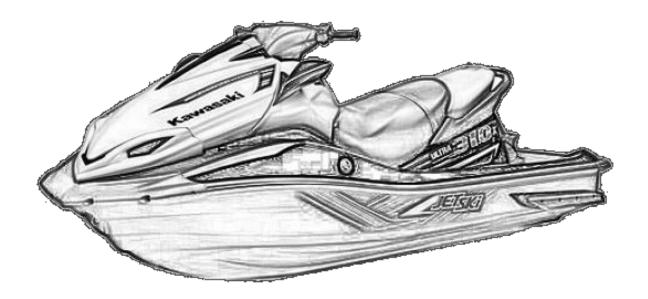
EXTECH TRAINING



Instructor Lesson Plan 2014

Ultra® Pro Service

Service Training and Communications Kawasaki Motors Corp., U.S.A.

Kawasaki Ultra® Pro Service Tools and Materials

Lesson	Tool / Item	Part No./Backup	√
Finding TDC	TDC finder	57001-402	
Diagnosing Mis-Timed Cams	Jumper wires	Radio Shack, tackle box	
Ultra X Exhaust Filters	Diffusers		
Supercharger Belt Tens	Early tensioning tool	57001-1697	
	Later tensioning tool	13280-0726	
Replacing S/C Belt	Replacement eng mnt	92161-3789	
	Wrench extension	08-0134	
	24" long 1/2" dr extens	WBB993361	
	1/2" to 3/8" reducer		
	2x4		
Inspecting/Removing Pump Impeller	Impeller vise holder	57001-1695	
	Impeller wrench	57001-1228	
Removing Pump Shaft	Bearing driver set	Sunex	
	Later model 3-bear shaft		
Pump Reasembly/Reinstall	Old pump shaft	13107-3788	
	New pump shaft	13107-0764	
	New pump bearing	92045-3744 x2	
	New pump bearing	92045-3745	
	Snap ring	92033-3730	
	Oil seal	92049-3739 x3	
	Nut	92015-1512	
	Oil seal	92093-3749	
	o-ring	92055-3741	
	o-ring	92055-3744	



	o-ring	93055-1101
	o-ring	92055-0183
	o-ring	92055-025
Ultra Key Registration	Spare keys	27008-3767, tackle box
	Registration tool	57001-1582
	2010 and later cable	57001-1746
KDS Diagnostics	KDS kit and laptop	
	PWC relay cable	57001-1696
Lab Activity Fog S/C	Fogging aerosol	
General	General supplies	See training center assets list



Sign-In Sheet			
Kawasaki Hands-On Course:			
Location:		Date:	
Please print clearly, name/dealer nu	ımber		

Instructor: Please copy this sheet for each class instructed.



Instructor Notes

Course objectives

- Demonstrate (throught written assessment) knowledge of Mule[™] product, including service bulletins
- Bleed a MuleTM cooling system
- Time a diesel MuleTM fuel injection pump
- Perform basic maintenance checks on a MuleTM CVT system
- Demonstrate (through written assessment) understanding of operation of Mule[™] CVT system
- Disassemble, inspect and reassemble a Mule[™] CVT system
- Demonstrate competency in performing basic engine diagnostics
- Use the MuleTM built-in self-diagnostics to retrieve fault codes
- Use KDS3 to retrieve Mule[™] fault codes

Course ethic and thrust

- There is plenty of time to do things in various ways. Draw pictures, talk, demonstrate it is up to you.
- Your lecture/discussion should be grounded on K-Dealer and the official service manual online. Use both, and have both open, during class discussions.
- No service bulletins are included in the student workbook so the student is encouraged to look the bulletins up in K-Dealer.

Online use

- I recommend you have at least one (loaner?) laptop at the student's disposal so they can look up service bulletins. We want to model this for our students.
- We also want to model how the efficient shop uses K-Dealer.

The lesson plan

- This lesson plan is not scripted, it is merely a skeleton framework around the student objectives. You the instructor put the flesh on the content by bringing your background, experience and unique perspective to the subject. Focus on the objectives.
- Pieces of the student workbook are included in the lesson plan for your convenience.
- The final quiz is also included in the lesson plan.

The student workbook

- The student workbook is half notepages and half resources.
- A workstation check-off sheet is provided for the student also.

Taking attendance

- You have three choices: Do it online, the most efficient way
- Or use the student namecards inside the students' workbooks
- Or use the traditional one-sheet sign-in sheet be sure to label with course and date

Course quiz

 The course is designed to have the students take the quiz in class before they leave

Kawasaki Ultra® Pro Service Course Map

ULTRA SERVICE BULLETINS 30 MIN ULTRA HISTORY 15 MIN AM BREAK 15 MIN INTRO 15 MIN Day 1

DIAGNOSING MIS-TIMED CAMS 15 MIN LAB 75 MIN

SPARK PLUG REPL TIPS 15 MIN

SUPERCHG PWC EXH FILTERS 10 MIN 250/260 S/C BELT TENS 10 MIN LUNCH BREAK 60 MIN **DEBRIEF 15 MIN** Day 1

FINDING TRUE TDC 20 MIN

Day 1

REPLACING THE S/C BELT 15 MIN

Day 1

END OF DAY 1

LAB 120 MIN

ULTRA KEY REGSITRATION 30 MIN MAKING A SHOP KEY 15 MIN LUNCH BREAK 60 MIN **DEBRIEF 15 MIN** Day 2

REMOVING PUMP IMPELLER 15 MIN

Day 2

REPL PUMP BEARINGS 15 MIN

REASSEMBLING PUMP 15

LAB 120 MIN

ONBOARD DIAGNOSTICS 30 MIN KDS DIAGNOSTICS 30 MIN END OF DAY 2 LAB 90 MIN Day 2

INSPECT JET PUMP IMPELLER 15 MIN INPSECT PUMP BEAR & SEALS 15 MIN INSPECT JET PUMP CASE 15 MIN **DEBRIEF 15 MIN** Day 2

TAKING OUT OF STORAGE 15 MIN LUNCH BREAK 60 MIN **DEBRIEF 15 MIN** LAB 90 MIN Day 3

SVCING SUBMERGED PWC 45 MIN

DEBRIEF 15 MIN

Day 3

PREP FOR STORAGE 30 MIN

AM BREAK 15 MIN

FINAL QUIZ 20 MIN

Day 3

END OF COURSE

Enrolling student(s)



