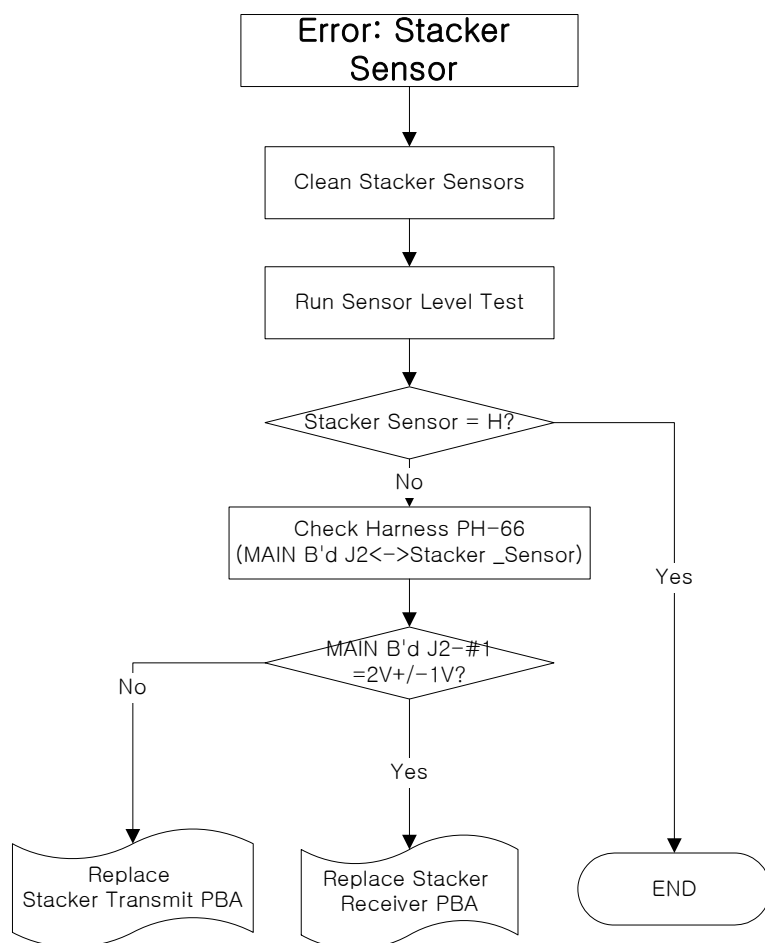
11-6 Error: Jam2/Jam3 without actual jamming



11-7 Can not check Reject Pocket Full



11-8 Can not Check Stacker Empty

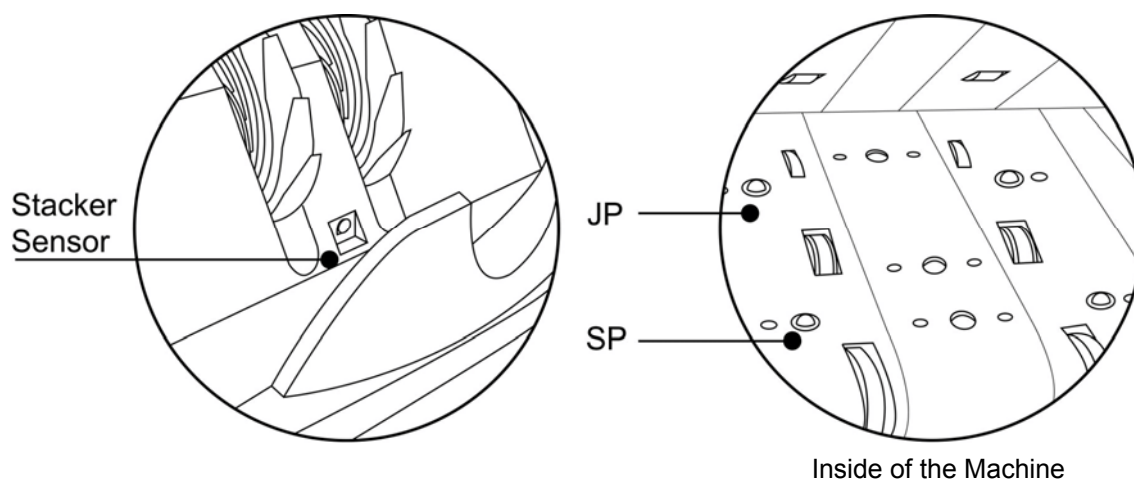
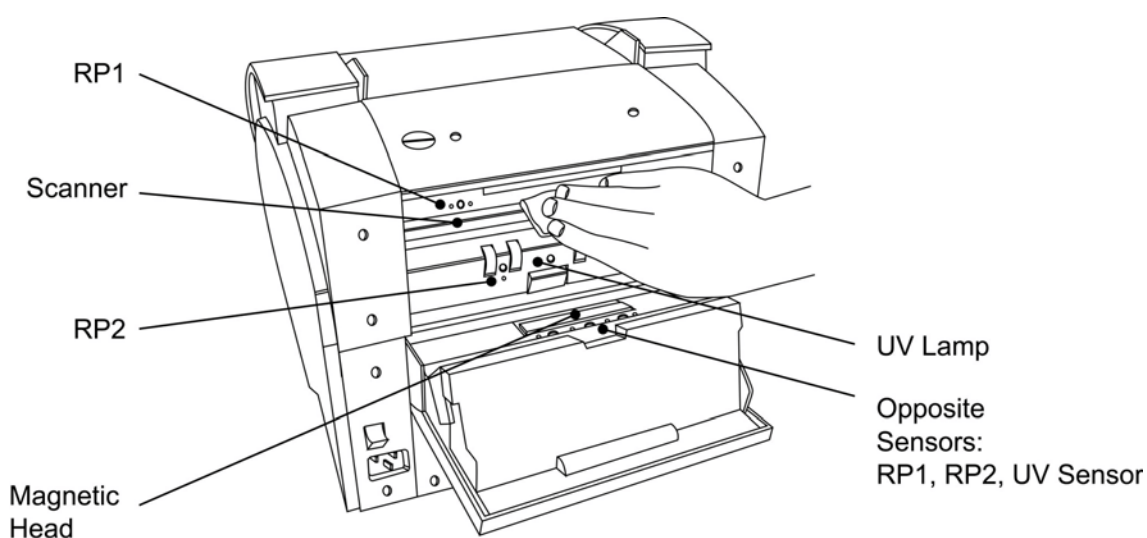


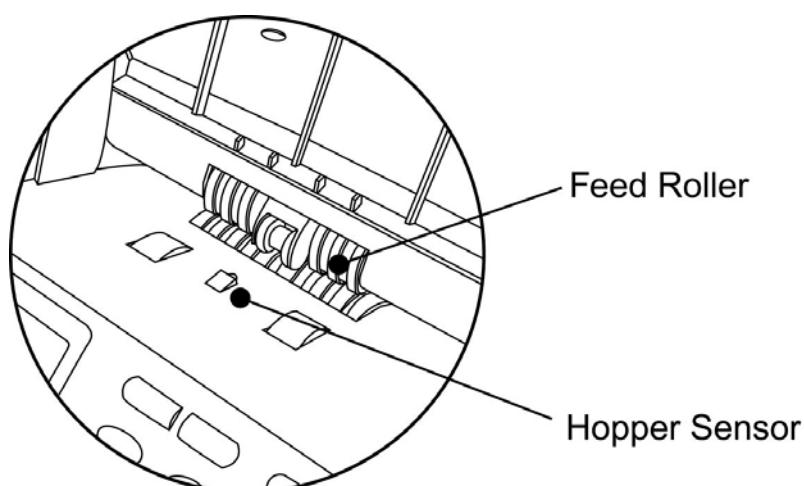
11 Maintenance

Daily Maintenance

This machine uses various sensors to detect the malfunction of the machine and the status of the notes in the machine and to recognize the denominations of the notes. The sensors are very sensitive and if they are not cleaned correctly everyday, they may affect a bad effect on the performance of the machine.

Clean the sensors described below everyday after operating. The power must be turned off before cleaning and please do not use a volatile solvent for cleaning.



**Note:**

In case of feed roller, clean with slightly dampened cloth with alcohol. While rotating one side of the roller manually, stick the cloth to the other side of the roller.

If there is dust on the rollers pressing the head of magnetic sensors, they should be cleaned.

Caution: Cleaning the Banknote Scanner

To keep your machine working properly, please clean the photo sensors, the rollers and the scanning glass once a day. If dust exists much, the recognition rate can be lower than expected.

1. Open the rear cover.
2. Clean inside of the rear cover.
3. Carefully wipe the scanning glass with a soft, dry cloth.

If the glass is very dirty, first wipe it with a slightly dampened cloth with alcohol, then with a dry cloth. Be very careful not to scratch the glass surface.

