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REFERENCE	REPLACES	REV	TITLE		
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TECHNICAL SERVICE MANUAL AND MANIKIN BLOCK DIAGRAMS

CAT No. 211-00050



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1.0 General

The information provided in this manual is limited to what is required for checking, maintenance and repair of the SimMan manikin. This service manual provides a general understanding of the design and function of the manikin and Link Box as well as information on the mechanical assembly of the manikin.

The Directions for Use manual provided with every new unit should be consulted for detailed information on use as well as the Software Help Files.

Service of the SimMan should only be performed by authorized service personnel. Service by others may invalidate the warranty of the device.

Refer to the local purchaser for service on the PC or Video/Audio equipment. ELO Patient Monitor, PDA, USB WEB Camera is serviced by manufacturer and has to be returned to site of purchase.

Warning.

Do not open the air compressor with compressed air in the tank; always drain the compressed air before service.

2.0 Technical Specification

2.1 Power consumption:

Link Box and manikin	Input 110/220VAC Output 12VDC	1,4A 5,0A
Patient Monitor	Input 110/220VAC	2,0A
Compressor Unit	Input 110VAC Input 220VAC	1,9A, internal thermo protection 1,0A, internal thermo protection

2.2 Air/CO2 pressure:

Compressor air outlet	1,1 bar +/- 10%	(15.95psi)
Compressor CO2 outlet	0,7 bar +/- 15%	(10.15psi)

2.3 Weight and size:

SimMan manikin	23kg (50,4 lbs.)	106x55x23cm (lxhxd)
Legs	2 x 3,25kg	75x12cm
Compressor	15kg (32,9 lbs)	40x43x24cm
Regulator unit	1,5kg (3,3 lbs)	20,5x16x11cm
Patient Monitor	7 kg (15,3 lbs)	40x35x15cm
Link box	2,4kg (5,3 lbs)	21x10x22cm

2.4 Environmental condition:

Operating temperature:	+10 C - +40 C
Storage temperature:	-15 C - +50 C
Humidity	15-90% RH (non condensing)

2.5 Approvals:

Council Directive 89/336/EEC, EMC-directive

3.0 Functional Description

3.1 General System Overview SimMan

The SimMan Training System consists of the following components:

- Laerdal SimMan Manikin
- SimMan Software CD-ROM Ver. 3.0
- Directions for Use
- PDA User Guide
- Quick Installation Guide
- SpO₂ (Pulse Oximetry Probe)
- Set of Defibrillation Studs:
- Hands Free Defibrillation/Pacing Adaptors (Heartstart and Physio control)
- Plates for Manual Defibrillation
- Replaceable Neck Skin Collars (6)
- Roll of Crico-Thyroid Membrane Hy-Tape (2)
- Chest Tube Insertion Modules (6)
- Airway Lubricant
- Upper Dentures [one (1) non-breakable installed, and (3) breakable]
- Replaceable Male and Female Genitalia with Urinary Connection Valves
- Tool Kit, consisting of:
 - Pliers
 - Screw-driver
 - Nut Driver
 - Bolts for attaching legs to body (with locking wing nuts)
- Maintenance/Repair Kit, consisting of:
 - Extra Pneumothorax Bladders
 - Modeling Wax
 - Talcum Powder
- IV Kit, consisting of:
 - Tubing (2)
 - Simulated Blood Concentrate
- IV Bag (2)-Blood Pressure Measuring Kit-Track Suit (jacket and trousers)

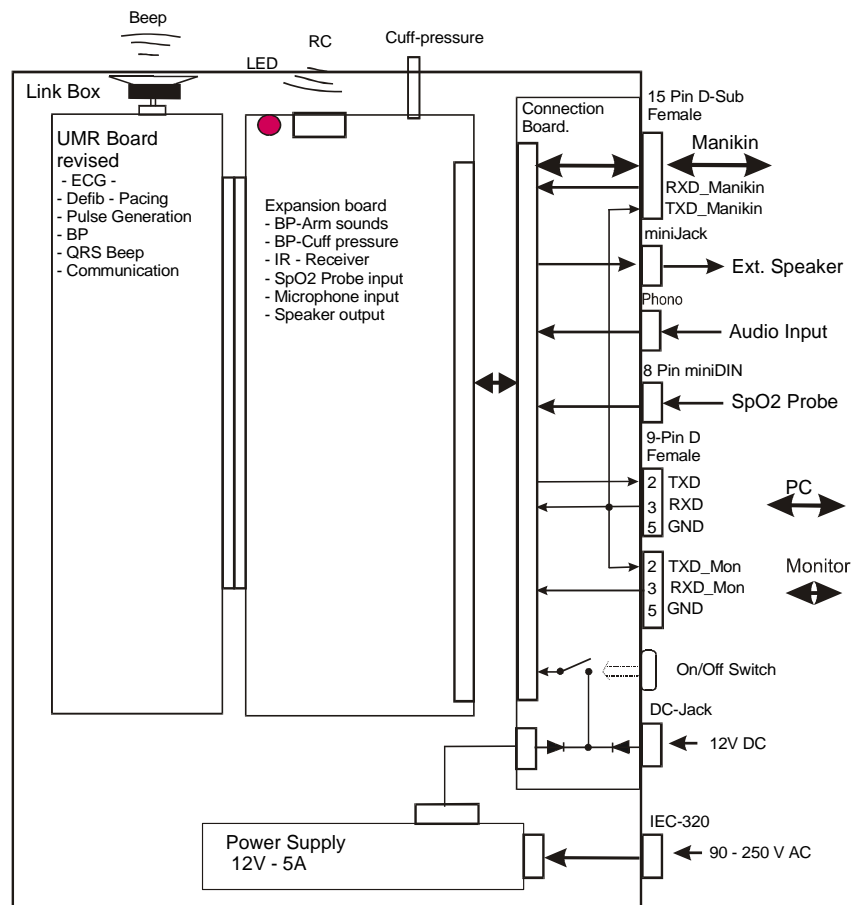


For further details on the SimMan system refer to Directions for Use

3.2 Link Unit Overview:

The Link Box is used in the SimMan Training System to maintain the following functions:

- Power supply for Link and Manikin.
- Remote control receiver.
- Interconnect to Monitor.
- Interconnect to Manikin.
- SpO2 dummy probe input.
- Blood pressure function (Cuff pressure and sound generation).
- Audio input and sound output for Manikin speech and oral sounds.
- ECG and Pulse generation, including Defibrillation and Pacing detection.
- QRS – beep.



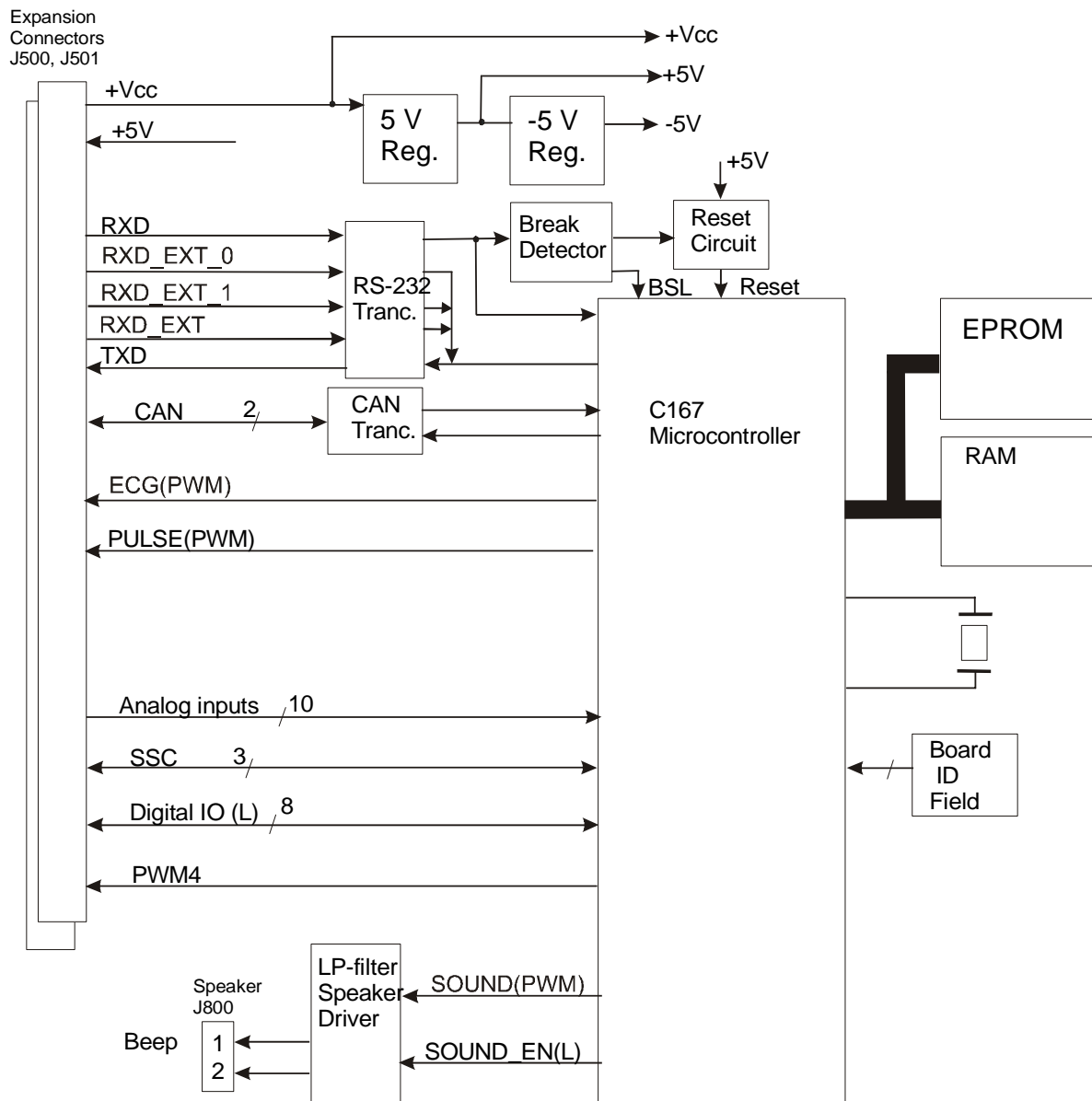
3.3 Main Board.

The main board in the Link box is FST1826, is the same board that is used in the HeartSim 4000. Not all the functions on the board are used in this application.

Unique functions and connections for the SimMan Link application shall be implemented on the SimMan Link Expansion Board, which are connected to one of the expansion connectors J500 / J501.

3.3.1 Main Board Block diagram:

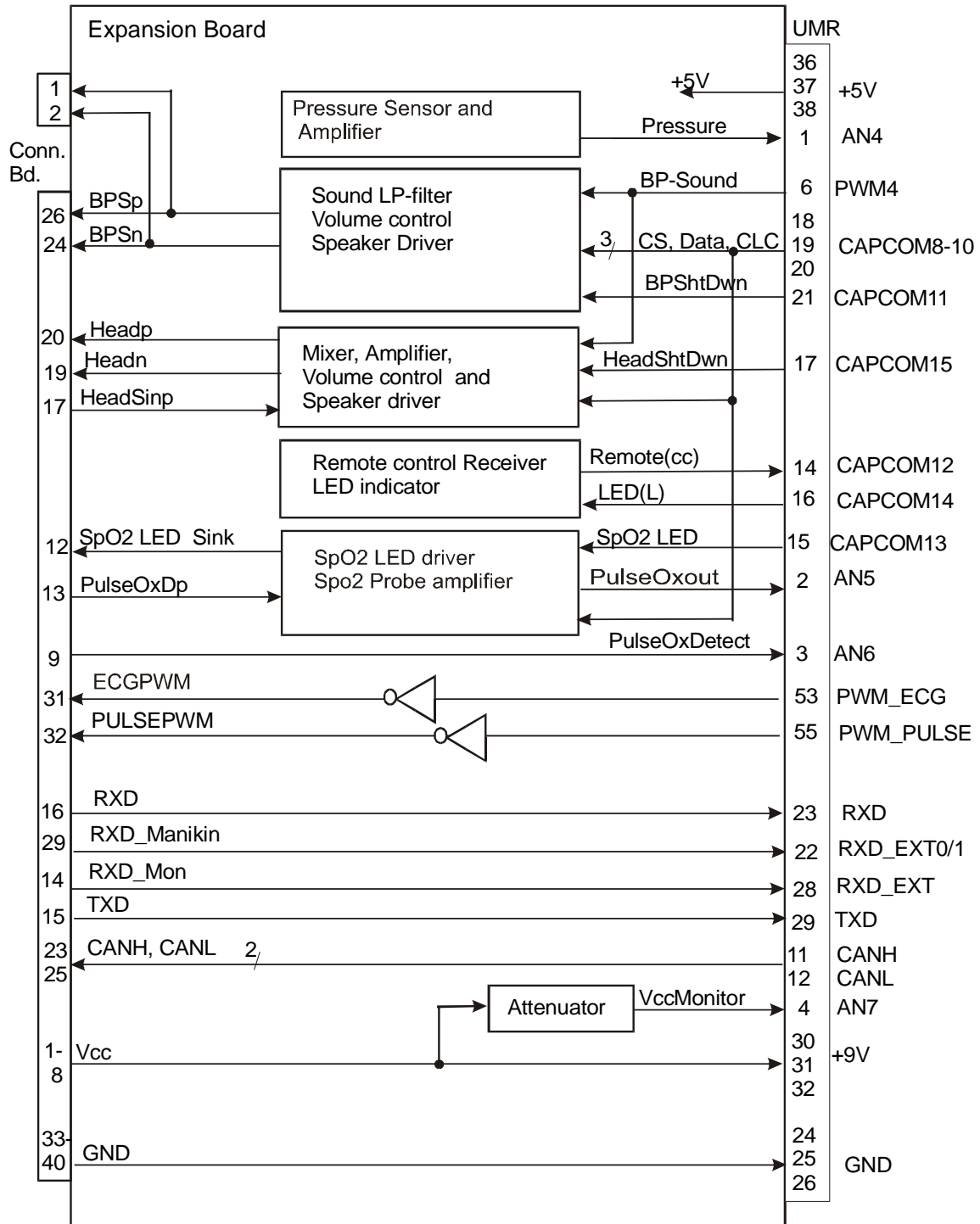
This block diagram shows the functions that are used in this application.