User Browser



Checkmark user(s)-->select "Actions"



Find course



Find location, scroll down, click"Perform"



Find user(s)



Select "Training Registration"



Click "Review and Confirm"



Click "Done"

Marking student(s) attended



Registration browser



Find your section way down at the bottom



Make New Status "Complete"



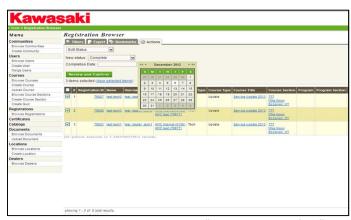
Click "Perform"



Filter by Course Section



Click "Actions" tab, checkmark students, select "Edit Status"



Choose completion date, click "Review and Confirm"



Click "Done"

Ultra 300 Pro Service

Introduction

Ref

Lesson Objectives

The student will:

- 1. Learn and anticipate the direction and scope of the course
- 2. Be informed of the location of the restrooms and fire extinguisers

Benefit to the Student

The introduction will "break the ice" and prepare the student to get into the mood to learn. It sets the tone, perspective, and pace of the course. It also allows late-comers time to arrive and not miss too much core material.

Lesson

DAY 1

LIVE

A. Introduction

- 1. Welcome
- 2. Explain location of restrooms, coffee, fire extinguishers
- 3. Highlight objectives (found on sequence page)
- 4. Describe day's schedule, time of breaks
- 5. Take attendance online on the K-Tech Learning Center

OL

Notes

8:30am

Kawasaki Ultra® 300 Pro Service Ultra® 300 Service Bulletins

Ref

Lesson Objectives

The student will:

- Through assessment, demonstrate overall knowledge on the Kawasaki Ultra 300 product.
- 2. This will include the general topics of Teryx service bulletins.

Benefit to the Student

This lesson will start the student on his/her way to becoming the dealership expert in the Ultra 300 product.

Lesson

PPT

OL

- A. Brief history of the Kawasaki Ultra supercharged personal watercraft
 - 1. Show Ultra 300X/Lincoln video
 - 2. Quick overview of Kawasaki supercharged pwc change history
 - 3. Quick glance at chronology page re model identification
- B. Light overview of Jet Ski® service bulletins since 2007 (not all s/c)
 - 1. Do this online on k-dealer, skip hangtag and emissions cert bulletins
 - 2. Start with WTY 05-04 emphasize dlr responsib, levels of campaigns
 - 3. JS 07-01 Ultra 250X/LX key registration (see also key registr technical video on the K-Tech Learning Center) INFO
 - 4. JS 07-02 Ultra 250X/LX fuel rail hose RECALL
 - 5. JS 07-03 Ultra 250X/LX throttle lever housing RECALL
 - 6. JS 07-04 Ultra 250X/LX ignition switch replacement FDM
 - 7. JS 07-05 Ultra 250X spark plug replacement FAR
 - 8. JS 07-06 Ultra 250X supercharger water intrusion FDM
 - 9. JS 08-01 Ultra 250, STX15F throttle body replacement FDM
 - 10. JS 08-02 STX12F, 15F, STX DI, Ultra 130 DI fuel hose repl RECALL
 - 11. JS 09-01 STX, STX15F, 800 SX-R fuel tank replacement RECALL
 - 12. JS 09-02 2008 STX15F fuel tank inspection RECALL
 - 13. JS 09-03 900 STX, 1200 STX fuel tap inspection RECALL
 - 14. JS 10-02 Ultra 260X/LX water box muffler fitting inspection FDM
 - JS 10-03 STX, STX 15F fuel pump clamps and holder inspection RECALL
 - 16. JS 11-01 Ultra 300X/LX system flushing and s/chgr fogging INFO
 - 17. JS 11-02 2011 and 2012 STX15F, Ultra 260X/LX, 300X/LX steering cable inspection RECALL
 - 18. JS 12-01 All 2007~2010 Supercharger lubrication kit INFO
 - 19. Demonstrate using VIP on k-dealer online
 - 20. Mention *Managing the Campaign Process* eLearning course show location <u>online</u> on Learning Center
 - 21. Open K-Tech News Vol 20, Issue 1 re danger of bolts under engine
 - 22. Answer any questions that come up

Notes

Test VINs JKAEXMJ198-DA00113

JKAEXMJ13A-DA60281

8:45am

Quick "here is what and where" – no more than this, unless it is to ask students their experience with doing these campaigns.

Doing on k-dlr "models" for students how they should be using kdealer.

Also see K-Tech News

Manual says to fog supercharger 10 seconds daily

Mention retrofit kit 99999-0349

Volume 20, Issue 1, pg 13

OL

Ultra 300 Pro Service Ultra 300 Basic Maintenance

Lesson Objectives

The student will:

- 1. Find true TDC using the output coupler method
- 2. Remove and inspect exhaust diffuser
- 3. Remove and install supercharger drive belt
- 4. Properly tension supercharger drive belt

Benefit to the Student

This lesson will add competency to the dealer technician and improve his or her daily confidence.