4. Close the rear cover firmly until it clicks into place.

Maintenance intervals

Life circle of each parts could be changed depend on operation environment.

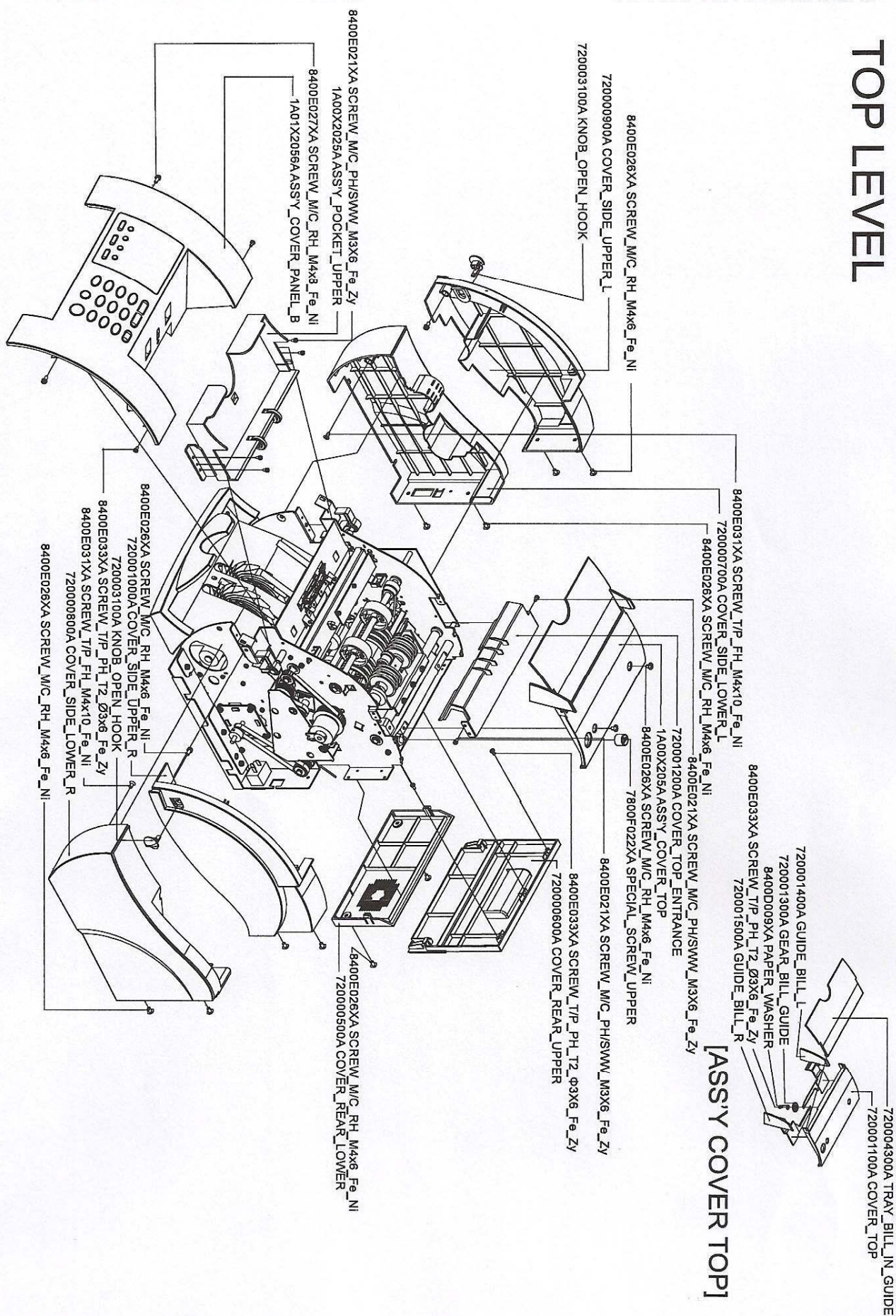
Maintenance intervals	Part name		CODE	Q'ty
30million Note Service (Once a year)	ROLLER	ROLLER_PINCH	800000900A	8
		ROLLER_PINCH_EXIT	800001000A	2
		ASS'Y_PINCH_ROLLER_FDR_2	1A00X2074A	?
		ASS'Y_PRESS_ROLLER	1A00X2026A	1
		ASS'Y_REAR_PINCH_ROLLER	1A00X2067A	1
		ASS'Y_ROLLER_ADF_2	1A01X2060A	1
		ASS'Y_SHAFT_PRESS_IDLE_ROLLER_2	1A01X2068A	1
		ROLLER_PICK_UP	800000800A	1
	BELT	BELT_IDLE	8200B007XA	1
		BELT_MAIN	8200B009XA	1
		BELT_MOTOR	8200B008XA	1
		BELT_PICK_UP	8200B006XA	1
150million note Service (Once every five years)	ROLLER	ROLLER_FEED_1_C	800101700A	1
		ROLLER_FEED_2	800000500A	1
		ROLLER_FEED_3	800000600A	1
		ROLLER_FEED_4	800000700A	1
		ROLLER_FEED_MR_A	800101500A	1
		ROLLER_REJECT	800001100A	1
		ASS'Y_SEPARATOR_A	1A00X2038A	1
		ASS'Y_SEPARATOR_B	1A00X2039B	
		ASS'Y_TRANSFER_ROLLER	1A00X2041A	1
	BEARING	BEARING_L_1360ZZ	8200A001XA	2
		BEARING_L_1950ZZ	8201A010XA	2
		BEARING_LF_1360ZZ	8200A004XA	6
		BEARING_LF_1680ZZ	8200A005XA	18
		BUSH_ONEWAY_BEARING	7800B003XA	1
	PULLEY	PULLEY_ADF	720003400A	1
		PULLEY_FEED_1	720003500A	1
		PULLEY_FEED_1_2	720003600A	1
		PULLEY_FEED_2	720003700A	1
		PULLEY_FEED_3	720003800A	2
		PULLEY_REJECT	720003900A	1

	SPRING	TORSION_SPRING_PINCH_L	7600B004XA	1
		TORSION_SPRING_PINCH_R	7600B005XA	1
		PLATE_SPRING_CIS	740105900A	1
		PLATE_SPRING_MR	740106000A	2
	MOTOR	ASS'Y_MOTOR_MAIN	1A00X3044A	1
		ASS'Y_MOTOR_STACKER	1A00X3045A	1
	OTHERS	ASS'Y_BRAKE_2	1A01X3061A	1
		ASS'Y_CLUTCH	1A00X3050A	1
		ASS'Y_FRONT_COVER_SWITCH	1A00X3048A	1
		ASS'Y_SELECTOR	1A00X3046A	1
		ELECTRO_BRUSH_1	8800C005XA	3
		ASS'Y_WING_STACKER	1A00X2064A	1
		BAR_REJECT_B	8800A003XA	2
		RUBBER_KEY_PAD	6200A001XA	1

