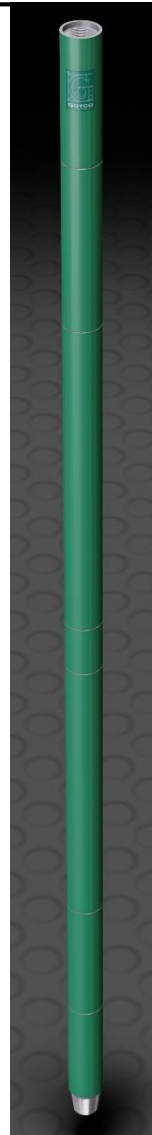
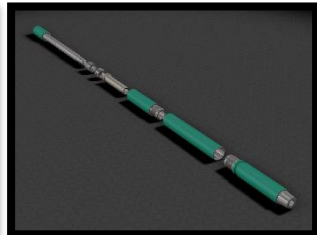
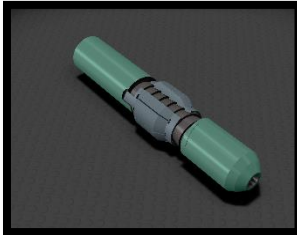
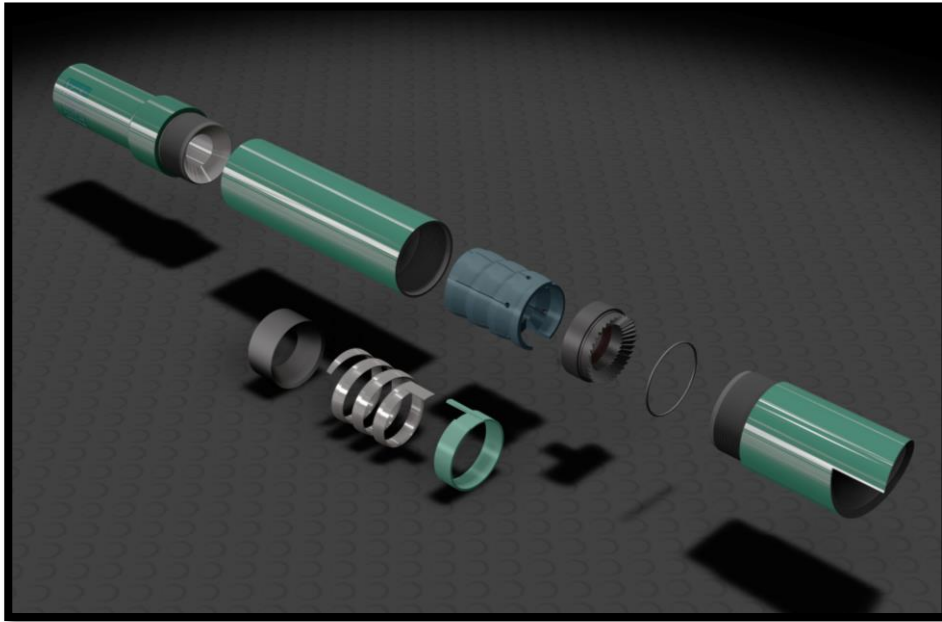




# GOTCO INTERNATIONAL

## SUPREME FISHING JAR

### Operation and Service Manual



1<sup>st</sup> Printing, December 10th, 2014

The design and tool specifications in this Operation & Service Manual were in effect at the time this manual was revised and approved for printing. All information regarding tool use, design, and strength capabilities are based on ideal conditions and are not meant to imply a guarantee, but only to be used as a reference guide. Gotco International reserves the right to change the designs, specifications, or discontinue products without notice.



# Gotco International

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### **LEGAL NOTICE:**

*All references to “Logan Oil Tool” part numbers in this manual are for the sole purposes of identifying interchangeable parts. Referencing these parts and tools does not imply that Gotco International is in any way affiliated with Logan Oil Tools. Gotco International does not represent any Logan Oil Tool Products.*

1<sup>st</sup> Printing, December 10<sup>th</sup>, 2014



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## **General Description:**

The Gotco Supreme Fishing Jar is a straight pull jarring tool that contains a special piston that allows for metering oil from one side of the piston to the other. This allows for better control of the jarring action, during fishing operations. The operator controls the intensity of the jarring blow, by the amount of straight pull load applied. If the operator applies a light pull load, it will result in a lighter jarring load, while a heavier applied pulling load will result in a heavier jarring load. Therefore, by just adjusting the pull load, the jarring load will also be adjusted accordingly. When the Jar needs to be reset or “re-cocked,” a very light load is required, due to the design of the valve at the piston. This allows the operator to deliver a series of quick and rapid blows, during fishing operations.

The Supreme Jar has operating chambers that are both sealed and isolated from each other to prevent contamination of the piston/valve section of the Jar. The impact sections of the Jar are protected with heavy, anti-galling grease, which also lubricates the splines inside the tool. The metering section utilizes a special grade of hydraulic oil, for metering and lubrication of the tool. The Jar is also hydrostatically pressure balanced and the inside diameter accommodates passage of wireline tools.

## **Applications:**

The Supreme Fishing Jar should be placed in the string when jarring is required. This includes when working in shallow, directional or deviated holes.

**Caution:** *The Gotco Supreme Amplifier should be located above all the drill collars, heavy weight drill pipe, or any other concentrated mass, that is immediately above the Supreme Jar. This weight will be used to provide the necessary impact at the stuck point when jarring. The working string, above the Amplifier, should not have a weight per foot change for at least 1,000 feet of string directly above the Superior Amplifier. The only exception is for a lighter joint screwed directly into the Amplifier for flexibility, when required for “bending.” The jarring results will be much better, if there is no significant weight above the Amplifier. Excess mass or weight above the Amplifier can cause the impact to occur, resulting in damage to the Amplifier, Jar, Bottom Hole Assembly components, or the fish being retrieved. When working in oversized or deviated holes, the Supreme Jar and Amplifier should be isolated from these areas, by using a more flexible joint of string. This will help to reduce damage to the equipment and protect the tools from fatigue failure and bending loads.*

It is recommended that not less than two (2) joints of drill collars and not less than four (4)

joints of heavy-wt. drill pipe be run between the Supreme Fishing Jar and the Supreme Amplifier, or between the Jar and the working string. If this can’t be avoided, then avoid high-impact jarring loads.

## **Fishing, Milling, Wash-over**

During “fishing operations,” the Supreme Fishing jar should be placed immediately below a string of heavy mass, such as drill collars, heavy weight pipe, etc. Due to the integral mandrel design, the Supreme Fishing Jar can be used for milling and wash-over operations.

## **Coring Operations:**

When the Gotco Supreme Jar is used, it only requires a moderate pull to deliver a sufficient impact to break up the core, during coring operations.

## **Formation Testing:**

The Gotco Supreme Jar can be used in “drill stem testing.” The seals used in the Jar will handle higher pressures than are normally encountered in drill stem testing. The Gotco Supreme Jar is a good tool to use for freeing open-hole or hook-wall packers, if they become stuck during jarring. Normally, one or two blows with the Jar will free up the packer. Hook-wall Packers may require a higher impact to free it.



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## **Operation:**

Examine all parts of the Gotco Supreme Fishing Jar, before use to ensure it has been assembled properly and has been filled with “jar oil.” It is necessary to test the tool in a “tester,” prior to use in the field. Check all connections for the proper tightening torque. (See the section for “Recommended Tightening Torque.”)

## **Preliminary Procedures:**

**Caution:** The Gotco Supreme Fishing Jar is shipped in the closed or “cocked” position. The Jar should not be left suspended from the elevator, especially if there is any significant weight below it. *This can cause the Jar to fire causing damage to the rig or bodily harm.*

The Supreme Fishing Jar should be opened carefully and assembled in the string below the concentrated mass. (See “Application” on preceding page.) It is also recommended that the Gotco Supreme Jar be ran with the Gotco Supreme Amplifier, to achieve maximum jarring effectiveness.

## **Jarring Procedures:**

The Gotco Supreme Jar should be assembled, filled, and tested, prior to use in the field. (See “Operation” above.)

**WARNING:** *The maximum, recommended loads should not be exceeded during the pull cycle of the Jar, at any time. (See the Strength and Test Data Charts in this manual for pull loads.)*

It is recommended that a low, initial pull load of 30% to 50% of the max. load is to be used. The Operator can see the effects of the jarring action, prior to increasing the jarring load.

If a Supreme Amplifier is being used, the minimum applied pull load should be the minimum pull required (above mass weight of string) to obtain effective blows as given in the Strength Data Charts.

## **Jarring Procedure:**

1. Initial blow: set the string down to ensure the jar is fully closed. Raise the string, applying the desired over-pull on the Jar.
2. Set the break and wait for the Jar to strike a blow. This could take a few seconds to several minutes, depending on certain hole conditions.
3. Close the Jar and repeat the process, increasing the load as required to free the stuck fish.

**Caution:** *Do not exceed the published, maximum load!*

## **Troubleshooting:**

Typical Operational Difficulties:

### **Unable to strike the initial blow:**

1. Make sure the Jar is fully closed or cocked.
2. Lower the string further to apply more closing force, before applying pull load.
3. If the pumps are running, the pump pressure will be exerting an opening force on the Jar. To calculate the additional force needed to close the Jar, multiply the pump pressure x the pump open area. (See Chart, “Specifications”) and apply the additional force.

4. If additional weight cannot be applied, and the Jar is still not cocked, it may be necessary to reduce the pump pressure temporarily, to get the Jar to cock.

## **After Jarring Procedures:**

Normally, the Gotco Supreme Jar will come out of the hole in the open position.

**Caution:** *If the Jar comes out of the hole in the closed position, It should not be left hanging from the elevators. If the Jar is allowed to fall the length of it’s “free stroke,” bodily harm or damage to the rig or work-string could occur.*

To prevent corrosion, all exposed seal surfaces should be cleaned and greased, prior to closing the Jar for storage. All the balance ports should be flushed out, along with the I.D. and the area around the washpipe and floater, located inside the washpipe body. Clean the tool joints and coat with a good anti-gall tool joint grease. Replace all thread protectors.

## **Maintenance:**

The Gotco Supreme Fishing Jar should be disassembled, cleaned, inspected and re-outfitted, after prolonged field use.

## **Equipment Required:**

1. A suitable vise and tong.
2. Over-head crane with a 1 ton (2,000 pound) minimum lifting capacity.
3. Pipe wrenches of various sizes for outside diameters and internal parts.
4. Chain wrenches of suitable sizes.
5. Nylon lift straps for lifting heavy parts.



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6. A suitable belt pulley assembly that can be suspended from a hoist. This will be used for rotating threaded parts during assembly and disassembly.
7. A suitable "Jar Tester" for various sizes of Gotco Supreme Jars.
8. Gotco Fishing Jar Service Kit.
9. The required packing "Assembly Sleeves," for the size Jar being dressed.
10. Floater Positioning Tool for the size of Jar being dressed.
11. All the required replaceable spare parts, such as O-rings, Wipers, Copper rings, etc.