BRK

OL

Lesson

- A. 15-minute break 10:00~10:15
- B. Finding true TDC after valve adjustment

 Open and review K-Tech News article Mind the Valve Shims, Volume 24, Issue 2, pg 6

- 2. Open and review K-Tech News article *Simple 4-Stroke Watercraft Cam Timing*, Volume 23, Issue 2, pg 6.
- Crankshaft rotates counterclockwise facing drive coupler
- 4, Find approximate TDCC (TDC compression) on the number one cylinder using an aerosol spray can straw or something similar
- 5. Install a dial indicator and after getting a more precise TDC location, felt pen mark the output coupler
- 6. Then rotate the engine the opposite direction until getting your indicator high spot again, and mark the coupler again.
- 7. The exact TDCC is between the two marks
- 8. Install the camshafts in the usual way
- C. Technique for diagnosing mis-timed camshafts
 - 1. If engine is running poor, use jumper wires to swap the crankshaft position sensor (ignition pulser's) wires
 - 2. If engine runs better, the cams (usually exhaust cam) are out of time
- D. Spark plug replacement tips
 - 1. Open Service Bulletin JS 07-05 (FDM) on k-dealer.
 - Emphasize bulletin concerns factory-installed plugs, but issues can be encountered with dealer-installed plugs also, if over-tightened. Note the 113 in-lb recommendation.
 - 3. Discuss contribution supercharged watercraft adds to issue
 - a. Excess water in cylinder due to moisture in exhaust
 - b. Later models have exhaust filter (diffuser)

Notes

10:00am 10:15am

Method originates in 2003 JT1200B2 service manual (99924-1312-03), pg 6-20.

While speaking of couplers, bring up issue of using ignition rotor to hold against coupler torquing, not recommended. See K-Tech News Volume 20, Issue 1, pg 12

Explain that what the trick does is invert the pulser's sinewave, which retards spark, aligning it better with a mis-timed camshaft.

More on the exhaust diffuser after lunch

OL

LIVE

LAB	E. Practical (lab) activity 10:45~12:00 – students' assignments:	10:45am
	Find exact TDC using the output coupler method	
BRK	F. Lunch break 12:00~1:15	12:00pm
	G. Activity debrief 1:15	1:15pm
LIVE	H. Supercharged Kawasaki watercraft exhaust filters (diffusers)	1:30pm
	Introduced in 2011 with the then-new 300X/LX	
	Designed to limit backflow of normal exhaust water into cylinder on	Filter with hole in it
	engine shutdown especially, and at idle	goes to 25 hours
	· · ·	(2015 spec)
	3. Retrofit kit part number 99999-0350 includes reducer bushings	
	4. 25-hour inspection/replace interval (in owner's manual)	High-
	5. Mid-production 2013 and later s/c boats have a diffuser with a hole in	maintenance
	it which makes the diffuser last longer, plus a pin in the exhaust pipe	Supercedes
	I. 250 and 300 supercharger belt tensioning	Supercedes
	1. Special tool -1697 is req for early, 13280-0726 for later Eaton s/c	
PPT	Line up tool with tensioner plate bolt	
	3. Make sure it's straight up and down	
	4. Then swing upward til touches tensioner pulley (idler wheel)	This tip is also
	Correct tension is between two marks on tool	found in K-Tech News Volume 21,
	Remember to loosen tensioner locking bolt (in the pulley) before	Issue 2, pg 6, and
	attempting to use vertical adjusting bolt	Volume 21, Issue
	7. After tensioning, disable ignition by unplugging ignition coil primary	3, pg 9
	wires (or simply remove cam position sensor if this is easier)	
	8. Crank engine for 5 seconds	
	9. Recheck belt tension	
	J. Replacing the supercharger belt	
	Remove seats and rear grip plate	
	2. Unbolt oil separator	
PPT	3. Unbolt all four engine mounts (between engine and mount, not	
	between mount and hull)	This care also
	4. Remove the belt guard	This tip is also found in K-Tech
	5. Loosen the intercooler hose clamps	News Volume 20,
	6. Loosen or remove the exhaust upper member (don't forget the bolts	Issue 1, pg 16
	hidden under the brand plate)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	7. Slacken the supercharger belt	
	8. Use a 2x4 to scoot the engine forward until there is room enough to	
	slip the belt out – be careful the engine does not fall off its mounts	
	9. Slide the engine back again, reattach everything, bolt engine down	Refer to manual
	10. The engine mount bolts need to be torqued, use a wrench adapter	Troioi to mandai
	and mount it on an extension at a 90 degree angle	
LAD	K. Practical (lab) activity – students' assignments:	
LAB	Look up on K-Dealer service bulletin JS07-06 Remove and inspect exhaust diffuser.	2:00pm
	Remove and inspect exhaust diffuser	
	Remove and reinstall supercharger drive belt	
LZNINAZ	4. Properly tension supercharger drive belt	4:00pm
KNW	L. Knowledge check 4:00-4:05	·
	M. End of day – 4:05	

Ultra 300 Pro Service Ultra 300 Jet Pump Maintenance

Ref

OL

Lesson Objectives

The student will:

- Visually inspect and measure jet pump clearances and wear condition
- 2. Inspect pump bearings and seals
- 3. Disassemble and reassemble the complete jet pump assembly

Benefit to the Student

Parallel to a motorcycle's drive chain or shaft, the personal watercraft drive pump is an important system requiring its own informed maintenance and skillful repair. The technician is to gain valuable proficiency in this area.

Lesson

DAY 2

A. Debrief previous day

B. Inspecting pump impeller

- 1. First 25 hrs/year, then every 50 hrs/year
 - 2. Visually inspect impeller for pitting, cavitation burn, nicks or other damage
 - If significant, remove the impeller to sand or file edge imperfections, (not cavitation burn) taking care to leave smooth leading edges to prevent cavitation
 - 4. Measure impeller outside diameter at 159.5~159.7mm, 1mm less is the service limit
- C. Inspecting pump case
 - 1. Measure impeller-to-pump clearance at 0.15~0.30mm, 0.60mm is service limit if out that far determine whether impeller or case
 - 2. Measure pump inside diameter at 160.0~160.1mm, 1mm more is the service limit
- D. Inspecting pump bearings and seals
 - 1. Remove pump
 - a. Remove steering nozzle, reverse cable, pump cover, pump bolts, speed sensor, steering cable, coolant hoses
 - b. Disengage pump from drive shaft and slide out
 - 2. Spin impeller by hand to check bearing smoothness
 - 3. If roughness is felt, replace bearings and seals
- E. Removing pump impeller
 - 1. Remove pump outlet, pump cap, impeller seal
 - 2. Clamp tool -1695 in a vise
 - 3. Unscrew impeller using tool -1228

