



### CAUTION!

Before putting the boiler into operation read this manual carefully.

### WARNING!

Improper installation, adjustment, alteration, service or maintenance can cause injury, loss of life or property damage. Refer to this manual. For assistance or additional information consult a qualified installer, service agency or the gas supplier.

### CAUTION!

The operating manual is part of the documentation that is delivered to the installation's operator. Go through the information in this manual with the owner/operator and make sure that he or she is familiar with all the necessary operating instructions.

### NOTICE!

In the Commonwealth of Massachusetts this boiler must be installed by a licensed Plumber or Gas Fitter.

**Warning: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- What to do if you smell gas
  - Do not try to light any boiler.
  - Do not touch any electrical switch; do not use any phone in your building.
  - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

### Notice:

- This manual is available in the English and French language.
- This manual must be retained for future reference.

## Logamax plus GB162-80 kW/100 kW

For the registered installer

Please read these  
instructions carefully  
before starting the  
operation



# Product description

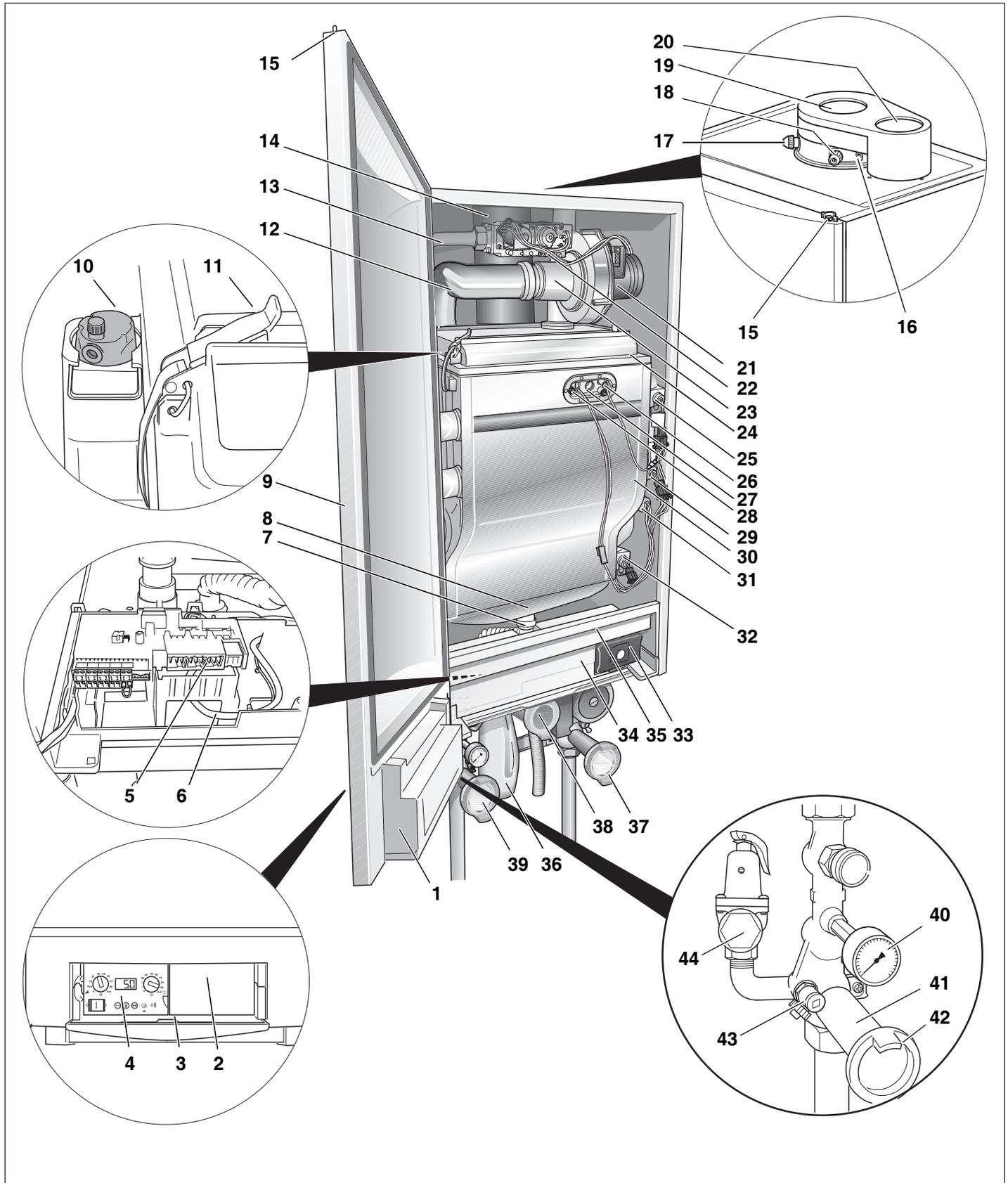


Fig. 1 Logamax plus GB162 with pump group

- 1: *BC10 basic controller receptacle*
- 2: *Installation option for room controller, e.g. RC35*
- 3: *Cover with user manual compartment*
- 4: *BC10 basic controller, can be expanded e.g. by the RC35 room controller*
- 5: *Connection box (low-voltage and 120 VAC connections)*
- 6: *Fan harness and mains lead of the pump*
- 7: *Condensate drain outlet*
- 8: *Condensate collector*
- 9: *Boiler front door*
- 10: *Automatic air vent*
- 11: *Retaining clips*
- 12: *Air intake for the fan*
- 13: *Gas pipe*
- 14: *Flue gas pipe*
- 15: *Door lock*
- 16: *Flue gas sensor*
- 17: *Flue measuring point*
- 18: *Measuring point for air intake*
- 19: *Flue gas connection*
- 20: *Air intake connection*
- 21: *Fan*
- 22: *Gas valve*
- 23: *Venturi*
- 24: *Burner cover*
- 25: *Flow temperature sensor*
- 26: *Ionization electrode*
- 27: *Sighting glass*
- 28: *Glow ignitor*
- 29: *Safety temperature sensor*
- 30: *Heat exchanger*
- 31: *Pressure sensor*
- 32: *Return temperature sensor*
- 33: *Universal Burner Automatic Version 3 (UBA 3)*
- 34: *Draw with function module integration options*
- 35: *Cover shield*
- 36: *Condensate trap*

Pump group (scope of delivery):

- 37: *Isolating valve, blue (CH boiler return) with pump, drain cock, check valve and thermometer*
- 38: *Manual gas shutoff valve, yellow (GAS)*
- 39: *Isolating valve, red (CH boiler flow) with drain cock, pressure gauge and thermometer*
- 40: *Pressure gauge*
- 41: *Isolating valve*
- 42: *Thermometer (optional accessory)*
- 43: *Drain valve*
- 44: *Safety valve 30 psi (2 bar) (or 50 psi [3.45 bar] = optional)*

The pump group also includes an insulation cover (see also pump group installation instructions).

Low loss header (scope of delivery, single appliance only):

- 45: *Low loss header (not illustrated)*

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# 1 General information

## About these instructions

These Installation Instructions contain important information for the safe and professional installation, start-up and maintenance of the boiler with boiler input rating of 80 kW and 100 kW.

These Installation Instructions are intended for professional installers, who have the necessary training and experience for working on heating and gas systems.

## Cascade installation

Special cascade units (accessories) have been developed to enable this boiler to be installed in a cascade system. Every cascade unit includes an installation frame, horizontal headers, connection pipes for the boiler, main gas pipe and a vertical low loss header.

Cascade units are available for installing the boilers inline or back-to-back. These cascade units make installing a cascade system easier and less labor intensive. Please contact Buderus for further information about cascade systems.

## Updating of documentation

The following technical documentation is available for the Logamax plus GB162-80 kW/100 kW:

- Installation instructions
- User's manual
- Service manual.

Please contact us if you have any suggestions for improvement or corrections.

## Subject to technical modifications

Slight changes may be made without prior notice to the illustrations, process steps and technical data as a result of our policy of continuous improvement.

GB162	Natural Gas	Propane Gas
80 kW	290,000 btu/hr	270,000 btu/hr
100 kW	333,000 btu/hr	315,000 btu/hr

Table 1 max. input rate

## 2 Safety and general instructions

Please observe these instructions in the interest of your own safety.

### 2.1 Designated use

The boiler was designed for heating water for a central heating system and generating domestic hot water.

The boiler is suitable for connection to fully pumped, sealed water systems ONLY.

The boiler can be installed either as a single system or as part of a multiple system (cascade system) with a maximum of 8 boilers connected together.

### 2.2 Hazard definitions

The following defined terms are used throughout the documentation to bring attention to the presence of hazards of various risk levels. Notices give important information concerning the operation of the product.



#### **DANGER**

Indicates the presence of hazards that will cause severe personal injury, death or substantial property damage.



#### **WARNING**

Indicates the presence of hazards that can cause severe personal injury, death or substantial property damage.



#### **CAUTION**

Indicates presence of hazards that will or cause minor personal injury or property damage.



#### **CAUTION**

Risk of electric shock.

Indicates presence of hazards due to electric shock.



#### **NOTICE**

Indicates special instructions on installation, operation or maintenance that are important but not related to personal injury or property damage.

### 2.3 The following instructions must be observed

- The boiler must only be used for its designated purpose, observing the Installation Instructions.
- Only use the boiler in the combinations and with the accessories and spares listed.
- Maintenance and repairs must only be carried out by trained professionals.
- You are only permitted to operate the condensing gas boiler with the combustion air/flue gas system that has been specifically designed and approved for this type of boiler.
- Please note that local approval of the flue system and the condensate connection to the public sewer system may be required.
- If boiler installation is provided as replacement heater, DO NOT connect new boiler venting to an existing vent system, if it is shared with other appliances.

You must also observe:

- The local building regulations stipulating the installation rules at the time of installation.
- The local building regulations concerning the air intake and outlet systems and the chimney connection.
- The regulations for the power supply connection.
- The technical rules laid down by the gas utility company concerning the connection of the gas burner fitting to the local gas main.
- The instructions and standards concerning the safety equipment for the water/space heating system.
- The Installation Instructions for building heating systems.
- The boiler must be located in an area where leakage of the tank or connections will not result in damage to the area adjacent to the boiler or to lower floors of the structure. When such locations cannot be avoided, it is recommended that a suitable drain pan, adequately drained, be installed under the boiler. The pan must not restrict combustion air flow.
- The boiler must be installed such that the gas ignition system components are protected from water (dripping, spraying, rain etc.) during boiler operation and service.
- The boiler must not be installed on carpeting.
- Do not restrict or seal any air intake or outlet openings.
- If you find any defects, you must inform the owner of the system of the defect and the associated hazard in writing.

**DANGER**

if flammable gas explodes.

Beware if you smell gas: there may be an explosion hazard!

**Warning: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or death.**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other boiler.

**What to do if you smell gas**

- Do not try to light any boiler.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

**WARNING**

Danger of fatal accident from explosive fumes.

- Only carry out work on gas pipes and fittings if you are properly registered.

**WARNING**

Dangerous flue gas can escape if the air supply is insufficient.

- Make sure that air vents are not reduced in size or obstructed.
- The boiler may only be operated after the defect has been remedied.
- Warn the user of the system of the defect verbally and in writing.

**2.4 Heating system requirements**

- Installing a dirt trap like a y-strainer and a desludging device is required. This must be installed in the heating system in the immediate vicinity of the boiler, in an easily accessible position between the boiler and the lowest point in the return of the system.
- Clean the dirt trap at every annual service.
- Never use salt bedding type exchangers (ion exchangers) to soften the water.

- The low loss header and boiler connection set must be installed (supplied with the boiler).
- When using oxygen-permeable pipes (plastic), e.g. for floor heating systems, you must separate the system using secondary heat exchangers.

**2.5 Heating system water quality**

The quality of the system water is very important. Poor water quality can damage heating systems due to scale formation and corrosion. For further details, please see the accompanying "Water quality requirements for Logamax plus GB162-80 kW/100 kW" manual.

**CAUTION**

Risk of system damage due to unsuitable heating system water.

- If oxygen-permeable pipes are used, e.g. for underfloor heating systems, the systems must be separated from one another by plate heat exchangers. Unsuitable heating system water promotes sludge and corrosion formation. This can result in heat exchanger malfunction and damage.

**2.6 Pump test**

If the boiler has not been operational for approx. 4 weeks, the pump will automatically run for 10 seconds every 24 hours. This pump test is first carried out 24 hours after the main power has been connected to the boiler.

**2.7 Freeze protection**

The boiler has integrated freeze protection that switches the boiler ON at a space heating (CH) water temperature of 45 °F (7 °C) and switches it OFF at a CH flow temperature of 59 °F (15 °C).

This feature does not protect the central heating system from freezing. If there is a risk of radiators or pipe sections freezing up, we recommend setting the pump run-over time to 24 hours. See paragraph 13.4 on page 73.

**2.8 Tools, materials and further equipment**

For the installation and maintenance of the boiler you will need the standard tools for space heating, gas and water fitting. In addition, a handtruck with a fastening belt is useful.

**2.9 Disposal**

- Dispose of the boiler packaging in an environmentally sound manner.
- Dispose of components of the heating system (e. g. boiler or control device), that must be replaced in an environmentally responsible manner.

### 3 Regulations and guidelines

The installation must conform to the requirements of the authority having jurisdiction or, in the absence of such requirements, to the latest edition of the National Fuel Gas Code, ANSI Z223.1/NFPA 54. In Canada, installation must be in accordance with the requirements of CAN/CSA B149.1, Natural Gas and Propane Installation Code.

Where required by the authority having jurisdiction, the installation must conform to the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1.

Install CO detectors per local regulations. Boiler requires yearly maintenance, see chapter 12 "Maintenance", page 65.

#### Operating Limits of the boiler:

Max. boiler temperature:	230 °F (110 °C)
Max. operating pressure:	30 psi (2.6 bar)
– with optional pressure relief valve	50 psi (3.45 bar)

The hot water distribution system must comply with all applicable codes and regulations. When replacing an existing boiler, it is important to check the condition of the entire hot water distribution system to ensure safe operation.

#### 3.1 Massachusetts Installations Only:

**(a)** For all side wall side horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

- a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.
  - b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.
2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NPA 720 and be ANSI/UL 2034 listed and IAS certified.
  3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (½) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".
  4. **INSPECTION.** The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspections, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CRM 5.08(2)(a)1 through 4.

**(b) EXEMPTIONS:** The following equipment is exempt from 248 CRM 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the board: and
2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

**(c) MANUFACTURERS REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM REQUIRED.**

When the manufacturer of Product Approved side wall horizontally mounted gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for the installation of the equipment and venting shall include:

1. Detailed instructions for the installation of the venting system or the venting system components:  
and
2. A complete parts list for the venting system design or venting system.

**(d) MANUFACTURERS REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.**

When the manufacturer of Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for the venting of flue gases, but identifies “special venting systems”, the following requirements shall be satisfied by the manufacturer:

1. The referenced “special venting systems” shall be included with the appliance or equipment installation instructions: and
2. The “special venting systems” shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

**(e)** A copy of all instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or venting design instructions shall remain with the appliance or equipment at the completion of the installation.

## 4 Dimensions and connections

### 4.1 Without pump group

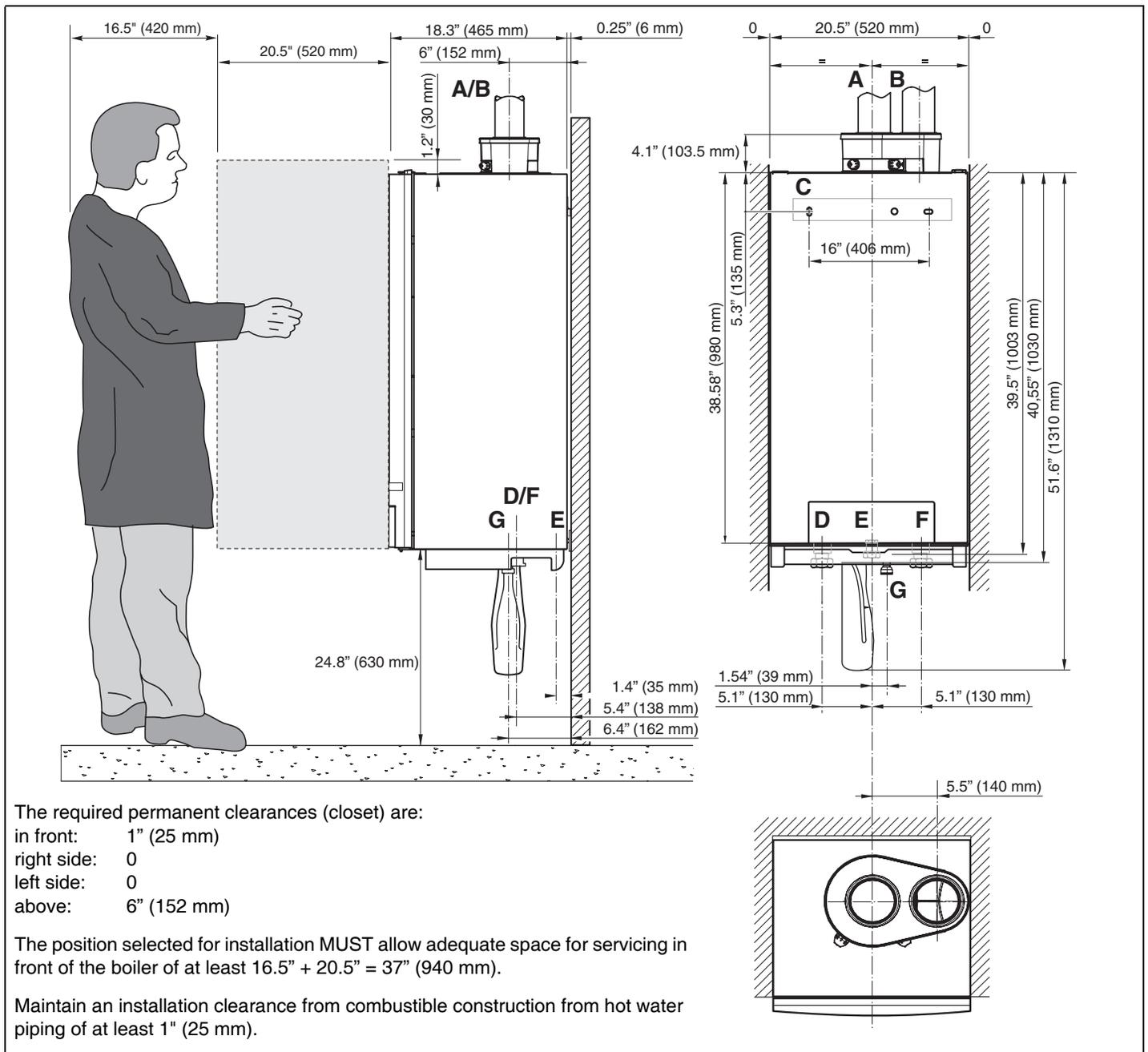


Fig. 2 Dimensions and connections without pump group

- |               |   |                |   |
|---------------|---|----------------|---|
| <b>A (LA)</b> | = Flue gas connection;<br>inside diameter 4" (100 mm)   | <b>E (GAS)</b> | = Gas connection to boiler;<br>Rp1" female thread |
| <b>B (AA)</b> | = Air intake connection;<br>inside diameter 4" (100 mm) | <b>F (RK)</b>  | = Return;<br>G1½" union nut with female thread    |
| <b>C (WB)</b> | = Wall Bracket (not shown)                              | <b>G (AKO)</b> | = Condensate outlet;<br>Ø 32 mm (1¼") O/D         |
| <b>D (VK)</b> | = Supply;<br>G1½" union nut with female thread          |                |   |

## 4.2 With pump group

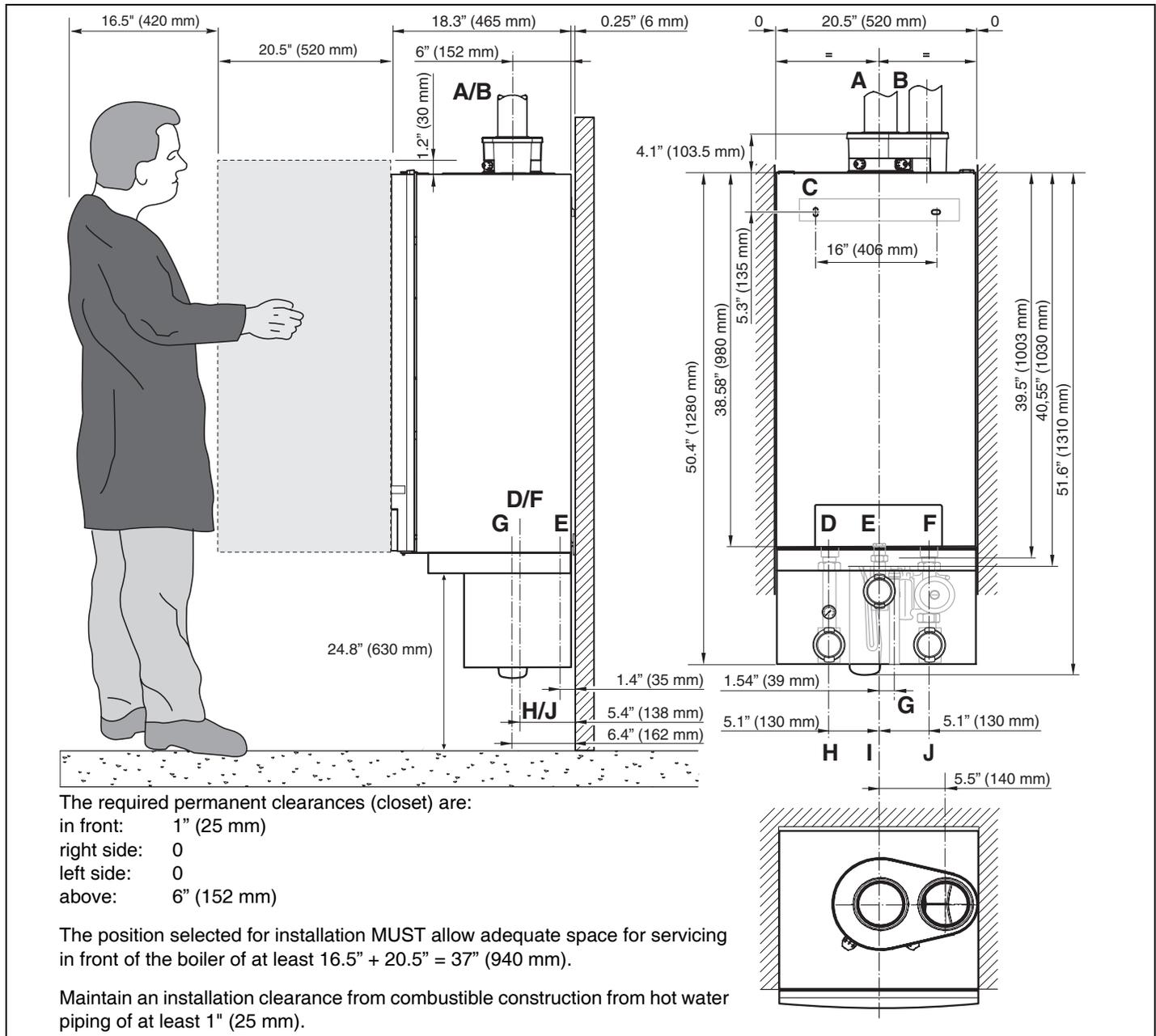


Fig. 3 Dimensions and connections with pump group

<sup>1</sup> The pump group is an accessory.

- |   |   |
|---|---|
| <b>A (LA)</b> = Flue gas connection;<br>inside diameter 4" (100 mm)   | <b>F (RK)</b> = Return;<br>G1½" union nut with female thread      |
| <b>B (AA)</b> = Air intake connection;<br>inside diameter 4" (100 mm) | <b>G (AKO)</b> = Condensate outlet;<br>Ø 32 mm (1¼") O/D          |
| <b>C (WB)</b> = Wall Bracket (not shown)                              | <b>H (PF)</b> = Pump group supply;<br>G1½" male thread, flat seal |
| <b>D (VK)</b> = Supply;<br>G1½" union nut with female thread          | <b>I</b> = Gas connection to pump group;<br>1" NPT female thread  |
| <b>E (GAS)</b> = Gas connection to boiler;<br>Rp1" female thread      | <b>J (PR)</b> = Pump group return;<br>G1½" male thread, flat seal |

## 5 Packaging and transportation

### 5.1 Scope of delivery

The boiler is delivered factory-assembled.

- When receiving the delivery, check if the packaging is intact.
- Check that all items are included in the delivery (fig. 4).

Pos.	Parts	Qty	Packaging
1	Boiler with casing	1	1 box
2	Wall bracket	1	
3	Condensate trap with hose	1	
4	Technical documents set	1	
5	Supply and return union nuts with sealing rings	2	
6	Screws and plugs for wall bracket	2	
7	Union nut for gas connection	1	
8	DHW sensor	1	
9	Pump group	1	1 box
10	Low loss header (single installation only)	1	1 box

Table 2 Items supplied with GB162-80 kW/100 kW

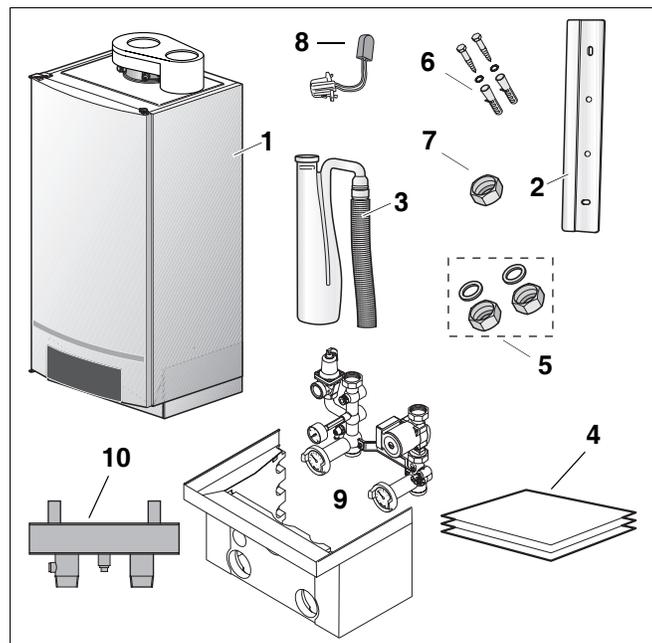


Fig. 4 Items supplied with unit

### 5.2 Transporting the boiler



#### CAUTION

The boiler may be damaged when it is improperly secured.

- Only transport the boiler using the right transportation equipment, such as a handtruck with a fastening belt or special equipment for maneuvering steps.
- During transportation the boiler must be secured on the transportation equipment to prevent it from falling off.
- Protect all parts against impacts if they are to be transported.
- Observe the transportation markings on the packaging.



#### CAUTION

The unpacked boiler may be damaged when not protected against contamination.

- Leave the protective covers on the connections.
- Cover the flue gas connections at the top of the boiler with plastic film.

- Always lift and carry the boiler with two people as shown in fig. 5, or use a handtruck or special equipment.

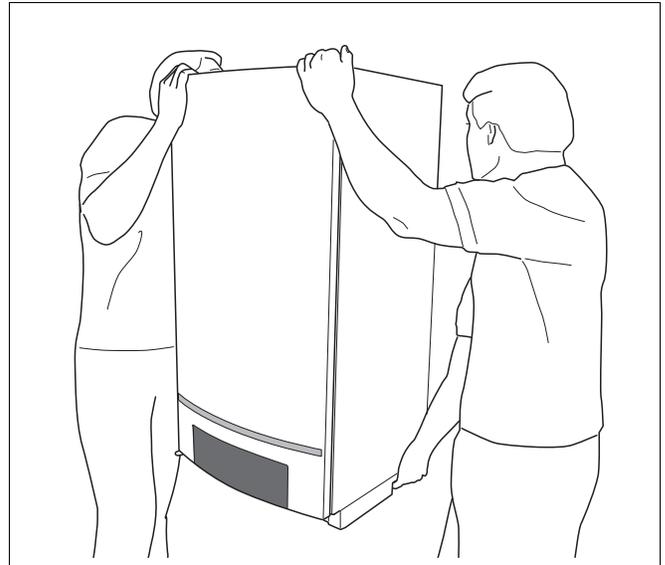


Fig. 5 Lift and carry the boiler correctly



**CAUTION**

Damage to the unit by lifting or carrying incorrectly.

- Do not hold the boiler by the door covering the control panel (fig. 6).

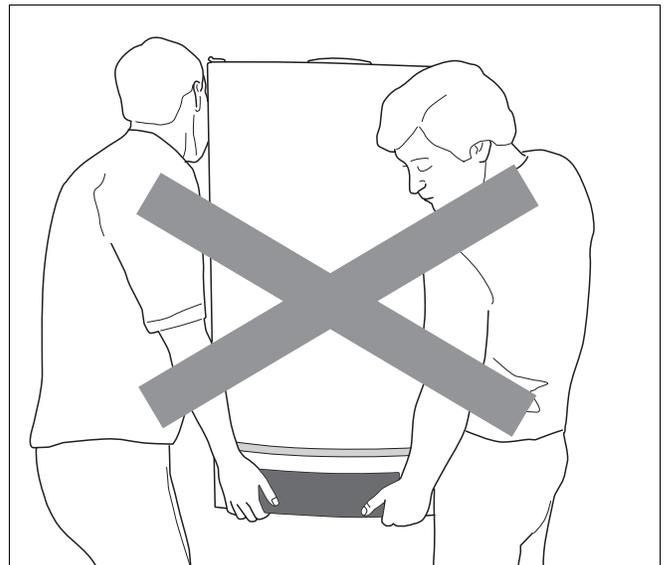


Fig. 6 Incorrect way of lifting and carrying the boiler

## 6 Installation

### 6.1 Requirements for the installation room



#### DANGER

- Install the heating system in a frost-free room.
- If the boiler is operated dependent on room air, the installation room must have the required air vents. DO NOT obstruct these vents. The air vents must always be free.
- When installed in a room with thin walls or a thin floor, resonating noise may occur. Install noise reducing parts if required.
- Do not store any flammable materials or liquids in the immediate vicinity of the boiler.
- Never use any chlorinated detergents or halogenated hydrocarbons (e. g. in spray cans, solvents and detergents, paints, adhesives).
- Do not allow too much dust to collect on the boiler.

### 6.2 Installing the boiler

Observe the installation distances of the combustion air/flue gas system.

- Before starting installation check that the carrying capacity of the wall is sufficient for the boiler weight.



#### NOTICE

- To protect the connection orifice you must not remove the styrofoam bottom panel.
  - Do not lift the boiler by the door covering the control panel, see paragraph 5.2, page 13.
  - Protect the boiler and the combustion air/flue gas orifice against pollution during installation.
- Remove the packaging and dispose of it in an environmentally manner.
  - Measure the installation height (see chapter 4 "Dimensions and connections", page 11).