**Caution:** *The Supreme Jar could contain residual pressure, so care should be taken when draining oil from the tool, to avoid bodily harm.*

## **Disassembly Procedures:**

**Note:** *The Jar should always be in the open position, prior to disassembly. This postures the piston (cone, bypass ring) assembly in the relief area.*

1. Position the Jar in a floor vise with the Connector Body centered in the vise. Support the Mandrel end of the Jar with a support stand.
2. Loosen the Pressure Body and back off the connection. Place a pan beneath, to catch oil in the pressure chamber. Exercise CAUTION at this point, due to possible residual pressure that could be trapped inside. Allow the oil to drain from the Pressure Body. Do not reuse this oil.
3. Remove the Pressure Body, Floater Body and Washpipe Body as an assembly and set it aside for disassembly later.

Support all parts with the belt pulley, as they are being removed.

4. Unscrew and remove the Washpipe and set it aside.
5. Remove the Seal Body, Piston Assembly, and By-pass Body. Protect these parts by wrapping them with cloth, bubble-wrap or some other method, and set them aside.
6. Reposition the Jar in the vise and clamp it in the vise on the Spline Body. Support the Jar at the Balance Body location, with a support stand.
7. Remove the Connector Body and set it aside.

**Caution:** *The Mandrel Extension has ring grooves on the shaft that could hang up on the Connector Body I.D. seals, during disassembly. This is for the 4-3/4 O.D. tool only. If this occurs, then install the "Assembly-Sleeve," with the large end pointed downward, toward the end of the Mandrel Extension. Hold the Assy Sleeve in position until the Connector Body has covered the sleeve completely. Now, the Connector Body can be removed.*

8. Remove the Assembly Sleeve installation rings and set aside for later use. Remove the Mandrel Extension and set it aside on a pallet.
9. Remove the Impact Sleeve, if equipped with one, and set it aside.
10. Remove the Mandrel from the Spline Body and set on a pallet.
11. Remove the Spline Body from the Vise.
12. Position the Pressure Body, Floater Body and Washpipe Body

in the vise, clamping on the Floater Body.

13. Remove the Washpipe Body and catch any oil that may have spilled over into the Washpipe Body during disassembly. Set it on a pallet.
14. Remove the Pressure Body, collecting any oil that may be still remaining inside. Set it on a pallet.
15. Remove the Floater from the Floater Body and set it aside on a pallet.

**Disassembly has been completed.**

## **Inspection of Parts:**

Steam clean or high pressure wash parts prior to inspection. Inspect all seals and wipers and look for unusual or suspect wear patterns. Worn seals can cause premature seal failure and improper performance during jarring operations.

**Note:** *All seals should be replaced when doing a complete disassembly or being repaired.*

**Caution:** *It is highly recommended that Magnetic Particle Testing is performed, in order to locate fatigue cracks that can lead to tool failure during use. Inspect all other parts for signs of wear, especially on the spline areas, critical i.d. bores, bearing faces on the connections, sealing surfaces and impact surfaces. Check all the shoulders on the connection joints. Also, check for wear that was caused by excessive torque on tools that have been used in heavy torsional operations, such as milling jobs.*





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## Inspection of Critical Parts:

### **Piston Assembly:**

Inspect the Piston (Cone, By-pass body ring and Seal Body) for galling or abrasions.

**Note:** *There is a slight interference between the piston (cone) and the Pressure Body, so light marking or very light scratches can be expected. If these marks or scratches can be felt by your fingers, then it most likely needs to be replaced. Inspect the back of the cone for wear or pitting. The O.D. of the Cone is a sealing surface and must have a finish of at least 16 ms, to be acceptable. Also, inspect the Seal Body for any pits or scratches on the sealing surfaces. Check that the oil passage groove is clean.*

### **Pressure Body:**

Examine the finished, i.d. bore for galling and pitting. If there appears to be any significant damage, the parts will need to be replaced or possibly reworked with chrome plating and grinding. This will need to be done by the manufacturing facility of Gotco International.

### **Spline Body:**

All of the splines inside the Spline Body need to be checked for damage such as heavy wear, burrs or rounded edges. Remove burrs with a file or grinder.

### **Mandrel:**

All of the splines on the Mandrel need to be checked for damage such as heavy wear, burrs or rounded edges. Remove burrs with a file or grinder.

**Caution:** *Wear protective eyewear and gloves when using power tools for removing burrs from the spline areas.*

### **Impact Surfaces:**

Impact loads occur mainly on the male end of the Spline Body and the Impact Sleeve, on the large O.D. end. (If equipped with an Impact Sleeve.) These areas need to be inspected for imperfections caused by high impact loads. Any upset can be removed with a file or hand, die grinder, using the proper bit. Also check for visual signs of cracking or any other damage.

## Assembly Procedures:

### **Preparation:**

(SEE SETTING TOOL INSTRUCTIONS, AT THE END OF THIS SECTION)

Clean and inspect all parts, prior to assembly.

Install all the seals and wipers in their proper location, paying close attention to orientation of these parts. All of the seals should be coated with jar oil, prior to assembly.

(See the Illustrations in this Manual)

1. Place the Spline Body in the vise and clamp it down securely. Apply anti-galling grease to the inside of the splines and at the top end of the Spline Body, past the seal gland areas.

2. Install the Mandrel through the Spline Body. Ensure the splines on the Mandrel or properly aligned with the splines on the Spline Body. Grease the splines on the Mandrel first.

3. Install the Mandrel Extension onto the end of the Mandrel and torque it to the specified value, as shown in the **Strength Data Charts** in this manual.

*Note: Some Jars require a Jar Impact Sleeve. If your assembly does, then install it before the Mandrel Extension is screwed onto the Mandrel. Install the sleeve with the larger O.D. going on first.*

Make sure the threads are coated with a suitable, high-quality thread compound. Keep the thread compound between the O-ring seals on the connection, to avoid contaminating the hydraulic oil.

4. Install the Balance Body onto the Spline Body. The balance holes should be pointed away from the Spline Body. Coat the threads with thread compound.

Use the Mandrel Assembly Sleeve or split rings on/ or in the Mandrel Extension grooves, or shoulder area. Install the split rings or Mandrel Assembly Sleeve with the largest O.D. end toward the Balance Body. (*See page 8, for illustration of the Assembly Sleeve.*)

5. Install the Connector Body over the Mandrel Extension, with the “low-pressure” seal end, with O-ring on the O.D. only, pointed upward, toward the Balance Body. Lubricate the length of the Mandrel Extension with Jar oil, for easier assembly. Screw the threaded end into the Balance Body and tighten. Remove the “Installation Sleeve or split rings” from the grooves on the Mandrel Extension.

6. Install the By-pass Body with the larger diameter end, pointed upward, toward the Connector Body. The SJ-46 (4-3/4 OD x 2-1/4 ID) uses a split By-pass Ring that requires it to be seated in grooves on the Mandrel Extension, and the Piston Cone pushed over its smaller diameter end. The Counter-bored end pointed upward, toward the Connector Body.

7. Install the Piston “Cone,” with the counter-bored end pointed upward toward the Connector Body.

(Continues on the next page)



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8. Install the Seal Body with the oil groove facing up. (Note stenciling on the O.D. of the part.)
9. Screw on the Washpipe to the Mandrel Extension. Apply thread compound to the threads of the Mandrel Extension. Torque to the values given in the “**Strength and Data Chart**” in this Manual.
10. Remove all excess thread compound from the Washpipe, Mandrel Extension and Connector Body pin outer diameter. Apply clean jar lube on the cone and seal body assembly.
11. Install the Pressure Body.  
**Note:** *The Pressure Body is stenciled or marked with “Connector Body End” and “Floater Body End,” as to avoid confusion. Please assemble in the proper direction. Use a high quality thread compound on the Connector Body threads, prior to assembly.*
12. Install the Floater Body. Make sure the threads are coated with thread compound. Do not coat excessively, to avoid contaminating the Jar lube oil.
13. Coat the O.D. and I.D. of the Floater with clean Jar Lube. Install the Floater and position it with the **Floater Positioning Tool**. (See page 8, for illustration of this tool.) This will locate the end of the Floater the proper distance from the end of the Floater Body. **See Chart “A” Supreme Jar Strength Data Section, in this manual to properly locate the Floater.**
14. Install the Washpipe Body. Coat threads with thread compound.

15. Tighten all the external part joints to the recommended tightening torque specified. **See the Strength and Data Tables, Chart “C,” in this manual.**

## **Filling the Supreme Jar with Oil:**

**Note:** *After assembling the Jar, it should remain fully open, with the Mandrel extended, until it has been filled with jar oil. After the filling has been done, and the jar has been tested, the Floater should be checked prior to using the jar in service.*

1. Place the Jar in the vise with the Mandrel end approximately 24” lower than the floater body, where the fill plugs are located.
2. Attach the fill plug adapters, provided with the Service Kit.
3. Attach the Volume Pump Oil Supply Hose to the bottom fill plug port, in the in the Floater Body.
4. Attach the Oil Return Hose to the upper or top Fill Plug port.
5. Fill the Jar with oil. Observe the return line, to see when the air bubbles cannot be seen.  
**Note:** *It may take several minutes before oil can be seen in the return line. The main oil chamber needs to fill before air can be purged from the system.*
6. When you start to see oil in the return line, slowly elevate the low end of the Mandrel end of the Jar to aid in purging air. Raise the Jar about (6) inches at a time, pausing the pumping action occasionally for purging air out of the system. Continue this process, until the Jar is basically horizontal with no more air bubbles are visible in the line.

7. Once the Jar is full of oil, install the fill plug in the top fill plug port first. Then rotate the Jar 180 degrees and install the other Fill Plug.

## **Testing the Supreme Jar:**

**Note:** *Have all necessary data and test loads prior to testing. See Chart “B”, **Strength and Data Section in this Manual.***

1. Install Jar Tester Subs onto the Jar and place it into the Tester. (Hoist)
2. Set the Jar Tester loads as required.
3. Conduct the low-load test, recording the time for each pull cycle. Stroke one (1) time for the Low-Load Test and five (5) times for the High-Load Test.  
**Note:** *See Table #1, this Manual*
4. Re-adjust the Jar Tester for a “High-Test Load” and record the test for each pull cycle. After the fifth pull test, the pull-through time should be within the specified times shown.
5. Repeat the “Low-Pull” Test, after the High-Pull Test, since the jar is now heated up, to verify that the Low Pull Test is still valid.