3.4 Expansion Board.

The Expansion Board, FST1858 expands the UMR board with an additional sound channel for BP-sound generation plus pressure measurement for BP cuff pressure. In addition the board contains an IR remote control receiver and a status LED, an amplifier for the operator voice simulation and interface for a simulated SpO₂.

3.4.1 Expansion Board Block diagram.



3.5 Signals and outputs:

ECG and Pulse output.

The Link box generates ECG and Pulse signals as Pulse with Modulated signals. The signals are routed to the Manikin and are generated based on samples and data received from the PC. Signal frequency for ECG is 20 kHz and for Pulse 39kHz.

QRS Beep output.

QRS beep is generated on an internal speaker in the Control Unit when SpO2 probe is attached and when SpO2 probe is not connected. Beep volumes could be set to Off, Low, Medium and High. The beep frequency will depend on SpO2 setting.

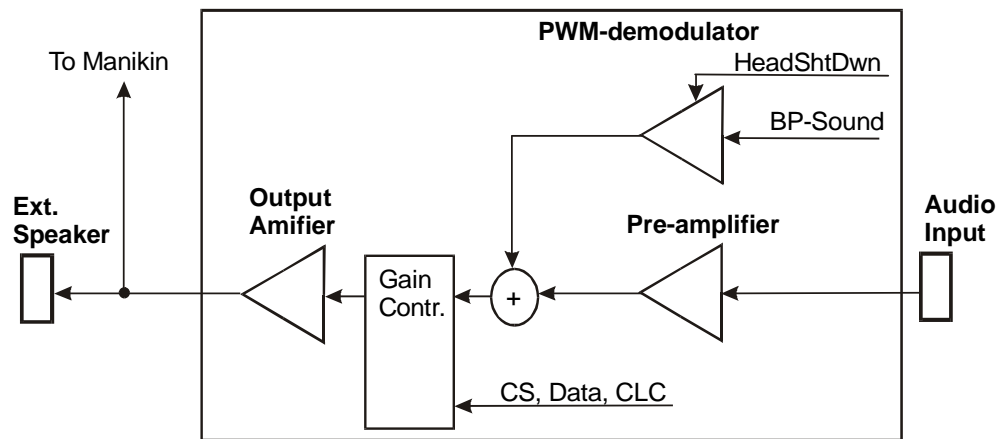
Blood pressure function:

The pressure transducer measures the blood pressure cuff pressure with a signal scale of 12mV/mmHg (100mmHG=1,2V). When the Cuff pressure is set between the set Systolic and Diastolic pressure, Korotkoff sounds (phase 1-4 dependent on BP) are generated on the BP sound output.

3.6 Manikin Audio Input - Output.

The Link has an audio input that accepts input from an audio line output source. This audio input makes it possible to mix with the BP-sound output.

The Link has an audio speaker output with volume control. The output is connected to the manikin and to an external speaker connector.

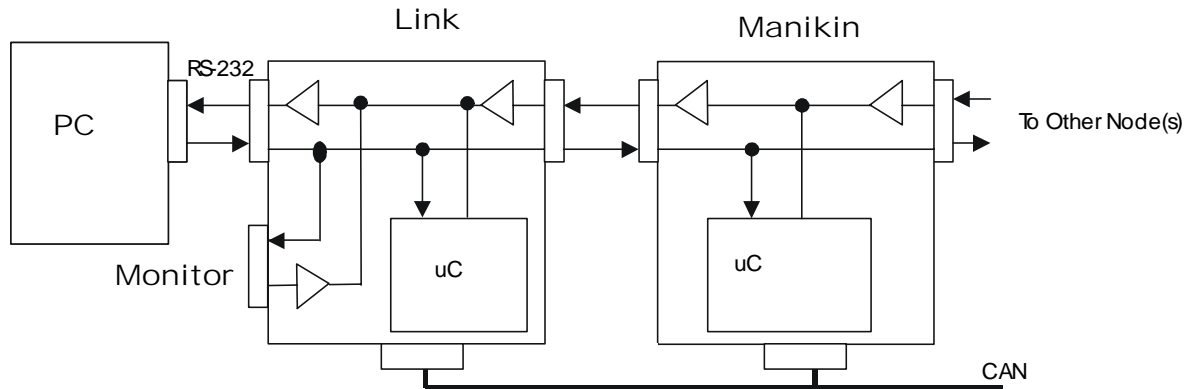


SpO₂ Probe Input.

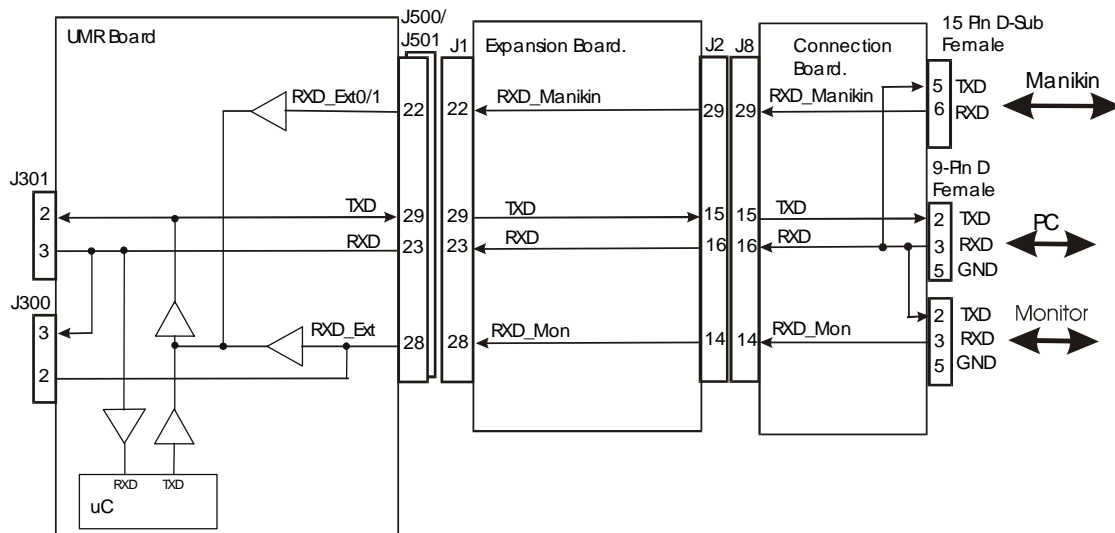
The Link have a connection to Dummy SpO2 probe that allows simulation of probe attachment /detachment. The probe has an LED and a photo-detector that is possible to turn on and off from the microcontroller.

3.7 Communication.

3.7.1 System Communication Block diagram.



3.7.2 Link box distribution of RS-232 communication signals.



3.8 PC – Monitor Communication

The RS-232 receive signal from the PC is hardwired further to the Monitor connector. The receive signal from the Monitor is “bussed” into the transmit line from the Link to the PC. (See figure above). The communication speed is set to 19200 baud, 8-bit, No parity and 1 stop bit.

3.8.1 Link – Manikin Communication.

The Link shall communicate with the Manikin through the CAN-bus. All communication from PC to Link is repeated on the CAN-bus. All Communication received on the CAN-bus by the Link is repeated to the PC with a communication speed of 125 kb/s.

Manikin Connector.

Connector type:		15-pin D-sub, Female	
Connector attachment:		Screw, M3	
Pinout:			
	Pin #	Signal	Description
	1, 2	GND	Ground
	3, 4	CANH, CANL	CAN bus High and Low
	5	TXD	RS-232 from Link (PC) to Manikin
	6	RXD	RS-232 from Manikin to Link (PC)
	7	PulsePWM	Generated Pulse, PWM signal to Manikin
	8	ECGPWM	Generated ECG, PWM signal to Manikin
	9	Pacing/ Defib	Pacing / Defib detection from Manikin (Not used)
	10, 11	BPSp,BPSn	BP sound output to Manikin
	12, 13	Headp,Headn	Head Sound output to Manikin
	14, 15	Vcc	Power to Manikin, +12V nom.

3.8.2 Programming of Link and Manikin Boards.

Both the Link and manikin boards contain Flash EPROM that can be programmed from the PC through the serial line.

3.9 Manikin Functions.

Inflation and deflation of bladders control the functions in the manikin.

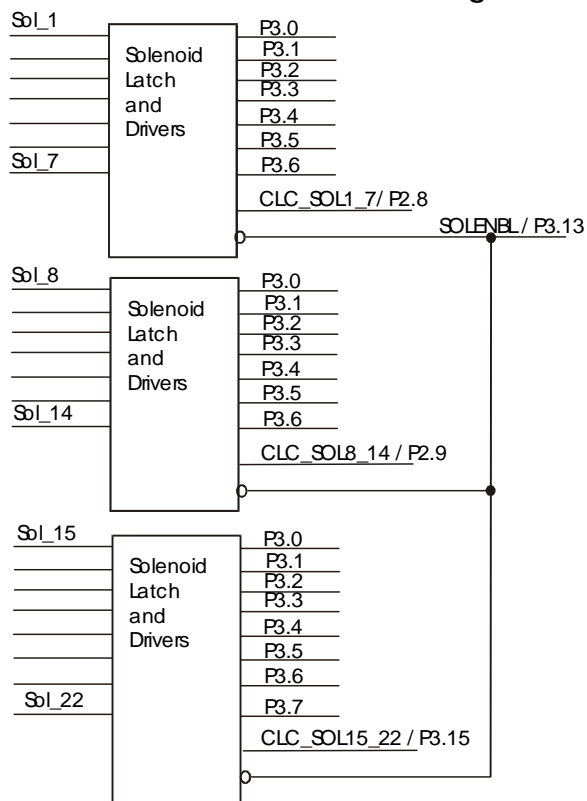
The Control Unit controls the manikin functions by activating air solenoids in the manikin. Each function have an inflate solenoid and a deflate solenoid. Only one inflate solenoid is activated at a time. Deflate solenoids can be activated simultaneously. When several solenoids are activated simultaneously, the system puts the activations on queue and activates them consecutively.

The air solenoids are activated based on key commands from the PC, Keyboard or the Remote Control.

LED indicators on the Keyboard indicate which airway functions are active, and which are not.

A valve block controls the air bladders. Routing of the different control tubes is integrated in a manifold, placed in the manikin torso. The manifold has nipples for connection to the individual bladders, and to the bronchi and lungs. The manifold also includes the Left and Right lung valve.

3.9.1 Solenoid Control Block diagram.



3.9.2 Solenoids Controls on the Microcontroller

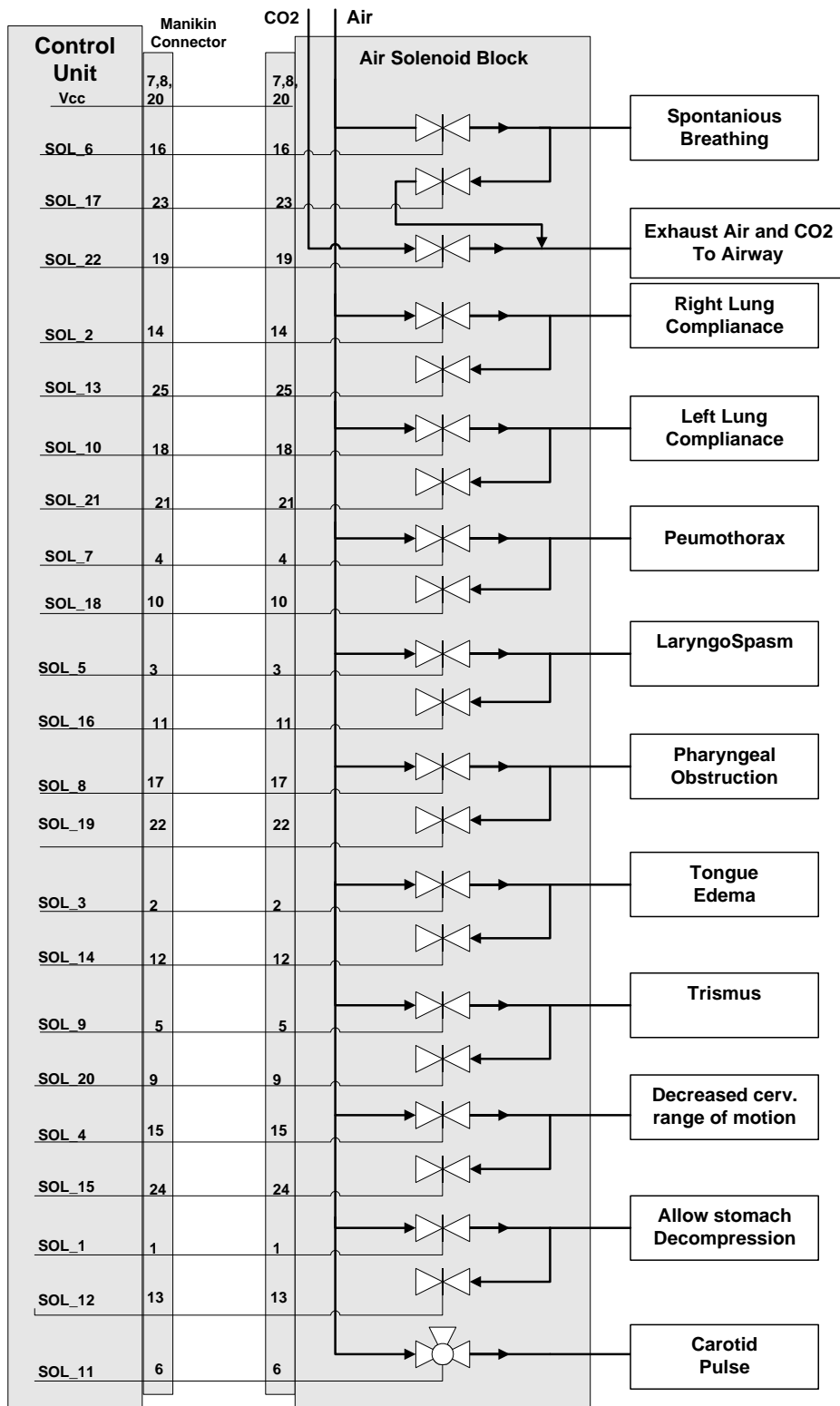
Port name	Pin	Name	Function	Note
P3.0 – P3.6	65-70,73	P3.0 – P3.6	Logic Output Bus signal.	P3.0 – P3.6 = Solenoid 1 to 7 P3.0 – P3.7 = Solenoid 8 to 14 P3.0 – P3.7 = Solenoid 15 to 22
P2.8	57	CAPCOM8 / CLC_SOL1_7	Logic output. Latch for SOL_1 - 7	Latch on Low -> High
P2.9	58	CAPCOM9 / CLC_SOL8_14	Logic output. Latch for SOL_8 - 14	Latch on Low -> High
P3.15	81	CPU_CLC / CLC_SOL15_22	Logic output. Latch for SOL_15 - 22	Latch on Low -> High
P3.13	80	SSC_CLC / SOLENBL	Logic output. Solenoids Enable.	LOW = Solenoid drive Enable