- Mark both holes with the wall bracket (fig. 7) using a spirit level.
- Install the wall bracket with 2 screws (fig. 7).
- With two people, lift the boiler by holding it by its back and by the transport rail at its bottom and install it on the wall bracket (fig. 5, page 14).
- The boiler can be moved sideways to get the correct position.

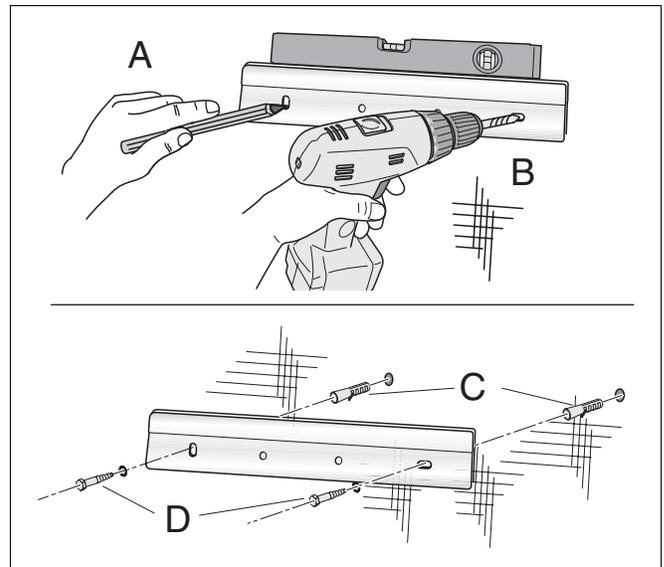


Fig. 7 Installing the wall bracket

- Level the boiler with the set screw and a spirit level (fig. 8).

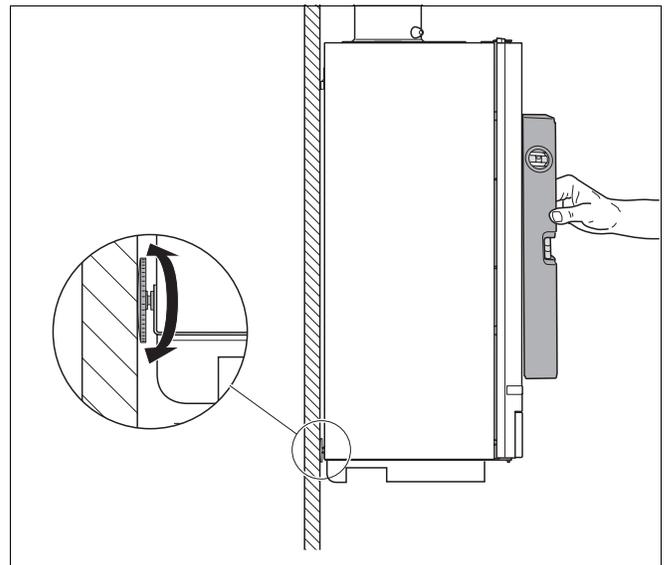


Fig. 8 Aligning the boiler with the set screw

- Remove the protective covers from the bottom of the boiler (fig. 9).



**NOTICE**

Some residual water from final testing may leak away.

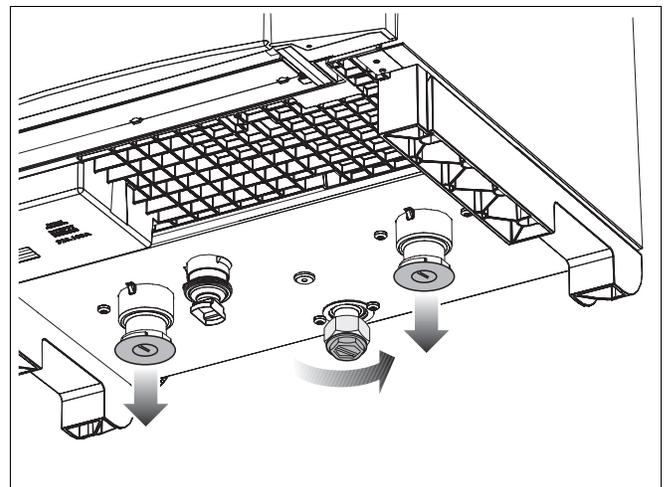


Fig. 9 Removing the covers – boiler bottom

## 6.3 Water and Gas connection

### 6.3.1 General

The water and gas connections to the boiler are made using the pump group, see fig. 10 (scope of delivery). This pump group includes the circulation pump and a pressure relief valve.



#### NOTICE

If you do not use the included pump group, you have to install a separate circulation pump under the boiler. This pump must be selected so that the volume flow through the boiler is sufficient to handle the maximum boiler input rating. See paragraph 6.3.5 "Installing the pump", page 19.

- Install the pump group on the boiler in accordance with the pump group installation instructions.

A single boiler must be installed with the included low loss header to regulate the flow.

- Install the low loss header (fig. 11, pos. 1).



#### NOTICE

Avoid installing the boiler above radiation levels. If the boiler is installed above radiation sections, a low water cutoff shall be installed and wired to the boiler. Follow local code or in case of use of a low water cutoff, be aware to use an air vent, in order to prevent the boiler from shutting down unnecessarily.

### 6.3.2 Connecting the pressure relief valve (PRV)

The pressure relief valve is a part of the supplied pump group, see fig. 10. A listed ASME pressure relief valve supplied with the boiler must be installed at the time of installation. No valve is to be placed between the PRV and the boiler.

No reducing coupling or other restriction may be installed in the discharge line. The discharge line must be a minimum of 4" (100 mm) above a drain and installed such that it allows complete drainage of both the PRV and the line. The location of the PRV must be readily accessible for servicing or replacement and be mounted as close to the boiler as possible. To install the PRV, a suitable fitting connected to an extension on a "T" fitting can be sweated to the hot water line. Support all piping.

Maintain an installation clearance from combustible construction of at least 1" (25 mm) from the hot water piping.

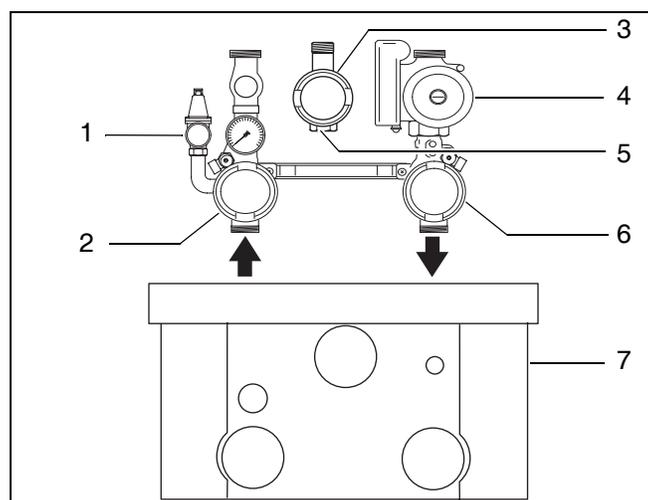


Fig. 10 Pump group

- pos. 1: pressure relief valve
- pos. 2: supply water valve
- pos. 3: manual gas shutoff valve
- pos. 4: circulation pump
- pos. 5: gas inlet
- pos. 6: return water valve
- pos. 7: Pump group cover

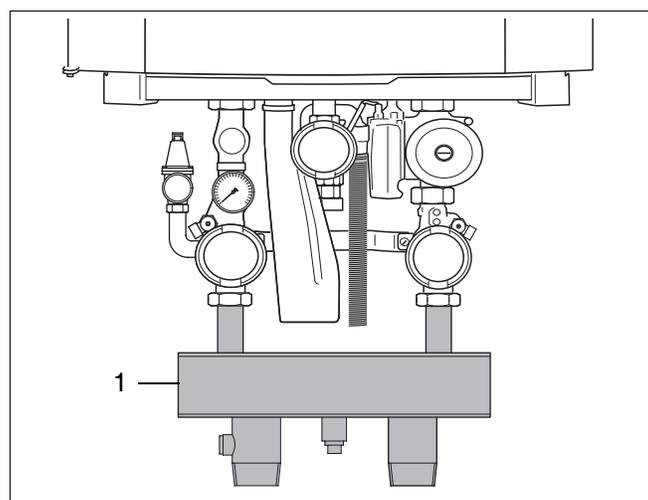


Fig. 11 Low loss header

### 6.3.3 Making the gas connection



#### DANGER

Only carry out work on gas lines if you are a qualified gas fitter.

- The manual gas shutoff valve is part of the pump group, and is installed in accordance with the pump group installation instructions.
- Determine proper size gas pipe for the installation using table 3 and table 4. Do not forget the pipe fitting losses and observe proper size of the fittings.
- Connect the gas supply pipe to the manual gas shutoff valve, so that it is free from any strain.



#### NOTICE

When installing the gas supply connection, it must comply with local regulations or, if such regulations do not exist, with the National Fuel Gas Code, ANSI Z 223.1./NFPA 54.  
In Canada, the gas supply connection must comply with local regulations or, if such regulations do not exist, with CAN/CSA B149.1, Natural Gas and Propane Installation Code.

A sediment trap must be provided upstream of the manual gas shutoff valve, but downstream of the appliance gas valve.

Length of pipe in feet (m)	Gas Volume Capacity in ft <sup>3</sup> / hr <sup>1</sup>			
	¾"	1"	1 ¼"	1 ½"
10 (3.05)	278	520	1,060	1,600
20 (6.1)	190	350	730	1,100
30 (9.15)	152	285	590	890
40 (12.2)	130	245	500	760
50 (15.25)	115	215	440	670
75 (22.88)	93	175	360	545
100 (30.5)	79	160	305	480
150 (47.25)	64	120	250	380

Table 3 Gas Pipe Capacity for different pipe sizes

<sup>1</sup> Maximum pipe capacity in ft<sup>3</sup>/hr, based on a specific gravity of .60 (42 mbar) and a inlet gas pressure of 14 inches W.C. (35 mbar) or less and a pressure drop of .3 inches W.C. (20 mbar)

Steel pipe diameter in inches (mm)	Equivalent length for Pipe Fittings in feet (m)			
	Type of pipe fitting			
	90°-Elbow	Tee (flow thru branch)	Gate valve	Gas cocks
	Equivalent length in feet (m)			
¾ (19)	2.1 (0.64)	4.1 (1.25)	0.5 (0.15)	1.25 (0.38)
1 (25)	2.6 (0.79)	5.2 (1.59)	0.6 (0.18)	1.60 (0.49)
1 ¼ (32)	3.5 (1.07)	6.9 (2.11)	0.8 (0.24)	2.15 (0.66)
1 ½ (38)	4.0 (1.22)	8.0 (2.44)	0.9 (0.27)	2.50 (0.76)

Table 4 Equivalent length for pipe fittings in feet

### 6.3.4 Installing the heating supply and return pipe



**NOTICE**

When using plastic pipes, observe the supplier's instructions - especially those referring to recommended jointing techniques and the notes relating to the heating system water on page 8.



**NOTICE**

To prevent contamination in the heating system we recommend you integrate a dirt filter (fig. 12, pos. 10) in the return pipe, near the boiler. In an old system it is a requirement to install a dirt filter. Also install shutoff valves to enable filter cleaning immediately upstream and downstream of the dirt filter (scale cartridge or y-strainer).

- Connect the supply pipe with a flat rubber seal installed to the Supply connection (fig. 12, pos. 1) making sure it is not under stress. Use a supply pipe with a minimum diameter of 1½" (38 mm).
- Connect the return pipe with a flat rubber seal installed to the Return connection (fig. 12, pos. 2) making sure it is not under stress. Use a return pipe with a minimum diameter of 1½" (38 mm).

### 6.3.5 Installing the pump

Always use the supplied Buderus pump group and the low loss header when installing a single boiler so correct flows are guaranteed. It is not necessary to install a low loss header for cascade systems.

- Install the pump (fig. 12, pos. 8) in the return circuit (fig. 12, pos. 2).

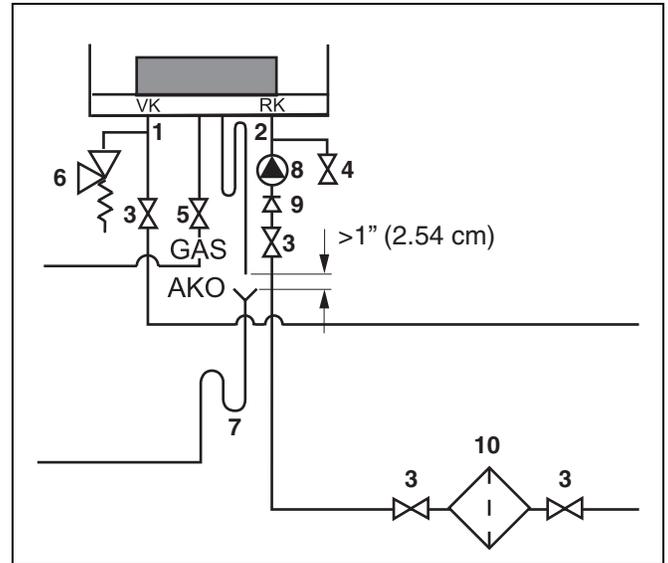


Fig. 12 Connecting the boiler supply and return

- pos. 1: Supply
- pos. 2: Return
- pos. 3: Isolating valves
- pos. 4: Drain cock
- pos. 5: Gas valve
- pos. 6: Pressure relief valve
- pos. 7: Condensate trap
- pos. 8: Pump
- pos. 9: Non-return valve
- pos. 10: Dirt filter (for example scale cartridge or y-strainer)

## 6.3.6 Installing the condensate trap

**WARNING**

Danger of fatal accident due to poisoning.

- If the condensate trap is not filled with water, flue gas can escape and put people's lives at risk.

**High temperature applications:**

- Fill the condensate trap (supplied with the boiler) with water (fig. 13). Use mineral oil in case of high temperature systems and non-condensing applications.
- Connect the condensate trap (fig. 14, pos. 1) to the condensate outlet. The condensate trap has a bayonet connector, insert and turn  $\frac{1}{4}$  rotation clockwise to click into position.
- Connect the condensate trap hose (fig. 15, pos. 3) and the rubber sleeve (fig. 15, pos. 2) to the condensate trap (fig. 15, pos. 1).



Fig. 13 Filling the condensate trap with water

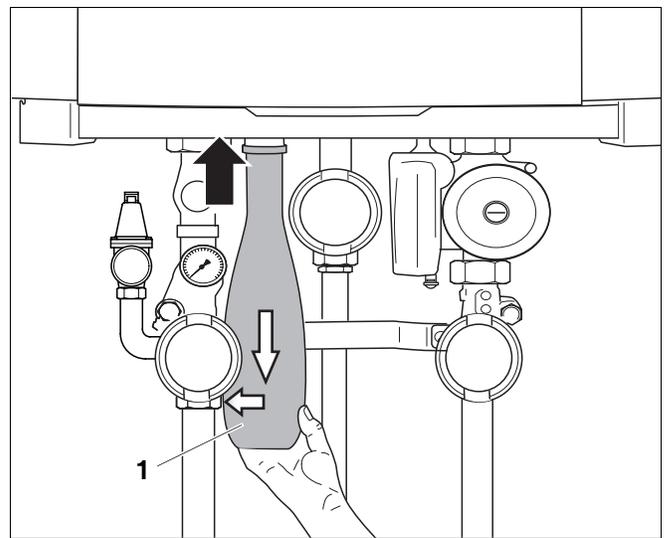


Fig. 14 Installing the condensate trap

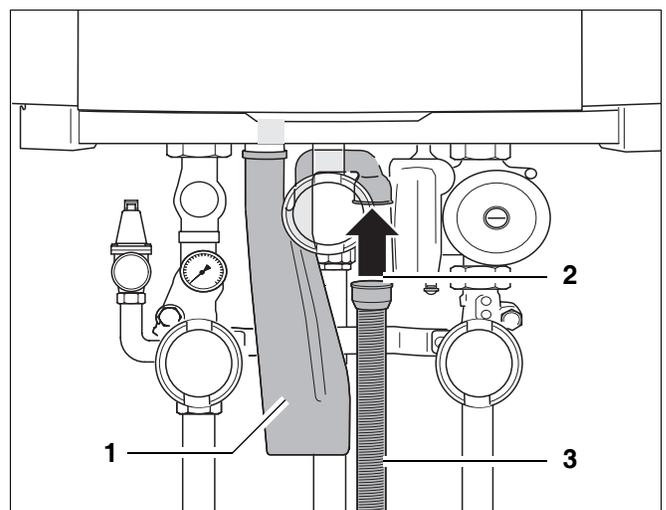


Fig. 15 Installing the condensate trap hose

### 6.4 Connecting the condensate drain pipe



**NOTICE**

The condensate must be drained from the boiler in accordance with local, state or federal rules and regulations.



**NOTICE**

Use materials approved by the authority having jurisdiction. In the absence of such authority, PVC and CPVC pipe must comply with ASTM D1785, F441 or D2665. Cement and primer must comply with ASTM D2564 or F493. For Canada, use ULC certified PVC or CPVC pipe, fittings and cement.

- Install the condensate drain pipe taking the following into account:
  - An air gap of at least 1" (2.54 cm) must be maintained between the boiler condensate trap hose and the condensate pipework, see fig. 16 and fig. 17.
  - If the condensate outlet of the boiler is lower than the drain, a condensate pump must be used.
  - The condensate produced by the boiler has a pH value between 3 and 4.
- Install a neutralization unit if required by the local code.

#### 6.4.1 Connecting the expansion vessel in a single-boiler system



**CAUTION**

Damage to the installation due to faulty pressure relief valve.

- The expansion vessel must be of sufficient capacity.
- Connect the expansion tank to the boiler return. If a check valve is available: connect the expansion vessel to the CH-side of the check valve in the return circuit (fig. 18, pos. 1).

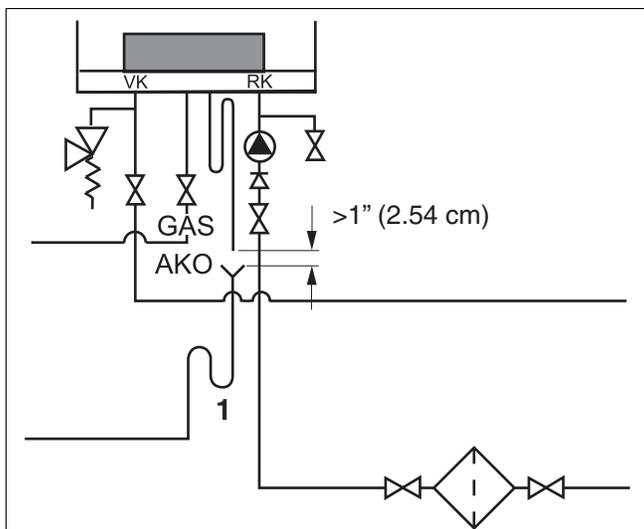


Fig. 16 Connecting the condensate trap

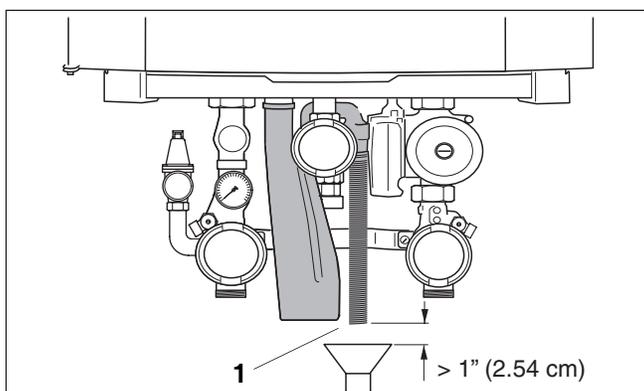


Fig. 17 Condensate drainage pipe

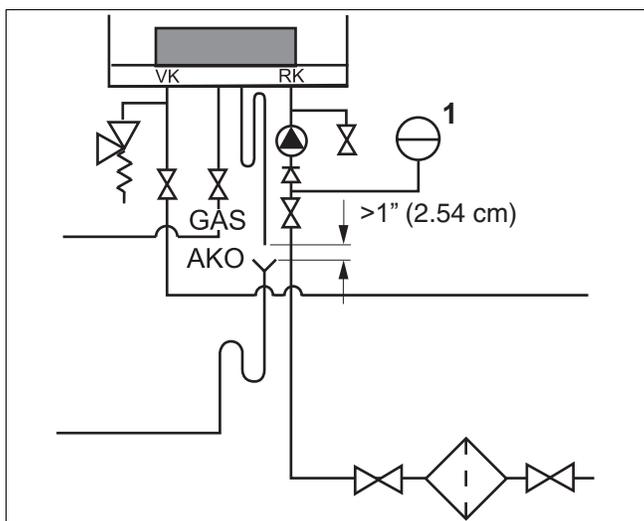


Fig. 18 Connecting the expansion vessel in a single-boiler system

## 6.5 Combustion Air and Ventilation Openings

Provisions for combustion and ventilation air must be made in accordance with section 5.3, Air for Combustion and Ventilation, of the National Flue Gas Code, ANSI Z223.1/NFPA 54, or Sections 7.2, 7.3 or 7.4 of CAN/CGA B149, Installation Codes, or applicable provisions of the local building codes.



### **CAUTION BOILER DAMAGE AND OPERATIONAL FAILURES !**

Due to insufficient or improper openings for combustion air and/or ventilation of the boiler room.

Provisions for combustion air and ventilation are always required, regardless whether the combustion air is taken from the outside (sealed combustion) or inside (room air for combustion).

Insufficient ventilation of the boiler room can lead to high air temperatures. This can result in boiler damage.

- Make sure that intake and exhaust openings are sufficiently sized and no reduction or closure of openings takes place.
- When the problem is not resolved, do not operate the boiler.
- Please note these restrictions and its dangers to the operator of the boiler.



### **WARNING BOILER DAMAGE !**

Due to contaminated air.

- Boiler must be clear and free from combustible materials, gasoline and other flammable vapors and liquids, and corrosive liquids and vapors.  
Never use chlorine and hydrocarbon containing chemicals (such as spray chemicals, solution and cleaning agents, paints, glues etc) in the vicinity of the boiler.
- Do not store and use these chemicals in the boiler room.
- Avoid excessive dust formation and build-up.



### **NOTICE**

When one expects contaminated combustion air (near swimming pools, chemical cleaning operations and hair salons), sealed combustion operation is recommended.

**DANGER**

Fire danger due to flammable materials or liquids.

- Do not store flammable materials and liquids in the immediate vicinity of the boiler.

**All Air from Inside the Building (room air)**

The closet shall be provided with two permanent openings communicating directly with an additional room(s). The total input of all gas utilization equipment installed in the combined space shall be considered in making this determination. Each opening shall have a minimum free area of 1 square inch per 1,000 Btu per hour of total input rating of all gas utilization equipment in the confined space, but no less than 100 square inches. One opening shall commence within 12 inches (305 mm) of the top, and one opening shall commence within 12 inches (305 mm) of the bottom of the enclosure. The minimum dimension of air openings shall be not less than 4 inches (101.6 mm).

**All Air from Outdoor (sealed combustion)**

The closet shall be provided with two permanent openings, one commencing within 12 inches (305 mm) from the top, and one commencing within 12 inches (305 mm) from the bottom of the enclosure. The openings shall communicate directly, or by ducts, with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors.

The minimum dimension of air openings shall be no less than 4 inches (101.6 mm).

1. Where directly communicating with the outdoors, each opening shall have a minimum free area of 1 square inch per 4,000 Btu/hr of total input rating of all equipment in the enclosure.
2. Where communicating with the outdoors through vertical ducts, each opening shall have a minimum free area of 1 square inch per 4,000 Btu/hr of total input rating of all equipment in the enclosure.
3. Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 square inch per 2,000 Btu/hr of total input rating of all equipment in the enclosure.
4. Where ducts are used, they shall be of the same cross-sectional area as the free area of the opening to which they connect.

## 6.6 Flue gas adapter

- When installing PVC vent pipes remove the upper lip ring and insert (fig. 19, pos. 1).



### CAUTION

DO NOT use lubricants to avoid degradation of the lip rings.

- In case of open venting, use basket (fig. 19, pos. 2) on the air intake.

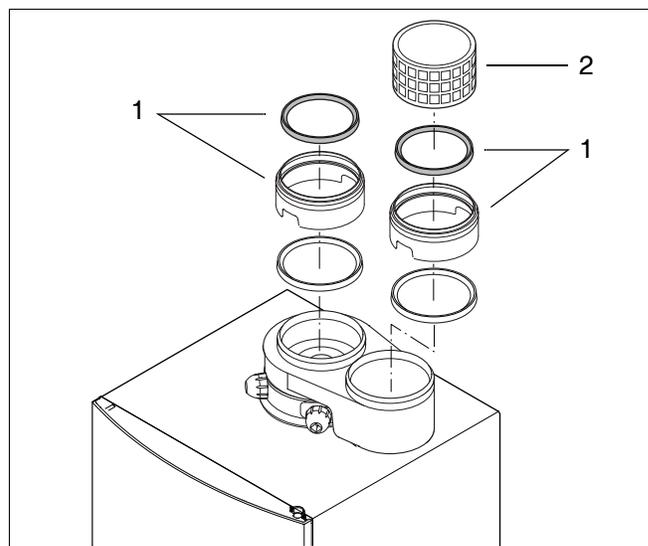


Fig. 19 Connecting the flue gas adapter (parallel)

## 6.7 Installation of the Exhaust and Air Intake system



### NOTICE

Consult local and state codes pertaining to special building code and fire department requirements. Adhere to national code requirements.



### NOTICE

Observe the listed maximum lengths of vent system, which are boiler model dependent. The maximum permissible lengths are listed in table 5, page 28.

Optional vent kits are:

- horizontal, two-pipe, parallel wall terminal fields.

The termination shall be at least 4 ft (1,220 mm) for the U.S. and 6 ft (1,830 mm) for Canada away from a gas utility meter, service regulator or the like (for room air applications only).

The termination shall terminate at least 4 ft (1,220 mm) below, 4 ft (1,220 mm) horizontally from, or 1 ft (305 mm) above any door, window, or gravity air inlet into any building.

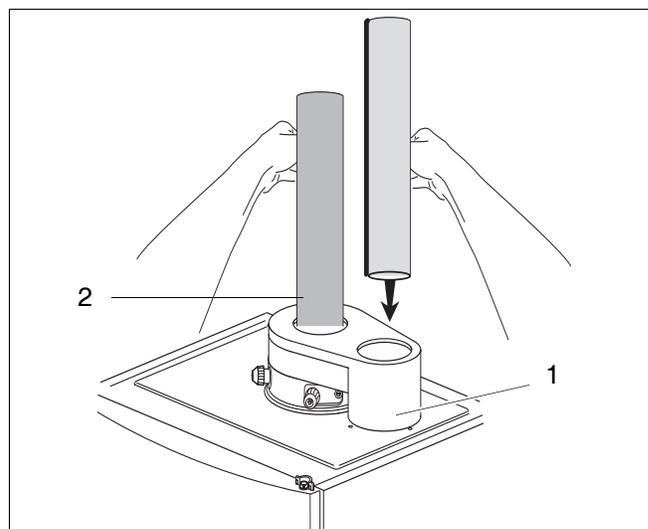


Fig. 20 Vent pipes

Vent must be at least 12 inches (305 mm) above grade, anticipated snow line or roof surface (Canada 18" (457 mm) minimum) (see fig. 21).

Vent termination must be at least 7 ft (2,135 mm) above a public walkway (see fig. 22).

Vent must be 3 ft (915 mm) above any forced air intake within 10 ft (3,050 mm) (see fig. 22).

Do not extend exposed vent pipe outside the building beyond recommended distance. Condensate could freeze and block vent pipe.

Vent should terminate at least 3 ft (915 mm) away from adjacent walls, inside corners and 5 ft (1525 mm) below roof overhang (see fig. 22).

It is not recommended to terminate vent above any door or window, condensate can freeze causing ice formations.

Do not use chimney as a raceway if another boiler or fire-place is vented into or through chimney.

All non-steel vent pipes must be glued, except for the flue gas adapter. Installed you can slide the pipe onto the adapter, properly supported and the exhaust pipe must be pitched a minimum of a ¼ inch (6.35 mm) per foot back to the boiler. This allows the condensate to drain away.

All non-steel combustion air and vent pipe materials and fittings must comply with the following and must be UL approved venting material:

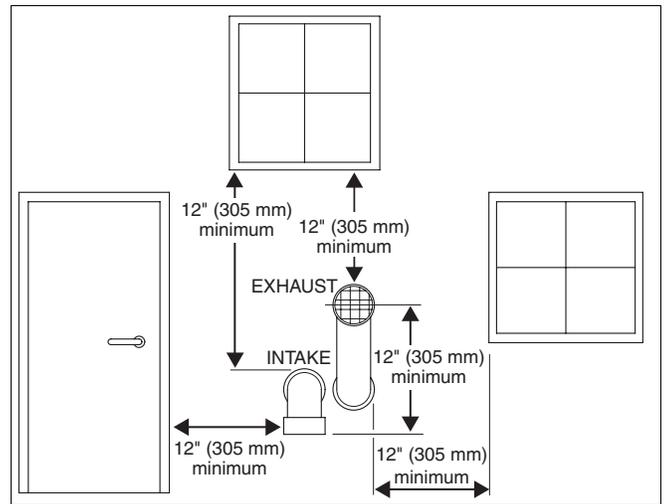


Fig. 21 Vent and air pipe position (1) of a sealed combustion system

Item	Material	United states	Canada
4" (100 mm) Vent or air pipe and fitting	PVC schedule 40, 80	ANSI/ASTM D1785	BH Gas venting systems, ULC S636 *
	PVC-DWV	ANSI/ASTM D2665	
	CPVC schedule 40, 80	ANSI/ASTM F441	
Pipe cement/ primer	PVC	ANSI/ASTM D2564	
	CPVC	ANSI/ASTM F493	

\* Components of the certified vent systems must not be interchanged with other vent systems or unlisted pipe fittings Plastic components, and specified primers and glues of the certified vent system must be from a single system manufacturer and not intermixed with other system manufacturer's vent system parts.

Approved flue material are from:

Roof terminals	Flue System (trade name)	Supplier
4"/6" (100/150 mm)	concentric PVC	IPEX
4" (100 mm)	parallel stainless steel	Flex-L
Wall terminals	Flue System (trade name)	Supplier
4" (100 mm)	parallel stainless steel	Flex-L
90°-elbow with inlet screen	PVC/stainless steel	Z-Flex/Heat Fab



**NOTICE**

- DO NOT use cellular core pipe.
- DO NOT use PVC when using anti-freeze in the primary circuit of the boiler. Use CPVC or stainless steel only!

