NELLCOR

OxiMax NPB-75

Service Manual
Portable Bedside Capnograph/
Pulse Oximeter

Portable Bedside Capnograph / Pulse Oximeter

Service Manual

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SECTION 1: INTRODUCTION

1.1 MANUAL OVERVIEW

This manual contains information for servicing the handheld capnograph/ pulse oximeter (the monitor). Only authorized service personnel should service this product. The Handheld Capnograph/Pulse Oximeter Operator's Manual (the operator's manual) is an integral part of the service procedures. Before servicing the monitor, read the operator's manual carefully for a thorough understanding of how to operate the unit.

Only use the tools and test equipment as specified in this manual. Only use original spare parts available from your local distributor.

Warning: Incorrect procedures may harm the patient, or damage the monitor.

1.2 WARNINGS, CAUTIONS, AND NOTES

1.2.1 Warning

A warning precedes an action that may result in injury or death to the patient or user. Warnings are boxed and highlighted in boldface type.

1.2.2 Caution

A caution precedes an action that may result in damage to, or malfunction of, the monitor. Cautions are highlighted in boldface type.

1.2.3 Note

A note gives information that requires special attention.

1.3 PRODUCT DESCRIPTION

The handheld capnograph/pulse oximeter is used to continuously monitor end-tidal carbon dioxide ($EtCO_2$), respiratory rate, oxygen saturation (SpO_2), and pulse rate. The monitor is for attended monitoring only and must be used in the continuous presence of a qualified healthcare provider. The monitor can be used on adult, pediatric, and infant/neonatal patients. It is intended for use where continuous, noninvasive monitoring of these parameters is desired, including hospital and mobile use (when protected from excessive moisture such as direct rainfall). The monitor operates on AC power or a rechargeable Nickel Metal Hydride battery pack.

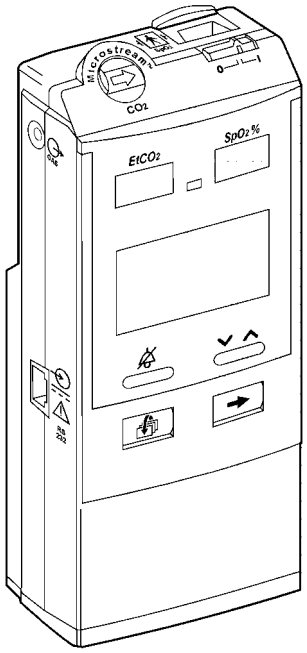


Figure 1-1: Handheld Capnograph/Pulse Oximeter

The monitor is operated using a four-key keypad. Measurements are displayed on the front panel on the 7-segment LED digital displays (LED) and on the LCD graphic display (LCD) as shown in Figure 1-2. Refer to the operator's manual for complete operating instructions.

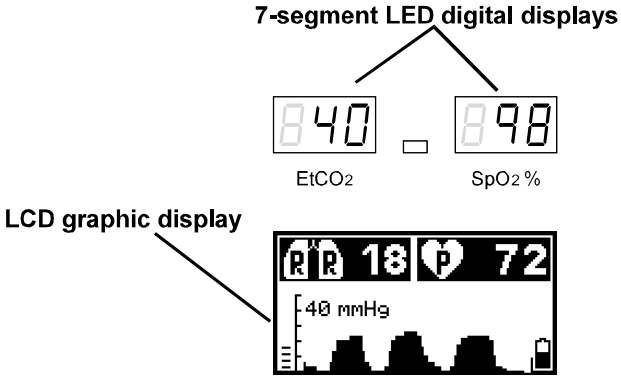


Figure 1-2: LCD Graphic Display and 7-Segment Digital Displays

SECTION 2: REQUIRED EQUIPMENT

2.1 REQUIRED EQUIPMENT

You will need the following equipment to disassemble, replace parts, check, adjust, or calibrate the monitor.

For disassembly and replacement:

- Phillips-head screwdriver (medium)
- Flat-head screwdriver (small)
- IC Extractor for PLCC socket
- Threadlocker glue e.g. Loctite® 222 super screw lock

For checks, adjustments and calibration:

- Calibration Gas (5% CO_2 in air)
- FilterLine or FilterLine H and a connecting means
- DS-100A - OXIMAX Durasensor®, Nellcor
- Leak Test Jig
- Vacuum manometer with a range of 0-500 mBar
  e.g. MPL-3200-DM, Digital Manometer MicroPneumatic Logic, Inc.
- Communication Adapter Kit (only necessary to verify print functions)
- Seiko DPU-414 printer (only necessary to verify print functions)
- External power supply
- Handheld Capnograph/Pulse Oximeter Operator's Manual
- Flow Meter (range 0-50 ml/min) e.g. Top Track Mass Flow Meter, model: 822-13-OV1-PV1-V1, Sierra Instruments, Inc.

Warning: Observe ESD (electrostatic discharge) precautions when handling, adjusting or performing any procedure with the monitor's internal components.

SECTION 3: CLEANING

3.1 CLEANING

Always clean the outer surface of the monitor before servicing.

Warning: Always wear latex or surgical gloves when cleaning or servicing the monitor after hospital use.

Warning: Do not allow liquids to drip inside the housing.

Warning: Do not clean internal components.

Warning: Do not use preparations based on: phenols, halogen producing compounds, strong organic acids, or oxygen producing compounds.

3.1.1 Procedure

1. Unplug the unit from AC power.
2. With a damp cloth, gently wipe the outer case of the monitor with a disinfectant based on aldehyde, alcohol or quaternary ammonium producing compounds.

SECTION 4: SERVICE MODE

4.1 INTRODUCTION

The monitor supports a service mode built into the instrument's firmware. To access the service mode, refer to Table 4-1: "Accessing Service Mode and Changing Parameter Settings".

The architecture of the monitor's service mode divides the service mode into two levels as described in the sections below.

- Service Level 1
- Service Level 2

4.2 SERVICE LEVEL 1

The Service Level 1 provides information and tools on three service screens to test and calibrate specific functions without disassembling the monitor.

- Information Screen
- Event Messages Screen
- Interface Test Screen

From these display screens the service technician can check the operating hours counter and event messages, test the Human Interface functions (HMI), set the light detection threshold, adjust the LCD contrast middle point and do a calibration check and a calibration process, if necessary. Refer to Table 4-1: "Accessing Service Mode and Changing Parameter Settings".

4.2.1 Information Screen

The information screen displays the monitor's main board serial number, the number of operating hours, and the SpO_2 and CO_2 boards' software versions.

4.2.2 Event Messages Screen

The monitor automatically performs a series of built-in tests (BITs) at start-up and during operation to check sub-systems and modules for errors. The event messages screen lists the last five event messages, the time each occurred relative to the unit's operating hours, and a recommended service action. There are three event messages and each has a specific response as follows:

Event Message:	Action:
CO_2 board	Replace CO_2 board
SpO_2 board	Replace SpO_2 board
Flow	Replace CO_2 board

Note: To exit the service mode and save event messages, turn off the monitor. Event messages will be erased when exiting the service mode by a long press of  .

4.2.3 Interface Test Screen

The interface test screen shows four parameters (listed below) that provide tools for the user to test, adjust, and calibrate the unit's interfacing systems.

- HMI Test
- Light Detector
- Contrast Cal. (Calibration)
- CO_2 Calib. (Calibration)

4.2.3.1 HMI Test

When the **HMI Test** is turned on, the monitor performs a self-test of the following sub-systems:

- Buzzer (sounds for one second)
- LCD graphic display (screen shows a checkerboard pattern)
- 7-segment digital display (8s scroll left to right)
- Alarm bar (lights red, yellow, off)
- Backlight (turns on and off)
- Alarm silence indicator (light turns on and off)

When the HMI test is completed the status field returns automatically to **OFF**.

4.2.3.2 Light Detector

The **Light Detector** parameter allows the service technician to set the threshold value of the phototransistor. The default value is 1 and the range is from 1 to 5 with 1 as the most sensitive (backlight on at all times) and 5 as the least sensitive (backlight off). The threshold value should be set according to the lighting conditions of the working environment. A higher threshold value saves on battery power consumption.

4.2.3.3 Contrast Cal. (calibration)

The **Contrast Cal.** gives the service technician the option to change the middle point default value of the contrast intensity of the LCD. Refer to Table 4-1: "Accessing Service Mode and Changing Parameter Settings".

4.2.3.4 CO_2 Calib. (calibration)

The CO_2 Calib. allows the service technician to perform a calibration check and calibration process to ensure the accuracy of the monitor. Section 10: Performance Verification describes the calibration check procedure.

4.2.4 Accessing Service Mode and Service Level 1.

Table 4-1: "Accessing Service Mode and Changing Parameter Settings" describes the process to access the service mode, change parameter settings and how to change Contrast Cal. settings.

Table 4-1: Accessing Service Mode and Changing Parameter Settings

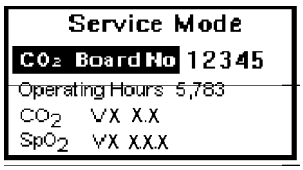
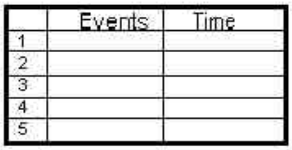
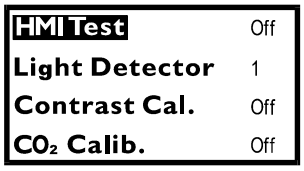
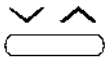
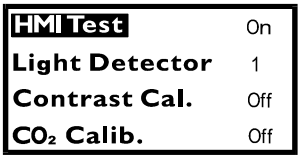
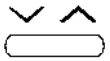
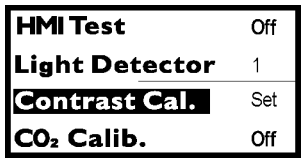
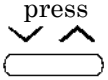
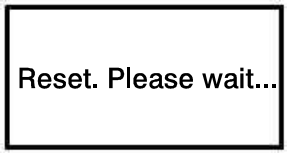
Objective	Action	Response
To access Service Mode	During self-test, long press simultaneously → and 	Self-test occurs and the *Information* Screen appears:  
To access *Event Messages* screen	long press →	
To access *Interface Test* screen	long press →	
To change the parameter setting or value	short press 	
To move to the next parameter	short press →	

Table 4-1: Accessing Service Mode and Changing Parameter Settings (Continued)

Objective	Action	Response
To change **Contrast Cal.** setting to set	short press 	
To start **Contrast Cal.**	short press 	"Contrast Cal." flashes.
To adjust **Contrast Cal.** middle point	press  until desired setting is reached. (Pressing on the left lightens the screen, and pressing on the right darkens the screen.)	Screen lightens or darkens
To accept new setting	short press 	
To reset and return to measuring mode (automatically erasing the event messages memory)	long press 	 Note: Reset time is approximately one minute.
To exit service mode from any service screen without erasing the event messages memory	Turn off the monitor.	