Notes

8:30am

Periodic maint table

0.006"~0.012"

In manual

OL	 F. Removing pump shaft and replacing shaft bearings 1. With impeller removed, slide out pump shaft with its bearing 2. Press the shaft bearing off in a press 3. Press out the two bearings in the pump case with a bearing driver, suitably sized socket or piece of pipe, in a press 4. Remove the snap ring and press out the pump case seal G. Reassembling the pump 1. Blow out case with compressed air 2. Inspect coolant outlet filter, install new o-ring 3. Install new grease seals and snap rings, filling the gap between the seals with grease 4. Install the bushing, filling its area with grease also 5. Press in the new bearings until they bottom out 6. Press a new bearing onto the pump shaft 7. Put a new o-ring onto the pump shaft 	These are just the hghlights, see the manual for each step
	 8. Install the impellor all the way, then remove and check threads for galling – if visible replace both impeller and shaft with new 9. Reinstall impeller and check the impeller distance above the pump case for less than 10.5mm, if incorrect, disassemble and reassemble. 	
LAB	H. Practical (lab) activity 10:00 – students' assignments:	10:00am
	 Remove jet pump, make inspection checks per manual Completely disassemble and reassemble jet pump 	
BRK	I. Lunch break 12:00~1:00	12:00pm 1:00pm
	J. Debrief activity 1:00~1:15	т.оорііі

Ultra 300 Pro Service Ultra 300 Advanced Maintenance

Ref

Lesson Objectives

The student will:

- Register one or more Ultra electronic keys
- 2. Retrieve fault codes using onboard diagnostitcs
- 3. Retrieve fault codes using KDS3

Benefit to the Student

These skills are important to the dealer's ability to properly service the product, and more importantly, serve the customer. Mastery of these skills will allow the technician to be more productive.

OL

LIVE

Lesson

- A. Ultra key registration
 - 1. Run Ultra Key Registration video on Learning Center online
 - 2. Emphasize difference between 1st key and the subsequent keys
 - a. 1st key produces a read beep AND a rewrite beep, subsequent keys produce only write beeps in keeping with their sequence
 - 3. Emphasize hold-down for last key until get long beep
 - 4. Emphasize MUST remove dongle immediately afterward
 - a. Don't want to give dongle to customer
 - b. More importantly, boat will not start with dongle still attached
 - 5. Remind that new Y-cable is needed on 2010 and later boats
 - 6. Discuss how Immobilzer system works, how it is different and how it is similar to Concours system
 - a. Both ECUs have six "slots"
 - b. But Ultra slots can be erased, Concours cannot
 - c. Both systems use radio waves
 - d. Both systems require all keys to be present during a registration
 - e. Both systems require a an already-working key to start the reregistration process
 - f. Neither system uses a master key (as does the Euro market motorcycle Immobilizer)
 - g. Ultra Immobilizer requires only an inexpensive special dongle, the Concours requires KDS
 - 7. Discuss what happens when all keys are lost in both systems
 - a. In both systems, the ECU must be replaced
 - b. On the Ultra, the ECU comes totally blank and new keys are sold separately
 - c. The first two keys will register without needing the dongle
 - d. On the Concours, a new ECU comes with two keys (fobs) already pre-registered just like in the bike in a crate
 - e. KDS is needed to register any additional keys on the Concours

Notes

1:15pm

Same dongle Euro Kawasaki sport bikes use, 57001-1582

> Part number 57001-1746

B. Making a "shop" key

1. Why would you want to make a shop key?

- a. Number one reason is customer service. More pwc users lose their keys than users of any other product. Having a shop key allows you to offer a key replacement service, and it can be marketed at the time of the service as a customer benefit that is much less expensive than replacing the ECU.
- b. Another benefit is when your customer brings in the boat for service and forgets to leave you their key. You don't have to waste time trying to get a hold of them.
- 2. How to make a shop key
 - a. Naturally, the two keys that come with the boat are already registered from the factory, so key registration is never a required part of A&P.
 - b. However, if you add key registration to A&P on every unit you sell, before it is delivered to the customer, and include the same third "shop key" every time (paint it black and keep it with your shop special tools), you will then have access to every boat you have sold and have reregistered the keys on.
 - c. Obviously, if the customer should at some time at another shop have a registration episode redone for any reason (adding another key for an additional family member?), then your shop key will no longer work on that customer's unit because it will have been left out of that new registration episode. Something to keep in mind.

C. Onboard diagnostics

- 1. Also called dealer mode and self-diagnostics
- 2. Recommend resource K-Tech News Volume 22, Issue 2, Volume 22, Issue 3, and Volume 22, Issue 4 "Kawasaki Fuel Injection Simplified."
- 3. Push SET and MODE buttons simultaneously for 3 seconds or more
- 4. Read the codes on the instrument display, look up in the manual
- 5. Turn boat off to cancel self-diagnosis
- 6. Run the boat to at least 18 mph to confirm no issues remaining
- 7. On this model, DFI fault codes are not erasable, not even using KDS

You don't have to tell your customer you were able to do this because you made a master key at the time of sale.