**NOTICE**

A minimum clearance of 4 ft (1,220 mm) horizontally from and in no case above and below, unless a 4-foot (1,220 mm) horizontal distance is maintained, from electric meters, gas meters, regulators and relief equipment

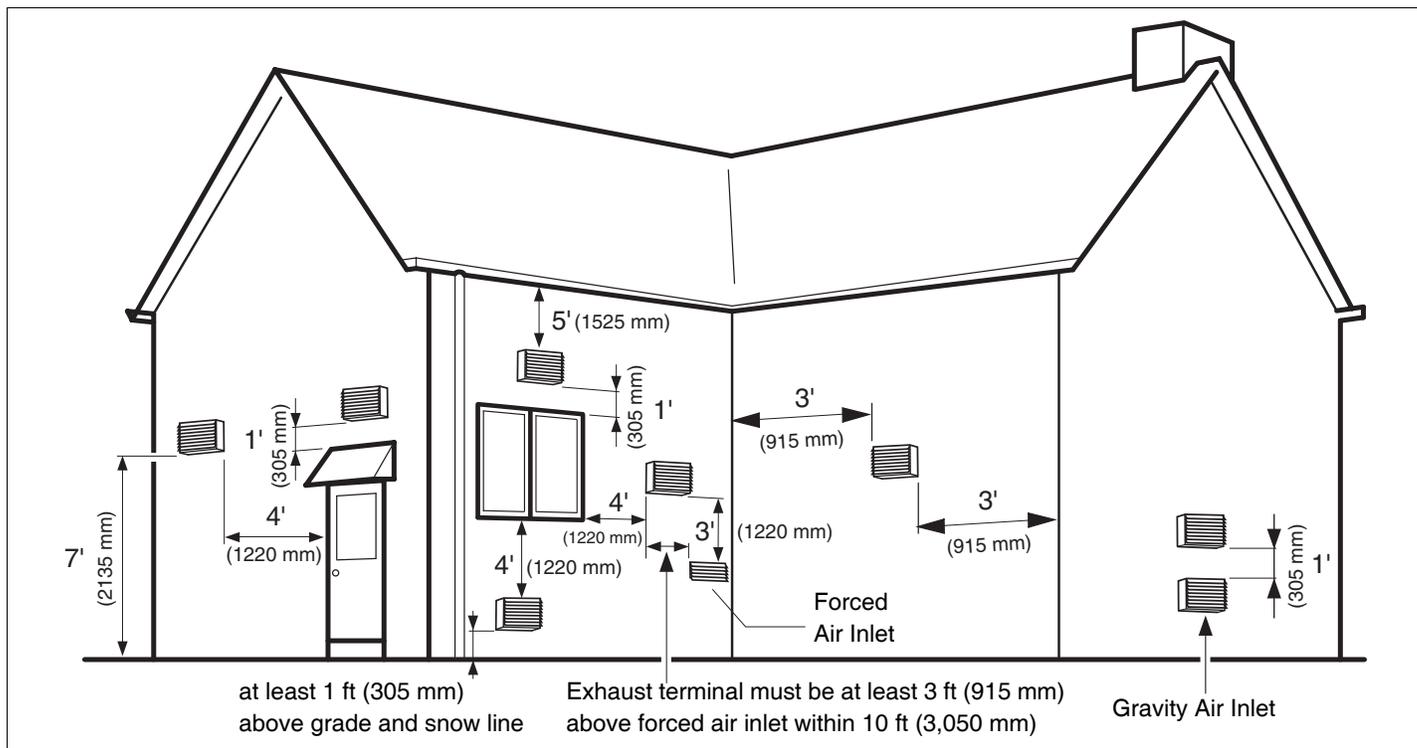


Fig. 22 Vent and air pipe position (2) of a system with combustion air supply from the room (non-room sealed)

**Below are approved examples of vertical and horizontal venting installation**

**NOTICE**

- Place pipe supports every 5 feet (1,525 mm) of horizontal and vertical run, beginning with support near boiler.
- The condensate must be drained in accordance with the applicable rules. See paragraph 6.4: "Connecting the condensate drain pipe" on page 21.
- Periodic cleaning of the vent terminal and air-intake screens is mandatory.
- Avoid locating vent terminals near equipment or construction which can be subject to degradation from exhaust gases.

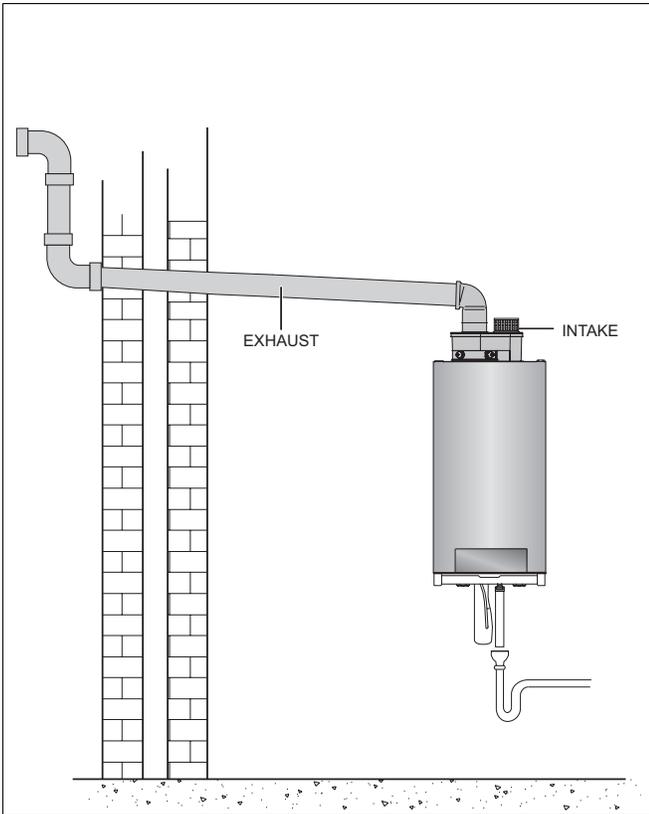


Fig. 24 Horizontal venting system (room air only) - Situation 1

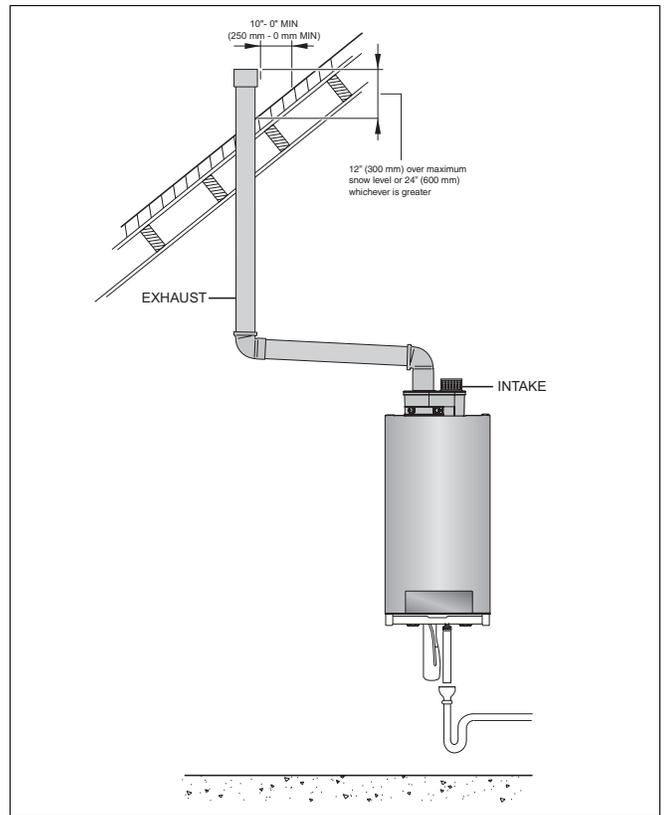


Fig. 23 Vertical venting system (room air only)

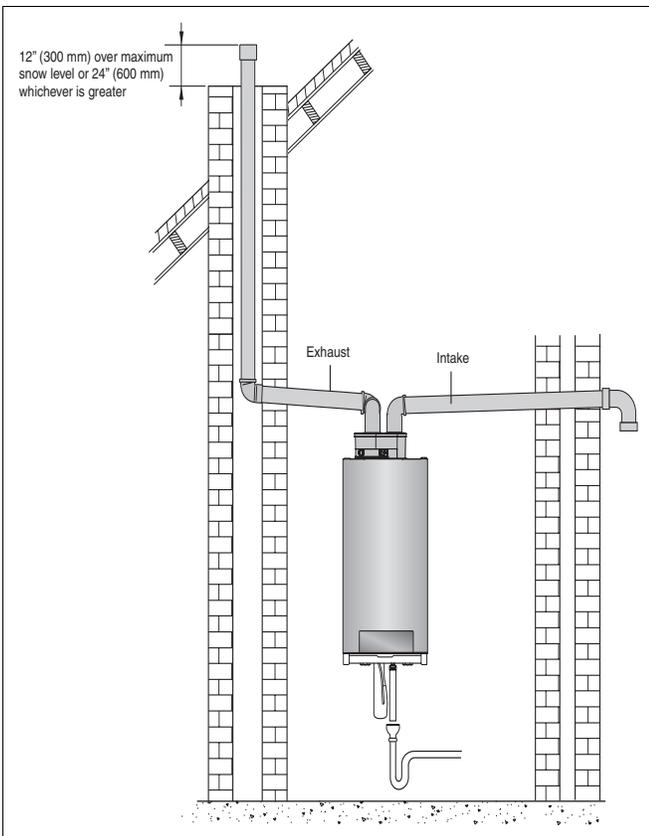


Fig. 26 Vertical venting system (sealed combustion)

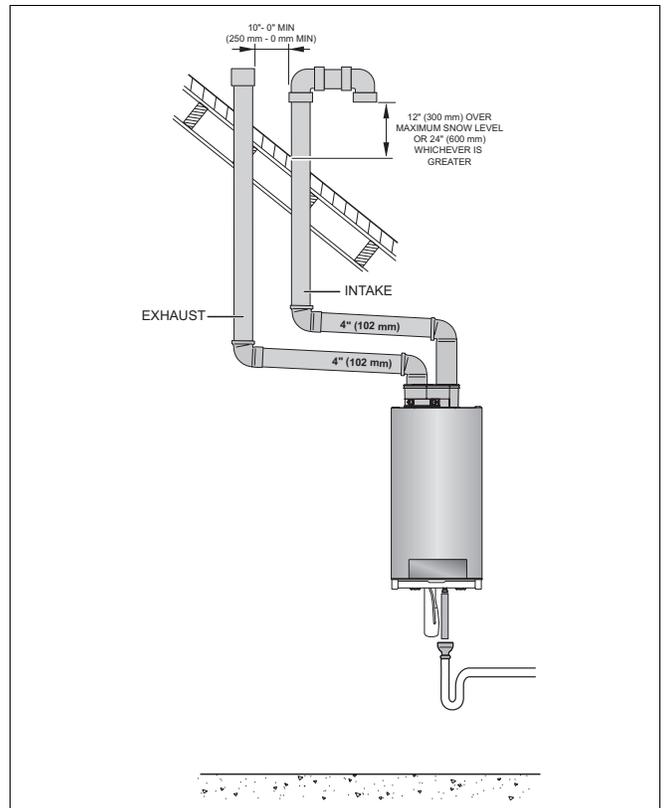


Fig. 25 Vertical parallel venting system (sealed combustion) - Situation 1

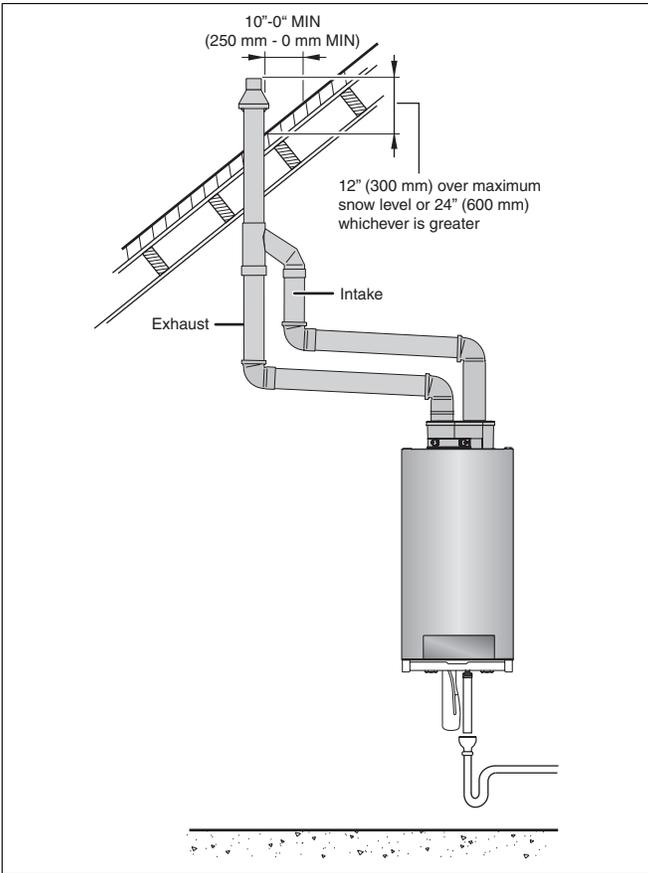


Fig. 28 Vertical venting system (sealed combustion)

Do not exceed the total equivalent venting length of 100 feet (30,480 mm) maximum requirement each for the intake and exhaust piping.



**NOTICE**

Appliance input rates are based on minimum vent length operation. Longer vent lengths (up to maximum) will reduce the input proportionally.

See table 5 for the Friction Loss Equivalent in piping and fittings.

**Example:**

When you end up using 3 x 45°-elbows and the concentric roof terminal, then the total venting length may not exceed 68 feet (20.72 m).

3 x 45°-elbow = 3 x 4 ft (1.22 m) = 12 ft (3.66 m)

concentric roof terminal 4"/6" = 20 ft (6.10 m)

Total friction loss equivalent = 32 ft (9.76 m)

Total venting length for this example is:

GB162-80 kW/100 kW = 100 ft (30.48 m) - 32 ft (9.76 m) = 68 ft (20.72 m) each for the intake and exhaust piping.

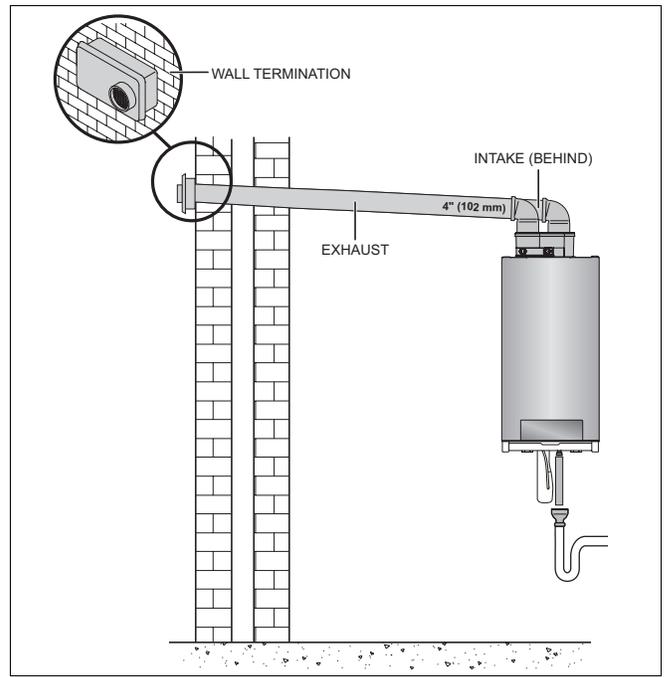


Fig. 27 Horizontal venting system (sealed combustion) - Situation 2 (PVC only)

Fittings or Piping	Equivalent	
	feet	m
45 degree elbow	4	1.22
90 degree elbow	7	2.13
plastic pipe per foot	1	0.30
parallel vent kit	2	0.61
concentric roof terminal 4"/6" (100/150 mm)	20	6.10

Table 5 Friction Loss Equivalent in piping and fittings

**NOTICE**

- The minimum covering wall thickness is 1" (25 mm). The maximum covering wall thickness is 16" (406 mm).
- For direct venting properly reassemble and reseal the vent and air-intake systems.

**CAUTION**

Vent connectors serving appliances vented by natural draft shall not be connected into any portion of mechanical draft systems operating under positive pressure.



At the time of removal of an existing boiler, the following steps shall be followed with each appliance remaining connected to the common venting system placed in operation, while the other appliances remaining connected to the common venting system are not in operation:

- a) Seal any unused openings in the common venting system.
- b) Visually inspect the venting system for proper size and horizontal pitch and determine there is no restriction, leakage, corrosion and other deficiencies which could cause unsafe condition.
- c) Place in operation the appliance being inspected. Follow the lighting instructions. Adjust thermostat so appliance will operate continuously.
- d) Test for spillage at the draft hood relief opening after 5 minutes of burner operation. Use the flame of a match or candle, or smoke from a cigarette, cigar or pipe.
- e) Any improper operation of the common venting system should be corrected so the installation conforms with the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and/or CAN/CSA B149.1, Natural Gas and Propane Installation Code.

When resizing any portion of the common venting system, the common venting system should be resized to approach the minimum size as determined using the appropriate tables in Part 11 of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and/or CAN/CSA B149.1, Natural Gas and Propane Installation Code.

## 7 Electrical connections

Devices such as pumps, outdoor sensor and 3-way valve are all connected to the external connection board.

The electrical connections to the boiler must be made in accordance with all applicable local codes and the latest revision of the National Electrical Code, ANSI/NFPA-70.

If installed in Canada, electrical connections should conform with CSA C22.1 Code part 1.

### 7.1 External connection board connections



#### WARNING

Danger of fatal accident due to electric shock. 120 VAC-connections may be present on the external connection board when power is supplied to the boiler.

- Open the boiler door.
- Remove the screw to release the cover over the electrical connections and pull the cover upwards (fig. 29).

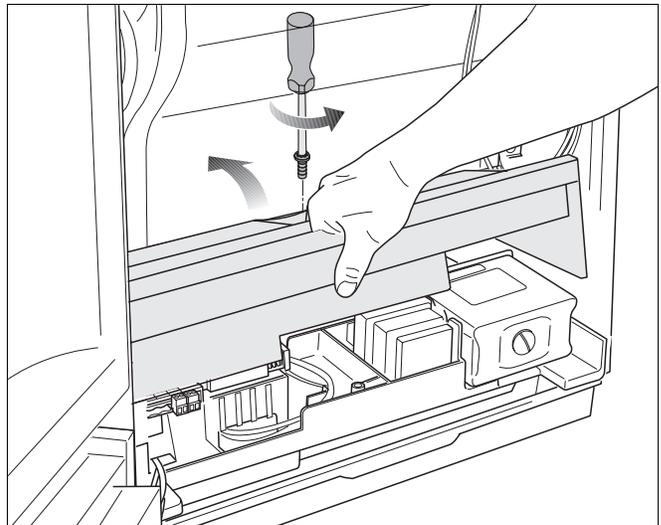


Fig. 29 Removing the cover

#### 7.1.1 Routing the cable through the boiler

- Route the cable for the low-voltage connections through the opening on the left (fig. 30, pos. 1).
- Route the cable for the 120 VAC connections through the opening on the left (fig. 30, pos. 2).
- Route and attach the cable for the 120 VAC connections using the strain relief clamps (fig. 30, pos. 3).
- Only the 120 V electrical connections require a 14 gauge wire.

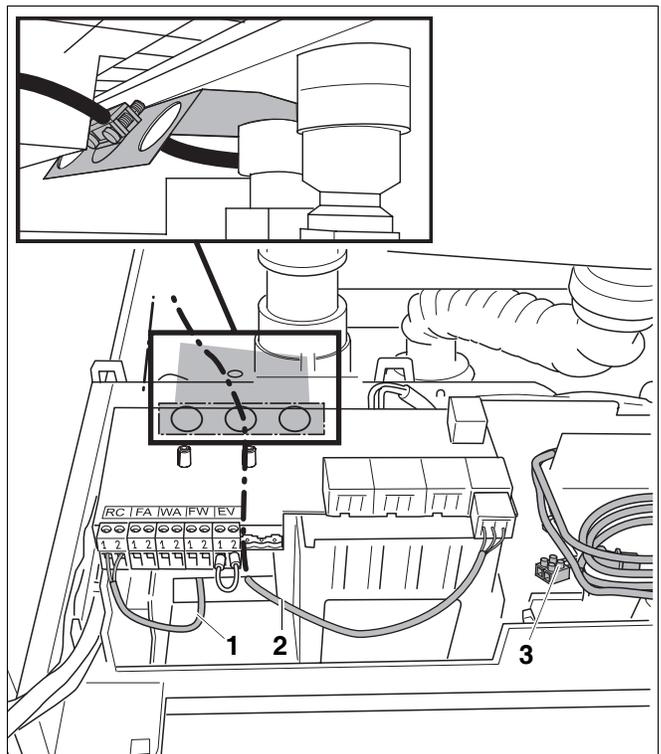


Fig. 30 Routing the cable

7.1.2 Low voltage connections



**WARNING**

due to electric shock.

Make sure no power is supplied to the boiler when making connections.

- Connect all components to the relevant terminals:

**RC Terminal - Room Controller**

- Connect a Room- or Cascade controller to the orange RC terminal (fig. 31). See also paragraph 7.1.4.

**FA Terminal - Outdoor temperature sensor**

If outdoor temperature-dependant control operation is used, an outdoor temperature sensor must be connected.

- Connect the outdoor temperature sensor to the blue FA terminal (fig. 31).

**WA Terminal - Potential-free heat demand**

With this connection the room temperature-based modulating function of the boiler is not used. This has a negative effect on comfort and energy consumption. The boiler will now only modulate up to the preset space heating water temperature.

- Connect the potential-free heat demand contact (On/Off thermostat) or relay panel end switch to the green WA terminal (fig. 31). The maximum allowed resistance of this circuit is 100 ohms.



**NOTICE**

- The RC and WA terminals cannot be used simultaneously.

**FW Terminal - DHW temperature sensor**

- Connect the external DHW temperature sensor to the grey FW terminal, using the harness enclosed with the DHW temperature sensor.



**NOTICE**

- It is not possible to connect more than one DHW temperature sensor in the boiler.
- Connect a DHW temperature sensor suitable for this particular boiler.

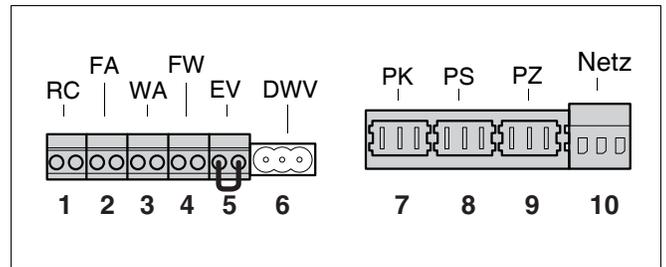


Fig. 31 External connection board connections

no.	abbr.	color	component
1	RC	orange	Room controller RC and EMS bus
2	FA	blue	Outdoor-temperature sensor
3	WA	green	Potential free On/off thermostat
4	FW	grey	DHW temperature sensor
5	EV	red	External switch contact, potential free, e. g. for floor heating safety
6	DWV	green	Connection for external three-way valve
7	PK	green	External heating pump 120 VAC (for use with non Buderus pump group)
8	PS	grey	DHW tank pump 120 VAC
9	PZ	lilac	DHW recirculation pump 120 VAC
10	Netz	white	Main power connection 120 VAC

### EV Terminal - External switching contact

An external switch contact can be used, i.e. to safeguard a floor heating system so that the heating water temperature will not become too high etc.

When the external switch contact is opened, the boiler will be switched off for heating operation and for domestic hot water operation.

The pump continues to run for the run-over time set on the boiler.

- Remove the cable from the EV terminal (fig. 31).
- Connect the external switch contact to the red EV terminal (fig. 31).

### DWV Terminal - Three way valve

Do not use this connection.

### 7.1.3 120 VAC connections



#### NOTICE

Use the 120 VAC connections for specific hydraulic configurations and a corresponding controller.

### PK Terminal - External pump

- Connect the external heating or system pump (for situations where the pump of the Buderus pump group is not used) to the green PK terminal (fig. 32). The maximum allowed connected load of the pump = 250 Watts.

### PS Terminal - DHW pump

- Connect the DHW pump to the grey PS terminal (fig. 32). The maximum allowed connected load of the pump = 250 Watts.

### PZ Terminal - DHW circulation pump

- Connect the DHW circulation pump to the lilac PZ terminal (fig. 32). The maximum allowed connected load of the pump = 250 Watts.

### Netz connector



#### Connecting incoming power

The boiler must be electrically grounded in accordance with local codes, or in absence of local codes, with the National Electrical Code, ANSI/INFP 70 and/or the CSA C22.1, Electrical Code.

- Install a 120 VAC cable to the boiler mains (Netz) connection.

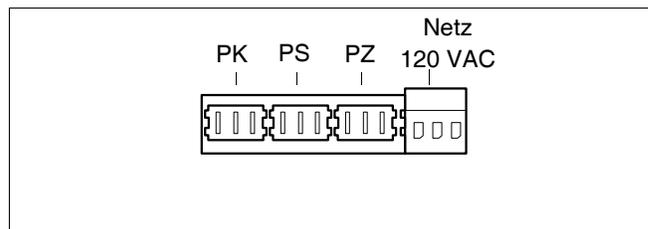


Fig. 32 120 VAC Connections

### 7.1.4 Controller



#### NOTICE

- It is not possible to connect more than one room controller.

The following controls can be connected to the boiler:

- Logamatic RC35 room controller
- Logamatic 4323 controls
- Control with contact for potential free heat demand
- Error reporting module EM10, 0 – 10 V input (can be used to convert a 0 – 10 V signal to a modulating signal)
- CM10 two boiler cascade module.

To install additional modules in the boiler see paragraph 7.2.

#### Installing an RC35 controller as an outdoor reset control in the boiler

The RC35 can be installed directly in the boiler, with no additional connections to the external connection board.

This configuration is for outdoor reset control only.

- Open the control panel cover.
- Remove the cover (fig. 33, pos. 1).
- Install the RC35 in the slot (fig. 33, pos. 2).

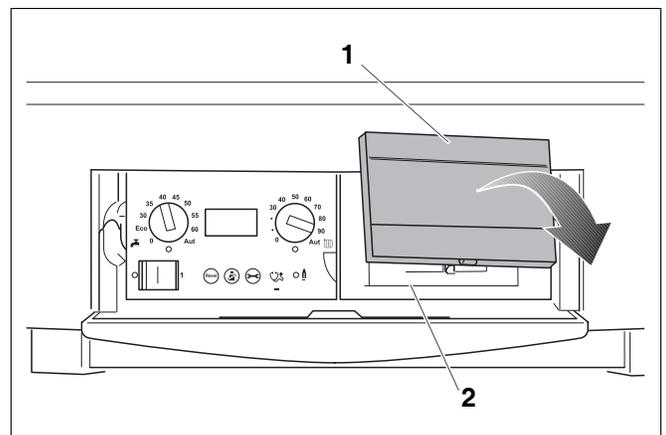


Fig. 33 Remove the cover and install the room controller in the boiler (only for outdoor temperature-dependant operation).

## 7.2 Installing function modules (accessories)



#### NOTICE

Refer to the installation instructions of the relevant function modules for information about installation and combination possibilities.

The following function modules (accessories) can be connected to the boiler:

- Heat demand 0-10V module EM10
- Error reporting module EM10
- Switch module WM10
- Mixing module MM10.

The function modules (accessories) can be installed in two ways:

- in the boiler (max. 2), see paragraph 7.2.1
- outside the boiler, see paragraph 7.2.2.

### 7.2.1 Installing function modules in the boiler

- Loosen the screw (fig. 34, step 1).
- Pull open the drawer (fig. 34, step 2).
  
- Install the wall bracket in the relevant slots in the drawer (fig. 35).
  
- Click the function module(s) into position in the wall bracket (fig. 36).
- Remove the drawer.

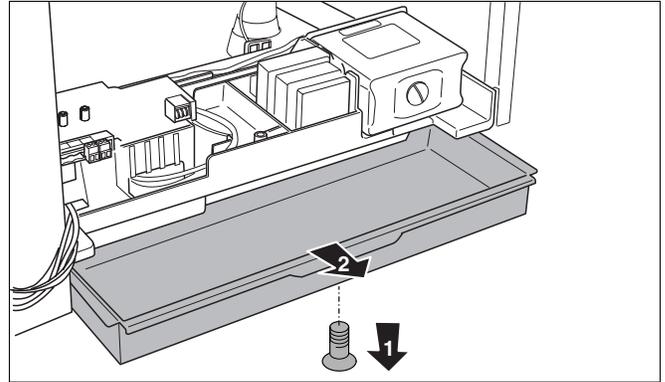


Fig. 34 Opening the drawer

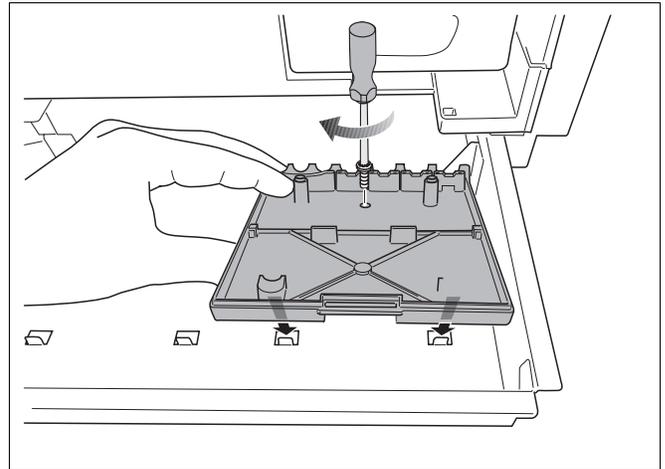


Fig. 35 Installing the wall bracket

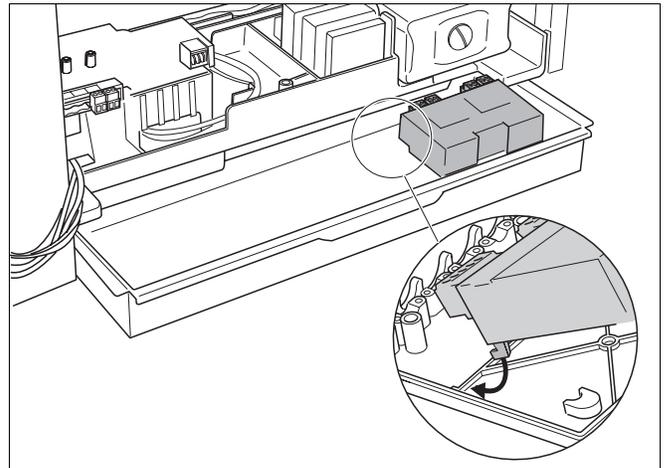


Fig. 36 Clicking the function module into position

- Remove the covers of both free connectors on the function module connection cables (fig. 37).
- Slide the drawer back into the boiler.