4.3 SERVICE LEVEL 2

The Service Level 2 gives the service technician tools on three service screens:

- Default Alarm Limits
- Default Settings
- Flow Calibration

To access this service level, the service technician must enter a valid password (1627), refer to Table 4-2: "Accessing Service Level 2".

Note: The password should not be disclosed to avoid unauthorized setting of parameters.

Table 4-2: Accessing Service Level 2

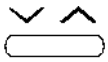
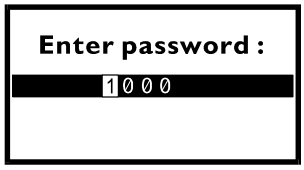
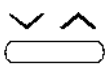
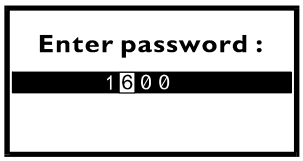
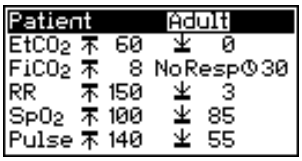
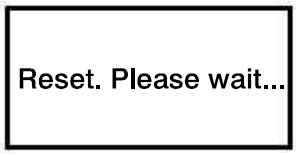
Objective	Action	Response
To access Service Level 2	After entering the service mode long press (x3) ➡	Password Screen appears 
Enter Password: **1627**		
Enter the 1st digit	short press (right) (x1)  Pressing on the right arrow scrolls the numbers up, the left arrow scrolls the numbers down.	
Move to the next digit	short press ➡	
Enter the 2nd digit	short press (right) x6 	
Repeat the same procedure as above for the next two digits (2, 7).		

Table 4-2: Accessing Service Level 2 (Continued)

Objective	Action	Response
To accept the last digit and access the *Default Alarm Limits* menu	short press →	
In case you entered a wrong digit:		
To restart password validation process	long press →	
To reset and return to measuring mode (automatically erasing event messages)	long press 	
To exit service mode and save event messages	Turn off the monitor.	

4.3.1 Default Alarm Limits

The service technician can change the default alarm limits for either patient mode (Adult or Neonatal) as described in Table 4-3: "Changing Default Alarm Limits".

The monitor has the following alarms with adjustable level settings:

- $EtCO_2$ high and low levels (mmHg)
- $FiCO_2$ high level (mmHg)
- SpO_2 high and low levels (%)
- Pulse rate high and low levels (bpm)

Warning: Changing default settings will permanently change the user's start-up value and should be verified with the responsible clinical personnel.

Table 4-3: Changing Default Alarm Limits

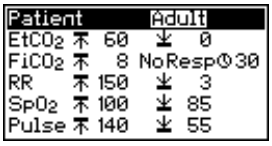
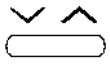
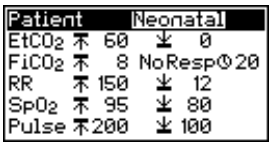
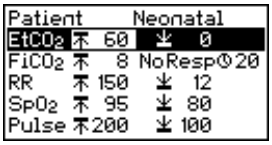
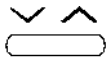
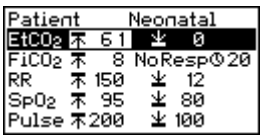
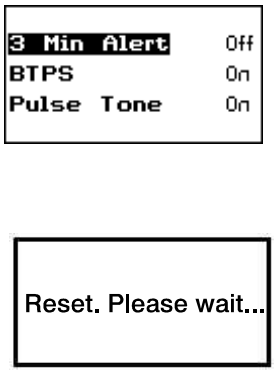
Objective	Action	Response
To access the *Default Alarm Limits* menu after entering last password digit	short press 	
To change the patient mode	short press 	
To access a new parameter	short press 	
To change the value	short press 	

Table 4-3: Changing Default Alarm Limits (Continued)

Objective	Action	**Response**
To reset to measuring mode (automatically erasing event messages)	long press  then long press 	
To exit service mode and save event messages	Turn off the monitor.	

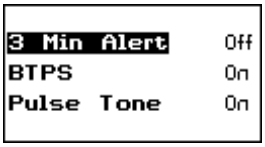
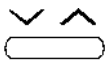
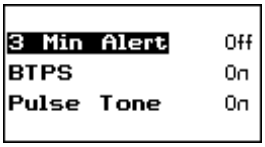
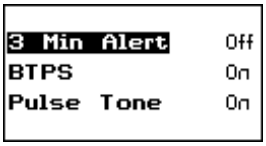
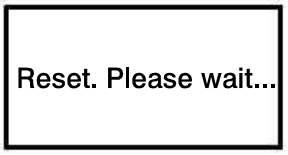
4.3.2 Default Settings

The service technician can change two default settings (refer to Table 4-4: "Changing Default Settings"):

- **3 Min Alert**
  When the **3 Min Alert** is **ON,** the unit will beep every three minutes to remind the user that an alarm (or all alarms) are set to **OFF**.
- **BTPS (body temperature, pressure, saturation)**
  When BTPS is **ON**, the CO_2 value is corrected for this factor
- **Pulse Tone**
  Pulse Tone default is ON. When changed to OFF, the Pulse Tone default is silent (as indicated on screen).

.

Table 4-4: Changing Default Settings

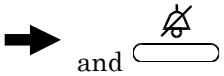
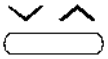
Objective	Action	Response
To access the *Default Settings* menu (after accessing the *Default Alarm Limits* menu)	long press 	
To change the setting	short press 	
To access **BTPS** parameter (and save the changed setting for **3 Min Alert**)	short press 	
To reset and return to measuring mode (automatically erasing event messages memory)	long press 	
To exit service mode and save event message	Turn off the monitor.	

4.3.3 Flow Calibration

The Flow Calibration screen allows the service technician to perform flow calibration after flow adjustment and/or pump or flow system replacement, refer to Table 4-5: "Accessing Flow Calibration"

Note: When changing the pump voltage setting, refer to *Section 6: Flow Calibration Check* for change guidelines.

Table 4-5: Accessing Flow Calibration

Objective	Action	Response
To access the *Flow Calibration* screen	At any screen after the password long press simultaneously 	
To change the parameter setting or value	short press 	
To move to the next parameter (and save the changed setting)	short press 	

SECTION 5: TROUBLESHOOTING

5.1 INTRODUCTION

This section provides information for troubleshooting the monitor and isolating a failure on the unit.

5.2 WHO SHOULD PERFORM REPAIRS

Only qualified service personnel should remove and replace components of the monitor. If your facility does not have qualified service personnel, contact your local distributor.

5.3 REPAIR LEVEL SUPPORTED

The monitor has the following replaceable components: CO_2 board, SpO_2 board, Flow System, Pump Assembly, Housing Components, LCD graphic display (LCD), 7-segment LED digital displays (LED display) and Software Assembly.

The procedures for disassembling and replacing the mentioned parts are described in *Section 7: Disassembly Guide*.

5.4 HOW TO USE THIS SECTION

Failures of the Housing Components; Front Cover, Rear Cover, Gas Outlet, External SpO_2 Connector Latch, ON/OFF button and Keypads, are determined by visually inspecting these components for cracks or deformations, and checking for mechanical failures.

Refer to Table 5-1: "Troubleshooting Guide"to isolate failures of the boards, Flow System, Pump Assembly, LCD and LED displays. Once a failure has been isolated, refer to *Section 7: Disassembly Guide* for instructions for removing and replacing a component of the monitor.

5.5 OBTAINING REPLACEMENT PARTS

Your local distributor provides technical assistance information and replacement parts. Refer to parts by the part name listed in *Section 13: Spare Parts*.

5.6 TROUBLESHOOTING GUIDE

If you encounter a problem that cannot be resolved through a visual inspection, refer to Table 5-1: "Troubleshooting Guide" which provides a list of symptoms, probable causes, and recommended actions to take to correct the problem. It is recommended that corrective actions be performed in the order presented. For a symptom that is not listed in Table 5-1: "Troubleshooting Guide", contact your local distributor.

If a Caution or Advisory message is displayed on the LCD, refer to Table 5-1: "Troubleshooting Guide"for the indicated failure and corrective action. Caution messages appear on the display screen followed by **!!** and Advisory messages are followed by **!**.

Check in the Service Mode for any Error Code and refer to Table 5-3: "Event Messages"for the indicated failure and corrective action.

Table 5-1: Troubleshooting Guide

Symptom	Probable Cause	Corrective Action
The unit does not turn on when the ON/OFF button is switched **ON** when the unit is operated with batteries.	The battery pack is missing or is installed incorrectly.	Check if there is a battery pack in the monitor, if not, place one in the monitor. Be sure the battery pack is installed correctly.
	The battery pack's charge is low.	Install a fully charged battery pack; charge the empty battery pack.
	The battery pack's contacts are defective.	Install a new battery pack and check the monitor functions.
	The contacts for the battery pack on the CO_2 board are defective or a CO_2 board component has failed.	Connect the monitor to mains line power and if the monitor functions, replace the CO_2 board.
The unit does not turn on when the ON/OFF button is switched **ON** when the monitor is connected to mains power.	The ON/OFF button has a mechanical defect.	Inspect the button for cracks, deformations or other damage. Replace with a new button.
	A CO_2 board component has failed.	Replace with a new CO_2 board.

Table 5-1: Troubleshooting Guide (Continued)

Symptom	Probable Cause	Corrective Action
The unit does not turn on when the ON/OFF button is switched **ON** when the monitor is connected to main lines power.	The wall socket is not receiving power or is defective.	Check the wall socket for power supply or mechanical defects. If necessary, use a different wall socket.
	The AC adapter is defective.	Replace with new AC adapter.
	A CO_2 board component is defective.	Replace with a new CO_2 board.
One or more buttons on the upper or lower keypad do not work.	The keypad is defective.	Inspect the keypad for cracks, deformations or other damage. Replace with a new keypad.
	A CO_2 board component has failed.	Replace with a new CO_2 board.
No information is displayed on the LCD.	The contrast default value is set too low or high.	Check the contrast value in the Service Mode using the **Contrast Cal**. option and correct accordingly.
	An LCD component has failed.	Replace with a new LCD.
	A CO_2 board component has failed.	Replace with a new CO_2 board.
LCD Backlight does not come on when the unit is placed in a dark environment.	The Power Management option is set at **LOW**.	Refer to the monitor's operator's manual to change the Power Management option to **NORMAL** or **HIGH**.
	An LCD component has failed.	Replace with a new LCD.
	A CO_2 board component has failed.	Replace with a new CO_2 board.