**Caution:** *The first couple of pulls during the Low-Test Pull can be very slow and take several minutes to complete. This is because the Jar is still cool, but after a few strokes, the jar oil will start to heat up, getting a little bit thinner, allowing for the pull times to be faster.*

**See the Parts List for ordering information.**

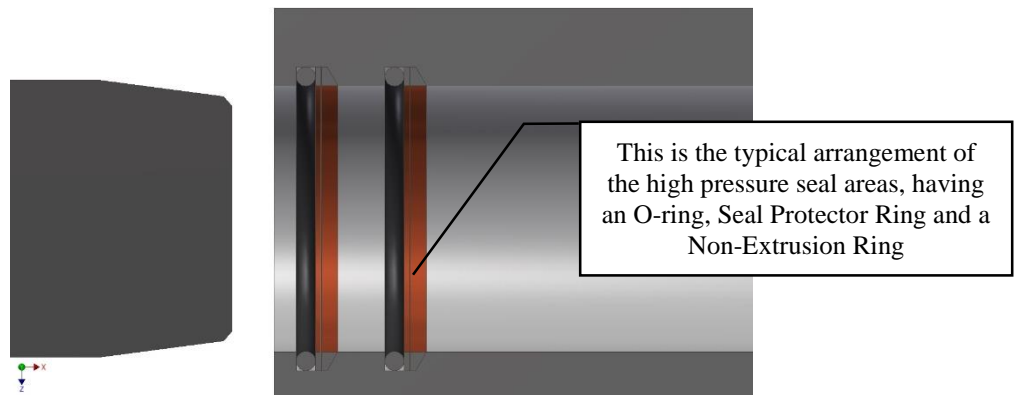
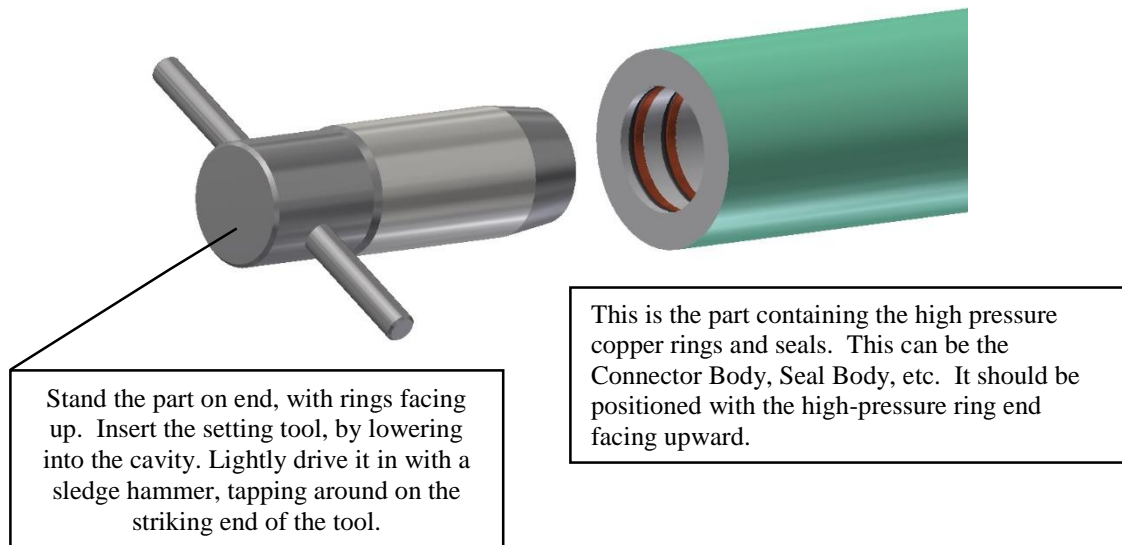
1. **Part Number**
2. **Type of Connection required.**



## GOTCO SUPREME FISHING JARS

### SETTING TOOL INSTRUCTIONS:

It is recommended that you use the proper “Setting Tool,” when installing the Copper Non-Extrusion Rings, Protector Rings and O-ring Seals in the high-pressure sealing areas. This is normally in the Connector Body and Seal Body parts. The illustration below represents either of these locations and the technique is the same for any area on the Supreme Fishing Jar or the Supreme Amplifier assemblies.





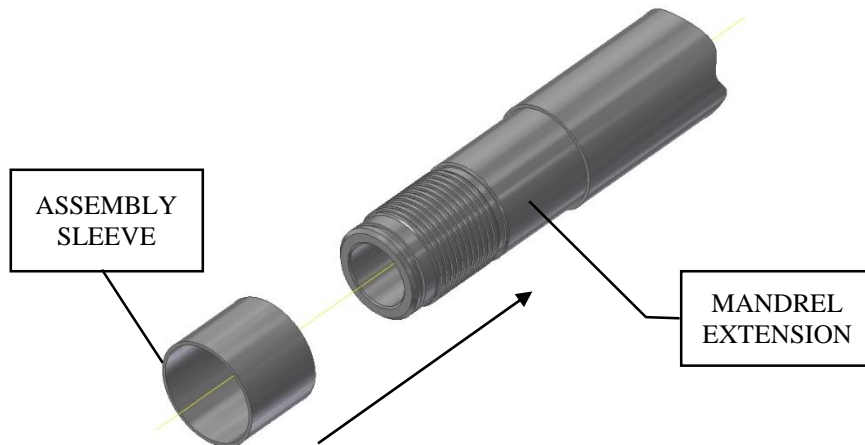


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## GOTCO SUPREME FISHING JARS

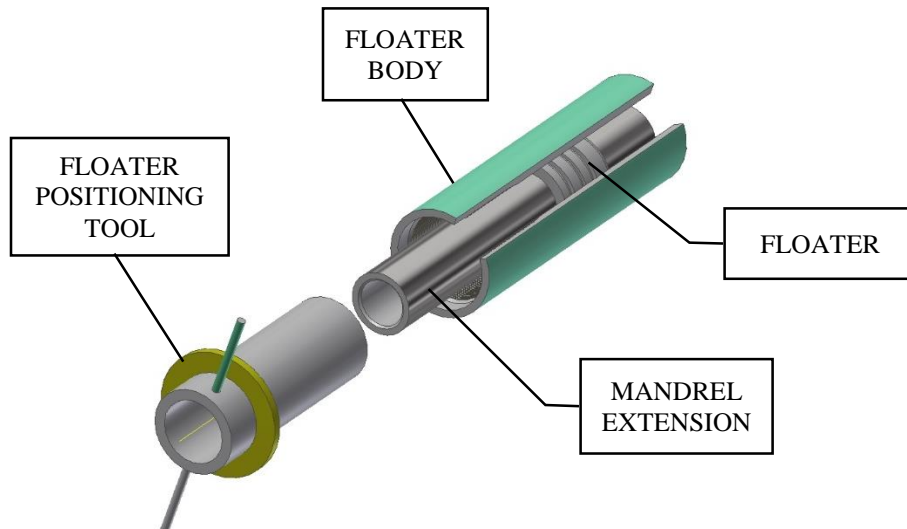
### USING THE ASSEMBLY SLEEVE TOOL:

Use the Mandrel Assembly Sleeve or split rings on/ or in the Mandrel Extension grooves, or shoulder area. Install the split rings or Mandrel Assembly Sleeve with the largest O.D. end toward the Balance Body. Remove the assembly sleeve, once the Connector Body has been slid over the Mandrel Extension and screwed on to the Balance Body.



### USING THE FLOATER POSITIONING TOOL:

Coat the O.D. and I.D. of the Floater with clean Jar Lube. Install the Floater and position it with the Floater Positioning Tool. This will locate the end of the Floater the proper distance from the end of the Floater Body. See Chart "A" Supreme Jar Strength Data Section, in this manual to properly locate the Floater.





## ***Standard Testing Times for the GOTCO Supreme Fishing Jars***

Perform one (1) low pull test, followed by five (5) test pull sequences.

SIZE O.D. (ins)	SIZE I.D. (ins)	LOW PULL (lbs)	REACTION TIME (Record)	STD TEST PULL (lbs)	REACTION TIME AFTER FIFTH PULL	
					MINIMUM (sec)	MAXIMUM (sec)
3-1/16	1-1/2	7,000 - 12,000		18,000	20	2
3-1/8	1	9,000 – 12,000		30,000	30	2
3-1/8	1-1/2	7,000 – 12,000		18,000	30	2
3-3/4	1-1/4	12,000 – 16,000		35,000	35	2
3-3/4	1-1/2	12,000 – 16,000		35,000	35	2
3-3/4	1-7/8	12,000 – 16,000		35,000	35	2
4-1/4	2	12,000 – 16,000		35,000	35	2
4-1/2	2-3/8	12,000 – 16,000		30,000	35	2
4-3/4	2-1/4	15,000 – 20,000		50,000	45	2
6-1/4	2-1/4	18,000 – 26,000		100,000	45	2
6-1/2	2-1/4	18,000 – 26,000		100,000	45	2
7-3/4	3-1/16	18,000 – 26,000		100,000	45	2
8	3-1/16	18,000 – 26,000		100,000	45	2

*The low test pull should not exceed ten (10) minutes for all sizes*

Table 1



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## Gotco Supreme Fishing Jar Strength and Testing Data

CHART "A" - SPECIFICATIONS

COMPETE ASSEMBLY	SJ-306	SJ-31	SJ-313	SJ-36	SJ-377	SJ-376
<i>O.D (ins)</i>	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
<i>I.D (ins)</i>	1-1/2	1	1-1/2	1-1/2	1-1/4	1-7/8
<i>Connection</i>	2-3/8 API EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 API IF	2-7/8 API REG	2-3/8 API EUE
<i>Length (ft. &amp; ins)</i>	10' - 0"	10' - 0"	10' - 0"	12' - 8"	12' - 8"	12' - 8"
<i>Stroke (ins)</i>	10	10	10	10	10	10
<i>Floater Position (ins)</i>	MEASURED DISTANCE FROM THE FLOATER TO END OF THE FLOATER BODY					
<i>@Standard Temperature</i>	8	8	8	9	9	8-3/4
<i>@High Temperature</i>	9-3/4	9-3/4	9-3/4	11	11	10-3/4
<i>Drill Collar Weight Range (lbs)</i>	300 – 4,000	300 – 4,000	300 – 4,000	400 – 6,000	400 – 6,000	400 – 6,000
<i>Pump Open Area (sq. ins)</i>	3	3	3	4	4	4

CHART "B" – STRENGTH AND TEST DATA

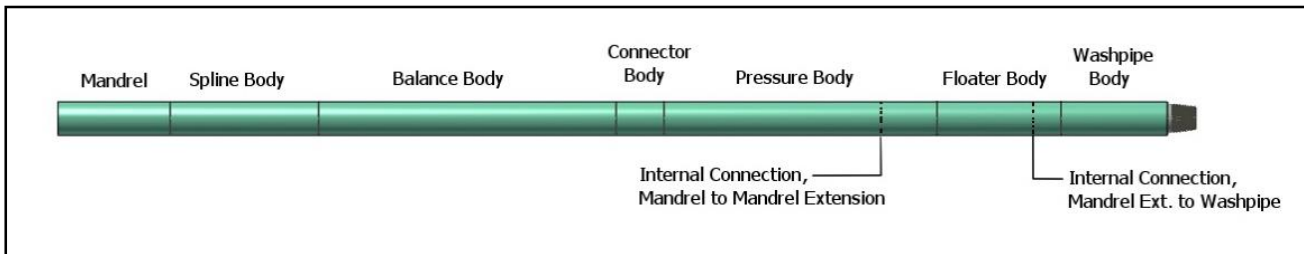
COMPETE ASSEMBLY	SJ-306	SJ-31	SJ-313	SJ-36	SJ-377	SJ-376
<i>Jar Tester Low Test Pull Load MIN/MAX (lbs)</i>	7,000 – 12,000	9,000 – 12,000	7,000 – 12,000	12,000 – 16,000	12,000 – 16,000	12,000 – 16,000
<i>Jar Tester Standard Pull Test (lbs)</i>	18,000	30,000	18,000	35,000	35,000	35,000
<i>Field Load – MAX Pull Load</i>	36,000	55,000	36,000	72,000	72,000	51,000
<i>Lift Load after Jarring Jar Fully Extended Tensile @ Yield (lbs)</i>	185,000	253,000	185,000	330,000	330,000	285,000
<i>Torque @ Yield (ft.-lbs)</i>	4,200	7,500	4,200	14,500	14,500	9,650

The above strengths are based on theoretical yield strengths and are considered to be accurate to within (+/-) 20%. Also, these loads are based on the loads being in line with the axis of the Jar and does not take into account any additional combined stresses.