3.9.3 Solenoid Functions

Function	Inflation Solenoid	Inflation time (ms)	Deflation Solenoid	Deflation time (ms)
Respiration	SOL_6		SOL_17	Period –Inflation
Exhale CO ₂	SOL_22	500		
Right Lung	SOL_2	450	SOL_13	2700
Left Lung	SOL_10	450	SOL_21	2700
Pneumothorax	SOL_7	1420	SOL_18	4480
Laryngospasm	SOL_5	600	SOL_16	2520
Pharyngeal Obstruction	SOL_8	700	SOL_19	4000
Tongue	SOL_3	808	SOL_14	2540
Trismus	SOL_9	1060	SOL_20	2640
Decreased Cervical	SOL_4	1060	SOL_15	2640

Function	Inflation Solenoid	Inflation time (ms)	Deflation Solenoid	Deflation time (ms)
ROM				
Stomach Decompression	SOL_1	300	SOL_12	2700
Pulse	SOL_11	100		

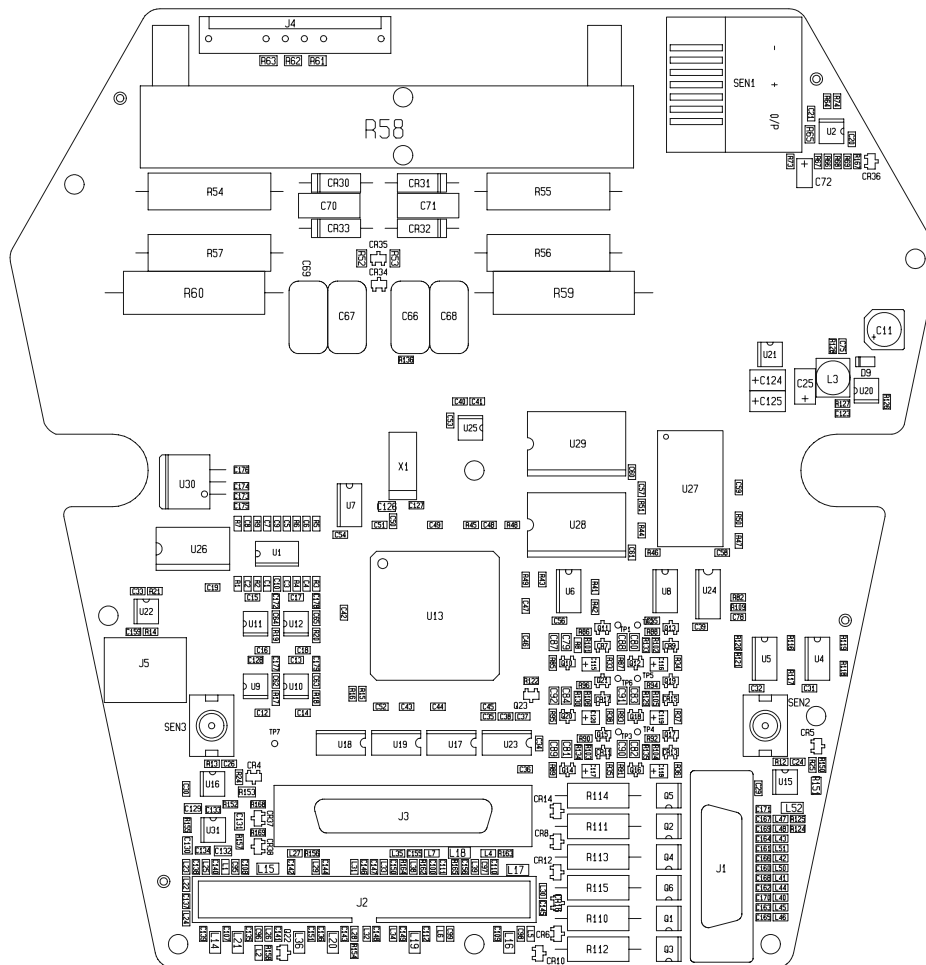
3.9.4 Solenoids Block Diagram



3.10 LED output.

The Red LED indicates the status and if the LED blinks at a frequency of 1Hz the Link has no connection with PC host program. LED shall be steady on with a very short blink every second when Link has connection with PC host program. When a valid Remote Control signal is received the Led is blinking with the frequency of 10 Hz.

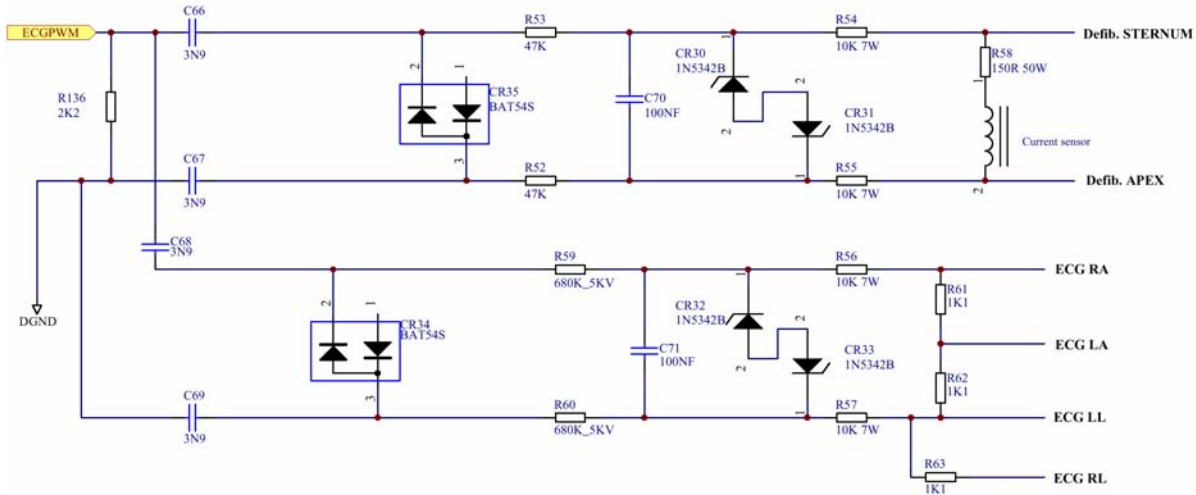
3.11 Manikin Main Board - layout



3.12 Main Board functions

3.12.1 ECG output

The ECG signal is a 20 kHz \pm 2 kHz, 0- 5V Pulse width modulated signal, originating at the SimMan Link Box. The circuit shown below demodulates the PWM signal:



The circuit provides two demodulators, one for defibrillator connection and one for connection to monitoring leads. The analog ECG waveform is regenerated across capacitors C70 and C71. Further attenuation by resistors creates correct ECG amplitudes. The circuit provides safety against leakage current by the use of AC coupling through capacitors C66-C69.

Typical peak-peak ECG amplitude at 5Hz, PWM modulated from 10-90%:

Defib. Apex-Defib. STERNUM : 4.8mV

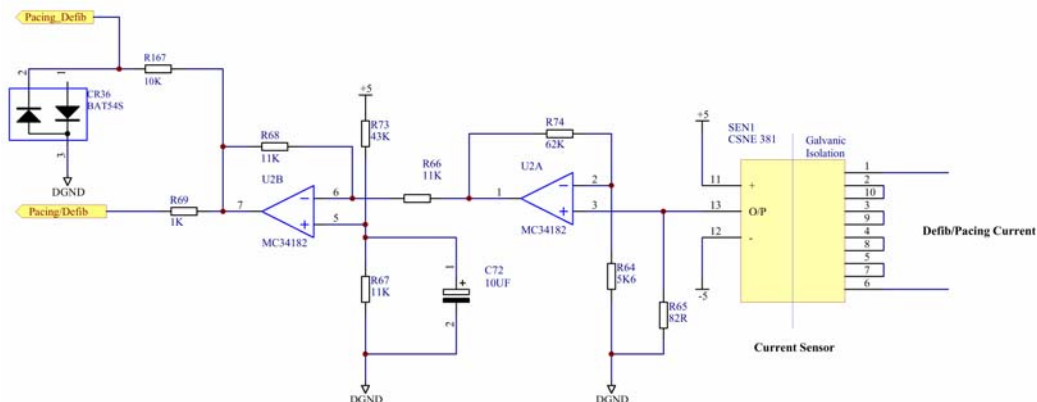
ECG RA-ECG LL: 6mV

ECG RA-ECG LA: 3mV

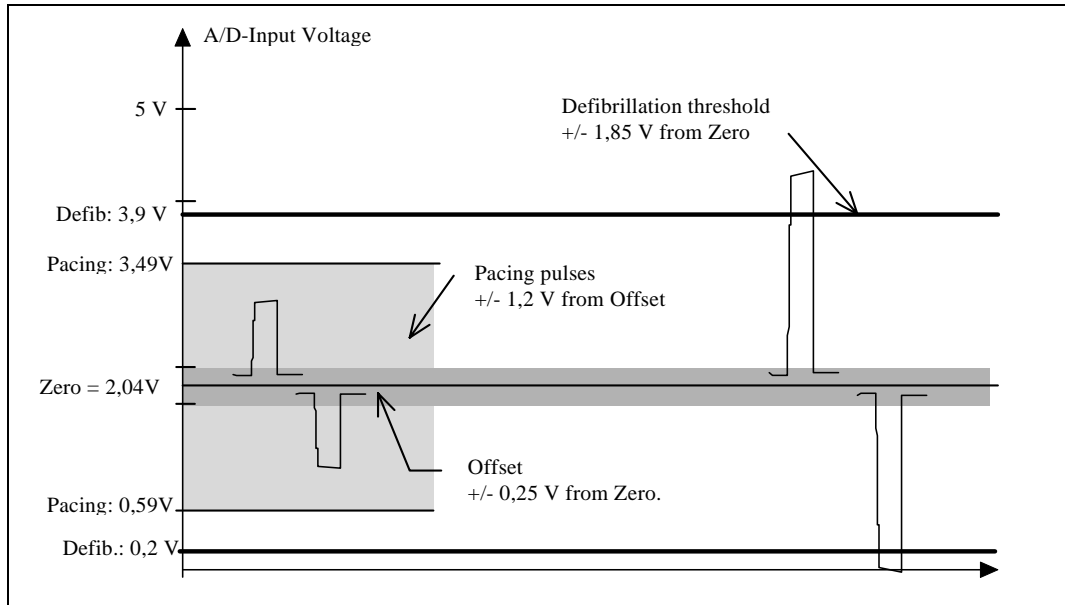
3.12.2 Pacing/Defibrillation Input

A current sensing circuit as shown below detects defibrillation and Pacing:

The circuit generates two similar signals, both analog 0-5V. Pacing/Defib is connected to the SimMan Link Box through connector J1. Pacing_Defib is connected to the Micro-controller input P5.4/AN4. The defibrillation impedance is 150Ω.



Typical signals from the circuit are shown below:



3.12.3 Defib / ECG connection, J4

Connector type: AMP 10 pos. Male header MTA-156. Pin # 2,3 and 8,9 are removed from connector.

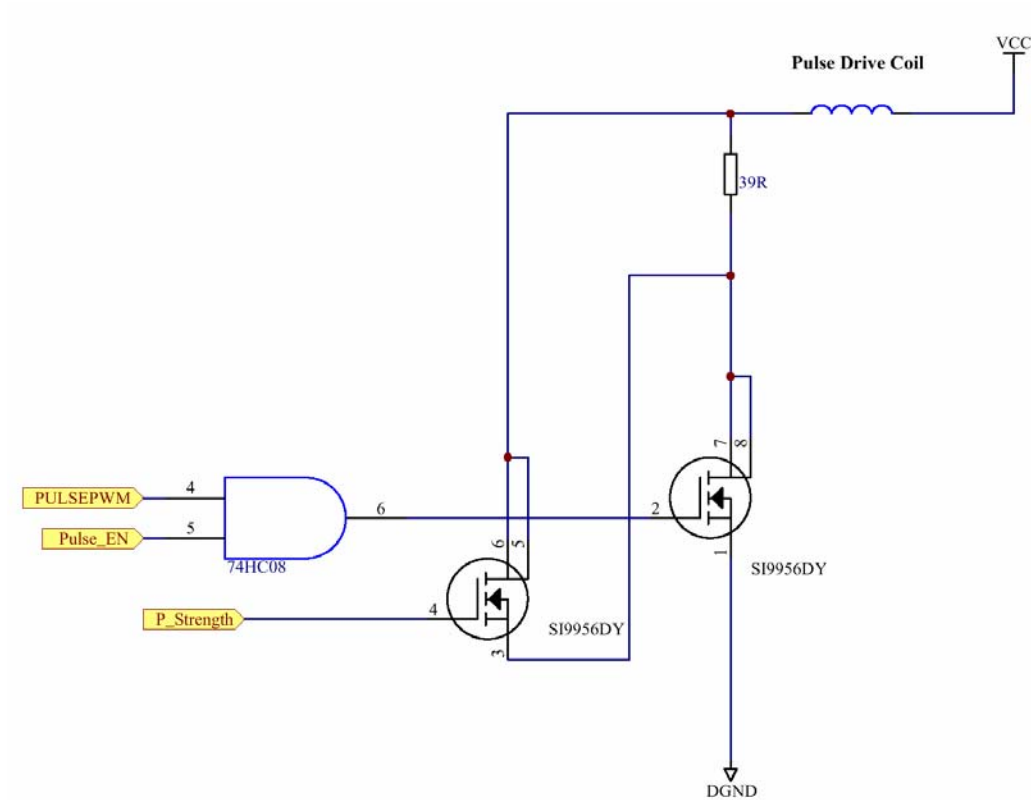
J4, Pin #	Signal Annotation	Note
1	Defib. APEX	Defibrillation Apex connection
4	ECG RA	ECG Monitoring, Right Arm Lead
5	ECG LA	ECG Monitoring, Left Arm Lead
6	ECG LL	ECG Monitoring, Left Leg Lead
7	ECG RL	ECG Monitoring, Right Leg Lead
10	Defib. STERNUM	Defibrillation Sternum connection

3.12.4 Pulse Detection / Drive

The board will detect and drive a total of 6 Laerdal Pulse units (Item # 2154). In addition a driver is provided for a 12V Air-valve Solenoid, used to generate Carotid Pulse by bladders.