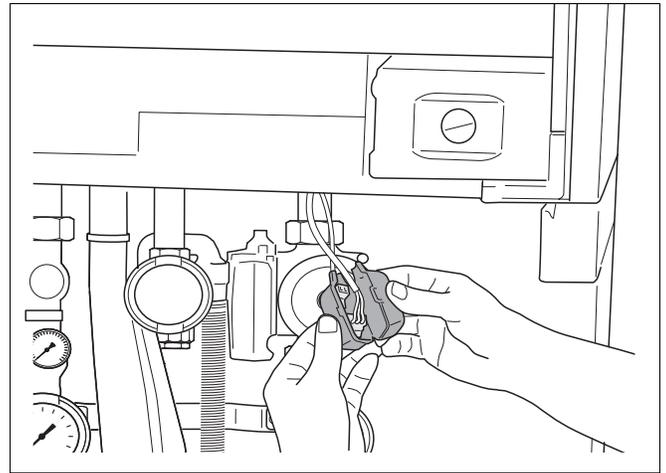


Fig. 37 Removing the covers

- Connect the free 120 VAC mains cable (fig. 37) to the module (fig. 38, pos. 1). If more modules are used, the 120 VAC supply for the second module can be taken from the first module using the cable enclosed with the module.

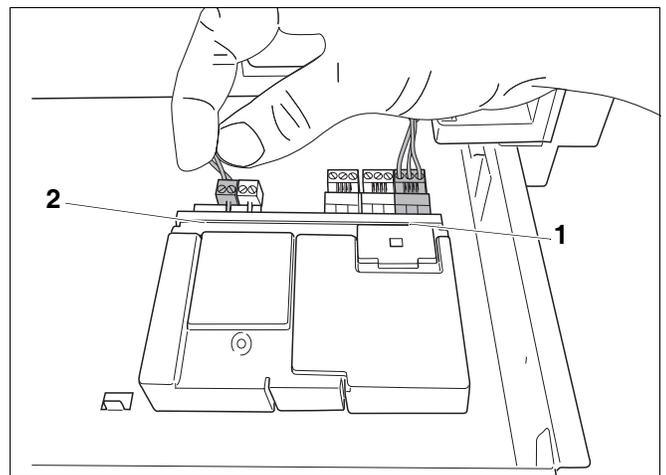


Fig. 38 Interconnecting modules



#### NOTICE

The module may have the letters RC or EMS above the connection (fig. 39, pos. 1).

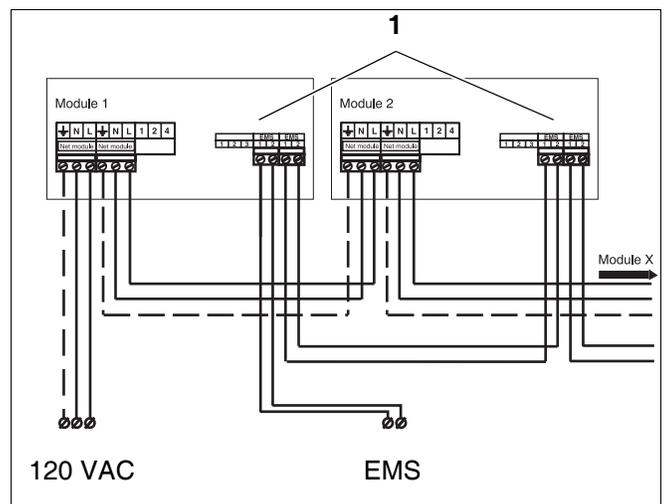


Fig. 39 Connecting several modules

- Connect the free connector of the EMS bus connecting cable (fig. 38) to the first module (fig. 39).
- If more modules are used, the EMS bus connection for the second module may be branched off from the first module using the cable enclosed with the module (fig. 39 and 41).



**NOTICE**

Pay attention to the polarity when using an EMS bus connection cable.

- Connect the wire from terminal 1 to terminal 1 and from terminal 2 to terminal 2 (fig. 39 and 41).

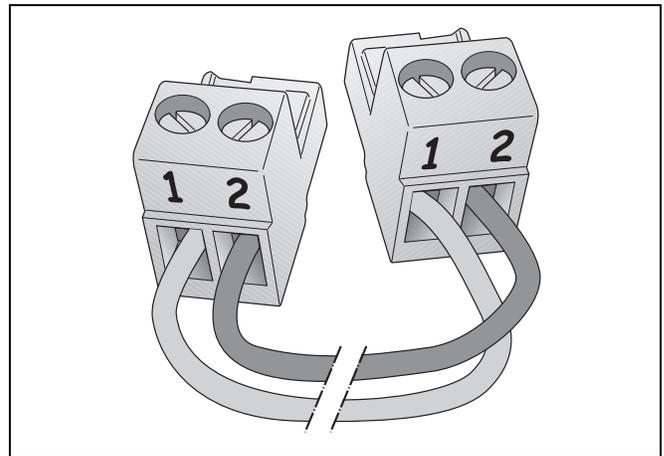


Fig. 40 EMS bus polarity

**7.2.2 Installing function modules outside the boiler**

- Install the module on the wall according to the installation instructions of the module.
- Make an EMS bus connection cable using a 2-core cable and the connector enclosed with the module (fig. 40). **Important:** Use the connector of the same color as the connections on the module.



**NOTICE**

Pay attention to the polarity when using an EMS bus connection cable.

- Connect the wire from terminal 1 to terminal 1 and from terminal 2 to terminal 2 (fig. 39 and 41).

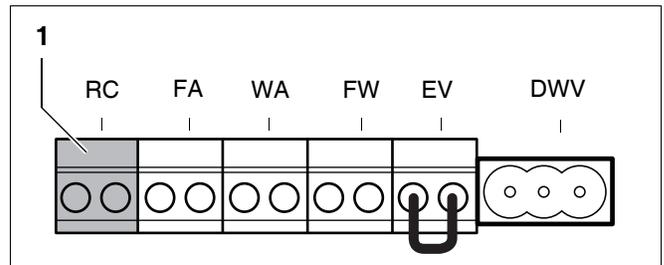


Fig. 41 External connection board - Room controller RC and EMS bus (connection color orange)

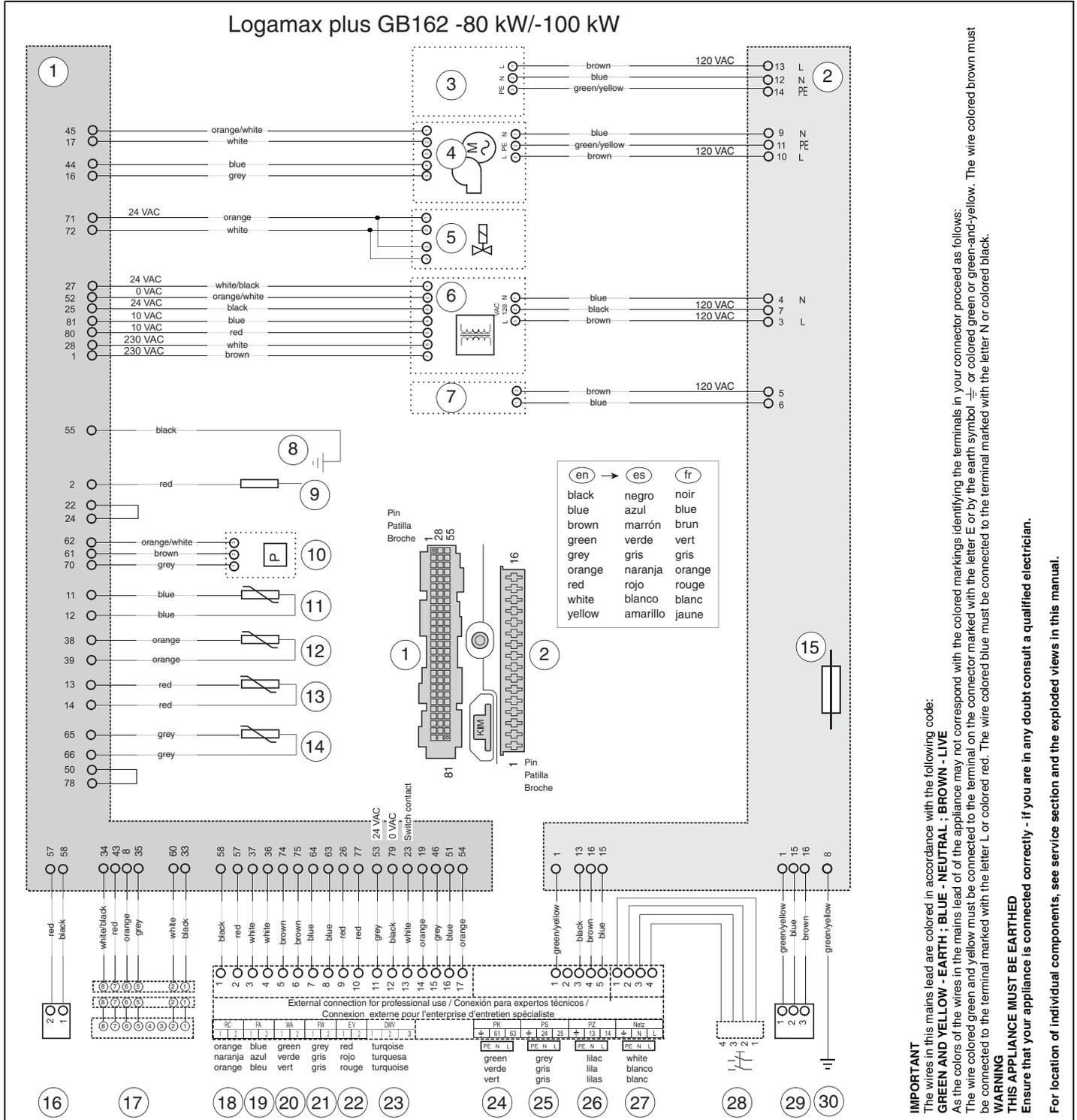
- Connect the EMS bus connection cable to the orange RC connection of the external connection board (fig. 41, pos. 1).
- To connect other modules see paragraph 7.2.1.

### 7.3 Electrical wiring diagram



**CAUTION**

Label all wires prior to disconnection when servicing. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.



**IMPORTANT**  
The wires in this mains lead are colored in accordance with the following code:  
**GREEN AND YELLOW - EARTH ; BLUE - NEUTRAL ; BROWN - LIVE**  
As the colors of the wires in the mains lead of the appliance may not correspond with the colored markings identifying the terminals in your connector proceed as follows:  
The wire colored green and yellow must be connected to the terminal on the connector marked with the letter E or by the earth symbol or colored green or green-and-yellow. The wire colored brown must be connected to the terminal marked with the letter L or colored red. The wire colored blue must be connected to the terminal marked with the letter N or colored black.

**WARNING**  
**THIS APPLIANCE MUST BE EARTHED**  
Ensure that your appliance is connected correctly - if you are in any doubt consult a qualified electrician.  
For location of individual components, see service section and the exploded views in this manual.

Fig. 42 Electrical wiring diagram

*Legend of fig. 42*

- pos. 1: 81-pole connector (AC 0, 10, 24 and 230 V)*
- pos. 2: 16-pole connector (AC 120 V)*
- pos. 3: Connection for pump in connection kit (accessory)*
- pos. 4: Fan*
- pos. 5: Gas valve*
- pos. 6: Transformer*
- pos. 7: Glow ignitor*
- pos. 8: Earth*
- pos. 9: Ionization*
- pos. 10: Pressure sensor*
- pos. 11: Return sensor*
- pos. 12: Safety-temperature sensor*
- pos. 13: Supply sensor*
- pos. 14: Flue gas sensor*
- pos. 15: Fuse (5 amp. FAST, sand filled)*
- pos. 16: BUS function modules*
- pos. 17: Connector for BC10 Basic Controller*
- pos. 18: Room controller RC and EMS bus*
- pos. 19: Outdoor temperature sensor*
- pos. 20: On/off temperature controller (potential free)*
- pos. 21: DHW sensor*
- pos. 22: External switch contact (potential free, e.g. floor heating)*
- pos. 23: External three-way valve*
- pos. 24: Boiler pump (120 VAC, max. 100 W)*
- pos. 25: DHW pump (pump 120 VAC, max. 100 W)*
- pos. 26: DHW re-circulation pump (pump 120 VAC, max. 100 W)*
- pos. 27: Main power connection 120 V 60 Hz, max. permissible 5 A*
- pos. 28: Mains switch*
- pos. 29: 120 VAC function module*
- pos. 30: Ground*

## 8 Operation

### 8.1 BC10 basic controller

The boiler is fitted with a control unit, the BC10 basic controller. This controller can be used to control the heating system.

- Push on the control panel (fig. 43) to get access to the BC10 basic controller (fig. 44).

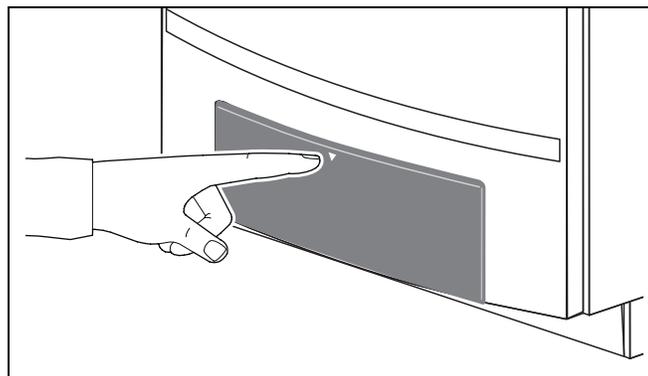


Fig. 43 Opening the control panel

The BC10 basic controller has the following components:

#### Main power switch (pos. 1)

The main power switch is used to switch the boiler ON and OFF.

#### "Reset" button (pos. 2)

If a fault has occurred you may have to restart the boiler by pressing the "Reset" button.

This is only required in the event of a "locking" fault.

"Blocking" faults are reset automatically as soon as their cause has been corrected. The display shows  $\square r E$  during the reset operation.

#### "Chimney sweep" button (pos. 3)



#### CAUTION

Limit the space heating water temperature to the maximum flow temperature of the floor heating circuit.



#### CAUTION

A power interruption discontinues manual operation. Frost damage may occur.

The "Chimney sweep" button is used to put the boiler into flue gas test, service or manual operation mode. The BC10 maximum heating water temperature setting applies.

- The **flue gas test** enables the boiler to be run in full-load operation manually for a short period. See table 8, "Flue gas test", page 41.
- The **service mode** enables the boiler to be run in part-load operation manually for a short period. Measurements and settings can be carried out on the boiler. See table 9, "Service mode", page 42.

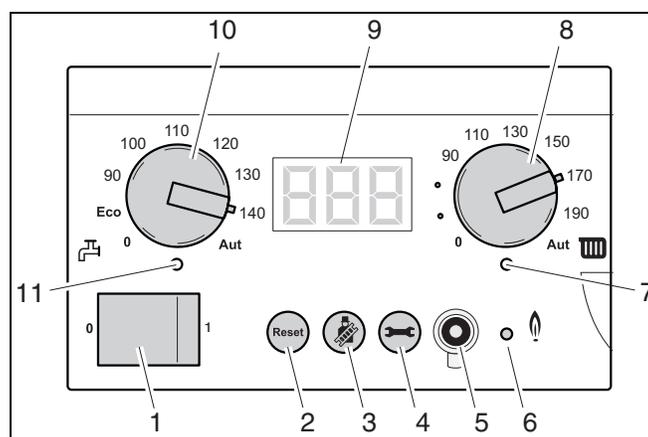


Fig. 44 BC10 basic controller

- pos. 1: Main power switch
- pos. 2: "Reset" button
- pos. 3: "Chimney sweep" button
- pos. 4: "Service" button
- pos. 5: Service Tool Connector
- pos. 6: LED "Burner operation"
- pos. 7: LED "Central heat demand"
- pos. 8: Space heating water temperature knob
- pos. 9: Display
- pos. 10: DHW temperature knob
- pos. 11: LED "DHW demand"

- The **manual operation mode** enables the boiler to be operated manually for a longer period. Use this mode when the control system has not been installed yet or is out of order. See table 10, "Manual operation", page 43.

#### "Service" button (pos. 4)

The "Service" button is used to display the current space heating water temperature, the current system pressure etc.

#### Service Tool connection (pos. 5)

For further information please contact Buderus.

#### LED "Burner operation" (pos. 6)

The LED "Burner operation" lights when the burner of the boiler is active and is extinguished when the burner is switched OFF.

The LED "Burner operation" indicates the burner status.

LED	Status	Explanation
ON	Burner operational	Boiler water is being heated.
OFF	Burner off	The space heating water temperature has reached the target value and there is no heat demand.

Table 6 Meanings of LED "Burner operation" indications

#### LED "Central heat demand" (pos. 7)

The LED "Central heat demand" lights when there is a heat demand and is extinguished when the heat demand is no longer present.

#### Space heating water temperature knob (pos. 8)

The Space heating water temperature knob is used to set the upper space heating water temperature limit. The unit is °F.

#### Display (pos. 9)

The heating system display values, display settings and display codes can be read out from the display.

If a fault occurs the display will immediately show the accompanying fault code. The fault code flashes if a locking fault has occurred.

#### DHW temperature knob (pos. 10)

The DHW temperature knob is used to select the required temperature of the hot water in the hot water cylinder. The unit is °F. See table 16, page 59.

#### LED "DHW demand" (pos. 11)

The LED "DHW status" lights when there is a DHW request and is extinguished when the DHW demand is no longer present.

## 8.2 BC10 operating instructions

You can navigate through the menu structure of the boiler on the BC10 using the "Reset" button, the "Chimney sweep" button, the "Service button" (fig. 44, pos. 2, 3 and 4) and the display (fig. 44, pos. 9).

The menu structure consists of 5 menus:

- Normal Operation menu, see table 7
- Flue Gas Test menu, see table 8
- Service Mode menu, see table 9
- Manual Operation menu, see table 10
- Settings menu, see table 11.

Normal Operation menu	
<b>Step 1</b>	Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
<b>Step 2</b>	Press the  button.
<b>Step 3</b>	Shows currently measured system pressure in psi. Also see paragraph 13.3.
<b>Step 4</b>	Press the  button.
<b>Step 5</b>	Current display code. In this case: Operating phase: Boiler in heating mode. Also see paragraph 13.5.
<b>Step 6</b>	After 5 seconds the display returns to step 1, or
<b>Step 7</b>	Press the  button.

Table 7 Normal operation

Flue Gas Test menu	
<b>Step 1</b>	Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
<b>Step 2</b>	To activate the flue gas test: Press and hold the  button for more than 2 but not longer than 5 seconds.
<b>Step 3</b>	The <b>non</b> -flashing dot in the right-hand bottom corner of the display shows the flue gas test has been activated: <ul style="list-style-type: none"> <li>– the boiler is in heating mode at a capacity of 100 % for a maximum of 30 minutes.</li> <li>– Space heating water temperature is as set on the BC10 basic controller.</li> <li>– DHW mode is not possible.</li> </ul>
<b>Step 4</b>	Press the  button.
<b>Step 5</b>	Shows currently measured system pressure in psi. Also see paragraph 13.3.
<b>Step 6</b>	Press the  button.
<b>Step 7</b>	Display code: Operating phase: The boiler is in flue gas test mode. Also see paragraph 13.5.
<b>Step 8</b>	Press the  button.
<b>Step 9</b>	Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
<b>Step 10</b>	After 30 minutes or after a power interruption the flue gas test ends automatically. To end manually press and hold the  button for more than 2 seconds until the dot disappears.

Table 8 Flue gas test

Service Mode menu	
Step 1	[120] Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
Step 2	To activate service mode 1st step: Press and hold the  button for more than 2 but not longer than 5 seconds.
Step 3	[120] The <b>non</b> -flashing dot is shown in the right-hand bottom corner of the display shows the boiler is now in Flue gas test mode.
Step 4	To activate service mode 2nd step: Simultaneously press and hold the  +  buttons for more than 2 seconds.
Step 5	[L _ _] Display shows the maximum capacity setting during heating mode in %. Also see paragraph 13.4. In this case: [L _ _] = 100 %. Service mode has been activated. You can now adjust the boiler performance to partial load, i.e. to check the gas/air ratio or the ionization current.
Step 6	Press and hold the  button until the display shows: for boilers at sea level [L 25] with a 80-kW boiler or [L 20] with a 100-kW boiler for boilers at high altitude [L 36] with a 80-kW boiler or [L 30] with a 100-kW boiler.
Step 7	<b>For boilers at sea level (0-4000 ft):</b> [L 25] Display setting: with a 80-kW boiler and [L 20] with a 100-kW boiler. <b>For boilers at high altitude (4000-10,000 ft):</b> [L 36] Display setting: with a 80-kW boiler and [L 30] with a 100-kW boiler. Minimum capacity setting during heating mode in %. Also see paragraph 13.4. – The boiler will reduce its performance to 25 % or 20 % (sea level) or 36 % or 30 % (high altitude) respectively within a couple of seconds. – The space heating water temperature set on the BC10 basic controller (control panel) applies now. – Check the gas/air ratio or the ionization current and if necessary set the gas/air ratio according to paragraph 9.8 or paragraph 9.12.
Step 8	Press the  button.
Step 9	[F 5] This parameter shows the pump run-over time in minutes that starts when the heating mode has ended. Also see paragraph 13.4.
Step 10	Press the  button.
Step 11	[L _ I] This parameter indicates the DHW mode status setting. Also see paragraph 13.4.
Step 12	Press the  button.
Step 13	[120] Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
Step 14	Press the  button.
Step 15	[P 22] Shows currently measured system pressure in psi. Also see paragraph 13.3.
Step 16	Press the  button.
Step 17	[- R ] Display code: Operating phase: The boiler is in service mode. Also see paragraph 13.5.
Step 18	After 30 minutes or after a power interruption the flue gas test ends automatically. To end manually press and hold the  button for more than 2 seconds until the dot disappears.
Step 19	The boiler input rating drops to the preset capacity, see the "Settings" menu (table 10).

Table 9 Service mode

Manual Operation menu	
Step 1	120 Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
Step 2	To activate manual operation: Press and hold the  button for more than 5 seconds.
Step 3	75 A flashing dot in the right-hand bottom corner of the display shows manual operation is active. This means that the boiler is permanently in heating mode: <ul style="list-style-type: none"> <li>- Space heating water temperature is as set on the BC10 basic controller.</li> <li>- The LED "Heating system status" lights.</li> <li>- DHW mode is possible during manual operation.</li> </ul>
Step 4	Press the  button.
Step 5	P22 Shows currently measured system pressure in psi. Also see paragraph 13.3.
Step 6	Press the  button.
Step 7	-H Display code: Operating phase: Also see paragraph 13.5. The boiler is in manual operation mode. During manual operation the "Settings" menu (table 11 from step 2) can be used to temporarily change the target boiler performance. <b>NOTE:</b> If the boiler output has been changed temporarily, this must be set again after ending manual operation, according to the "Settings" menu (table 11).
Step 8	Press the  button.
Step 9	120 Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
Step 10	After a power interruption manual operation ends automatically. To end manually press and hold the  button for more than 2 seconds until the dot disappears.

Table 10 Manual operation

Settings menu	
Step 1	<b>L 20</b> Shows currently measured space heating water temperature in °F. Also see paragraph 13.3.
Step 2	To open the "Settings" menu: Press and hold the  +  buttons for more than 2 seconds.
Step 3	<b>L _ _</b> This shows the "Settings" menu is open. You can adjust the setting of this parameter.
Step 4	<p><b>L _ _</b> Target output. Adjust as follows, or go to step 5:</p> <p><b>Lower:</b> Decrease the modulation rate with the  button. The minimum setting for boilers at sea level is <b>L 25</b> = 25 % with an 80 kW boiler and <b>L 20</b> = 20 % with a 100 kW boiler. The minimum setting for boilers at high altitude is <b>L 36</b> = 36 % with an 80 kW boiler and <b>L 30</b> = 30 % with a 100 kW boiler.</p> <p><b>Higher:</b> Increase the modulation rate with the  button. The maximum setting is <b>L _ _</b> = 100 %.</p> <p>This is equal to the factory setting.</p>
Step 5	Press the  button.
Step 6	<p><b>F 5</b> Pump run-over time in minutes (starts when the heating mode has ended).</p> <p>Adjust as follows or go to step 7:</p> <p><b>Lower:</b> Decrease the time with the  button. The minimum setting is <b>F 0</b> = 0 minutes. The factory default setting is 5 minutes. <b>CAUTION</b> Do not set the post purge time to less than 5 minutes.</p> <p><b>Higher:</b> Increase the time with the  button. The maximum setting is <b>F 60</b> = 60 minutes or <b>F 1d</b> = 24 hours.</p>
Step 7	Press the  button.
Step 8	<p><b>L  </b> DHW mode status setting. Adjust as follows or go to step 9.</p> <p>DHW mode can be switched OFF or ON. This setting has priority over other DHW mode settings, such as those made on the room thermostat.</p> <p>Set the DHW mode with the  or  buttons. <b>L  </b> means "ON", <b>L 0</b> means "OFF".</p> <p><b>NOTE:</b> Setting <b>L 0</b> also switches OFF the hot water cylinder frost protection.</p>
Step 9	After 5 seconds or after a power interruption the settings menu ends automatically. To end manually press the  button. Any adjustments that you have made have been confirmed.

Table 11 Settings

## 9 Start-up procedure

There are several steps involved in starting up the boiler. Complete the commissioning record log book after carrying out all activities described in this chapter (paragraph 15.1 "Start-up report", page 85).

### FOR YOUR SAFETY READ BEFORE OPERATING

**WARNING:** If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand,
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

#### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instruction.
- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any parts have been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

### OPERATING INSTRUCTIONS

1. **STOP!** read the safety information above on this label.
2. Turn off all electric power to the appliance.
3. Set the thermostat or other operating control to lowest setting.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
5. Close main gas shut off valve.
6. Wait (5) minutes to clear out any gas. Then smell for gas. Including near the floor. If you smell gas, **STOP!** Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
7. Open main shut off valve.
8. Set the thermostat or other operation control to desired setting.
9. Turn on all electric power to the appliance.
10. If the appliance will not operate, follow the instruction "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

### TO TURN OFF GAS TO APPLIANCE

1. Turn off all electric power to the appliance if service is to be performed.
2. Set the thermostat or other operating control to lowest setting.
3. Close main gas shut off valve.

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## 9.1 Check for gas leaks

Prior to the initial start-up check that the gas flow pipework is gas-tight; this must be confirmed in the start-up report.



### WARNING

- The boiler and its manual gas shutoff valve must be isolated from the gas supply piping system during any pressure testing of that system, exceeding 0.5 psi (34.5 mbar). The maximum test pressure allowed at the manual gas shutoff valve inlet is 0.5 psi (34.5 mbar).
- Cover endangered positions before leak testing.
- Do not spray the leak testing agent onto cables, plugs or electrical connection lines. Do not allow it to drip onto them either.



### DANGER

Leaks may be caused to pipes and screw connections during commissioning and maintenance activities.

- Carry out a proper leak test.
- Only use approved leak detection agents for leak detection.
- If 0.5 psi (34.45 mbar) or less, slowly open the gas valve by pushing on the gas valve and turning it ¼ rotation in a counter-clockwise direction (fig. 45). The gas valve is open when it is in the vertical position.
- Shut off the heating system from the power supply.
- Check the new conduit section up to and including its connection (i.e. direct sealing location) to the gas fitting for leaks, using a foaming product. The maximum test pressure allowed at the manual gas shutoff valve inlet is 0.5 mbar (0.2 inch W.C.).

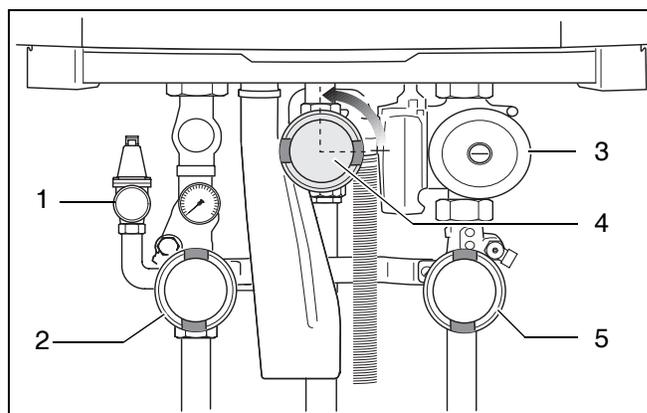


Fig. 45 Open the gas valve

- pos. 1: pressure relief valve
- pos. 2: supply water valve
- pos. 3: pump
- pos. 4: manual gas shutoff valve
- pos. 5: return water valve

## 9.2 Fill the heating system

To ensure a trouble-free operation of the boiler, read the accompanying instructions about water quality, before filling the heating system.



### NOTICE

At initial start up, the boiler will start as soon as the system pressure exceeds 15 psi (1.0 bar).

If the system pressure falls to below 3 psi (0.2 bar) the boiler will stop and generate a fault code.

- Push and open the control panel cover.
- Turn the Space heating water temperature knob (fig. 46, pos. 8) and DHW temperature knob (fig. 46, pos. 10) counterclockwise to the "0" position.
- Turn the vent key a quarter rotation to undo the boiler door lock (fig. 47, see detailed picture).
- Push the fastener down (fig. 47) and open the boiler door.
- Remove the insulation cover of the pump group (fig. 47).

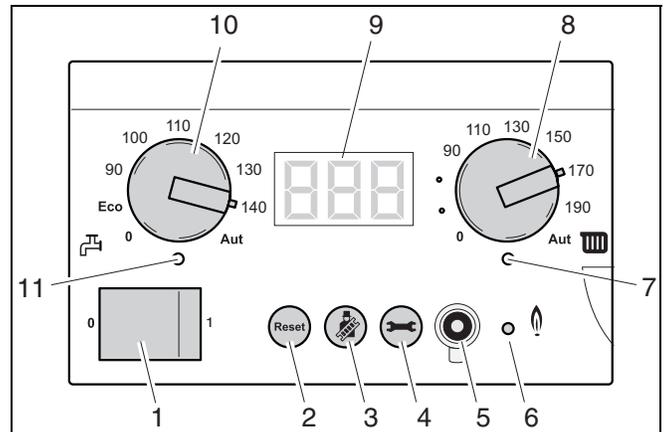


Fig. 46 BC10 basic controller

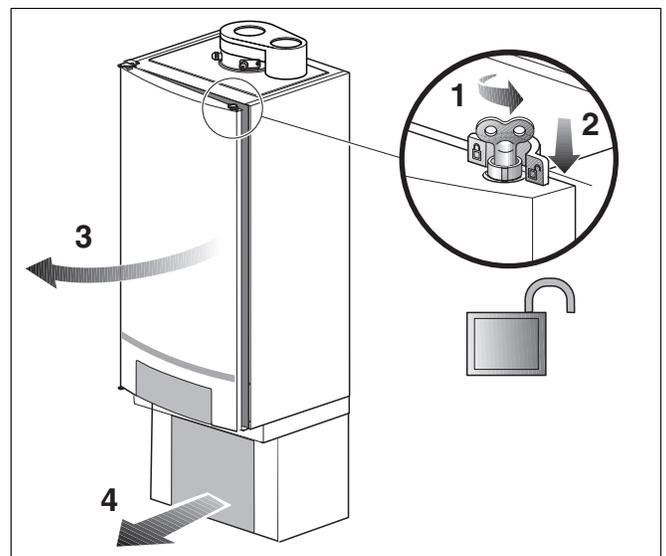


Fig. 47 Opening the boiler door

To purge the boiler, every radiator in the heating system must have a purge facility. In some situations it may even be necessary to provide extra purging facilities at certain locations. The boiler itself has an automatic air vent.