OL

LIVE

D. KDS3 diagnostics OL 1. Open K-Tech News online, Special Edit 2012, pg 8 2. Also recommend a. K-Tech News Volume 24, Issue 3 and Volume 24, Issue 4 b. And K-Tech News Volume 20, Issue 4 3. Also recommend the many KDS resources on k-dealer in the special tool section - show online also OL a. Connection guide b. Installation manual c. Components list d. Software download point 4. Don't forget relay cables (renamed comm cables in 2010) a. 57001-1535 for small hull (22" long) boats b. 57001-1696 for large hull (32" long, Ultra series) boats 5. Path to KDS Failure History a. Start menu→Without Smart→Main menu→FI menu→Diagnosis b. Click Failure History button c. Codes are not erasable LAB E. Practical (lab) activity – students' assignments: 3:00pm 1. Register one or more Ultra keys 2. Retrieve DFI fault codes using dealer mode, look up in service manual 3. Retrieve DFI fault codes using KDS3, look up in service manual 4:30pm F. Knowledge check 4:30~4:40 4:40pm G. End of day 4:40

Ultra 300 Pro Service Ultra 300 Seasonal Maintenance

Ref

Lesson Objectives

The student will:

- 1. "Fog" a supercharger per Kawasaki procedure
- 2. Assemble a storage prep checklist for their and their customers' use

Benefit to the Student

With the highly seasonal nature of personal watercraft use, it is important that the technician be skilled in performing seasonally-specific maintenance. "Winterization" and preparing for use techniques are invaluable, equipping the technician to function at a high level at the dealership.

Lesson

DAY 3

- A. Debrief of yesterday's activities
- B. Servicing a submerged personal watercraft
 - 1. Remember to educate your customers that a capsized Ultra must always be rolled to the left to minimize the water that enters engine
 - 2. Remove the seats to gain access to the engine bay
 - 3. Open the stern drain screws
 - 4. Remove the airbox drain cap to drain any water out
 - 5. Disconnect the ignition coil primary leads
 - 6. Remove spark plugs
 - 7. Crank starter to purge water from engine cylinders (wear eye protection)
 - 8. Reinstall spark plugs and start engine and run for no more than 15 seconds, or hook up water hose to run longer
 - 9. Inspect the fuel tank and engine oil for water
 - Reinstall the stern drain screws and run craft under load for a minimum of 10 minutes to fully dry out engine and exhaust

Notes

8:30am 8:45am

From coolig and bilge chapter,

Fault codes 51 and 52 will be created by cranking engine with no coils attached, the codes are clear-able but not erasable.

- C. Preparing the Ultra for storage
 - 1. Be proactive in sending emails or postcards to your Ultra owners to have their boats winterized just before the season ends
 - 2. Take a photo of the boat to record its condition, especially if you are offering storage service at the dealership
 - 3. Don't plan on storing the boat in the water
 - a. The paint will lift from the hull
 - b. Electrolytic corrosion will happen
 - 4. Attend to any service needs before storage
 - a. Perform a walkaround, noting maintenance needs
 - b. Performance issues
 - c. Fault codes
 - d. Check VIP for outstanding service campaigns
 - 5. Best practice is actually to perform a full maintenance service
 - a. Change oil and filter
 - b. Check valve clearances
 - c. Check for fault codes
 - d. Grease pivots, linkages, cables
 - e. Check all hoses for condition and their clamps for tightness
 - f. Inspect air filter and clean if necesary
 - 6. Flush the cooling system per the manual
 - After doing as the manual describes, go a step further and unhook the coolant output hose at the engine and allow water to drain into the engine bay
 - b. Remember to reattach the hose and properly tighten its clamp
 - 7. Flush the bilge system per the manual
 - 8. Completely drain the fuel tank and remove the fuel pump to replace the fuel pump filter
 - 9. Loosen the fuel filling cap to prevent tank condensation
 - 10. Disconnect the ignition coil primary leads
 - 11. Remove the spark plugs and fog the cylinders, bump the engine over a few times to distribute oil around the cylinders
 - 12. Apply anti-seize to the spark plugs and reinstall
 - 13. 250/260 models lube and fog per Service Bulletin 07-06
 - a. The supercharger must be fogged independently and specifically apart from the rest of the boat on the 250X this means disconnecting the intercooler-to-supercharger tube and back spraying from this point into the supercharger
 - b. For the 250X model this bulletin is especially important
 - c. Also WD40 the supercharger's outside parts, being careful to avoid the drive belt
 - d. This technique must be carried out in normal use also each time the boat is used in salt water or in rough water
 - e. Inspect the drive belt for cracks, wear, tension

Open this bulletin on k-dealer.

- 14. 300 models fog using the built-in fogging hose
- 15. Reconnect the ignition coils
- Charge battery, clean it, disconnect its negative cable, grease both terminals and charge the battery once per month during the storage period
 - a. A fully charged battery will not freeze
- 17. Clean and inspect the jet pump
 - a. Weeds, debris
 - b. Impeller condition
 - c. Bearing and seal condition
- 18. Wash out the engine compartment with a spray hose and open the stern drain screws to drain the water off, wipe up any excess water
- 19. Wax the boat's finish
- 20. WD40 all metal parts inside the engine bay and outside the boat
- 21. Prop the seat open with blocks of wood to maintain ventilation of the engine bay during storage
- 22. Put a cover on the boat and store in a clean dry place
- There may be pwc trailer needs also, as determined by your customer
- D. 15-minute break 10:00~10:15
- E. Taking the Ultra out of storage
 - 1. Check all linkages and cables, especially throttle and steering
 - 2. Clean and gap spark plugs
 - 3. Check all hose clamps
 - 4. Make sure stern drain screws are screwed in
 - 5. Check the fire extinguisher for a full charge
 - 6. Inspect supercharger belt condition
 - 7. Charge the battery if necessary
 - 8. Remove the supercharger belt cover
 - 9. Disconnect the ignition coil primary leads
 - 10. Crank the engine once or twice while watching the supercharger pulley to ensure supercharger isn't frozen
 - 11. Fill the fuel tank
 - 12. Check the oil level and condition
 - 13. With the seat still off, start the engine and check
 - a. Throttle response
 - b. Fuel leaks
 - 14. After shutting off engine check
 - a. Oil level again
 - b. Check for oil leaks, water leaks
 - There may be pwc trailer needs also, as determined by your customer
 - 16. Point out to your customer the pre-ride checklist in their owner's manual when delivering the boat back to the customer
 - 17. Point out factory recommendation to fog supercharger daily

Most folks simply replace the battery each season I think.