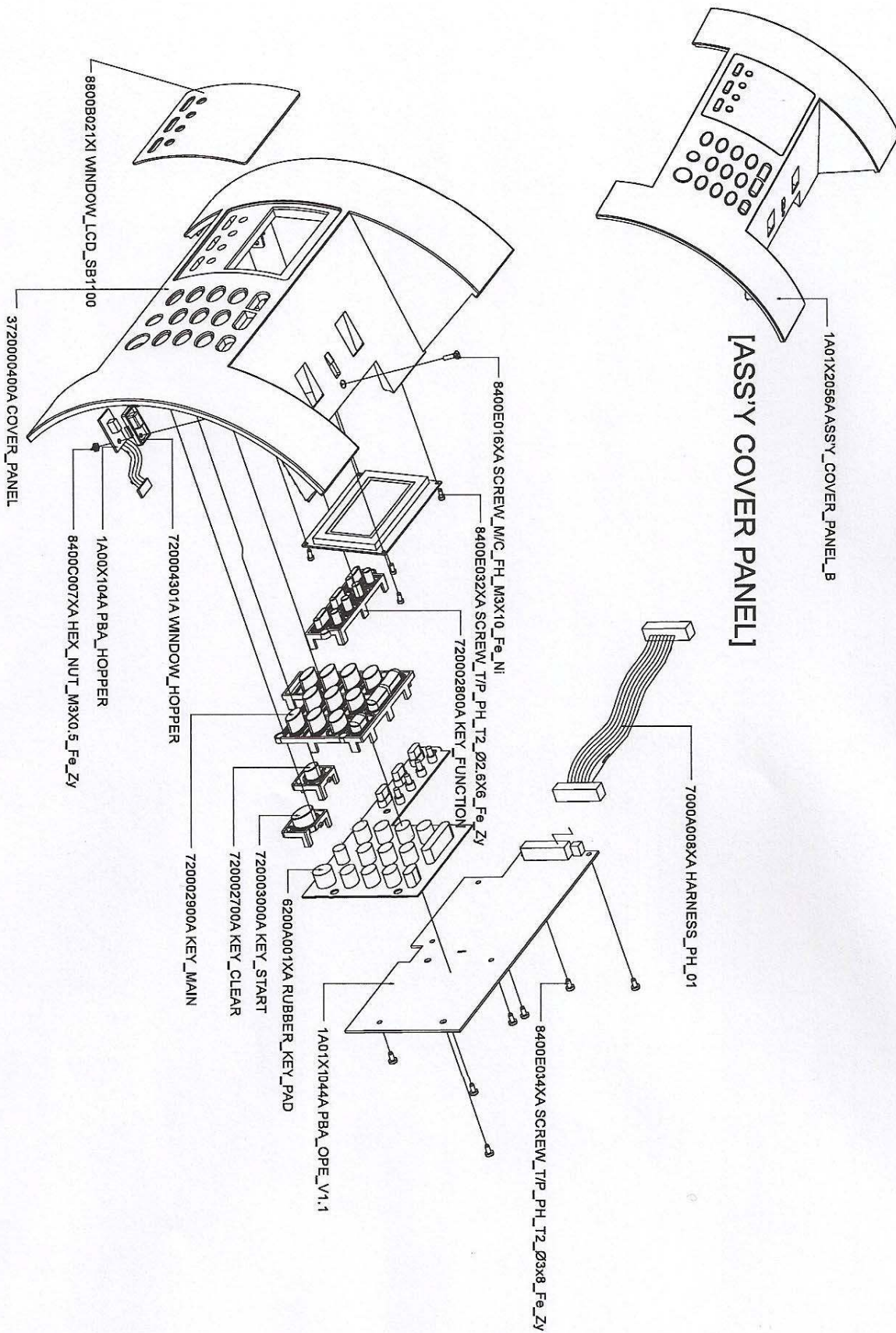
12 Assembly Drawings

1. Top Level
2. Ass'y Cover Panel
3. Ass'y Upper and Lower Body
4. Ass'y Rear Plate
5. Ass'y Lower Body
6. Ass'y Lower Body Sub1
7. Ass'y Lower Body Sub2
8. Ass'y Lower Body Sub3
9. Ass'y Upper Body 1
10. Ass'y Upper Body 2
11. Ass'y Upper Body 3
12. Ass'y Lower Body Sub 1
13. Ass'y Lower Body Sub 2