- Loosen the cap of the automatic air vent (fig. 48) by turning one rotation counterclockwise.

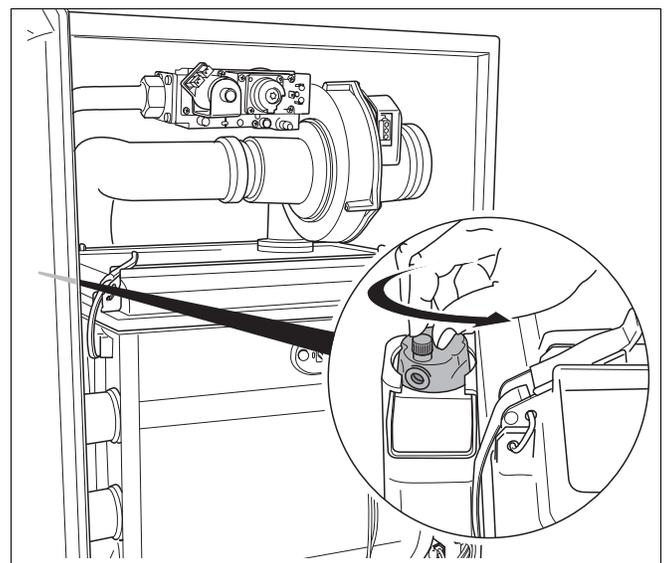


Fig. 48 Opening the automatic air vent

- Open the heating supply and return isolating valves on the pump group (fig. 49). The open position is parallel to the pipe.
- Fill the heating system to a pressure of about 20 psi (1.5 bar).

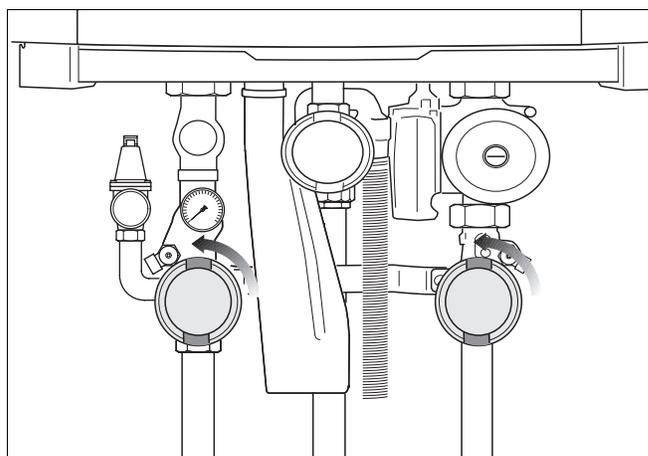


Fig. 49 Opening the isolating valves (here: open position)

- Read the pressure (PSI) from the pressure gauge on the pump group or on the control panel of the BC10 (fig. 50).

The pressure in the heating system, which is measured directly at the boiler, must be at least equal to the required pre-pressure of the expansion vessel plus 7 psi (0.5 bar). This minimum pressure must not be less than 12 psi (0.8 bar) (if the heating system is cold). The maximum pressure in the heating system, measured directly at the boiler, must not exceed 30 psi (2.6 bar) or 50 psi (3.5 bar) when the optional 50 psi (3.5 bar) pressure relief valve is used.

- Purge the heating system via the air vents on the heating bodies. Start at the lowest floor of the premises and then work your way up from floor to floor.

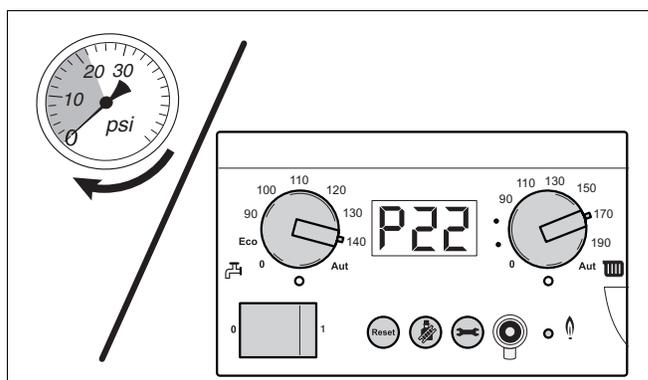


Fig. 50 Reading the pressure gauge

### 9.3 Fill the condensate trap with water

- Fill the condensate trap with water (fig. 51).



**NOTICE**

For high temperature and non-condensing applications use mineral oil.

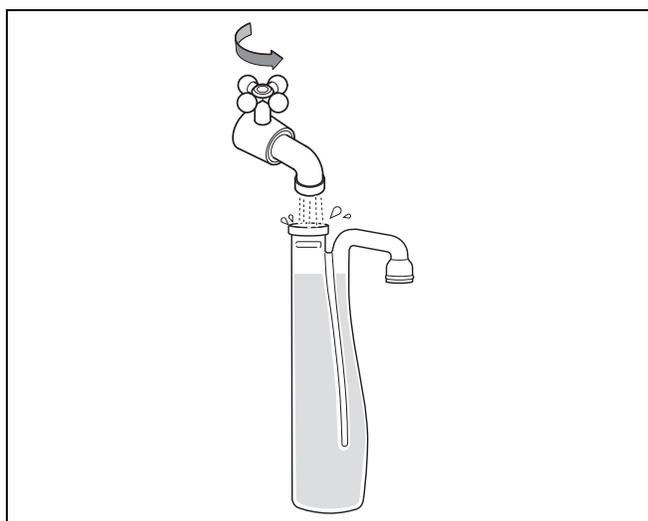


Fig. 51 Filling the condensate trap with water

## 9.4 Bleed the gas supply valve

- Close the gas valve (fig. 52).

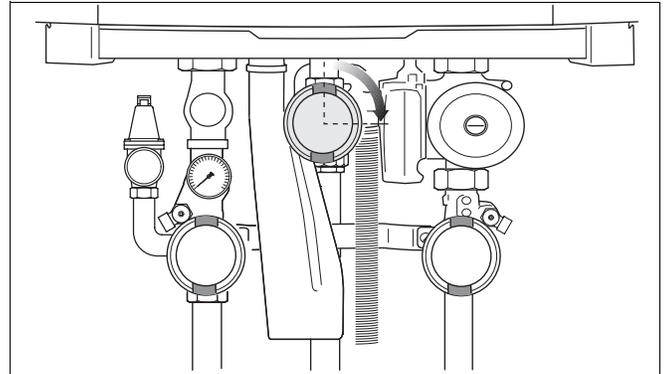


Fig. 52 Closing the gas valve

- Open the screw plug on the testing nipple of the gas supply pressure and for purging (fig. 53, pos. 1) by 2 turns and install a hose.

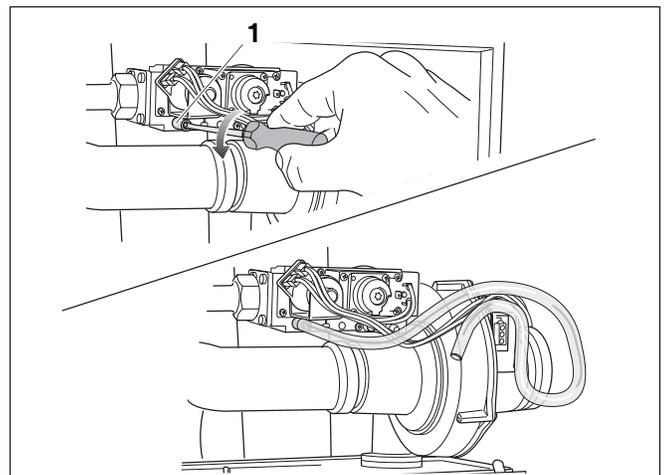


Fig. 53 Bleeding the gas flow pipe

- Slowly open the gas valve by pushing on the gas valve and turning it counterclockwise through  $\frac{1}{4}$  rotation (fig. 54). The gas valve is open when it is in the vertical position.
- Purge the gas supply into a well ventilated area.
- Close the gas shutoff valve when no more air is present (fig. 52).
- Remove the hose and tighten the screw plug on the testing nipple again.



### NOTICE

- Test the tightness of the measuring nipple(s) used.

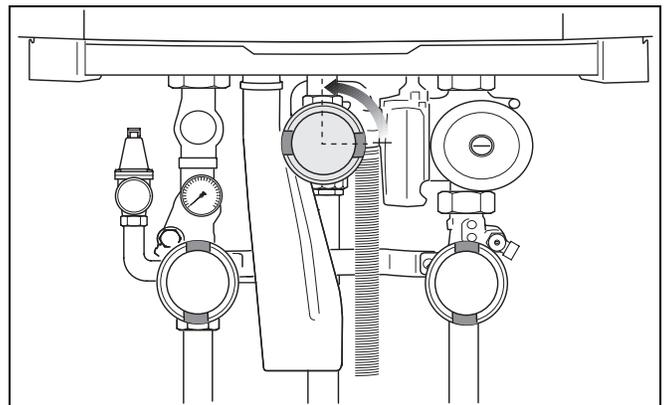


Fig. 54 Opening the gas valve

## 9.5 Check the air/flue gas connection

Check the following points:

- Is the prescribed flue gas system used (see paragraph 6.7 "Installation of the Exhaust and Air Intake system", page 24)?
- Have the configuration instructions from the relevant flue gas system installation instructions been observed?

## 9.6 Checking the appliance configuration



### NOTICE

The burner must only be put into use with the correct orifice (table 12).

- Consult the relevant gas utility company for the type of gas supply.
- Check that the actual gas supply is in accordance with the type of gas supply specified on the gas classification label (fig. 55).

Boiler	Type of gas supply	Altitude in ft (m)	Gas orifice diameter in inch (mm)
GB162-80 kW/100 kW	Natural gas	0 - 4,000 ft (0 - 1,220 m)	0.331 (8.40 mm)
	Natural gas	4,000 - 10,200 ft (1,220 - 3,111 m)	0.343 (8.70 mm)
	LPG	0 - 4,000 ft (0 - 1,220 m)	0.193 (4.70 mm)
	LPG	4,000 - 10,200 ft (1,220 - 3,111 m)	not available

Table 12 Gas orifice diameter

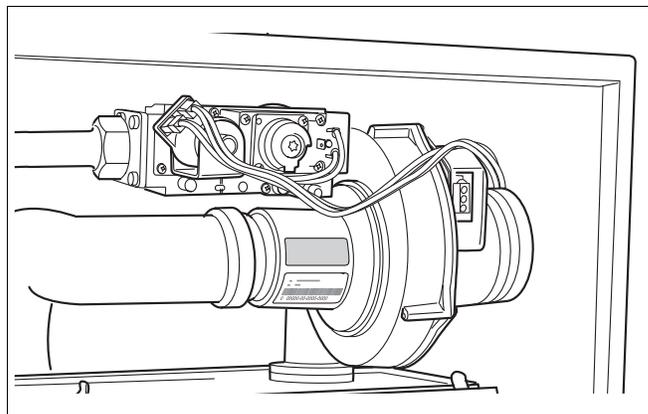


Fig. 55 Checking the gas classification label

## 9.7 Measure the gas inlet pressure (working pressure)

- Open at least two thermostatic radiator valves, if present. Do not switch ON the boiler.
- Push on the control panel to open it.
- Switch OFF the power supply to the heating system.
- Close the gas valve in a clockwise direction (fig. 56).
- Turn the vent key through a quarter rotation to undo the boiler door lock (fig. 47, see detailed picture, page 47).
- Push the fastener down and open the boiler door.

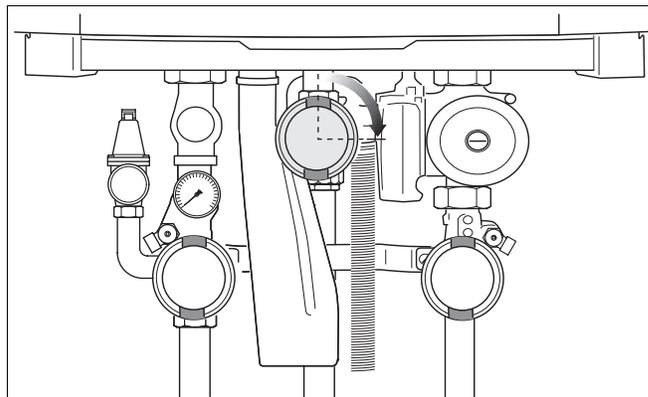


Fig. 56 Closing the gas valve

- Open the screw plug on the testing nipple for the gas inlet pressure by 2 turns (fig. 57, pos. 1).
- Reset the digital pressure gauge to "0".

**NOTICE**

Throughout the measuring operation, keep the digital pressure gauge in the same position (horizontal or vertical) in which it was reset to "0".

- Connect the pressure gauge connection tube to the positive port of the testing nipple (fig. 57, pos. 2).
- Slowly open the gas valve by pushing on the gas valve and turning it ¼ rotation in an counterclockwise direction (fig. 54, page 49). The gas valve is open when it is in the vertical position.

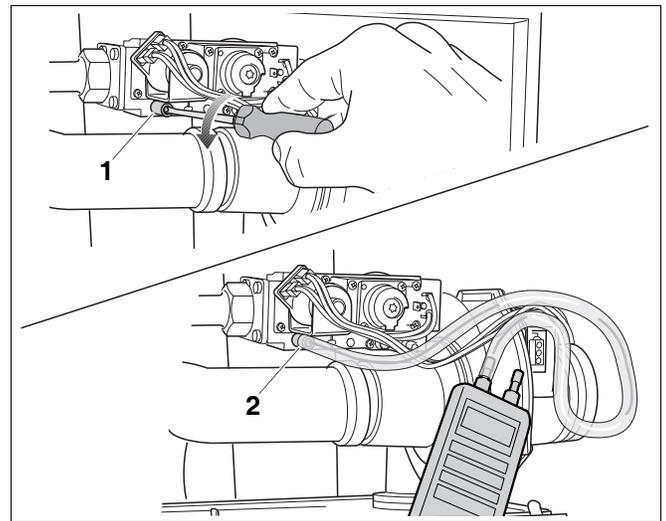


Fig. 57 Measuring the gas supply pressure

- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 58, pos. 1).
- Press and hold the "Chimney sweep" button (fig. 58, pos. 3) (approx. two seconds), until the dot in the right-hand bottom corner of the display (fig. 58, pos. 9) appears. See also table 8, "Flue gas test", page 41.
- After the LED "Burner operation" (fig. 58, pos. 6) has lit up wait for one minute until the boiler is burning at full load.
- Measure the gas supply pressure and enter it in the start-up report, page 85.  
The gas supply pressure must be:
  - for natural gas min. 7 inch W.C. (17.4 mbar), max. 10.5 inch W.C. (26.1 mbar), nominal supply pressure 8 inch W.C. (19.9 mbar).
  - for LPG min. 8 inch W.C. (19.9 mbar), max. 13 inch W.C. (32.3 mbar), nominal supply pressure 11 inch W.C. (27.4 mbar).

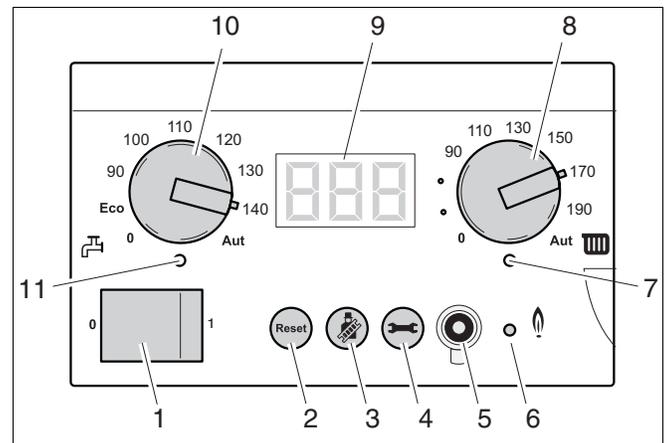


Fig. 58 BC10 basic controller

- pos. 1: Main switch
- pos. 2: "Reset" button
- pos. 3: "Chimney sweep" button
- pos. 4: "Service" button
- pos. 5: Connection possibility for the diagnosis connector
- pos. 6: LED "Burner operation"
- pos. 7: LED "Central heat demand"
- pos. 8: Space heating water temperature knob
- pos. 9: Display
- pos. 10: DHW temperature knob
- pos. 11: LED "DHW demand"

**WARNING**

A leaking testing nipple causes explosive fumes.

- Check the testing nipples used for leaks.
- Only use approved detection products to locate leaks.



**NOTICE**

- Check the gas supply pipe or contact the relevant gas utility company if the required supply pressure is not available.
- If the supply pressure is too high, a gas pressure regulator must be integrated upstream of the gas fitting. Contact the gas utility company.

- Close the gas valve.
- Remove the gauge-connection tube and tighten the screw plug on the testing nipple again.
- Open the gas valve again by pushing on the gas valve and turning it ¼ rotation in a counterclockwise direction.

**9.8 Check and adjust the gas/air ratio**



**WARNING**

Damage to the boiler by incorrect adjustment of the gas/air ratio.

- Adjust gas/air ratio **ONLY** with part load!
- Adjust gas/air ratio **ONLY** based on the gas/air pressure differential and never based on measured flue gas values such as CO/CO<sub>2</sub>/NO<sub>x</sub>!

- Open at least two thermostatic radiator valves, if present. Do not switch ON the boiler.
- Push on the control panel to open it.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 59, pos. 1).
- Close the gas valve (fig. 56).
- Turn the vent key through a quarter rotation to undo the boiler door lock (fig. 47, see detailed picture).
- Push the fastener down (fig. 47) and open the boiler door.
- Open the screw plug on the testing nipple for the burner pressure by 2 turns (fig. 60, pos. 1).
- Set the pressure gauge to "0".



**NOTICE**

Throughout the measuring operation, keep the digital pressure gauge in the same position (horizontal or vertical) in which it was reset to "0".

- Use a connection tube to connect the positive port of the pressure gauge to the testing nipple for burner pressure (fig. 60, pos. 2).

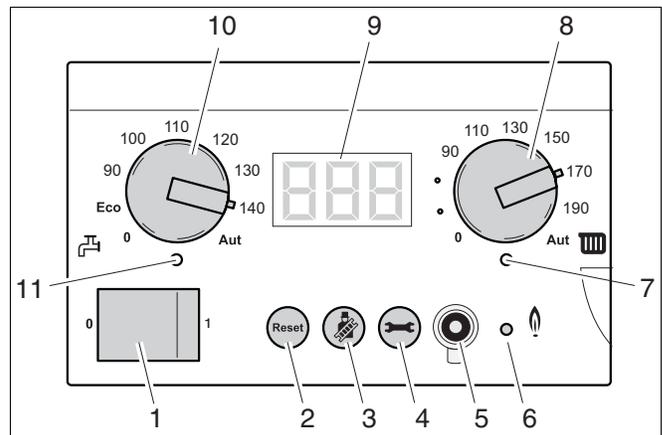


Fig. 59 BC10 basic controller

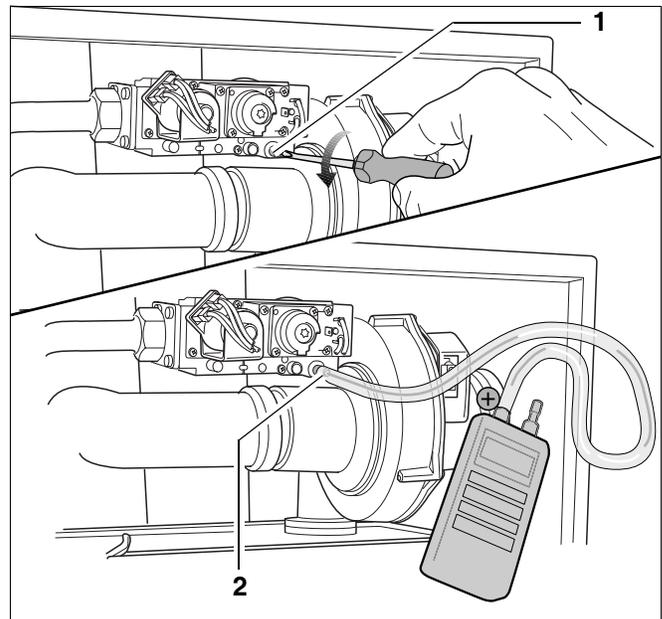


Fig. 60 Checking the gas/air ratio

- Slowly open the gas valve by pushing on the gas valve and turning it  $\frac{1}{4}$  rotation in an counterclockwise direction (fig. 54).
- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 59, pos. 1).
- Activate the Service mode in accordance with the "Service mode" menu (table 9, page 42).
- Set the capacity to minimum (part load) according to the "Service mode" menu (table 9, page 42).
- After the LED "Burner operation" (fig. 59, pos. 6) has lit wait for one minute until the boiler is burning at part load.
- Read the differential pressure.  
The differential pressure ( $p_{\text{Gas}} - p_{\text{Air}}$ ) must be -0.02 inch W.C. (- 5 Pa) ( $\pm 0.02$  inch W.C. =  $\pm 5$  Pa) (read-out on pressure gauge: -0.04 – 0 inch W.C. = -10 – 0 Pa) (fig. 61).
- Enter the result in the commissioning log book (see paragraph 15.1 "Start-up report", page 85).

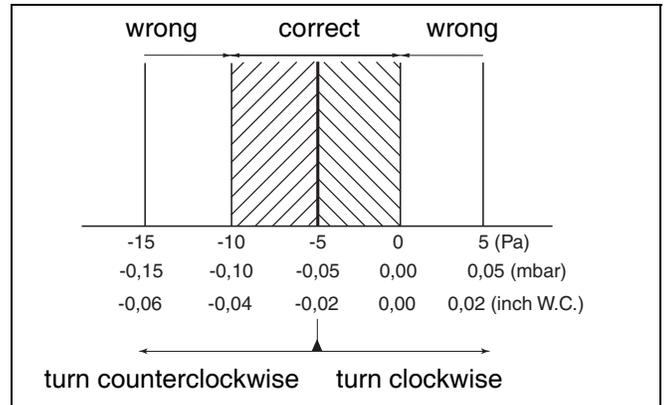


Fig. 61 Air/gas difference at part load

- If the gas/air ratio is incorrect, it must be adjusted on the set screw (fig. 62, pos. 1). The set screw is located behind the screw-on cover.
- Press the "Chimney sweep" button (fig. 59, pos. 3) until the dot disappears from the display.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 59, pos. 1).
- Close the gas valve (fig. 56).
- Remove the measuring devices.
- Tighten the screw in the burner pressure measuring nipple.
- Slowly open the gas valve by pushing on the gas valve and turning it  $\frac{1}{4}$  rotation in an counterclockwise direction (fig. 54).

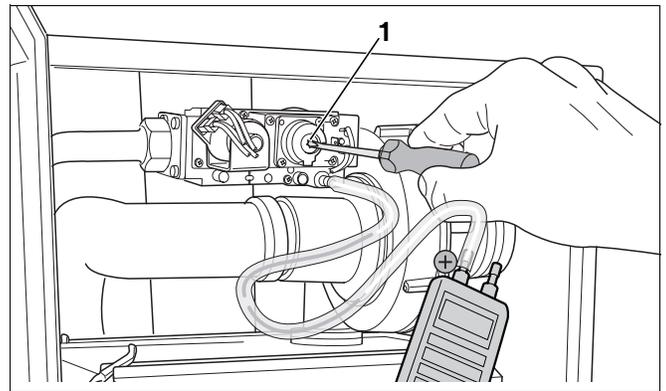


Fig. 62 Adjusting the gas/air ratio

- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 63, pos. 1).
- Press and hold the "Chimney sweep" button (fig. 59, pos. 3) (approx. two seconds), until the dot in the right-hand bottom corner of the display (fig. 63, pos. 9) appears. See also table 8, "Flue gas test", page 41.
- After the LED "Burner operation" (fig. 63, pos. 6) has lit wait for one minute until the boiler is burning at full load.

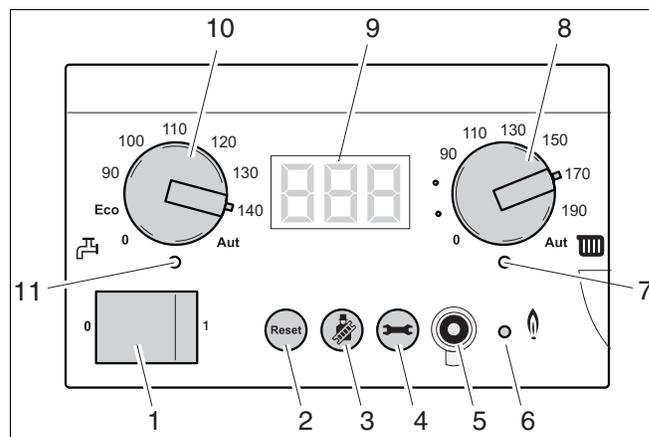


Fig. 63 BC10 basic controller



**WARNING**

A leaking testing nipple causes explosive fumes.

- Check the testing nipples used for gas tightness.
- Only use approved detection products to locate leaks.



**WARNING**

**DAMAGE TO THE INSTALLATION**

due to short circuits.

- Cover any hazardous locations prior to locating the leaks.
- Do not spray the leak detection product on cable runs, plugs or electrical wiring. Do not let it drip onto them either.
- Press the "Chimney sweep" button (fig. 64, pos. 3) to clear the reading. See also table 8, "Flue gas test", page 41.
- Check that the boiler performance is still at the required value. See table 11, "Settings", page 44.

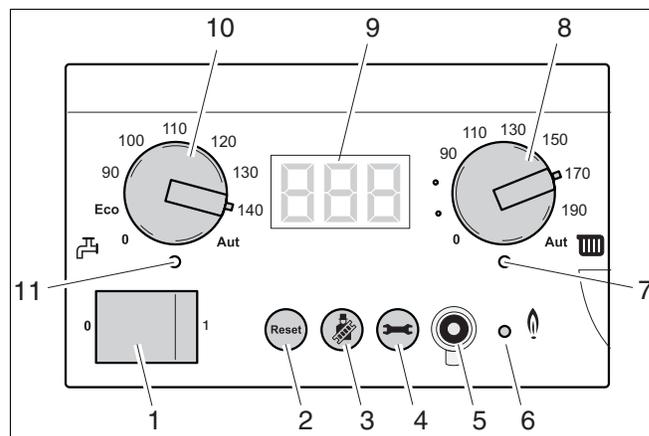


Fig. 64 BC10 basic controller

**9.9 Carry out a leakage test in operating conditions**



**WARNING**

Pipes and fittings may leak explosive fumes after commissioning activities have been carried out.

- Only use approved detection products to locate leaks.
- Press and hold the "Chimney sweep" button (fig. 64, pos. 3) (approx. two seconds), until the dot in the right-hand bottom corner of the display (fig. 64, pos. 9) appears. See also table 8, "Flue gas test", page 41.
- After the LED "Burner operation" (fig. 64, pos. 6) has lit up wait for one minute until the boiler is burning at full load.
- Use a foaming product to check all sealing locations in the total gas circuit of the burner while the burner is active.

**WARNING**

Leaks may be caused to pipes and screw connections during commissioning and maintenance activities.

- Carry out a proper leak test.
- Only use approved leak detection agents for leak detection.

- Press the "Chimney sweep" button (fig. 64, pos. 3) to clear the reading. See also table 8, "Flue gas test", page 41.

**9.10 Measure the flue gases CO emissions**

- Open at least two thermostatic radiator valves, if present. Do not switch ON the boiler.
- Push on the control panel to open it.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 64, pos. 1).
- Remove the cover from the flue gas measuring point (fig. 65, pos. 1).
- Connect the flue gas analyser to the left-hand measuring point (fig. 65).
- Switch ON the heating system by pressing the main switch of the BC10 basic controller.
- Press and hold the "Chimney sweep" button (fig. 64, pos. 3) (approx. two seconds), until the dot in the right-hand bottom corner of the display (fig. 64, pos. 9) appears. See also table 8, "Flue gas test", page 41.
- After the LED "Burner operation" (fig. 64, pos. 6) has lit wait for one minute until the boiler is burning at full load.
- Measure the carbon monoxide content at the flue gas measuring point (fig. 65).

The CO values in air-free condition must be less than 400 ppm or 0.04 vol. %.

Values of 400 ppm or more indicate an incorrect burner adjustment (see paragraph 9.8, page 52), a dirty gas burner or heat exchanger or burner faults.

- You must determine and remove the cause (see chapter 12 on page 65).
- Press the "Chimney sweep" button (fig. 64, pos. 3) to clear the reading. See also table 8, "Flue gas test", page 41.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 64, pos. 1).
- Remove the flue gas analyser and fit the cover back onto the flue gas measuring point (fig. 65, pos. 1).
- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 64, pos. 1).
- Press on the control panel to close it.

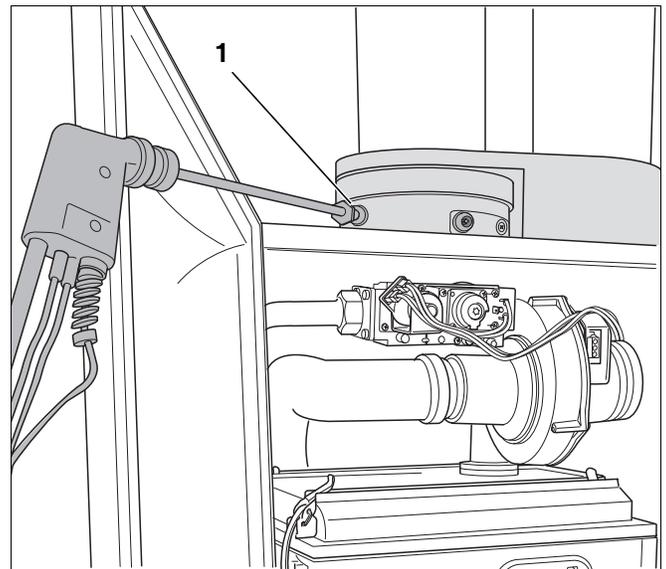


Fig. 65 Measuring the gas supply pressure

### 9.11 Carry out a function test

- During initial start-up and annual inspection and/or needs-oriented servicing, make sure that all control, regulating and safety devices are in full working order and, if applicable, check them for correct adjustment.
- The gas and water circuits must be tested for leaks (see paragraph 9.1, page 46 and paragraph 9.9, page 54).

### 9.12 Measure the ionization current

- Press on the control panel to open it.
- Open at least two thermostatic radiator valves, if present. Do not switch ON the boiler.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Turn the vent key through a quarter turn to undo the boiler door lock (fig. 47).
- Push the fastener down (fig. 47) and open the boiler door.