3.12.5 Pulse drive circuit, Laerdal pulse units

The pulse drive circuit is shown below:



The PULSEPWM signal is supplied from the SimMan Link Box. The signal is 0-5V, 39 kHz pulse width modulated. The PULSEPWM signal is common to all pulse units. The pulse is enabled by the Pulse_EN signal. There is one Pulse_EN signal pr. pulse unit. The pulse units can be driven at two amplitude levels. When the Pulse Strength signal is active the pulse is driven to full amplitude. Pulse amplitude can be set individually for Radial/Brachial and Femoral pulse units. The pulse drive coils will mechanically demodulate the pulse from the digital drive to analog mechanical movement. A total of 6 drive circuits are provided on the board.

3.12.6 Pulse Drive signals on the Microcontroller

Port name	Pin #	Name	Function	Note
P3.9	76	R_Bra_Pulse_EN	Right Brachial Pulse Enable	Enables 12V PWM drive to pulse unit
P3.7	74	L_Bra_Pulse_EN	Left Brachial Pulse Enable	Enables 12V PWM drive to pulse unit
P3.8	75	R_Rad_Pulse_EN	Right Radial Pulse Enable	Enables 12V PWM drive to pulse unit
P3.6	73	L_Rad_Pulse_EN	Left Radial Pulse Enable	Enables 12V PWM drive to pulse unit
P3.13	80	R_Fem_Pulse_EN	Right Femoral Pulse Enable	Enables 12V PWM drive to pulse unit
P3.15	81	L_Fem_Pulse_EN	Left Femoral Pulse Enable	Enables 12V PWM drive to pulse unit
P4.7	92	Rad_P_Strength	Brachial/Radial Pulse Amplitude	Enables full pulse amplitude
P4.4	89	Fem_P_Strength	Femoral Pulse Amplitude	Enables full pulse amplitude

3.12.7 Detection (palpation) Carotid Pulse

Switches located in the manikin do pulse detection of the carotid pulse.

Port name	Pin #	Name	Function	Note
P2.1	48	R_Car_Pulse	Right Carotid Pulse Detection	Low logic level when switch in manikin is operated
P2.0	47	L_Car_Pulse	Left Carotid Pulse Detection	Low logic level when switch in manikin is operated

3.12.8 Carotid Pulse detection on the Microcontroller

3.12.8.1 Drive, Carotid pulse

The carotid pulse is bladder-based. It uses one 12V Air-valve solenoid. The drive for this solenoid is provided by Q23.

3.12.8.2 Carotid Pulse drive on the Microcontroller

Port name	Pin #	Name	Function	Note
P3.5	70	Car_Pulse	Right/Left Carotid Pulse Drive	Low side solenoid drive through Q23

3.12.9 Sound Output

The board generates sounds in order to simulate Heart, Lung and Bowel sound. The audio-circuit is illustrated below:

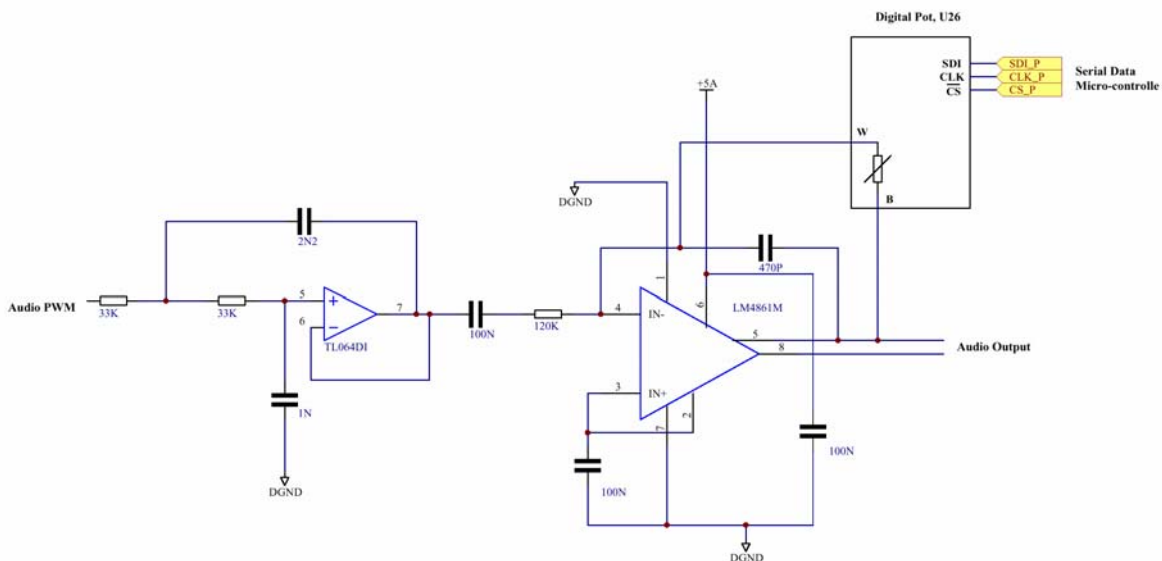
The board has 4 identical audio channels. The Audio PWM signal is 0-5V, 78 kHz pulse width modulated. The audio circuit consists of a demodulator in the form of a two-pole low-pass filter and an audio amplifier. Volume control is performed by a digital potentiometer circuit (U26). The digital potentiometer provides four individual potentiometers of 50 k Ω . The Micro-controller can set each of the potentiometers with 8 bits of resolution. The audio-circuitry is powered from a dedicated +5V regulator in order to avoid voltage dips on the logic power.

Volume: 256 levels linearly divided

Max gain: 0.83

Nominal Bandwidth: 20-3000 Hz

Min. Speaker impedance: 4 Ω , differential output (symmetrical with respect to DGND).

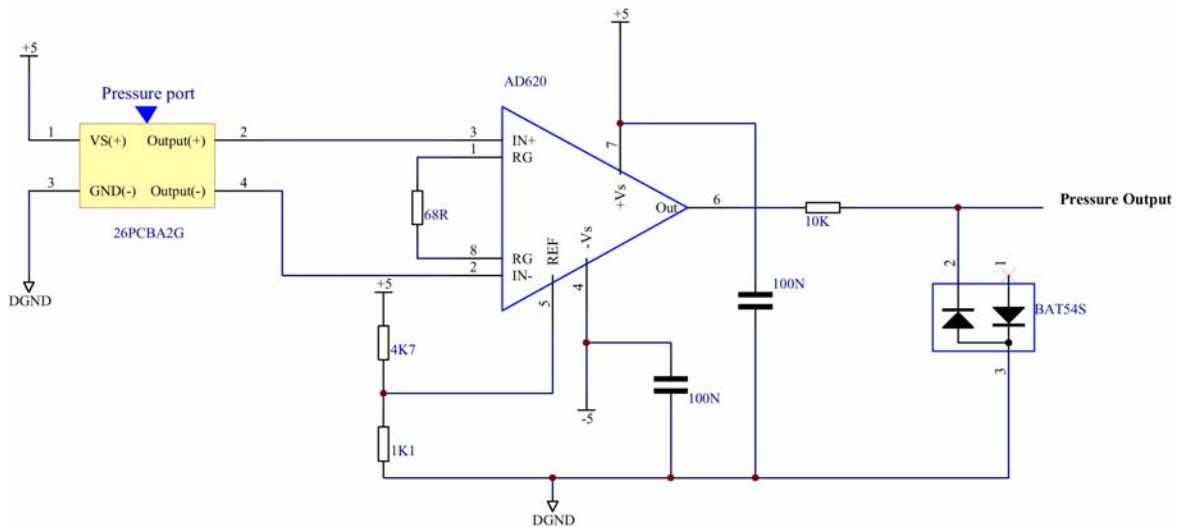


3.12.10 Sound Signals at the Microcontroller

Port name	Pin #	Name	Function	Note
P7.0	19	R_LungPWM	Right Lung PWM Sound	Amplifier output: R_Lungp/R_Lungn
P7.1	20	L_LungPWM	Left Lung PWM Sound	Amplifier output: L_Lungp/L_Lungn
P7.2	21	HeartPWM	Heart PWM Sound	Amplifier output: Heartp/Heartn
P7.3	22	BowelPWM	Bowel PWM Sound	Amplifier output: Bowelp/Boweln
P6.7	8	SDI_P	Serial data for Potentiometer setting	-
P6.6	7	CLK_P	Serial CLK for Potentiometer setting	-
P6.5	6	CS_P	Potentiometer Chip Select	-

3.12.11 Lung Pressure

The board calculates manikin lung inflation by measuring lung pressure. The pressure measurement circuit is illustrated below:



Two pressure measurement circuits are provided, for right and left lung. The pressure sensors used are a piezoresistive bridge-configuration with a linear pressure range of 5 psi (260 mmHg). An instrumentation amplifier (AD620) amplifies the output from the pressure sensor. The instrumentation amplifier has a forced positive offset of approx. 1V in order to avoid a "deadband" if the pressure sensors exhibit a negative offset.

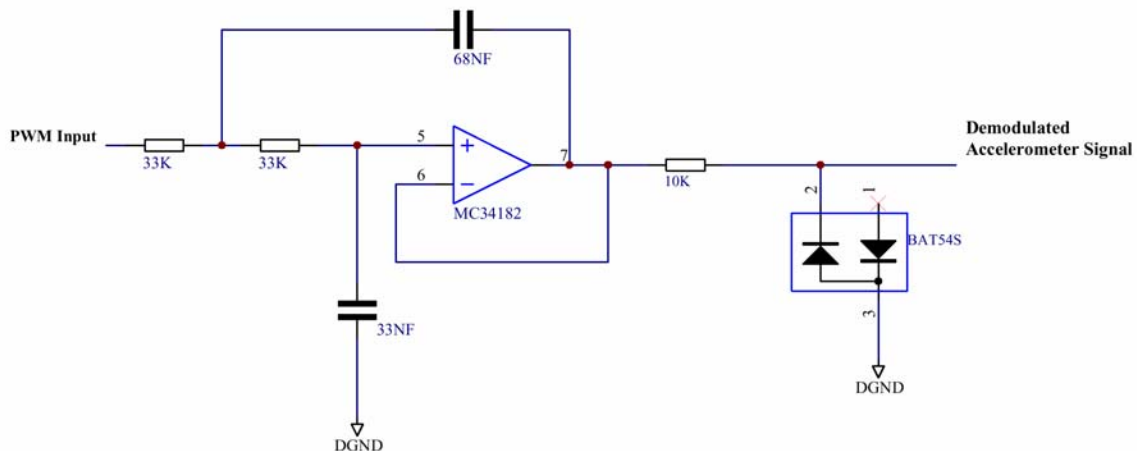
Sensitivity:	70mV / mmHg
Maximum pressure:	30 mmHg
Nominal output for 20 mmHg:	2.4V
Maximum output for 20 mmHg:	3.0V
Minimum output for 20 mmHg:	1.7V

3.12.12 Chest Compressions

The manikin uses an accelerometer-based sensor in order to detect chest compressions. The compression sensor generates pulse width modulated signals representing acceleration in the horizontal and vertical plane. The PWM signal is 0-5V, 1 kHz.

The compression sensor has a measurement range of $\pm 2g$. At 0 g the sensor output is PWM at 50% duty cycle.

The compression sensor has bandwidth of 0-100Hz. The board demodulates the PWM by use of a 2 pole low-pass filter as illustrated below. The filter has a $-3dB$ point at 100Hz.



3.12.13 Accelerometer Signals at the Microcontroller

Port name	Pin #	Name	Function	Note
P5.2/AN2	29	COMPR	Signal representing acceleration from chest compressions	Analog voltage, 0-5V range
P5.3/AN3	30	Movement	Signal representing acceleration in the horizontal plane (at 90° of chest compressions)	Analog voltage, 0-5V range

3.13 Spare Driver

The board has one uncommitted low side driver (open drain).

Transistor driver: BSH102 (Q22)
Maximum voltage: 30V
Maximum current: 850mA
Driver resistance: 0.4 Ω , nom.

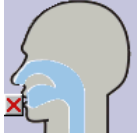
3.13.1 Driver signal at the Microcontroller

Port name	Pin #	Name	Function	Note
P3.4	69	P3.4	Spare low side driver	Open drain, 30V max, 850mA max.


3.14 Difficult Airway Functions.

The airway has the following difficult airway functions:


Trismus

	Will dramatically lock the teeth together and severely limit mandibular movement.
	Controlled by inflating an air bladder in the skull.
	When the bladder is inflated, it holds the pressure for at least 3 min.
	The distance between upper and lower teeth when Trismus active is set to 6-10 mm.
	The required force to open jaw to 25 mm distance between teeth is set to 100 N Max (22.48lbs)


Tongue Edema

	Tongue becomes severely enlarged causing visual obstruction of the epiglottis.
	Controlled by inflating an air bladder in the tongue.
	When the bladder is inflated, it shall hold the pressure for at least 3 min.


Decreased Cervical Range of Motion

	Locks the neck at a position slightly more forward than neutral position.
	Controlled by inflating two air bladders in the head/neck.
	When the bladder is inflated, it shall hold the pressure for at least 3 min.
	The required force to move the neck +/- 5° is set to min.10 N (2.25lbs)At the forehead


Pharyngeal Obstruction

	The posterior pharyngeal surface swells into the anterior pharyngeal cavity.
	Controlled by inflating an air bladder behind the pharyngeal wall.
	When the bladder is inflated, it shall hold the pressure for at least 3 min.

Laryngospasm

	Closing of the vocal cords.
	Controlled by inflating two air bladders, one each side of the vocal cords.
	When the bladders are inflated, it shall hold the pressure for at least 3 min.

Decreased Lung Compliance

	Close air entry to the right and/or left lung. Each lung shall be controlled individually.
	Controlled by closing and opening a valve for each lung. The valves are controlled by pressured air.
	When the bladders are inflated, it shall hold the pressure for at least 3 min.
	When closed, the valves withstand a pressure of: 0,3 bar (4.35psi)

Lungs.