10:00am 10:15am



 F. Practical (lab) activity – students' assignments: 1. Fog a supercharger (both old style and new style if available) 2. Construct a concise pre-storage checklist for use by your shop or to offer to your customer 3. Finish any uncompleted tasks 	10:30am
G. Lunch break 12:00~1:00 H. Debrief activity 1:00~1:15 I. Final quiz 1:15~1:25 J. End of day 1:25	12:00pm 1:00pm 1:15pm 1:25pm



JET SKI® WATERCRAFT CHRONOLOGY 1973 - 2013

	1973	19	974	1976	19	977	197	78	1979)	1980	1981			
00cc	WSAA/AB	WSAA	-	6400-A3							1000	1001	4		
l0cc					JS440)-A1	JS440-A JS440-A		440-A3		JS440-A4 JS440-A4A	JS440-A5	4		
	1982		1983		1984	198	35	198	6		1987	1988			
Осс								JS300-B1		JS30 JS30	0-A1:300SX 0-B2	JS300-A2:300SX JS300-B3	3		
0сс	JS440-A6	JS4	140-A7	JS440 JS440)-A8)-A8U			JS440-A1)	JS44	0-A11	JS440-A12	4		
Осс	JS550-A1	JS5	550-A2	JS550)-A3	JS550-A4	1	JS550-A5		JS55	0-A6	JS550-A7	5		
Осс								JF650-A1:	X-2		0-A2:X-2 0-A1:650SX	JF650-A3:X-2 JS650-A2:650SX	6		
	1989		199	0	19	91		1992		19	93	1994			
0сс	JS300-A3:300SX		JS300-A4:30	0SX	JS300-A5:	:300SX							٦:		
Осс	JS440-A13	寸	JS440-A14		JS440-A15		JS440)-A16	\dashv				٦,		
Осс	JS550-A8	\dashv	JS550-B1:55	0SX	JS550-C1:	:550SX	JS550)-C2:550SX	J	S550-C	3:550SX	JS550-C4:550SX	۱ ا		
0cc	JB650-A1:JET MA JF650-A4:X-2 JF650-B1:TS JS650-A3:650SX		JB650-A2:JE JF650-A5:X-: JF650-B2:TS JS650-A4:65	2	JB650-A3: JF650-A6: JF650-B3: JS650-B1: JL650-A1:	:X-2 :TS :650SX	JF650-A7:X-2 JF650-B4:TS JS650-B2:650SX		JF650-A7:X-2 JF650-B4:TS		JF650-A7:X-2 JF650-A JF650-B4:TS JF650-B ISX JS650-B2:650SX JS650-E		5:TS 3:650SX	JF650-A9:X2 JF650-B6:TS JL650-A4:SC	
Осс							JH750	D-A1:750SS		H750- <i>P</i> H750-E		JH750-A3:750SS JH750-B2:Super	1:		
							JS750)-A1:750SX	S	Sport Xi	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
	1995		1996		1997	•		998	S	Sport Xi	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST			
60cc	1995 JS550-C5:550SX		1996		1997	•			S	Sport Xi S750-A	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
0cc		\top	1996 650-B8:TS		1997				S	Sport Xi S750-A	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
Осс	JS550-C5:550SX JF650-A10:X2 JF650-B7:TS JL650-A5:SC JH750-A4:750SS JH750-B3:Super Sport Xi JH750-C1:750ZX JS750-A4:750SX JS750-B1:750SX JT750-A2:ST	JF6 JH JH Sp i JH	650-B8:TS 750-E1:750S 750-F1:Super ort Xi 750-C2:750Z 750-B2:750S	. JI S Xi JI	H750-E2:750 H750-F2:Sup port Xi H750-C3:750	SS er .	1 9 JH750-G		JH7	Sport Xi S750-A	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
Occ	JS550-C5:550SX JF650-A10:X2 JF650-B7:TS JL650-A5:SC JH750-A4:750SS JH750-B3:Super Sport Xi JH750-C1:750ZX JS750-A4:750SX JS750-A2:ST JT750-B1:STS	JF6 JH Sp i JH Sp JT	650-B8:TS 750-E1:750S 750-F1:Super ort Xi 750-C2:750Z 750-B2:750S	Xi Ji	H750-E2:750 H750-F2:Sup port Xi H750-C3:750	ISS er c	1 9 JH750-G	998 1:Xi Sport 1:SXi Pro	JH7	199 50-G2:X	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
Occ	JS550-C5:550SX JF650-A10:X2 JF650-B7:TS JL650-A5:SC JH750-A4:750SS JH750-B3:Super Sport Xi JH750-C1:750ZX JS750-A4:750SX JS750-B1:750SX JT750-A2:ST	JF6 JH Sp i JH Sp JT	650-B8:TS 750-E1:750S 750-F1:Super ort Xi 750-C2:750Z 750-B2:750S	Xi Ji	H750-E2:750 H750-F2:Sup port Xi H750-C3:750	SS per C	1 ! JH750-G JS750-C	998 1:Xi Sport 1:SXi Pro	JH78	Sport Xi S750-A 199 50-G2:X	2:750SX	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST			
	JS550-C5:550SX JF650-A10:X2 JF650-B7:TS JL650-A5:SC JH750-A4:750SS JH750-B3:Super Sport Xi JH750-C1:750ZX JS750-A4:750SX JS750-A2:ST JT750-B1:STS	JF6 JH JH Sp i JH	650-B8:TS 750-E1:750S 750-F1:Super ort Xi 750-C2:750Z 750-B2:750S	JIXI JIXI JIXI JIXI JIXI JIXI JIXI JIXI	H750-E2:750 H750-F2:Sup port Xi H750-C3:750 F750-B3:STS	DZXi DZXi DZXi STX®® CO0ZXi	19 JH750-G JS750-C JT750-C1 JT900-A2	998 1:Xi Sport 1:SXi Pro 1:750STX® 2:900STX® A3:1100ZXi B1:	JH75 JS75 JT90 JH11 JT11	199 50-G2:X	2:750SX 2:750SX ii Sport Xi Pro 00STX® 1100ZXi	Sport Xi JH750-D1:XiR JS750-A3:750SX JT750-A1:ST JT750-A1A:ST 2000 JS750-C3:SXi Pro			