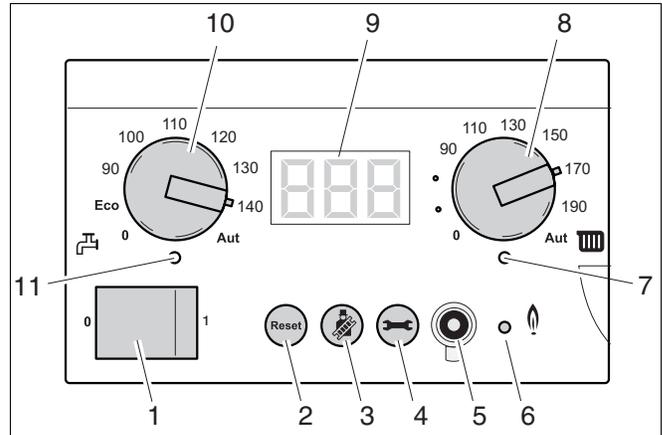


Fig. 66 BC10 basic controller

- Undo the plug and socket connection of the monitoring cable (fig. 67).

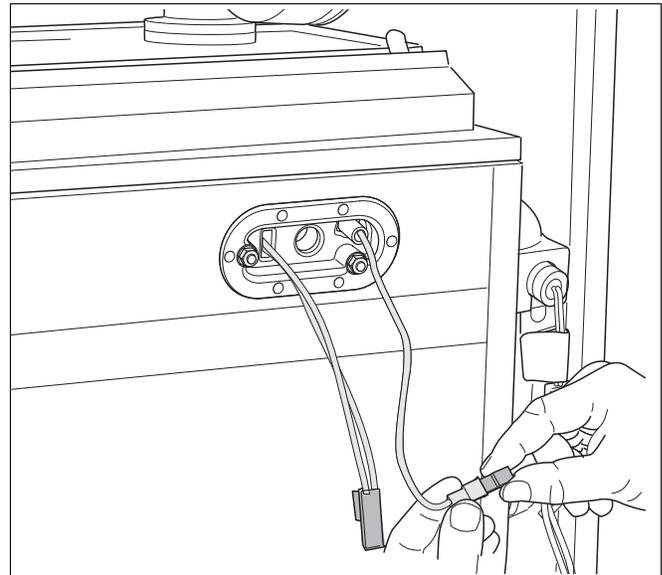


Fig. 67 Removing the ionization electrode plug and socket connection

- Connect the multimeter in series (fig. 68). Select the  $\mu\text{A}$  DC range on the multimeter. The multimeter must have a resolution of at least  $1 \mu\text{A}$ .
- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Activate the Service mode in accordance with the "Service mode" menu (table 9, page 42).
- Set the capacity to minimum (part load) according to the "Service mode" menu (table 9, page 42).
- After the LED "Burner operation" (fig. 66, pos. 6) has lit wait for one minute until the boiler is burning at part load.
- Measure the ionization current. The ionization current must be  $> 5 \mu\text{A}$  DC at part load operation.
- Enter the result in the start-up report (see paragraph 15.1 "Start-up report", page 85).
- If the result is not as it should be, check the gas/air ratio (paragraph 9.8, page 52) or check the ionization electrode (paragraph 12.3.4, page 68).
- Press and hold the "Chimney sweep" button (fig. 66, pos. 3) (approx. two seconds), until the dot in the right-hand bottom corner of the display (fig. 66, pos. 9) appears. See also table 8, "Flue gas test", page 41.
- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Remove the multimeter and reconnect the monitoring cable.
- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Check that the boiler performance is still at the required value. See the "Service mode" menu (table 9, page 42).

### 9.13 Test the Ignition Safety shut off device

- Switch OFF the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Disconnect the plug and socket connection of the monitoring cable.
- Switch ON the heating system by pressing the main switch of the BC10 basic controller (fig. 66, pos. 1).
- Press the "Chimney Sweep"  button and hold it (for approx. two seconds), until the display shows the decimal point.
- Check if the boiler does one start-up attempt and three restart attempts.

After each start-up attempt the boiler will signal a start-up failure. A "ER" code can be seen in the display.

After the last start-up attempt, the boiler will lock out. The "ER" code is blinking in the display.

- Connect the plug and socket connection of the monitoring cable.

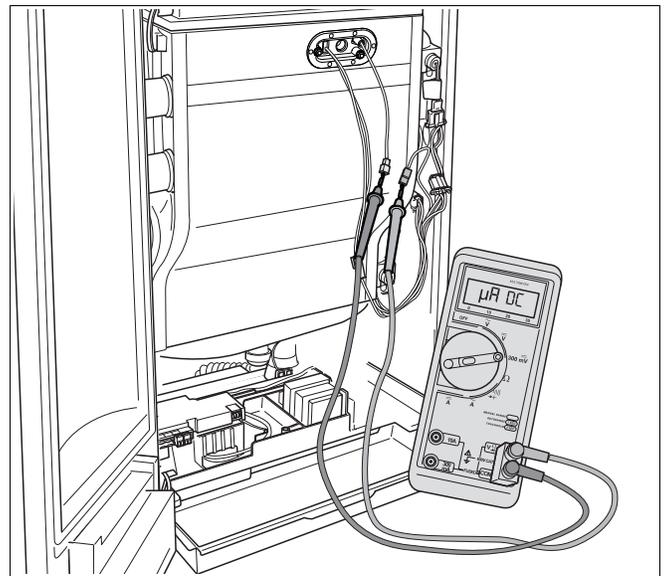


Fig. 68 Measuring the ionization current

- Press the reset button.
- Check if the boiler starts-up.
- Press the "Chimney Sweep" button return to normal operating conditions.

## 9.14 Boiler settings

### 9.14.1 Set the heating capacity

- Set the required heating capacity on the BC10 according to the "Settings" menu (table 11, page 44). See table 13 and table 14 when making these settings.

Display indication [%]	Rated heating capacity (±5%), based on natural gas (high altitude)			
	GB162-80 kW		GB162-100 kW	
	kW	btu/h	kW	btu/h
L20	–	–	–	–
L30	–	–	29.9	97,900
L40	32.9	104,400	39.9	130,500
L50	41.5	130,500	49.8	163,200
L60	50.1	156,600	59.8	195,800
L70	58.7	182,700	69.7	228,400
L80	67.3	208,800	79.6	261,000
L90	75.9	234,900	89.6	293,700
L--	84.5	261,000	99.5	326,300

Table 14 Heating capacity (as a percentage) at high altitude (4,000 - 10,000 ft)

Display indication [%]	Rated heating capacity (±5%), based on natural gas (sea level)			
	GB162-80 kW		GB162-100 kW	
	kW	btu/h	kW	btu/h
L20	–	–	20.0	68,300
L30	24.3	78,300	29.9	97,900
L40	32.9	104,400	39.9	130,500
L50	41.5	130,500	49.8	163,200
L60	50.1	156,600	59.8	195,800
L70	58.7	182,700	69.7	228,400
L80	67.3	208,800	79.6	261,000
L90	75.9	234,900	89.6	293,700
L--	84.5	261,000	99.5	326,300

Table 13 Heating capacity (as a percentage) at sea level (0 - 4,000 ft)

### 9.14.2 Set the space heating water temperature

- Set the upper space heating water temperature limit for heating mode with the "space heating water temperature" knob (fig. 69, pos. 8); see table 15. This limitation does not apply to DHW preparation.

Knob position	Explanation
0	No supply to heating system (e.g. only DHW mode)
86 – 190	The temperature (in °F) set on the BC10 cannot be changed with a room controller. The supply temperature does not rise above this set temperature.
Aut	The temperature is determined automatically on the basis of the heating curve. If no room controller is connected, the maximum heating temperature is 190 °F (88 °C).

Table 15 Setting of the "space heating water temperature"

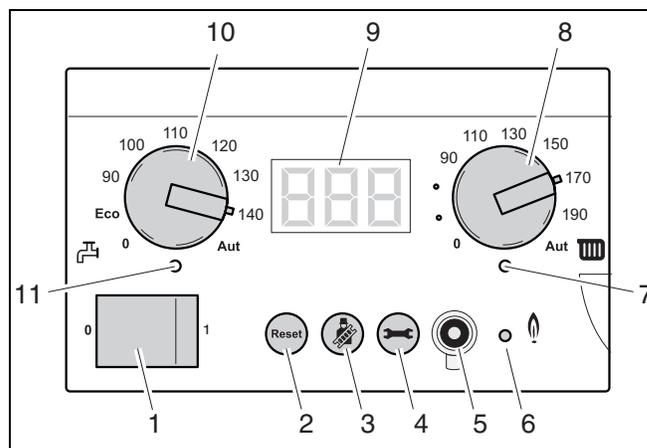


Fig. 69 BC10 basic controller

### 9.14.3 Set the pump run-over time

- Set the pump run-over time according to the "Settings" menu (table 11, page 44).

If the heating system is room temperature controlled, and not controlled parts of the heating system risk freeze damage (e.g. radiators in the garage), set the pump run-over time to 24 hours.

### 9.14.4 Switch DHW mode ON/OFF

- Set the DHW mode according to the "Settings" menu (table 11, page 44).

When DHW-mode is switched OFF () , the freeze protection for the hot water cylinder (if present) is switched OFF.

### 9.14.5 Set the DHW temperature

- Set the DHW temperature knob (fig. 70, pos. 10) to the required temperature of the hot water in the hot water cylinder (see table 16).

Knob position	Explanation
0	DHW mode is OFF (only heating mode)
ECO	Economy mode. The DHW will only be reheated to 140 °F (60 °C), if the temperature has significantly fallen. This reduces the number of burner starts and saves energy. As a result the water may be a bit colder initially.
86 – 140	The temperature set on the BC10 is a temperature that cannot be changed using a RC thermostat.
Aut	The temperature is set on the thermostat (e. g. RC35). If no thermostat is connected, the maximum DHW temperature is 140 °F (60 °C).

Table 16 Setting of the "DHW temperature"

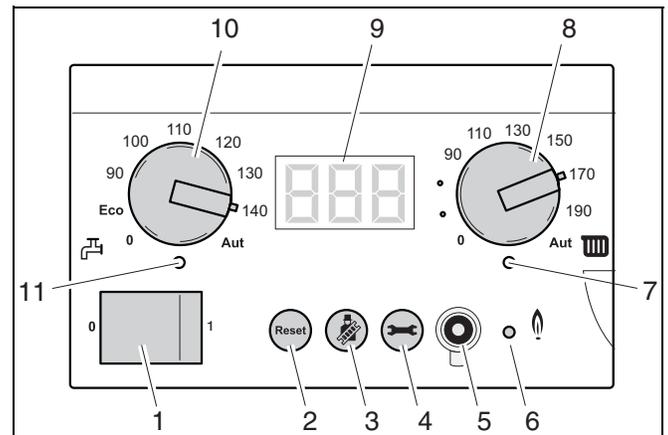


Fig. 70 BC10 basic controller

## 9.15 Final activities

### 9.15.1 Close the boiler door and the control panel

- Close the boiler door (fig. 71) and lock the fastener by turning the vent screw through  $\frac{1}{4}$  rotation in a clockwise direction.
- Push on the control panel to close it.

### 9.15.2 Hand over

- Hand over all relevant documentation to the end user and explain his/her responsibilities under the relevant national and regional regulations.
- Explain and demonstrate the start-up and shut down procedures.

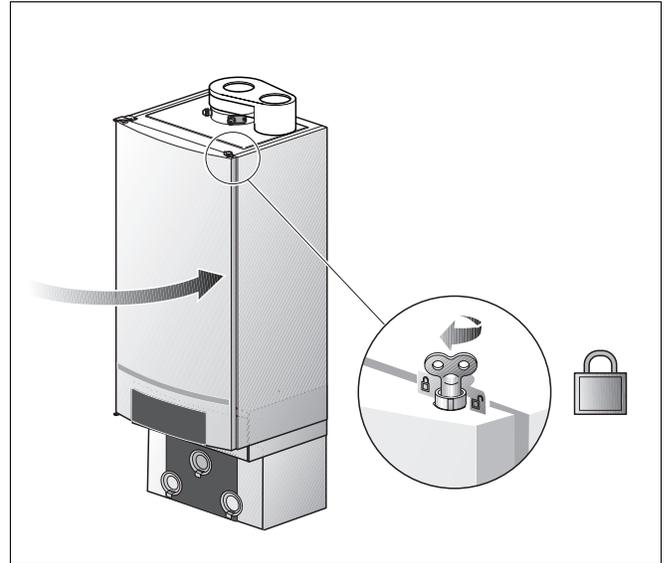


Fig. 71 Closing the boiler door

## 10 Shutting down the system



### CAUTION

The heating system may freeze if it is not operational in times of freezing.

- Protect the heating system against freezing if there is a danger of frost affecting the system. Drain the heating system water from the lowest point of the heating system. The vent screw at the highest point of the heating system must then be open.

### 10.1 Shut down the heating system using the basic controller

Shut down your heating system by means of the Logamatic BC10 basic controller. When the system is shut down, the burner is automatically switched off.

Further information about the use of the BC10 basic controller is provided in chapter "8 Operation" on page 39.

- Push on the control panel to open it.
- Switch OFF the heating system by pressing the main switch of the BC10 (fig. 72, pos. 1).
- Close the main gas supply or the gas valve (fig. 73).

### 10.2 Shutting down the heating system if there is a risk of freezing (interruption of use)

If conditions are such that the heating system has to be shut down for a long period while there is a risk of freezing, the water must be drained from the heating system.

- Push on the control panel to open it.
- Switch off OFF heating system by pressing the main switch of the BC10 (fig. 72, pos. 1).
- Close the main gas supply or the gas valve (fig. 73).
- Drain the heating water at the lowest point of the heating system, using the drain cock or the heating body (fig. 74). The (automatic) air vent at the highest point of the heating system/radiator must be open.

### 10.3 Shutting down the heating system in the event of an emergency

You must immediately close the main shutoff valve or gas shutoff valve and disconnect the power from the heating system.

- Close the main shutoff valve.

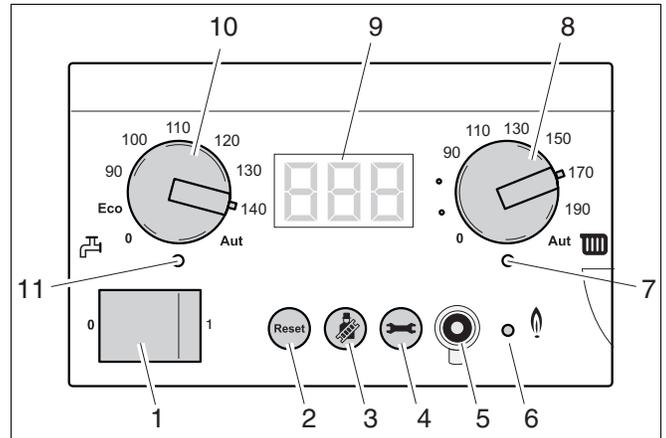


Fig. 72 BC10 basic controller

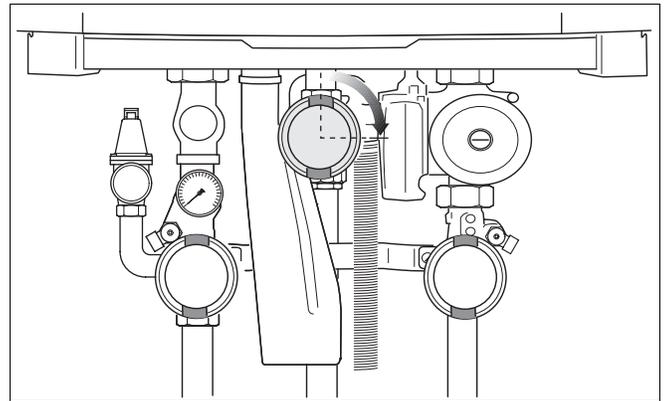


Fig. 73 Closing the gas valve

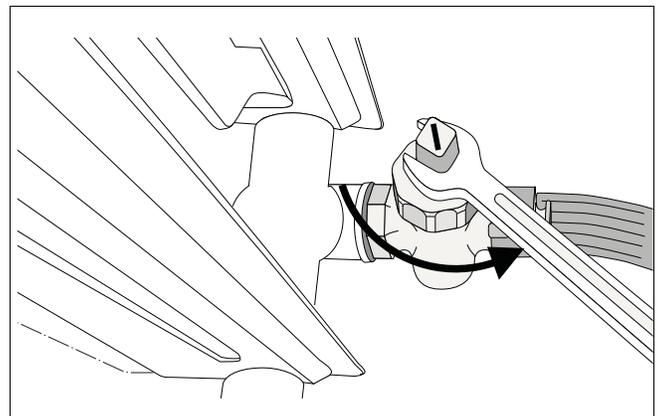


Fig. 74 Draining the heating system (example)

# 11 Inspection

Offer your customer an annual inspection and maintenance contract. The activities to be included in an annual inspection and maintenance contract can be found in the inspection and service reports (see pages 86 and 87).



## CAUTION

Insufficient or improper cleaning and maintenance can cause damage to the installation.

- Inspect and clean the heating system once a year.
- Carry out maintenance as required. Immediately remedy faults. This will avoid further damage to the system!



## WARNING

Do not use this boiler if any part has been under water. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any gas control which has been under water.



## CAUTION

Risk of electric shock.

- Before opening the system: disconnect the heating system from the power supply using the heating system emergency OFF button or disconnect the relevant circuit breaker of the house from the power grid.
- Secure the heating system against accidental restarting.
- Periodically examine the venting systems and cleaning of the screens in the vent terminal.
- Also periodically inspect the low water cutoffs, including flushing of float types and clean the condensate collections and disposal system.

### 11.1 Prepare the heating system for inspection

- Switch OFF the heating system by pressing the main switch of the BC10.



## INSTRUCTION FOR THE INSTALLER

- If gas pipes have to be disconnected from the gas burner fitting, the burner cover must only be opened by a specialized professional.

- Close the gas valve (fig. 75, pos. 1).
- Close the isolating valves (fig. 75, pos. 2).

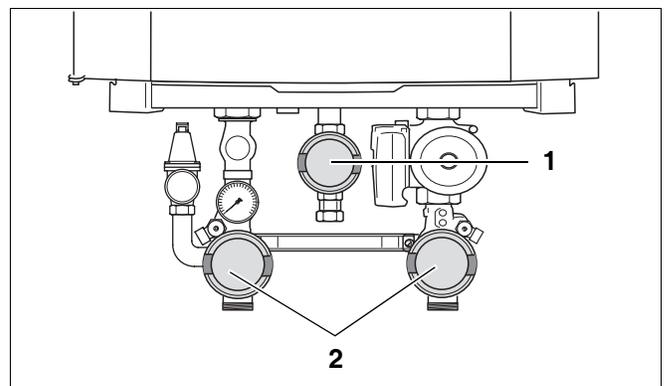


Fig. 75 Closing the valves (here: in closed position)

- Open the boiler door:
  - Turn the vent key through a quarter rotation to undo the boiler door lock (fig. 76, see detailed picture).
  - Push the fastener down (fig. 76) and open the boiler door.



#### NOTICE

If the boiler door cannot be opened completely, remove it (see paragraph 12.2: "Remove the boiler door" on page 65).

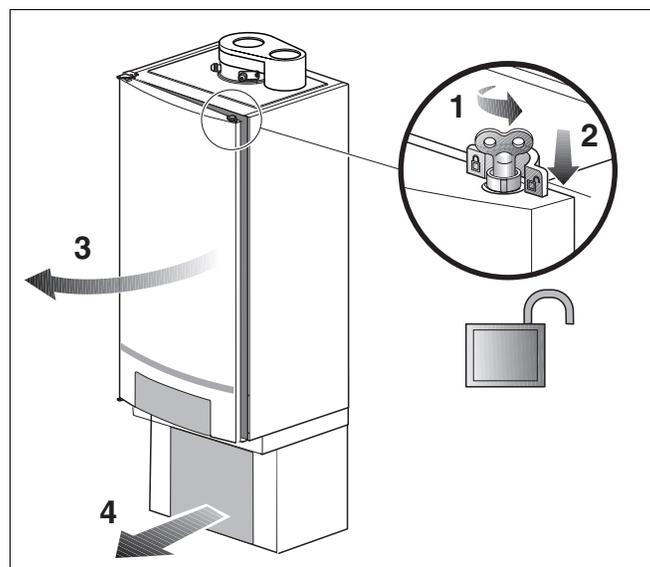


Fig. 76 Opening the boiler door

## 11.2 Carry out a visual check for general signs of corrosion

- Check all gas and water-bearing pipes for signs of corrosion and for leaks.
- Replace any pipes that are corroded.
- Carry out a visual inspection of the burner, heat exchanger, condensate trap, automatic air vent and all fittings in the boiler.

## 11.3 Gas valve leakage test

Check the internal tightness of the gas fitting on the input side (with the boiler switched OFF) at a test pressure of 7.0 inch W.C. (17.4 mbar) for natural gas and 8.0 inch W.C. (19.9 mbar) for LPG.

- Check that the heating system is switched OFF.
- Open the screw plug on the testing nipple for the gas connection by 2 turns.
- Connect the pressure gauge tube to the testing nipple. The pressure drop allowed after one minute is max. 3.8 inch W.C. (10 mbar).
- If the pressure drop is higher, check all sealing locations of the gas fitting for leaks using a foaming product. Repeat the pressure test if no leaks are found. Replace the gas fitting if the pressure drop is higher than 3.8 inch W.C. (10 mbar) per minute again (see paragraph 12.3.1: "Remove the gas valve" on page 66 for instructions on how to remove).

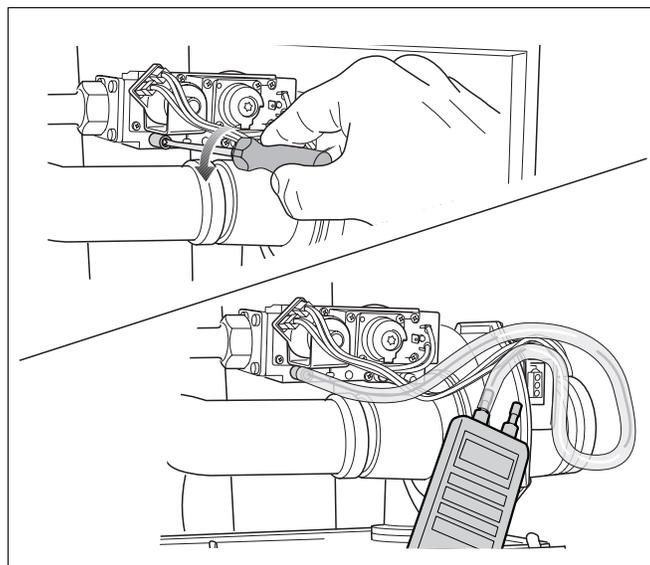


Fig. 77 Checking the gas fitting for internal tightness

## 11.4 Measure the ionization current

See paragraph 9.12: "Measure the ionization current" on page 56.

### **11.5 Measure the gas inlet pressure (working pressure)**

See paragraph 9.7: "Measure the gas inlet pressure (working pressure)" on page 50.

### **11.6 Check and adjust the gas/air ratio**

See paragraph 9.8: "Check and adjust the gas/air ratio" on page 52

### **11.7 Carry out a leakage test in operating conditions**

See paragraph 9.9: "Carry out a leakage test in operating conditions" on page 54.

### **11.8 Measure the flue gases CO emissions**

See paragraph 9.10: "Measure the flue gases CO emissions" on page 55.

### **11.9 Fill the heating system**

To ensure a trouble free operation of your boiler you must to check the pH-value every year and correct if necessary. See accompanying manual about water quality for more information.

See paragraph 9.2: "Fill the heating system" on page 47.

### **11.10 Check the air/flue gas connection**

See paragraph 9.5: "Check the air/flue gas connection" on page 49.

## 12 Maintenance

Record the activities in the service report (page 87).



### CAUTION

Risk of electric shock.

- Before opening the system: disconnect the heating system from the power supply using the heating system emergency OFF button or disconnect the relevant circuit breaker of the house from the power grid.
- Secure the heating system against accidental restarting.



### CAUTION

There is no need to lubricate the combustion motor as it is permanently lubricated.

### 12.1 Prepare the heating system for maintenance

- Switch OFF the heating system by pressing the main switch of the BC10.



#### INSTRUCTION FOR THE INSTALLER

- If gas pipes have to be disconnected from the gas burner fitting, the burner cover must only be opened by a specialized professional.

- Close the gas valve (fig. 78, pos. 1).
- Close the isolating valves (fig. 78, pos. 2).

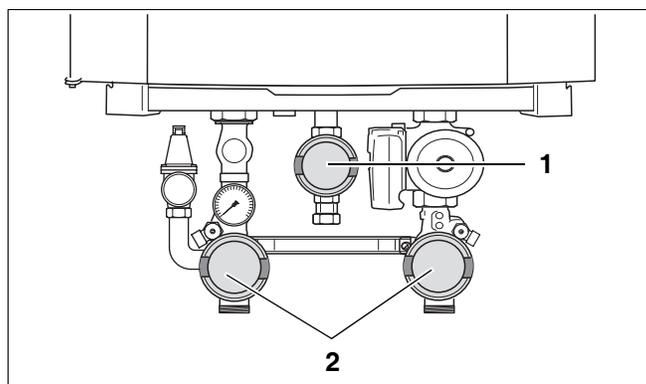


Fig. 78 Closing the valves (here: in closed position)

### 12.2 Remove the boiler door

- Unscrew the control panel from the boiler door and hang it on the boiler frame (see paragraph 13.1 on page 72).
- Unscrew the bolt from left-hand top hinge of the boiler door and remove it together with the washer.
- Slightly lift the door and pull it from the hinge. Put the door upright in a safe position.



#### NOTICE

The cover over the electrical connections does not have to be removed from the boiler.

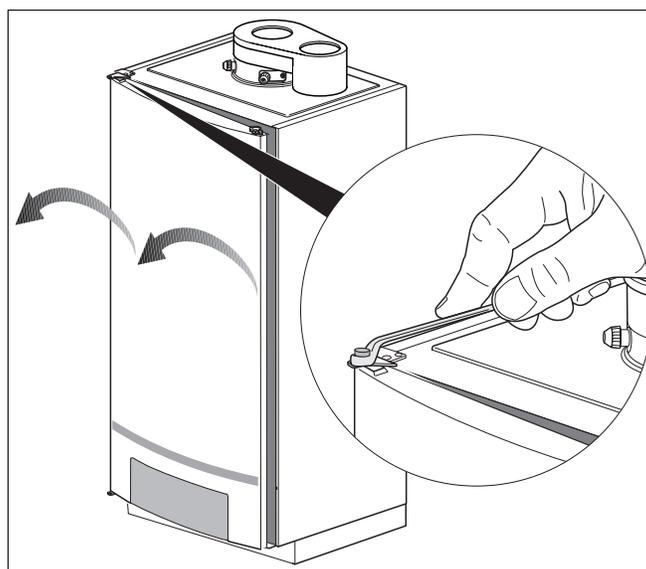


Fig. 79 Removing the boiler door

## 12.3 Clean the heat exchanger, burner and condensate trap

The boiler heat exchanger has a self-cleaning coating.



### CAUTION

To avoid a short circuit.

- Do not spray the cleaning agent onto the burner, the hot surface ignitor, the ionization electrode or other electric components.

### 12.3.1 Remove the gas valve

- Undo the gas fitting screw connection (fig. 80, pos. 1) and pull the 4 connectors (fig. 80, pos. 2) from the gas valve.

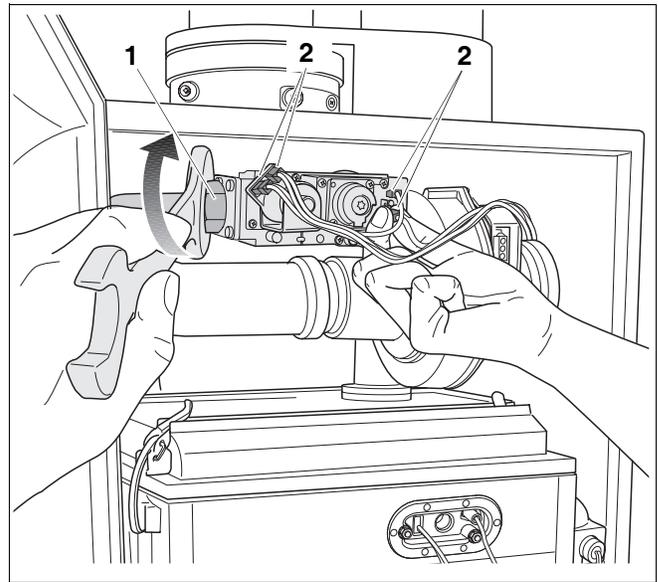


Fig. 80 Undoing the connections to the gas fitting

### 12.3.2 Remove the burner cover with the fan and the gas valve

- Pull the mains connector (fig. 81, pos. 1) from the fan.
- Pull the connector of the harness (fig. 81, pos. 2) from the fan while pushing on the connector lock to loosen it.

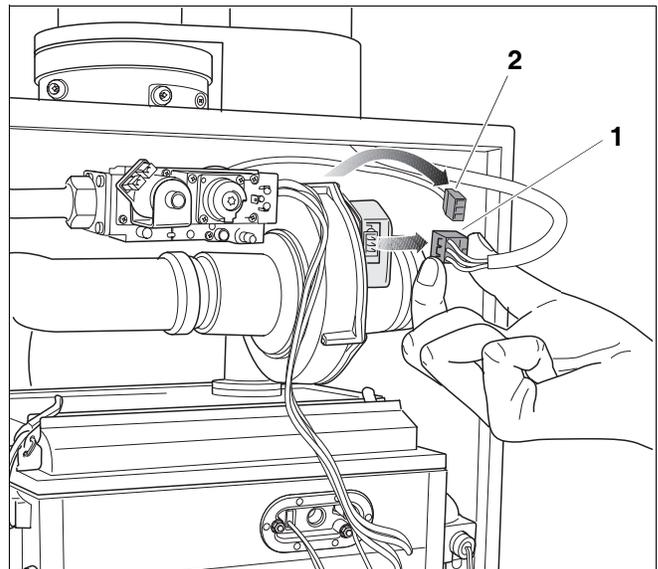


Fig. 81 Removing the connectors from the fan

- Pull the air suction tube from the fan (fig. 82).

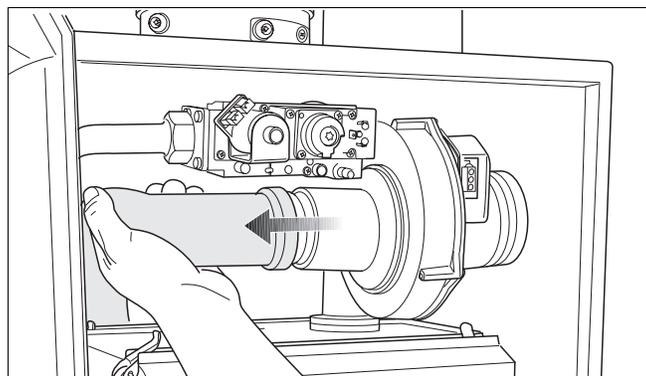


Fig. 82 Pulling the air suction tube from the fan

- Carefully open the 4 snap retaining clips on the burner cover (fig. 83). The retaining clips may be under tension.
- Remove the retaining clips.