CHART "C" – RECOMMENDED TIGHTENING TORQUES (ft.-lbs)

COMPETE ASSEMBLY	SJ-306	SJ-31	SJ-313	SJ-36	SJ-377	SJ-376
<i>Spline Body to Balance Body</i>	2,100	2,700	2,100	3,500	3,650	3,500
<i>Balance Body to Connector Body</i>	2,100	2,700	2,100	3,500	3,650	3,500
<i>Connector Body to Pressure Body</i>	2,100	2,700	2,100	3,500	3,650	3,500
<i>Mandrel to Mandrel Extension</i>	500	600	500	700	700	700
<i>Pressure Body to Floater Body</i>	2,100	2,700	2,100	3,500	3,650	3,500
<i>Mandrel Extension to Washpipe</i>	500	600	500	700	700	700
<i>Floater Body to Washpipe Body</i>	2,100	2,700	2,100	3,500	3,650	3,500

These values represent the maximum allowable makeup torque values for these connections. Torque values this high are not always required for each every fishing job and lower values should be considered to save wear on the threads. A good thread compound should be used on these connections.





# Gotco International

## Gotco Supreme Fishing Jar Strength and Testing Data

CHART "A" - SPECIFICATIONS

COMPETE ASSEMBLY	SJ-42	SJ-44	SJ-46	SJ-62	SJ-76
<i>O.D (ins)</i>	4-1/4	4-1/2	4-3/4	6-1/4	7-3/4
<i>I.D (ins)</i>	2	2-3/8	2-1/4	2-1/4	3-1/16
<i>Connection</i>	2-7/8 API IF	2-7/8 API EUE	3-1/2 API IF	4-1/2 API IF	6-5/8 API REG
<i>Length (ft. &amp; ins)</i>	13' - 6"	13' - 6"	13' - 6"	13' - 6"	15' - 0"
<i>Stroke (ins)</i>	12	12	12	12	12
<i>Floater Position (ins)</i>	MEASURED DISTANCE FROM THE FLOATER TO END OF THE FLOATER BODY				
<i>@Standard Temperature</i>	9	9	10-3/4	10-3/4	11
<i>@High Temperature</i>	11	11	11-1/2	11-1/2	12-1/2
<i>Drill Collar Weight Range (lbs)</i>	400 - 6,000	400 - 6,000	500 - 8,000	8,500 - 15,000	12,200 - 21,000
<i>Pump Open Area (sq. ins)</i>	6	7-1/2	7	11	16

CHART "B" - STRENGTH AND TEST DATA

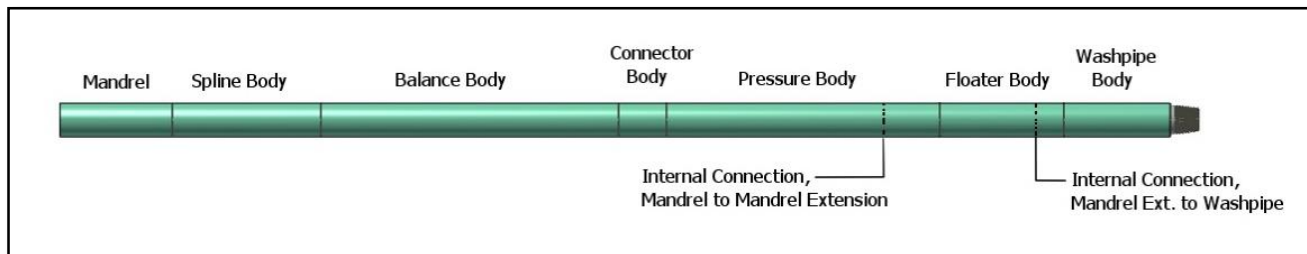
COMPETE ASSEMBLY	SJ-42	SJ-44	SJ-46	SJ-62	SJ-76
<i>Jar Tester Low Test Pull Load MIN/MAX (lbs)</i>	12,000 - 16,000	12,000 - 16,000	15,000 - 20,000	18,000 - 26,000	18,000 - 26,000
<i>Jar Tester Standard Pull Test (lbs)</i>	35,000	30,000	50,000	100,000	100,000
<i>Field Load - MAX Pull Load</i>	75,000	60,000	100,000	200,000	275,000
<i>Lift Load after Jarring Jar Fully Extended Tensile @ Yield (lbs)</i>	375,000	360,000	505,000	1,00,000	1,600,000
<i>Torque @ Yield (ft.-lbs)</i>	18,500	12,000	18,100	40,800	79,000

The above strengths are based on theoretical yield strengths and are considered to be accurate to within (+/-) 20%. Also, these loads are based on the loads being in line with the axis of the Jar and does not take into account any additional combined stresses.

CHART "C" - RECOMMENDED TIGHTENING TORQUES (ft.-lbs)

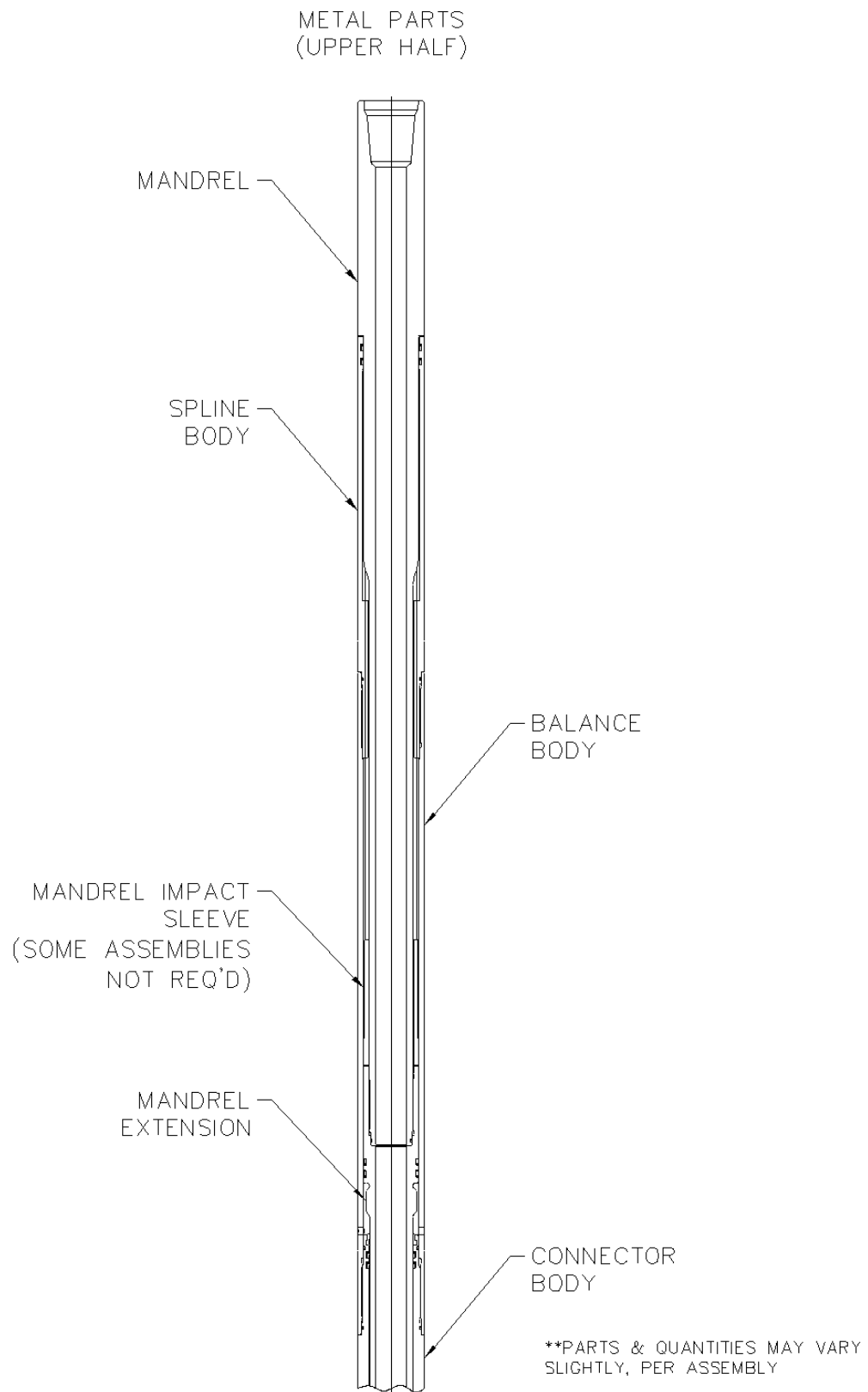
COMPETE ASSEMBLY	SJ-42	SJ-44	SJ-46	SJ-62	SJ-76
<i>Spline Body to Balance Body</i>	5,000	5,000	9,090	20,000	39,000
<i>Balance Body to Connector Body</i>	5,000	5,000	9,090	20,000	39,000
<i>Connector Body to Pressure Body</i>	5,000	5,000	9,090	20,000	39,000
<i>Mandrel to Mandrel Extension</i>	1,500	1,500	1,800	7,000	12,500
<i>Pressure Body to Floater Body</i>	5,000	5,000	9,090	20,000	39,000
<i>Mandrel Extension to Washpipe</i>	1,500	1,500	1,000	4,800	10,500
<i>Floater Body to Washpipe Body</i>	5,000	5,000	9,090	20,000	39,000

These values represent the maximum allowable makeup torque values for these connections. Torque values this high are not always required for each every fishing job and lower values should be considered to save wear on the threads. A good thread compound should be used on these connections.