Table 5-1: Troubleshooting Guide (Continued)

Symptom	Probable Cause	Corrective Action
LED display does not light when the unit is functioning.	The Power Management option is set at **LOW**.	Refer to the monitor's operator's manual to change the Power Management option to **NORMAL** or **HIGH**.
	An LED display has failed.	Replace with new LED Display.
	A CO_2 board component has failed.	Replace with a new CO_2 board.
Beeper does not beep.	The Pulse Tone option on the *Alarm Silence* menu has been disabled.	Turn the Pulse Tone **ON**. Refer to the monitor's operator's manual.
	One or more of the Alarm Silence options has been turned **OFF**.	Turn the respective alarm **ON**. Refer to the monitor's operator's manual.
	A CO_2 component has failed.	Replace with a new CO_2 board.

Table 5-2: Advisory Messages Guide

Message	Probable Cause	Corrective Action
Check Unit **!**	A CO_2 board component has failed.	Check *Event Messages* screen in Service Mode.
Check CO_2 **!**		
Check SpO_2 **!**	An SpO_2 board component has failed.	Replace with a new SpO_2 board.

Table 5-3: Event Messages

Event Message	Probable Cause	Corrective Action
CO_2 board	A CO_2 board component failed.	Replace with a new CO_2 board.
SpO_2 board		Replace with a new SpO_2 board.
Flow	- Loose connections	- Inspect all tubing ends for loose connections and ensure tight connections
	- Kinks or twists in tubing	- Straighten kinks and undo any twists in the tubing.
	- Flow system blocked	- Check flow rate and if necessary change Flow System.
	- Pump Malfunction	- Replace pump
	- A CO_2 board component failed	- Replace with a new CO_2 board

SECTION 6: FLOW CALIBRATION CHECK

6.1 INTRODUCTION

Perform a Flow Calibration Check after replacing the Flow System and/or Pump. Flow Calibration Check includes Flow Rate Check and Flow Calibration Process.

6.2 FLOW RATE CHECK

To perform the Flow Rate Check, follow the steps below:

1. Connect the FilterLine to the Handheld Capnograph/Pulse Oximeter.
2. Turn on the monitor.
3. Connect the other end of the FilterLine to the Flow meter gas outlet.
4. Access the *Flow Calibration* screen of the Service Mode, refer to Table 6-1: "Flow Calibration".
5. Check that the Flow Meter reading is 50 ±5 ml/min. (at sea level)

   If the Flow Meter reading is 50 ±5 ml/min:

   5a Perform Flow Calibration Process, refer to section 6.3 "Flow Calibration Process".

   If the Flow Meter reading is not 50 ±5 ml/min:

   5b Change the pump voltage value until the flow rate displayed in the flow meter is 50 ±5 ml/min, refer to *Section 4: Service Mode,* Table 4-5: "Accessing Flow Calibration".

   5c Perform Flow Rate Check

   5d Perform Flow Calibration Process, section 6.3 "Flow Calibration Process".

   If you cannot set the flow rate to 50 ±5 ml/min after adjusting the pump voltage value:

   5e Change the Flow System, refer to section 7.6 "Replacing the Flow System".

   5f Perform Flow Rate Check

   5g Perform Flow Calibration Process.

   If after changing the Flow System you still cannot set the flow rate display in the flow meter to 50 ±5 ml/min:

   5h Change the Pump, refer to section 7.5 "Replacing the Pump".

   5i Perform Flow Rate Check

   5j Perform Flow Calibration Process.

6.3 FLOW CALIBRATION PROCESS

To perform the Flow Calibration Process, refer to Table 6-1: "Flow Calibration".

Table 6-1: Flow Calibration

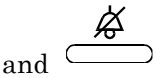
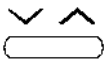
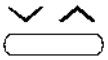
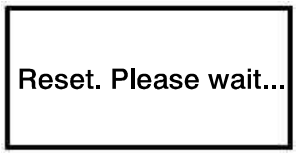
Objective	Action	Response
To access *Flow Calibration* screen	Simultaneously long press → and 	
To change the parameter setting or value	short press 	
To move to the next parameter (and save the changed setting)	short press →	
To select **Flow Cal.**	short press →	
To start Calibration	short press  short press →	 
Wait until either a **Pass** or **Fail** message is displayed.		

Table 6-1: Flow Calibration (Continued)

Objective	Action	Response
If **Fail** is displayed	Replace Flow System and/or Pump (refer to *Section 5: Troubleshooting*) and repeat above procedure	
If **Pass** is displayed	Exit Service Mode	
To reset and return to measuring mode	long press 	
To exit service mode and save event messages	Turn off the monitor	

SECTION 7: DISASSEMBLY GUIDE

7.1 INTRODUCTION

The monitor can be disassembled and the following components can be replaced:

- CO_2 Board
- SpO_2 Board
- Pump Assembly
- Flow System
- Housing components
- EPROM
- LCD graphic display (LCD)
- 7-segment LED digital displays (LED Display)

Caution: Observe ESD (electrostatic discharge) precautions when disassembling and reassembling the monitor and when handling any of the components of the monitor.

Use the following procedures to disassemble the monitor and replace parts as needed. Reassemble the monitor in reverse order. The manufacturer recommends that you follow the disassembly procedure in the order presented.

Note: After replacing the Flow System and/or Pump, perform a flow calibration check as described in *Section 6: Flow Calibration Check*.

Note: After reassembling any part of the monitor, be sure to complete the performance verification as described in *Section 10: Performance Verification*.

7.2 OPENING THE MONITOR CASE

1. Be sure the monitor is disconnected from mains power and remove the battery pack from the monitor; press the release button at the bottom of the monitor and pull out the battery pack as shown in Figure 7-1: Removing the Battery Pack.

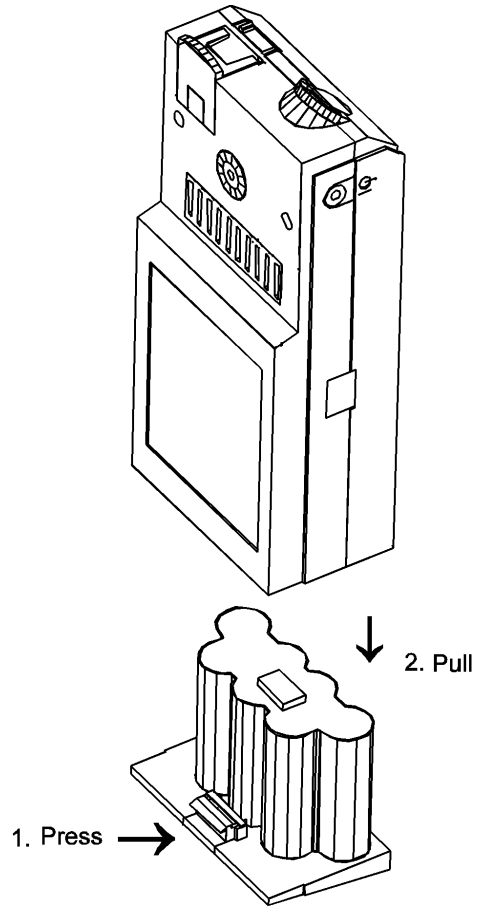


Figure 7-1: Removing the Battery Pack

2. Place the monitor on a clean, dry, nonabrasive surface with the back of the monitor facing up.

3. Remove the two Bottom Mounting and two Back Mounting Screws from the rear panel of the monitor as shown in Figure 7-2: Removing Mounting Screws.

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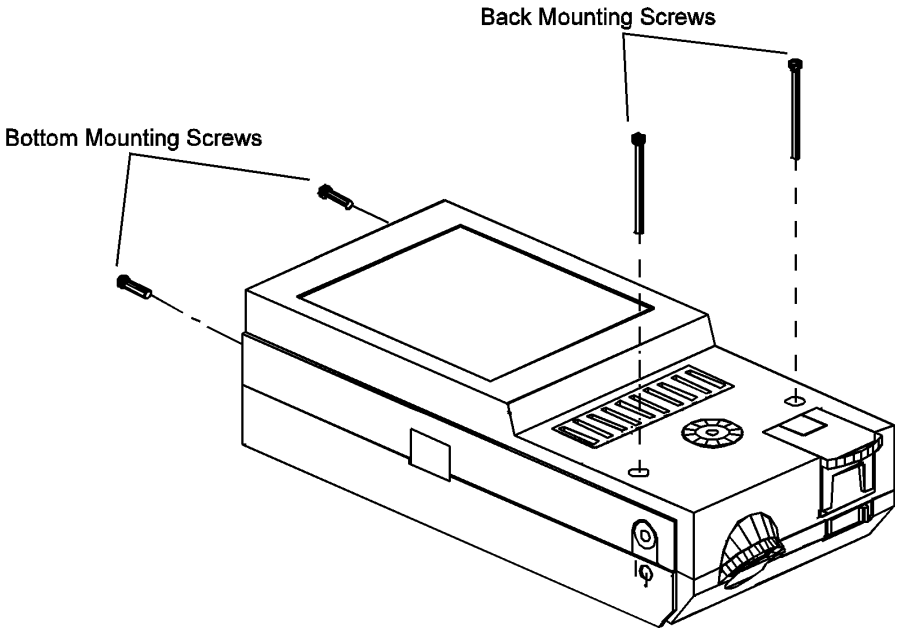


Figure 7-2: Removing Mounting Screws

4. Carefully lift the rear case cover up and remove the 14-pin flat cable from the CO_2 Board as shown in Figure 7-3: Separating Rear and Front Covers.