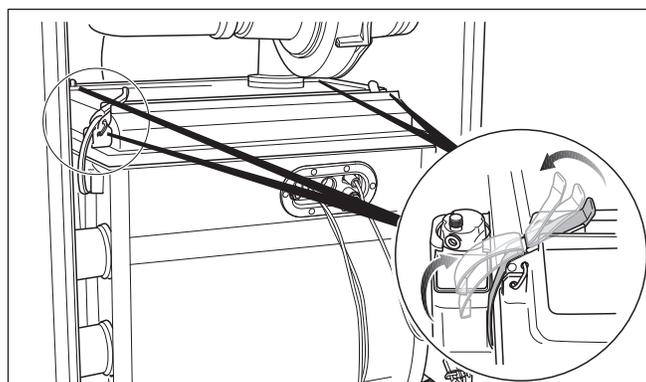


Fig. 83 Opening the retaining clips

- Remove the burner cover with the gas/air unit (fig. 84).

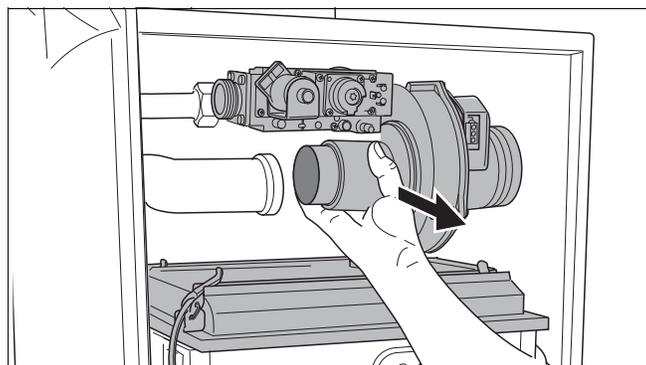


Fig. 84 Removing the burner cover with the gas/air unit

### 12.3.3 Remove the burner and the burner seal

- Remove the burner seal (fig. 85, pos. 1) and replace it if necessary.
- Remove the burner plate (fig. 85, pos. 2) and clean it on all sides using compressed air or a soft brush.

When re-installing the burner plate make sure that the notch is on the right-hand side (fig. 85, see detailed picture).

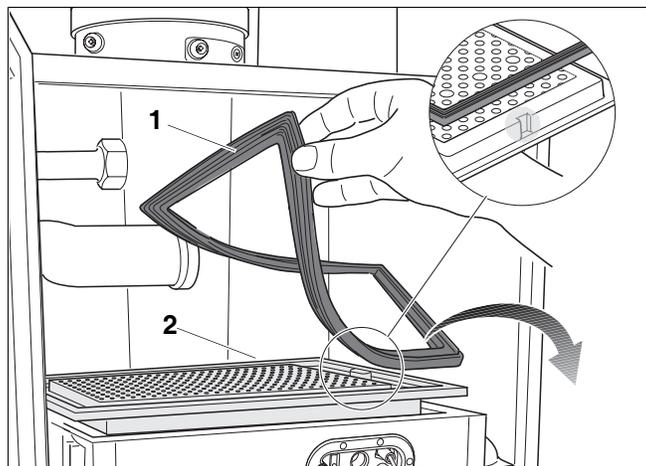


Fig. 85 Removing the burner plate and the burner seal

### 12.3.4 Checking the glow ignitor and ionization electrode and their replacement, if required

- Check the ionization electrode (fig. 87 and 86) and the glow ignitor for contamination, wear or damage.



**DAMAGE TO THE APPLIANCE**

by damage to the glow ignitor.

The glow ignitor is made from fragile ceramic material.

- Do not damage the glow ignitor.

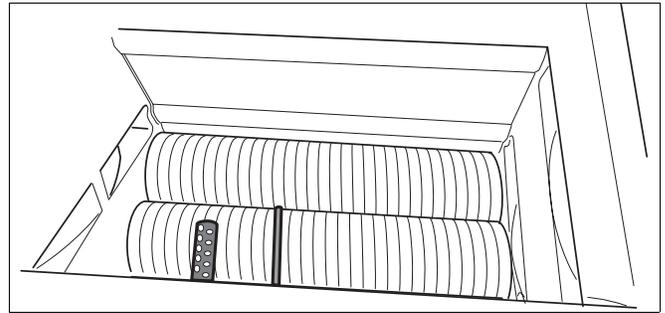


Fig. 86 Checking the glow ignitor and ionization electrode

#### Demand-dependent maintenance



**DAMAGE OF FATAL ACCIDENT**

from explosive fumes.

- Only carry out work on gas components if you are properly registered.



**DAMAGE TO THE APPLIANCE**

from leakage.

- Ensure the two nuts securing the sight glass cover plate are tightened with equal torque.
- After completing the above work, carry out a tightness test on the gas and flue gas side.

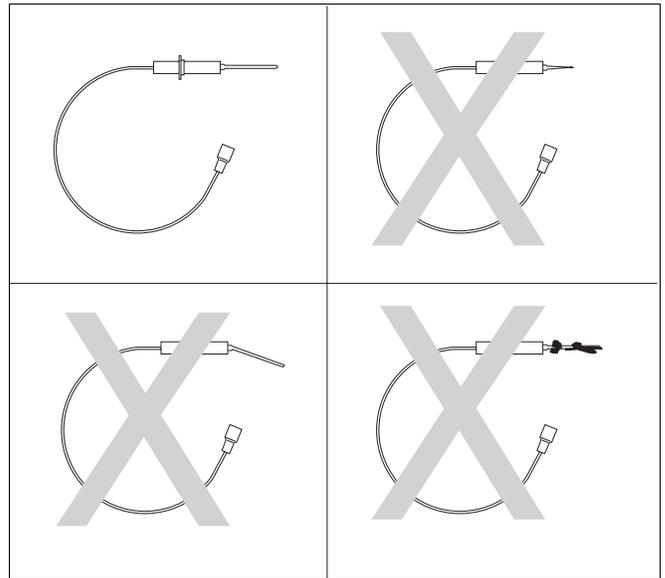


Fig. 87 Checking the ionization electrode

- Replace the ionization electrode and glow ignitor, if required (fig. 88).
- Insert a new sight glass cover plate/gasket when replacing the ionization electrode and/or the glow ignitor.

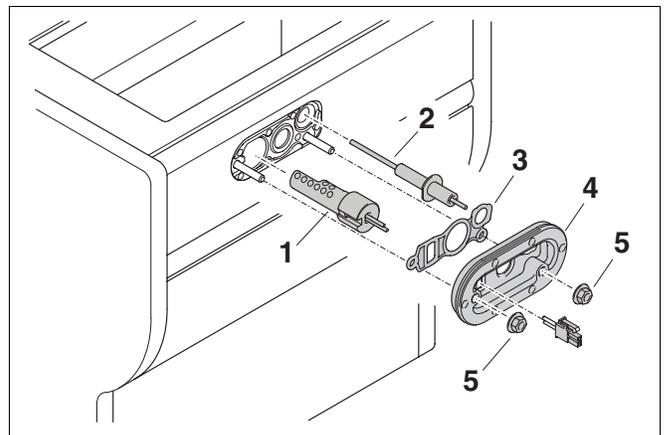


Fig. 88 Replacing the glow ignitor / ionization electrode

- pos. 1: glow ignitor
- pos. 2: ionization electrode
- pos. 3: gasket
- pos. 4: sight glass cover plate
- pos. 5: nut

### 12.3.5 Disconnect the condensate trap

- Disconnect the condensate trap hose (fig. 89, pos. 3) and the rubber sleeve (fig. 89, pos. 2) from the condensate trap (fig. 89, pos. 1).
- Turn the condensate trap a quarter rotation counter-clockwise (fig. 89).

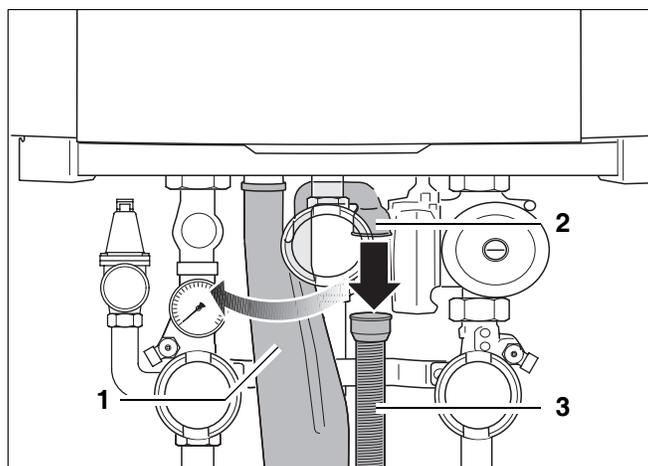


Fig. 89 Disconnecting the condensate trap hose

- pos. 1: Condensate trap
- pos. 2: Rubber sleeve
- pos. 3: Condensate trap hose

- Disconnect the condensate trap from the coupling and remove it (fig. 90, pos. 1).
- Rinse the condensate trap to clean it.
- Fill the condensate trap with water and reinstall it.



#### NOTICE

The condensate trap has a bayonet connector. After inserting it, the condensate trap must be turned  $\frac{1}{4}$  rotation clockwise to click into position.

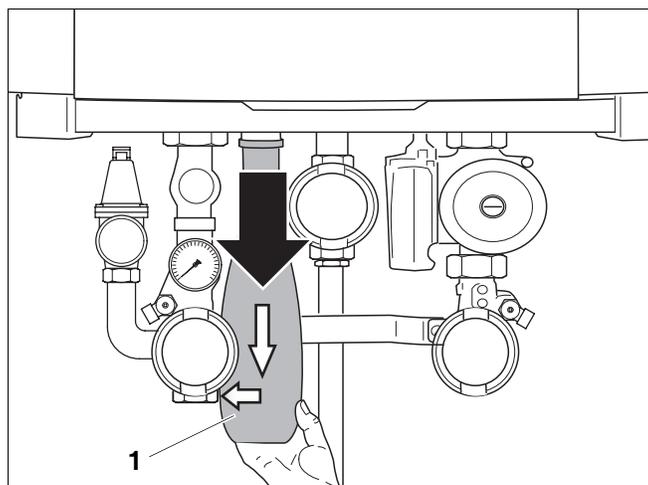


Fig. 90 Disconnecting the condensate trap

### 12.3.6 Remove the condensate collector

- Disconnect the flexible condensate drain hose and bend it backwards (fig. 91).

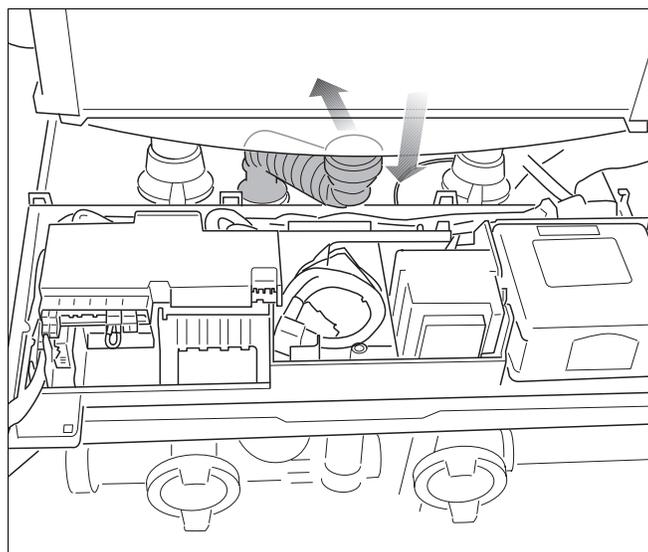


Fig. 91 Removing the condensate trap hose

- Open the 2 clamps on the right and left at the bottom of the condensate collector (fig. 92, pos. 1).
- Pull the condensate collector down (fig. 92, step 1) and remove it by pulling it towards you (fig. 92, step 2).
- Check the condensate collector for damage and replace it if required.

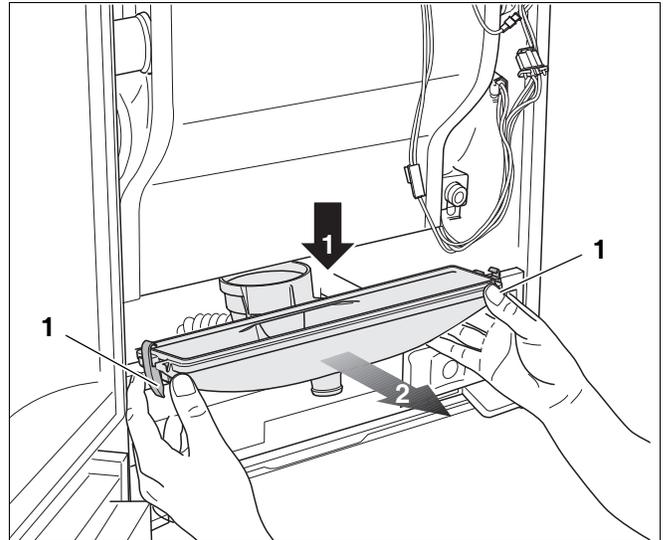


Fig. 92 Removing the condensate collector

- Clean the condensate collector mechanically (using compressed air or a soft brush) and rinse it with clean water (fig. 93).

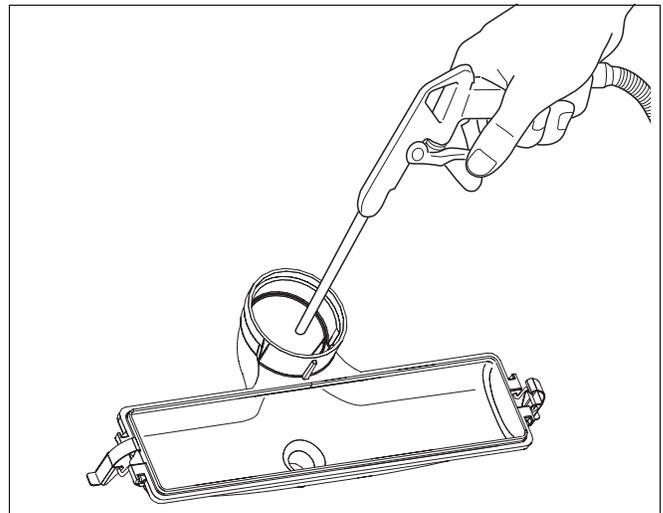


Fig. 93 Cleaning the condensate collector

### 12.3.7 Clean the heat exchanger



**CAUTION**

Incorrect handling can damage the boiler.

- Do not use metal brushes or similar hard cleaning tools.
- Handle the glow ignitor with care, it is made from fragile ceramic material.
- Cover the boiler interior using a blanket or a cover to prevent dirt entering the boiler.
- Clean the heat exchanger with compressed air or a soft brush (fig. 94).



**WARNING**

Flue gas or condensate may leak if condensate collector is installed incorrectly.

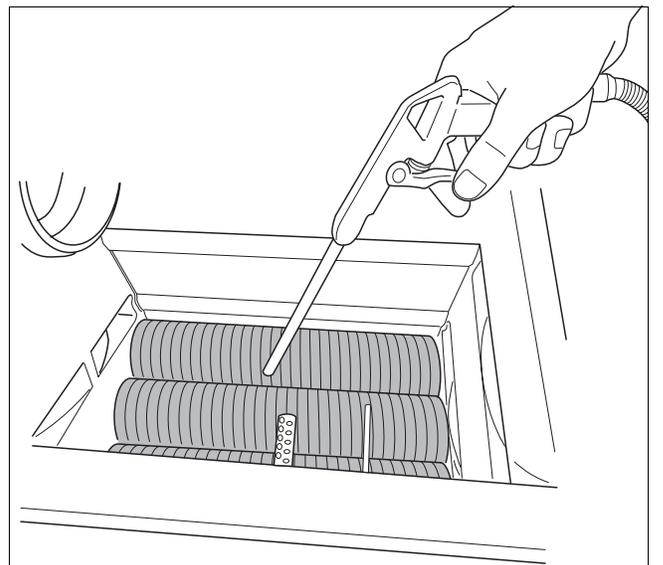


Fig. 94 Cleaning the heat exchanger

- Refit the condensate collector and make sure that the two retaining clips close smoothly. If this is not the case, the seal between the condensate collector and the flue pipe at the rear side of the heat exchanger may be leaking.
- Connect the flexible condensate drain hose to the condensate collector.
- Re-install the condensate trap.
- Rinse the heat exchanger with clean water.
- Reassemble all boiler components in reverse order:
  - Burner with burner seal
  - Burner cover with fan and gas valve
  - Gas valve
  - Glow ignitor and ionization electrode.
- Start up the boiler (see chapter 9 "Start-up procedure", page 45).

## 12.4 Check and adjust the gas/air ratio

See paragraph 9.8: "Check and adjust the gas/air ratio" on page 52.

## 12.5 Function check

- Slowly open the gas valve by pushing on the gas valve and turning it  $\frac{1}{4}$  rotation in an counterclockwise direction.
- Switch ON the heating system by pressing the main switch on the BC10 basic controller (fig. 95, pos. 1).
- Set the space heating water temperature knob (fig. 95, pos. 8) and the DHW temperature knob (fig. 95, pos. 10) to the maximum temperatures.
- Enter a heat demand via the control unit and check that the boiler starts the heating mode.
- Open a hot water tap and check that the boiler starts the DHW mode.
- Set the space heating water temperature knob (fig. 95, pos. 8) and the DHW temperature knob (fig. 95, pos. 10) to the required temperatures.

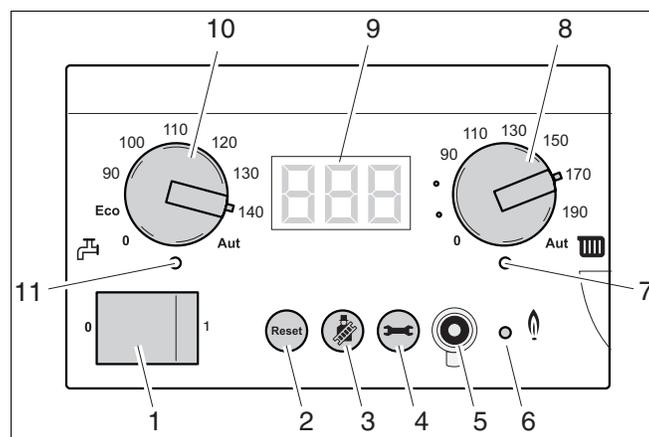


Fig. 95 BC10 basic controller

## 13 Display information

### 13.1 Removing the control panel

To make it easier to use the buttons on the control panel when the boiler door is open and to make it easier to read the values in the display, you can disassemble the control panel from the boiler door and hang it from the boiler frame.

- Open the boiler door.
- Loosen the 2 screws of the control panel at the rear side of the boiler door (fig. 96, pos. 1).

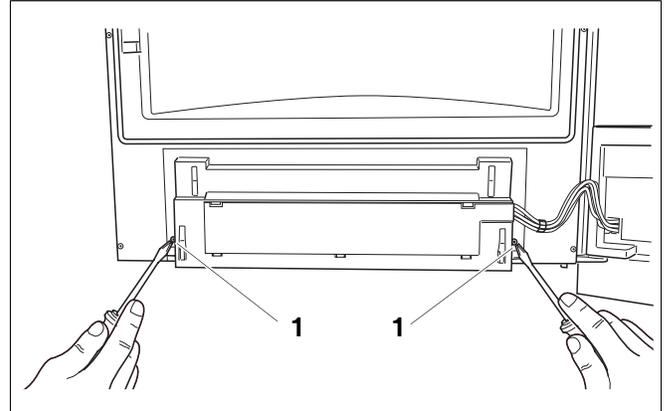


Fig. 96 Loosening the screws

- Loosen the cable tie (fig. 97, pos. 1).
- Remove the control panel (fig. 97).

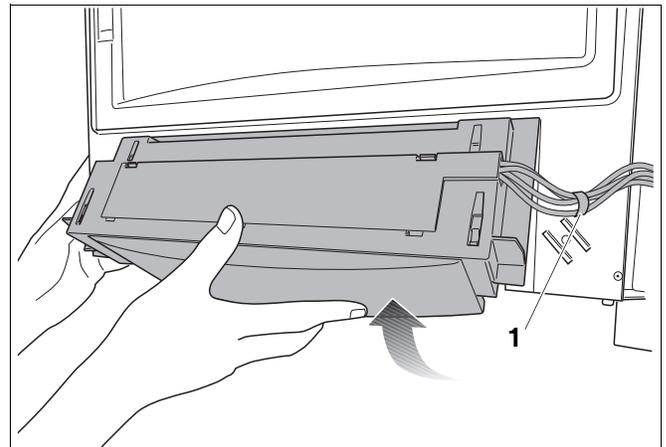


Fig. 97 Removing the control panel

- Use the two hooks to hang the control panel from the boiler (fig. 98).

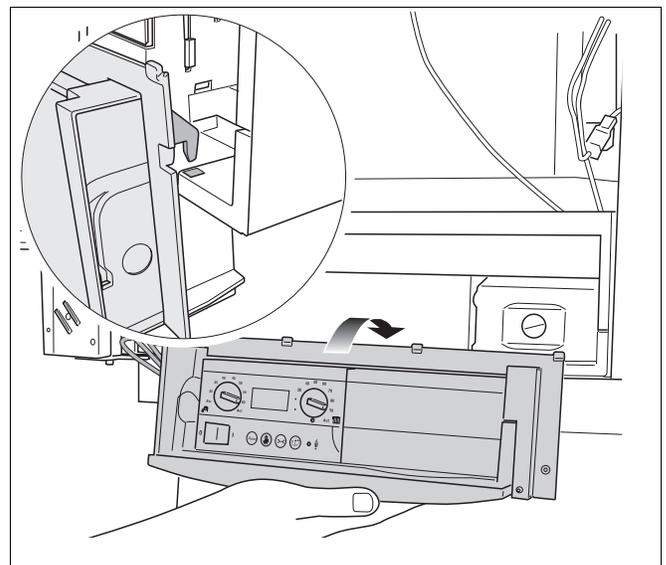


Fig. 98 Hanging the control panel from the boiler frame

### 13.2 Replacing the control panel

- Take the control panel from the boiler frame.
- Install the control panel in the boiler door by following the above procedure in reverse order.

### 13.3 BC10 Display readings

Display readings				
Display reading	Key to display reading	Unit	Range	Remarks
[ 7 5 ]	Current space heating water temperature	°F	[ 0 ] - [ 190 ]	
[ P 2 2 ]	Current system pressure	psi	[ P 0 0 ] - [ P 5 8 ]	

Table 17 BC10 Display readings

### 13.4 BC10 Display settings

Display settings						
Display setting	Meaning of display setting	Unit	Range		Factory-adjusted setting	
[ L 9 9 ]	Sea level (0-4,000 ft): configured target load (GB162-80 kW)	%	[ L 2 5 ]	- [ L 9 9 ] / [ L _ _ ]	100 %	[ L _ _ ]
	High altitude (4,000-10,000 ft) : configured target load (GB162-80 kW)	%	[ L 3 6 ]	- [ L 9 9 ] / [ L _ _ ]	100 %	[ L _ _ ]
	Sea level (0-4,000 ft): configured target load (GB162-100 kW)	%	[ L 2 0 ]	- [ L 9 9 ] / [ L _ _ ]	100 %	[ L _ _ ]
	High altitude (4,000-10,000 ft): configured target load (GB162-100 kW)	%	[ L 3 0 ]	- [ L 9 9 ] / [ L _ _ ]	100 %	[ L _ _ ]
[ F 5 ]	Configured target value of the pump run-over time. <b>NOTE:</b> Do not set the pump run-over time to less than [ F 5 ] (= 5 minutes).	min.	[ F 0 0 ]	- [ F 6 0 ] / [ F 1 d ]	24 h	[ F 5 ]
[ C 1 ]	DHW flow operating condition setting. <b>NOTE:</b> If the setting [ C 0 ] is displayed, the frost protection of the DHW flow has also been switched off.	-	[ C 0 ]	"Off" / [ C 1 ]	"On"	[ C 1 ]

Table 18 BC10 Display settings

## 13.5 BC10 Display codes

The following table contains all codes that can show on the BC10 display. To show the current display code and/or subcode, press the -key repeatedly. There are 3 main code groups:

- Operating codes - this code gives the status of the boiler.  
No action is necessary.
- Locking faults - the boiler resumes normal operation when the fault has cleared.
- Blocking faults - the boiler is locked and will only restart after a manual reset. The pump will operate continuously for frost protection.

If a blinking code is displayed together with other codes, all displayed codes will blink.

A locking code will always show on the first screen of the BC10.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
		Operating phase: Communication test while starting up. This display code flashes five times within 5 seconds while starting up to indicate that the communication between the UBA 3 and the BC10 basic controller is being tested. If a new UBA 3 or a new KIM was fitted, this code will flash for max. 10 seconds.	
		Blocking fault: If this code continues to flash on the display, there is a fault in the communication between the UBA 3 and the BC10 basic controller.	No heating operation and no DHW.
	 1)	Any display code with a dot in bottom right hand corner. Operating phase: The boiler is in flue gas test or service mode.	
	 1)	Operating phase: The boiler is in heating mode.	
	 1)	Any display code with a blinking dot in bottom right hand corner. Operating phase: The boiler is in manual operation mode.	The room temperature is too high.
	 1)	Operating phase: The boiler is in DHW mode.	
	 1)	Operating phase: Pump run-over time via the external hot water cylinder 130 seconds at minimum speed. The LED "Burner operation" is off.	
	 1)	Operating phase: The switch optimization program is activated. This program is activated if there has been a DHW request from an RC regulator more frequently than once every 10 minutes. This means that the boiler cannot be restarted until at least ten minutes have elapsed since initial burner start-up.	The room temperature is not possibly reached.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
	 1)	Operating phase: The boiler cannot start up temporarily after a DHW request has ended.	
	 1)	Pre-operative phase: The boiler prepares for a burner start-up whenever a heat demand or a DHW request arises.	
	 1)	Readiness for operation: The boiler is in standby mode. There is a current heat demand, but too much energy has been supplied.	
	 1)	Readiness for operation: The boiler is in standby mode. There is no current heat demand.	
	 1)	Ignition phase: The gas valve is activated.	
	 1)	Start-up phase: The boiler starts up after activation of the mains power supply or completion of a system reset. This code is displayed for a maximum of 4 minutes.	
	 1)	Operating phase: The flow temperature sensor has detected that the current flow temperature is higher than the flow temperature setting on the BC10, or that it is higher than the flow temperature calculated according to the heating curve, or that it is higher than the flow temperature calculated for the DHW mode.	The room temperature is not possibly reached.
		Locking fault: The flow temperature sensor has measured a current flow temperature higher than 203 °F (95 °C).	The room temperature is not possibly reached.
		Locking fault: The safety temperature sensor has measured a current flow temperature higher than 203 °F (95 °C).	The room temperature is not possibly reached.
		Locking fault: The return temperature sensor has measured a current return temperature higher than 203 °F (95 °C).	The room temperature is not possibly reached.
		Blocking fault: The flue gas sensor temperature is too high.	No heating operation and no DHW.
		Locking fault: There is no connection between contacts 78 and 50 of the UBA 3 installation base.	No heating operation and no DHW.
		Blocking fault: The flue gas sensor contacts have shorted.	No heating operation and no DHW.
		Blocking fault: The flue gas sensor contacts are open.	No heating operation and no DHW.
		Locking fault: The system pressure is too low (less than 3 psi [0.2 bar]).	No heating operation and no DHW.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
2F	260	Locking fault: The flow temperature sensor has not, after burner start-up, detected any temperature increase in the heating system water.	
2F	271	Locking fault: The heating water temperature difference, measured between the flow temperature sensor and the safety temperature sensor, is too high.	
2P	212	Locking fault: The flow temperature sensor has measured a heating water temperature increase of over 40 °F/s (5 °C/s).	
2U	213	Locking fault: The temperature difference measured between the flow temperature sensor and the return temperature sensor, is more than 122 °F (50 °C).	
2Y	281	Locking fault: The pump has stopped or is running without water.	
2Y	282	Locking fault: No feedback from the pump.	
3A	264	Locking fault: The tacho signal from the fan has failed during the operating phase.	
3C	<del>217</del>	Blocking fault: No current of air after a certain time.	No heating operation and no DHW.
3F	273	Operating phase: The appliance has been switched off for a couple of seconds, because it had been running without any interruption for 24 hours. This is a safety check.	
<del>3L</del>	<del>214</del>	Blocking fault: The tacho signal from the fan is not present during the pre-operative or operating phase.	No heating operation and no DHW.
<del>3P</del>	<del>216</del>	Blocking fault: The fan is running too slowly.	No heating operation and no DHW.
<del>3Y</del>	<del>215</del>	Blocking fault: The fan is running too fast.	No heating operation and no DHW.
<del>4A</del>	<del>218</del>	Blocking fault: The flow temperature sensor has detected a flow temperature of over 221 °F (105 °C)	No heating operation and no DHW.
<del>4C</del>	<del>224</del>	Blocking fault: There is no bridging cable between contacts 22 and 24 of the UBA 3 contact strip.	No heating operation and no DHW.
<del>4E</del>	<del>278</del>	Blocking fault: The sensor test has failed.	No heating operation and no DHW.
<del>4F</del>	<del>219</del>	Blocking fault: The safety temperature sensor has detected a flow temperature of over 266 °F (130 °C).	No heating operation and no DHW.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
		Blocking fault: The contacts for the safety temperature sensor have shorted or the safety temperature sensor has detected a flow temperature of over 266 °F (130 °C).	No heating operation and no DHW.
		Blocking fault: The contacts for the safety temperature sensor have been interrupted.	No heating operation and no DHW.
		Blocking fault: The contacts for the safety temperature sensor have shorted.	No heating operation and no DHW.
		Blocking fault: The contacts for the safety temperature sensor have been interrupted.	No heating operation and no DHW.
		Operating phase: Component test phase.	
		Locking fault: The system has detected an insufficient ionization current during the ignition phase.	
		Blocking fault: The system has detected an insufficient ionization current after four start-up attempts.	No heating operation and no DHW.
		Blocking fault: The system has detected an ionization current before burner start-up.	No heating operation and no DHW.
		Blocking fault: An ionization current has been measured after the burner shut down.	No heating operation and no DHW.
		Blocking fault: The system has detected an insufficient ionization current during the operating phase.	
		Blocking fault: The glow ignitor was activated for more than 10 minutes.	No heating operation and no DHW.
		Blocking fault: The ionization current is too high.	No heating operation and no DHW.
		Blocking fault: The power supply was interrupted during a locking fault  	No heating operation and no DHW.
		Blocking fault: The UBA 3 is defect.	No heating operation and no DHW.
		Blocking fault: The UBA 3 is defect.	
	 1)	Operating phase: The external switch contact is open.	No heating operation.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
888		Start-up phase: The boiler starts up after activation of the mains power supply or completion of a system reset. This code is displayed for a maximum of 4 minutes.	
9R	235	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
9H	237	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
9H	267	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
9H	272	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
9L	234	Blocking fault: The contacts for the gas valve have been broken.	No heating operation and no DHW.
9L	238	Blocking fault: The UBA 3 or the KIM is defective.	
9P	239	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
9U	233	Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
RD 1	800	Locking fault: The contacts to the outdoor-temperature sensor have shorted or are interrupted, the sensor has been connected incorrectly or is defective.	Minimum outdoor temperature is assumed.
RD 1	808	Locking fault: The contacts to the DHW temperature sensor have shorted or are interrupted, the sensor has been connected incorrectly or is defective.	No DHW is heated any more.
RD 1	809	Locking fault: The contacts to DHW temperature sensor 2 have shorted or are interrupted, the sensor has been connected incorrectly or is defective.	No DHW is heated any more.
RD 1	810	Locking fault: The boiler water does not warm up. Sensor lead broken or shorted, sensor connected incorrectly or defective, filling pump connected incorrectly or defective, permanent tapping or leak.	No DHW available, but there is heating operation. The DHW priority is cancelled when the fault message appears. Switch the boiler off and on to reset the boiler.
RD 1	811	Locking fault: Thermal disinfection has failed. Outlet flow during disinfection period too high, sensor lead broken or shorted, sensor connected incorrectly or defective, filling pump defective.	Thermal disinfection was interrupted.
RD 1	816	Locking fault: No connection to EMS. EMS bus system is overloaded, UBA 3/MC10 is defective.	The boiler no longer receives a heat demand. The heating system does not heat any longer.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
		Locking fault: Water pressure sensor generates a fault code. The digital water pressure sensor is defective.	No heating operation and no DHW.
		Locking fault: No communication with BC10. Contact problem at BC10 or BC10 is defective.	BC10 settings are no longer taken over by RCxx devices.
		Locking fault: The contacts to the switch sensor have shorted or are interrupted, the sensor has been connected incorrectly or is defective.	The water flow to the downstream heating circuits may be faulty now they can no longer be provided with the required heat capacity.
		Locking fault: WM10 not available or no communication. WM10 or bus circuit connected incorrectly or defective, WM10 is not recognized by the RC-thermostat.	Heating circuit pump 1 is activated continuously.
		Locking fault: Conflicting addresses. Both RC20 and RC35 are registered as Master.	Both RC35 and RC20 activate heating circuit 1 and DHW. Depending on the heating programs set and the required room temperatures, the heating system can no longer work correctly. DHW mode does not work well.
		Locking fault: RC20-HK1 temperature sensor. The integrated temperature sensor of the remote control (control unit) of heating circuit 1 is defective.	Since there is no actual room temperature information, room influence and optimization of the switch times do not work. The EMS works on the basis of the values last set on the remote control.
		Locking fault: RC20-HK1 communication. RC20 addressed incorrectly, wired incorrectly or defective.	Since there is no actual room temperature information, room influence and optimization of the switch times do not work.
		Locking fault: The contacts to the heating circuit flow sensor have shorted or are interrupted, the sensor has been connected incorrectly or is defective.	Heating circuit pump 2 is activated depending on the preset value. The power to the mixer is switched off and the mixer stays in the state it was last put in (can be adjusted manually).
		Locking fault: MM10 not available or no communication. The heating circuit addresses on the MM10 and the RC35 do not match up, the MM10 or the bus circuit is connected incorrectly or is defective, MM10 is not recognized by the RC35.	Heating circuit 2 cannot be operated correctly. MM10 and the mixer automatically goes into emergency operation. Heating circuit pump 2 is activated continuously. Monitor data in the RC35 is invalid.
		Blocking fault: The return temperature sensor has measured a return temperature higher than 221 °F (105 °C)	No heating operation and no DHW.