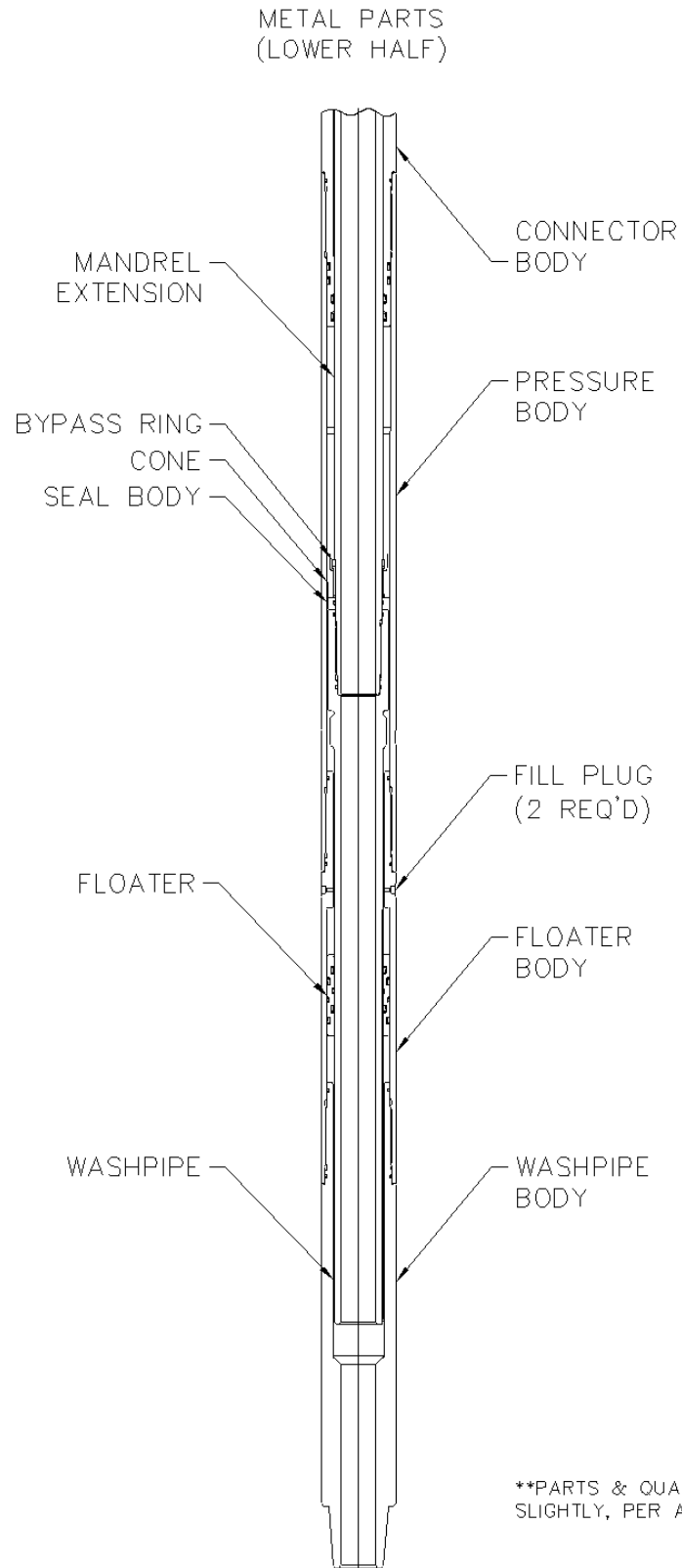
# Gotco International







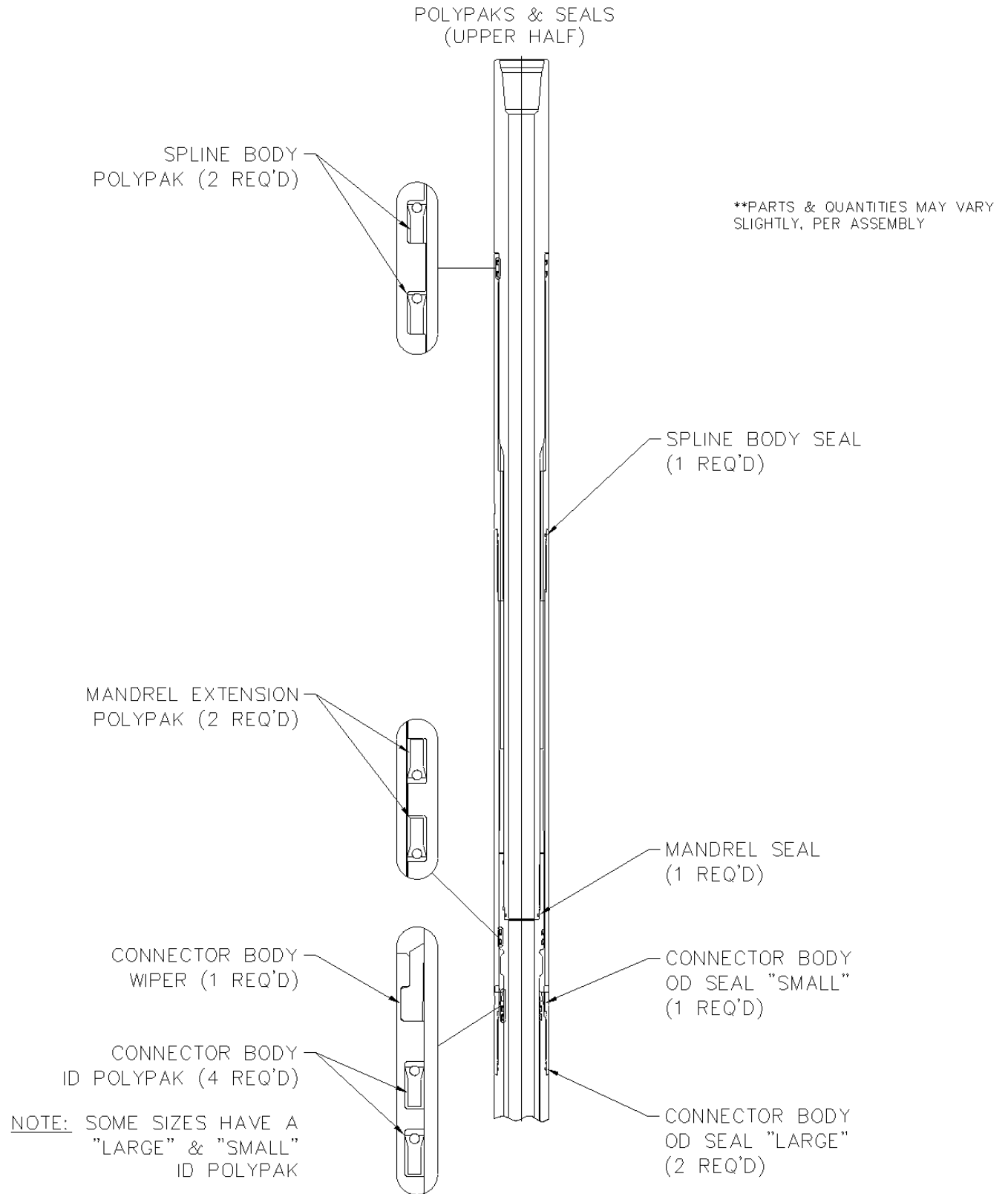
# Gotco International



\*\*PARTS & QUANTITIES MAY VARY  
SLIGHTLY, PER ASSEMBLY

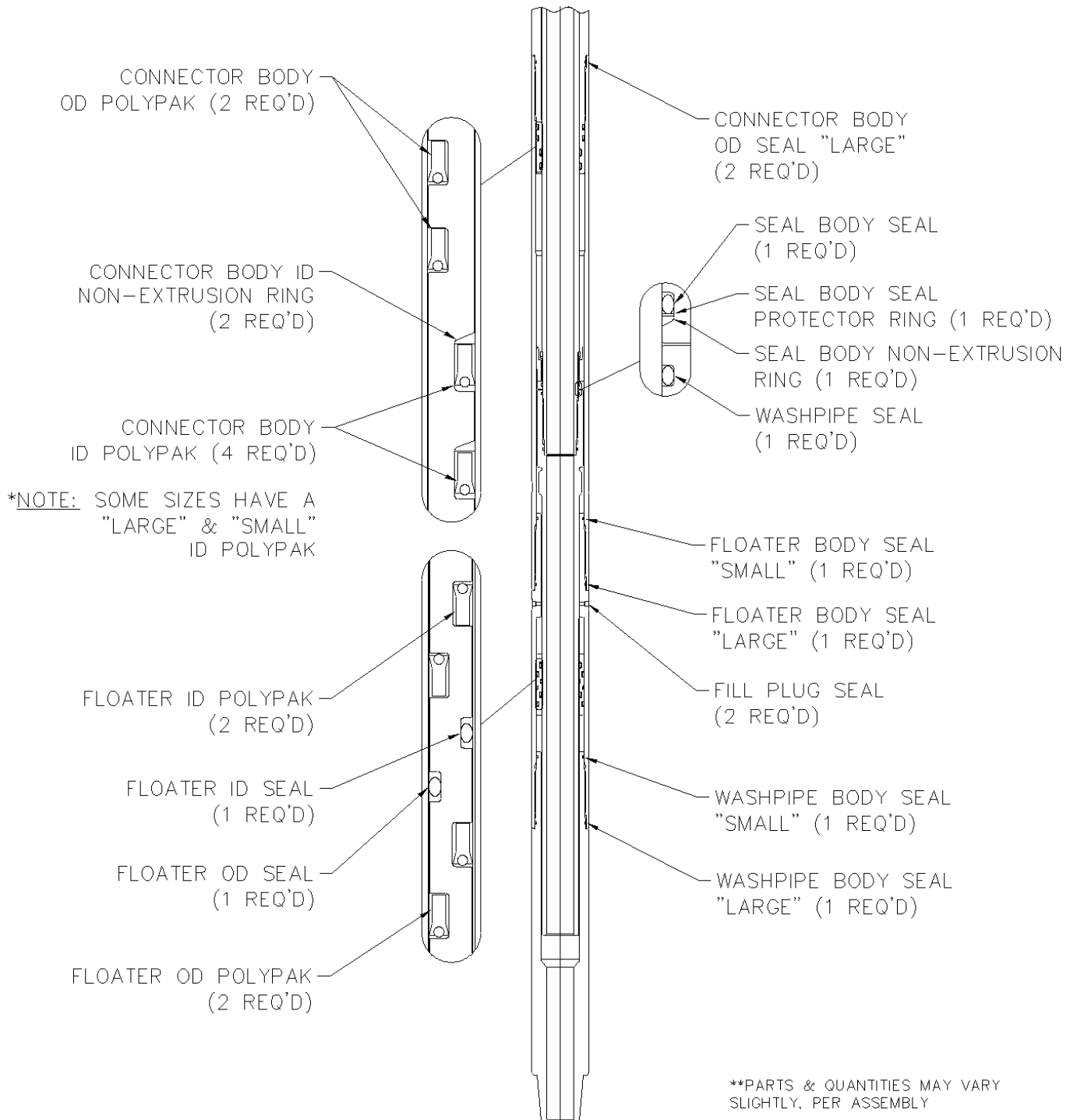


# Gotco International





## POLYPAKS & SEALS (LOWER HALF)





# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-3/8 EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 I.F.	2-7/8 API REG	2-3/8 EUE
OUTSIDE DIA.	INCHES	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
INSIDE DIAM.	INCHES	1-1/2	1	1—1/2	1-1/2	1-1/4	1-7/8
COMPLETE ASSEMBLY	PART# XREF#	SJ-306 611-306	SJ-31 611-312	SJ-313 611-313	SJ-36 611-375	SJ-377 611-377	SJ-376 611-376