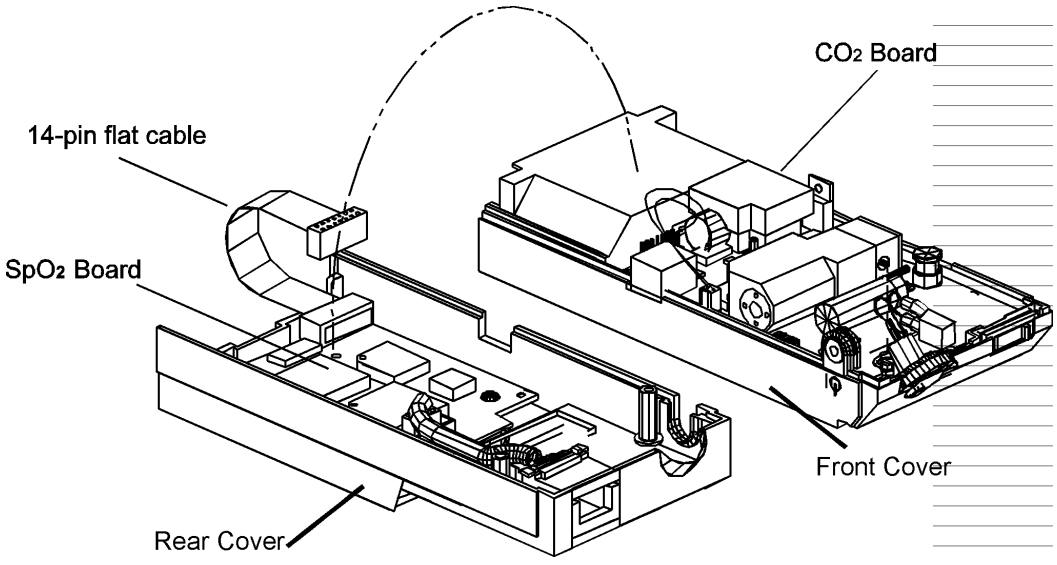


Figure 7-3: Separating Rear and Front Covers

7.3 REPLACING THE CO_2 BOARD

Refer to Figure 7-4: Replacing CO2 Board and Housing Components

1. Open the monitor case as described in section 7.2 "Opening the Monitor Case".
2. Remove the two CO_2 Board Mounting Screws.
3. Remove the CO_2 Connector Screw from the CO_2 Input Connector.
4. Remove the ON-OFF Button and save for reassembly.
5. Pull out and remove the Gas Outlet and save for reassembly.
6. Remove the CO_2 Board and replace with a new CO_2 Board and reassemble in reverse order.

Note: When replacing the keypads, be sure the icons are facing the correct direction. (Refer to Figure 1-1: Handheld Capnograph/Pulse Oximeter.)

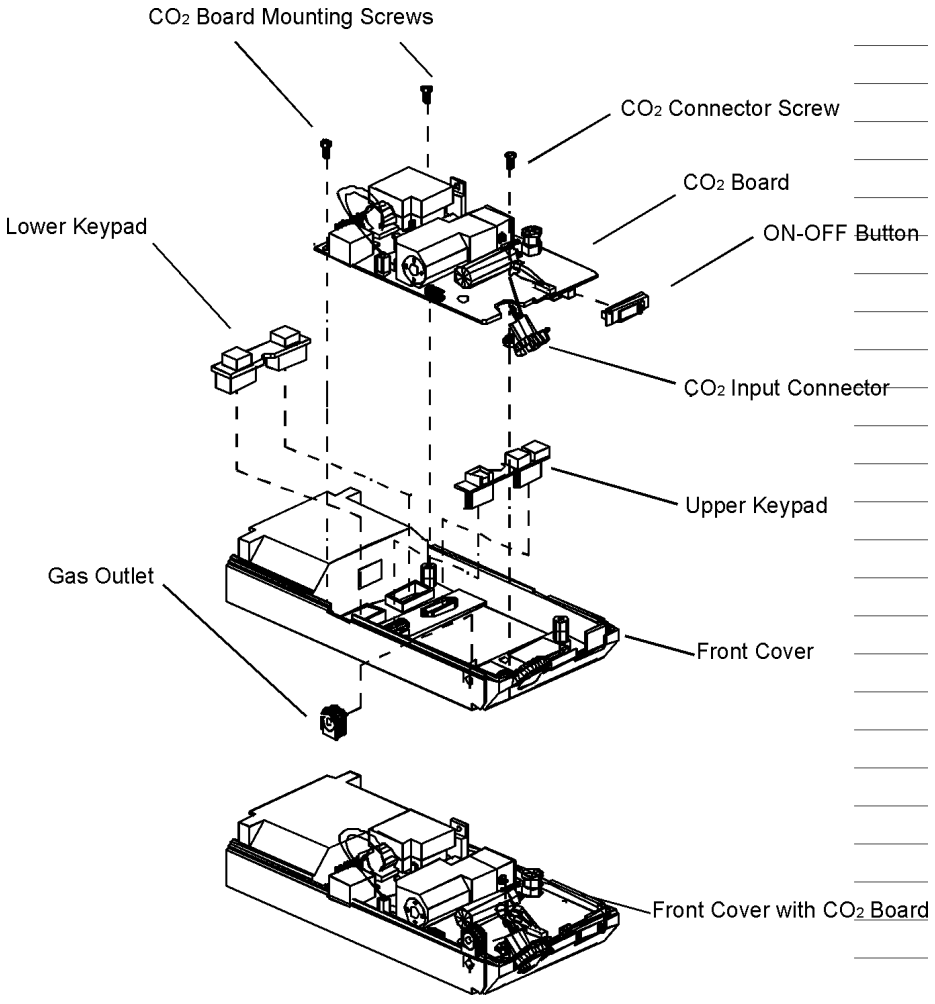


Figure 7-4: Replacing CO_2 Board and Housing Components

7.4 REPLACING THE SPO2 BOARD

(Refer to Figure 7-5: Replacing SpO2 Board.)

1. Open the monitor case as described in section 7.2 "Opening the Monitor Case".
2. Pull out the Internal SpO2 Connector Lock.
3. Remove the three SpO2 Board Mounting Screws and Washers.
4. Remove the SpO2 Board with attached cables and replace with a new SpO2 Board. Be sure to reattach the cables and use the new Internal SpO2 Connector Lock. Be sure the SpO2 Insulation Plate is placed correctly over the three screw mounts.

Caution: When replacing the SpO2 Mounting Screws, be sure you use the plastic washers supplied with the original unit.

Caution: When replacing the SpO2 Board, carefully hand-tighten the Mounting Screws. Overtightening can strip the screw-holes.

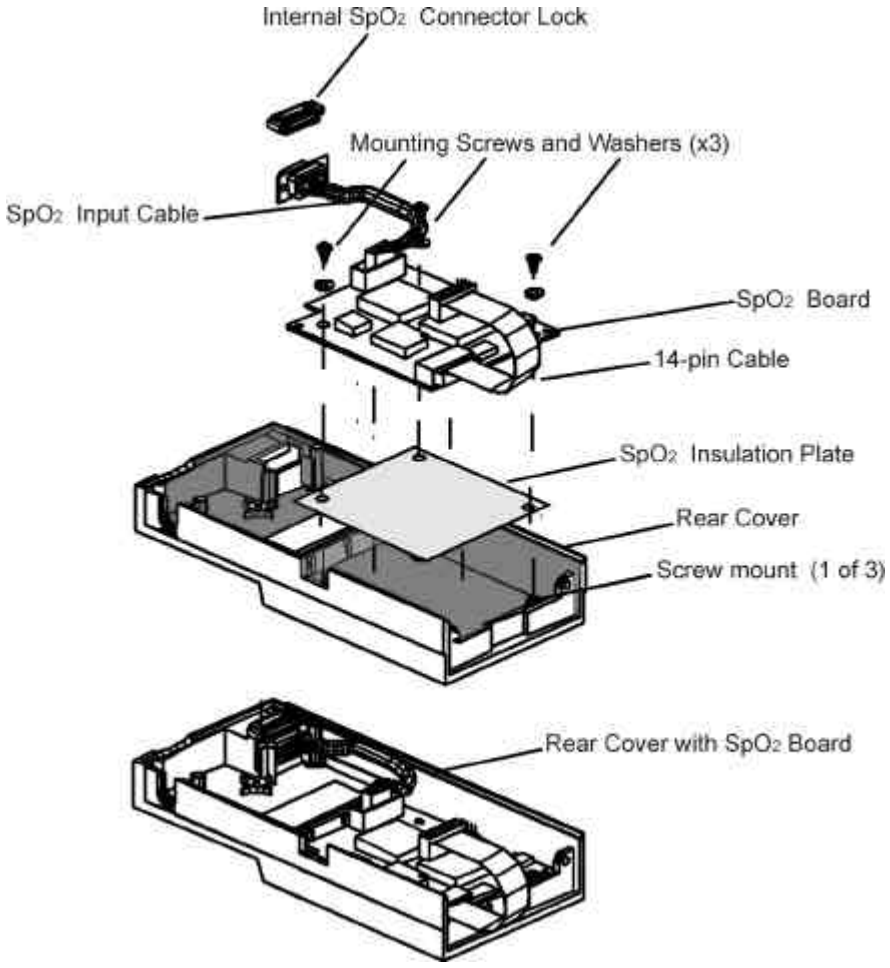


Figure 7-5: Replacing SpO2 Board

7.5 REPLACING THE PUMP

Refer to Figure 7-6: Replacing the Pump.

1 Open the monitor case described in section 7.2 "Opening the Monitor Case".

2 Remove the Damping cover from the Pump.

3 Locate the two tubings, Main line and Exhaust line, connected to the Pump, refer to Figure 7-7: Flow System.

4 Locate the purple Main line restrictor and the green Exhaust line restrictor, refer to Figure 7-7: Flow System.

5 Disconnect both tubings from their restrictors.

Note: Both restrictors must remain with their flow system lines attached to the CO_2 Board.

6 Disconnect the Pump connector from it's CO_2 Board socket.

7 Remove the CO_2 Board from the Front Cover, refer to section 7.3 "Replacing the CO2 Board".

8 Unscrew and remove the Pump mounting screws.

9 Remove the Lower damping and Damping holder.

10 Remove the Pump and the Upper damping.

11 Place the new Pump.

12 Reassemble the unit, using the new assembly parts, in reverse order.

Note: Before replacing the pump mounting screws, first dip them into Loctite® glue or any other threadlocker glue. Carefully twist the screws into the Lower damping, gently pressing against the CO_2 Board.

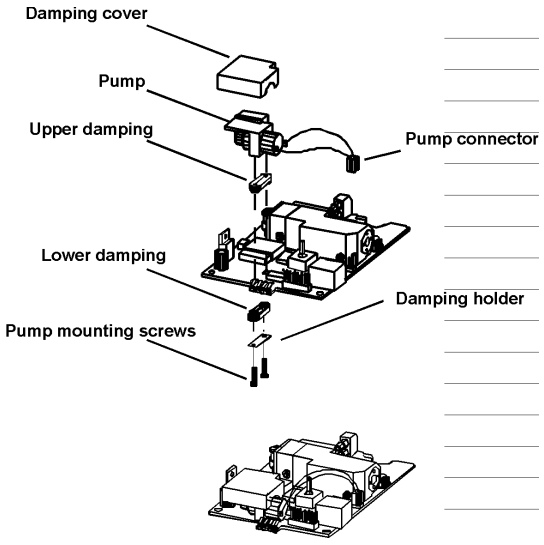


Figure 7-6: Replacing the Pump

7.6 REPLACING THE FLOW SYSTEM

1. Open the monitor case as described in section 7.2 "Opening the Monitor Case".

   The Flow System has 5 lines, refer to Figure 7-7: Flow System.