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

Display codes			
Main display code	Sub-display code	Key to display code	Other effects
		Blocking fault: The contacts for the pressure sensor have been interrupted or have shorted.	No heating operation and no DHW.
		Blocking fault: The contacts for the pressure sensor have shorted.	No heating operation and no DHW.
		Blocking fault: The contacts for the return temperature sensor have shorted.	No heating operation and no DHW.
		Blocking fault: The contacts for the return temperature sensor have been interrupted.	No heating operation and no DHW.
		Locking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
		Any display code starting with the letter E (except EL). Blocking fault: The UBA 3 or the KIM is defective.	No heating operation and no DHW.
		Operating phase: The system pressure is too low (less than 12 psi [0.8 bar]).	Possibly no heating operation or no DHW available.
		Operating phase: The system pressure is too low (less than 12 psi [0.8 bar]).	Possibly no heating operation or no DHW available.
		Operating phase: The system pressure is too high (higher than 58 psi [4.0 bar]).	
		Locking fault: Reset is carried out. This code appears after the "Reset" button on the display was pressed for 5 seconds.	

Table 19 BC10 Display codes

1) Only visible on the Service Tool or a specific RC controller.

## 14 Technical specifications

### 14.1 Technical specifications of GB162-boilers at sea level (0-4,000 ft)

General specifications	unit	GB162-80 (NG)	GB162-80 (LP)	GB162-100 (NG)	GB162-100 (LP)
Gas category		Natural gas	Propane	Natural gas	Propane
Rated thermal load	btu/h	72,000 - 290,000	62,000 - 270,000	72,000 - 333,000	62,000 - 315,000
Rated heating capacity, heating curve 176/140 °F (80/60 °C)	btu/h	64,100 - 255,200	55,200 - 237,600	64,100 - 293,000	55,200 - 277,200
Rated heating capacity, heating curve 122/86 °F (50/30 °C)	btu/h	71,300 - 281,300	61,400 - 261,900	71,300 - 326,300	61,400 - 308,700
Boiler efficiency at max. capacity, heating curve 176/140 °F (80/60 °C)	%	88		88	
Boiler efficiency at max. capacity, heating curve 122/86 °F (50/30 °C)	%	97		98	
CSA Output	btu/h	261,000	243,000	295,000	279,000
De-ration altitudes 2,000 - 4,000 ft	% / 1,000 ft	2.3	2.2	2.1	2.0
AFUE at 80/180°F (27/82 °C)		93.8	93.9	n/a	n/a
BTS 2000 at 80/180°F (27/82 °C) part. load		n/a	n/a	96.1	96.1
BTS 2000 at 80/180°F (27/82 °C) full load		n/a	n/a	90.8	90.8
<b>Heating</b>					
Maximum flow temperature	°F (°C)	190 (88)			
Maximum working pressure (boiler)	psi (bar)	50 (3.6)			
Minimum water circulation volume	Gal/h (l/h)	0			
Flow temperature	°F (°C)	86-190 (30-88), can be set on the BC10 basic controller			
Resistance at ΔT = 20 K	psi (mbar)	3.26 (225)		4.57 (315)	
Heating circuit volume of heat exchanger	Gal (L)	1.3 (5.0)			
<b>Pipe connections boiler, without pump group.</b>					
Gas connection	in	Rp1"			
Heating water connection	in	G1½" union nut with female thread enclosed			
Condensate connection	in (mm)	Ø 1¼" (32 mm)			
<b>Flue gas values</b>					
Condensate quantity at 104/86 °F (40/30 °C)	Gal/h (L/h)	2.4 (9.0)		2.85 (10.8)	
pH value of condensate	pH	approx. 4.1			
Flue gas mass flow rate, full load	g/s	35.3		44.9	
Flue gas temperature 176/140 °F (80/60 °C), full load	°F (°C)	153 (67)	149 (65)	169 (76)	165 (63)
Flue gas temperature 176/140 °F (80/60 °C), partial load	°F (°C)	142 (61)	136 (58)	142 (61)	136 (58)
Flue gas temperature 122/86 °F (50/30 °C), full load	°F (°C)	118 (48)	114 (46)	124 (51)	120 (49)
Flue gas temperature 122/86 °F (50/30 °C), partial load	°F (°C)	93 (34)	88 (31)	93 (34)	88 (31)
CO <sub>2</sub> content at full load	%	9.3	9.6	9.4	9.7
Free fan feed pressure	Inch w.c. (Pa)	0.602 (150)		0.883 (220)	
<b>Flue gas connection</b>					
Ø flue gas system, room-air dependent	in (mm)	Ø 4" (100 mm)			
Ø flue gas system, room-air independent	in (mm)	Ø 4" (100 mm) / 4" (100 mm) parallel			

Table 20 Technical specifications of GB162-boilers at sea level

General specifications	unit	GB162-80 (NG)	GB162-80 (LP)	GB162-100 (NG)	GB162-100 (LP)
<b>Electrical data</b>					
Mains connection voltage	VAC, Hz	120, 60			
Electrical protection rating		IPX4D			
Fuses	Amp	5			
Electrical power consumption, full load (without a pump group)	W	104		156	
Electrical power consumption, partial load (without a pump group)	W	29		29	
<b>Boiler dimensions and weight</b>					
Height x width x depth (with pump group)	in (mm)	50.4x20.5x18.3 (1280x520x465)			
Weight (without a pump group)	lb (kg)	154 (70)			
<b>Other specifications</b>					
Pump group pump		UP 26-99			

Table 20 Technical specifications of GB162-boilers at sea level (continued)

## 14.2 Technical specifications of GB162-boilers at high altitude (4,000-10,000 ft)

General specifications	unit	GB162-80 (NG)	GB162-100 (NG)
Gas category		Natural gas	Natural gas
Rated thermal load	btu/h	100,000 - 290,000	100,000 - 333,000
Rated heating capacity, heating curve 176/140 °F (80/60 °C)	btu/h	89,000 - 255,200	89,000 - 293,000
Rated heating capacity, heating curve 122/86 °F (50/30 °C)	btu/h	99,000 - 281,300	99,000 - 326,300
Boiler efficiency at max. capacity, heating curve 176/140 °F (80/60 °C)	%	88	88
Boiler efficiency at max. capacity, heating curve 122/86 °F (50/30 °C)	%	97	98
CSA Output	btu/h	261,000	295,000
De-ration altitudes 4,000 - 6,000 ft	% / 1,000 ft	2.3	2.1
De-ration altitudes 6,000 - 8,000 ft	% / 1,000 ft	2.5	2.2
De-ration altitudes 8,000 - 10,000 ft	% / 1,000 ft	2.5	2.3
AFUE at 80/180°F (27/82 °C)		93.8	n/a
BTS 2000 at 80/180°F (27/82 °C) part. load		n/a	96.1
BTS 2000 at 80/180°F (27/82 °C) full load		n/a	90.8
<b>Heating</b>			
Maximum flow temperature	°F (°C)	190 (88)	
Maximum working pressure (boiler)	psi (bar)	50 (3.6)	
Minimum water circulation volume	Gal/h (l/h)	0	
Flow temperature	°F (°C)	86-190 (30-88), can be set on the BC10 basic controller	
Resistance at $\Delta T = 20$ K	psi (mbar)	3.26 (225)	4.57 (315)
Heating circuit volume of heat exchanger	Gal (L)	1.3 (5.0)	
<b>Pipe connections boiler, without pump group.</b>			
Gas connection	in	Rp1"	
Heating water connection	in	G1½" union nut with female thread enclosed	
Condensate connection	in (mm)	Ø 1¼" (32 mm)	
<b>Flue gas values</b>			
Condensate quantity at 104/86 °F (40/30 °C)	Gal/h (L/h)	2.4 (9.0)	2.85 (10.8)
pH value of condensate	pH	approx. 4.1	
Flue gas mass flow rate, full load	g/s	35.3	44.9
Flue gas temperature 176/140 °F (80/60 °C), full load	°F (°C)	153 (67)	169 (76)
Flue gas temperature 176/140 °F (80/60 °C), partial load	°F (°C)	144 (62)	144 (62)
Flue gas temperature 122/86 °F (50/30 °C), full load	°F (°C)	118 (48)	124 (51)
Flue gas temperature 122/86 °F (50/30 °C), partial load	°F (°C)	96 (36)	96 (36)
CO <sub>2</sub> content at full load	%	9.3	9.4

Table 21 Technical specifications of GB162-boilers at high altitude

General specifications	unit	GB162-80 (NG)	GB162-100 (NG)
Free fan feed pressure	Inch w.c. (Pa)	0.602 (150)	0.883 (220)
<b>Flue gas connection</b>			
Ø flue gas system, room-air dependent	in (mm)	Ø 4" (100 mm)	
Ø flue gas system, room-air independent	in (mm)	Ø 4" (100 mm) / 4" (100 mm) parallel	
<b>Electrical data</b>			
Mains connection voltage	VAC, Hz	120, 60	
Electrical protection rating		IPX4D	
Fuses	Amp	5	
Electrical power consumption, full load (without a pump group)	W	104	156
Electrical power consumption, partial load (without a pump group)	W	44	44
<b>Boiler dimensions and weight</b>			
Height x width x depth (with pump group)	in (mm)	50.4x20.5x18.3 (1280x520x465)	
Weight (without a pump group)	lb (kg)	154 (70)	
<b>Other specifications</b>			
Pump group pump		UP 26-99	

Table 21 Technical specifications of GB162-boilers at high altitude (continued)

Thermal power gas boiler	Type of gas supply	Altitude in ft (m)	Gas orifice diameter in mm (inch)	Part number
GB162-80 kW/100 kW	Natural gas	0 - 4,000 (0 - 1,220)	8.40 (0.331)	7746900399
	Natural gas	4,000 - 10,200 (1,220 - 3,111)	8.70 (0.343)	7746900399
	LPG	0 - 4,000 (0 - 1,220)	4.70 (0.193)	7746900499
	LPG	4,000 - 10,200 (1,220 - 3,111)	not available	-

Table 23 Gas orifice diameter

- The gas orifice diameter is marked on the gas orifice (in mm).

Type of gas supply	Factory pre-setting of the gas control valve
Natural gas	Delivered factory-set: Natural Gas
LP-gas	Suitable for propane after conversion (also see the instruction "Conversion to another type of gas supply"). Information on gas type instruction plate: Set to gas category: Propane.

Table 22 Factory setting of the gas control valve

Hydraulic resistance of the boiler

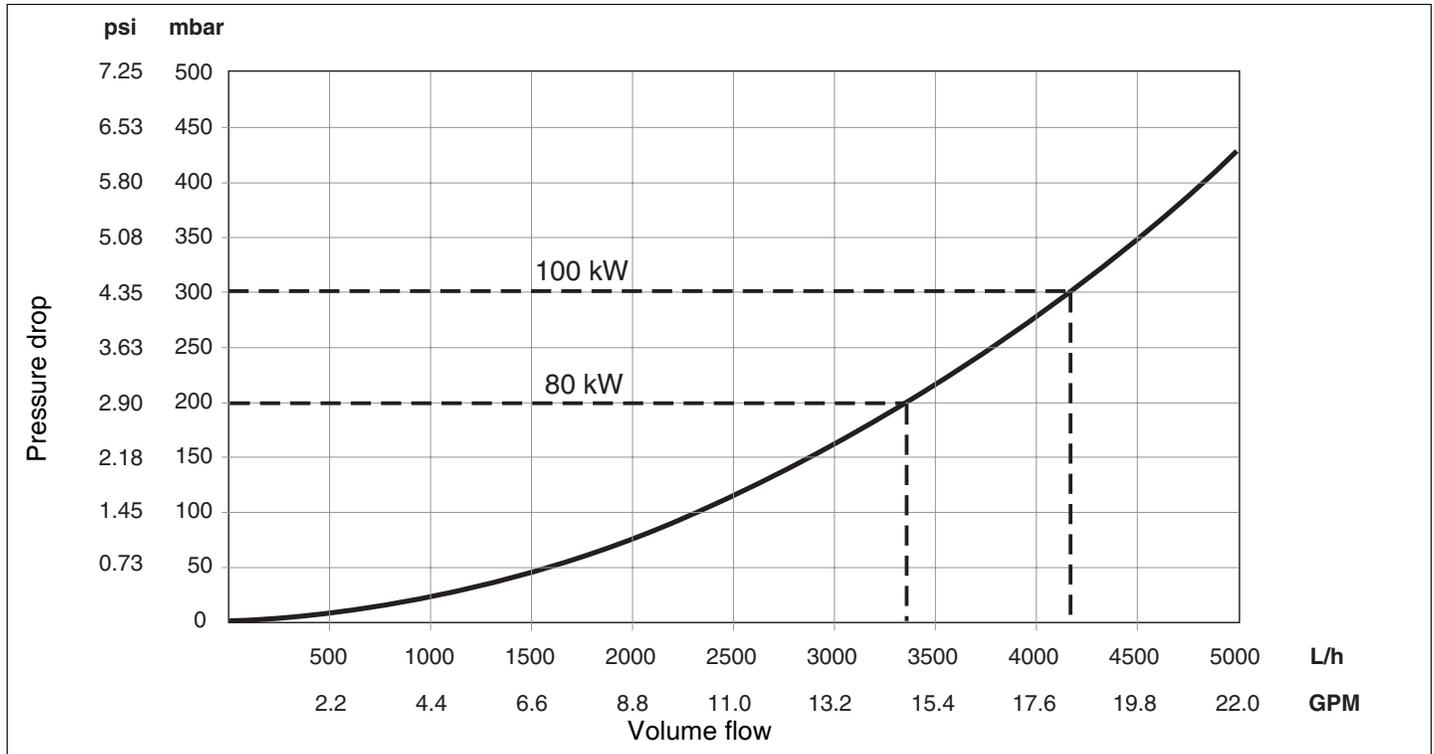


Fig. 99 Boiler resistance curve



## 15.2 Inspection report

- Indicate the inspection activities that have been carried out, enter the values measured and enter your signature and the date.

Inspection activities	see paragraph	Date:						
		_____	_____	_____	_____	_____	_____	_____
1. Check the general condition of the heating system		<input type="checkbox"/>						
2. Carry out a visual inspection and function test of the heating system		<input type="checkbox"/>						
3. Checking the gas and water-bearing system components for: - Operational tightness - Visible corrosion - Signs of wear - Fill the condensate trap	9.9 on page 54 11.2 on page 63 9.3 on page 48	<input type="checkbox"/>						
4. Measure the ionization current	9.12 on page 56	_____ $\mu$ A						
5. Measure the gas inlet pressure (working pressure)	9.7 on page 50	_____ inch W.C.						
6. Check and adjust the gas/air ratio	9.8 on page 52	_____ inch W.C.						
7. Carry out a leakage test in operating conditions	9.9 on page 54	<input type="checkbox"/>						
8. Measure the flue gases CO emissions	9.10 on page 55	_____ ppm						
9. Fill the heating system  - Pre-pressure of expansion vessel (also see installation instructions for expansion vessel)  - Filling pressure	9.2 on page 47	<input type="checkbox"/>  _____ psi  _____ psi						
10. Check the air/flue gas connection	9.5 on page 49	<input type="checkbox"/>						
11. Checking the boiler settings of the control device (in accordance with requirements)	documents for the control device.	<input type="checkbox"/>						
12. Final check of the inspection activities, documenting the measurement and test results		<input type="checkbox"/>						
13. Confirming proper inspection								
		Company stamp/ signature						

### 15.3 Service report

- Indicate the maintenance activities that have been carried out, enter the values measured and enter your signature and the date.

| Needs-dependant maintenance activities  | Page | Date: _____                      |
|---|------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|
| 1. Clean the heat exchanger, burner and condensate trap   | 66   | <input type="checkbox"/>         |
| 2. Check and adjust the gas/air ratio<br>– CO <sub>2</sub> content at full load<br>– CO <sub>2</sub> content at part load | 52   | _____<br>inch W.C.<br>_____<br>% |
| 3. Function check   | 71   | <input type="checkbox"/>         |
| 4. Confirming proper maintenance  |      | Company stamp/<br>signature      |

## 16 Spare parts

The following are parts commonly required due to damage or replacements. Their failure will affect safety or performance of this appliance. For a pictorial representation of the part see the respective position number on the exploded view pictures on page 89 and 90.

	Description	Product No.
1	Door	7746900396
2	Sealing door	73912
3	Door lock	73911
4	Hinge door	73990
5	Wall mounting bracket	73965
6	Bracket left	73962
7	Bracket right	73963
8	Adjusting foot	73949
9	Transport slide (L + R)	73951
10	Drawer modules	73964
11	Screw 4.2 x 8.5 x (10 pc)	73988
12	Condensate collector	73930
13	Seal condensate collector	73929
14	Seal Ø 80 mm (3.2")	73931
15	Upper side condensate collectors	73934
16	Mounting flue-gas pipe	73907
17	Exhaust pipe	73935
20	Condensate collector	73933
21	Seal condensate collector	73463
22	Drain pipe	73932
23	Sealing bush (white)	73449
24	Condensate drain pipe	73995
25	Fan	7746900382
26	Seal Fan	73920
27	O-ring 70 x 3 (2 pc)	73983
28	Venturi	73978
29	Seal Ø 60 mm (2.4")	73563
30	Gas valve	7746900399
31	Seal 33 x 24 x 3.5 (10 pc)	73368s
32	Gas pipe – 100 kW with gas nipple	7746900397 774601394A
33	Flange Gas valve	73987
34	O-ring (10 pc)	73982
35	Orifice 100 kW	73980
36	Screw M5 x 20 (10 pc)	73572s
37	Screw M5 x 16 (10 pc)	73970
38	Screw M6 x 16 (10 pc)	73971
39	Air intake for the fan – 100 kW	73926
40	Sealing (10 pc)	73969
41	Air vent revision set	73916
42	Clip	73973
43	Sensor NTC	7746900391
44	Clip (3 x 2 pc)	78156s
45	O-ring 9.19 x 2.62 (10 pc)	78175s
46	Pressure sensor	73915
47	O-ring 14 x 1.78 (10 pc)	73679s
48	Return/Supply pipe	73950
49	Connection nipple CH	73080
50	Clip	73974
51	O-ring (10 pc)	73972
52	Flue gas sensor	7746700420
56	Mounting set with sight glas with glow ignitor with ionization electrode	8718600172
60	Heat exchanger	7746900383

	Description	Product No.
61	Cover controller BC10	73698
62	Burner	73917
63	Seal Burner	73918
64	Clamp (2 pc)	73921
65	Burner box	73919
66	Front connection board	73910
67	Controller connection plate	73692
68	On/Off switch	73660
69	Knob BC10	38724
70	Draw connection board	73909
71	Cover control box	73977
72	Cover connection board 120 VAC	73815
73	Transformer	73697
74	UBA 3	18196
75	Fuse 5AF (10 pc)	73904s
76	Connection board	73814
77	Electronic connection red	73776
78	Electronic connection grey	73774
79	Electronic connection green	73773
80	Electronic connection blue	73775
81	Electronic connection orange	73777
82	Flue gas exhaust connection	73940
83	Flue gas adapter	73936
84	Measure nipple cap	73937
85	Seal 150 mm	73968
86	Cable harness low voltage	7746900392
87	Cable harness high voltage	7746900393
88	Cable harness on/off switch	73946
89	Cable harness earth	73947
90	Mains cable (cable harness)	7101471
91	Union nut 1½" (5 pc)	73481s
92	Sealing (10 pc)	15022s
93	Nut 1"	73675
95	Gas valve	7746900401
96	Pump UP26-99U	7746900402
97	Air vent	73409
100	Casing	73961
101	Thermometer	7746900404
102	Manometer	73958
106	Safety valve 4 bar	7746900403
107	Connection pressure gauge	73081
108	Drain pipe	73075
109	Valve housing supply (combi)	7746900406
110	Adapter parallel 4"	7746900384
111	Adapter insert 4"	7746900385
112	Open venting insert	7746900386
113	Lipring 114	7746800387
114	Lipring 103	7746800388
117	Strain relief bracket	7746900398
118	Safety valve ASME	7746900405
119	Low loss header	7746901103A
120	Plug protector	73948
–	BCM 1100 – 100 kW (0-4,000 ft)	7746900394
–	BCM 1101 – 80 kW (0-4,000 ft)	7746900395
–	Screw 6.3 x 19 (10 pc)	73986

## Exploded view Logamax plus GB162-80 kW/100 kW

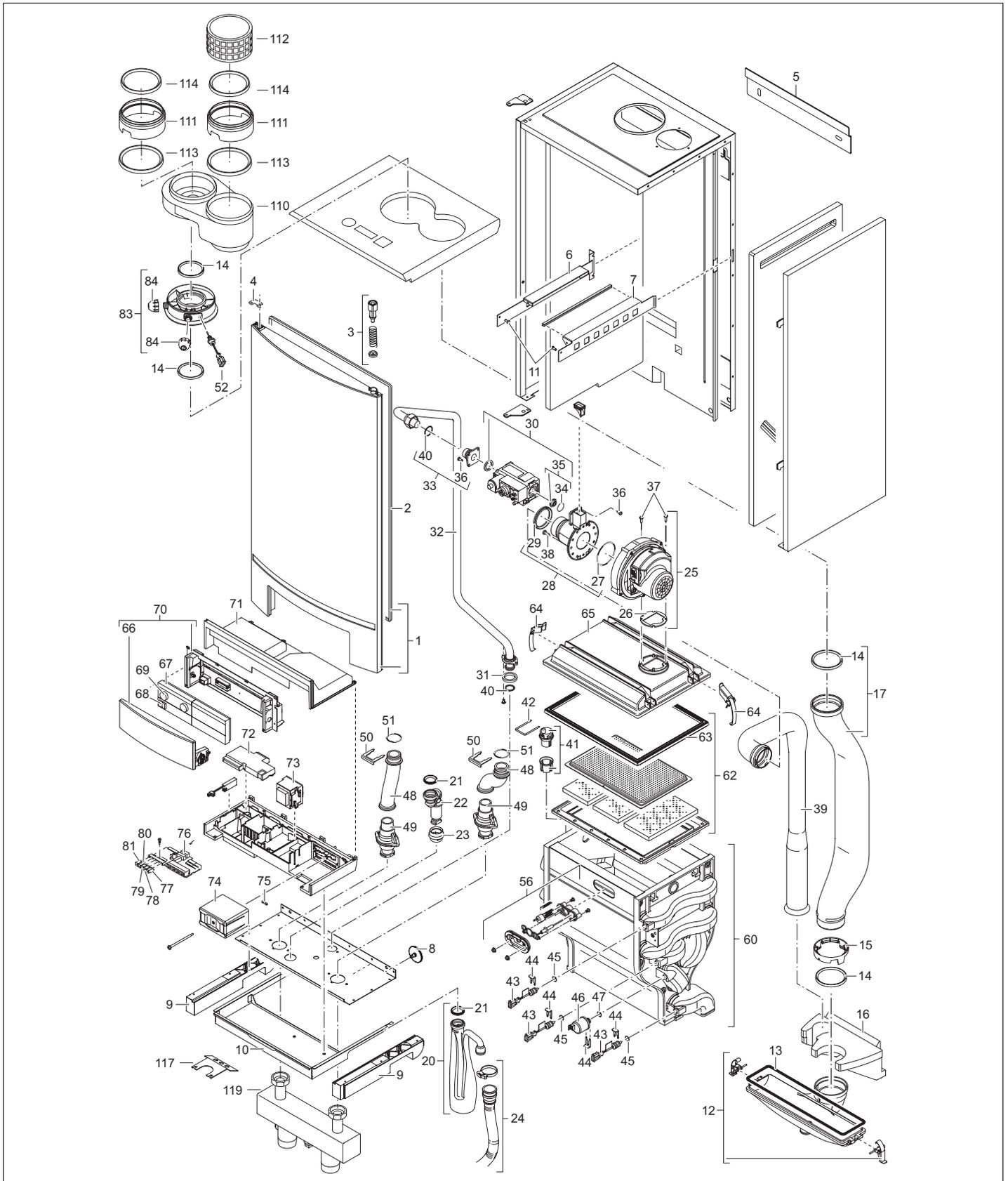


Fig. 100

Exploded view pump group Logamax plus GB162-80 kW/100 kW

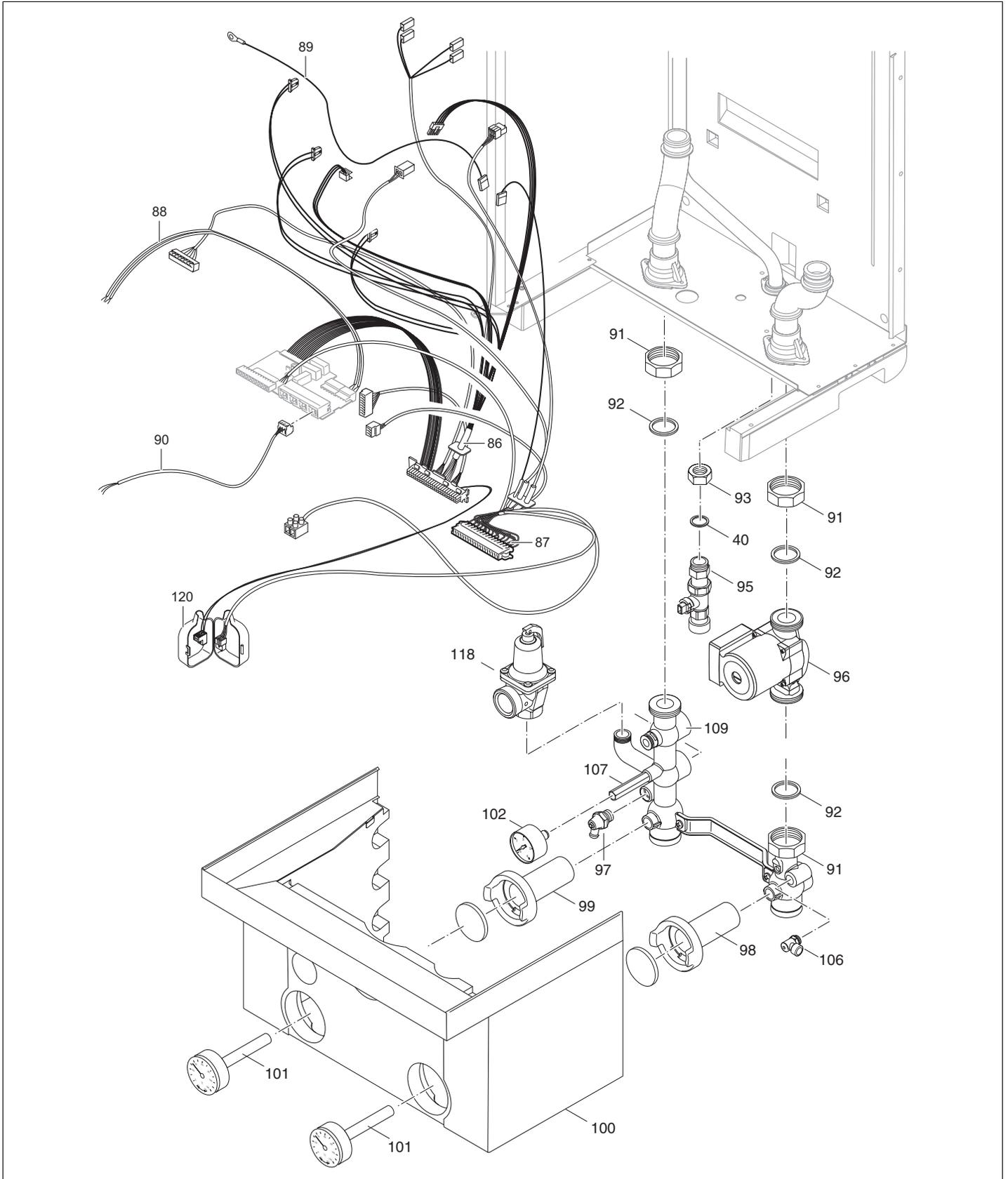


Fig. 101

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