## MACHINED REPLACEMENT PARTS

MANDREL	PART# XREF#	SJ-306-2 BD15	SJ-31-2 BD10	SJ-313-2 BD15	SJ-36-2 BD11	SJ-377-2 BD11	SJ-376-2 BD18
MANDREL EXTENSION	PART# XREF#	SJ-306-2X BD25	SJ-31-2X BD20	SJ-313-2X BD25	SJ-36-2X BD21	SJ-377-2X BD21	SJ-376-2X BD28
MANDREL IMPACT SLEEVE	PART# XREF#	SJ-313-2-IS BD35	SJ-31-2-IS BD30	SJ-313-2-IS BD35	SJ-36-2-IS .....	SJ-36-2-IS .....	SJ-376-IS .....
FLOATER	PART# XREF#	SJ-313-3 BD115	SJ-31-3 BD110	SJ-313-3 BD115	SJ-36-3 BD111	SJ-36-3 BD111	SJ-376-3 BD118
SPLINE BODY	PART# XREF#	SJ-313-4 BD45	SJ-31-4 BD40	SJ-313-4 BD45	SJ-36-4 BD41	SJ-36-4 BD41	SJ-376-4 BD48
BALANCE BODY	PART# XREF#	SJ-313-5 BD55	SJ-31-5 BD50	SJ-313-5 BD55	SJ-36-5 BD51	SJ-36-5 BD51	SJ-376-5 BD58
WASHPIPE BODY	PART# XREF#	SJ-306-6 BD175	SJ-31-6 BD170	SJ-313-6 BD175	SJ-36-6 BD171	SJ-377-6 BD171	SJ-376-6 BD178
CONE	PART# XREF#	SJ-313-7 BD135	SJ-31-7 BD130	SJ-313-7 BD135	SJ-36-7 BD131	SJ-36-7 BD131	SJ-376-7 BD138
WASHPIPE	PART# XREF#	SJ-306-8 BD165	SJ-31-8 BD160	SJ-313-8 BD165	SJ-36-8 BD161	SJ-377-8 BD161	SJ-376-8 BD168
CONNECTOR BODY	PART# XREF#	SJ-313-9 BD65	SJ-31-9 BD60	SJ-313-9 BD65	SJ-36-9 BD61	SJ-36-9 BD61	SJ-376-9 BD68
PRESSURE BODY	PART# XREF#	SJ-313-10 BD85	SJ-31-10 BD80	SJ-313-10 BD85	SJ-36-10 BD81	SJ-36-10 BD81	SJ-376-10 BD88
FLOATER BODY	PART# XREF#	SJ-313-11 BD95	SJ-31-11 BD90	SJ-313-11 BD95	SJ-36-11 BD91	SJ-36-11 BD91	SJ-376-11 BD98
BYPASS RING	PART# XREF#	SJ-313-12 BD155	SJ-31-12 BD150	SJ-313-12 BD155	SJ-36-12 BD151	SJ-36-12 BD151	SJ-376-12 BD158
SEAL BODY	PART# XREF#	SJ-313-13 BD125	SJ-31-13 BD120	SJ-313-13 BD125	SJ-36-13 BD121	SJ-36-13 BD121	SJ-376-13 BD128
FLOATER POSITIONING TOOL	PART# XREF#	SJ-313-FPT BD295	SJ-31-FPT BD290	SJ-313-FPT BD295	SJ-36-FPT BD291	SJ-36-FPT BD291	SJ-376-FPT BD298
SETTING TOOL CONN. BODY I.D.	PART# XREF#	SJ-313-17	SJ-31-17	SJ-313-17	SJ-36-17	SJ-36-17	SJ-376-17
SETTING TOOL SEAL. BODY I.D.	PART# XREF#	SJ-313-18	SJ-31-18	SJ-313-18	SJ-36-18	SJ-36-18	SJ-376-18
MANDREL EXT. ASSEMBLY SLEEVE	PART# XREF#	SJ-313-SLV BD205-6	SJ-31-SLV BD200-6	SJ-313-SLV BD205-6	SJ-36-SLV BD201-6	SJ-36-SLV BD201-6	SJ-376-SLV BD208-6

**\*\*Setting Tools are Optional Equipment.**

**\* See Ordering Instructions in this Section.**



# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-7/8 API I.F.	2-7/8 EUE	3-1/2 API I.F.	4-1/2 API I.F.	5-1/2 API REG	5-1/2 API REG
OUTSIDE DIA.	INCHES	4-1/4	4-1/2	4-3/4	6-1/4	6-3/4	7-3/4
INSIDE DIAM.	INCHES	2	2-3/8	2-1/4	2-1/4	2-3/4	3-1/16
COMPLETE ASSEMBLY	PART# XREF#	SJ-42 611-425	SJ-44 611-450	SJ-46 611-475	SJ-62 611-625	SJ-66 611-675	SJ-76 611-775

## MACHINED REPLACEMENT PARTS

MANDREL	PART# XREF#	SJ-42-2 BD16	SJ-44-2 BD19	SJ-46-2 BD12	SJ-62-2 BD13	SJ-66-2 BD17	SJ-76-2 BD14
MANDREL EXTENSION	PART# XREF#	SJ-42-2X BD26	SJ-44-2X BD29	SJ-46-2X BD22	SJ-62-2X BD23	SJ-66-2X BD27	SJ-76-2X BD24
MANDREL IMPACT SLEEVE	PART# XREF#	SJ-42-2-IS .....	SJ-44-2-IS .....	SJ-46-2-IS BD32	SJ-62-2-IS .....	SJ-66-2-IS Bd37	SJ-76-IS .....
FLOATER	PART# XREF#	SJ-42-3 BD116	SJ-44-3 BD119	SJ-46-3 BD112	SJ-62-3 BD113	SJ-66-3 BD117	SJ-76-3 BD114
SPLINE BODY	PART# XREF#	SJ-42-4 BD46	SJ-44-4 BD49	SJ-46-4 BD42	SJ-62-4 BD43	SJ-66-4 BD47	SJ-76-4 BD44
BALANCE BODY	PART# XREF#	SJ-42-5 BD56	SJ-44-5 BD59	SJ-46-5 BD52	SJ-62-5 BD53	SJ-66-5 BD57	SJ-76-5 BD54
WASHPIPE BODY	PART# XREF#	SJ-42-6 BD176	SJ-44-6 BD179	SJ-46-6 BD172	SJ-62-6 BD173	SJ-66-6 BD177	SJ-76-6 BD174
CONE	PART# XREF#	SJ-42-7 BD136	SJ-44-7 BD139	SJ-46-7 BD132	SJ-62-7 BD133	SJ-66-7 BD137	SJ-76-7 BD134
WASHPIPE	PART# XREF#	SJ-42-8 BD166	SJ-44-8 BD169	SJ-46-8 BD162	SJ-62-8 BD163	SJ-66-8 BD167	SJ-76-8 BD164
CONNECTOR BODY	PART# XREF#	SJ-42-9 BD66	SJ-44-9 BD69	SJ-46-9 BD62	SJ-62-9 BD63	SJ-66-9 BD67	SJ-76-9 BD64
PRESSURE BODY	PART# XREF#	SJ-42-10 BD86	SJ-44-10 BD89	SJ-46-10 BD82	SJ-62-10 BD83	SJ-66-10 BD87	SJ-76-10 BD84
FLOATER BODY	PART# XREF#	SJ-42-11 BD96	SJ-44-11 BD99	SJ-46-11 BD92	SJ-62-11 BD99	SJ-66-11 BD97	SJ-76-11 BD94
BYPASS RING	PART# XREF#	SJ-42-12 BD156	SJ-44-12 BD159	SJ-46-12 BD152	SJ-62-12 BD153	SJ-66-12 BD157	SJ-76-12 BD154
SEAL BODY	PART# XREF#	SJ-42-13 BD126	SJ-44-13 BD129	SJ-46-13 BD122	SJ-62-13 BD123	SJ-66-1 BD127	SJ-76-13 BD124
FLOATER POSITIONING TOOL	PART# XREF#	SJ-42-FPT BD296	SJ-44-FPT BD299	SJ-46-FPT BD292	SJ-62-FPT BD293	SJ-66-FPT BD297	SJ-76-FPT BD294
SETTING TOOL CONN. BODY I.D.	PART# XREF#	SJ-42-17	SJ-44-17	SJ-46-17	SJ-62-17	SJ-66-17	SJ-76-17
SETTING TOOL SEAL. BODY I.D.	PART# XREF#	SJ-42-18	SJ-44-18	SJ-46-18	SJ-62-18	SJ-66-18	SJ-76-18
MANDREL EXT. ASSEMBLY SLEEVE	PART# XREF#	SJ-42-SLV BD206-2	SJ-44-SLV BD209-6	SJ-46-SLV BD202-6	SJ-62-SLV BD203-6	SJ-66-SLV .....	SJ-76-SLV BD204-6

**\*\*Setting Tools are Optional Equipment.**

**\* See Ordering Instructions in this Section.**





# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-3/8 EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 I.F.	2-7/8 API REG	2-3/8 EUE
OUTSIDE DIA.	INCHES	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
INSIDE DIAM.	INCHES	1-1/2	1	1—1/2	1-1/2	1-1/4	1-7/8
COMPLETE ASSEMBLY	PART# XREF#	SJ-306 611-306	SJ-31 611-312	SJ-313 611-313	SJ-36 611-375	SJ-377 611-377	SJ-376 611-376