   Two lines go from the pump:

   - Main line
   - Exhaust line

   Three lines go from the solenoid:

   - Zero line
   - Input line 1
   - Input line 2 (not viewed in Figure 7-7)

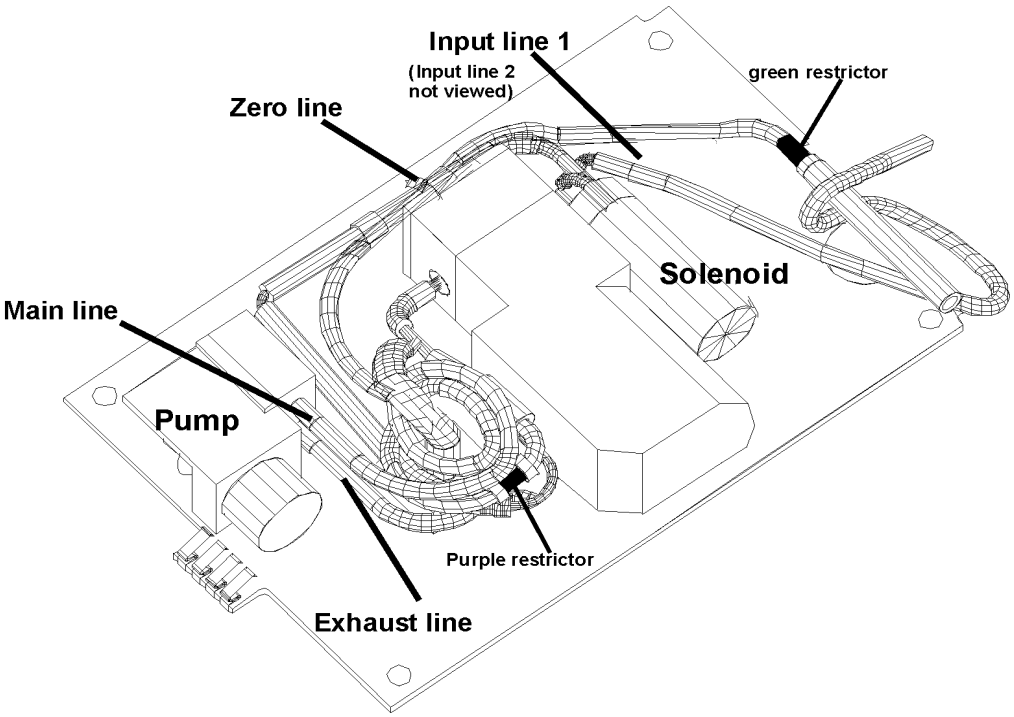


Figure 7-7: Flow System

7.6.1 Replacing the lines to the pump

7.6.1.1 Replacing the Main line

(Refer to Figure 7-8: Main line and Figure 7-9: Exhaust line)

1. Locate the purple restrictor.
2. Carefully disconnect the Main line from the tubing connected to the Pump, leaving the purple restrictor on the Main line.
3. Remove the tubing from the Sensor.
4. Remove the tubing from the Pressure sensor.
5. Reassemble the new Main line in reverse order.

Note: In order to fit the Main line on the board without twists and kinks, coil the tubing around the Pressure sensor.

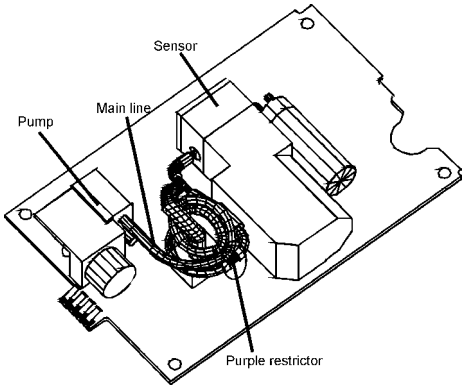


Figure 7-8: Main line

7.6.1.2 Replacing the Exhaust line

(Refer to Figure 7-9: Exhaust line)

1. Locate the green restrictor.
2. Carefully disconnect the Exhaust line, at the green restrictor, from the tubing connected to the pump. Leave the green restrictor on the Exhaust line.
3. Reassemble the new Exhaust line in reverse order.

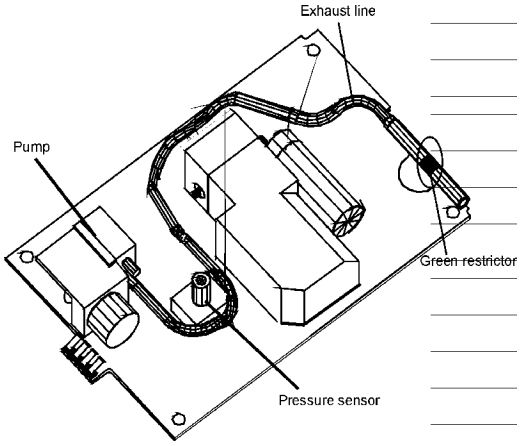


Figure 7-9: Exhaust line

7.6.2 Replacing the lines to the solenoid

Refer to:
Figure 7-10: Lines to Solenoid (Zero line, Input line 1, Input line 2)

7.6.2.1 Removing the lines to the solenoid

1. Carefully disconnect the Zero line from the solenoid.

> **Warning: The scrubber on the Zero line is filled with a lithium based compound. Follow local governing ordinances for disposal.**

2. Remove Input line 1 from the solenoid connector and the other end from the FilterLine input connector.

3. Remove Input line 2 from the solenoid connector and the other end from the sensor connector.

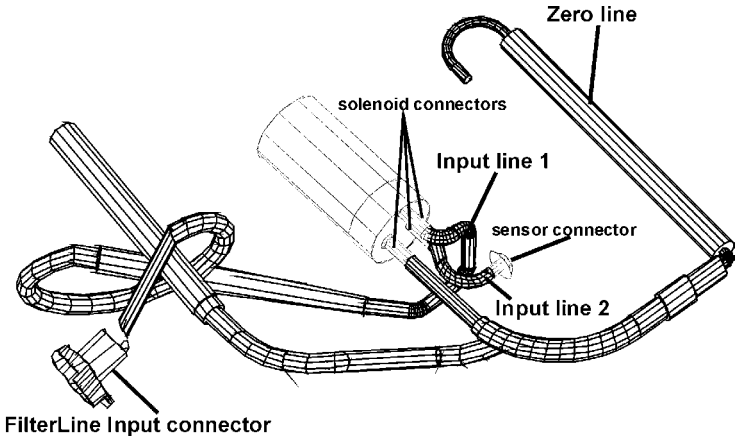


Figure 7-10: Lines to Solenoid (Zero line, Input line 1, Input line 2)

7.6.2.2 Reassembly of the lines to Solenoid

Refer to Figure 7-10: Lines to Solenoid (Zero line, Input line 1, Input line 2) and Figure 7-11: Zero line

1. Connect the new Input line1 to the line 1 solenoid connector.
2. Connect the new Input line 2 to the line 2 solenoid connector.
3. Bring the Input line 2 tubing over Input line 1, and connect to the sensor connector.
4. Lead the Input line 1 under the FRS cables (connected to the FilterLine input connector, not viewed in Figure 7-10) and connect to the FilterLine input connector.
5. Connect the Zero line to the Zero line solenoid connector. Place the scrubber close to the pump under the coiled Main line tubing (not viewed in Figure 7-11: Zero line) around the pressure sensor.

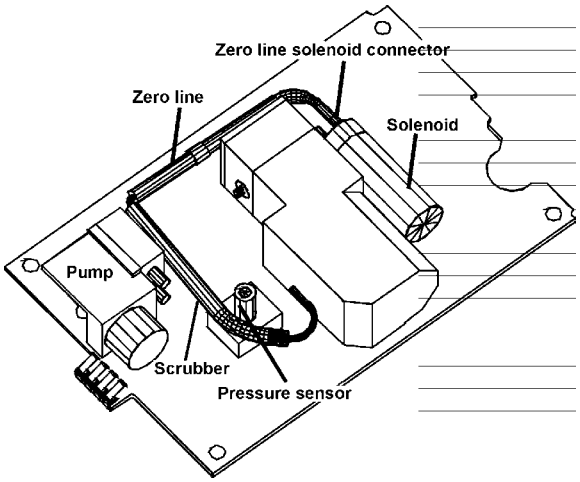


Figure 7-11: Zero line

7.7 REPLACING LCD AND LED DISPLAY

(Refer to Figure 7-12: Replacing LCD and LED display)

7.7.1 Replacing the LCD

1. Remove the CO_2 Board as described in Figure 7-4: Replacing CO_2 Board and Housing Components.
2. Unscrew and remove the four LCD mounting screws.
3. Carefully remove the LCD and replace with a new LCD.

7.7.2 Replacing the LED Display

1. Remove the CO_2 Board as described in section 7.3 "Replacing the CO_2 Board".
2. Carefully remove the faulty LED Display from its socket and replace with a new LED Display. Note the correct orientation of the LED Display when replacing it.

