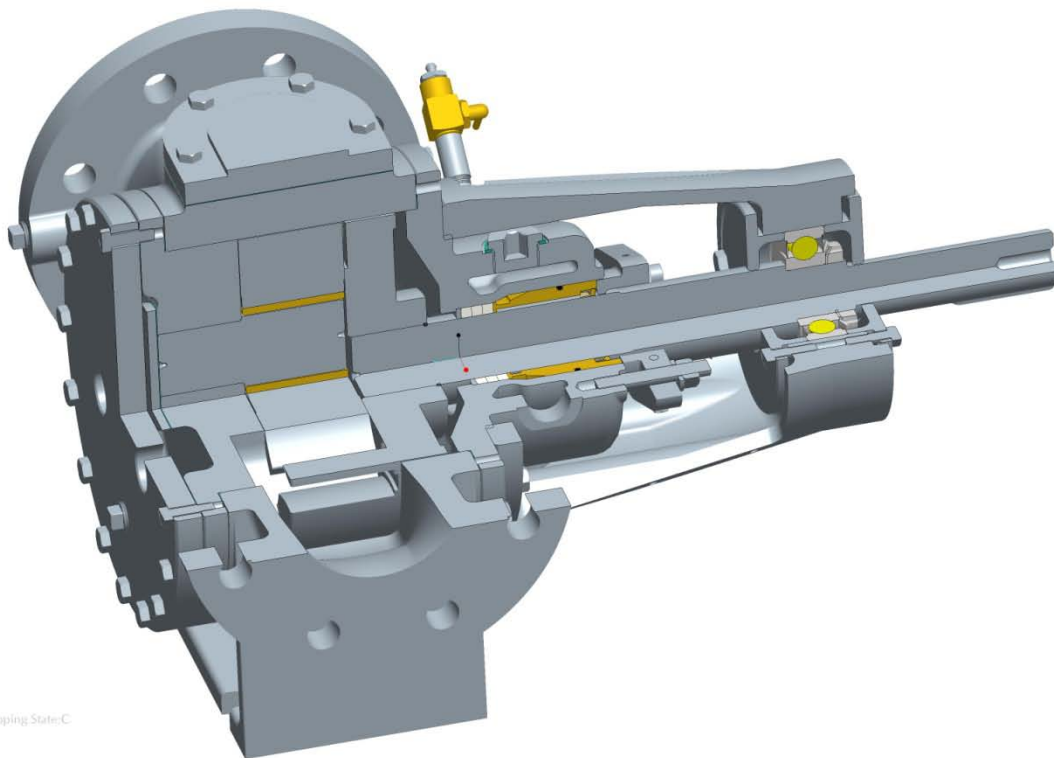


ROTAN CHD Pumps
Annex to Manual T1456



Clipping State:C

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T1507UK-V.2.0

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Illustrations in this manual are only used to demonstrate the different working procedures. To a degree they are dependent on the size of the pump as there are different model constructions used for different applications

When ordering spare parts the following information must be provided:

- The pump serial number
- The pump SX number
- The spare part Position number

The above information can be found on the pump flanges or the pump's nameplate

Introductions

This service manual only contains information about startup, service and maintains of Rotan CHD pumps.

For general information about Rotan pumps please refer to manual T1456

Rotan pumps are designed for pumping media with high viscosity such as chocolate, Cocoa Mass , Cocoa Butter, sugar powder etc. The Pump are equipped with heating jacket on the front and rear end. The Rotor, Idler and idler bushing are with special clearances

The Rotan CHD pumps are not Pressure or flow tested from the factory.

The front cover and rear cover is pressure tested separately

CHD pumps are preserved with vegetable oil

Rotan CHD pumps are not approved for pumping foods requiring FDA and 3 A approval.

EC Declaration of Conformity The Machinery Directive 2006/42/EC

Manufacturer: DESMI Pumping Technology A/S
Address: Tagholm 1, DK-9400 Nørresundby, Denmark
Tel.: +45 96 32 81 11
E-mail: desmi@desmi.com



DESMI A/S hereby declares that the product in question has been produced in accordance with the following essential health and safety requirements of the Machinery Directive 2006/42/EC Annex I.

Product: ROTAN pumps complete with motor
Type: HD, CD, PD, GP, CC, ED(MD)

which are installed and applied in conformity with DESMI A/S' user manual.

The following harmonised standards have been applied:

EN 294:1994 Safety distances

EN 809:2002 + AC – Pumps and pump units for liquids

EN 12162:2001 – Procedures for hydrostatic testing of liquid pumps

EN 60204-1:2006 Electrical equipment on machines (item 4, general requirements)

Reservations

For application in explosive atmospheres the pump with motor must also comply with ATEX Directive 94/9/EC.

If applied for hazard-classified liquids, the user company's attention is drawn to the section of the user manual on emptying and cleaning of the pump.

Nørresundby 2010



Kurt Bech Christensen
Technical Director
DESMI A/S

Component Declaration

Manufacturer: DESMI A/S
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Tel.: +45 96 32 81 11
E-mail: desmi@desmi.com

Product: ROTAN pumps
Type: HD, CD, PD, GP, CC, ED(MD)

which are installed and applied in conformity with DESMI A/S' user manual

DESMI A/S hereby declares that the product in question has been produced in accordance with the essential health and safety requirements of the Machinery Directive 2006/42/EC Annex I.

The following harmonised standards have been applied:

EN 294:1994 Safety distances

EN 809:2002 + AC – Pumps and pump units for liquids

EN 12162:2001 – Procedures for hydrostatic testing of liquid pumps

The pump is designed for use when connected to an electric motor, with the aim of creating a joint machine.

Reservation For application in explosive atmospheres the pump must also comply with ATEX Directive 94/9/EC.

If applied for hazard-classified liquids, the user company's attention is drawn to the section of the user manual on emptying and cleaning of the pump.

The pump must not be put into use until pump, motor and control have been risk assessed and the unit has been CE marked in conformity with the provisions of the Machinery Directive.



Nørresundby 2010

A handwritten signature in black ink, appearing to be 'Kurt Bech Christensen', written over a horizontal line.

Kurt Bech Christensen
Technical Director
DESMI A/S

EC Declaration of Conformity ATEX – 94/9/EC

Manufacturer: DESMI A/S
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Tel.: +45 96 32 81 11
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Product: ROTAN pumps
Type: HD, CD, PD, GP, CC, ED(MD)

which are marked: II category 2 or 3, "c" X and with temperature class and installed and applied in conformity with DESMI A/S' user manual

The entire user manual must be read thoroughly before a ROTAN ATEX pump is installed and put into use

DESMI A/S hereby declares that the product in question has been produced in accordance with ATEX Directive 94/9/EC.