The manikin has two independent lungs.
The lungs have a realistic compliance of 10 – 50 ml / cm H ₂ O and a resistance of 2 - 8 cm H ₂ O /l/sec (Normal 2-4 cm H ₂ O /l/sec) In the range 400 – 700 ml.
The volume of each lung: 1 +/- 0,15 L (Total Lung volume: 1.8 – 2.3 L)
During bag- mask or bag-tube ventilation, a volume of 300 ml total will give visible chest-rise of min. 3 mm.
Chest rise shall be bilateral. If one lung is closed, a volume of 200 ml will give visible chest rise on the open lung side.
CO ₂ shall be exhaled through the lungs, above (bronchi side) the lung compliance valves. Exhalation of CO ₂ is controlled by the CO ₂ valve.
At the rate 20 breaths/min. The % exhaled CO ₂ will be in the range 2-20%

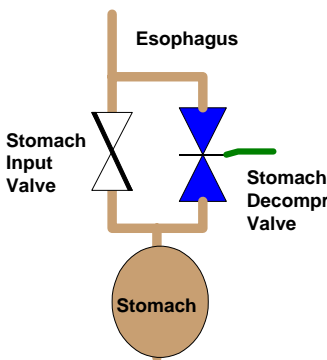
Spontaneous Breathing.

The manikin is able to simulate spontaneous breathing with a variable rate up to 40 / min.with a chest rise of min. 3 mm
During spontaneous breathing, the manikin will give realistic chest rise.
Spontaneous breathing is be controlled by inflation and deflation of and air bladder.
The bleed air from the breathing bladder is exhaled through the lungs, above (bronchi side) the lung compliance valves.

Pneumothorax.

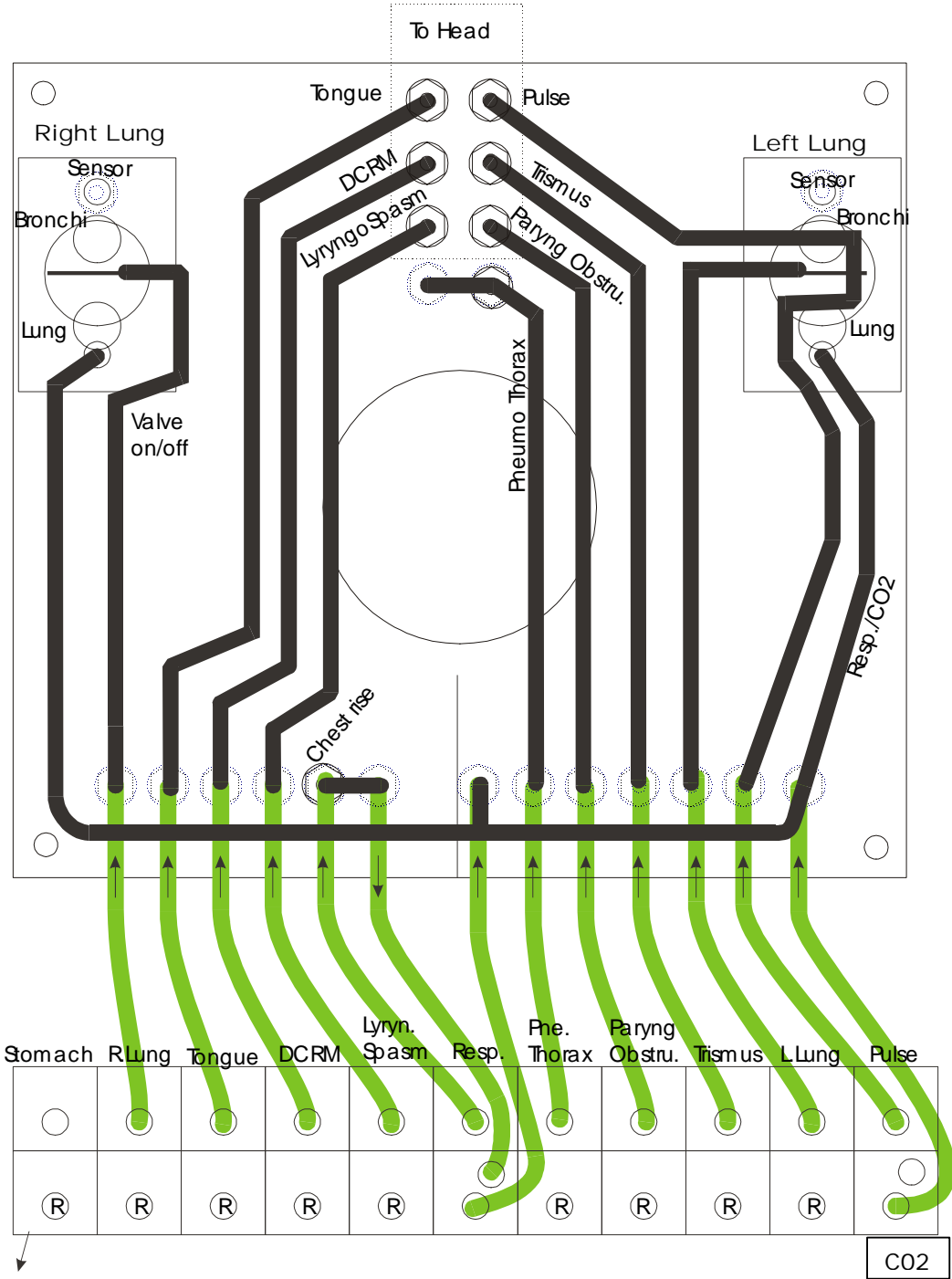
The manikin is able to simulate left and right tension pneumothorax.
Proper insertion of a catheter into the appropriate site gives airflow out of the thorax area.
The pneumothorax function has 4 bladders, two on each side of the chest.
The bladders are self-sealing and allow at least 10 punctures before they must be replaced.

Stomach

	The manikin has a stomach, connected to the esophagus via stomach valves.
	It is possible to insert a gastric tube into esophagus and simulate stomach distention/decompression
	The stomach input valve opens if the pressure exceeds: 15 +/- 5 cmH ₂ O
	The stomach input valve will release air from the stomach if the pressure exceeds: 45 +/-5 cmH ₂ O
	The stomach decompression valve will be open or closed for air in both directions, controlled by inflation of an air bladder.
	When gas/air is trapped in the stomach bladder it is able to hold the pressure for at least 3 min.
	There is a noticeable rise on the outside of the stomach when air is trapped inside the stomach.

4.0 Mechanical Constructions

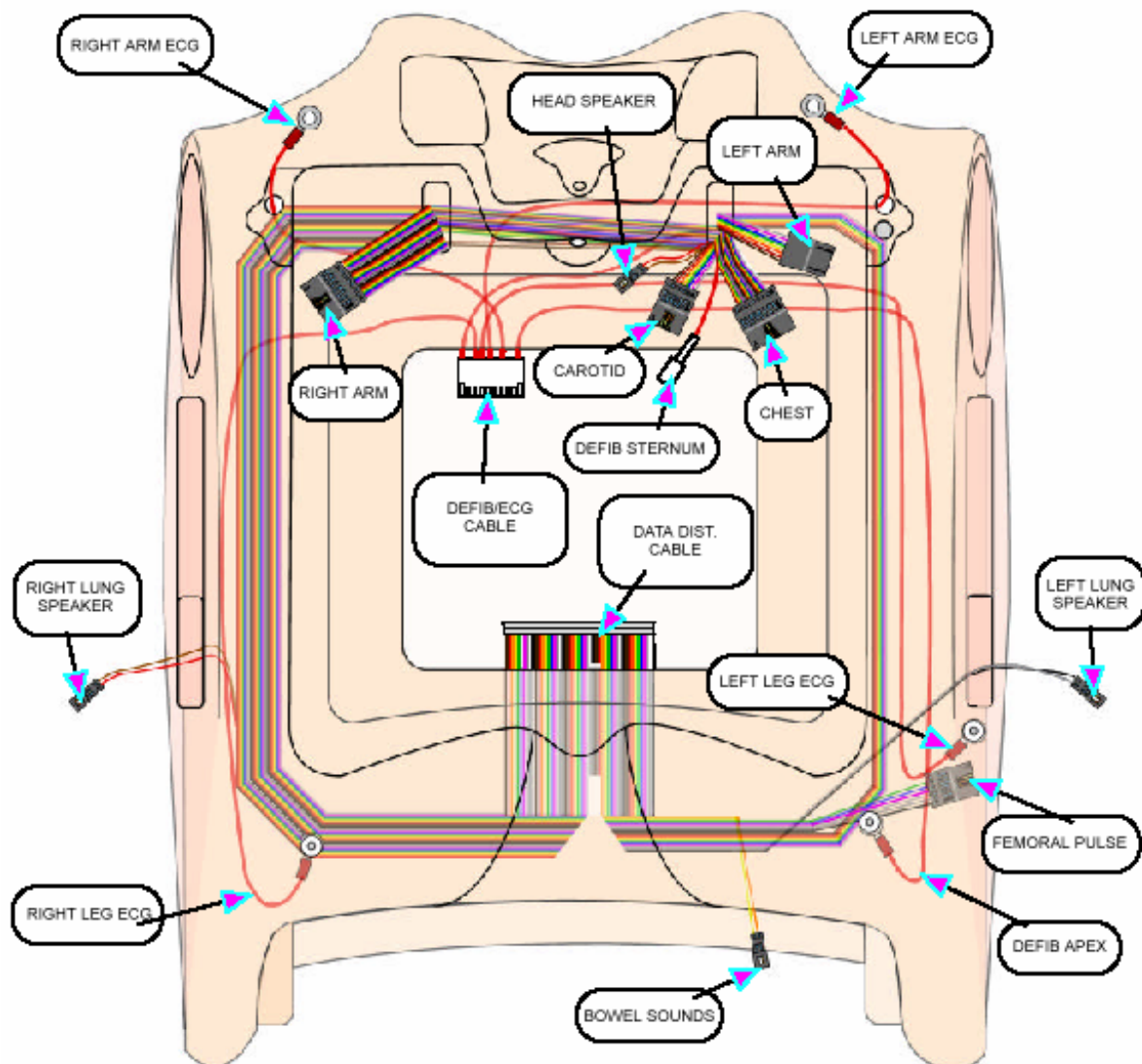
4.1 Manifold and Valve block diagram



4.2 SimMan Torso top view

11/2/00

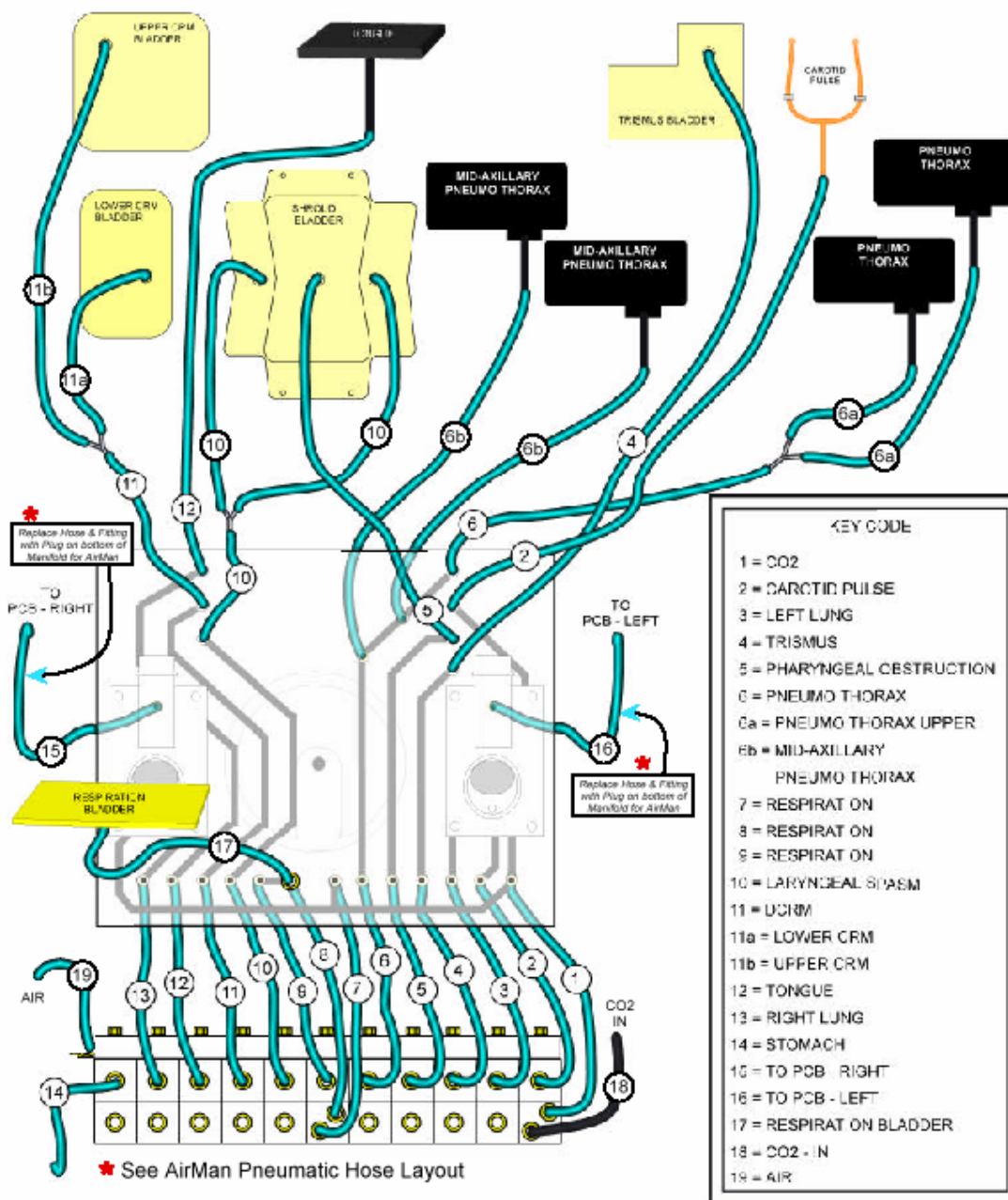
SIMMAN TORSO TOP VIEW



4.3 SimMan pneumatic hose layout

11/6/00

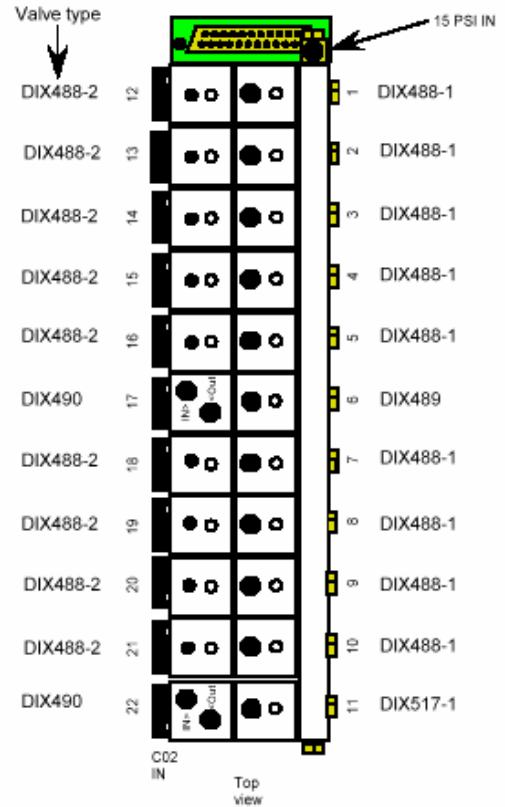
SIMMAN PNEUMATIC HOSE LAYOUT



4.4 Solenoid pin layout

Valve #	Function	D-Sub Conn. PIN to energise
1	Allow stomach decompression	1
2	Decreased Right Lung Compliance	14
3	Tongue Edema	2
4	Decreased CROM	15
5	Laryngo Spasm	3
6	Respiration	16
7	Pneumo Thorax	4
8	Pharyngeal Obstruction	17
9	Trismus	5
10	Decreased Left Lung Compliance	18
11	Carotid Pulse	6
12	Allow Stomach decompression	13
13	Decreased Right Lung Compliance	25
14	Tongue Edema	12
15	Decreased CROM	24
16	Laryngo Spasm	11
17	Respiration	23
18	Pneumo Thorax	10
19	Pharyngeal Obstruction	22
20	Trismus	9
21	Decreased Left Lung Compliance	21
22	Carbon Dioxide	19