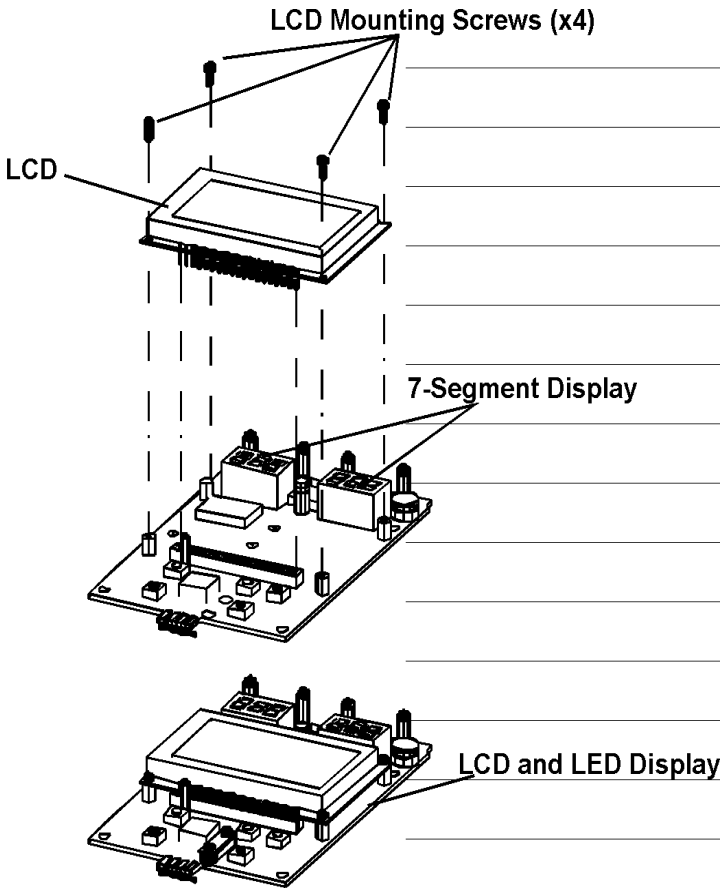


Figure 7-12: Replacing LCD and LED display

7.8 REPLACING HOUSING COMPONENTS

The Housing kit includes the following replaceable components:

- Front Cover
- Rear Cover
- ON-OFF Button
- Upper Keypad (Alarm Silence/Alarm Silence Menu Button and Contrast/Value Change Button)
- Lower Keypad (Event/Home Button and Next/Menu Button)
- Gas Outlet
- SpO_2 Insulation Plate
- External SpO_2 Connector Latch
- Internal SpO_2 Connector Lock
- Screws
- Washers

Note: When reassembling the monitor after replacing any part, be sure to follow the disassembly steps in reverse order.

7.8.1 ON-OFF Button and Gas Outlet

(Refer to Figure 7-4: Replacing CO2 Board and Housing Components)

1. Open the monitor as described in section 7.2 "Opening the Monitor Case".
2. Remove the Gas Outlet from the tubing and replace with a new Gas Outlet.
3. Remove the ON-OFF Button from the CO_2 board as described in section 7.3 "Replacing the CO2 Board", and replace with a new button.

7.8.2 Keypads

(Refer to Figure 7-4: Replacing CO2 Board and Housing Components)

1. Open the monitor as described in section 7.2 "Opening the Monitor Case".
2. Remove the CO_2 Board as described in section 7.3 "Replacing the CO2 Board".
3. Remove the old keypad. When replacing the new keypad, be sure the icons are facing the correct direction. (Refer to Figure 1-1: Handheld Capnograph/Pulse Oximeter.)

7.8.3 Front Cover

(Refer to Figure 7-4: Replacing CO2 Board and Housing Components)

1. Open the monitor as described in section 7.2 "Opening the Monitor Case".
2. Remove the CO_2 Board as described in section 7.3 "Replacing the CO2 Board".
3. Remove the keypad and ON-OFF Button. Place them in the new Front Cover. When replacing the keypad, be sure the icons are facing the correct direction. (Refer to Figure 1-1: Handheld Capnograph/Pulse Oximeter.)
4. Place the CO_2 board in the new cover.

7.8.4 SpO_2 Connector Latch, Rear Cover and SpO_2 Insulation Plate

(Refer to Figure 7-5: Replacing SpO2 Board, Figure 7-12: Replacing LCD and LED display and Figure 7-13: Replacing SpO2 Connector Latch)

1. The External SpO_2 Connector Latch can be removed without opening the monitor casing. Carefully pull the latch out of its hinges by squeezing the hinge and pulling the SpO_2 Connector Latch to the side. Replace with a new SpO_2 Connector Latch.
2. To replace the Rear Cover, open the monitor as described in section 7.2 "Opening the Monitor Case".
3. Remove the SpO_2 board and cables as described in section 7.4 "Replacing the SpO2 Board".
4. Remove the SpO_2 Insulation Plate and replace with a new plate (if needed). Be sure to place the plate over the three screw mounts.
5. Place the SpO_2 board and cables in the new back cover using a new Internal SpO_2 Connector Lock.

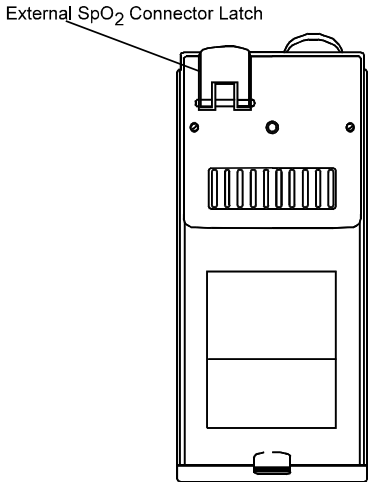


Figure 7-13: Replacing SpO_2 Connector Latch

7.9 UPDATING SOFTWARE VERSION

Warning: Observe ESD (electrostatic discharge) precautions when disassembling and reassembling the monitor and when handling any of the components of the monitor.

1. Open the monitor as described in section 7.2 "Opening the Monitor Case".
2. Remove the EPROM from its socket (on the CO_2 board) using an IC extractor. (Refer to Figure 7-14: Replacing EPROM.)
3. Insert the new EPROM.

Note: When replacing the EPROM, be sure it is positioned correctly.

Note: When operating the monitor for the first time after updating the software version, the warm-up and the self-test periods will be longer than the usual.

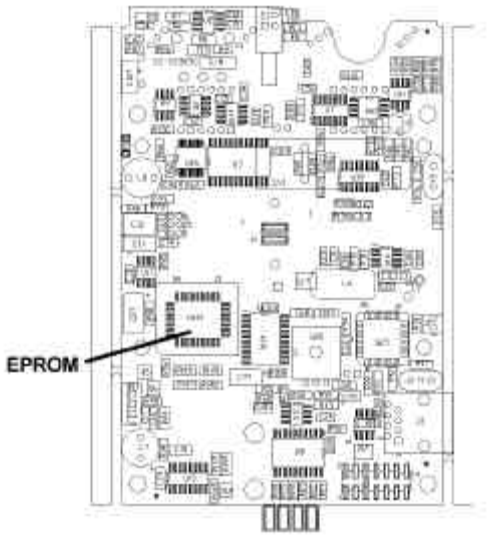


Figure 7-14: Replacing EPROM

SECTION 8: ELECTRICAL SAFETY TESTS

8.1 ELECTRICAL SAFETY TESTS

Do not return the monitor to the user until the conditions are met in the following "Warning" statement.

Warning: After servicing the monitor, always verify product performance per the procedures in *Section 10: Performance Verification* and perform any safety tests required by local regulatory bodies or mandated by your institution.

SECTION 9: PERIODIC MAINTENANCE

9.1 PERIODIC MAINTENANCE

Periodic maintenance is recommended according to operating hours (refer to section 4.2 "Service Level 1"):

The Pump and Flow System should be replaced every 7,000 operating hours.

For replacing the pump, refer to section 7.5 "Replacing the Pump".

For replacing the flow system, refer to section 7.6 "Replacing the Flow System".

The monitor should be returned to the manufacturer for periodic maintenance every 14,000 operating hours.

SECTION 10: PERFORMANCE VERIFICATION

The performance of the monitor must be verified after all service procedures. Perform all procedures in this section to verify the correct functioning of the monitor.

10.1 FLOW SYSTEM LEAK CHECK

Perform the Flow System Leak Check after all service procedures described in this manual.

10.1.1 Flow System Leak Check Procedure

1. Connect the vacuum manometer to the Leak Test Jig as shown in Figure 10-1: Leak Test Jig Connection.

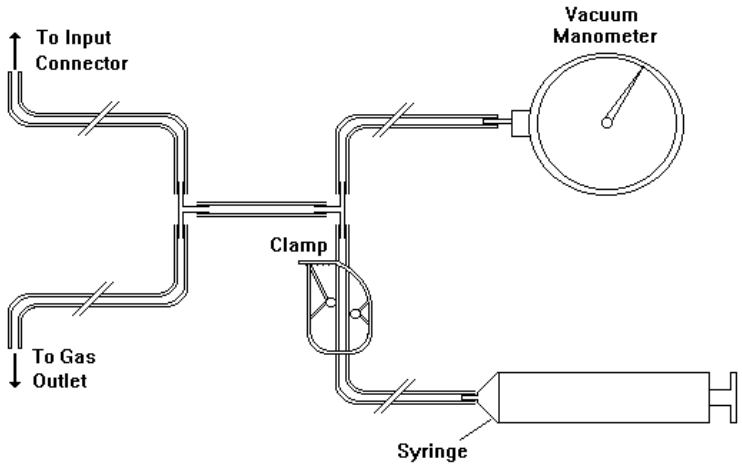


Figure 10-1: Leak Test Jig Connection

2. Open the Leak Test Jig clamp and empty the syringe's contents.
3. Connect the open-ended tubing (as shown in Figure 10-1: Leak Test Jig Connection) of the Leak Test Jig to the Gas Outlet of the monitor.
4. Connect the other open-ended tubing of the Leak Test Jig to the CO_2 input connector.
5. Pull the syringe valve out until the pressure drops (as displayed on the vacuum manometer) to approximately -300 mBar (or equivalent) and close the clamp.
6. Wait 30 seconds.
7. The change in reading should be less than 20 mBar (or equivalent).

8. If the reading drops more than 20 mBar, there is a leak in the flow system.
   - Open the unit.
   - Check for loose fittings and if any are found, reconnect them.
   - Repeat the above process (steps 1-7).
   - If the reading continues to show more than 20 mBar, replace the Flow System, refer to section 7.6 "Replacing the Flow System".

10.2 PERFORMANCE VERIFICATION PROCEDURE

Verify the performance of the monitor using the following procedure.

1. Connect the monitor to main power using the AC adapter.
2. Connect the FilterLine and the DS-100A - Durasensor® to the monitor.
3. Turn **ON** the monitor.
4. The initialization screen appears. (Refer to Figure 10-2: Initialization Screen.)

Figure 10-2: Initialization Screen

5. Verify that an audio tone sounds. This verifies proper operation of the Alarm interfacing. Check that the LEDs on the alarm bar turn red, yellow and then off. The LED display shows 8s moving from left to right.
6. As the monitor continues to test its internal subsystems, the Self-Test Screen appears. (Refer to Figure 10-3: Self-Test Screen.).

Figure 10-3: Self-Test Screen

7. After the Self-test, the monitor automatically goes to Measuring Mode. The message **CO2 Warmup** appears on the Silent Advisory Message area. (Refer to Figure 10-4: Measuring Mode.)