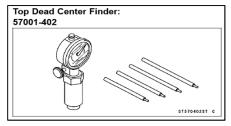
	2001	2002	2003	2004	
750cc	JS750-C4:SXi Pro	JS750-C5:SXi Pro			750cc
800cc			JS800-A1:800 SX-R™	JS800-A2:800 SX-R™	800cc
900cc	JT900-B3:900 STS JT900-C1:900 STX®	JT900-B4:900 STS JT900-C2:900 STX®	JT900-D1:900 STX®	JT900-E1:900 STX®	900cc
1100cc	JH1100-A6:1100 ZXi JT1100-F1:1100 STX® D.I. JH1100-B1:Ultra® 130 D.I.	JH1100-A7:1100 ZXi JT1100-F2:1100 STX® D.I. JH1100-B2:Ultra® 130 D.I.	JH1100-A8:1100 ZXi JT1100-G1:1100 STX® D.I. JH1100-B3:Ultra® 130 D.I.	JH1100-B4:Ultra® 130 D.I.	1100cc
1200cc	JH1200-A3:Ultra® 150	JH1200-A4:Ultra® 150 JT1200-A1:1200 STX®-R	JH1200-B1:Ultra® 150 JT1200-A2:1200 STX®-R T1200-B1:STX®-12F	JH1200-B2:Ultra® 150 JT1200-C1:1200 STX®-R JT1200-B2:STX®-12F	1200cc
1500cc				JT1500-A1:STX®-15F	1500cc

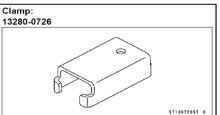
	2005	2006	2007	2008	2009
800cc	JS800-A3:800 SX-R™	JS800A6F:800 SX-R™	JS800A7F:800 SX-R™	JS800A8F:800 SX-R™	JS800A9F:800 SX-R™
900cc	JT900-E2:900 STX®	JT900E6F:900 STX®			
1200cc	JH1200-B3:Ultra® 150 JT1200-C2:1200 STX®-R JT1200-D1:STX®-12F	JT1200D6F:STX®-12F	JT1200D7F:STX®-12F		
1500cc	JT1500-A2:STX®-15F	JT1500A6F:STX®-15F	JT1500A7F:STX®-15F JT1500B7F:Ultra® 250X JT1500C7F:Ultra® LX	JT1500A8F:STX®-15F JT1500B8F:Ultra® 250X JT1500C8F:Ultra® LX	JT1500A9F:STX®-15F JT1500D9F:STX® JT1500E9F:Ultra® 260X JT1500F9F:Ultra® 260LX JT1500G9F: Ultra® LX

	2010	2011	2012	2013	
800cc	JS800AAF:800 SX-R™	JS800ABF:800 SX-R™			800c
1500cc	JT1500AAF:STX®-15F JT1500DAF:STX® JT1500EAF:Ultra® 260X JT1500FAF:Ultra® 260LX JT1500GAF:Ultra® LX	JT1500ABF:STX®-15F JT1500GBF:Ultra® LX JT1500HBF/ HBFA:Ultra® 300X JT1500JBF:Ultra® 300LX	JT1500ACF:STX®-15F JT1500HCF/ HBFA:Ultra® 300X JT1500JCF:Ultra® 300LX JT1500KCF:Ultra® LX	JT1500ADF:STX®-15F JT1500HDF:Ultra® 300X JT1500JDF:Ultra® 300LX JT1500KDF:Ultra® LX	15000



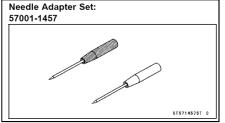
Ultra® Pro Special Tool List

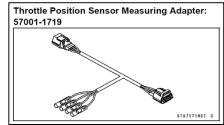


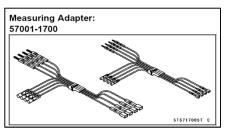






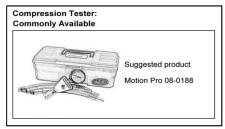




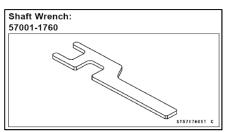




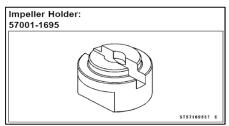


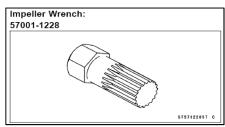


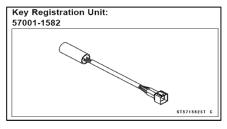


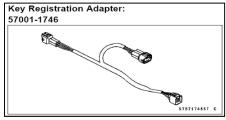












The non-factory tools listed here are not endorsed or guaranteed by Kawasaki Motors Corp. as to suitability or durability, but are mentioned as a courtesy only.



Student			
Student			
JUAGETTE			

Ultra® Pro Student Workstation Check-Off

Ultra Familiarization	Ultra service bulletins	
Finding True TDC	Find true TDC using coupler	
Removing Exhaust Filter	Remove and inspect exh filter	
Removing Superchrgr Belt	Remove and replace S/C belt	
	Properly tension S/C belt	
Inspecting Pump Impeller	Remove jet pump and inspect	
Rebuilding Jet Pump	Completely disass and reass	
Registering Ultra Keys	Register one or more keys	
Retrieving fault codes	Retrieve fault codes, onboard	
	Retrieve fault codes, KDS	
Fogging Ultra Superchrgr	Fog the S/C both old and new	
Preparing Ultra for Storage	Assemble a storage checklist	

Tips for success:

- 1. Use the manual!
- 2. Use 90 in-lbs on all 6mm bolts unless specified otherwise
- 3. Use your resources, including K-Dealer
- 4. Stay busy, look for additional projects
- 5. Engines will be left in running condition
- 6. Take time to learn
- 7. The instructor is also your resource