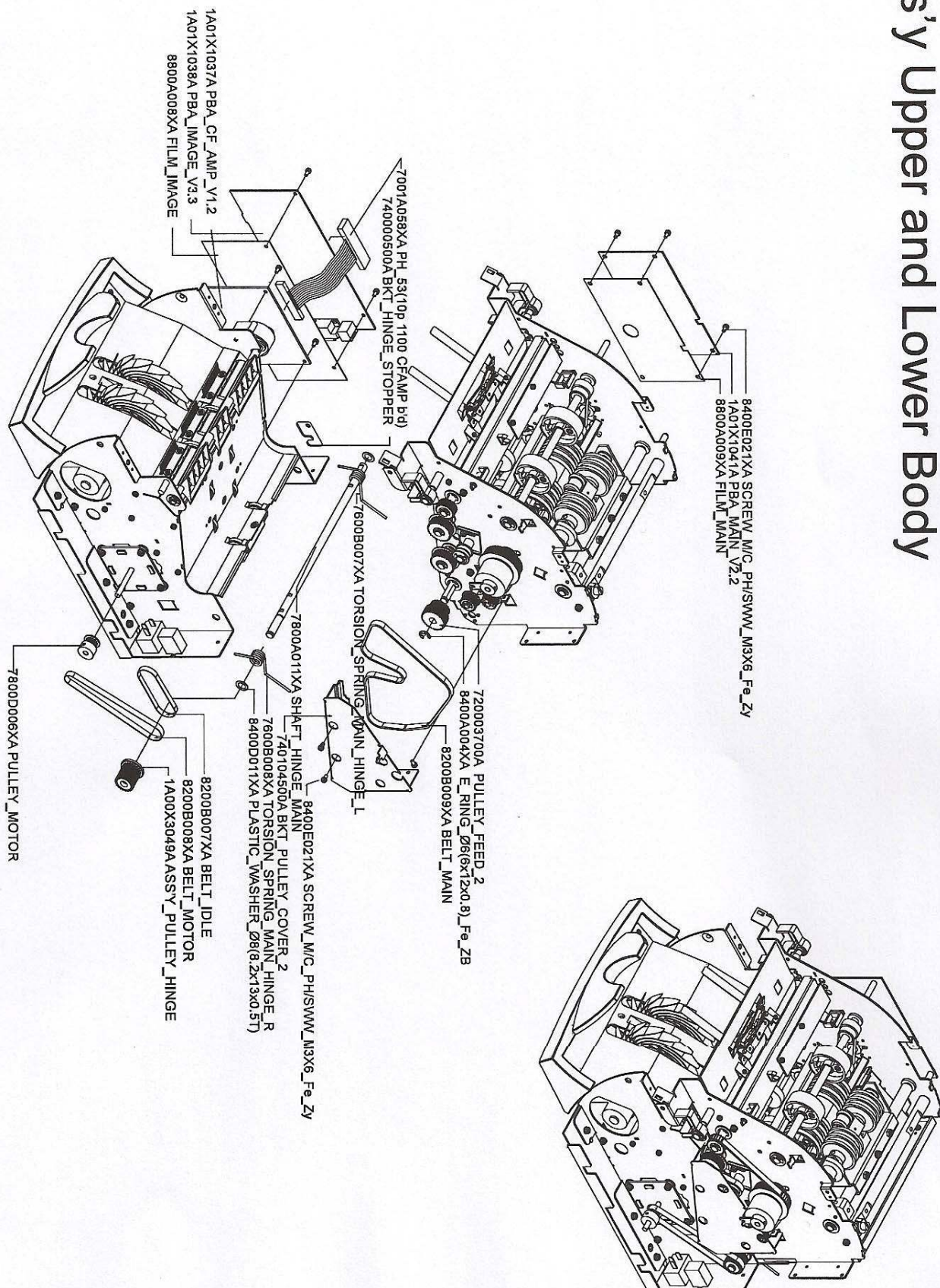
TOP LEVEL



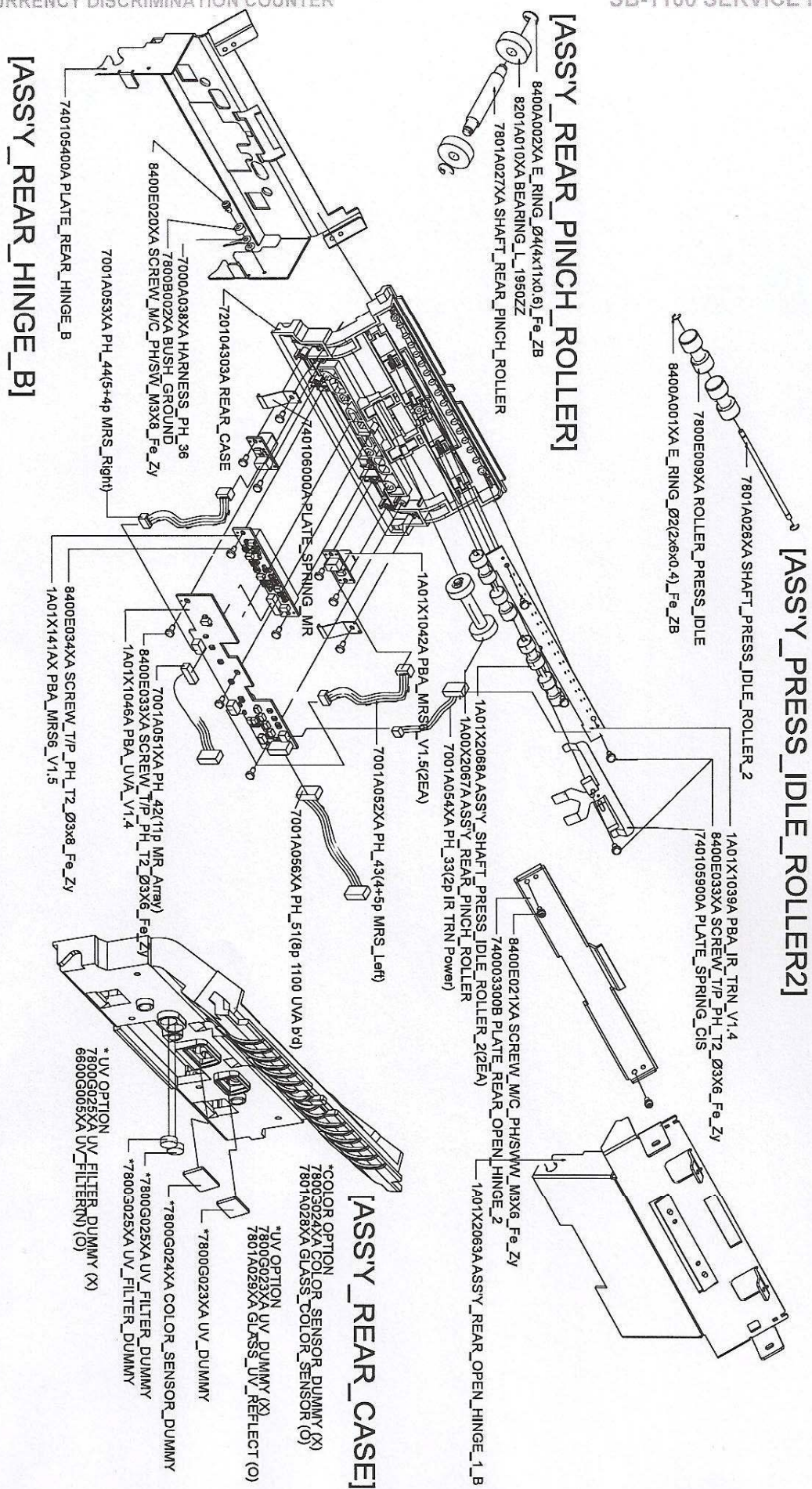
Ass'y Cover Panel



Ass'y Upper and Lower Body

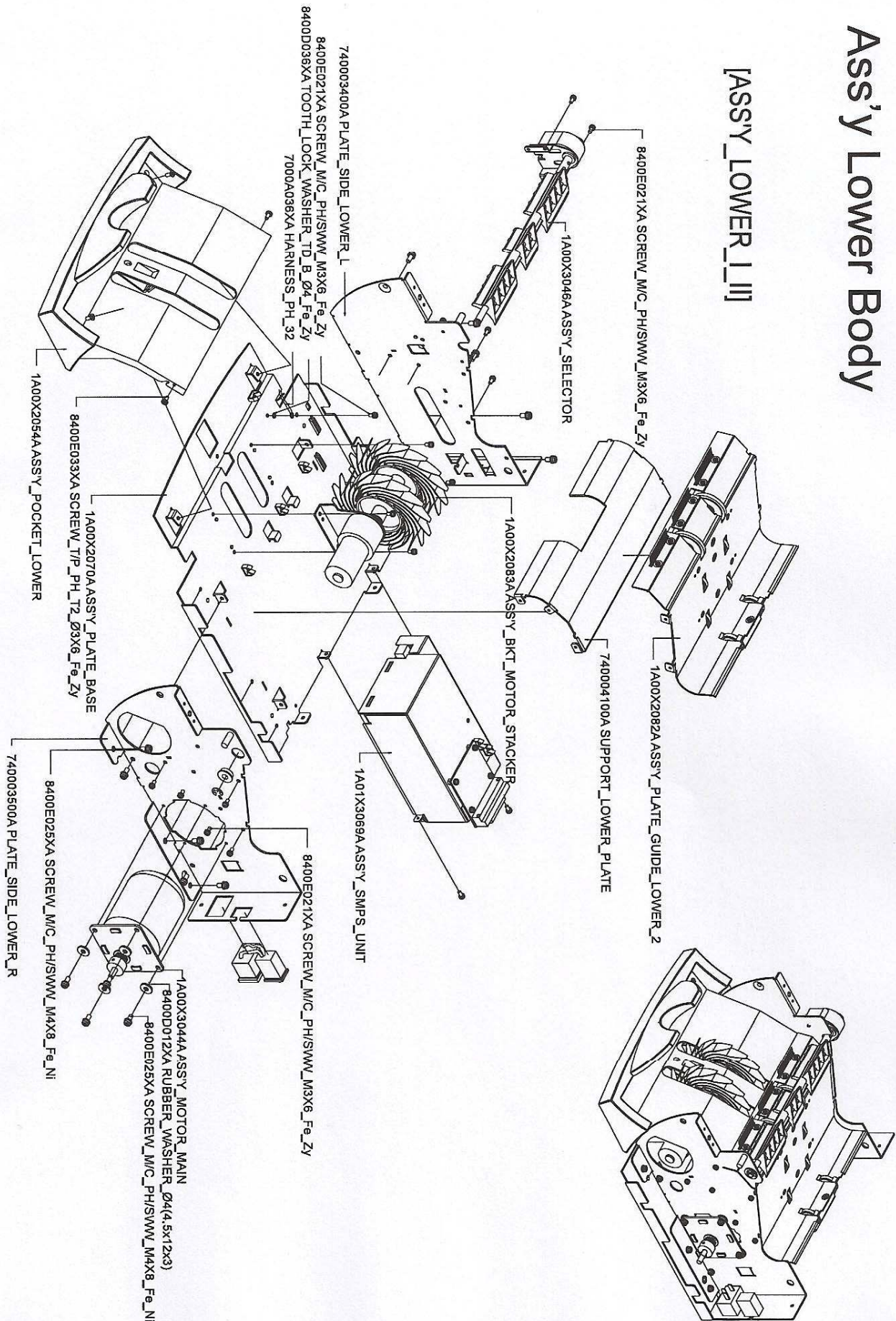


Ass'y Rear Plate

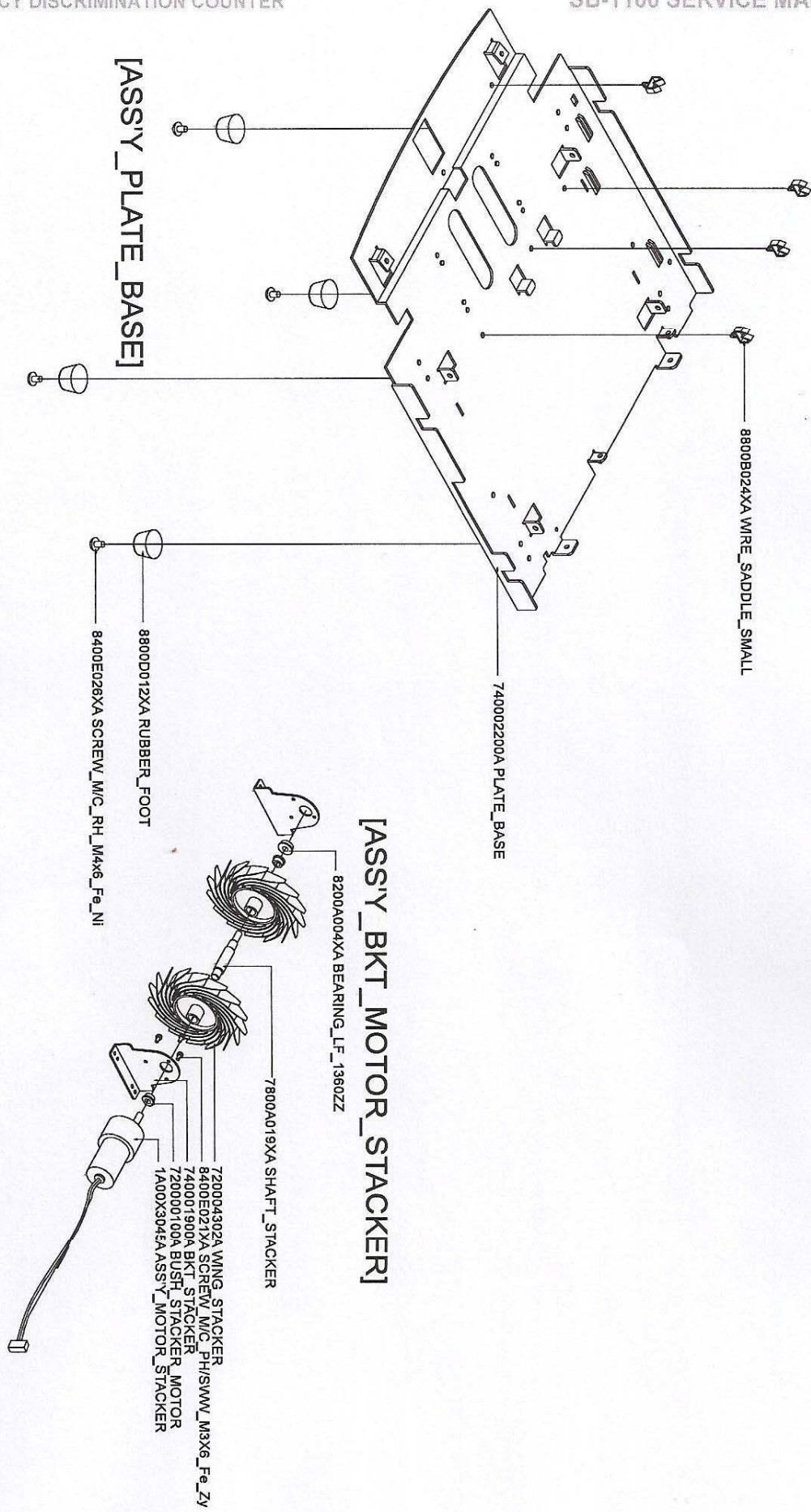


Ass'y Lower Body

[ASSY_LOWER_1.III]