The following harmonised standards have been applied: EN13463-1:2002
EN13463-5:2004

The product is designed for use when connected to an electric motor, with the aim of creating a joint machine. The conformity also applies to complete pumps with motor if, according to the manufacturer, the motor conforms to a corresponding category and temperature class and has been fitted in conformity with DESMI A/S' user guide.

If DESMI A/S supplies pump and electric motor connected, the EC Declaration of Conformity and user manual for the electric motor will be attached.



Nørresundby 2010

A handwritten signature in black ink, appearing to be "KBC", written over a horizontal line.

Kurt Bech Christensen
Technical Director
DESMI A/S

MANUFACTURER'S CERTIFICATE

This is to certify that

DESMI

Rotan® Chocolate pumps in cast iron (material code 1) and stainless steel (material code 3) type ECHD/BCHD (in line / 90° angle) are designed specifically for the chocolate industry. Consequently all materials - various steel types, sealing materials and surface treatment which are in contact with the product - are suitable for this type of application and according to:

REGULATION (EC) No 1935/2004 OF THE EUROPEAN PARLIAMENT
AND OF THE COUNCIL of 27 October 2004.

 **DESMI A/S**

Nørresundby d. 05-04-2011.....
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Before start-up

Rotan CHD pumps are preserved with vegetable oil at the factory, If this oil is not compatible with the media that is pumped, the pump should be cleaned before startup.

Rotan CHD pumps is fitted with a special shaft seal, and may not be mistaken for a standard soft shaft packing (see Figure 1)

WARNING

The main bushing and the soft packing rings are not lubricated from the factory. The main bushing and the soft packing is to be lubricated before startup. Make sure that the lubrication media is compatible with the media that's is pumped

WARNING

When lubricating the main bushing and the soft packing, the lubrication pressure must not exceed 20 bar / 290 psi. If the lubrication pressure exceeds this, there is a risk of damaging the Lip seal and the packing gland.

Prelubrication amounts of main bearing

Prelubrication amount for main bearing	
Pump size HD - CD	Grease in cm ³ (cubic centimeters)
33	5,0
41	7,5
51/66	25,5
81/101	27,0
126	24,0
151	28,0
152	42,0

Remember to close the pet cock valve after lubrication

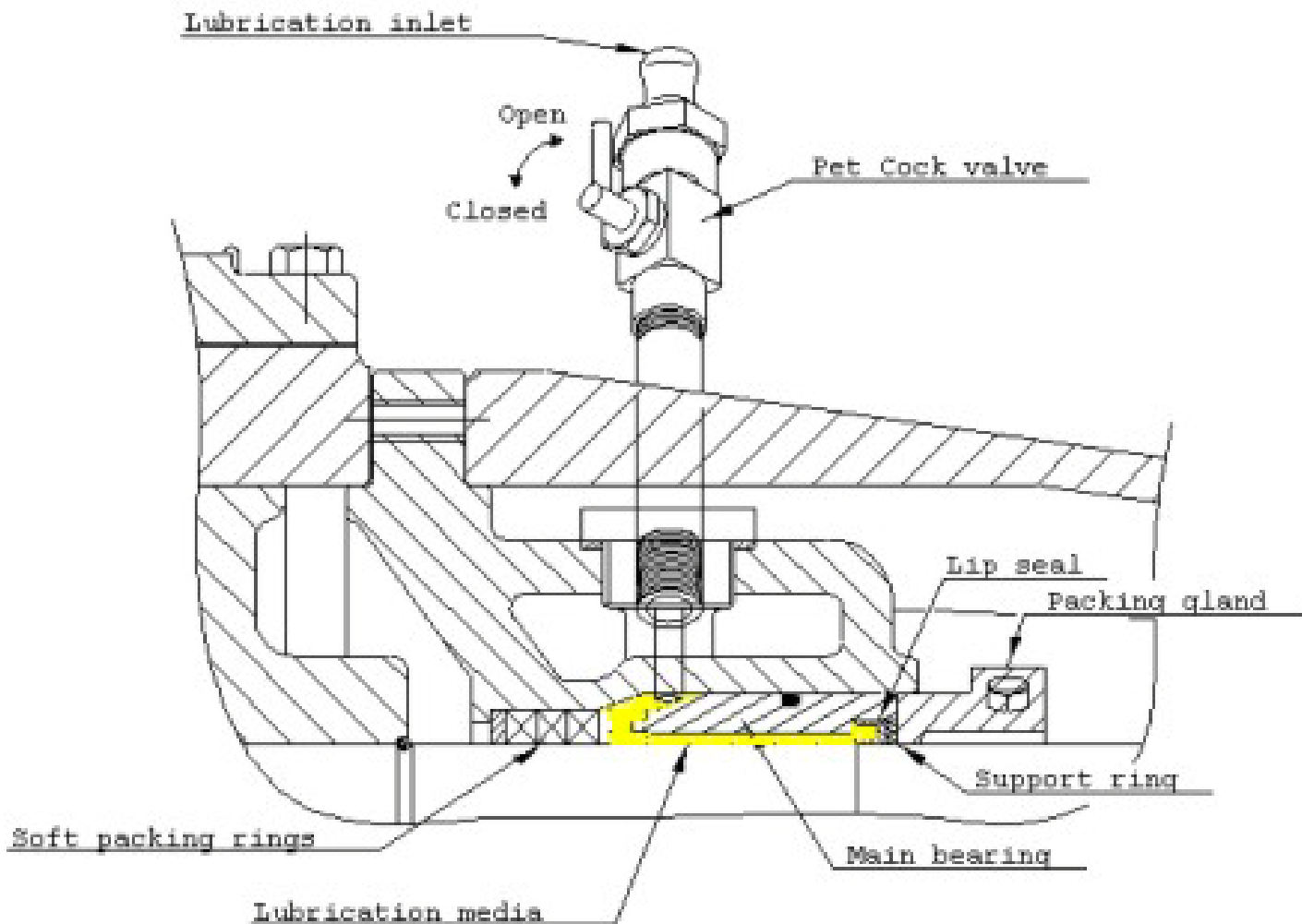


Figure 1. Shows Construction of CHD shaft seal

Before starting the pump, check:

- That the main bushing and soft packing is lubricated with Food grade grease
- That the pump is correctly aligned with the gear and motor. See chapter: “Aligning the pump and gear/motor” Main manual T1456
- That the pump is heated, to secure a free rotation of the shaft
- That the ball bearings maximum service life is observed See main manual T1456
- That all isolating valves in the suction and pressure pipe are fully open, to avoid the pressure being too high, and the pump running dry
- That there is no coagulated liquid in the pump or pipe system, after last operation, that can cause blockage or breakdown
- That all necessary monitoring and safety system are connected and adjusted according to the operation conditions

After starting the pump, check:

- That the pump is drawing the liquid
- That there are no signs of cavitation i.e. excessive noise and or vibration
- That the speed is correct
- That the direction of rotation is correct
- That there is no leakage from the pump
- That the shaft seal not leaking
(the shaft seal on a CHD pump is a isolated construction and there for leak free)
- That the operation pressure is correct
- That the pressure in the heating jackets not exceeds 10 bar
- That the magnetic clutch (type ED) is not slipping and then causing an inadequate flow. And that the temperature in the magnetic clutch does not exceed the permitted
- That the power consumption is correct
- That all surveillance equipment is working correctly
- That any pressurized water pipes, Heating/cooling and lubricating systems, etc. are working correctly

Maintenance

Normal Maintenance of the Rotan CHD pumps will typically include the following.