Note: Pins 1-11 are the supply lines. Pins 12-21 are the Exhaust lines. Pin 22 is the co2 supply line. Pins 7, 8, and 20 are all common +12Volt lines.



4.5 Split view drawings.

The BOM reference numbers on the illustrated pages are **NOT** spare part numbers that can be ordered. The drawings and number are for illustration please refer to the page 50 for the spare parts.

4.6 SimMan Head Assembly drawing

1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58

REV B

				DECIMALS: ±	DO NOT SCALE DRAWING				TITLE SIMMAN HEAD ASSEMBLY		
				ANGLES: ±	DATE: 9/24/03				SIZE A	DWG. NO. PRO-T-047	REV. B
				STANDARD:							
				PRD. APPVL.	DWN.	R & D APPVL.					
				ENG. APPVL.	CHK.	SCALE NONE					
REV.	DATE	BY	APPVL.								

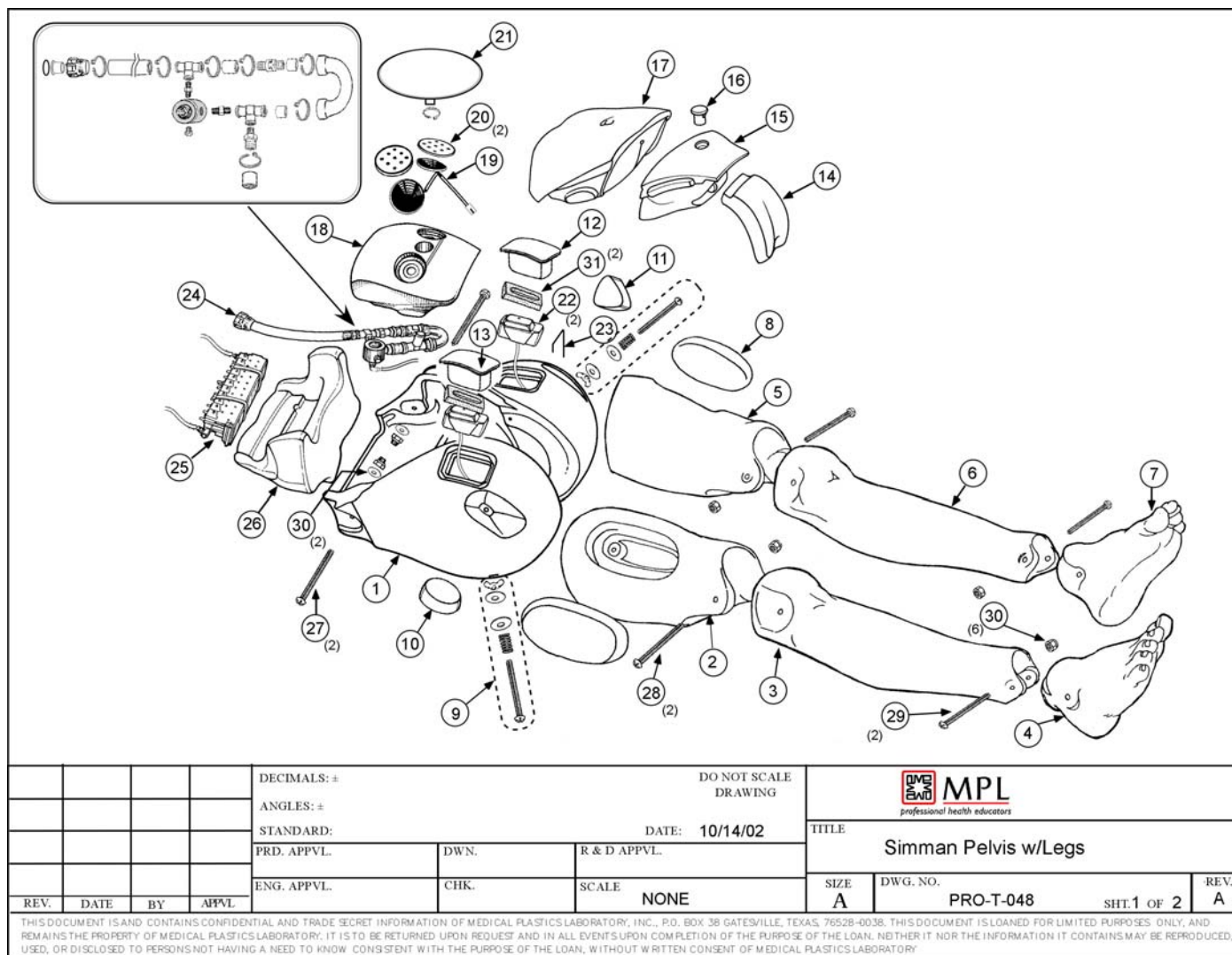
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SIMMAN HEAD ASSEMBLY LAYOUT
PRO-T-047
Number to BOM Reference

①	1005086S	SKIN, HD-SIM/AIRMAN-STD	③④	9500-04-0001	EYE, HALF GLOBE3N BLUE
②	1005013	AIRWAY, SIM/AIRMAN/ADLT MALE HEADS	③⑤	1005057	PALATE ASSY, SIM/AIRMAN
③	1005006	TONGUE, SIMMAN	③⑥	4719-05-0606	FCHPSTS, #8-18 X 3/4 LG
④	1005013	DAM, TONGUE-DA HEAD-PINK	③⑦	1005145	TEETH, UPPER-SIM/AIRMAN HD-VINYL
⑤	1005083	BLADDER	③⑧	1005020	TEETH, LOWER-SIM/AIRMAN-SOFT
⑥	4715-05-0605	FCHPSTS, #6-20 X 5/8 LG	③⑨	2026	PULSE SENSOR, CAROTID
⑦	1005002S	SKULL, BOTTOM-SIM/AIRMAN-STD	④①	1005094	TUBING ASSY, CAROTID PULSE
⑧	1005042	PLATE, TRISMUS STOP	④②	3431	SHROUD, FRONT-MACHINED-SIM/AIRMAN
⑨	1005015	CABLE, TRISMUS ACTUATION 4.406" LON	④③	6325-01-0001	TIE, CABLE-4 X .100 NYLON
⑩	1005012	PLATE, TRISMUS ACTUATOR	④④	1005091	PROTECTOR, BLADDER-MYLAR
⑪	1005100	TUBING, TRISMUS BLADDER-SIM/AIRMAN	④⑤	1005018	BLADDER, SHROUD
⑫	1005080	BLADDER, TRISMUS ACTUATION	④⑥	2704	SHROUD, BACK-SIM/AIRMAN
⑬	1007006S	SKULL, TOP-SIM/AIRMAN-SCAN	④⑦	4754-05-9606	PHPSTS, 3.5MM X 10MM FOR PLAST
⑭	2117-05-0020	RHPMS, 1/4-20 UNC X 2-1/2	④⑧	1005092	TUBING ASSY, SHROUD BLADDER-LARYNGO
⑮	2705	MANDIBLE, SIM/AIRMAN	④⑨	1005110	TUBING, SHROUD BLADDER-PHARYNGEAL
⑯	2109-05-0005	RHPMS, #6-32 UNC X 5/8	⑤①	2711	BIFURCATION, BRONCHIAL TREE-SIM/AIRMAN
⑰	1422-05-0009	NUT, HEX-NYLOC #6-32 UNC	⑤②	1000237	FITTING, 1/2 MALE NPT TO 7/8 OD.-BLACK
⑱	1007010	COVER, SPKR-HEAD-ADV/DLX ALS	⑤③	6325-01-0002	TIE, CABLE-5.6 X .13 NYLON
⑲	1007014	SPKR ASSY, HEAD-AD/DLX ALS	⑤④	1609-05-0007	WASHER, FENDER 5/16 X 1-1/4
⑳	1005093	TUBING ASSY, CRM BLADDERS-SIM/AIR M	⑤⑤	1422-05-0019	NUT, HEX-NYLOC 5/16-18 UNC
㉑	1005081	BLADDER, LOWER DECREASED CRM-SIM/AI	⑤⑥	729	STRAP, SILICONE-HEAD SKIN-SIM/AIRMAN
㉒	2232	NECK BODY, SIM/AIRMAN	⑤⑦	DA-1002S	TAPE, CRICO-THYROID
㉓	2233	LEVER, NECK SIM/AIRMAN	⑤⑧	1005159	CRICO-THYROID CARTILAGE
㉔	2234	LOCK LEVER, NECK SIM/AIRMAN	⑤⑨	1005177	CAROTID INSERT
㉕	2248	ROLL, NECK SIM/AIRMAN	⑥①	1200-02-0003	TUBING 1/8 X 1/4 - 17IN
㉖	2436	ROD, NECK SIM/AIRMAN	⑥②	4715-05-0604	FCHPSTS, #6-20 X 1/2 LG
㉗	2435	O-RING, NECK SIM/AIRMAN			
㉘	1005005S	NECK CRADLE, SIM/AIRMAN-SCAN			
㉙	2117-05-0028	RHPMS, 1/4-20 UNC X 3-1/2			
㉚	1422-05-0017	NUT, HEX-NYLOC 1/4-20 UNC			
㉛	4709-05-0604	FCHPSTS, #4-24 X 1/2 LG			
㉜	1005079	COVER, NECK SIM/AIRMAN			
㉝	1005017	BLADDER, UPPER DECREASED CRM-SIM/A			

TITLE		
SIMMAN HEAD ASSEMBLY		
SIZE	DWG. NO.	REV.
A2	PRO-T-047	B
	SHT. 2 OF 2	

4.7 SimMan Pelvis w/leg drawing & BOM



SIMMAN PELVIS W/LEGS ASSEMBLY LAYOUT
PRO-T-048
Number to BOM Reference

①	1005027S	PELVIS, SIMMAN W/FEM PULSE HOLES-STD	②③	1000169	PIN, PELVIS
②	1000174S	THIGH, ADLT-RT-STD	②④	REF. DWG-01-0004	
③	1000181S	LEG, ADLT-RT-LOWER-STD	②⑤	1002898	VALVE ASSY, AIR BANK-SIM/AIR MAN
④	1000185S	FOOT, ADLT-RT-STD	②⑥	1005040	INSERT, FOAM-SIM/AIR MAN PELVIS
⑤	1000175S	THIGH, ADLT-LFT-STD	②⑦	2117-05-0020	RHPMS, 1/4-20 UNC X 2-1/2
⑥	1000182S	LEG, ADLT-RT-LOWER-STD	②⑧	2117-05-0036	RHPMS, 1/4-20 UNC X 4-1/2
⑦	1000186S	FOOT, ADLT-LFT-STD	②⑨	2117-05-0020	RHPMS, 1/4-20 UNC X 2-1/2
⑧	1000176S	PAD ASSY, ADLT-THIGH-STD	③⑩	1427-05-0017	NUT, HEX CAP-1/4-20 UNC-NYLOC
⑨	1001329	HARDWARE SET, ADLT MNKN-LEG/PELVIS	③①	1005076	INSERT, FOAM FEMORAL/BP ARM PULSE
⑩	1000163S	PAD ASSY, AM-GLUTEAL-STD	③②	1601-05-0009	WASHER, FLAT 1/4ZINK PLTD
⑪	1000160S	PAD ASSY, AM-VENTRAL GLUTEAL-STD			
⑫	1005052S	SKIN, FEMORAL PLUSE-LFT-SIM-STD			
⑬	1005028S	SKIN, FEMORAL PLUSE-RT-SIM-STD			
⑭	1000168S	GEN, ADLT MALE-BLANK-STD			
⑮	1000203S	BELLYPLT, CONV-AM 1 HOLE RSVR-STD			
⑯	1000690S	PLUG, BELLYPLT RSVR-ADLT/PEDI-STD			
⑰	1005062S	SKIN, ABD THRUST-SIM/AIR MAN-STD			
⑱	1005063	INSERT, FOAM-ABD THRUST UP SIM/AIR			
⑲	1005064	SPKR ASSY, ABDOMINAL THRUST SIM/AIR			
⑳	1001334	COVER, SPKR-ABD THRUST/HOSP CHESTPL			
㉑	1005113	BLADDER, STOMACH AUSCULTION			
㉒	2154	PULSE UNIT, SIM MAN ARM/PELVIS			