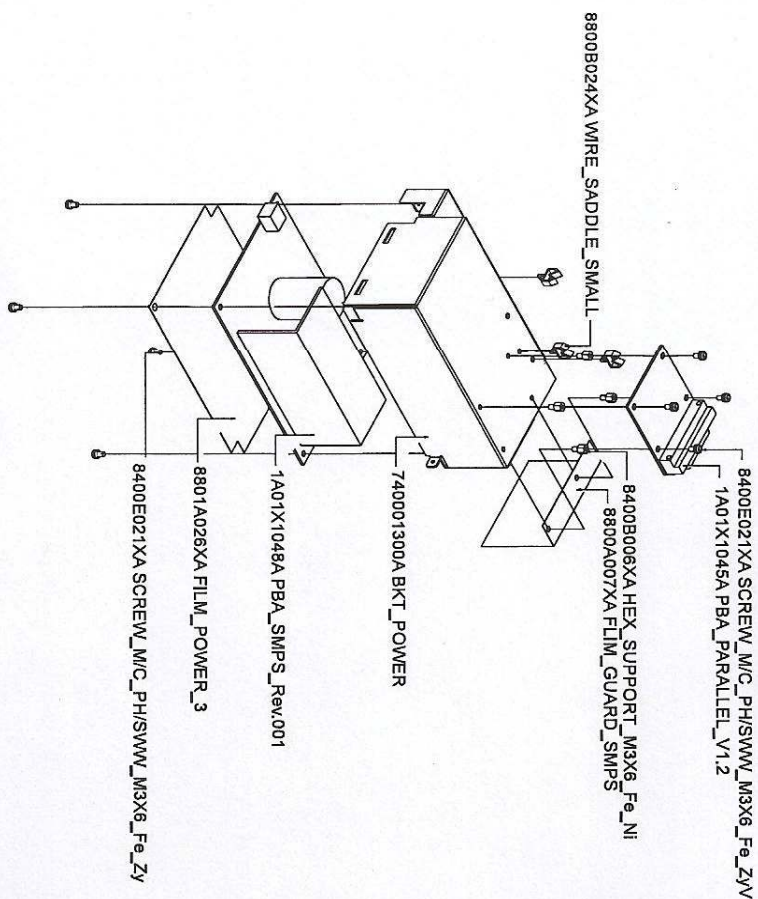


Ass'y Lower Body Sub 1

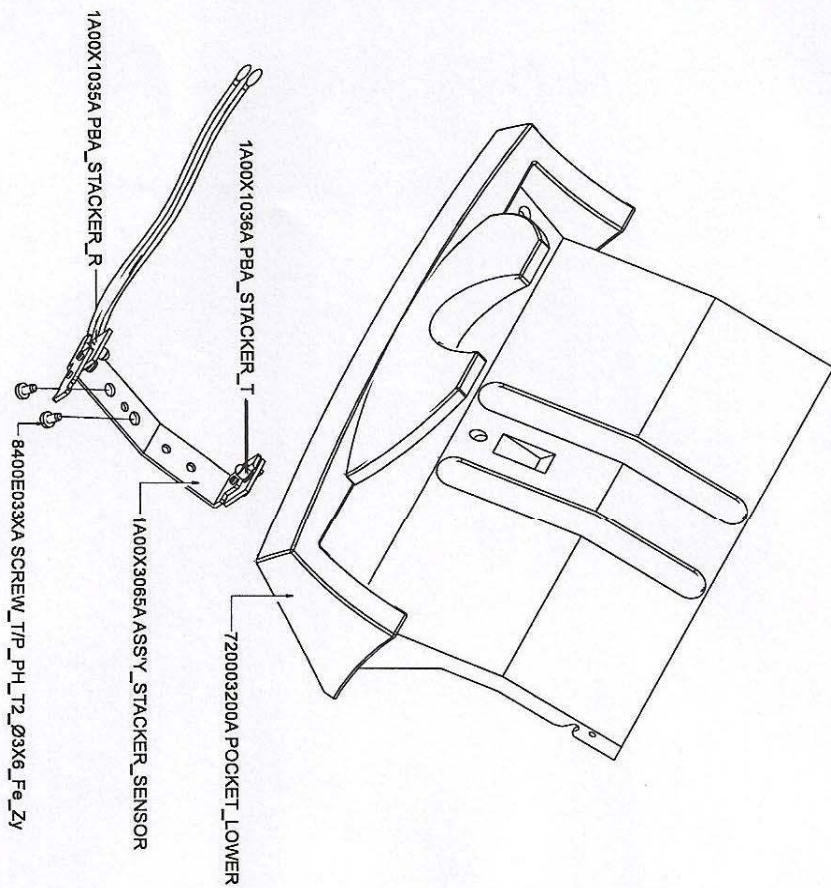


Ass'y Lower Body Sub 2

[ASSY_SMPS_UNIT]

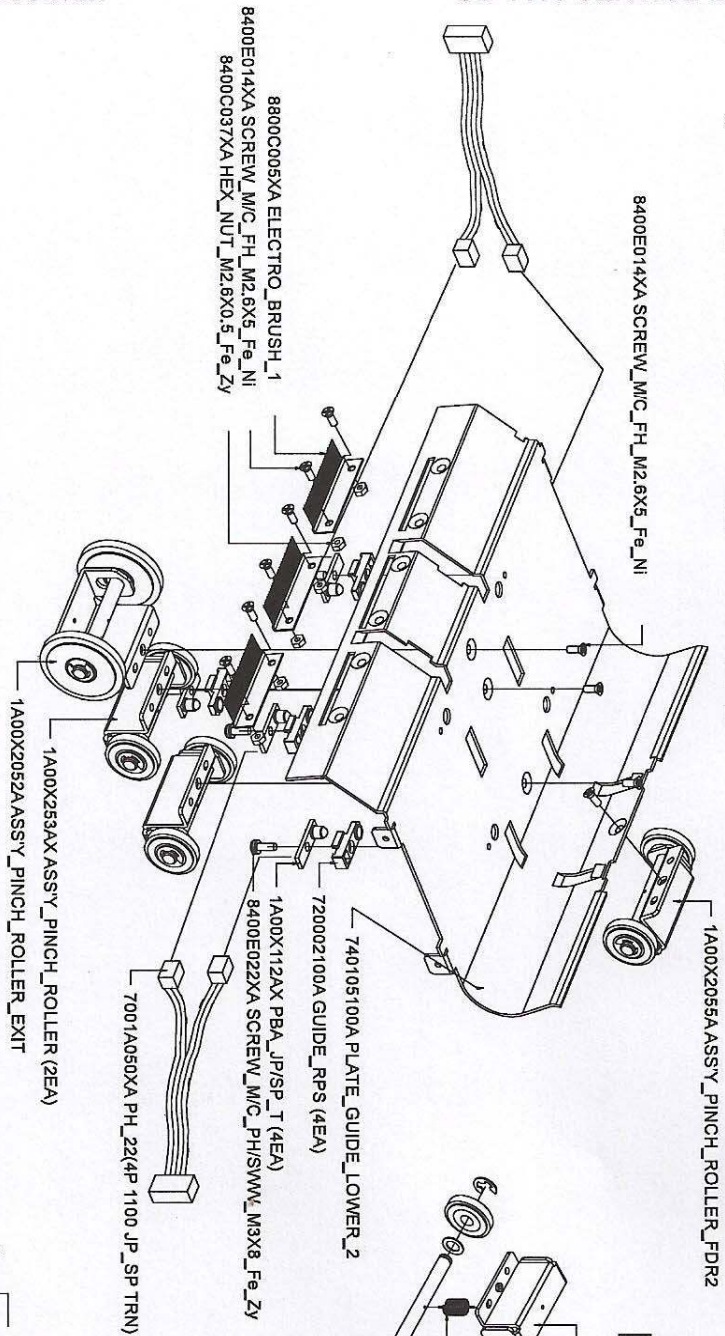


[ASSY_POCKET_LOWER]