1. Lubrication of the soft shaft seal and main bushing
2. Inspection of leakage from the lip seal (the lip seal is leak free)
3. Inspection of wear on the idler pin and idler bushing

The implementation of the above mentioned maintenance points, can vary a lot, depending of the operations conditions.

WARNING Desmi A/S recommend that the soft packing and main bushing is lubricated at an 8 hour intervals (see diagram below) it is important that the lubrication interval is adjusted to the operations conditions, so that the media is kept away from the main bushing and lip seal. Automatic grease pots may be fitted

After roughly one month operation it is recommended that the front cover is removed for inspection for wear on the idler pin/bushing, and disassembly of the rear end for inspection of wear on the shaft – main bushing and the lip seal if there is traces of the pumped media in the main bushing, it is recommended that the lubrication interval is adjusted.

The operating conditions, can be very different, so it is recommended that the company work out a procedure for servicing the pumps (lubrications interval, inspection of wear) that is adjusted to the pump operation conditions.

Lubrication of slide bearings CHD		
Fat quantity in grams		
Pump type: HD – CD - ED	Relubrication interval in hours	Main bearing
33	8 hours	1
41		1
51		1,5
66		1,5
81		2
101		2,5
126		4
151		6
152		10

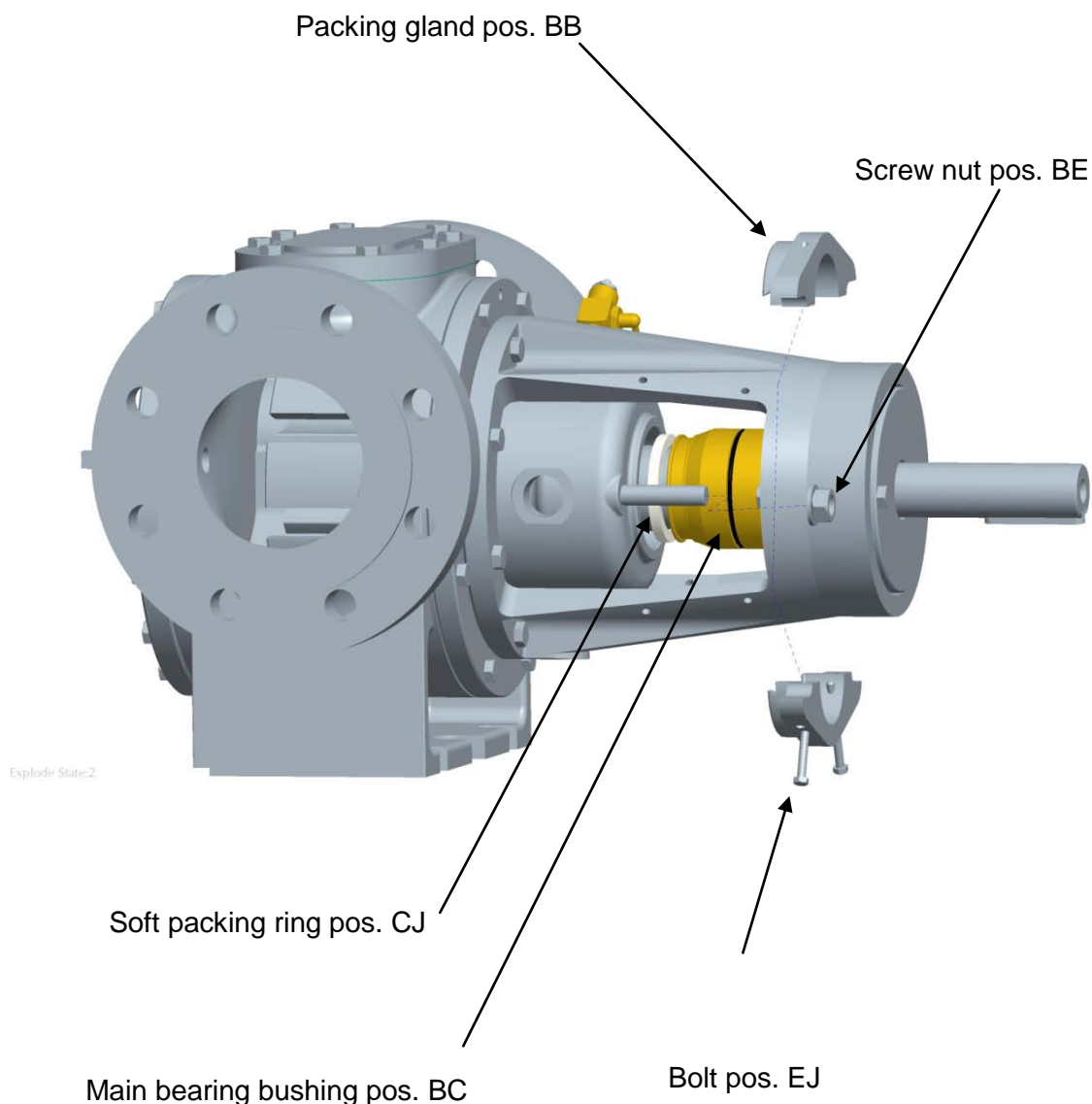
Replacement of soft packing rings

The Rotan CHD pumps are constructed with a split packing gland follower, which allows the main bearing bushing to be pulled out of the pump and the soft packing rings can be replaced.

Remove the nut (pos. BE) and pull back the packing gland (pos. BB) along with the main bushing (pos. BC). Remove the bolts in the packing gland (pos. EJ), pull the main bushing as far back as possible. Gently Use a Flexible Packing Extractor for pulling out the soft packing rings (pos. CJ). Clean the area before, replacing them with new ones.