Figure 10-4: Measuring Mode

8. After CO2 Warmup, verify that the message changes to **Ready**.

Note: If BTPS is on, the message will read **BTPS ON-Ready**

9. Disconnect the FilterLine and verify that the message **FilterLine** is displayed on the Silent Advisory Message Area and verify that the pump stops.

10. Reconnect the FilterLine and verify that the message **FilterLine** disappears and the pump is operating.

11. Disconnect the DS-100A - OXIMAX Durasensor® and verify that the message
SpO_2 Sensor is displayed in the Silent Advisory Message area.

12. Reconnect the DS-100A - OXIMAX Durasensor® and verify that the message
SpO_2 Sensor disappears.

13. Verify that all buttons on the unit work properly. Refer to the monitor's Quick Guide for their applications. (See Figure 10-5: Quick Guide.)

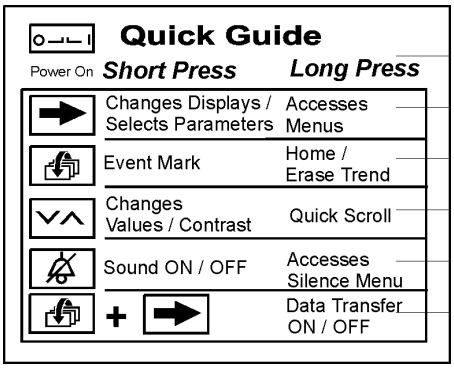


Figure 10-5: Quick Guide

14. Verify the CO_2 Calibration Check process functions. Follow the procedure as described below. When completed, return to the Measuring Mode screen.

CO_2 Calibration Check

Caution: Do not check CO_2 values from the measuring mode if the BTPS setting is ON (factory default). This mode corrects the CO_2 value for BTPS. The calibration check mode disables this correction.

In order to ensure accuracy, a CO_2 calibration check needs to be done once a year. Calibration gas and a FilterLine are needed for this procedure. Start the process from the *Interface Test* screen (refer to Table 4-1: "Accessing Service Mode and Changing Parameter Settings") as follows in "Table 10-1: CO_2 Calibration Check".

Note: Connect the FilterLine to the monitor before starting CO_2 Calibration Check. Use the calibration kit (5% gas in air and connecting means) supplied and approved by Oridion Medical 1987 Ltd.

Note: If the CO_2 Calibration Check is performed on a battery powered device, ensure that the battery is fully charged prior to calibration.

Table 10-1: CO_2 Calibration Check

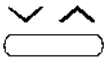
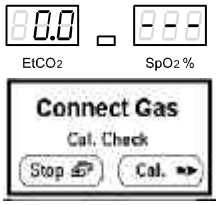
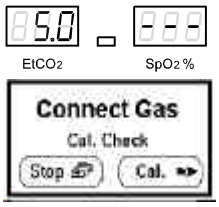
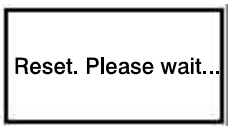
Objective	Action	Result
Access **CO_2 Calib.**	short press 3 times 	
Change option to **Start**.	short press 	
	No action required	
	No action required	
Prepare for Cal. Check.	Connect the FilterLine to the calibration gas.	

Table 10-1: CO_2 Calibration Check (Continued)

Objective	Action	Result
Check the measured values shown in Vol% in the $EtCO_2$ digital display.	Press the gas valve for 15 seconds until the readings stabilize	
Calibration is not required if the measured value is the same as the concentration of the calibration gas (±0.3% Vol%) e.g. Concentration of calibration gas used is 5% (CO_2); the measured value should be between 4.7%-5.3%, therefore, calibration is not required.		
To reset and return to measuring mode (automatically erasing event messages)	long press 	
To exit service mode and save event messages	Turn off the monitor	
If the reading is outside these limits, calibration is required. Refer to Table 10-2: "Calibration Process" for the calibration process procedure.		

Calibration Process

If calibration is required, perform the Calibration Process (after performing CO_2 Calibration Check) as shown in Table 10-2: "Calibration Process".

Table 10-2: Calibration Process

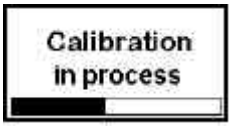
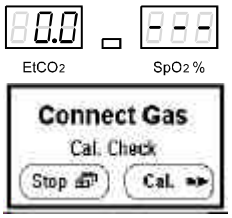
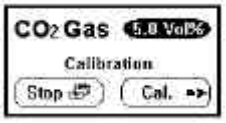
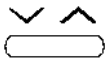
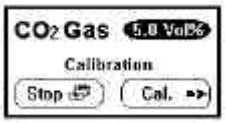
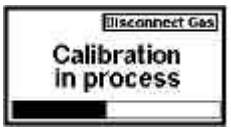
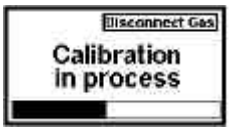
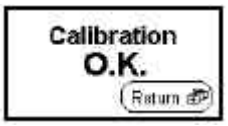
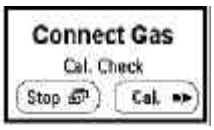
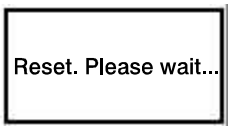
Objective	Action	Result
To start calibration.	Press the gas valve and long press	
To start calibration process after calibration check.	No action required.	
To activate calibration process.	long press 	
Adjust the display value to the gas concentration you are using.	short press 	
	Continue pressing the gas valve until the message **Disconnect Gas** appears.	
Monitor performs an internal calculation.	Disconnect Gas from the FilterLine.	
Calibration succeeded.	No action required.	
Return to calibration check mode.	long press 	

Table 10-2: Calibration Process (Continued)

Objective	Action	Result
To reset and return to measuring mode	long press 	
To exit service mode and save event messages	Turn off the monitor.	

Calibration Errors

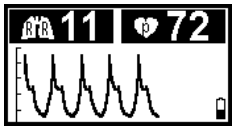
Table 10-3: "Calibration Process - Troubleshooting" describes calibration problems that can occur, the message displayed and the appropriate corrective action.

Table 10-3: Calibration Process - Troubleshooting

Message	Possible Causes	Action
	• Gas concentration does not match the concentration value selected in the first calibration screen. • Problems with gas sampling • Flow system problems (purging, blockage or no FilterLine)	Check setup, correct probable causes, and recalibrate unit as above.
	• CO_2 Sensor problem • Calibration process exceeds 3 minutes	• Contact your local distributor. • Restart. If problem persists, contact your local distributor.

15. Advance to the Plethysmograph Display Screen as described in Table 10-4: "Plethysmograph Waveform" below.

Table 10-4: Plethysmograph Waveform

To View	Action	Screen
CO_2 waveform (Measuring Mode)	No action required.	
Plethysmograph	short press (x4) 	

16. Connect the DS-100A - OXIMAX Durasensor® to your finger. Verify the SpO_2 value appears on the LED digital display and the Pulse rate appears on the LCD graphic display.

17. Disconnect the monitor from the AC power supply. Verify the unit continues to work from its battery pack and the battery icon appears on the lower right corner of the display.

18. Reconnect the monitor to main line power with the AC adapter. Verify that the unit functions, and the plug icon appears.

    Note: If the battery pack has a low charge level, the battery icon will appear instead of the plug. The battery icon will fill indicating the battery charging process.

To verify printing functions:

19. Adjust the printer to the following communication settings:

Input	Serial
Data Length	8 bits
Parity Settings	None
Baud	9600 bps

20. Using the Communication Adapter Kit, connect the printer to the monitor. (Refer to Figure 10-6: Connecting the monitor to Printer/ PC with Communication Adapter Kit)

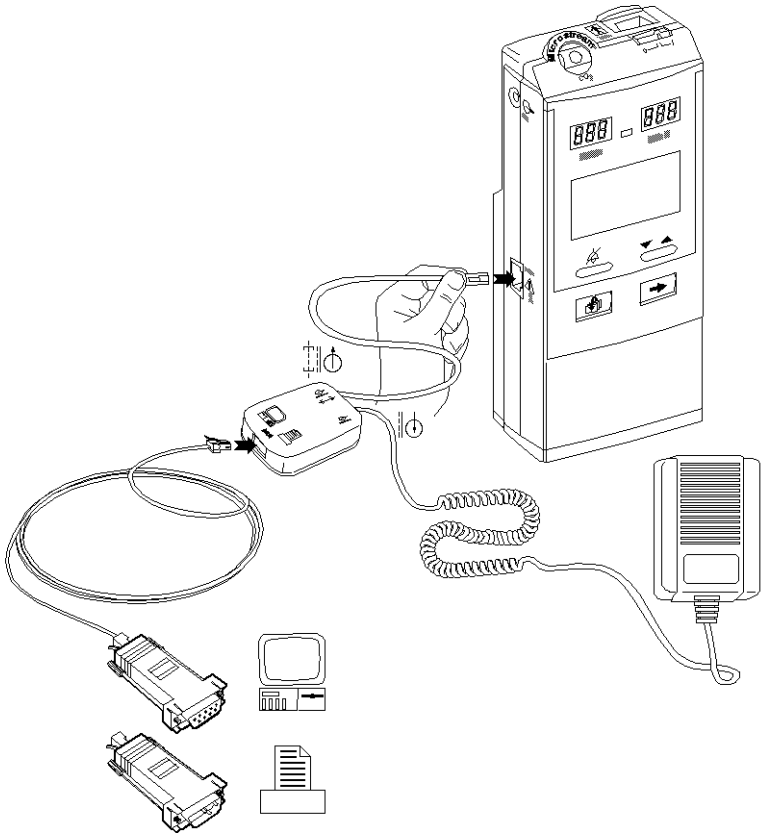
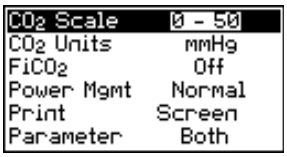
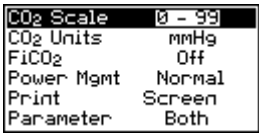
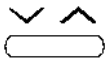
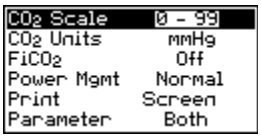
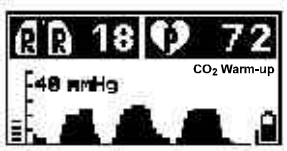
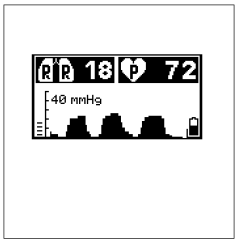


Figure 10-6: Connecting the monitor to Printer/PC with Communication Adapter Kit

21. Turn the printer **ON** and select on-line mode.

22. Access the monitor's print functions as described in Table 10-5: "Accessing Monitor's Print Functions":

Table 10-5: Accessing Monitor's Print Functions

Objective	Action	Result
To access the *Instrument Setup* menu (first access the *Alarm Limits* menu from any measuring display)	long press (x2) 	
To select **Print**	short press (x4) 	
Be sure the **Print** option shows **Screen**; if it doesn't, change to the **Screen** option.	short press 	
To return to Measuring Mode	long press 	
To print	long press simultaneously  and 	 (printout)

SECTION 11: PACKING FOR SHIPMENT

11.1 GENERAL INSTRUCTIONS

To ship a monitor or one of its components for any reason, follow the instructions in this section. Failure to follow the instructions in this section may result in loss or damage not covered by any applicable manufacturer warranty.