## O-RINGS, WIPERS, AND PARBAK RINGS

MANDREL SEAL	PART# XREF#	.....	.....	.....	G-2-225 568225 (1)	G-2-225 568225 (1)	.....
MANDREL EXT. SEAL	PART# XREF#	G-2-225 568225 (1)	G-2-224 568224 (1)	G-2-225 568225 (1)	.....	.....	G-2-229 568229 (1)
MANDREL EXT. WIPER	PART# XREF#	.....	.....	.....	.....	.....	.....
SPLINE BODY SEAL	PART# XREF#	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-234 568234 (1)	G-2-234 568234 (1)	G-2-235 568235 (1)
CONN. BODY SEAL –(LARGE)	PART# XREF#	G-2-230 568230 (2)	G-2-230 568230 (2)	G-2-230 568230 (2)	G-2-234 568234 (2)	G-2-234 568234 (2)	G-2-235 568235 (2)
CONN. BODY SEAL – (SMALL)	PART# XREF#	G-2-228 568228 (2)	G-2-228 568228 (2)	G-2-228 568228 (2)	G-2-232 568232 (1)	G-2-232 568232 (1)	G-2-233 568233 (1)
CONN BODY WIPER	PART# XREF#	.....	.....	.....	SJ-36-9W BD71 (1)	SJ-36-9W BD71 (1)	SJ-376-9W BD78 (1)
FLOATER BODY SEAL (LARGE)	PART# XREF#	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-234 568234 (1)	G-2-234 568234 (1)	G-2-235 568235 (1)
FLOATER BODY SEAL (SMALL)	PART# XREF#	G-2-228 568228 (1)	G-2-228 568228 (1)	G-2-228 568228 (1)	G-2-232 568232 (1)	G-2-232 568232 (1)	G-2-233 568233 (1)
FLOATER BODY FILL PLUG SEAL	PART# XREF#	G-2-006 568006 (2)	G-2-006 568006 (2)	G-2-006 568006 (2)	G-2-006 568006 (2)	G-2-006 568006 (2)	G-2-006 568006 (2)
FLOATER SEAL (LARGE)	PART# XREF#	G-2-228 568228 (3)	G-2-228 568228 (1)	G-2-228 568228 (3)	G-2-232 568232 (1)	G-2-232 568232 (1)	G-2-233 568233 (1)
FLOATER SEAL (SMALL)	PART# XREF#	G-2-226 568226 (3)	G-2-224 568224 (1)	G-2-226 568226 (3)	G-2-228 568228 (1)	G-2-230 568230 (1)	G2-230 568230 (1)
SEAL BODY SEAL-	PART# XREF#	G-2-225 568225 (1)	G-2-130 568130 (1)	G-2-225 568225 (1)	G-2-227 568227 (1)	G-2-227 568227 (1)	G-2-143 568143 (1)
WASHPIPE SEAL-(LARGE)	PART# XREF#	.....	G-2-130 568130 (1)	.....	G-2-227 568227 (1)	G-2-227 568227 (1)	G-2-143 568143 (1)
WASHPIPE SEAL-(SMALL)	PART# XREF#	G-2-224 568224 (1)	G-2-221 568221 (1)	G-2-224 568224 (1)	G-2-225 568225 (1)	G-2-225 568225 (1)	G-2-228 568228 (1)
W'PIPE BODY SEAL- (LARGE).	PART# XREF#	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-230 568230 (1)	G-2-234 568234 (1)	G-2-234 568234 (1)	G-2-235 568235 (1)
W'PIPE BODY SEAL-(SMALL)	PART# XREF#	G-2-228 568228 (1)	G-2-228 568228 (1)	G-2-228 568228 (1)	G-2-232 568232 (1)	G-2-232 568232 (1)	G-2-233 568233 (1)
FLOATER O.D. PARBAK RING	PART# XREF#	.....	.....	.....	G-8-232 8-232 1	G-8-232 8-232 1	.....
FLOATER I.D. PARBAK RING	PART# XREF#	G-8-226 8-226 3	.....	G-8-226 8-226 3	G-8-228 8-228 1	G-8-228 8-228 1	.....
O-RING PACKING SET	PART# XREF#	SJ-313-20 BD195	SJ-31-20 BD190	SJ-313-20 BD195	SJ-36-20 BD191	SJ-36-20 BD191	SJ-376-20 BD198

\* See Ordering Instructions in this Section.

\* WIPERS ARE NOT PART OF THE “O-RING PACKING SET.”



# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-7/8 API I.F.	2-7/8 EUE	3-1/2 API I.F.	4-1/2 API I.F.	5-1/2 API REG	5-1/2 API REG
OUTSIDE DIA.	INCHES	4-1/4	4-1/2	4-3/4	6-1/4	6-3/4	7-3/4
INSIDE DIAM.	INCHES	2	2-3/8	2-1/4	2-1/4	2-3/4	3-1/16
COMPLETE ASSEMBLY	PART# XREF#	SJ-42 611-425	SJ-44 611-450	SJ-46 611-475	SJ-62 611-625	SJ-66 611-675	SJ-76 611-775

## O-RINGS, WIPERS, AND PARBAK RINGS

MANDREL SEAL	PART# XREF#	G-2-229 568229 (1)	G-2-238 568238 (1)	G-2-232 568232 (1)	G-2-236 568236 (1)	..... .....	G-2-348 568348 (1)
MANDREL EXT. SEAL	PART# XREF#	..... .....	..... .....	..... .....	G-2-234 568234 (1)	..... .....	G-2-341 568341 (1)
MANDREL EXT. WIPER	PART# XREF#	..... .....	..... .....	..... .....	SJ-62-2X-W BD223	..... .....	SJ-76-2X-W BD224
SPLINE BODY SEAL	PART# XREF#	G-2-238 568238 (1)	G-2-240 568240 (1)	G-2-242 568242 (1)	G-2-250 568250 (1)	..... .....	G-2-362 568362 (1)
CONN. BODY SEAL – (LARGE)	PART# XREF#	G-2-238 568238 (2)	G-2-240 568240 (2)	G-2-242 568242 (2)	G-2-253 568253 (2)	..... .....	G-2-362 568362 (2)
CONN. BODY SEAL – (SMALL)	PART# XREF#	G-2-236 568236	G-2-239 568239 (1)	G-2-239 568239 (1)	G-2-250 568250 (1)	..... .....	G-2-361 568361 (1)
CONN BODY WIPER	PART# XREF#	SJ-42-9W BD76 (1)	SJ-44-9W BD79 (1)	SJ-46-9W BD72 (1)	SJ-62-9W BD73 (1)	SJ-66-9W BD77 (1)	SJ-76-9W BD74 (1)
FLOATER BODY SEAL (LARGE)	PART# XREF#	G-2-238 568238 (1)	G-2-240 568240 (1)	G-2-242 568242 (1)	G-2-253 568253 (1)	..... .....	G-2-362 568362 (1)
FLOATER BODY SEAL (SMALL)	PART# XREF#	..... 568236 (1)	G-2-238 568238 (1)	G-2-239 568239 (1)	G-2-250 568250 (1)	..... .....	G-2-361 568361 (1)
FLOATER BODY FILL PLUG SEAL	PART# XREF#	..... .....	G-2-006 568006 (2)	G-2-006 568006 (2)	G-2-006 568006 (2)	..... .....	G-2-006 568006 (2)
FLOATER SEAL (LARGE)	PART# XREF#	G-2-236 568236 (1)	G-2-238 568238 (1)	G-2-341 568341 (1)	G-2-351 568351 (1)	..... .....	G-2-361 568361 (1)
FLOATER SEAL (SMALL)	PART# XREF#	G-2-232 568232 (1)	G-2-235 568235 (1)	G-2-337 568337 (1)	G-2-343 568343 (1)	..... .....	G-2-349 568349 (1)
SEAL BODY SEAL-	PART# XREF#	G-2-231 568231 (1)	G-2-234 568234 (1)	G-2-234 568234 (1)	G-2-341 568341 (1)	..... .....	G-2-347 568347 (1)
WASHPIPE SEAL-(LARGE)	PART# XREF#	G-2-231 568231 (1)	G-2-234 568234 (1)	G-2-234 568234 (1)	G-2-238 568238 (1)	..... .....	G-2-347 568347 (1)
WASHPIPE SEAL-(SMALL)	PART# XREF#	G-2-229 568229 (1)	G-2-232 568232 (1)	G-2-232 5682232 (1)	..... .....	..... .....	..... .....
W PIPE BODY SEAL- (LARGE).	PART# XREF#	G-2-238 568238 (1)	G-2-240 568240 (1)	G-2-242 568242 (1)	G-2-253 568253 (1)	..... .....	G-2-362 568362 (1)
W PIPE BODY SEAL-(SMALL)	PART# XREF#	G-2-236 568236 (1)	G-2-238 568238 (1)	G-2-239 568239 (1)	G-2-250 568250 (1)	G-2-232 568232 (1)	G-2-361 568361 (1)
FLOATER O.D. PARBAK RING	PART# XREF#	..... .....	..... .....	..... .....	..... .....	..... .....	..... .....
FLOATER I.D. PARBAK RING	PART# XREF#	..... .....	..... .....	..... .....	..... .....	..... .....	..... .....
O-RING PACKING SET	PART# XREF#	SJ-42-20 BD196	SJ-44-20 BD199	SJ-46-20 BD192	SJ-62-20 BD193	SJ-66-20 BD197	SJ-76-20 BD194

**\* See Ordering Instructions in this Section.**

**\* WIPERS ARE NOT PART OF THE “O-RING PACKING SET.”**



# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-3/8 EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 I.F.	2-7/8 API REG	2-3/8 EUE
OUTSIDE DIA.	INCHES	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
INSIDE DIAM.	INCHES	1-1/2	1	1—1/2	1-1/2	1-1/4	1-7/8
COMPLETE ASSEMBLY	PART# XREF#	SJ-306 611-306	SJ-31 611-312	SJ-313 611-313	SJ-36 611-375	SJ-377 611-377	SJ-376 611-376

## FILL PLUGS REQUIRED:

FLOATER BODY-FILL PLUG	PART# XREF#	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)
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**\*\*ALL FILL PULGS REQUIRE AN O-RING, SEE THE “O-RING PART LIST ON THE PREVIOUS PAGE.**

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-7/8 API I.F.	2-7/8 EUE	3-1/2 API I.F.	4-1/2 API I.F.	5-1/2 API REG	5-1/2 API REG
OUTSIDE DIA.	INCHES	4-1/4	4-1/2	4-3/4	6-1/4	6-3/4	7-3/4
INSIDE DIAM.	INCHES	2	2-3/8	2-1/4	2-1/4	2-3/4	3-1/16
COMPLETE ASSEMBLY	PART# XREF#	SJ-42 611-425	SJ-44 611-450	SJ-46 611-475	SJ-62 611-625	SJ-66 611-675	SJ-76 611-775

## FILL PLUGS REQUIRED:

FLOATER BODY-FILL PLUG	PART# XREF#	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)	G-329 AG10002 (2)
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**\*\*ALL FILL PULGS REQUIRE AN O-RING, SEE THE “O-RING PART LIST ON THE PREVIOUS PAGE.**

*PARTS LIST CONTINUES ON THE NEXT PAGE.*



# Gotco International

## SUPREME FISHING JARS

### POLYPAK PARTS LIST

GOTCO ASS'Y		SJ-306	SJ-31	SJ-313	SJ-36	SJ-377	SJ-376
POLYPAK KITS # XREF#		SJ-313-PPK BD205	SJ-31-PPK BD200	SJ-313-PPK BD205	SJ-36-PPK BD201	SJ-377-PPK BD201	SJ-376-PPK BD208
MANDREL EXTENSION	PART# GOTCO# XREF# QTY	SJ-306-2X PPK-022 BD205-2 1	SJ-31-2X PPK-022 BD205-2 2	SJ-313-2X PPK-022 BD205-2 1	SJ-36-2X PPK-018 BD201-2 2	SJ-377-2X PPK-018 BD201-2 2	SJ-376-2X PPK-015 AQ29003 2
FLOATER I.D.	PART# GOTCO# XREF# QTY		SJ-31-3 PPK-024 BD200-3 2		SJ-36-3 PPK-019 BD201-3 2	SJ-377-3 PPK-019 BD201-3 2	SJ-376-3 PPK-026 BD208-3 2
FLOATER O.D.	PART# GOTCO# XREF# QTY		SJ-31-3 PPK-025 BD200-4 2		SJ-36-3 PPK-018 BD201-2 2	SJ-377-3 PPK-018 BD201-2 2	SJ-376-3 PPK-015 AQ29003 2
SPLINE BODY	PART# GOTCO# XREF# QTY	SJ-306-4 PPK-021 BD205-1 2	SJ-31-4 PPK-021 BD205-1 2	SJ-313-4 PPK-021 BD205-1 2	SJ-36-4 PPK-011 BD202-3 2	SJ-377-4 PPK-011 BD202-3 2	SJ-376-4 PPK-014 BX144-3 2
CONNECTOR BODY I.D. SMALL	PART# GOTCO# XREF# QTY	SJ-306-9 PPK-023 BD205-3 3	SJ-31-9 PPK-024 BD200-3 3	SJ-313-9 PPK-023 BD205-3 3	SJ-36-9 PPK-019 BD201-3 4	SJ-377-9 PPK-019 BD201-3 4	SJ-376-9 PPK-026 BD208-3 4
CONNECTOR BODY I.D. LARGE	PART# GOTCO# XREF# QTY						
CONNECTOR BODY O.D.	PART# GOTCO# XREF# QTY				SJ-36-9 PPK-015 AQ29003 2	SJ-377-9 PPK-015 AQ29003 2	SJ-376-9 PPK-015 AQ29003 2