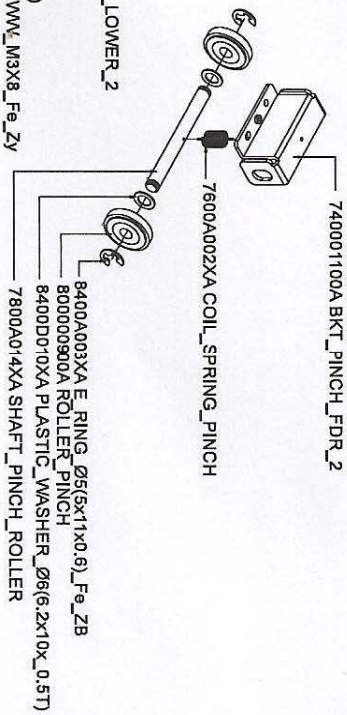


Ass'y Lower Body Sub 3

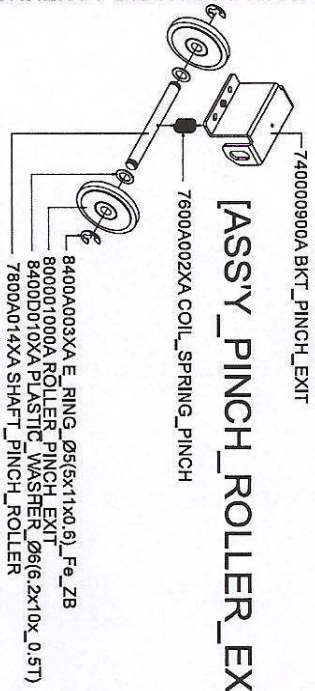
[ASSY_PLATE_GUIDE_LOWER_2]



[ASSY_PINCH_ROLLER_FDR2]



[ASSY_PINCH_ROLLER_EXIT]

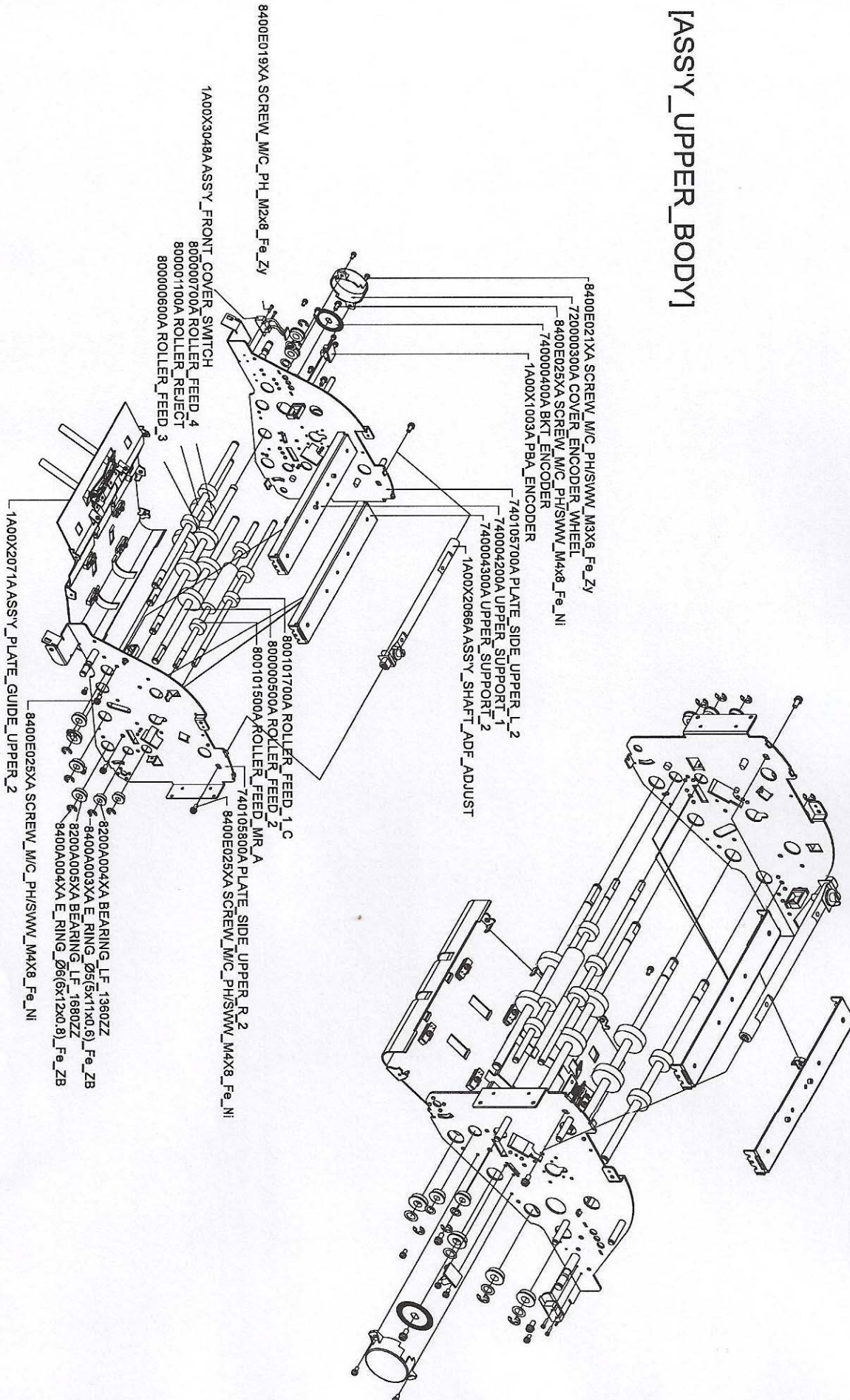


[ASSY_PINCH_ROLLER]



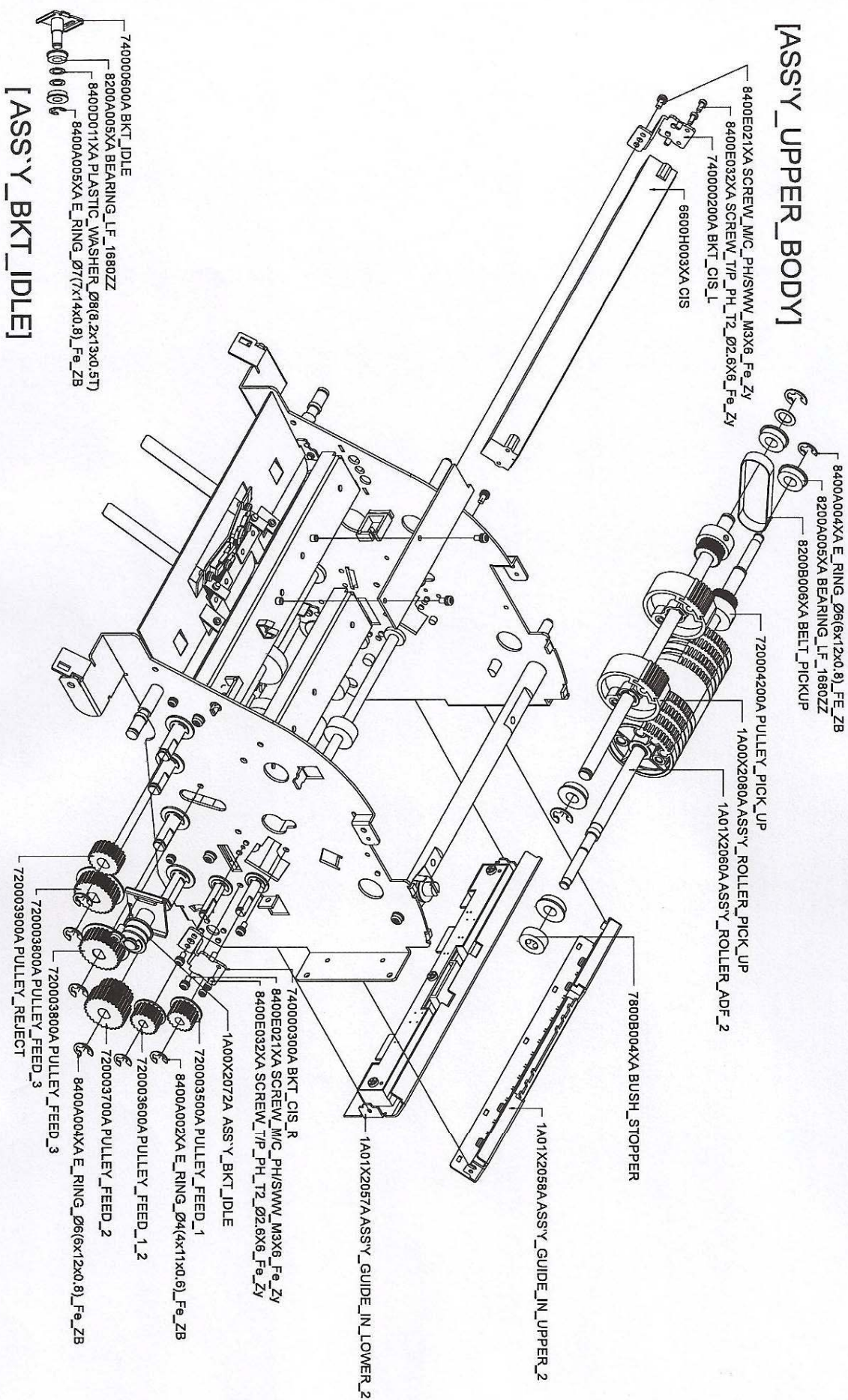
Ass'y Upper Body 1

[ASS'Y_UPPER_BODY1]