WARNING

If the nuts (pos. BE) are tightened too hard it can result in high heat generation, and poor lubrication of the soft packing rings. Under these conditions there is a very high risk of damaging the soft packing rings and the shaft



Replacement of Lip seal

When replacing the Lip seal (pos. EG) in the main bushing
The rear end is to be dismantled. See figure 2

Rotan pumps are constructed with a back pull out system that allows the pump casing to remain in the pipe system whilst the rear end is removed as show in figure. a

Remove the bolts pos. F
Remove the rear end

The rear end is now ready to be dismantled.
The Lip seal pos. EG. Can be replaced

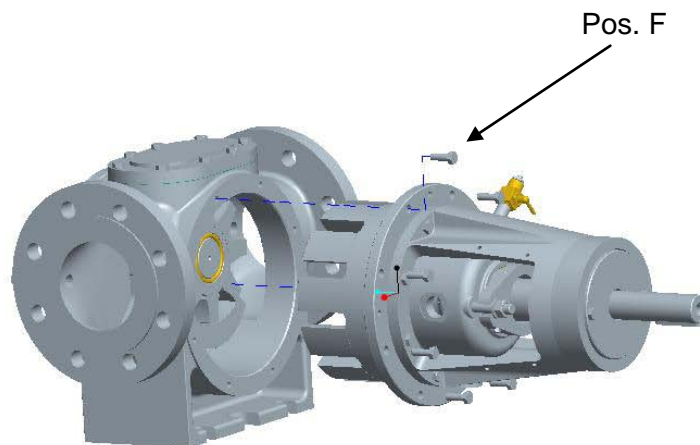
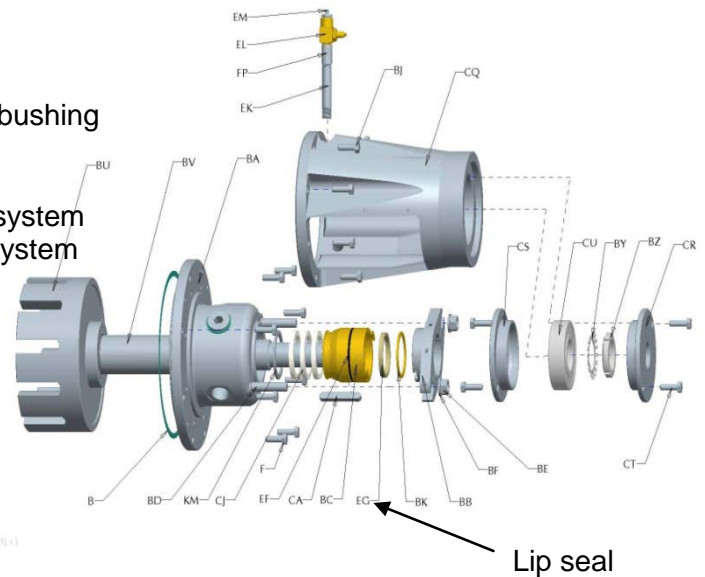
Use the proper tools to remove the ball bearing

Clean all components before assembling them.

The rear end is now ready to be mounted in the pump casing, Remember to check/adjust the axial clearance see chapter "Inspection/adjustment of axial clearance"

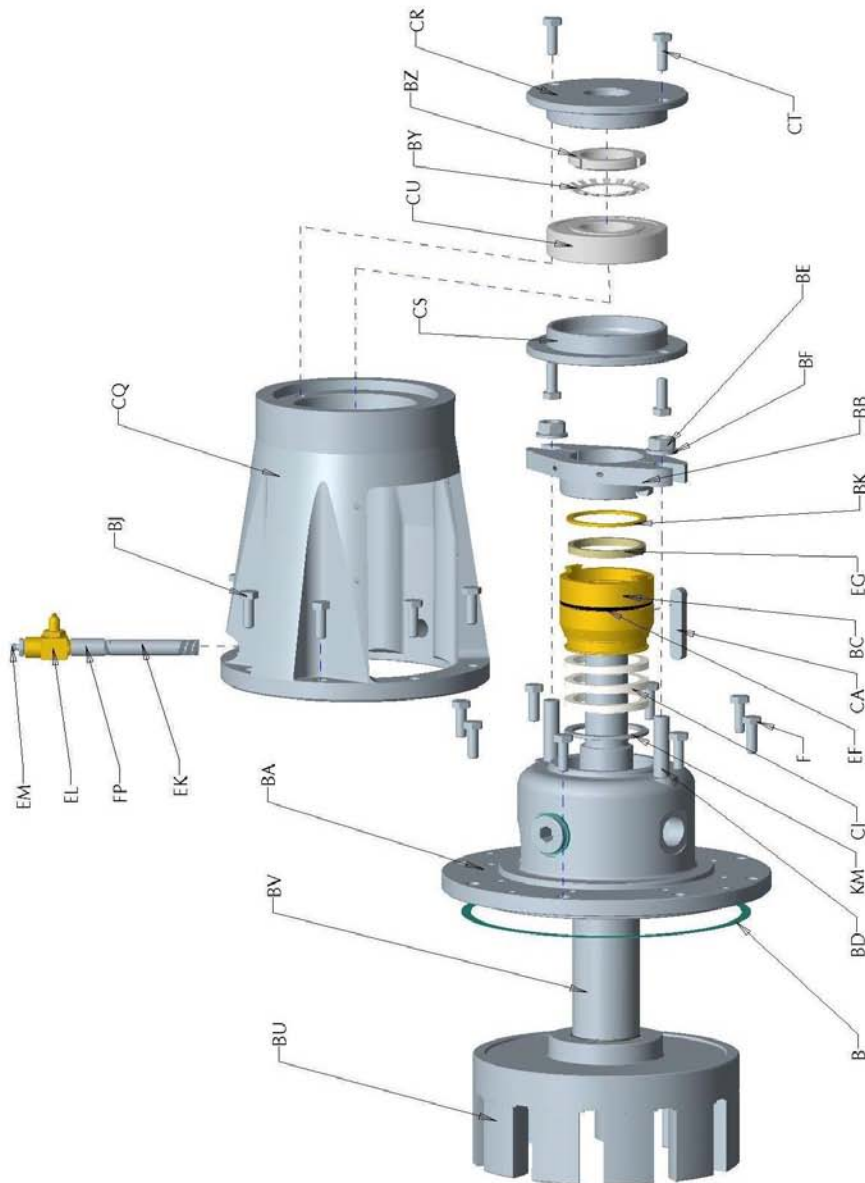
WARNING

Remember to lubricate the soft packing and main bushing before starting up the pump



Explode State:3(+)

Figure. a



Explode StateBAGIN/DE_ (1-1)

Figure. 2 Exploded view of rear end

Inspection of Idler pin/Bushing

Remove the bolts pos. E. and gently pull out the front cover including the Heating jackets (figure. 3)

Be careful that the idler doesn't fall down when removing the front cover

Pump size 81 to 201 use proper lifting equipment.