Pack the monitor or component(s) carefully. If available, use the original carton and packing materials and follow the instructions in "Packing monitor in Original Carton." If the original shipping carton and material are not available, use other suitable shipping materials and container and follow the instructions in "Packing in a Different Carton."

Prior to shipping the monitor or a component, contact your local representative for a Returned Material Authorization (RMA) number. Mark the shipping carton and any shipping forms with the RMA and the monitor's serial number.

Caution: Observe ESD (electrostatic discharge) precautions when packing any monitor components.

11.2 PACKING MONITOR IN ORIGINAL CARTON

If the original carton and packing material are available, repack the monitor as follows. (Refer to Figure 11-1: Packing the Monitor in Original Packing.)

1. Place the unit in a plastic bag. Place it into the corresponding space, in the original foam padding, with the front panel facing up.
2. Place the foam padding cover over the top of the unit.
3. Seal the carton with packing tape.
4. Label the carton with the correct shipping address, return address and RMA number.

11.3 PACKING IN A DIFFERENT CARTON

If the original carton and packing material are not available or if shipping any monitor component not in its original carton:

1. Place the monitor in a plastic bag or component in a plastic anti-static bag.
2. Locate a corrugated cardboard shipping carton (approximately the size of the monitor or component) with at least 200 pounds per square inch (psi) bursting strength.
3. Fill the bottom of the carton with at least 2 inches of packing material.

4. Place the bagged monitor or component on the layer of packing material and fill the box completely with packing material such that there is at least 2 inches of packing material around all sides of the item.
5. Seal the carton with packing tape.
6. Label carton with shipping address, return address and RMA number.

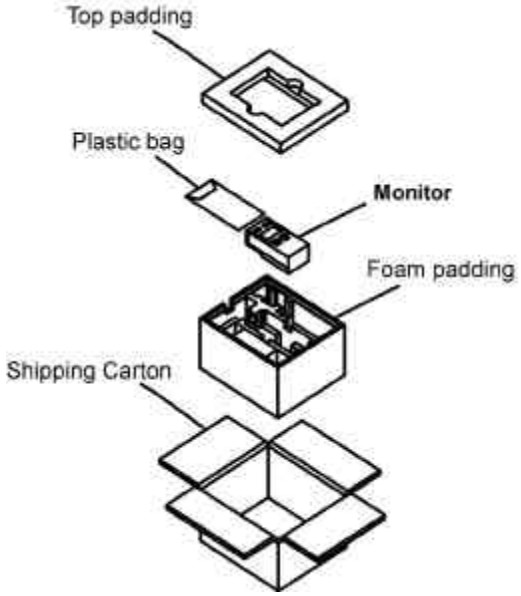


Figure 11-1: Packing the Monitor in Original Packing

SECTION 12: SPECIFICATIONS

12.1 PHYSICAL

12.1.1 Size

206 mm H x 88 mm W x 52.5 mm D (8.11"H x 3.46" W x 2.06"D)

12.1.2 Weight

850 grams (1.87 lb.) (including battery pack)

12.1.3 Noise Emission

maximum 45 dB(a)

12.2 ENVIRONMENTAL

12.2.1 Temperature

Operating
0^{o}C to 45^{o}C (32^{o}F to 113^{o}F)

Storage
-35^{o}C to 70^{o}C (-31^{o}F to 158^{o}F)

12.2.2 Relative Humidity

10 to 95% (noncondensing)

12.2.3 Pressure and Altitude (for operating and storage)

Pressure
430 mmHg to 795 mmHg

Altitude
-380m to 4,570m (-1,250 ft. to 15,000 ft.)

12.3 SAFETY STANDARDS

The monitor was designed to comply with EN60601-1/1990, A1/1993, A2/ 1995, UL2601-1, CSA C22.2 No. 601.1-M90, ISO 10993-1 (Sensors)

12.4 PERFORMANCE

12.4.1 Capnograph

Sampling Rate
50 ±7.5 ml/min.

CO_2 Range
0-99 mmHg (0-13.2 kPa and 0-13.0 Vol%) at sea level

Accuracy
From power-up until steady state is reached, the CO2 reading accuracy is:
0 - 38 mmHg: (+ 4 mmHg)
39 - 99 mmHg: (+ 12% of reading)

The CO2 reading reaches its steady state accuracy 20 minutes after power up.
0 - 38 mmHg: (+ 2 mmHg)
39 - 99 mmHg: (+5% of reading + 0.08% for every 1 mmHg above 40mmHg)

Equivalent values for kPa and Vol%Frequency Response:

$EtCO_2$ accuracy is maintained up to 80 breaths/min. (for maintaining accuracy for respiration rate over 60 bpm, use the neonatal mode.) From 81 to 150 bpm accuracy is ±12%, if the $EtCO_2$ is higher than 18.8 mmHg in neonatal mode.

Respiration Rate
0-150 breaths/min.

Warm-up Time
30 seconds (typical)

Rise Time
190 msec for neonatal mode with low dead space endotracheal tube adapter; 240 msec for adult mode with Microstream Airway Adapter

System Response Time
2.45 seconds (typical), 2.9 seconds maximum (includes delay time and rise time)

Ambient Pressure
Compensated internally - automatic

Alarms
$EtCO_2$ high, $EtCO_2$ low, $FiCO_2$ high, No Breath.

12.4.2 Pulse Oximeter

12.4.2.1 Display Ranges

SpO_2 Saturation Range
0-100% SpO_2

Saturation Accuracy
(% SpO_2, ±1 SD)

Adults	70-100%±2 digits
	0 - 69% Unspecified
Neonates	70-100%±3 digits
	0 - 69% Unspecified

Pulse Rate Range
20-250 beats per minute (bpm)

Pulse Rate Accuracy
± 3 bpm

Note: Pulse rate accuracy is expressed as ±3 bpm across the display range. This variation equals ±1 standard deviation (1SD), which encompasses 68% of the population.

Alarms
SpO_2 high, SpO_2 low, Pulse high, Pulse low

12.5 POWER SPECIFICATIONS

12.5.1 External Power Source

12V DC Medical Grade Adapter

12.5.2 Internal Power Source

Ni-MH Rechargeable Battery Pack 7.2V 2100 mA/h (intended for continuous operation)

Operating Time (fully charged)
Between 3 to 6 hours depending on power management. This spec reflects the performance of a new battery; age and usage will degrade capacity.

Note: If the battery pack is stored for 6 months or longer, you must charge and discharge it (leave the unit on, not connected to AC power, until battery is empty) three times before use in order to ensure full capacity.

Recharging Period
Approximately 4.5 hours internal recharging

Charger Type
Internal

12.6 COMPONENTS AND USER INTERFACE

12.6.1 Displays

LCD graphic display
(128 x 64 dots) with LED backlight dimension 75 mm x 53 mm.

Two numeric fields
3 digits each, using 7-segment LED graphic display dimension 22mm x 14 mm.

Two-color alarm bar
yellow, red

12.6.2 Controls and Indicators

Front Panel
ON/OFF switch; Alarm Silence/Alarm Menu button; Contrast/Value Change button; Event/Home button; Next/Menu button.

12.6.3 Connections

Front Panel
CO_2 Input connector

Top Panel
SpO_2 Input socket

Rear Panel
Clamp connector, battery release button

Side Panel
Power Supply/Communication Adapter Port, Gas output connector

SECTION 13: SPARE PARTS

13.1 Spare Parts List

13.1 SPARE PARTS LIST

Spare parts are shown below in Table 13-1. For spare part numbers contact your local distributor.

Table 13-1: Spare Parts List

Item	Description
1	CO_2 board - includes electronic board, sensor, pump and scrubber, solenoid, LCD, 7-segment display, flow system, CO_2 input connector, software EPROM and screws.
2	Software Assembly - includes EPROM chip and last updated software version.
3	SpO_2 Board
4	SpO_2 Kit - includes inter-board connection cable,SpO_2 input cable, SpO_2 insulation plate and internal connector lock
5	Housing Kit - includes front cover, rear cover, ON/OFF button, keypads, gas outlet, screws, external SpO_2 connector latch, SpO_2 insulation plate and internal SpO_2 connector lock
6	7-Segment Digital Display (x2)
7	LCD Assembly - Graphic Display Screen and PC driver
8	Calibration Gas (5% CO_2 in air) and FilterLine
9	Leak Test Jig - vacuum test accessories
10	Communication Adapter Kit
11	Battery Pack
12	Pump Assembly
13	Flow System

GLOSSARY OF TERMS

BIT:	Built in Tests.
BTPS:	Body Temperature, Pressure and Saturation Compensation. Where Body Temperature is *assumed 37°C with vapor pressure 47mmHg* The Calculations are made according to: $P_{CO2} = F_{CO2} \times (Pb - 47)$ Where: F_{CO2} is the Fractional concentration of CO_2 in Dry gas, F_{CO2} = % CO_2/100 Pb = the ambient pressure P_{CO2} = the partial pressure of CO_2 at BTPS
EPROM:	Erasable Programmable Read Only Memory**.**
ESD:	Electrostatic Discharge.
$EtCO_2$:	End Tidal Carbon Dioxide: amount of CO_2 present at the end of the exhalation.
$FiCO_2$:	Fractional Inspired Carbon Dioxide: amount of CO_2 present during inhalation**.**
FRS:	FilterLine Recognition Safeguard.
LCD:	Liquid Crystal Display.
HMI:	Human Machine Interface.
Respiration Rate:	Number of respiratory cycles (inhalation and exhalation) per minute.
7-segments LED:	Graphic display of seven segments of light emitter diodes.
Solenoid:	2-way electro-pneumatic valve controlling the directional flow either from the patient or from the CO_2 Scrubber (during Autozero).
Scrubber:	Lithium compound CO_2 absorber**.**

NELLCOR

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