*POLYPAK PARTS LIST CONTINUES ON THE NEXT PAGE.*



## SUPREME FISHING JARS

### POLYPAK PARTS LIST

GOTCO ASS'Y		SJ-42	SJ-44	SJ-46	SJ-62	SJ-66	SJ-76
POLYPAK KITS # XREF#		SJ-42-PPK BD206	SJ-44-PPK BD209	SJ-46-PPK BD202	SJ-62-PPK BD203	SJ-66-PPK BD207	SJ-76-PPK BD204
MANDREL EXTENSION	PART# GOTCO# XREF# QTY	SJ-42-2X PPK-014 BX144-3 2	SJ-44-2X PPK-028 BD209-2 2	SJ-46-2X PPK-010 BD202-2 2	SJ-62-2X PPK-006 BD203-2 2		SJ-76-2X PPK-002 BD204-2 2
FLOATER I.D.	PART# GOTCO# XREF# QTY	SJ-42-3 PPK-015 AQ29003 2	SJ-44-3 PPK-014 BX144-3 2	SJ-46-3 PPK-011 BD202-3 2	SJ-62-3 PPK-007 BD203-3 2		SJ-76-3 PPK-003 BD204-3 2
FLOATER O.D.	PART# GOTCO# XREF# QTY	SJ-42-3 PPK-014 BX144-3 2	SJ-44-3 PPK-028 BD209-2 2	SJ-46-3 PPK-010 BD202-2 2	SJ-62-3 PPK-006 BD203-2 2		SJ-73-3 PPK-004 BD204-4 2
SPLINE BODY	PART# GOTCO# XREF# QTY	SJ-42-4 PPK-010 BD202-2 2	SJ-44-4 PPK-027 BD209-1 2	SJ-46-4 PPK-009 BD202-1 2	SJ-62-4 PPK-005 BD203-1 2		SJ-76-4 PPK-001 BD204-1 2
CONNECTOR BODY I.D. SMALL	PART# GOTCO# XREF# QTY	SJ-42-9 PPK-015 AQ29003 4	SJ-44-9 PPK-014 BX144-3 4	SJ-46-9 PPK-011 BD202-3 2	SJ-62-9 PPK-007 BD203-3 4		SJ-76-9 PPK-003 BD204-3 4
CONNECTOR BODY I.D. LARGE	PART# GOTCO# XREF# QTY			SJ-46-9 PPK-012 BD202-4 2			
CONNECTOR BODY O.D.	PART# GOTCO# XREF# QTY	SJ-42-9 PPK-014 BX144-3 2	SJ-44-9 PPK-029 BD209-4 2	SJ-46-9 PPK-013 BD202-5 2	SJ-62-9 PPK-008 BD203-5 2		SJ-76-9 PPK-002 BD204-2 2





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## SUPREME FISHING JARS

SIZE CONNECTIONS		2-3/8 EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 I.F.	2-7/8 API REG	2-3/8 EUE
OUTSIDE DIA.	INCHES	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
INSIDE DIAM.	INCHES	1-1/2	1	1—1/2	1-1/2	1-1/4	1-7/8
COMPLETE ASSEMBLY	PART# XREF#	SJ-306 611-306	SJ-31 611-312	SJ-313 611-313	SJ-36 611-375	SJ-377 611-377	SJ-376 611-376

## COPPER RINGS, NON-EXTRUSION & SEAL PROTECTOR RINGS

CONN. BODY SEAL PROT. RING	PART# XREF#	G-8-228 8-228 (2)	G-8-228 8-228 (2)	G-8-228 8-228 (2)	XXXX L375-34 (2)	XXXX L375-34 (2)	FJ-236-13 L375-36 (2)
CONN. BODY ID NON-EXT. RING	PART# XREF#	FJ-31-12 L365-32 (1)	XXXX L365-30.5 (2)	FJ-31-12 L365-32 (1)	SJ-36-9-12 BD231 (2)	SJ-36-9-12 BD231 (2)	FJ-236-12 L365-36 (2)
CONN. BODY OD NON-EXT. RING (LARGE)	PART# XREF#	.....	SJ-31-9-12A BD240 (1)		.....	.....	.....
CONN. BODY OD NON-EXT. RING (SMALL)	PART# XREF#	XXXX L366.33-5 (2)	SJ-31-9-12B BD250 (1)	XXXXXX L366-33.5 (2)	.....	.....	.....
SEAL BODY, NON-EXT. RING	PART# XREF#	SJ-306-13-12 BD265-001 (1)	SJ-31-13-12 BD260 (1)	XXXXXX L365-30.25 (1)	XXXX L370-5 (1)	XXXXXX L370-5 (1)	SJ-376-13-12 BD268 (12)
SEAL BODY, PROT. RING	PART# XREF#	SJ-306-13-13 BD285-001 (1)	G-8-130 8-130 (1)	XXXXXX L375-30.25 (1)	G-8-227 8-227 (1)	G-8-227 8-227 (1)	G-8-143 8-143 (1)

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-7/8 API I.F.	2-7/8 EUE	3-1/2 API I.F.	4-1/2 API I.F.	5-1/2 API REG	5-1/2 API REG
OUTSIDE DIA.	INCHES	4-1/4	4-1/2	4-3/4	6-1/4	6-3/4	7-3/4
INSIDE DIAM.	INCHES	2	2-3/8	2-1/4	2-1/4	2-3/4	3-1/16
COMPLETE ASSEMBLY	PART# XREF#	SJ-42 611-425	SJ-44 611-450	SJ-46 611-475	SJ-62 611-625	SJ-66 611-675	SJ-76 611-775

## COPPER RINGS, NON-EXTRUSION & SEAL PROTECTOR RINGS

CONN. BODY SEAL PROT. RING	PART# XREF#	.....	FJ-46-13 L375-41 (2)	.....	SJ-62-9-13 BD273 (2)	.....	SJ-76-9-13 BD274 (2)
CONN. BODY ID NON-EXT. RING	PART# XREF#	SJ-42-9-12 BD236 (2)	FJ-46-12 L365-41 (2)	SJ-46-9-12 BD232 (2)	SJ-62-9-12 BD233 (2)	.....	SJ-76-9-12 BD234 (2)
CONN. BODY OD NON-EXT. RING (LARGE)	PART# XREF#	.....	.....	.....	.....	.....	.....
CONN. BODY OD NON-EXT. RING (SMALL)	PART# XREF#		.....	.....	.....	.....	.....
SEAL BODY, NON-EXT. RING	PART# XREF#	FJ-42-3-12 L370-9 (1)	XXXXXX L370-12 (1)	XXXXXX L370-12 (1)	XXXXXX L365-44 (1)	.....	SJ-76-13-12 BD264 (1)
SEAL BODY, PROT. RING	PART# XREF#	FJ-42-3-13 L376-9 (1)	XXXXXX L376-12 (1)	XXXXXX L388-12 (1)	XXXXXX L375-44 (1)	.....	SJ-76-13-13 BD284 (1)



# Gotco International

## SUPREME FISHING JARS

SIZE CONNECTIONS		2-3/8 EUE	2-3/8 API REG	2-7/8 PAC	2-3/8 I.F.	2-7/8 API REG	2-3/8 EUE
OUTSIDE DIA.	INCHES	3-1/16	3-1/8	3-1/8	3-3/4	3-3/4	3-3/4
INSIDE DIAM.	INCHES	1-1/2	1	1-1/2	1-1/2	1-1/4	1-7/8
COMPLETE ASSEMBLY	PART# XREF#	SJ-306 611-306	SJ-31 611-312	SJ-313 611-313	SJ-36 611-375	SJ-377 611-377	SJ-376 611-376

### Jar Oil Required (Gallons per Assembly)

JAR OIL (Lube) REQUIRED PER ASSEMBLY	PART# XREF#	SJ-FL-1 49844-A 1 Gallon	SJ-FL-5 49844-B 5 Gallons	SJ-FL-20 49844-C 20 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons
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## SUPREME FISHING JARS

SIZE CONNECTIONS		2-7/8 API I.F.	2-7/8 EUE	3-1/2 API I.F.	4-1/2 API I.F.	5-1/2 API REG	5-1/2 API REG
OUTSIDE DIA.	INCHES	4-1/4	4-1/2	4-3/4	6-1/4	6-3/4	7-3/4
INSIDE DIAM.	INCHES	2	2-3/8	2-1/4	2-1/4	2-3/4	3-1/16
COMPLETE ASSEMBLY	PART# XREF#	SJ-42 611-425	SJ-44 611-450	SJ-46 611-475	SJ-62 611-625	SJ-66 611-675	SJ-76 611-775

### Jar Oil Required (Gallons per Assembly)

JAR OIL (Lube) REQUIRED PER ASSEMBLY	PART# XREF#	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons	SJ-FL-55 49844-D 55 Gallons
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## SERVICE KIT

<b>Service Kit, Complete Assembly</b>	Gotco P/N: SK-100	Service Kit is required for
<b>Consists of:</b>	Logan Ref. P/N: 26000-055	filling the Jar with oil.
Seal Protector Ring Installation Tool	Hose Fitting, 1/4" -19 NPT Pin	
O-Ring Installation Tool	Exhaust Hose, 6 Ft.	
Fill Plug Wrench, T30 Torx Head	Pump Hose	
Fill Plug Wrench, Allen Head	Volume Pump	
Pipe Nipple, 1/4" x 1"	Metal Box	
Line Filter	Fill Plug Adapter, 7/16" -20 NF	
1/4" Male Coupler	Fill Plug Adapter, 5/8"-18 NF	
1/4" Female Coupler	O-Ring G-2-010	
3/8" Box x 1/4" Galvanized Box Coupler	O-Ring, 70 Duro; G-2-005	
1/8" Box x 1/4" Pin Hex Bushing		

### **LEGAL NOTICE:**

All references to "Logan Oil Tool" part numbers in this manual are for the sole purpose of identifying interchangeable parts. Referencing these parts and tools does not imply that Gotco International is in any way affiliated with Logan Oil Tools. Gotco International does not represent any Logan Oil Tool Products.



# Gotco International

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***Pena Manufacturing***  
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***Pedcor***  
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***Master Oilfield***  
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