Clean the front cover, and inspect the idler pin Poss. AC For Wear (figure. 4)

Clean the idler busing pos. AD and inspect it for wear (figure. 5)

See figure 7 for measuring wear on idler pin and busing

Clean the packing surface on the front cover and pump before mounting the front cover on the pump again

From the size 81 to 152 the Idler is manufactured with a tapered surface between the teeth, the idler is placed on the idler pin with the tapered surface pointing against the front cover. See Figure 6

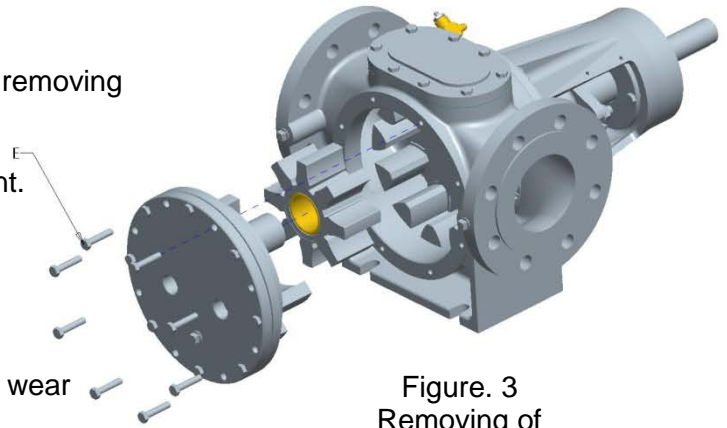


Figure. 3
Removing of
front cover

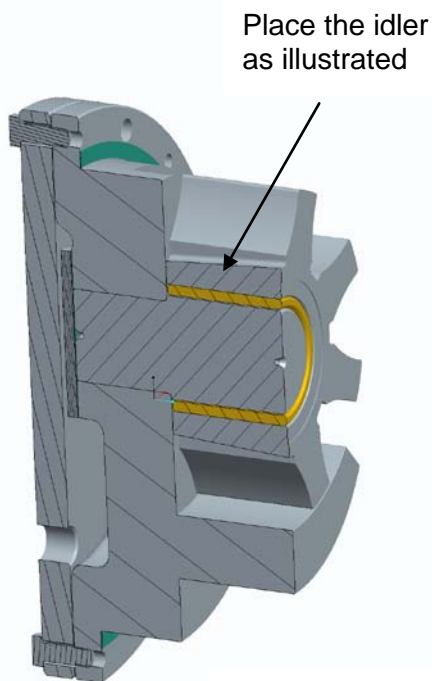


Figure. 6

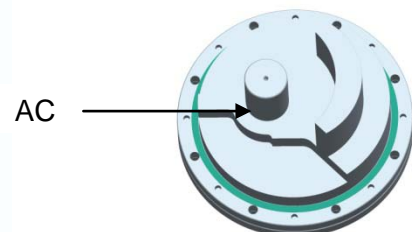


Figure. 4
Front cover

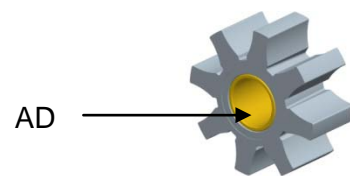


Figure. 5 Idler

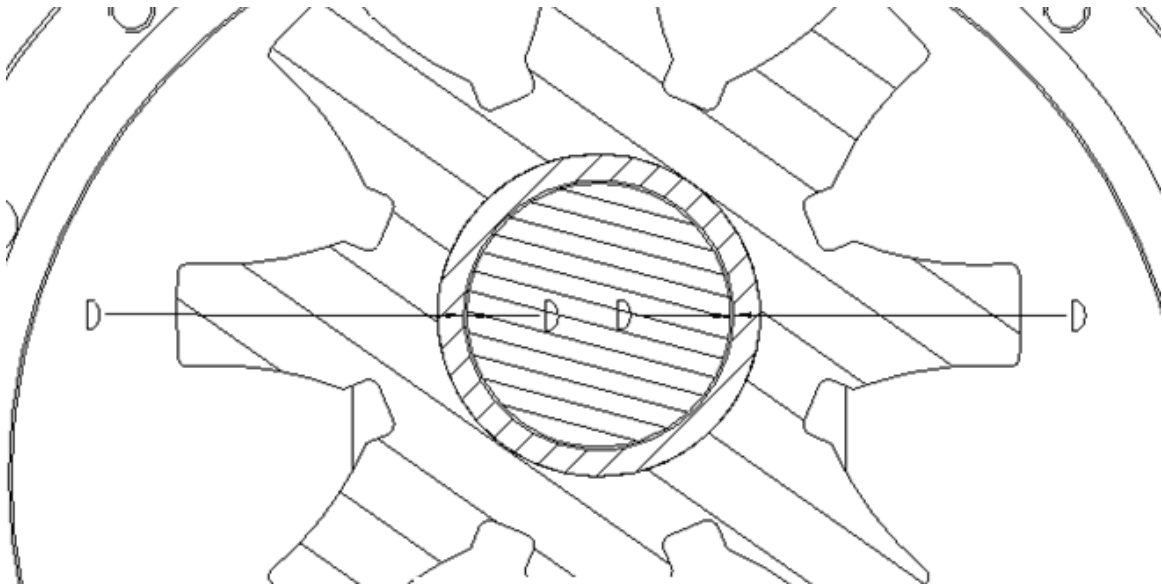


Figure. 7

Pump Size	Recommended Clearance after wear D+D max(mm)
41	1,5
51	1,7
66	1,7
81	1,7
101	1,7
126	1,8
151	1,8
152	1,8

Figure. 8

Measuring of wear

Measure the diameter on the idler pin and the diameter on the idler bushing the clearance must not exceed measurements stated in the above table (Figure 8)

Inspection/adjustment of axial clearance

The axial clearance is the distance between rotor and front cover

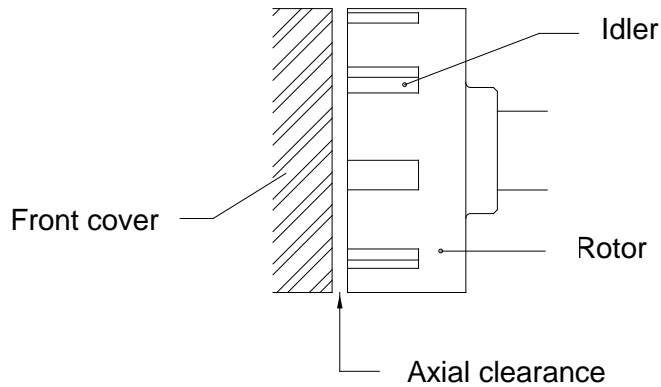


Figure. 9 Shows the axial clearance between rotor and front cover.