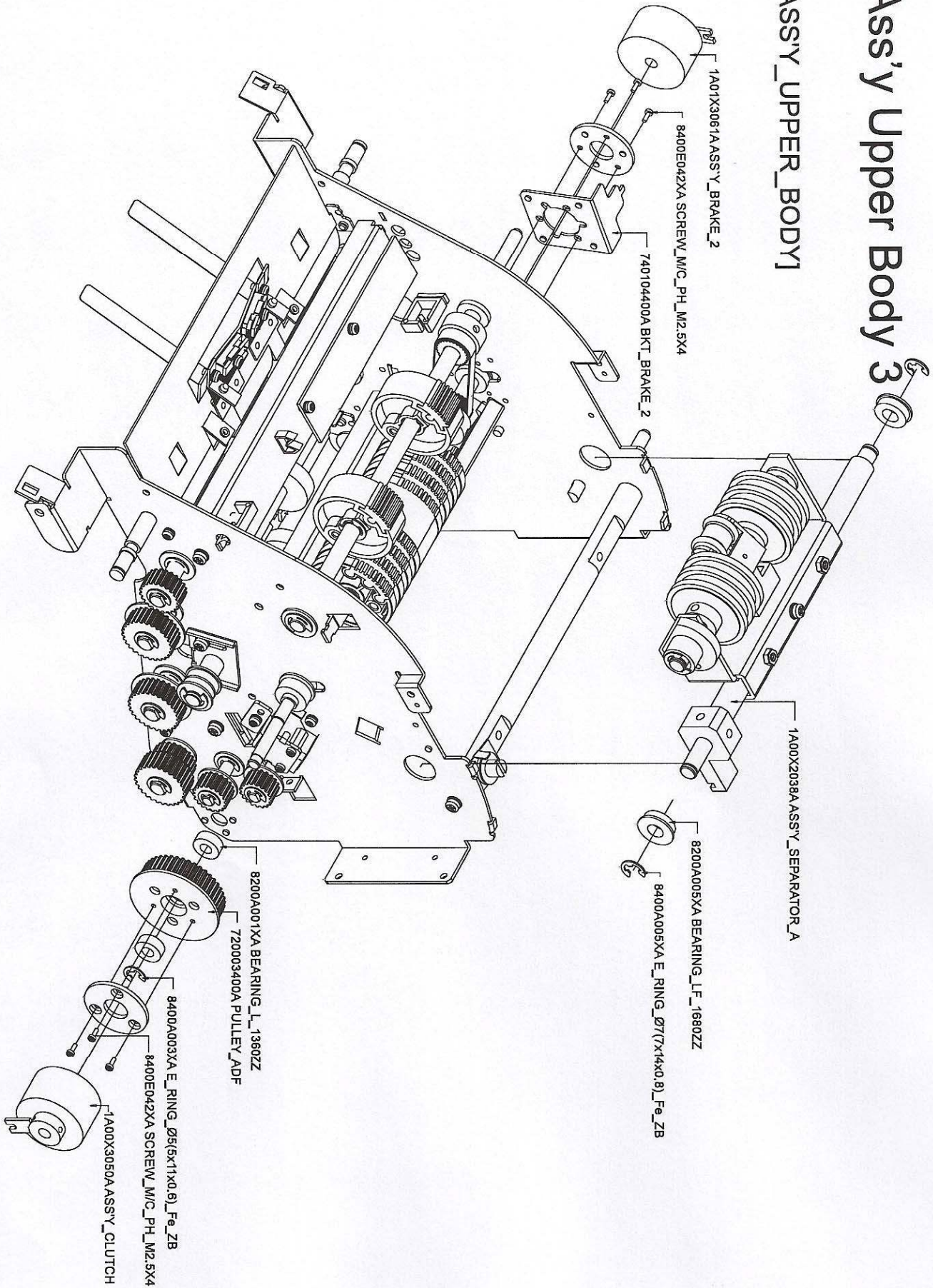
Ass'y Upper Body 2

[ASSY_UPPER_BODY]



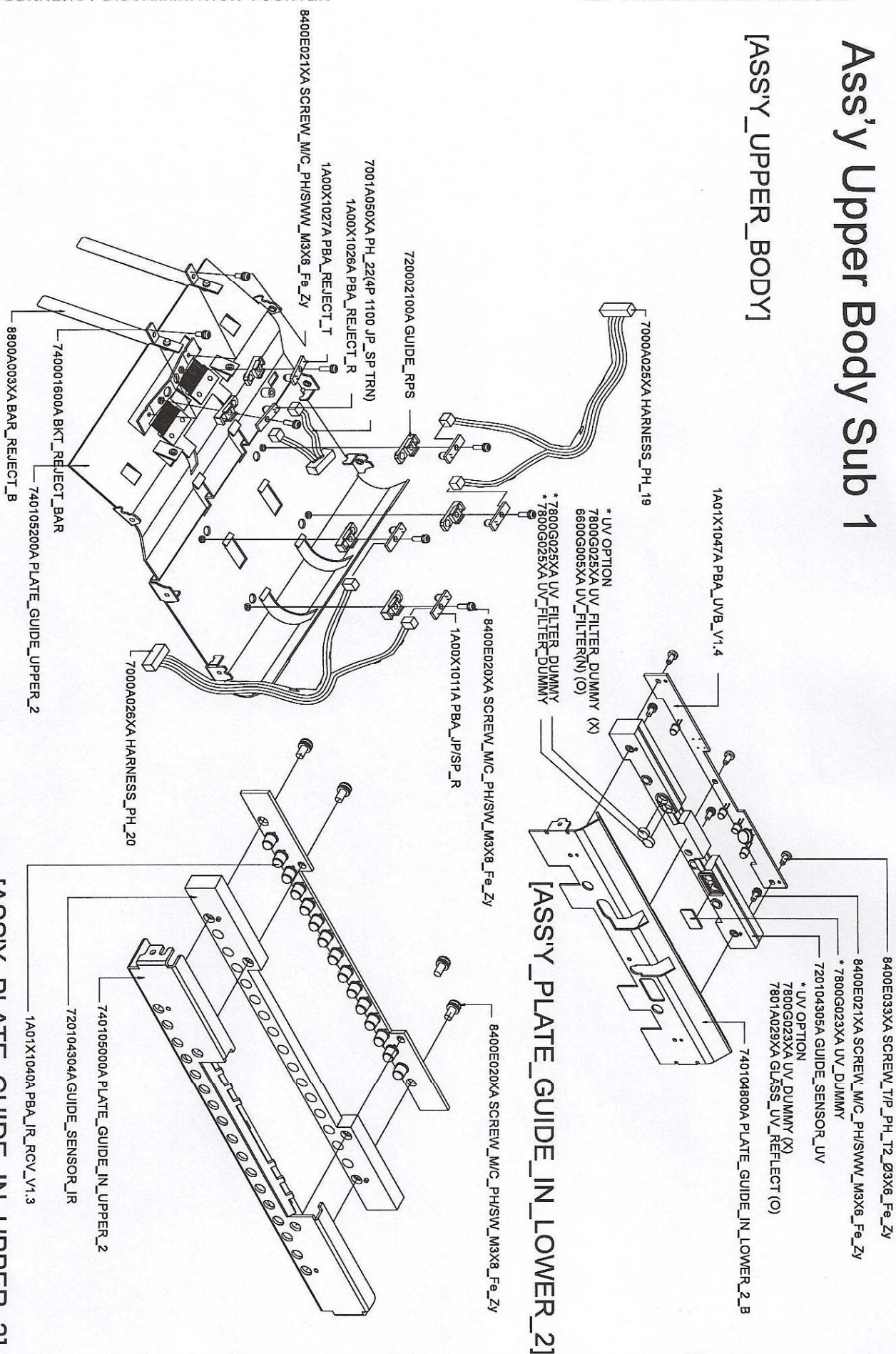
Ass'y Upper Body 3

[ASSY_UPPER_BODY]