TITLE		
Simman Pelvis w/Legs		
SIZE A2	DWG. NO. PRO-T-048	REV. A
	SHT. 2 OF 2	

4.8 SimMan torso drawing & BOM

FM 73007-A1

REPLACES DWG-01-0002

				DECIMALS: ±		DO NOT SCALE				
				ANGLES: ±		DRAWING				
				STANDARD:		DATE: 1-22-04		TITLE		
				PRD. APPVL.		DWN.		R & D APPVL.		
				ENG. APPVL.		CHK.		SCALE		
REV. DATE BY APPVL.						NONE		SIZE A1	DWG. NO. PRO-T-157 SHT. 1 OF 2	REV. A

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**SIMMAN TORSO W/ARMS ASSEMBLY LAYOUT
DWG-01-0002**

FM 73007-A1

Number to BOM Reference

①	1005033S	TORSO, SIMMAN W/BACKPLT-SCAN	③①	1005037S	COVER, SPKR-LFT MID AXILLARY
②	IVR-5100SNDP	ARM ASSY, AM-RT IV MV NO DELT	③②	1004490	SPKR ASSY, MID AXILLARY-SIMMAN
③	1005170S	ARM ASSY, BLOOD PRESSURE	③③	1005060S	MNT, ECG LEADS-SIMMAN
④	1005069S	SKIN, CHEST-SIMMAN-SCAN	③④	4715-05-0604	FCHPSTS #6-20 X 1/2" LG
⑤	2140	BACKPLATE, SIM/AIRMAN	③⑤	2995	POST, ECG MONITORING
⑥	1000191S	PAD ASSY, AM-DELT-SCAN	③⑥	2706	SOCKET, ECG POST-SIMMAN
⑦	1000841S	PLUG, ARM-ADLT 1 PC-SCAN	③⑦	1601-06-0009	WASHER, FLAT 1/4" SST
⑧	2117-05-0032	RHPMS, 1/4-20 UNC X 4"	③⑧	1005088S	PAD, ALCS-PNEUMO RT-SCAN
⑨	FST1857	PCB ASSY, SIMMAN	③⑨	1005133	BLADDER, MID AXILLARY
⑩	1005054S	LID, CHESTPLT SIM/AIRMAN-SCAN	④①	1005038S	COVER, SPKR-RT MID AXILLARY
⑪	4719-05-0606	FCHPSTS, #8-18 X 3/4" LG	④②	2566	SCREW, PHPMS - 4MM X 20MM
⑫	1005053S	CHESTPLT BACK, SIMMAN	④③	4719-05-0604	FCHPSTS 8-18X1/2 LONG
⑬	1005090	BLADDER ASSY, MID CLAVICULAR	④④	1609-08-0017	WASHER, FENDER 1/8 ID X 9/16 OD
⑭	1005059S	PLATE, BLADDER RETAINING	④⑤	2701	SPACER, 55MM LONG 4MM THRE
⑮	4719-05-7506	OCWHPSTS, #8-18 X 3/4" LG	④⑥	4754-05-9606	PHPSTS, 3.5MM X 10MM
⑯	1005026	SHAFT, COMP-SIMMAN	④⑦	2708A	POST ASSY, DEFIB-LAERDAL
⑰	2111-05-0008	RHPMS, #8-32 UNC X 1"	④⑧	1401-06-0108	NUT, HEX-6MM SS
⑱	1601-05-0006	WASHER, #8 FLAT	④⑨	1725-01-0001	SPRING, COMP .75 LONG
⑲	1002906	SPRING, COMPRESSION SIM/AIRMAN	⑤①	1601-05-0009	WASHER, FLAT-1/4 ZINK PLTD
⑳	1005166	BLADDER, BREATHING	⑤②	1427-05-0017	NUT, HEX CAP-1/4-20 UNC NYLOC
㉑	6325-01-0008	TIE, CABLE 6" NYLON	⑤③	1005169S	CHEST DRAIN MODULE
㉒	6325-01-0002	TIE, CABLE 5.6" X .13 NYLON	⑤④	1005072	CHEST FOAM
㉓	1005085	BRONCHIAL SOCK	⑤⑤	2400	LUNG BAG, SIMMAN
㉔	2111-05-0004	RHPMS, #8-32 UNC X 1/2"	⑤⑥	4719-05-10006	PHPSTS, #8-18 X 3/4
㉕	3429	CLIP, WIRE HARNESS	⑤⑦	1422-05-0011	NUT, HEX #8-32 NYLOC
㉖	2713	BRANCH, BRONCHIAL TREE-LT	⑤⑧	1205-02-0006	TUBE CONN STRAIGHT 5/32"
㉗	2712	BRANCH, BRONCHIAL TREE-RT	⑤⑨	1005173	TUBING, LEFT MID AXIL PNEUMO
㉘	6325-01-0007	TIE, 3/16 X 12" CABLE	⑥①	2707	SOCKET, DEFIB POST
㉙	1700-19-0002	SILICONE PLUG			

TITLE			
Simman Torso w/Numbers			
SIZE A1	DWG. NO. PRO-T-157	SHT. 2 OF 2	REV. A

5.0 Service and Maintenance

5.1 Test and inspection SimMan

Unit S/N _____ Date: _____ Tested by: _____

Equipment: Heartstart 4000 or Equivalent, Stethoscope, PC, Intubation equipment + Ventilation bag.

#	Test and inspection method	Tested
Head/Neck Assembly:		
1.	Inspect head skin for overall appearance	
2.	Inspect for silicone closure at back of head and neck (total of 3)	
3.	Perform direct laryngoscopy, inspect: epiglottis, vocal cords, upper trachea, esophageal area for damage, rupture or leakage.	
4.	Inspect teeth and neck assembly for overall appearance	
Torso Assembly:		
5.	Inspect skin for overall appearance. Check that that ECG studs and defib. connectors are clean.	
6.	Inspect for overall external appearance	
7.	Ensure head assembly-to-torso hardware is tight and that head rotates freely from side to side and forward and backward.	
8.	Inspect chest plate for overall appearance and free movement into and out of torso cavity	
9.	Inspect torso-to-pelvis attachment screws. Each should be properly secure (check with screwdriver).	
Pelvis Assembly:		
10.	Inspect for overall appearance	
11.	Inspect femoral pulse for proper feel	
Right arm Assembly:		
12.	Inspect skin and veins for holes or damage.	
13.	Inspect arm-to-torso attachment screw: phillips head and properly secure to allow full articulation.	
Left arm Assembly		
14.	Inspect for overall appearance and check brachial and radial pulse for proper feel	
15.	Inspect arm-to-torso attachment screw: phillips head and properly secure to allow full articulation	
16.	Inspect deltoid pad for damage	
Cable and Air/CO2 Connections		
17.	Check connector and cable for damage and for easy connection to mating parts	
Sounds: To be auscultated with a stethoscope and verified for quality and clarity of sound. All sounds to be in default volume of "5", then allow volume increase and decrease.		
18.	Confirm presence of heart sound, change heart sound and reconfirm	
19.	Confirm presence of right lung sound, change lung sounds and reconfirm x 6 locations.	
20.	Confirm presence of left lung sound, change lung sounds and reconfirm x 6 locations	

21.	Confirm presence of bowel sound, change bowel sound and reconfirm.	
#	Test and inspection method	Tested
22.	Confirm presence of BP sound in left arm. Sound should be present at set systolic pressure and diminish to absent at diastolic.	
23.	Confirm correct function of auscultatory gap.	
24.	Confirm presence of vocal sounds x 3	
Pulses:		
25.	With BP set at 120/80, confirm presence of carotid pulse x 2, femoral pulse x 2, brachial pulse, and radial pulse	
26.	With systolic BP set at 65 mmHg, confirm presence of carotid pulse x 2 only	
27.	With systolic BP set at 75 mmHg, confirm presence of carotid x 2 and femoral x 2 pulses only	
28.	Confirm "sense" (on computer screen) and event log for: - Femoral x 2 - Brachial - Radial pulses - Carotid pulses x 2	
SpO2:		
29.	Verify that the red light is illuminated on the probe when the unit is plugged into the back of link box.	
30.	Confirm that when the SpO2 probe is plugged in and not on SimMan finger, there is no waveform or numerical value produced on the patient data display monitor.	
31.	Confirm that when the SpO2 probe is plugged in and on SimMan finger, a waveform or numerical value is produced on the patient data display monitor.	
ECG and Electrical Therapy:		
32.	Confirm presence of ECG at ¾ lead and at hands free (sternum and apex). White lead on patient's right shoulder, black lead on patient's left shoulder and red lead on patient's left lower torso.	
33.	With running rhythm set at VF, waiting rhythm at NSR, and ignore shock is "active", confirm that defibrillation at 360J WILL NOT move waiting to running rhythm. Three (3) shocks at 360J are to be delivered as rapidly as possible.	
34.	With running rhythm set at VF, waiting rhythm at NSR, and shock "enabled", confirm that defibrillation at a minimum of 50J WILL move the waiting rhythm to the running rhythm.	
35.	With the running rhythm set at NSR at 40, pacing threshold set at 40mA, and pacing disabled, confirm that pacing at 200mA WILL NOT capture	
36.	With the running rhythm set at NSR at 40, pacing threshold set at 40mA, and pacing "enabled", confirm that pacing greater than 80mA WILL produce capture and create a pulse rate matching that set on TCP device.	
Spontaneous Respirations:		
37.	Confirm variable respirations are present when increased/decreased from both computer and remote controls.	
38.	Confirm apnea causes no breathing when activated from computer/remote controls	
39.	When manikin producing spontaneous respirations, confirm presence of respiratory sounds at manikin's mouth opening	

40.	Confirm presence of capnograph waveform on patient monitor to match each respiratory cycle.	
Chest Movement:		
41.	Confirm detection and logging of: <ul style="list-style-type: none"> - Single precordial thump - CPR compressions - Bag-valve-mask while ventilating 	
42.	Confirm that CPR artefacts is being produced on the patient data display monitor when chest compressions are being performed	
#	Test and inspection method	Tested
Airway: (All with "apnea" activated). For all bladders inspect upon initial inflation and leave inflated for 3 min. and recheck! If any failure replace bladder.		
43.	Perform inspection of the entire airway including bronchial trees.	
44.	Confirm that mask ventilation produces acceptable chest rise, capnograph waveform, displayed lung filling on computer screen, and breath sound.	
45.	Activate "Decreased Rt. Lung": Confirm that rt. Lung is not filled and not shown as filled on computer screen.	
46.	Activate "Decreased Lt. Lung": Confirm that lt. Lung is not filled and not shown as filled on computer screen.	
47.	Activate "Decreased Rt. Lung" and "Decreased Lt Lung". Confirm that ventilation attempts do not result in chest rise, that lungs are not shown as filled on computer screen, and that no capnograph waveform is created	
48.	Activate "Stomach Decompression". Confirm that mask ventilation causes air to be held in abdomen and that deactivation of that function allows the air to be released.	
49.	Activate "Rt. Pneumothorax". Confirm inflation of pneumothorax bladders x 4, blocking of rt. Lung fill, and absence of rt. Lung sounds.	
50.	Activate "Lt. Pneumothorax". Confirm inflation of pneumothorax bladders x 4, blocking of lt. Lung fill, and absence of lt. Lung sounds.	
51.	Activate "Pharyngeal Obstruction". Visually confirm activation. Confirm complete deflation upon deactivation.	
52.	Activate "Tongue Swelling". Visually confirm activation. Confirm complete deflation upon deactivation	
53.	Activate "Decreased Cerv. ROM". Visually confirm activation. Confirm complete deflation upon deactivation	
54.	Activate "Trismus". Visually confirm activation. Teeth will close to an opening of no less than 6mm and no greater than 10mm. Confirm complete release upon deactivation	
55.	Activate "Laryngospasm". Confirm that vocal cords close to a point of complete opposition and that a 3 EET cannot be inserted between the cords	
56.	Upon intubation of the right mainstem bronchus, confirm that only the right lung is inflated, that the chest rises only on the right, and that only the right lung is shown filled, on the computer screen, during ventilation.	
57.	With the tube in place, as shown in the above item, confirm that activation of CO2 causes an adult EasyCap (CO2 detector) to have the correct change in colour for both inspiration and exhalation.	
58.	When CO2 is deactivated the EasyCap should return to purple, and when reactivated it should turn yellow on exhalation	
59.	Upon correct insertion and use of Combitube trainer, confirm proper chest rise, displayed lung fill icon, and chest rise upon ventilation with infant/pedi manual bag-valve device.	
60.	Upon correct insertion and use of #4 LMA Classic/LMA Unique/LMA Fastrack, confirm proper chest rise, displayed lung fill icon, and chest rise upon ventilation with infant/pedi bag-valve device.	

5.2 SimMan Trouble Shooting Guide

Before using this guide you should ensure that:

- 1) All components are connected as shown in the directions for use.
- 2) The Link box just has been powered up.
- 3) The Monitor just has been powered up.
- 4) The PC is powered up and is not running any SimMan software.

5.2.1 Short form

The SimMan system has built in a few indicators that give a quick overview of the running status of the system.

1.1.1 Indicator	1.1.2 Status	1.1.3 Description
Link box LED	Blinking 50% off and 50% on.	Indicates that the link box has power, but has no connection with SimMan PC program.
	Almost always on, just shut off for a very short time at regular intervals.	Indicates that the link box is communicating with the SimMan PC program.
	Always on or always off.	SimMan Link box is not running. Try to switch power off and on again.
Color of Manikin field in SimMan host program window. This window is displayed when, after the SimMan program is started, clicking on the red heart icon in the right bottom corner off the screen, on the windows task bar.	Color is green.	Indicates that the Manikin is properly connected and running.
	Color is red.	Indicates that the Manikin is not properly connected. Check connections and try to restart Link box.
Clock display in upper left corner of Patient Monitor, after SimMan program is started.	The clock is not displayed.	The Patient Monitor is not properly connected. Check connections or try to restart Monitor.
	Clock is displayed and is running. Shall have the same time as the event logging clock of the SimMan program.	The Patient Monitor is communicating with the SimMan program.
	Clock is displayed but is frozen. (While SimMan program event clock is not paused.)	Try to restart the Patient Monitor.

5.3 Compressor Troubleshooting Guide, Maintenance and service

If your compressor is experiencing any of the following symptoms listed below follow the described steps:

'...not functioning', '...will not turn on...', '...has a leak...', '...will not hold air...', '...is smoking...', '...runs continuously...', '...making an unusual noise...' etc....

A) Is the compressor being started for the first time?