The axial clearance is pre-set at factory.

It might be necessary to adjust the axial clearance after repairing the pump or in case of wear

The axial clearance is inspected as followed

The pumps axial clearance is measured with a flat feeler gauge. The flat feeler gauge is inserted through the pump inlet or outlet, between the front cover, idler and rotor

Adjustment of axial clearance

The axial clearance is adjusted by turning the adjustments screws

Type HD, CD Adjustments screws pos. CT

Axial clearance CHD							
Pump size		26/33	41	51/66	81/101	126/151	152
CHD*	Min.	0,20	0,20	0,30	0,40	0,60	0,70
	Max.	0,25	0,30	0,40	0,50	0,75	0,90
Stainless pumps**		Is adjusted with 0,10mm larger clearance than stated above					

Type ED: Adjustments screws pos. E/NM

The adjustments screws is to be turned in pairs and in the same angle.

Figure:11 Show the axial clearance in mm for the different pump sizes.

** Pumps in stainless steel is to be adjusted with 0,10mm larger clearance than stated above.

Pumps in stainless steel is recognized by a 3 in the pump code example: CD26EFCHD-3M22B

Spare parts List

When ordering spare parts the following information must be provided:

- The pumps serial number
- The pumps SX number
- The spare part Possession number

The above information can be found on the pump flanges or the pump's nameplate

Position number

A = Pump casing
B = Gasket
C = Gasket
D = Bolt
E = Bolt
F = Bolt
G = Pipe plug
J = Drive screw
S = Blind cover
AA = Front cover
AB = Idler
AC = Idler pin
AD = Idler bushing
AF = Gasket
AJ = Heating jacket

AK = Bolt
AL = Pipe plug
BA = Rear cover
BB = Packing gland
BC = Main bearing bushing
BD = Stud bolt
BE = Nut
BF = Washer
BG = Pipe plug
BH = Pipe plug
BJ = Bolt
BK = Support ring
BL = Lubrication sign CHD
BU = Rotor

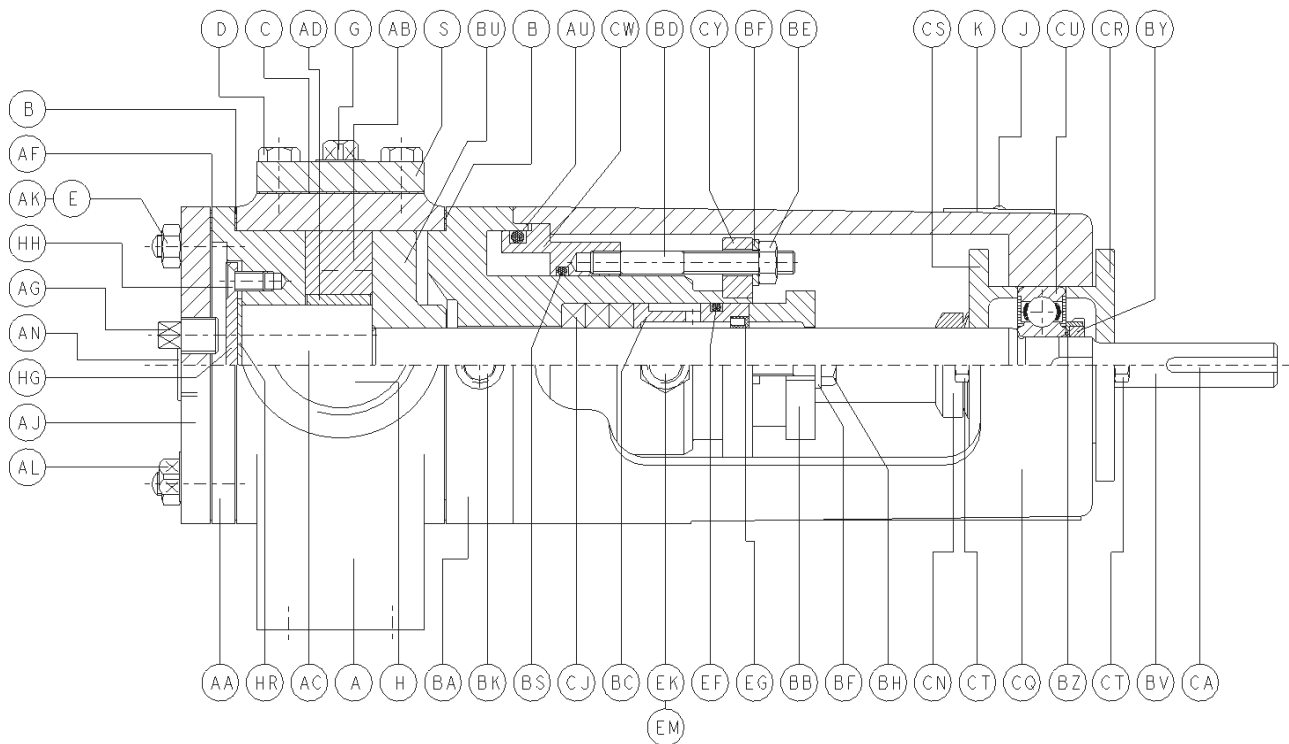
BV = Shaft
BY = Ball bearing nut
BZ = Ball bearing lock ring
CA = Key
CB = Key
CE = Snap ring
CJ = Packing coil
CQ = Bracket
CR = Bearing cover
CS = Bearing cover
CT = Bolt
CU = Ball bearing
EF = O-ring
EG = Seal ring
EJ = Bolt

EK = nipple
EK = nipple
EL = Bibcock
EM = lubricating nipple
FP = welding sleeve
HE = Bolt
HG = Cover plate for idler pin
HH = Screw
HE = Bolt
HF = washer
HR = Gasket
JL = Gasket
KM = Spacer ring