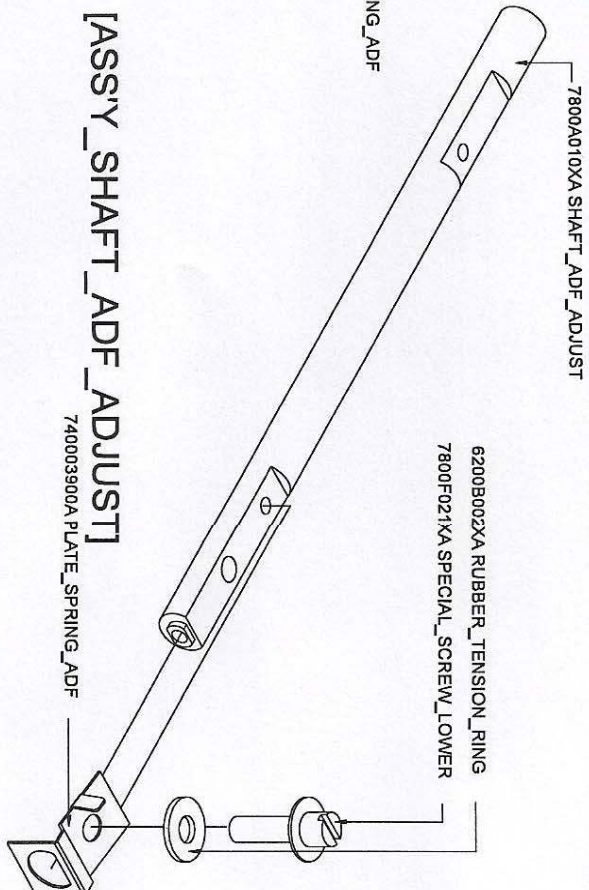
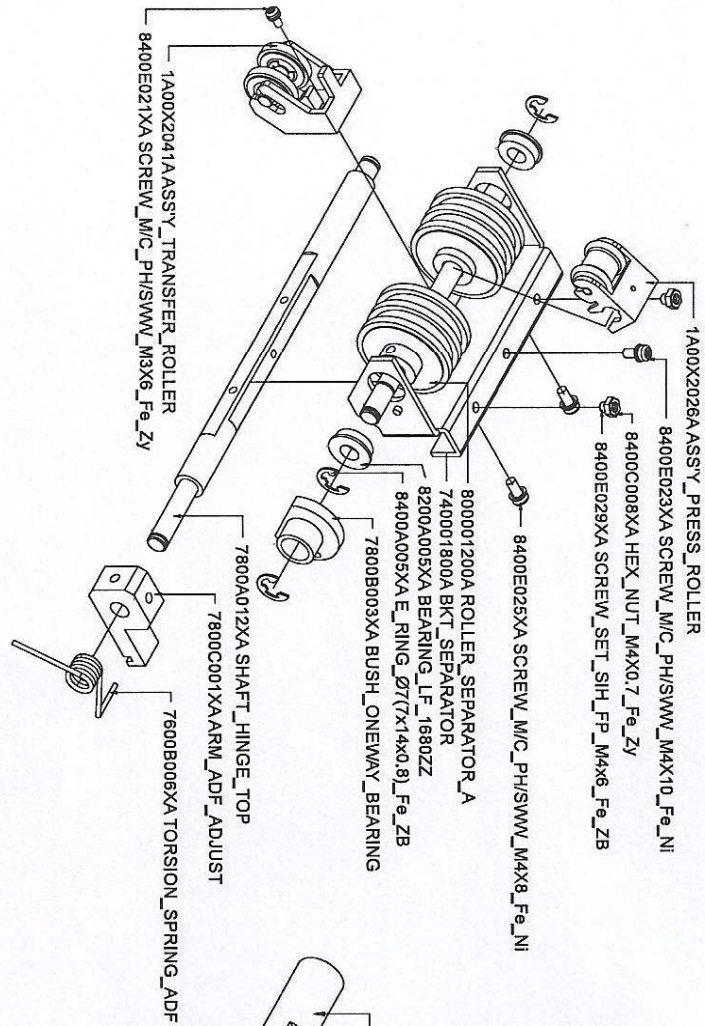
Ass'y Upper Body Sub 1

[ASSY_UPPER_BODY]

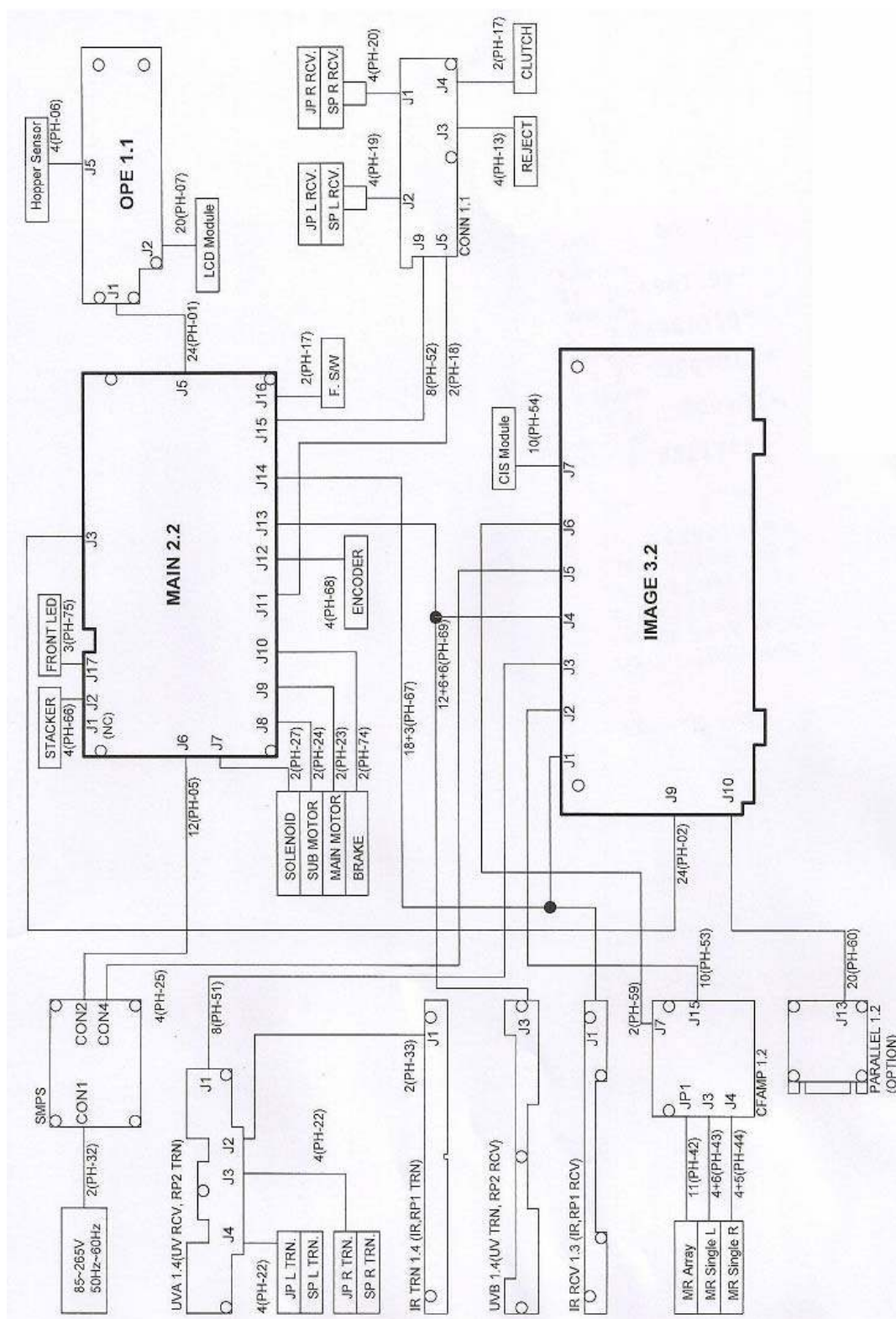


Ass'y Upper Body Sub 2

[ASS'Y_SEPARATOR_A]



13 Connection Diagram



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Specification

Item	Unit	Specification
Size (W x D x H)	mm	312[W] x 321[D] x 289[H]
Weight	Kg	Approx. 12
Hopper capacity	Notes	300
Stacker capacity	Notes	200
Reject pocket capacity	Notes	Max. 100
Display Type	Dot	128 x 64 Graphic LCD
Connectivity interfaces		2 RS232C Port (9 Pin D-SUB and Modular Jack) (OPTION : 25pin ECP/EPP Parallel Port)
Currencies available		1 (Available up to 5 currencies)
Banknote size range	mm	W: 100 ~ 185, H: 60 ~ 90
Banknote thickness range	mm	0.08 ~ 0.12
Counting Speed	Notes/min	800/1000/1200 (SRL OPTION : 400)
Discrimination Mode		Single/Face/Orient/Mixed Mode (OPTION : Issue/Dispense)
Preset Batch Number		1 – 200
Counterfeit Detection		UV/MG/IR (Option)
Power Requirements		100-240VAC, 50~60Hz
Power Consumption	W	Standby: 13, Operation: 70
Operational requirements		5~40deg/30~70%RH (No Condense)

Notes:

- This machine can be changed without further notice to improve its reliability, function or design.
- The contents of this manual can also be changed without notice.