If the answer is yes, then

- Ask for confirmation that the start procedure in the 'User Guide Compressor Unit' has been followed.
- Follow the start procedure step by step.

If the answer is no, then follow step B.

B) Restarting of the compressor?

If the compressor has been running OK before, first go through the 'Stop / Shut Down Steps' and then the 'Start procedure'.

C) Does compressor run and rest in alternating cycles?

All the compressors have a defined 'normal' cycle of running and resting (cooling).

- Use the compressor in a typical mode of compressor and manikin set-up, and then verify that the compressor does run and stop in intervals.

If the compressor does not start and stop in intervals, then:

- Check the drain valve (1) on the compressor unit. This valve should be 'closed' in normal operation mode.

If the compressor still runs continuously with the drain valve closed,

- Turn the 'air valve' (2) to the 'closed' position while the compressor is running.

If the compressor runs continuously for more than 2 minutes after the air valve is shut, this could indicate internal leakage with potential overheating as a consequence.

If the compressor is still not working correctly after going through the above steps, then the compressor will need to be serviced or repaired.

User guide Compressor Unit.

Start procedure:

1. Check Compressor Unit for transport damage.
2. Check that Power switch (4) is set to off position "0".
3. Plug power supply cable into plug (5) in Compressor panel.
4. Plug power supply cable into power source.
5. Connect all hoses to manikin.
6. Check that Drain valve (1) is closed.
7. Close Air valve (2) and CO₂ valve (3).
8. Push Power switch (4) to on position "1", the Compressor will start and run for approx. 45 seconds to build up pressure in tank.
9. When Compressor stops you can start to use the manikin.
Open the Air valve (2) and the CO₂ valve (3). (CO₂ supply to be connected to the "Input CO₂" connector using the black hosing attached).
10. The Compressor will start and stop with different intervals depending on consumption of air.

Stop procedure:

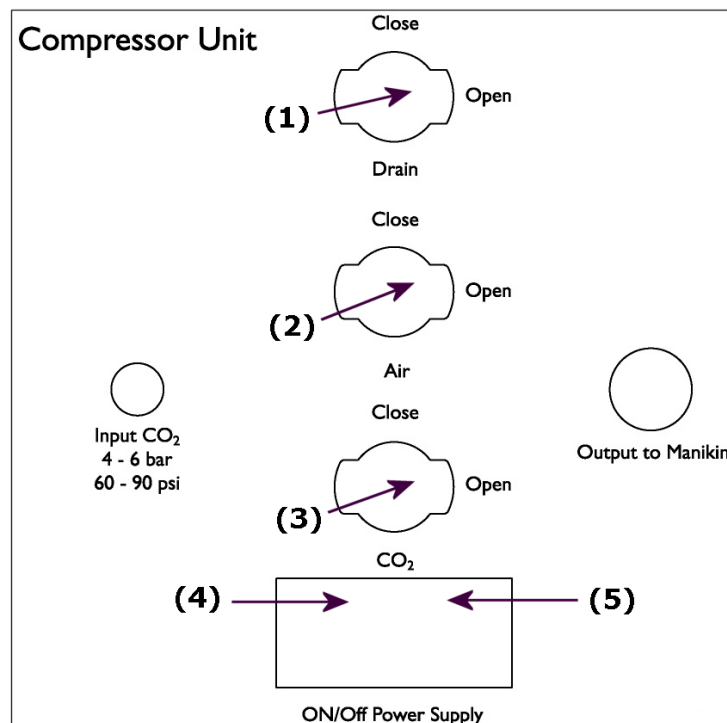
1. Push Power switch (4) to off position "0", the Compressor will stop if it is running.
2. Open Drain valve (1) and drain air out of system.
3. Close Drain valve (1) and disconnect all hoses.

Warning:

Do not open Compressor box when energized, dangerous voltage inside. Only to be opened by authorized personnel.

Important:

If the Compressor Unit is stopped manually with the on/off switch, the air tank has to be drained before restart.



General:

- Keep the unit clean both inside and outside.
- Always drain air after use.
- Close all valves after use.
-

Service at every 2nd year:

- Exchange filter on the compressor air silencer (**Fig.1**). Part number: 500 510.
- Open air ventilation lock on the tank (**Fig.2**), turn the to let water out of the tank (This procedure must be adjusted depending on experience of use and climatic conditions where used)
- Check filter on the water separator (**Fig.2**) and exchange if necessary. Part number. 049 381 9607

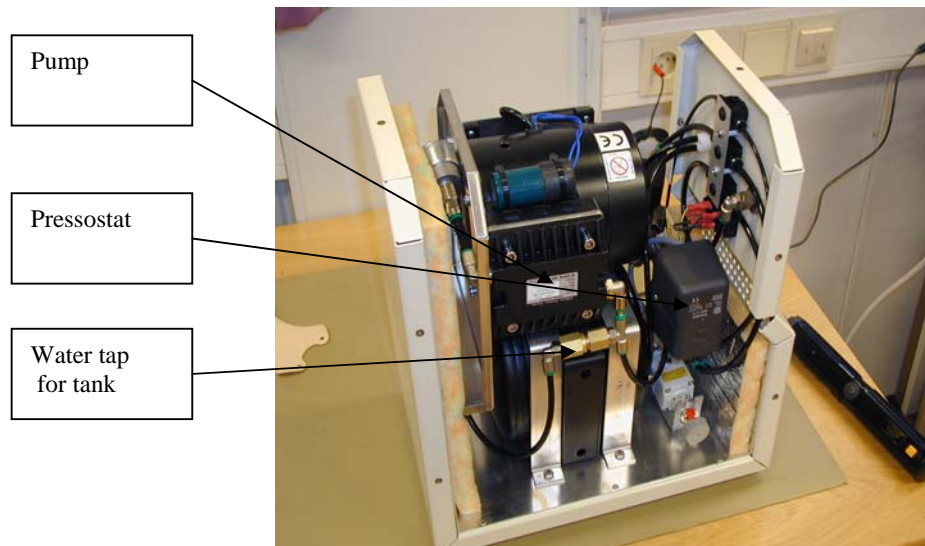


Fig. 1

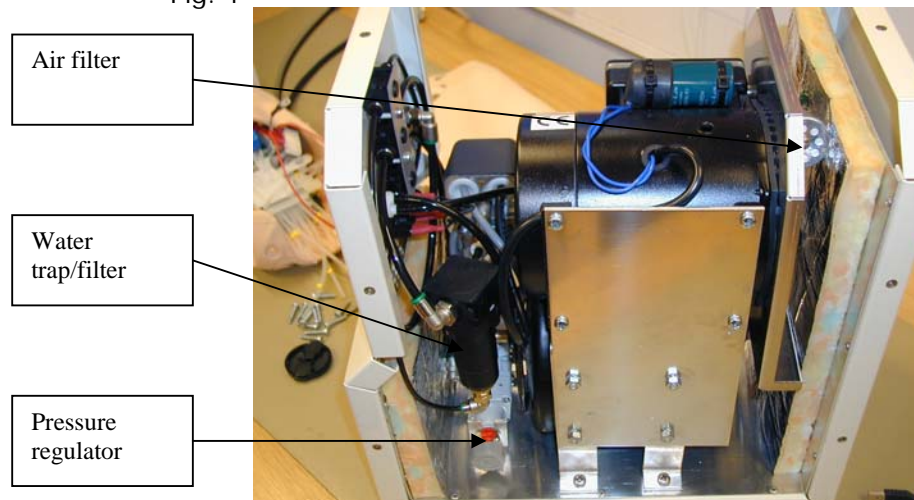
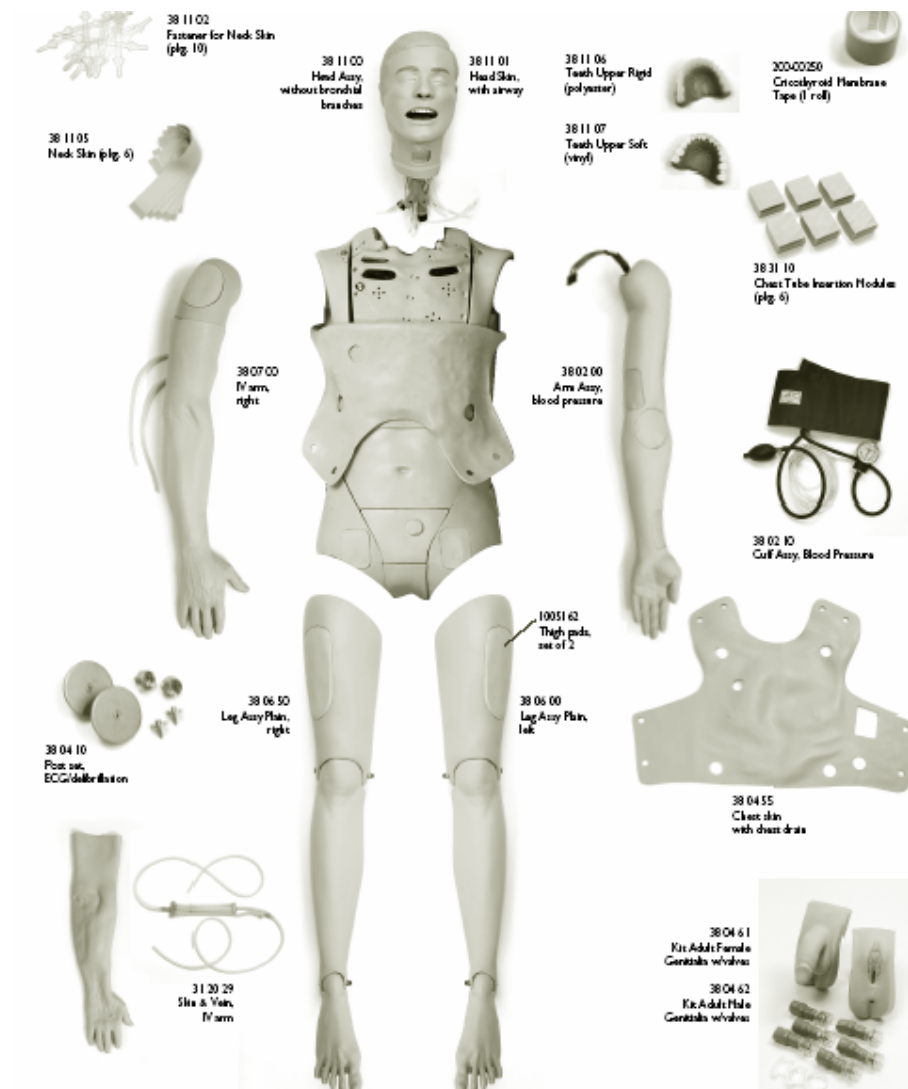


Fig. 2

5.4 Spare Parts List Consumables

Cat. no.	Description
380305	Cable main board to link
271500	Cable 9-pin D-sub (PC to Link Box)
320256	Power resistor 150R
380100	Link box
380200	Arm cpl. Blood pressure SimMan
380201	Arm bolts set
380210	Cuff assy., blood pressure SimMan
380300	Main board SimMan
381107	Upper teeth soft
380350	Compression board SimMan
380400	Chest plate cpl. SimMan
380401	Speaker set chest plate 8 ohm, w/tape
380402	Speakers Mid auxiliary, set of 2
380409	Mounting strips pkg. of 100
380410	Studs ECG & Defib set
380411	Wire Harness chest plate (Defib and speakers)
380412	Wire Harness Data distribution
380413	Wire Harness solenoid, SimMan
380420	Lung
380430	Tubing set SimMan
380435	Breathing Bladder
380446	Chest Foam
380445	Top of compression spring
380455	Chest skin SimMan
382460	Genitalia blank
380461	Genitalia, Female w/connectors
380462	Genitalia; Male w/connectors
380470	Belly plate
380471	Plug belly plate
380475	Pelvic pin
380480	Abdominal thrust cpl. (stomach cpl.)
380481	Stomach shut off valve
380482	Stomach valve
381201	Jet-vent adapter kit
380484	Stomach bladder
380485	Speakers for the stomach, w/wire harness and foam, 8 ohm speakers
380491	Femoralis pulse right
380492	Femoralis pulse left
380493	Wire Harness Femoralis pulses
380600	Leg plain left
380650	Leg plain right
380700	IV arm right
380800	Plain arm left
380801	Hand left
380810	Pad set shoulder and hip
380901	Jacket SimMan
380902	Trousers SimMan
381000	Solenoid block cpl.
381010	Tubing Assy, Compressor-Manikin Air/CO2
381011	Quick connectors, twin female rec.
381050	Manifold cpl.
381100	Head cpl.

381101	Head skin w/airway
381102	Fasteners for neck skin (Pkg. 10)
381104	Speaker Assy, head SimMan
381106	Upper teeth rigid
381110	Head bladders set
381120	Shroud w/pulse and sensors
381130	Bronchial tree cpl.
211-19550	SimMan SW 3.0 Technical Service Manual
211-19950	SimMan CD SW 3.X
245-990XX	PDA (XX=Laguage codes)
245-96050	USB WEB Camera
245-98050	USB Hub
245-16750	Audio Cable
245-16350	Cable 15-pin D-sub (Link Box to Manikin)
245-18050	Transportation Case (for Patient Monitor etc.)
210-01050	Compressor 230V-240 V
210-01150	Compressor 110V
381655	SimMan Manikin Transport Case
381220	Regulator Unit
381850	Portability Kit
260305	Power-cord (US)
260306	Power-cord (EUR)
260307	Power-cord (UK)
380405	Bladder Assy, mid clavicular
380406	Bladder set, mid axillary
380407	Pneumo pad (set of 2)
381105	Neck skin (pkg.6)
381133	Sock, bronchial tree
381300	Pulse Oximetry probe
383110	Chest drain modules (pkg.6)
245-95050	Patient monitor w/touch screen
312029	Skin & vein IV Arm
200-00250	Tape crico-thyroid





38 08 10
Pad Set, Shoulder and Hip



38 04 05
Bladder Assy Mid-Clavicular
(Pneumothorax Chest)



38 04 06
Bladder Set Mid-Axillary
(Pneumothorax Side)



38 13 00
Pulse Oximetry Probe



38 04 35
Breathing Bladder



245-16350
Cable Assy, Manikin-Link Box
(15 pin D-sub)



38 10 10
Tubing Assy,
Compressor-Manikln,
Air/CO₂



27 15 00
Cable PC to Link Box
(9 pin D-sub)