Assembly drawings

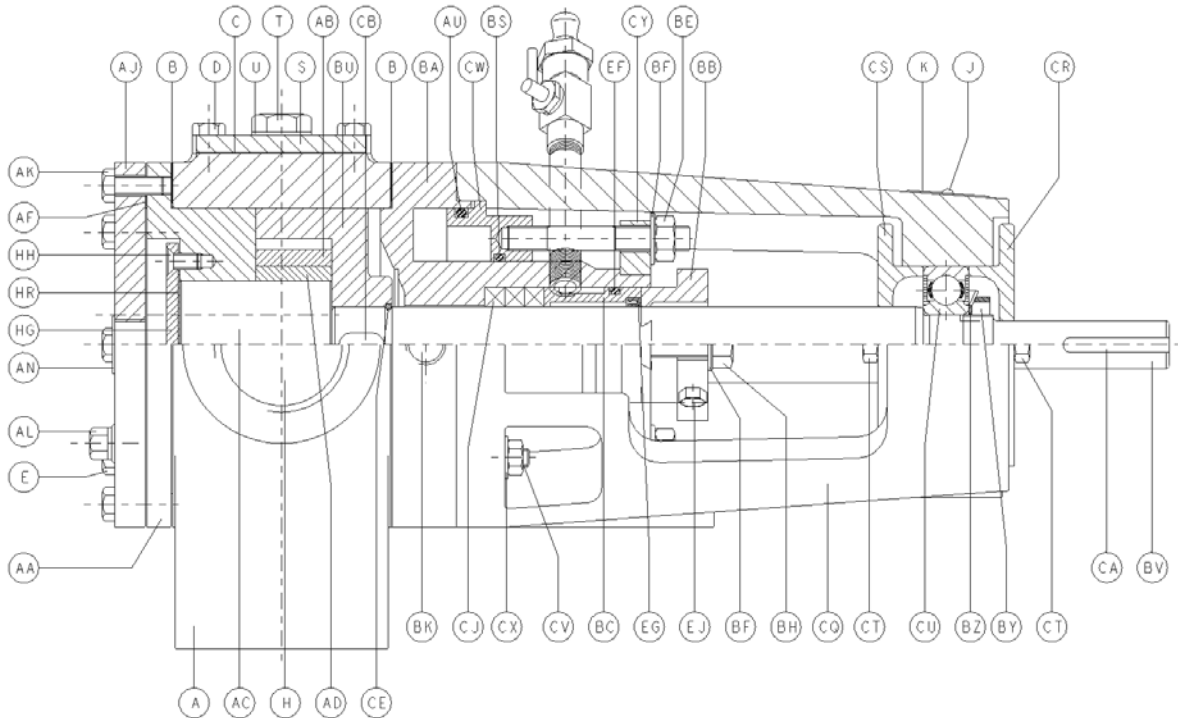
Assembly drawings for Rotan CHD pumps Size 33 to 201