Student Profile

	Name					Dealer Number				
						Date				
	Position	□ Se	ervice Manager		GM/Owner		Technician			
	Years in the in	ndustry	□ Over 25		10~25		5~10		1~5	
			F O I	L D	AND TE	A R				

Kawasaki Ultra® Pro Service Final Quiz

Stu	d۵	nt	na	m	۵.
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a. Trueb. False

1.	Kawasaki Ultra® service bulletins are found under which of the following K-Dealer menus? a. Sales b. Parts c. Training d. Service
2.	A special method is recommended for timing Kawasaki Ultra® camshaft because: a. The cams are not marked b. The crankshaft is not marked c. The crankshaft is hard to see inside the boat d. The cam chain tensioner is difficult to work with
3.	The benefit of the later Kawasaki Ultra® model's exhaust filter is: a. The filter helps the engine make more power b. The filter helps the boat produce more thrust c. The filter reduces the amount of water creep-back in the exhaust d. The filter reduces exhaust temperature to reduce maintenance
4.	The service manual recommends which of the following after tensioning the Kawasaki Ultradesupercharger drive belt? a. To fog the supercharger b. To torque the cylinder head c. To crank the engine and recheck belt tension d. To torque the engine mounts
5.	A special procedure allows removing and replacing the Kawasaki Ultra® supercharger drive belt without removing the engine. a. True b. False
6.	Later Kawasaki Ultra® jet pumps have a impeller shaft. a. Hardened b. 3-bearing c. 1-bearing d. Longer

7. KDS is used to register additional user keys on the Kawasaki Ultra®.

- 8. You may enter self-diagnostic mode on the Kawasaki Ultra® by:
 - a. Using KDS
 - b. Grounding the correct wire
 - c. Holding the Set and Mode buttons at the same time
 - d. Holding the Set and Odometer buttons at the same time
- 9. Which of the following is one way a Kawasaki Ultra® must never be stored?
 - a. On sawhorses
 - b. On a trailer
 - c. Under a tarp
 - d. In the water
- 10. Any time water is drained out of the boat, which of the following must be remembered?
 - a. To rev the engine to dry it out
 - b. To retighten the stern drain screws
 - c. To inspect the exhaust filter
 - d. To inspect the supercharger

BX 3

Kawasaki Training Center Assets Checklist

1	ITEM	вх	1	ITEM	вх	1	ITEM
	Adhesive bandages	3		Manometer lanyards	2		Ultra TDC finding wire, 12 ga
	Bearing driver set Sunex 3910	2		Mechanics gloves	2		Ultra replacemt engine mount
	Brake aerosol Permatex	3		Multimeter batt (tackle box)	2		Ultra impeller holder for vise
	Compression tester	2		Multimtr fuse 800mA (tackle bx)	2		Ultra impeller wrench
	Coolant, engine	3		Multimeter fuse 20A (tackle bx)	2		Valve adjust feeler 0.006"
	Corrosion Block aerosol	3		Multimeter test leads for Sears	1		Valve adjust feeler 0.010"
	CVT pulley block for vise	1		Multimtr needle probes (tackle bx	2		Valve adjust tool Teryx late
	CVT pulley holder	1		Oil drain pan	3		Vise jaws, aluminum
	CVT pulley holder (compressor)	1		Oil funnel	3		Wipe down Meguires
	CVT pulley removing bolt	1		Pilot screw adjusters	2		Wrench extension torque
	CVT rebuild parts (tackle box)	2		Pressure gauge, oil and fuel	2		Ziplock bags, 1 qt size
	Deflection tool, ATV, RUV	2		Pressure gauge adapter	2		
	Dial caliper	2		Safety glasses (15)	3		
	Diesel compression tester	2		Sealer Kawabond 5	1		
	Diesel comp tester adapter	2		Sealer Threebond 1211	1		
	Diesel timing tool	1		Sensor test cable, generic	1		
	Diesel timing tool dial indicator	1		Shop towels box of 200	2		
	Duct tape	1		Socket extens 24" long 1/2" dr	3		
	Engine oil	3		Socket adapter 1/2" to 3/8"	1		
	Feeler gauge set	2		Sp plug sock 5/8, 18mm, 13/16	2		
	Felt pen for Ultra cam timing	1		Straightedge 18"	2		
	Fogging aerosol, Star Brite	3		Straightedge (pocket ruler) 6"	1		
	Fuel hose for testing pump	1		Tackle box with hardware	2		
	Gasket scraper	1		TDC finder	2		
	Gasket scraper blades	1		Tees plastic 1/8" (tackle box)	2		
	Graduated beaker	1		Teryx valve adj o-ring (tackle)	2		
	Grease	3		Teryx offset long 10mm wrench	2		
	Hand cleaner Fast Orange	2		Torque wr 250 ft-lb Storm 3T425	3		
	Hose clamps (tackle box)	2		Torque wrench, in-lb	2		
	Inspection cap tool 3-way	1		TPS test cable	1		
	Jumper wires (tackle box)	2		Ultra exhaust filter	1		
	KDS converter	3		Ultra FPO keys	1		
	KDS USB cable	3	Щ	Ultra key registration tool	1		
	KDS pre-2010 comm cables	3	Щ	Ultra key registr tool lanyards	1		
<u> </u>	KDS Z1000 cable	3	Щ	Ultra key registration Y-cable	1		
<u> </u>	KDS post-2010 comm cable	3	Щ	Ultra s/c belt tens tool early	1		
<u> </u>	KDS PWC relay cable, small hull	3	Щ	Ultra s/c belt tens tool late	1		
<u> </u>	KDS PWC relay cable, large hull	3	Щ	Ultra 3-bearing shaft late	1		
	Leakdown tester	2	Щ	Ultra 2-bearing shaft early	1		
	Manometers	2	Ш	Ultra pump rebuild parts (bag)	1		

[&]quot;BX" = number on outside of box, not quantity. Quantities vary between 1 and 4, average 2 per training center