Size 33

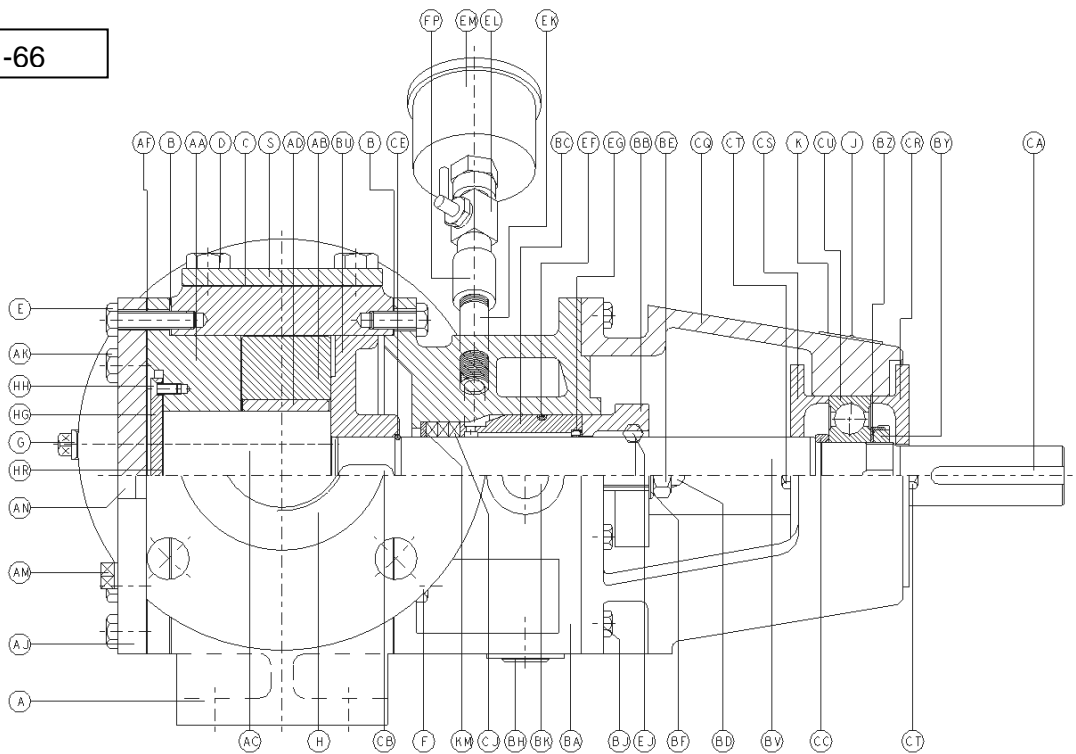


TYPE : DRAFT NAME : NONE SIZE : 400 by 250

Size 41



Size 51-66



TYPE : DRAFT NAME : NONE SIZE : A2

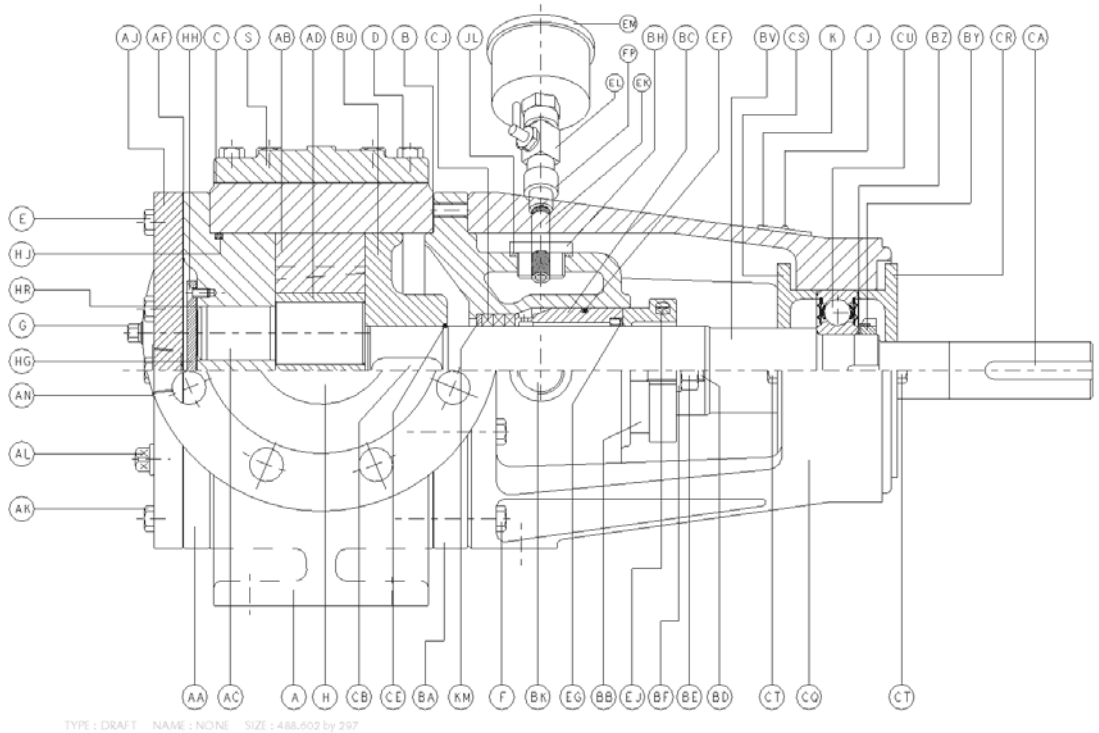
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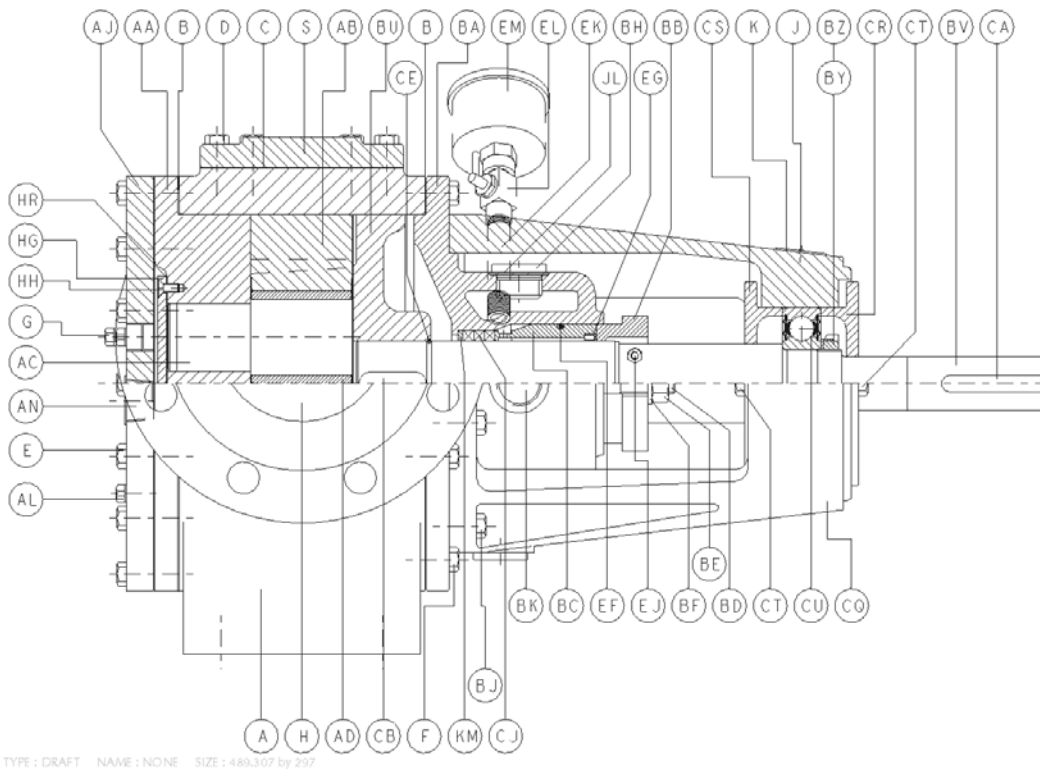
- 19 -



Size 81



Size 101 - 152



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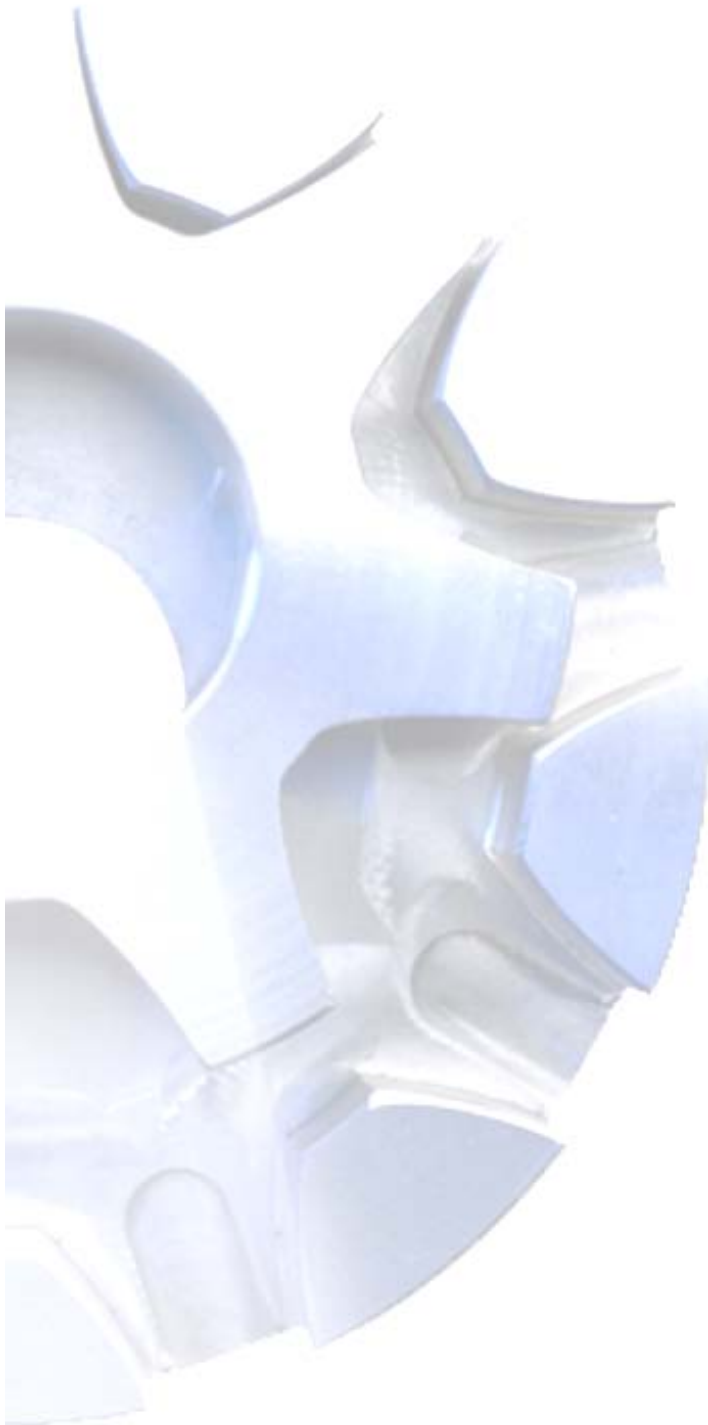
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